SERVICE LETTER

DATE: December 31, 1975

NUMBER: DK3031

SUBJECT: TERMINALS ON COMPULITE AND LICON FRONT PANEL SWITCHES

- 1. It has been noted on the older Compulite switches that the terminals may vary in length. The new Licon switches have a longer terminal.
- 2. The Compulite has a flowed yellow epoxy in and around the terminal area. The amount of epoxy seems to control the length of the terminals.
- 3. One customer reported that the push-on lug did not make good contact and the switch was intermittent. He also indicated that he thought the older, yellow based short contact Compulite caused the push-on lug to spread.
- 4. Evaluation indicates the probability of a problem is very low.

RECOMMENDATIONS (in preferred order):

- A. Compress contact of push-on lug slightly (or)
- B. Replace switch (or)
- C. Solder connections