

**PROJECT
WHIRLWIND**

Contract N5ori60

SUMMARY REPORT NO. 2

VOLUME 13

SYSTEM DRAWINGS

**SERVOMECHANISMS LABORATORY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY**

Copy 30



SPECIAL DEVICES CENTER

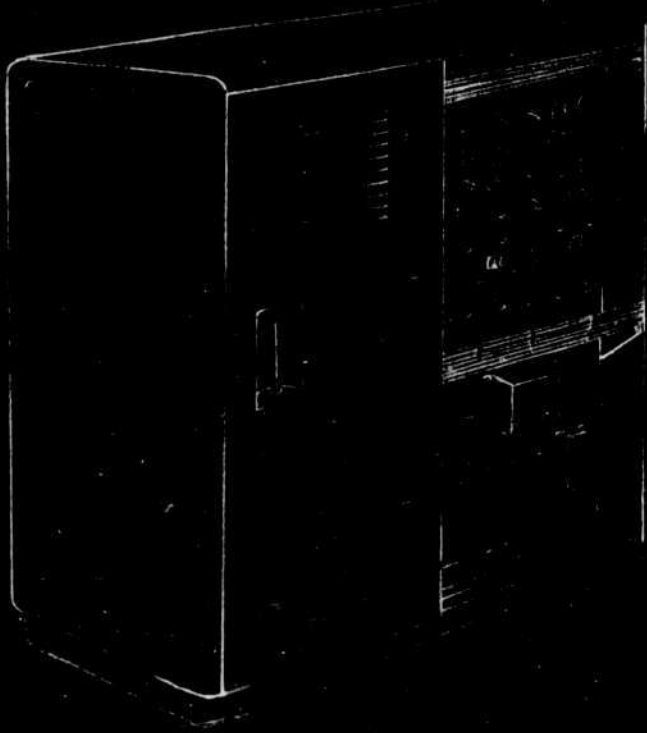
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PROJECT WHIRLWIND
Summary Report No. 2
November, 1947

SYSTEM DRAWINGS
Volume 13 of 22 Volumes

Servomechanisms Laboratory
Massachusetts Institute of Technology
Cambridge, Massachusetts



WHITREWIND I

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INTRODUCTION

Volumes 5 and 6 of this report describe the Whirlwind I computer in block diagram form and indicate the operations which must be performed in the computer. Volumes 15 through 19 describe the development of components and circuits necessary to the performance of these operations. This volume of photographs, circuit schematics, layouts, and mechanical drawings shows the progress which has so far been made in the synthesis of components and circuits into a working electronic system which will satisfy the demands of the block diagram.

To help in relating the circuits to the block diagrams, the drawing lists include, in addition to the drawing title and number, the number which describes the pertinent part of the system in the block diagrams. Consistent with this, the system drawings are presented in five groups headed respectively: System, Control, Storage, Arithmetic Element, and Registers, a sixth group being drawings of test equipment designed and built by this laboratory. The test equipment is described in Vol. 19, E-48, and E-53.

The correspondence between block diagrams and system drawings is not complete, because the requirements of video cabling and construction methods dictate a physical arrangement somewhat different from that indicated by the purely functional block diagrams. Differences will become apparent from a comparison of the block diagram drawings C-37070 and C-37071 in the System group, with the video cabling drawing E-30805 of E-68. All units in the latter bear the same reference numbers as are used in the block diagrams but the arrangement is different. In the block diagrams we find, in general, that a register is treated as a unit, whereas construction follows a digit-by-digit pattern, and one digit of each of several registers may be located on a panel. Assembly drawing E-30797 in the Register group, carries a digit of the program counter, block diagram reference 102, a digit of the program register 103, and a digit of the check register 601.

The System group of drawings includes a block diagram list, two block diagrams and reference to two drawings which appear as a part of the following engineering memorandums. E-68 is a discussion of preliminary Whirlwind I cabling and a proposed physical arrangement of the whole system. E-53 is an estimate of power consumption of the system but is not based on the latest tube estimate given in Vol. 16, M-132.

In the Control group are given, among other things, the block schematics, circuit schematics, and assembly drawings of the program

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-4-

counter, 102, and the program register, 103. These two assemblies are part of the register panel for which a Panel and Cable Plan, drawing R-30797 is given in the Register group.

The Storage drawings describe the test storage consisting of toggle switches and flip-flops, but do not include anything on electrostatic storage described in Vols. 9 and 10. The addition of electrostatic storage and its attendant circuits to the system, entails only modification of the storage switch and control matrix. A photograph of a storage switch is included in the drawings.

The drawings and photographs headed Arithmetic Element are descriptive of the five-digit multiplier now in operation. This was initially operated at a 100 kc pulse repetition frequency on October 28, 1947, and is now operating at 2 megacycles. Photographs of the multiplier and its controls are typical of the type of construction which will be used in Whirlwind I. The frontispiece of this volume indicates the type of cabinets to be used. The Whirlwind I arithmetic element will be a redesign of this multiplier based on experience gained from it. There will be a considerable extension of the arithmetic element control beyond the somewhat limited capabilities of the multiplier control.

The elements whose status is given in the following summary are subject to certain modifications and revisions not specifically mentioned in the summary. The change from the 6AS6 gate tube to the SR-1030 described in Vol. 16 may eliminate some tubes with attendant revisions of circuits and layouts. Pulse width and resultant duty factor may be modified and call for a revision in the value of some of the circuit components. Checking methods not yet fully investigated may require the addition of some gate tubes, control lines, and bus connections not now included in the system, see Vol. 7, M-127. References are to further descriptions of the various elements. For a time schedule, see Vol. 1, drawing B-31202.

- | | | | |
|-----|------------------|---|---|
| 101 | Master Clock | - | All components constructed and in use in 5-digit multiplier. Not packaged in one unit for WWI. Vol. 19, E-48, E-52. |
| 102 | Program Counter | - | Preliminary model constructed. Vol. 19, E-55, M-105. |
| 103 | Program Register | - | Preliminary model constructed. Vol. 19, E-55, M-105. |
| 104 | Control Switch | - | Preliminary model constructed and nearly satisfactory in operation. Vol. 17, R-123. |
| 105 | Operation Matrix | - | Design data available based on 104 above. Not yet laid out. |

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106	Time Pulse Distributor	- Constructed by Sylvania and operating satisfactorily.
107	Operation Timing Matrix	- Design data available based on 104 above. Not yet laid out.
108	Program Timing Matrix	- Design data available based on 104 above. Not yet laid out.
200	Storage Arrangement	- Block and Circuit schematics complete. Details below.
201	Storage Switch	- Same as control switch, 104.
203	Flip-flop Storage	- Under construction, Vol. 19, E-63.
301	A Register)	
)	
302	Accumulator)	- Operating in 5-digit multiplier.
)	
303	B Register)	
)	
305	Step Counter	- Operating in 5-digit multiplier. Expand from 3 to 5 stages for WVC. Vol. 19, E-126.
601	Check Register	- Preliminary model constructed. Vol. 19, E-55, M-105.

REFERENCE INDEX

M Series Memorandums

<u>REF.</u>	<u>VOL.</u>	<u>REF.</u>	<u>VOL.</u>	<u>REF.</u>	<u>VOL.</u>
M-32	8	M-95	8	M-133	18
M-46	9	M-96	9	M-134	7
M-56	9	M-99	15	M-135	7
M-58	15	M-100	8	M-136	7
M-61	8	M-101	11	M-137	7
M-62	4	M-103	16	M-138	15
M-63	4	M-105	19	M-140	4
M-64	4	M-106	11	M-141	7
M-65	14	M-107	19	M-142	8
M-66	4	M-109	16	M-143	9
M-68	15	M-110	15	M-144	10
M-69	4	M-111	7	M-145	11
M-71	8	M-112	9	M-146	12
M-72	16	M-113	7	M-147	13
M-74	14	M-114	19	M-148	14
M-76	4	M-116	16	M-149	15
M-77	15	M-117	7	M-150	16
M-78	8	M-118	16	M-151	17
M-80	16	M-119	16	M-152	18
M-81	16	M-121	9	M-153	19
M-82	16	M-123	7	M-154	20
M-83	16	M-124	8	M-155	21
M-85	14	M-127	7	M-156	22
M-89	11	M-128	16	M-157	11
M-91	15	M-129	7	M-158	7
M-92	15	M-130	9	M-159	9
M-94	8	M-131	16	M-160	8
		M-132	16	M-161	7

REFERENCE INDEX

E Series Memorandums

C Series Memorandum

<u>REF.</u>	<u>VOL.</u>	<u>REF.</u>	<u>VOL.</u>
E-7	14	E-52	19
E-24	7	E-53	13
E-31	10	E-54	19
E-32	10	E-55	19
E-33	19	E-56	15
E-37	15	E-57	15
E-38	19	E-58	19
E-39	15	E-59	19
E-41	15	E-60	19
E-42	15	E-61	16
E-44	19	E-63	19
E-45	19	E-64	15
E-47	15	E-68	13
E-48	19	E-69	15
E-49	19	E-71	19
E-50	16	E-73	16
C-15	14		

REFERENCE INDEX
R Series Memorandums

<u>REF.</u>	<u>VOL.</u>	<u>REF.</u>	<u>VOL.</u>
R-36	14	R-115	4
R-49	14	R-116	4
R-63	14	R-117	16
R-64	3	R-118	16
R-89	19	R-120	10
R-90	4	R-121	19
R-94	14	R-122	18
R-98	14	R-123	17
R-100	14	R-124	11
R-103	14	R-125	14
R-104	16	R-126	19
R-106	15	R-127	5
R-108	15	R-127	6
R-109	19	R-128	10
R-110	9	R-129	12
R-111	15	R-130	9
R-113	15	R-131	10
R-114	8	R-132	10

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SYSTEM DRAWING LIST

Summary List of Block Diagrams	B-37079
System Block Diagram	C-37071
Bus Connections	B-37070

Following drawings for reference only. They are included in E-68.

Preliminary Video Cable and Panel Arrangement	E-30905
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Proposed Arrangement Whirlwind I Installation	D-31016
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APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

B-37079-1

TITLE	DWG. NO.	CODE NO.	TITLE	DWG. NO.
System Block Diagram	C-37071-1	101	Master Clock	B-37058-1
Bus Connections	B-37070-1	102	Program Counter	B-37062
Control Functions	B-37073-1	103	Program Register	B-37067
Control	B-37098	104	Control Switch	B-37066
Timing Diagram Operation ad	B-37080	105	Operation Matrix Part I General	C-37077
Timing Diagram Operation ca	B-37081	105	Operation Matrix Part II Arithmetic Element	C-37078
Timing Diagram Operation su	B-37082	106	Time Pulse Distributor and Control	B-37076 B-37068
Timing Diagram Operation ce	B-37083	107	Operation Timing Matrix Part I	C-37077
Timing Diagram Operation mr	B-37084	107	Operation Timing Matrix Part II	C-37078
Timing Diagram Operation mh	B-37085	108	Program Timing Matrix	B-37075
Timing Diagram Operation ts	B-37086	109	Repeat Switch - (Removed from System)	B-37059
Timing Diagram Operation ed	B-37087	200	Storage Chassis Arrangement	C-37064-1
Timing Diagram Operation er	B-37088	201	Storage Switch	B-37066
Timing Diagram Operation sl	B-37089	203	Flip-Flop Storage Section	B-37057
Timing Diagram Operation sp	B-37090	203	Storage Output Section	B-37060
Timing Diagram Operation co	B-37091	203	Flip-Flop Storage Control	B-37061-1
Timing Diagram Operation td	B-37092	300	Arithmetic Element	C-37072-1
Timing Diagram Operation sa	B-37093	301	Section of A-Register	B-37056
Timing Diagram Operation dv	B-37094	302	Accumulator Sections	C-37096 C-37063
		303	B-Register Sections	B-37097-1 B-37069
Summary List of Block Diagrams	B-37079-1	305	Step Counter	B-37074-1
Parallel Digit Computer Codes	B-37001-1	601	Check Register	B-37065

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

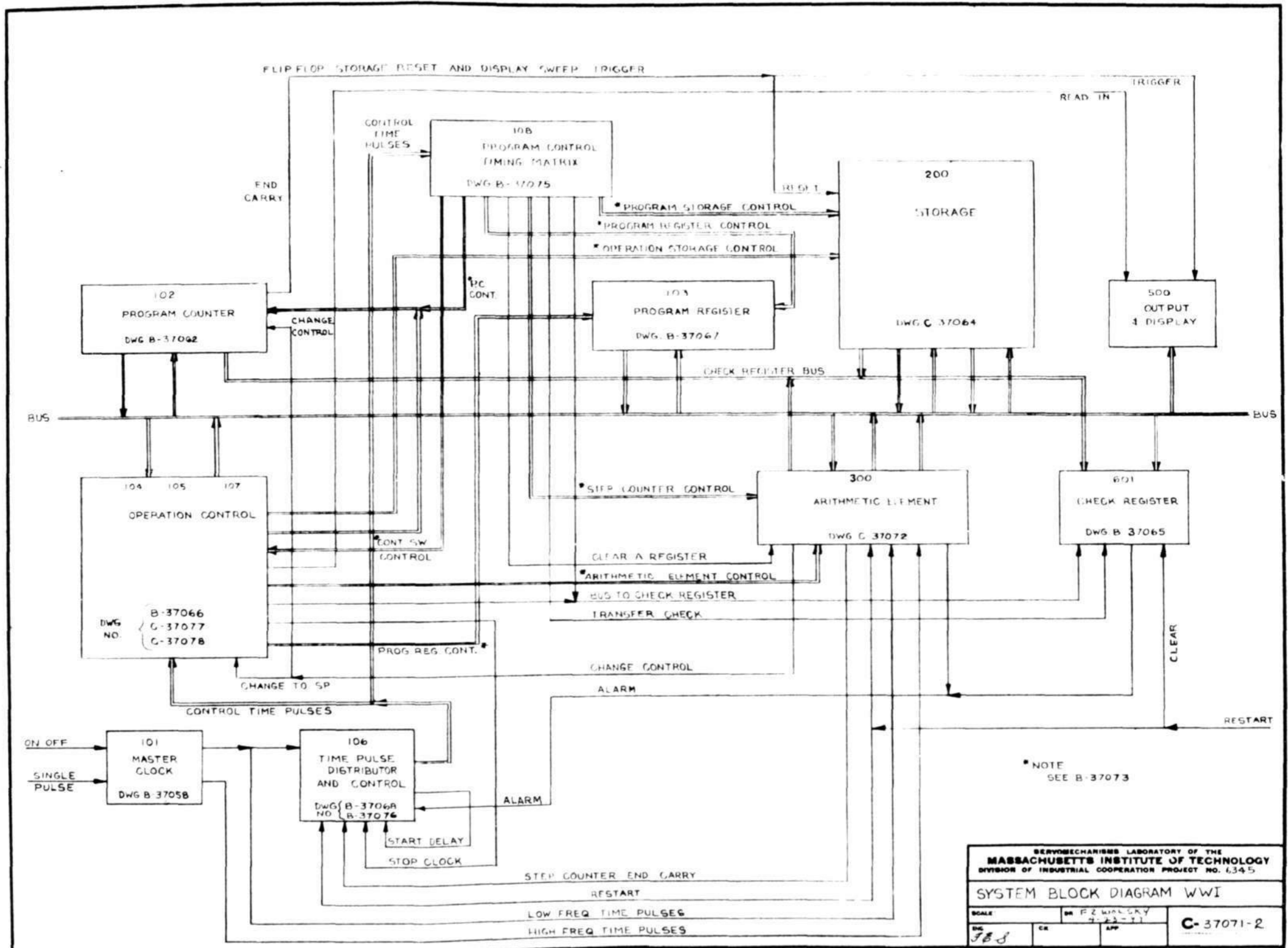
SUMMARY LIST OF BLOCK DIAGRAMS WWI

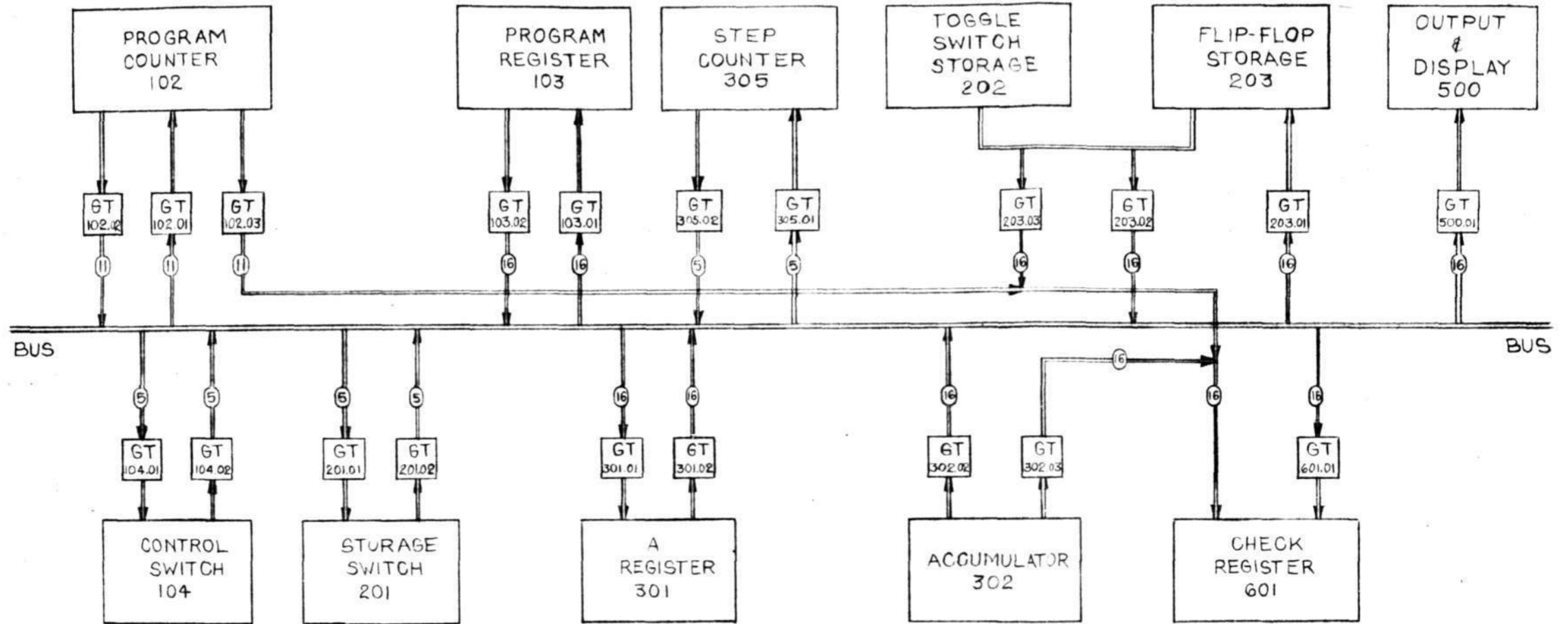
SCALE: _____ DATE: FEB 4/18/47

BY: *J. S. 4/23/47* APP: _____

B-37079-2

C-37071-2





SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6045			
BUS CONNECTIONS WW I			
SCALE:	DR. W. S. L. 3-31-45		
ENG.	CK.	APP.	
			B-37070-2

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

E-68

6345
Engineering Notes 2-68

Page 1 of

Project Whirlwind
Servomechanisms Laboratory
Massachusetts Institute of Technology
Cambridge, Massachusetts

SUBJECT: WHIRLWIND I CABLING AND INSTALLATION

To: 6345 Engineers, Sylvania (3)

From: H. Wahnestock

Date: October 10, 1947

Furnished herewith are two drawings: one, a Preliminary Video Cable and Panel Arrangement, the other a Proposed Arrangement Whirlwind I Installation. It is to be clearly understood that these are for information purposes only to assist you in visualizing the complete computer and to act as a guide in making plans and designs. It is not expected that revisions or alterations will be widely or frequently distributed except to those immediately concerned with certain aspects of the design. It has been decided that Whirlwind I should be so packaged that every component and connection should be available for test without shutting down any part of the computer. The result is a much larger package than would otherwise be the case.

DRAWING NO. E-30905 - This drawing is intended primarily to show the approximate number of units in the computer and to give an idea of the interconnecting cables involved. No attempt has been made to make the number of cables very accurate and they will be subject to change as the control functions develop. No detailed work has been done on electrostatic storage control so these connections are omitted entirely. Input and Output Registers are grouped in one box. Their number or size is not yet determined. They may be attached to the register panels or they may become a separate row of panels. Film Readers and Writers and Binary to Decimal Converters are similarly grouped in a box on the diagram. They will require control lines not shown and will probably be large boxes of equipment rather than rows of panels.

Three rows of panels are shown together with tentative dimensions. The 26" width has been decided on. The vertical dimension for the panel contents as shown is probably within 30% of final design. The driver panels will probably be the same size as the digit panels. No layout has been done on the control panels but some of them, in particular the matrices, will be considerably larger than the other panels. No design has been done on the Operator's Console and this drawing merely indicates connections and what may go in it.

6345

Engineering Notes M-68

- 2 -

DRAWING NO. D-31016 - This proposed arrangement of Whirlwind I is to be interpreted as one of many ways in which the panels shown on the previous drawing might be fitted into the available space with reasonable cabling symmetry. A double floor is assumed. Air ducts run transversely and feed each cabinet individually. Signal and check busses run fore and aft under the floor; control lines run transversely under the floor between the two sections of a register. In general in the register, each cabinet holds a single digit of each of several registers. The ninth cabinet from the right-hand side holds the control gate drivers. The space assigned to Input and Output Registers is very nebulous. They may be included in the Register Panels. The possible addition of some registers under consideration may require another full row of cabinets. Space for the Control, including the Timing Matrices is a rather rough estimate.

Harris Fahnestock

H. Fahnestock

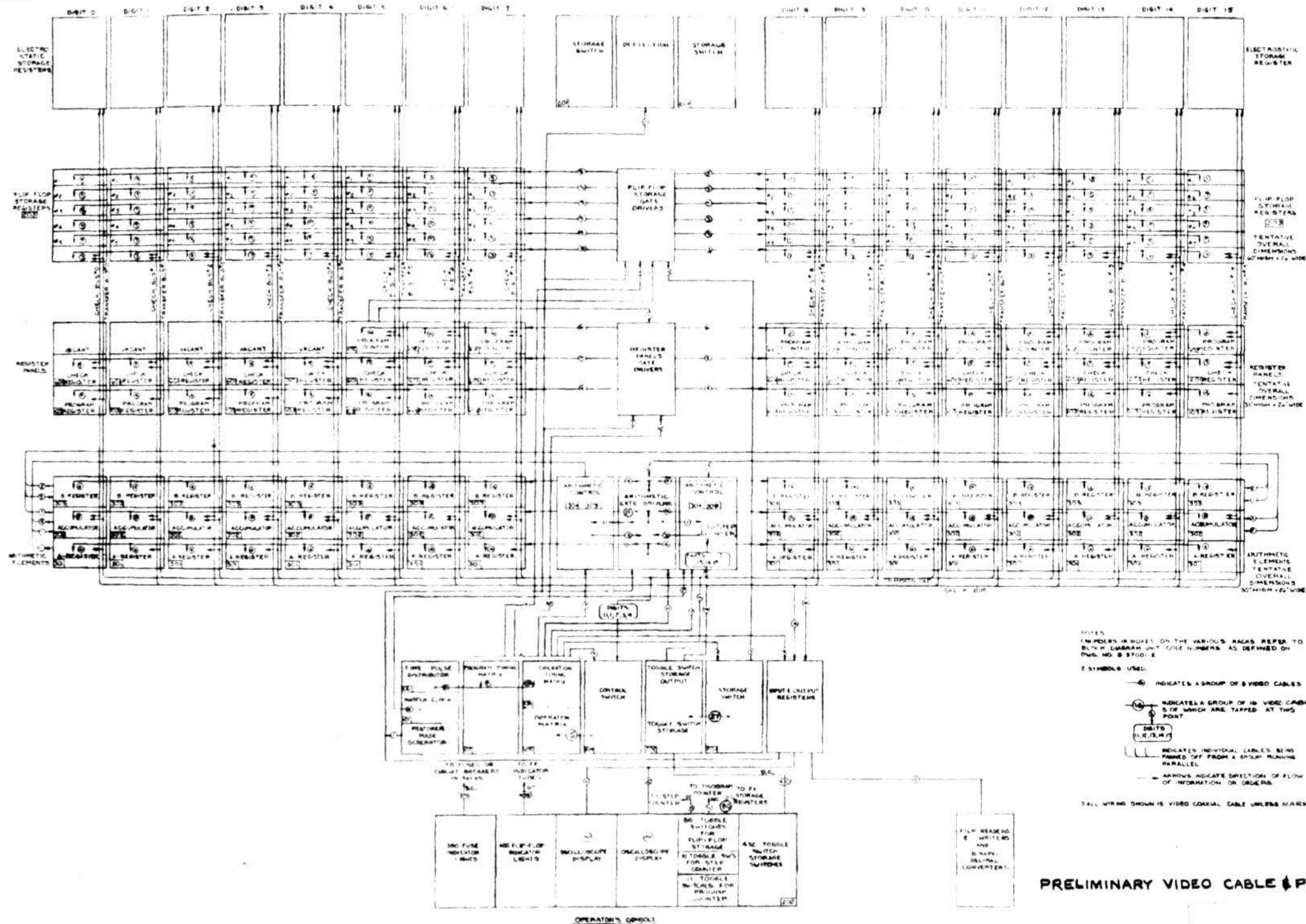
LIST OF DRAWINGS:

E-30905

D-31016

HF: has

E-30905



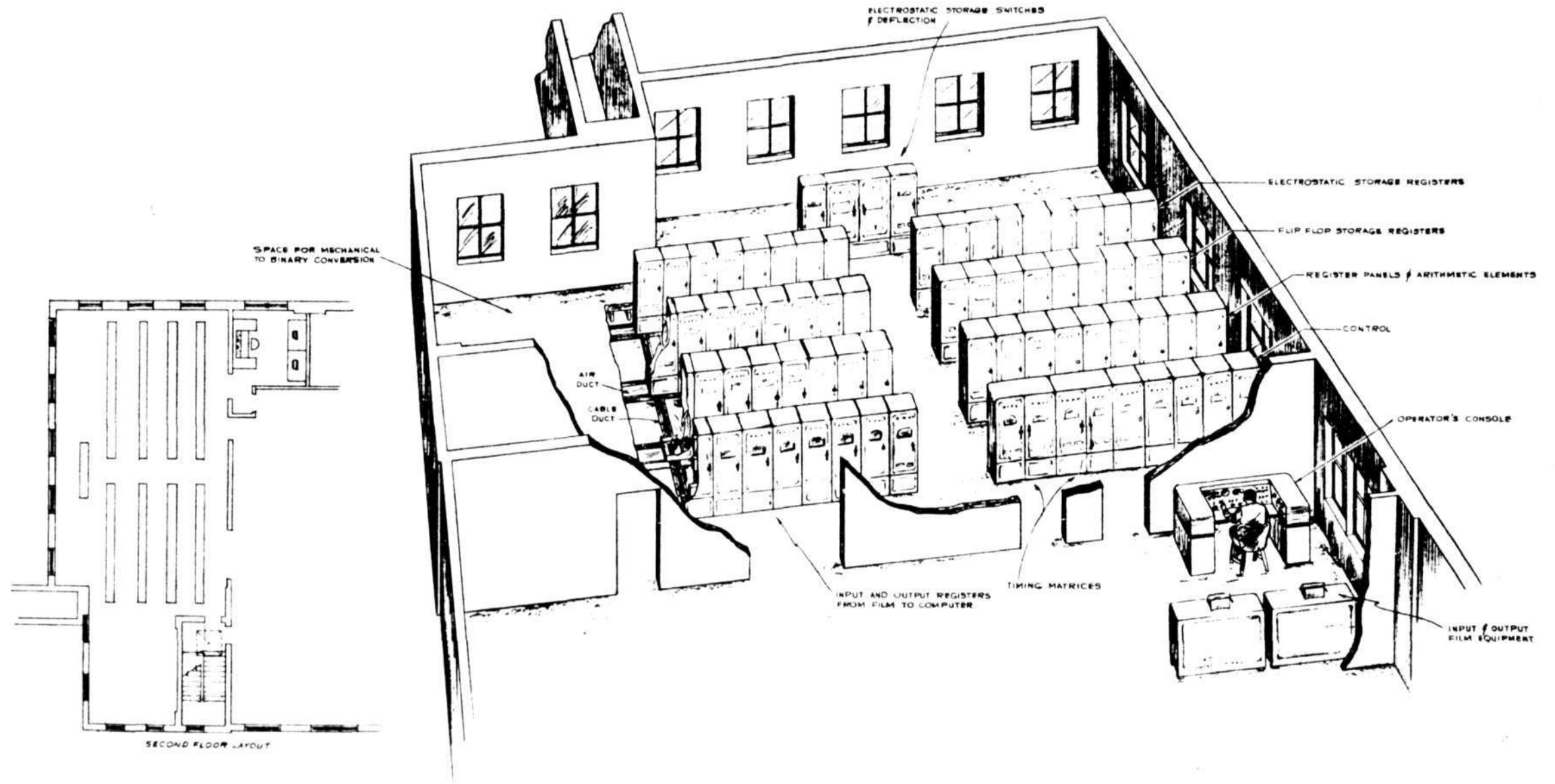
PRELIMINARY VIDEO CABLE & PANEL ARRANGEMENT

6345
 C.W.W. 10-9-47

F. WOLSKY 10/9/47
 C.W.W. 10-9-47

E-30905
 B REDUCTION

D-31016



PROPOSED ARRANGEMENT
WHIRLWIND I INSTALLATION

MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
6448	4-2-52
D-31016	

B REDUCTION

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

E-53

ENGINEERING NOTES NO. E-53

TO: Engineers of Project 6545 Page 1 of 2 pages
 FROM: Harris Fahnestock
 SUBJECT: WWI Power Estimates
 DATE: August 8, 1947

A power estimate has been made for WWI and is summarized in the table below and itemized thereafter. No account has been taken of input and output devices. Filament transformer losses are included in each unit. Other power supplies and their losses are not included. Estimates are based on current circuit schematics and block schematics. Estimates for electro static storage are less accurate than others so they are shown separately in the summary.

<u>SUMMARY</u>			
<u>UNIT</u>	<u>NO. REQ</u>	<u>UNIT POWER</u>	<u>TOTAL</u>
Arith. El.) CR, PR, PC)	16	370	5900
FF storage	16	168	2700
Register Drivers	1	779	800
Control	1	2000	2000
WWI loss in., out, E.S. stor			11400
E.S. Stor. Reg.	16	500	8000
Deflection	1	5000	5000
E.S. storage			13000
WWI less input and output		25 KW	

Estimates include filament transformer losses of 20% of filament power. The power estimates are conservative with respect to duty cycle.

1 FF	: 2-6A37's	15 watts
1 TT	: 1-6A37	5
1 GT	: 1-6A36	2
1 BA	: 1-6A37	6
1 BA	: 1-823	15

6345
Engineering Notes No. E-53

Arithmetic element	1 digit	241 watts
CR, PR, PC	1 digit	119
5 FF registers	1 digit	158
Register drivers		386
Arithmetic element drivers		393
2 32 position switches		1002
Time pulse distributor		405
Timing matrix		158
Clock		85
Step counter		116
Control contingencies		234

H. F. Zahnestock

Harris Zahnestock

HF:maf

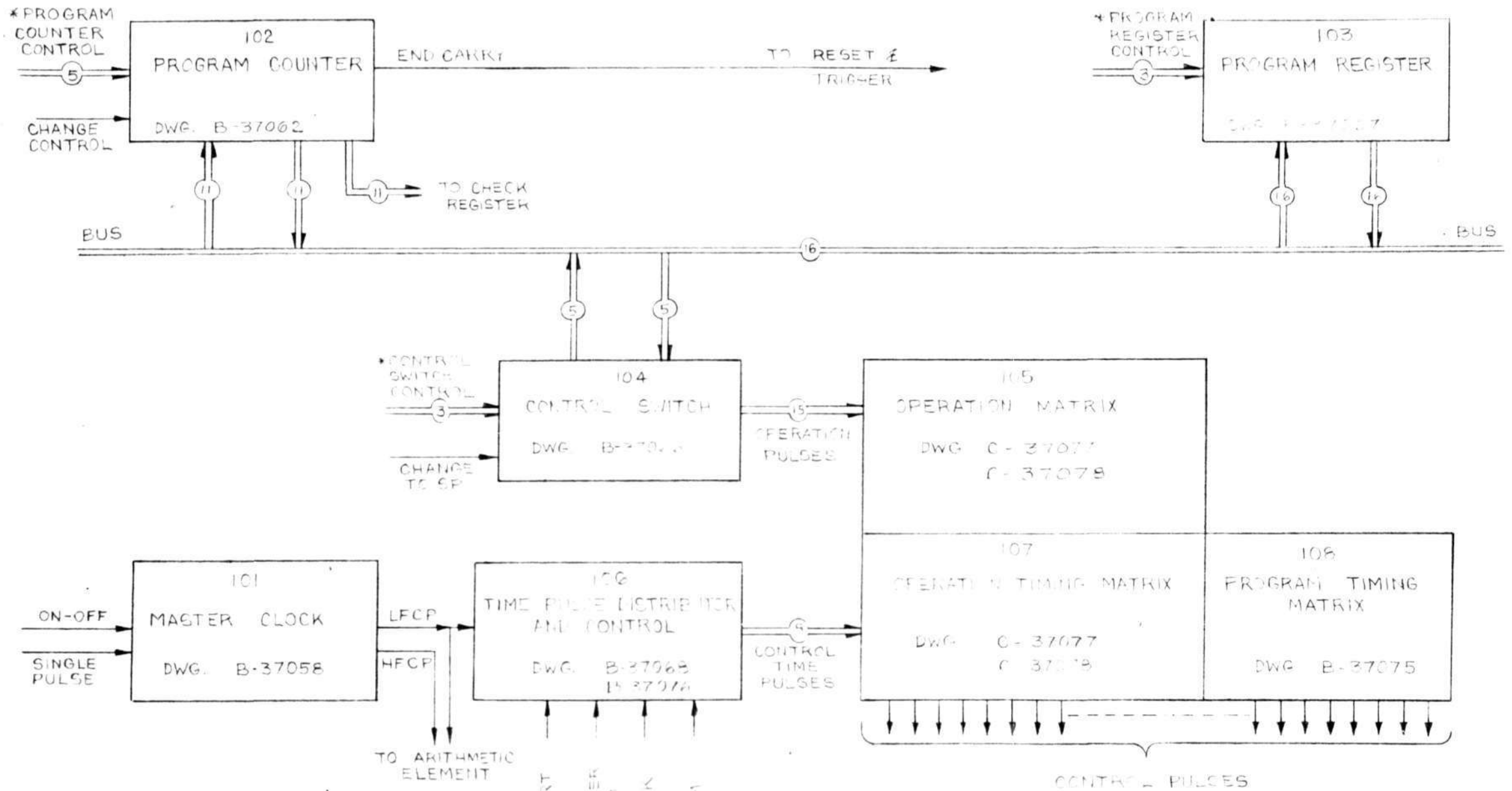
M-147

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CONTROL DRAWING LIST
(Block Diagram Reference 100)

Block Diagram	B-37098
102 Program Counter	
Block Schematic	SB-39291
Circuit Schematic	SD-39284
Assembly	D-30800
103 Program Register	
Block Schematic	SB-39289
Circuit Schematic	SD-39283
Assembly	D-30799
104 Control Switch	
Block Schematic	D-30672
Photograph	FB-279
106 Time Pulse Distributor	SB-39447

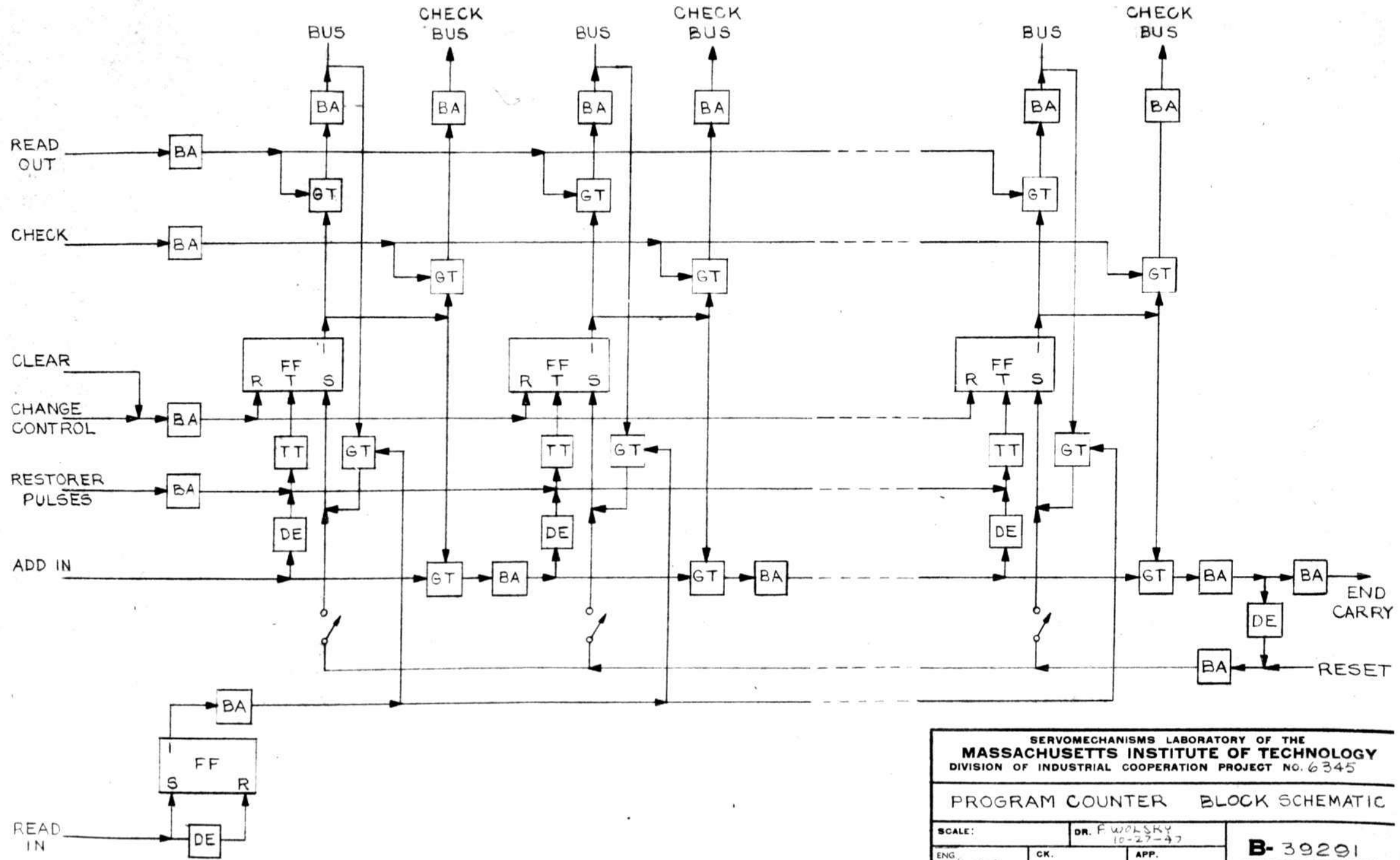
B-37098-1



* NOTE
SEE B-37073

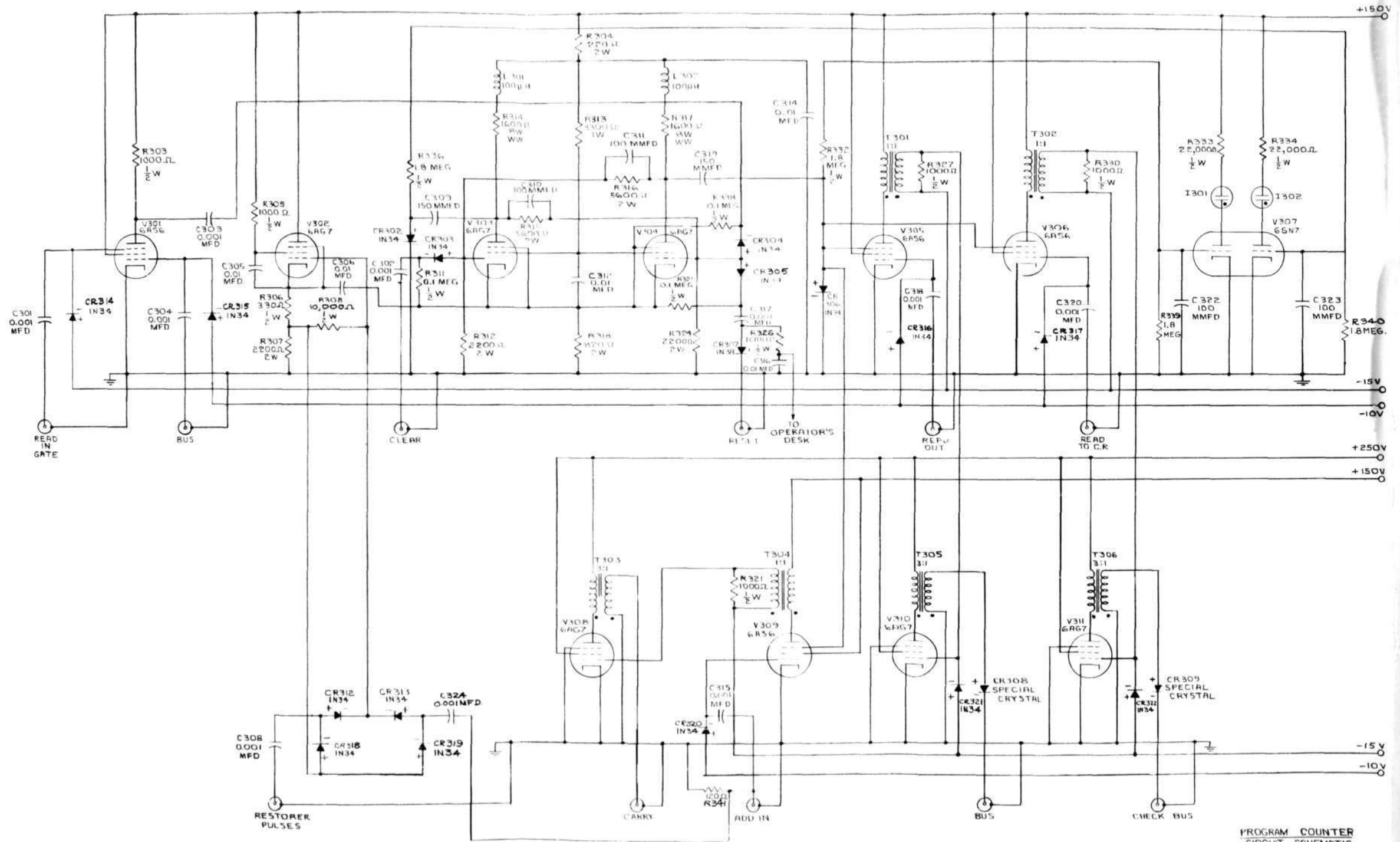
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
CONTROL WWI		100
SCALE:	DR. <i>F. J. [unclear]</i> 5-5-50	B-37098-1
ENG. <i>J.S.S. 5/1/47</i>	CK. APP.	

B-39291



SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
PROGRAM COUNTER BLOCK SCHEMATIC		
SCALE:	DR. F. WOLSKY 10-27-47	
ENG. <i>L.R.E.</i>	CK.	APP.
		B-39291

SD-39284-B

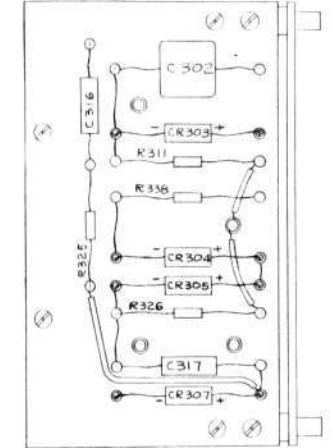
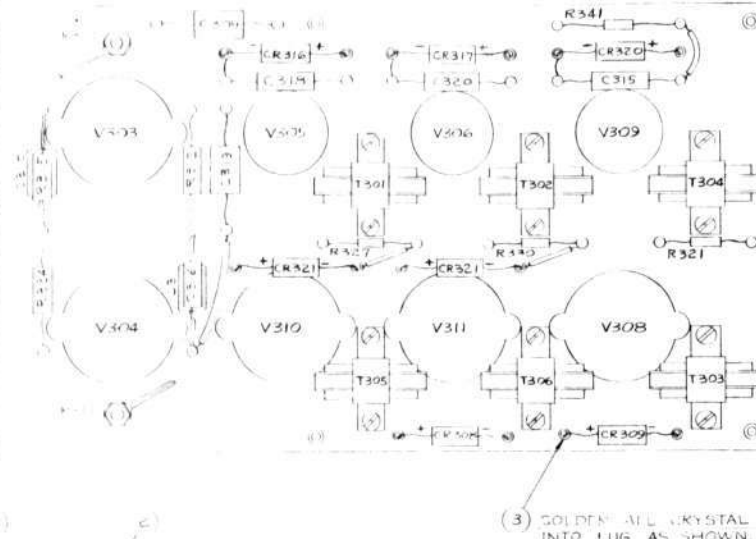
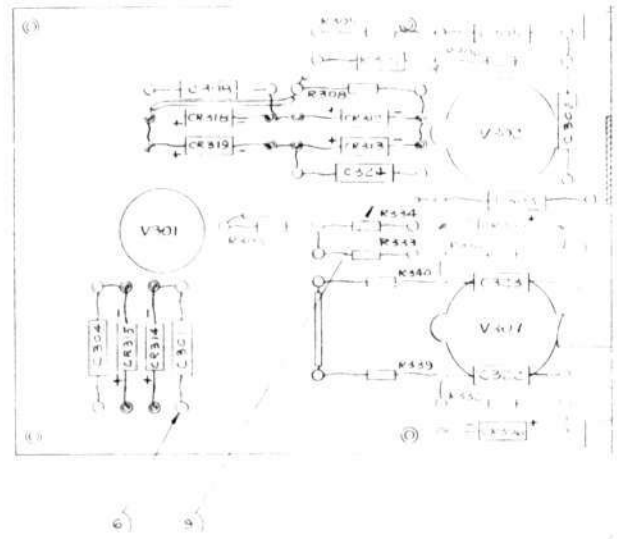
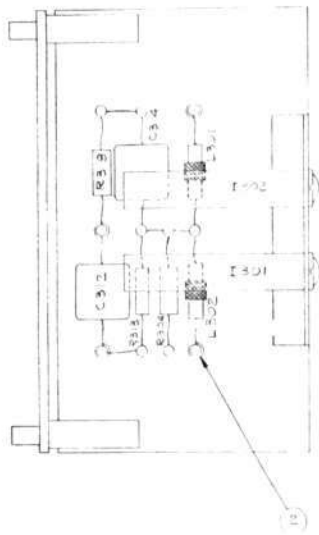


PROGRAM COUNTER
CIRCUIT SCHEMATIC

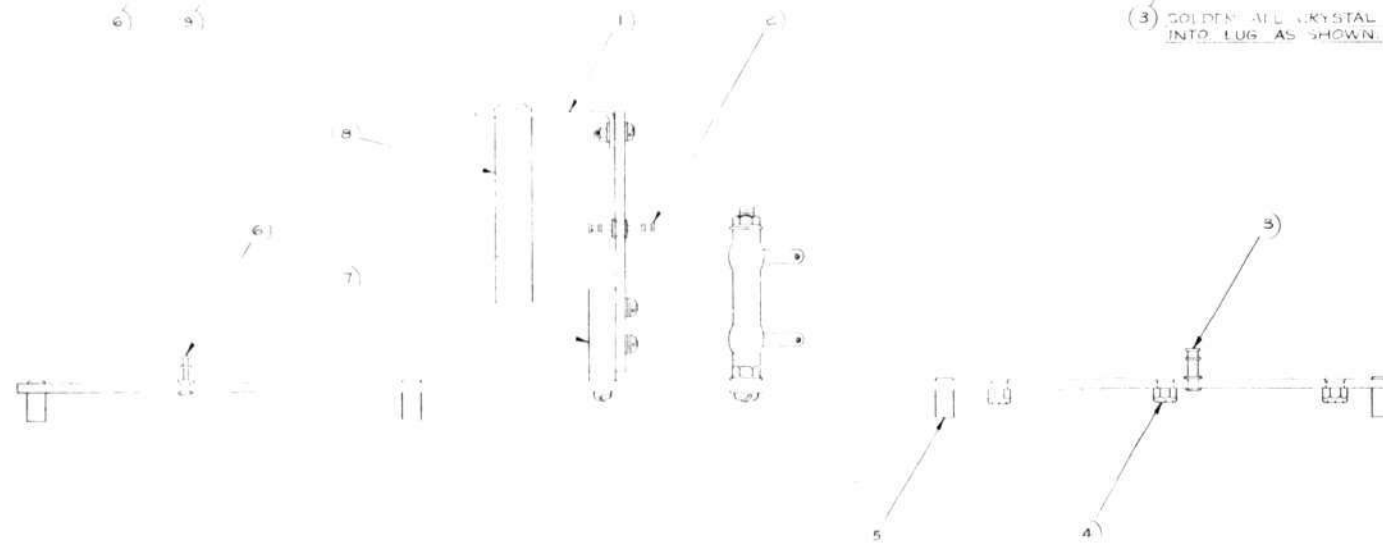
6315 81-11
848 SD-39284-3

D-30300-1

SD-39234



(3) GOLDEN ALL CRYSTAL PIGTAILS INTO LUG AS SHOWN.



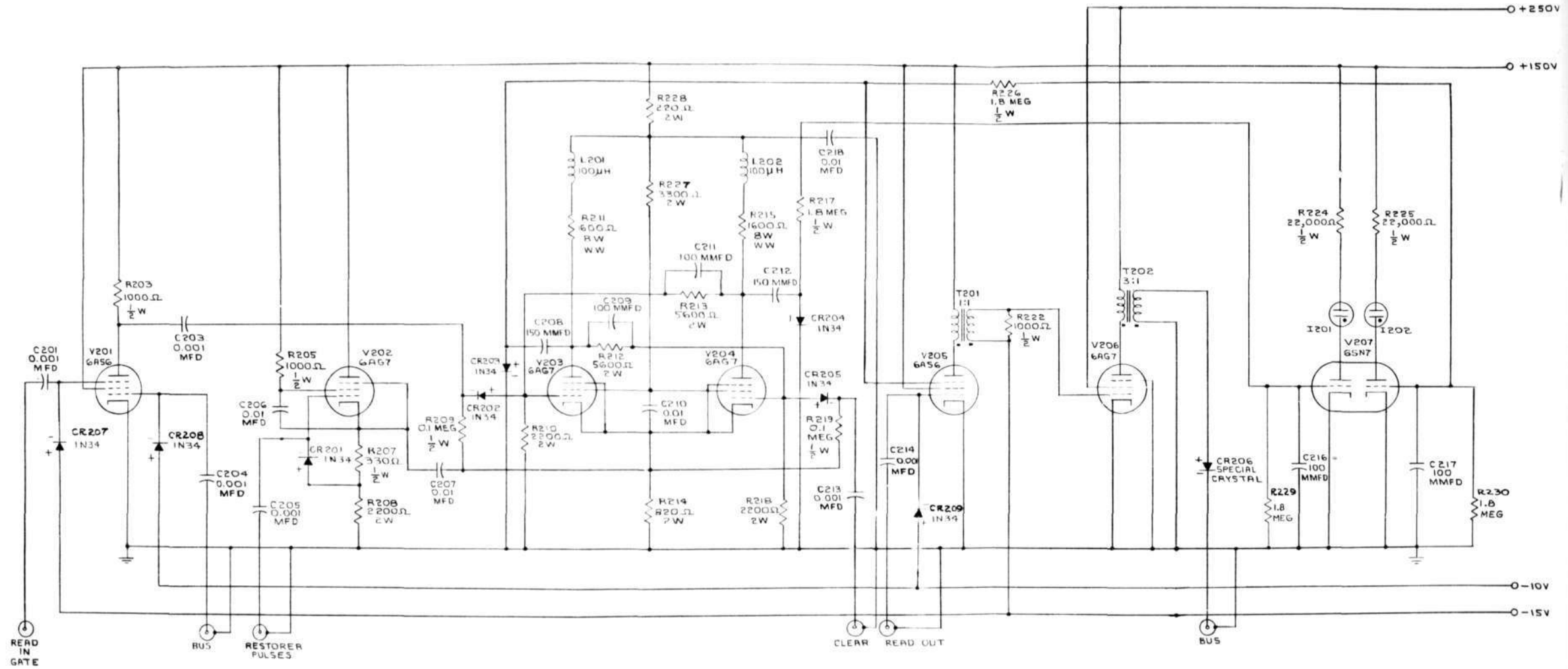
NOTES
 1 V301, V302, V303, V304, V305, V306, V307, V308, V309, V310, & V311 ARE NOT PARTS OF THIS ASSEMBLY & ARE INDICATED FOR REFERENCE ONLY.

QTY	DESCRIPTION	PART NO.	REQD
3	CAMBRIC SLEEVING		
8	INDICATOR KELLOG #49	#49	2
7	PANEL MOUNTING POST A-30754	A-30754	2
6	TURRET LUG-SINGLE CTC #1724D	#1724D	78
5	MOUNTING POST CTC #1246D	#1246D	8
4	CLINCH NUT #282542	#282542	12
3	TURRET LUG HOLLOW CTC #1558D	#1558D	38
2	TURRET LUG DOUBLE CTC #1081A	#1081A	4
1	INDICATOR MTR PLATE A-30754	A-30754	1

REV	DATE	BY	CHK

MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
DIVISION OF INDUSTRIAL ENGINEERING	
PROGRAM NUMBER: 1	
DATE: 1-20-54	PROJECT: D-3-300-1
BY: HLB	CHK: []

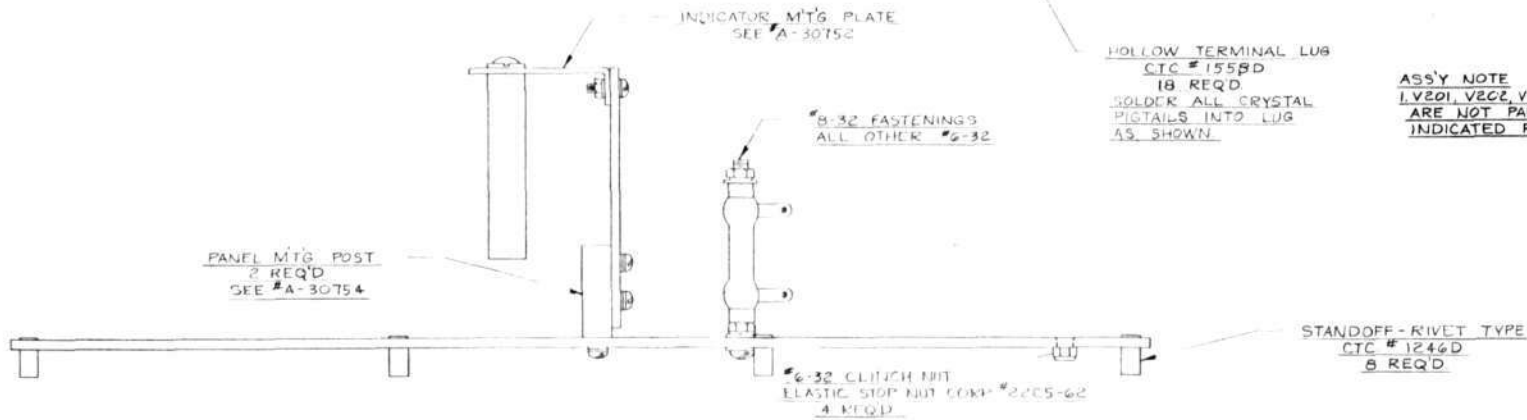
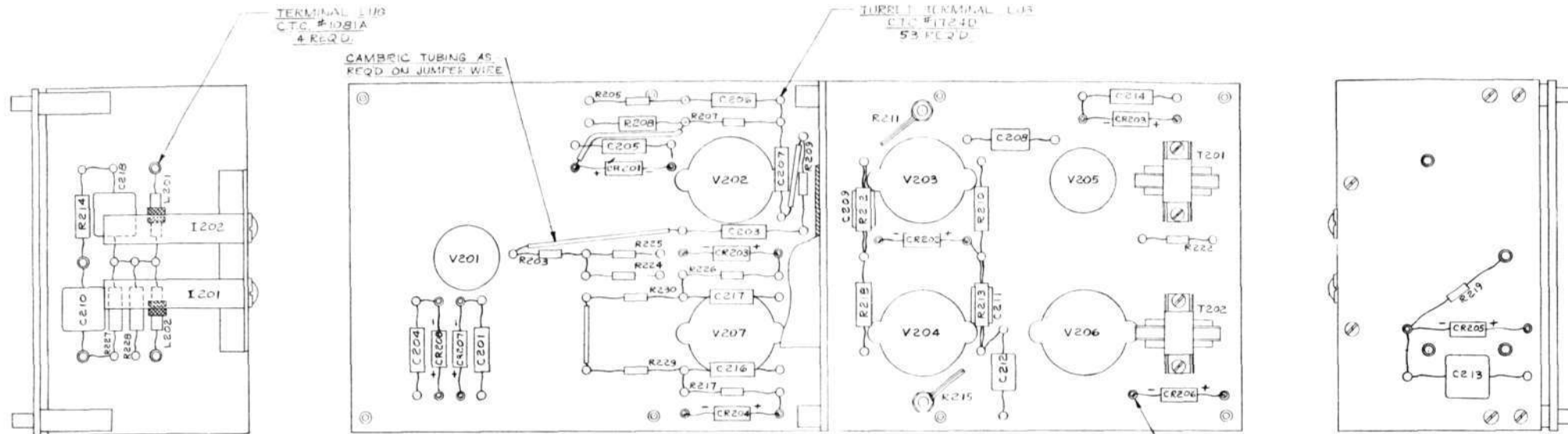
SD-39283-3



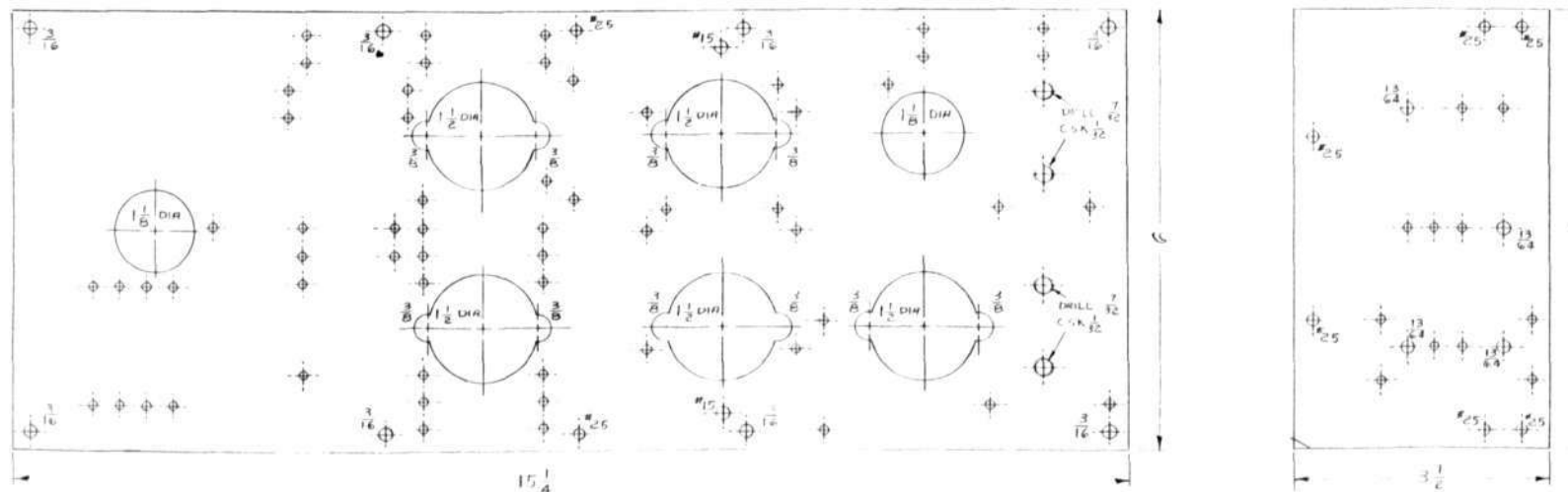
PROGRAM REGISTER
CIRCUIT SCHEMATIC

MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
S.I.C. #	CR 010
60215	1-18-47
V.A.B.	SD-39283-3

D-30799-1
 USE IN ASSY SD-39283



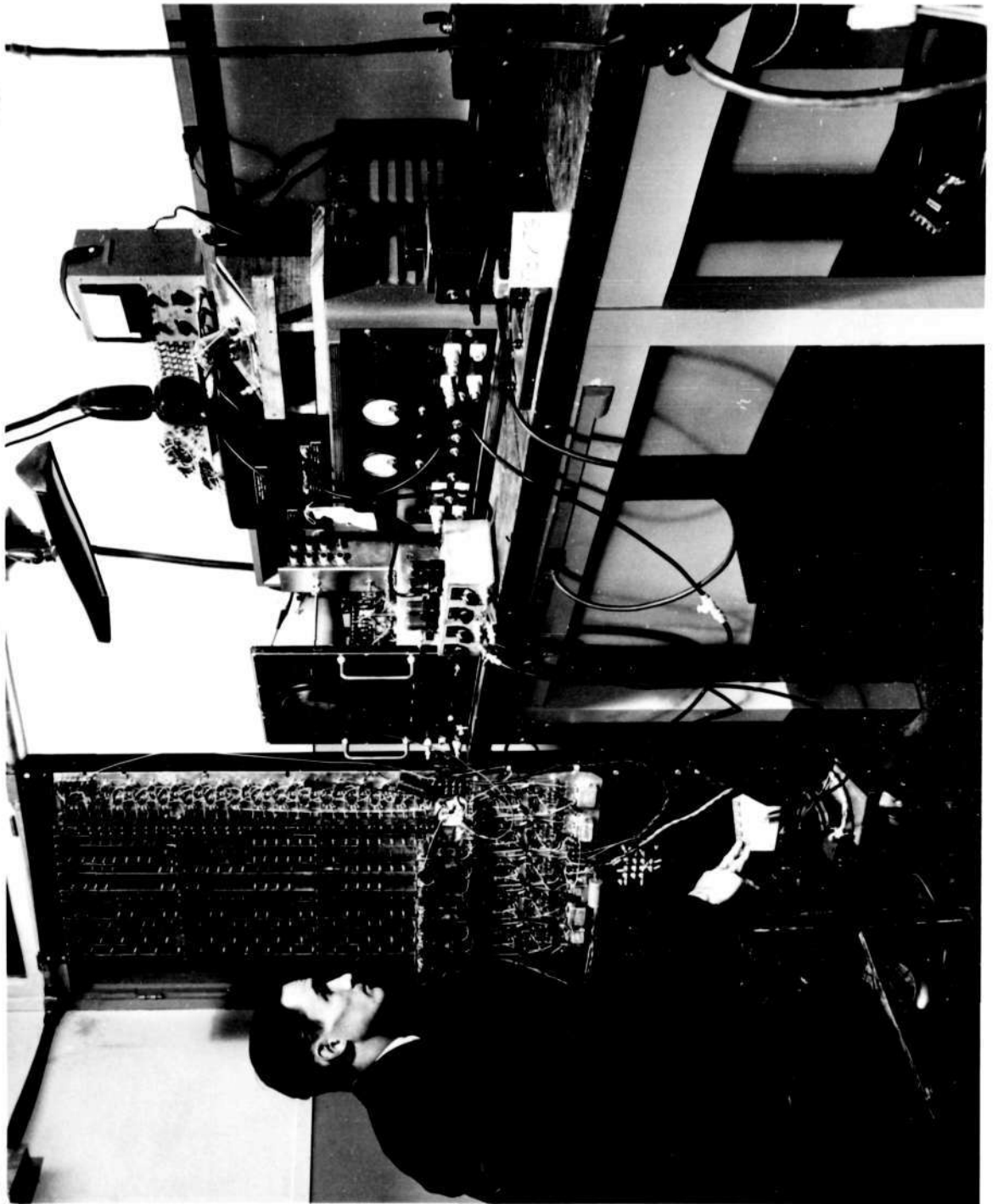
ASSY NOTE
 1. V201, V202, V203, V204, V205, V206, & V207
 ARE NOT PARTS OF THIS ASSY & ARE
 INDICATED FOR REFERENCE ONLY.



NOTES
 1. MAT'L - 1/8 THK LINEN BASE PHENOLITE
 2. HOLES NOT NOTED DRILL #32

PROGRAM REGISTER DRILLING
 TEMPLATE & ASSY.

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 RESEARCH LABORATORY
 6-15-50
 6-15-50
 6-15-50
 D-30799-1



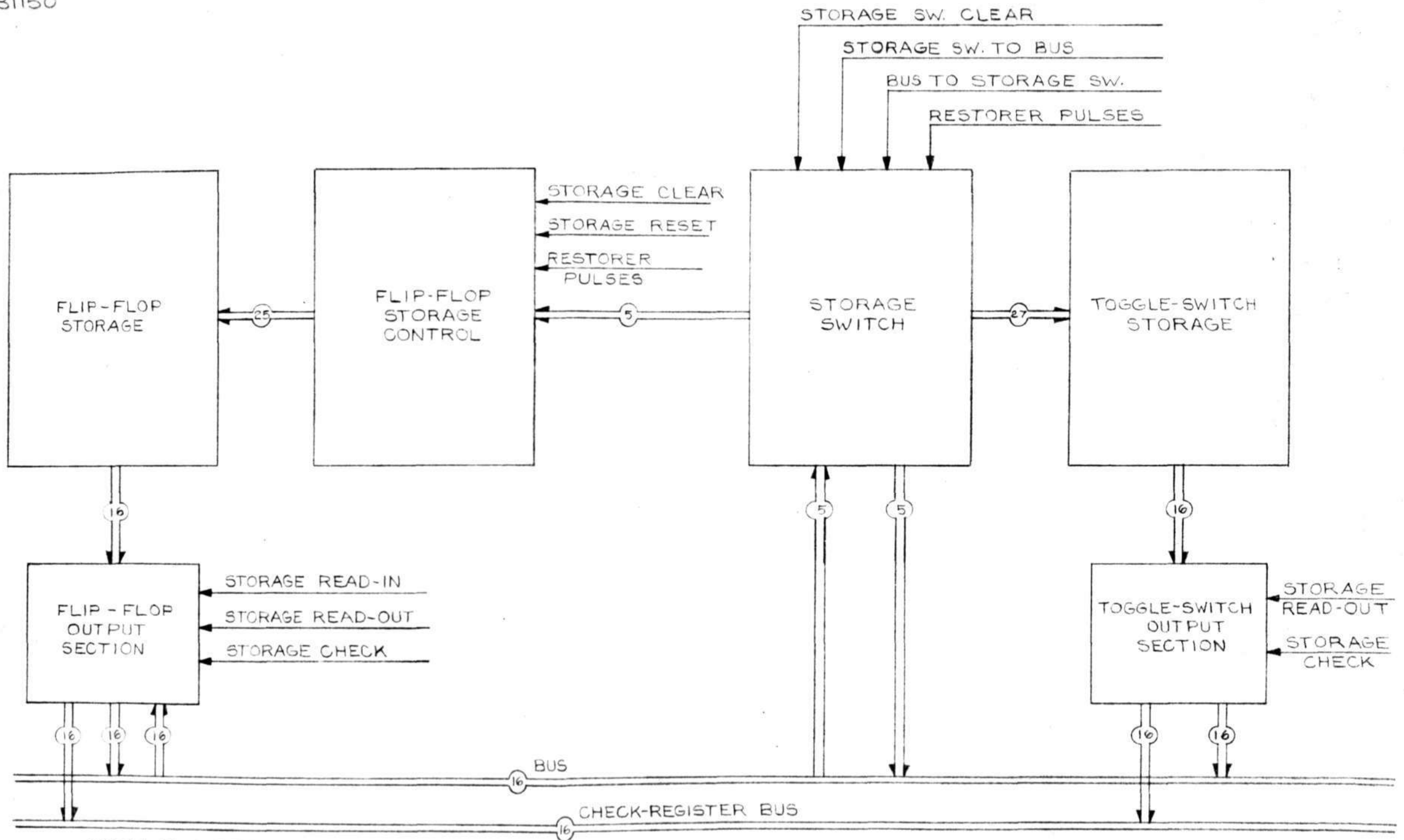
M-147

- 8 -

STORAGE DRAWING LIST
(Block Diagram Reference 200)

200	Storage - General Arrangement	B-31150
201	32-position Switch - Block Schematic	C-31152
201	32-position Switch - Circuit Schematic	D-30672
201	32-position Switch - Photograph	A-30694
202	Toggle Switch Storage - Block Schematic	B-31151
203	Flip-flop Storage - Block Schematic	SD-39278
203	Flip-flop Storage - Circuit Schematic	SD-39285
203	Flip-flop Storage Output - Circuit Schematic	SD-39286
203	Flip-flop Register Panel Assembly	E-30900
203	Flip-flop Register Assembly	D-30872
203	Flip-flop Storage Output Assembly	D-30879

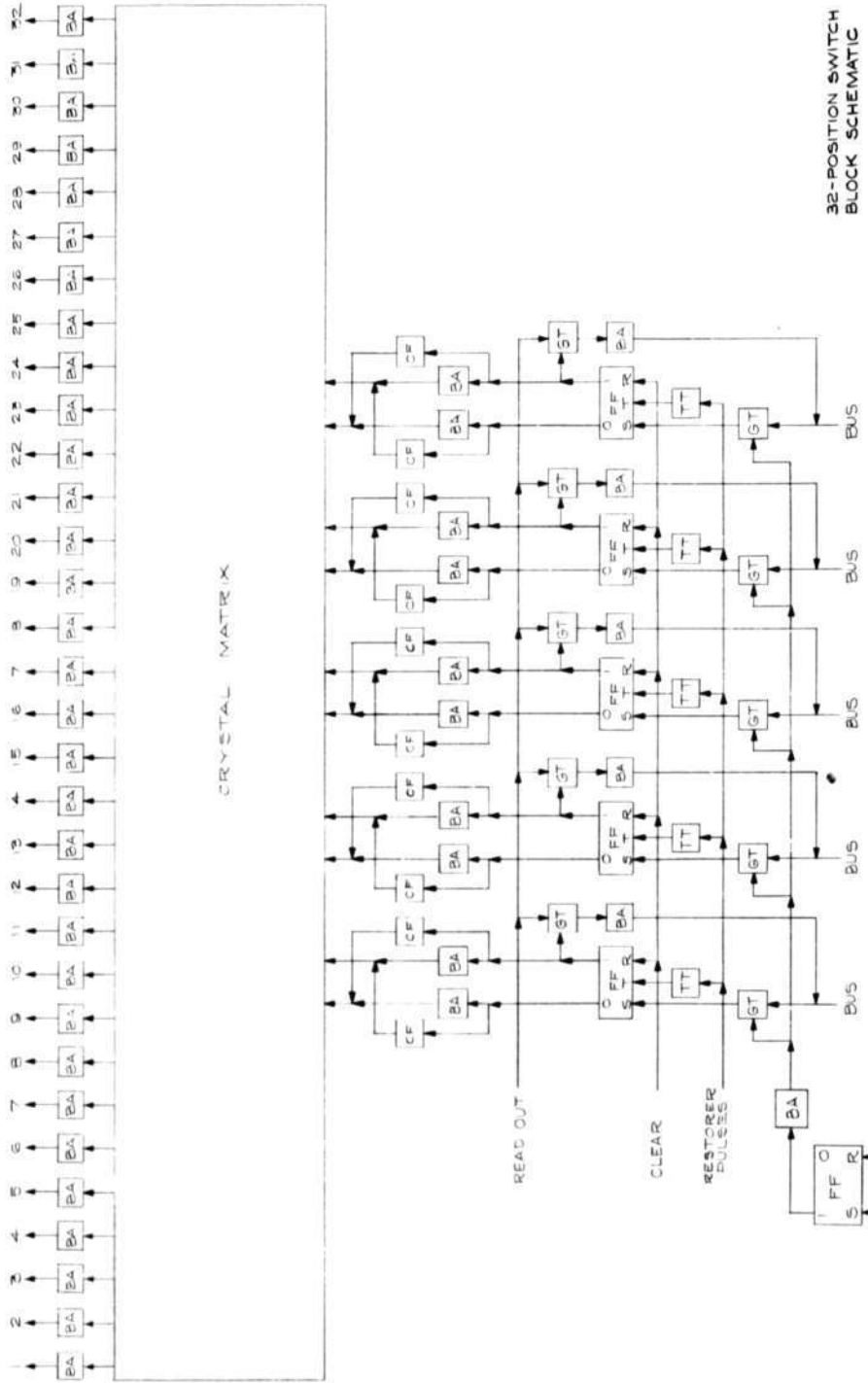
B-31150



NOTE: THIS DRAWING
SUPERSEDES SD-39277-1,
11/4/47.

STORAGE - GENERAL ARRANGEMENT

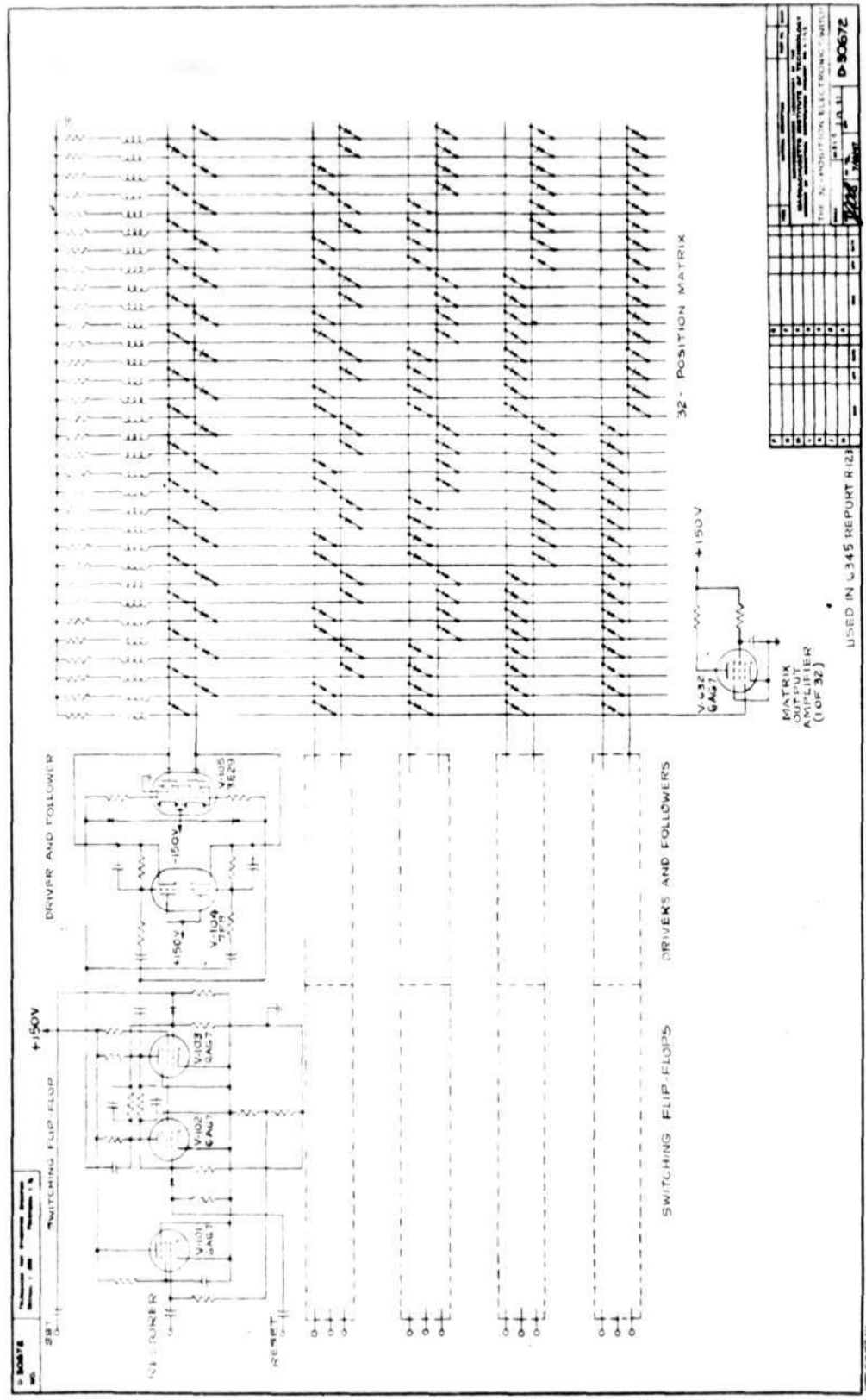
MASSACHUSETTS IN	STATE OF TEXAS
6345	F.Z. WOLSKY
A.R.B.	10/25/47
	B-31150



MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 3-55
 6-25-57
 C-3152

NOTE: THIS DRAWING SUPERSEDES
 SD-39275, 11/4/47.

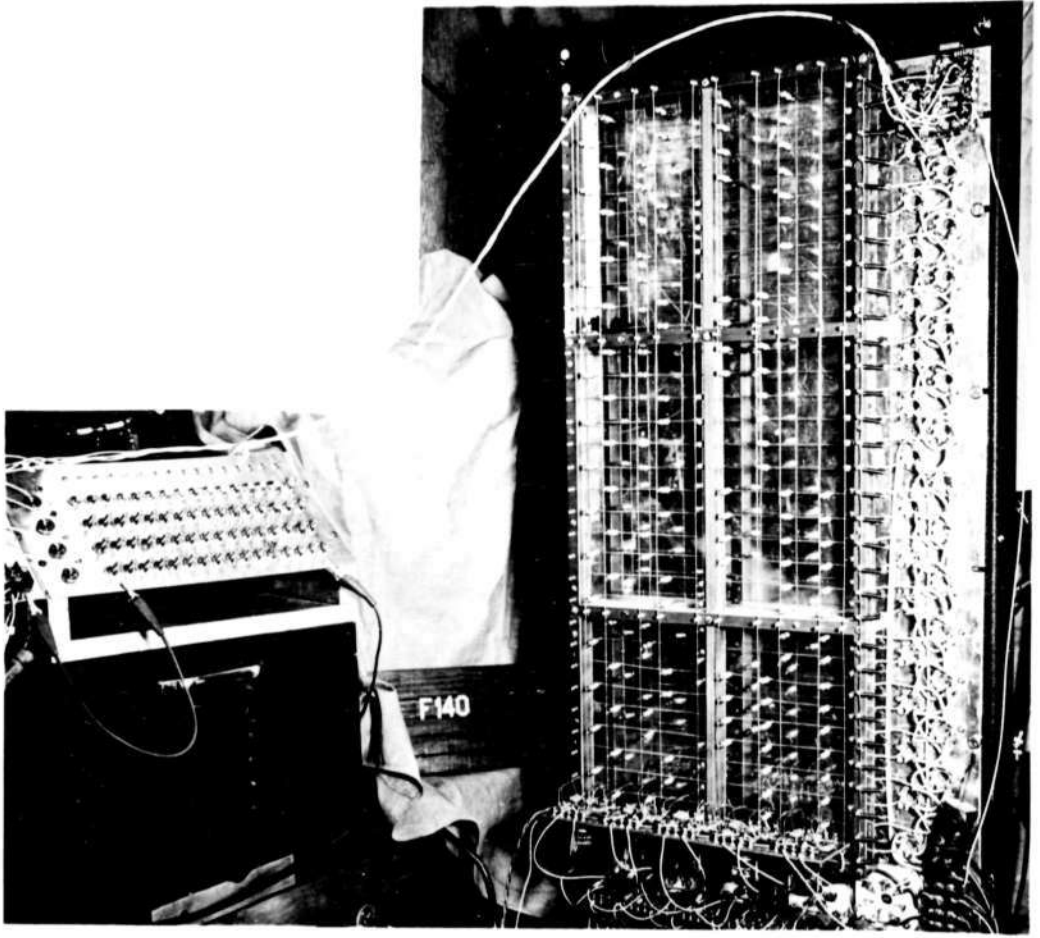
D-30672
Keep in file - use for prints



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32

THE RAND CORPORATION, ELECTRONIC-CARD DIV.
 4800 AVENUE OF THE STARS
 WASHINGTON, D.C. 20024
 D-30672
 USED IN U-345 REPORT R123
 MATRIX OUTPUT DRIVER (1 OF 32)

MASSACHUSETTS INSTITUTE OF TECHNOLOGY SERVOMECHANISMS LABORATORY		
D. I. C. NO. 6345	DR.	CK.
ENG. J. A. O'B	APP.	A-30694



CRYSTAL MATRIX AND TOGGLE SWITCH STORAGE
USED IN THE 32 POSITION SWITCH

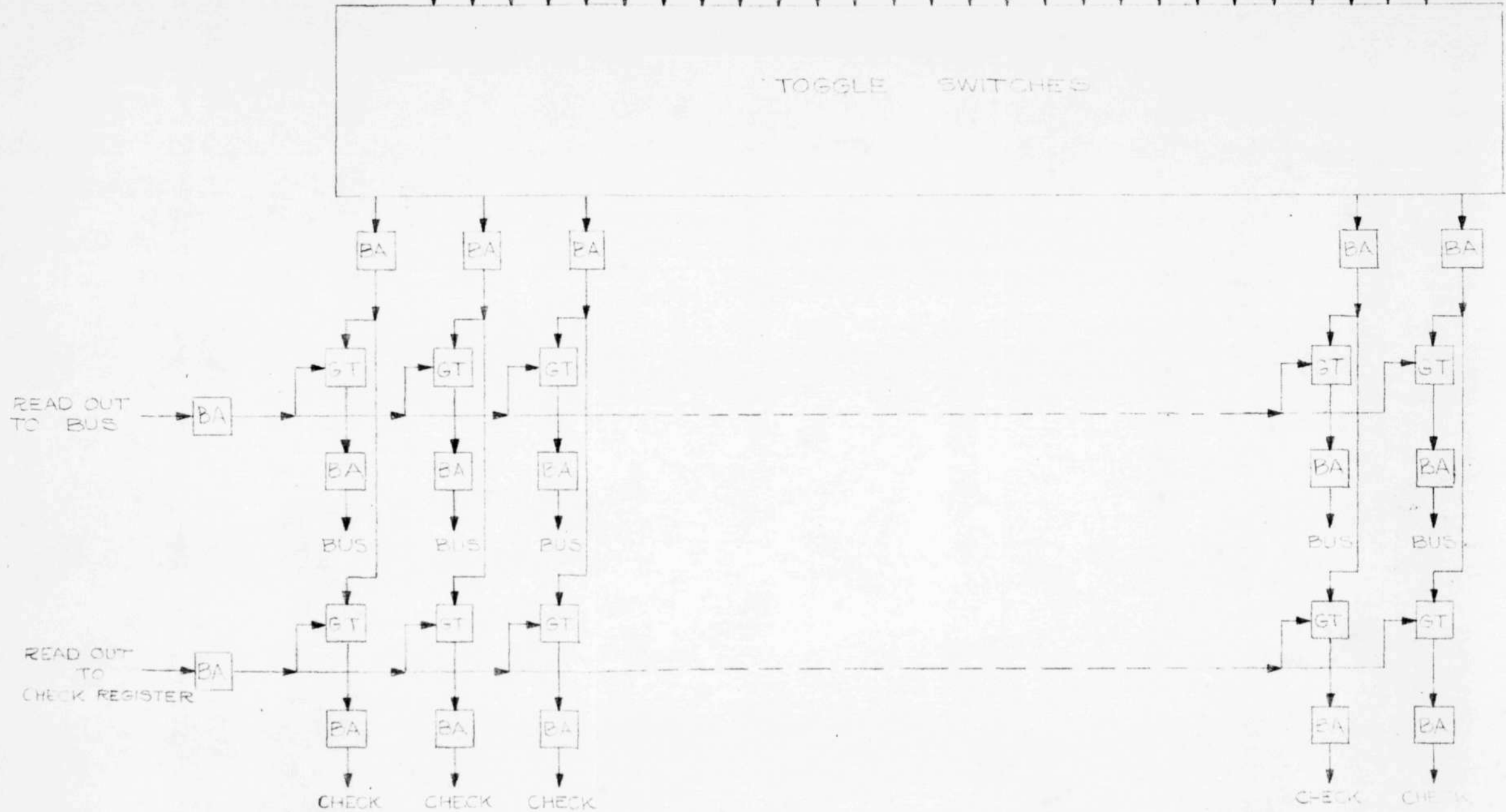
A-30694

USED IN 6345 REPORT R-123

B-31151

FROM THIRTY-TWO POSITION SWITCH

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27

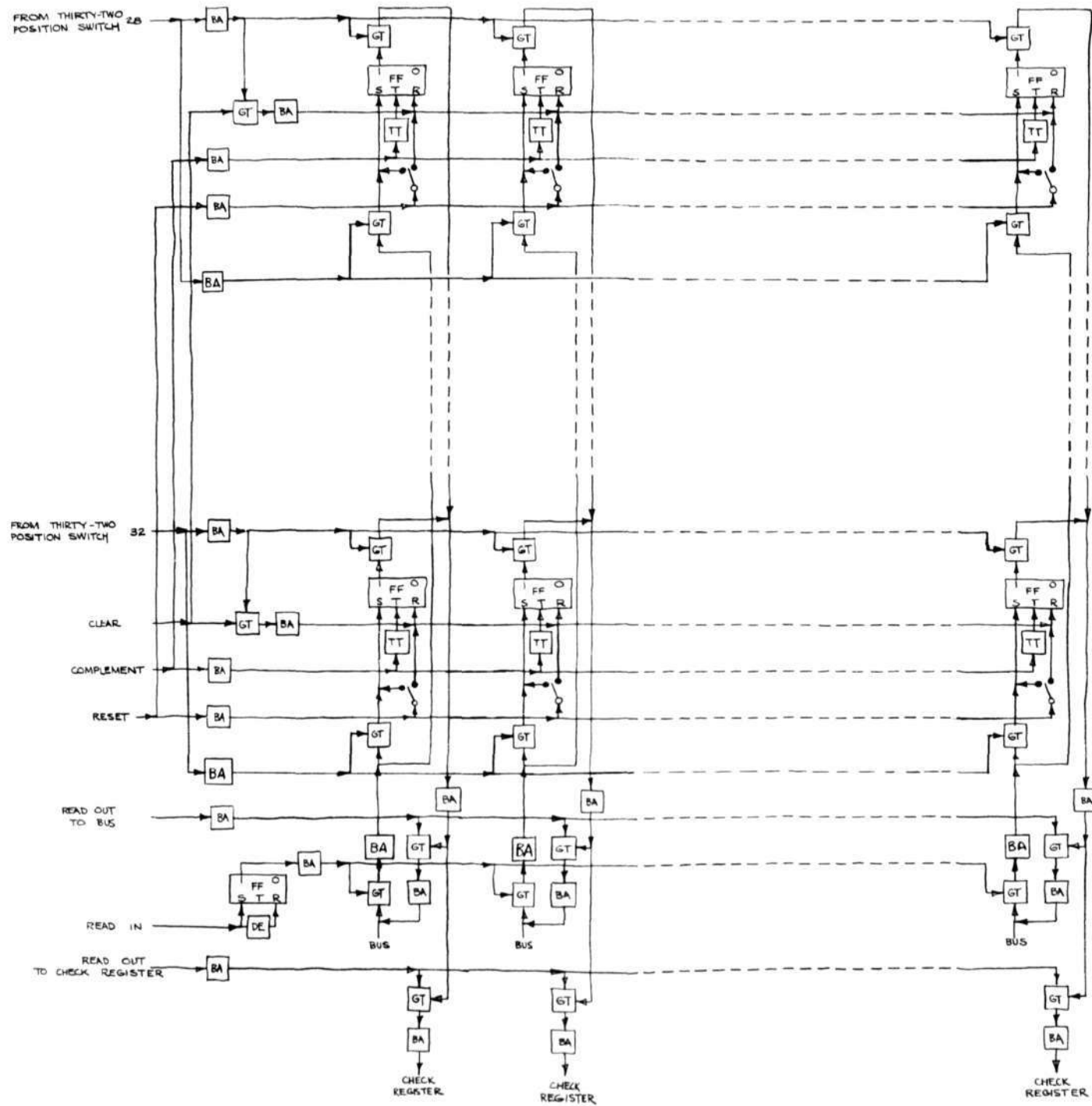


NOTE: THIS DRAWING SUPERSEDES
SD-39276, 11/4/47.

TOGGLE-SWITCH STORAGE
BLOCK SCHEMATIC

MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
6345	McHugh 10/30/47
F.R.B.	B-31151

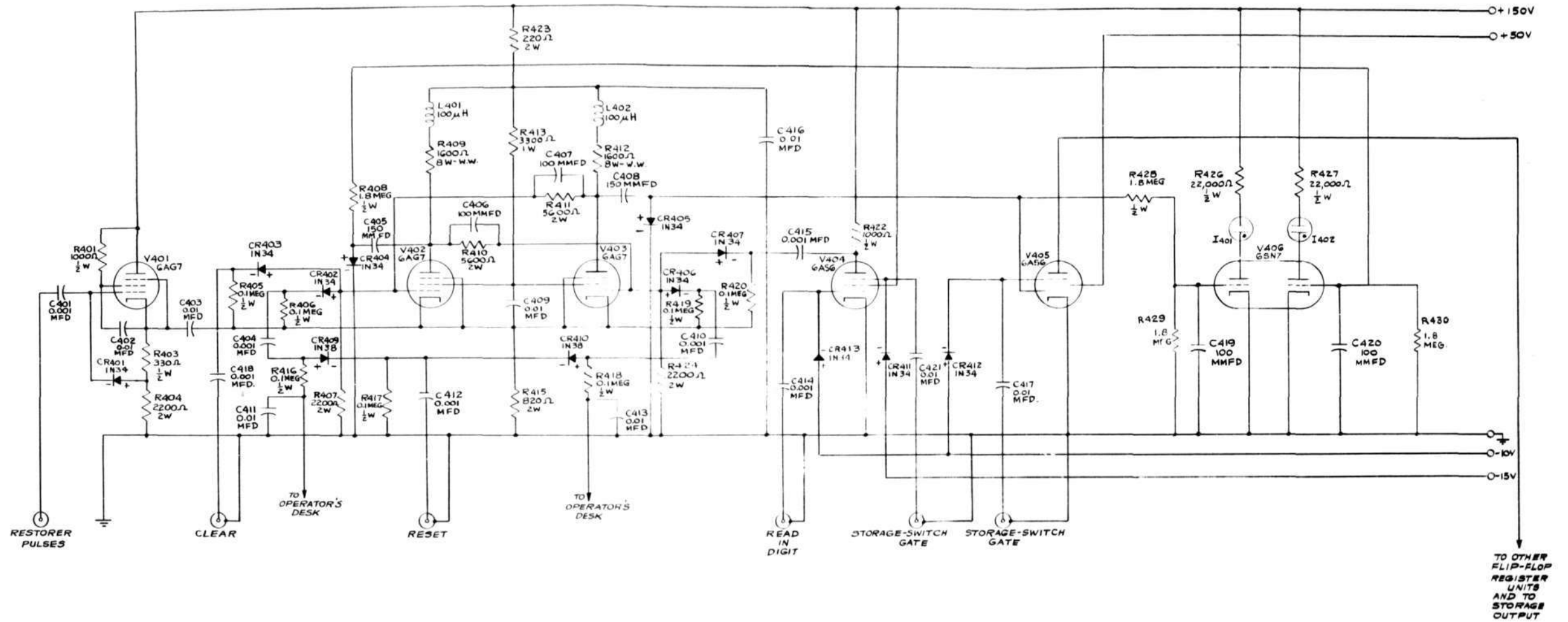
SD-39278-1



FLIP-FLOP STORAGE
BLOCK SCHEMATIC
D.R.B. JUNE 27, 1947

6345
DRB
D.R.B.
D.R.B.
SD-39278-1

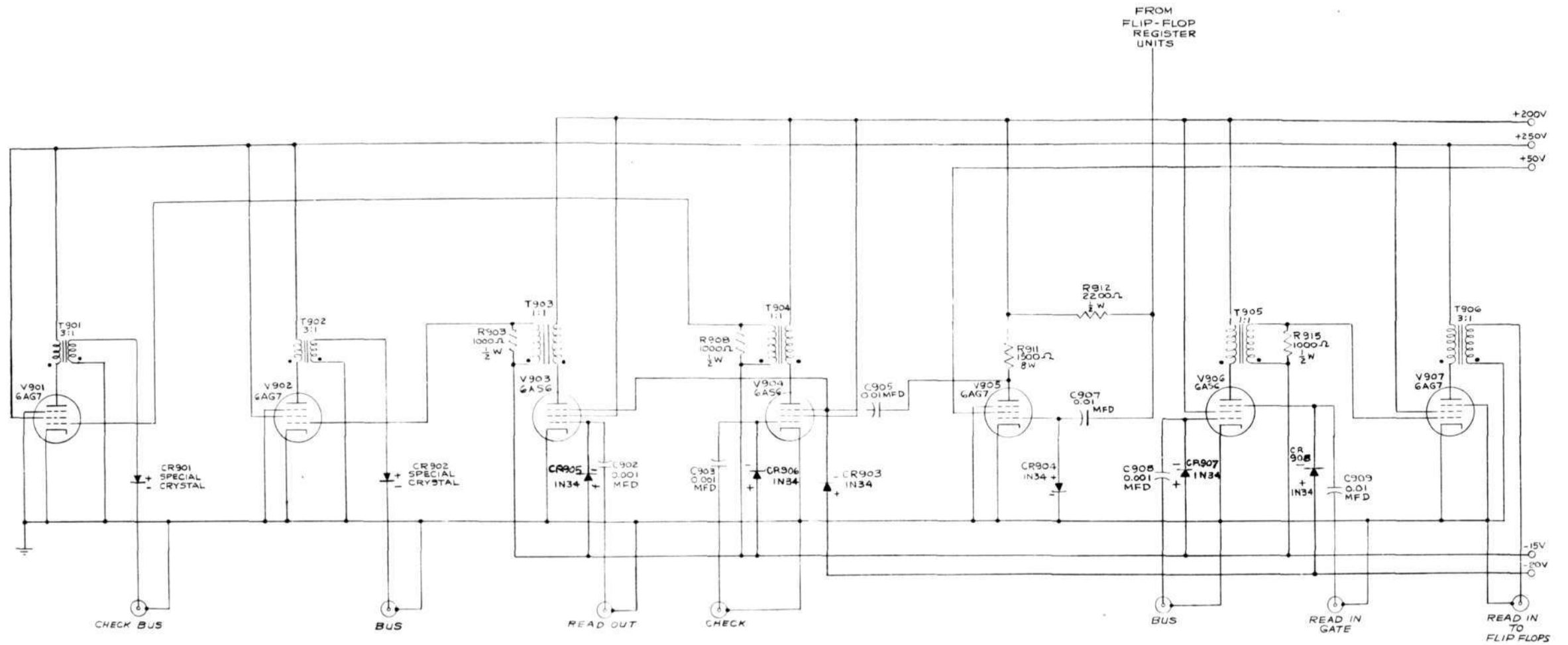
50-39285 3



FLIP-FLOP REGISTER
CIRCUIT SCHEMATIC

6395 1 APR 1951
448 50-39285-3

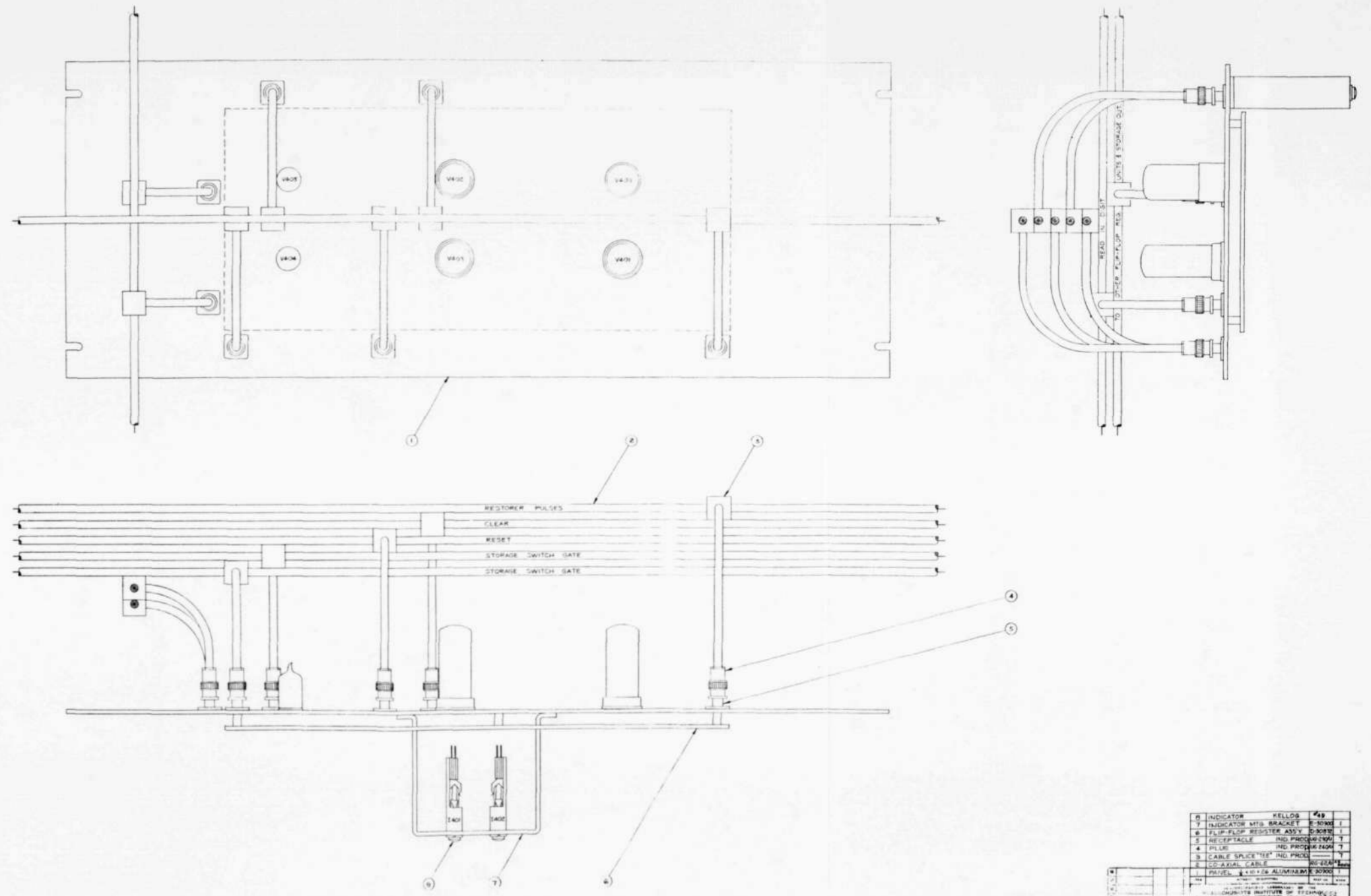
SD-39286-3



FLIP-FLOP STORAGE
OUTPUT CIRCUIT SCHEMATIC

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
REVISIONS
DATE: 11-17-54
SD-39286-3

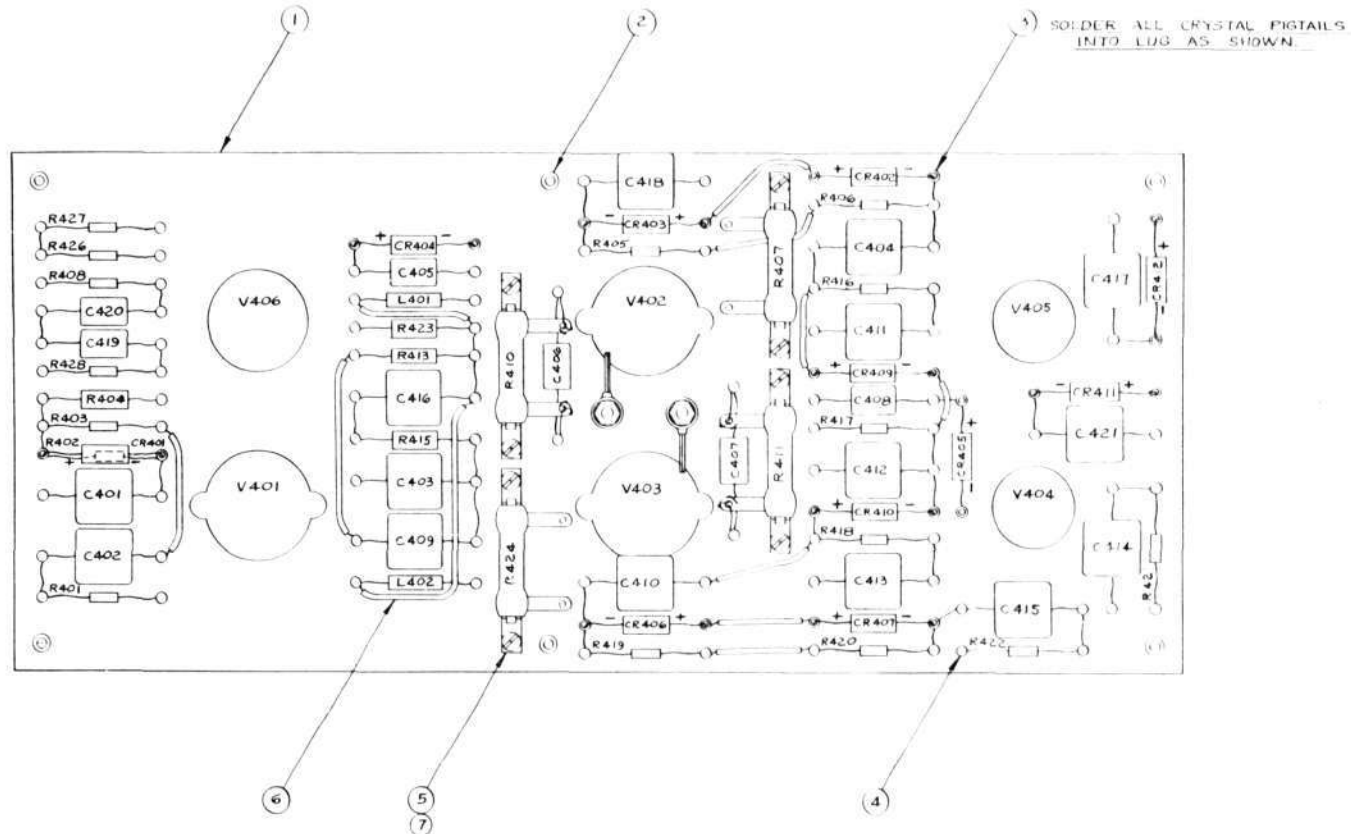
E-30900
50-3929E



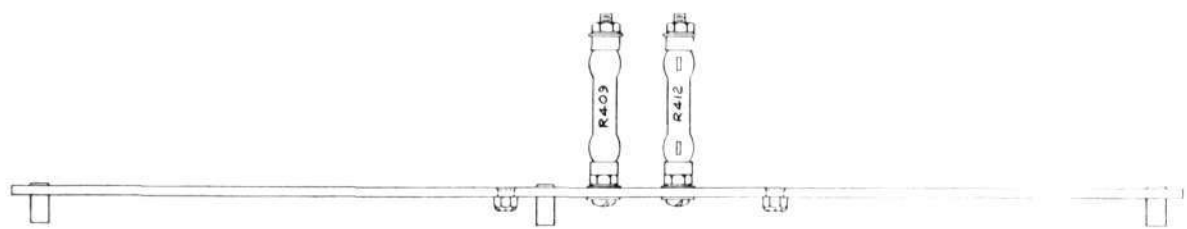
6	INDICATOR	HELLO	49	
7	INDICATOR MTS BRACKET	E-30900	1	
8	FLIP-FLOP REGISTER ASSY	E-30900	1	
9	RECEPTACLE	IND PROCSW 2400	7	
4	PULSE	IND PROCSW 2400	7	
3	CABLE SPLICE KIT	IND PROCSW 2400	7	
2	CO-AXIAL CABLE	IND PROCSW 2400	7	
1	PANEL	1/2" x 1/2" x 1/2" ALUMINUM	E-30900	1

FLIP-FLOP REGISTER PANEL ASSY
E-30900

D. 30872
 TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL ± .008 FRACTIONAL ± 1/16
 USED IN ASSY SD-39285



NOTES
 1 R407, R410, R411, & R421 ARE AS IDENTIFIED ON SD-39285 EXCEPT THAT RATING IS INCREASED TO 8 WATTS.
 2 V401, V402, V403, V404, V405, & V406 ARE NOT PARTS OF THIS ASSY & ARE INDICATED FOR REFERENCE USE ONLY.



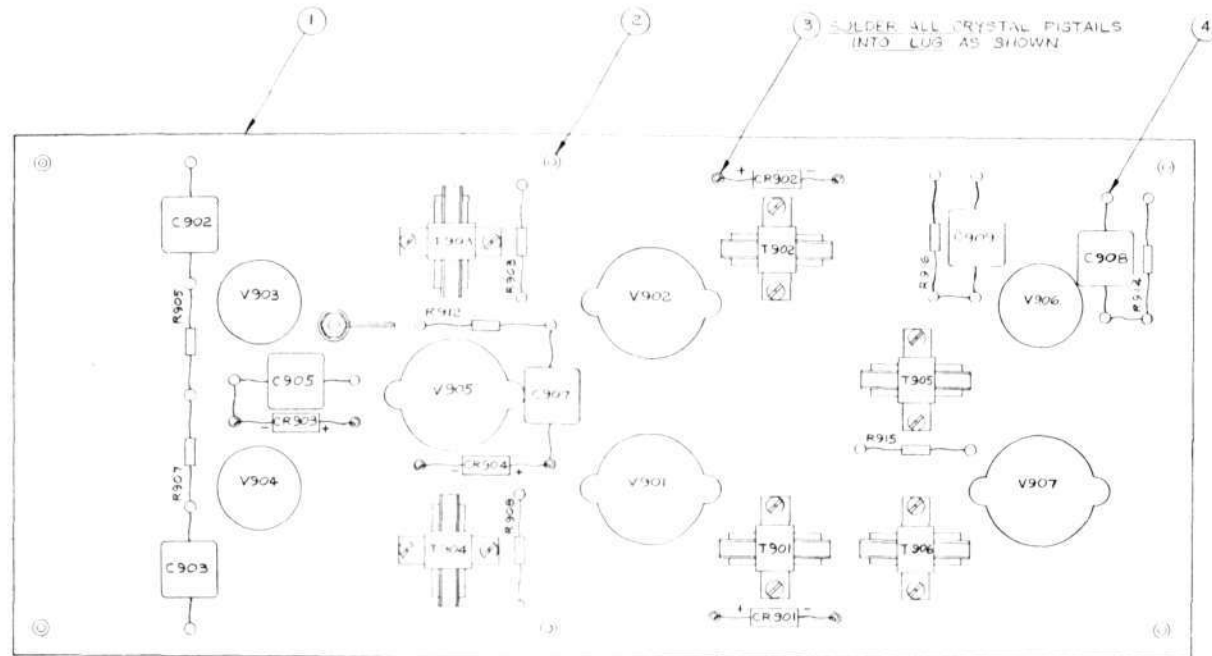
7	CLINCH NUT	ELASTIC STOP NUT CORP.	22C5-60	B
6	CAMBIC SLEEVING			A5 R400
5	RESISTOR MTG FOR 1/8W RESISTOR	ITE		B
4	TURRET LUG SINGLE	CTC	1724D	86
3	TURRET LUG HOLLOW	CTC	155BD	22
2	MOUNTING POST	CTC	1246D	6
1	RESISTOR BOARD		D-30872	1

P				G			
M				F			
L				E			
K				D			
J				C			
I				B			
H				A			

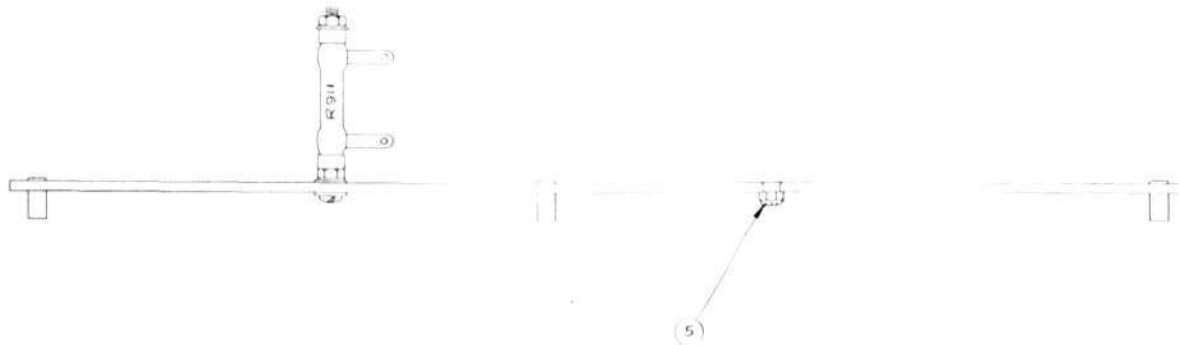
SERVOMECHANISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345
 FLIP-FLOP REGISTER ASS'Y
 SCALE: FULL OR (W/CS) 3-5-47
 TR: BAC
 D-30872

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

D-30879
 WO-
 TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL ± .005 FRACTIONAL ± 1/16
 USED IN ASSY SD-39286



NOTE - V901, V902, V903, V904, V905, V906 & V907
 ARE NOT PARTS OF THIS ASSY & ARE
 INDICATED FOR REFERENCE USE ONLY.



5	CLINCH NUT	ELASTIC STOP NUT CODE	2205-60	12
4	TURRET LUG SINGLE	CTC	1724D	23
3	TURRET LUG HOLLOW	CTC	1558D	8
2	MOUNTING POST	CTC	1246D	6
1	RESISTOR BOARD		D-30879	1

P				G			
M				F			
N				E			
L				D			
K				C			
J				B			
H				A			
WAR	APP	DATE		WAR	APP	DATE	

MATERIAL DESCRIPTION
 PART NO. QUANTITY
 SERVO-MECHANISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6-3-45
 FLIP-FLOP STORAGE OUTPUT ASSY.
 SCALE FULL OR 2:0000 3-11-47
 TR. 6RB CR. APP. D-30879

M-147

- 9 -

ARITHMETIC ELEMENT DRAWING LIST

(Block Diagram Reference 300)

300	Arithmetic Element, Whirlwind I	C-37072
	5-digit Multiplier, Photograph	FB-265
	Multiplier Digit, Photograph	FB-267
	Circuit Schematic	D-30369
301	A Register	SD-39335
303	B Register	SD-39333
306	Multiplier Control	
	Photograph	FB-231
	Photograph	FB-232
	Block Schematic	C-30906
	Circuit Schematic	SD-39318
	Power Control	SB-39328
	Power Control	SB-39334
300	Multiplier Assembly and Details	R-37511
		D-37512
		D-37513
		D-37514
		D-37515
		D-37516
		D-37517
		D-37518
		C-37521
		C-37522
300	Multiplier Color Code	A-30681

M-147

- 10 -

Arithmetic Element Drawing List (Continued)

300 Multiplier Cables

SA-39331
SA-39332
SB-39333
SB-39334
SB-39335
SB-39336
SB-39337

305 Step Counter

Photograph

FB-270

Circuit Schematic

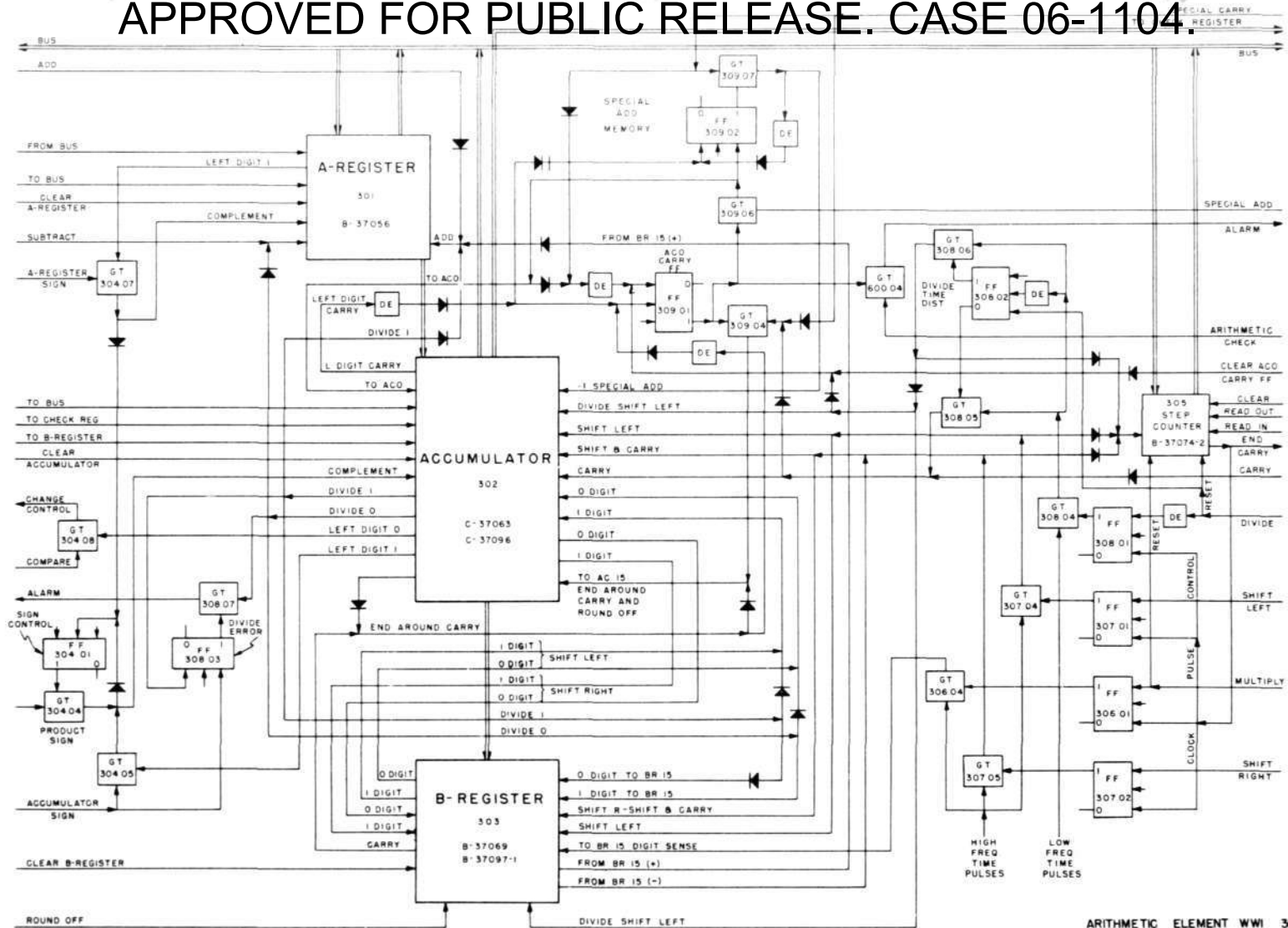
E-30884

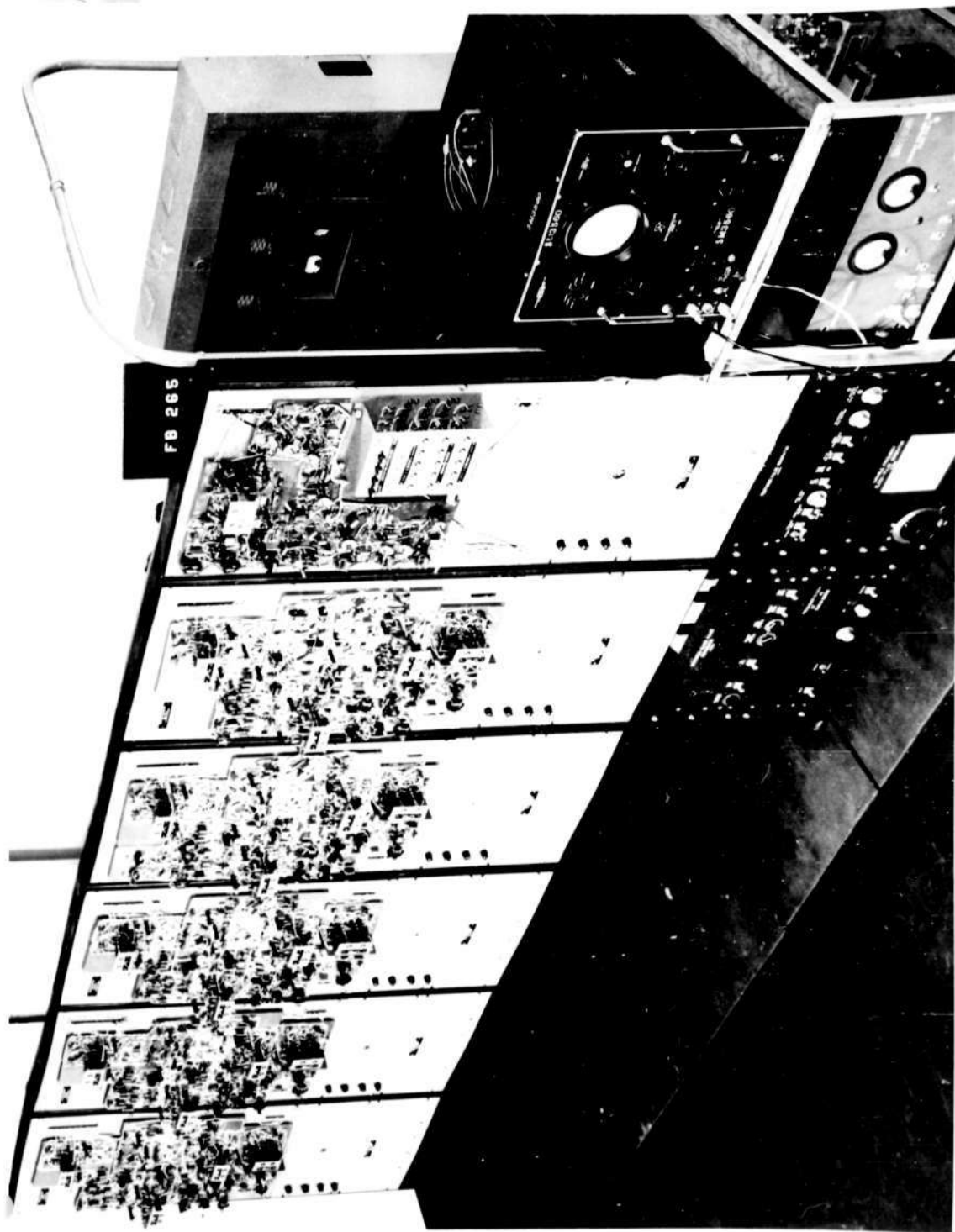
Panel Assembly

D-30878

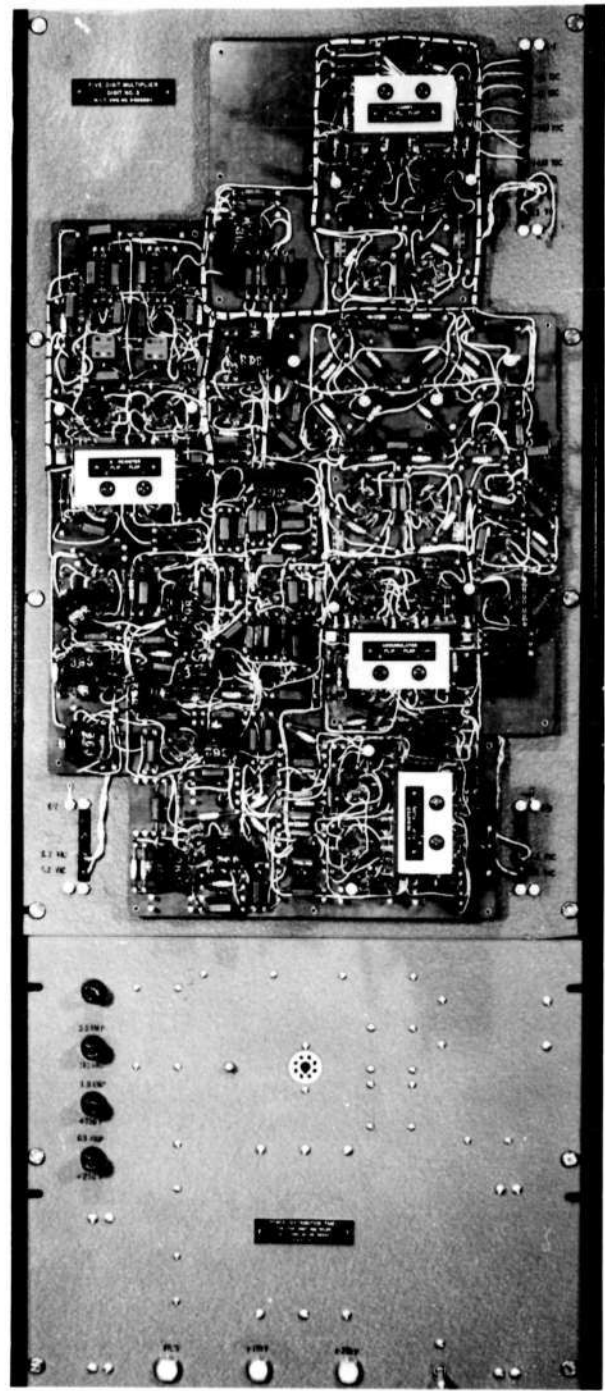
Sub Assemblies

D-30875
D-30849
C-30866
A-30865
A-30840
D-30847
C-30867
D-30848
C-30868



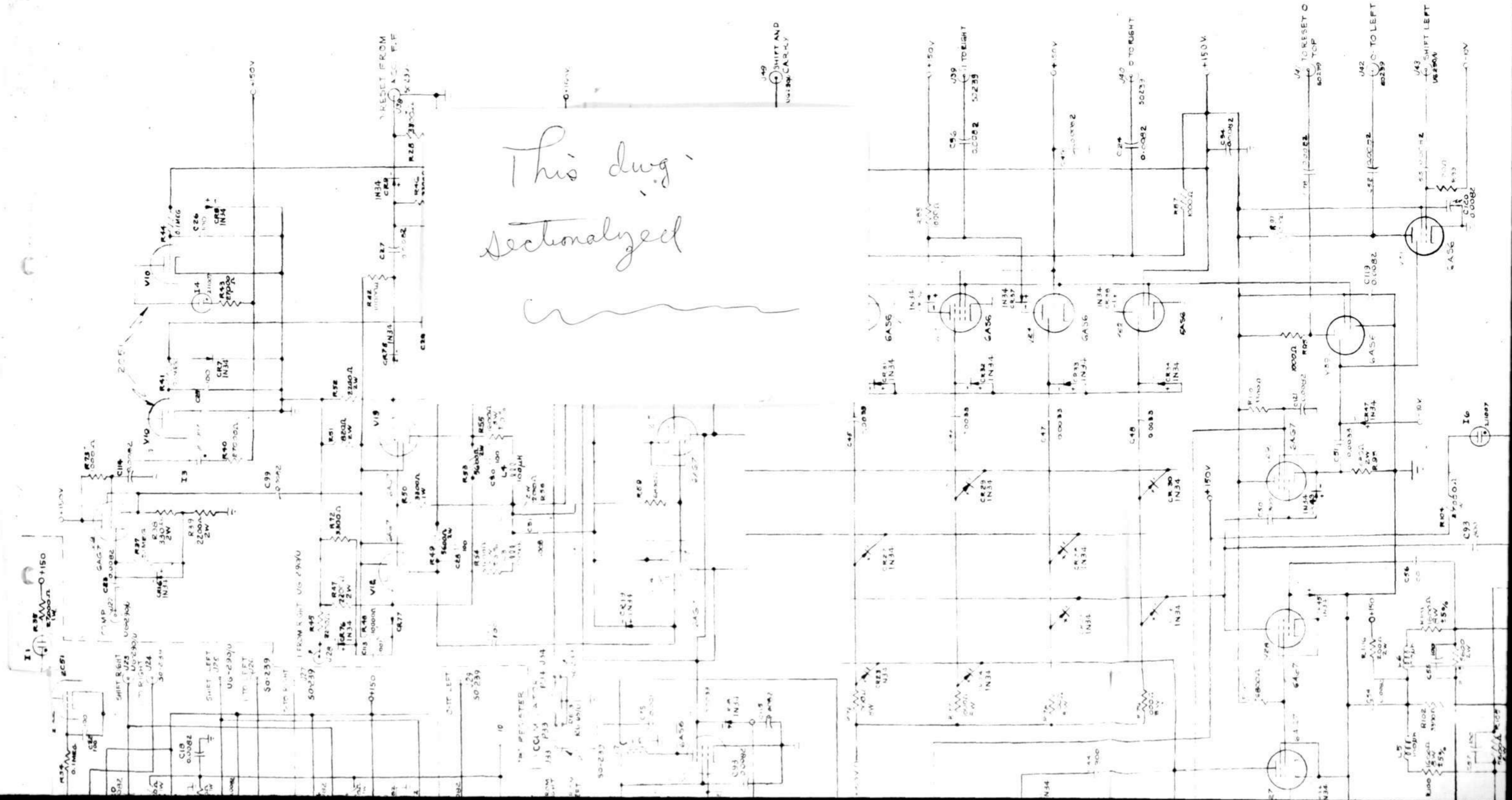


FB 267

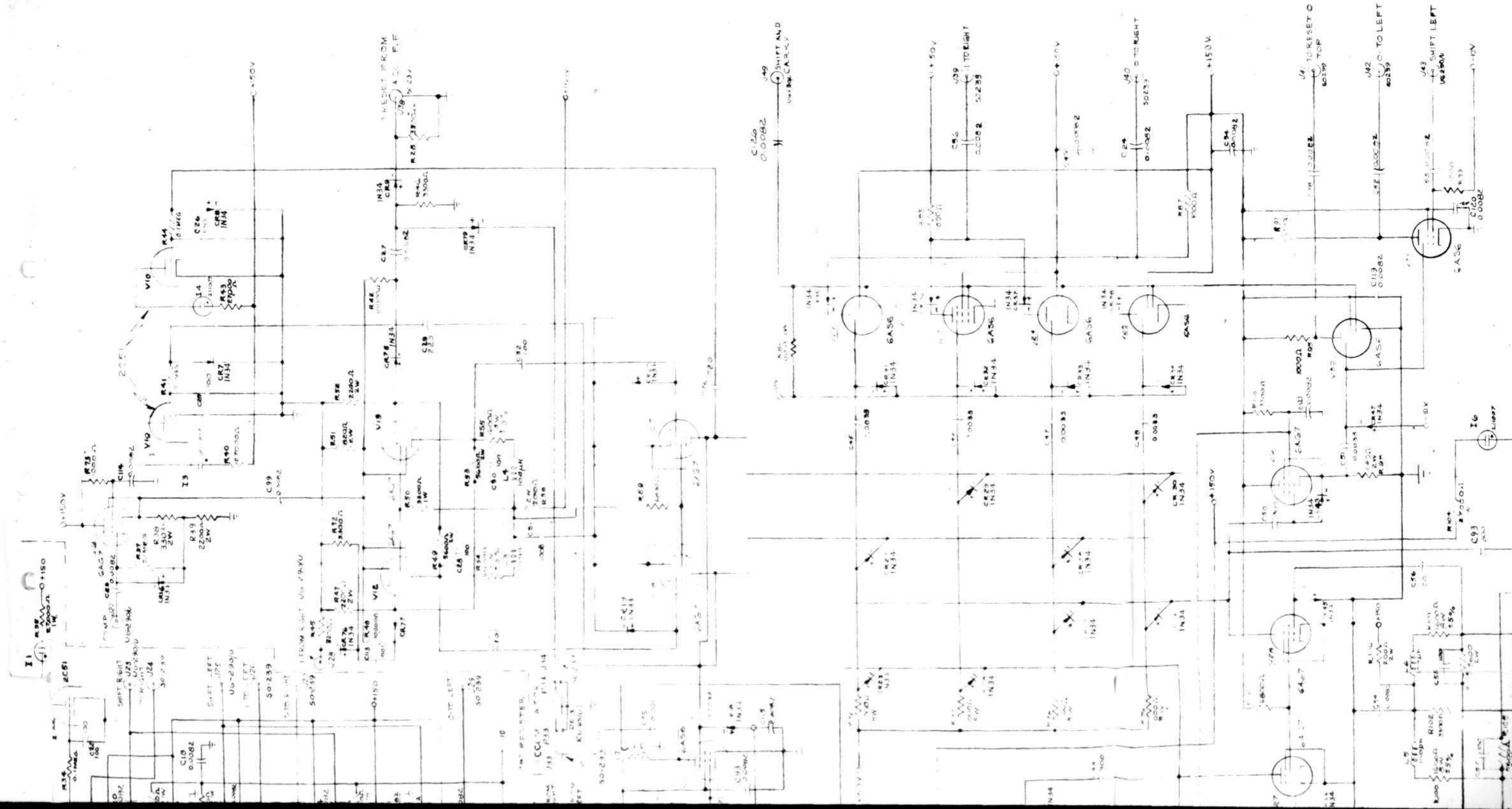


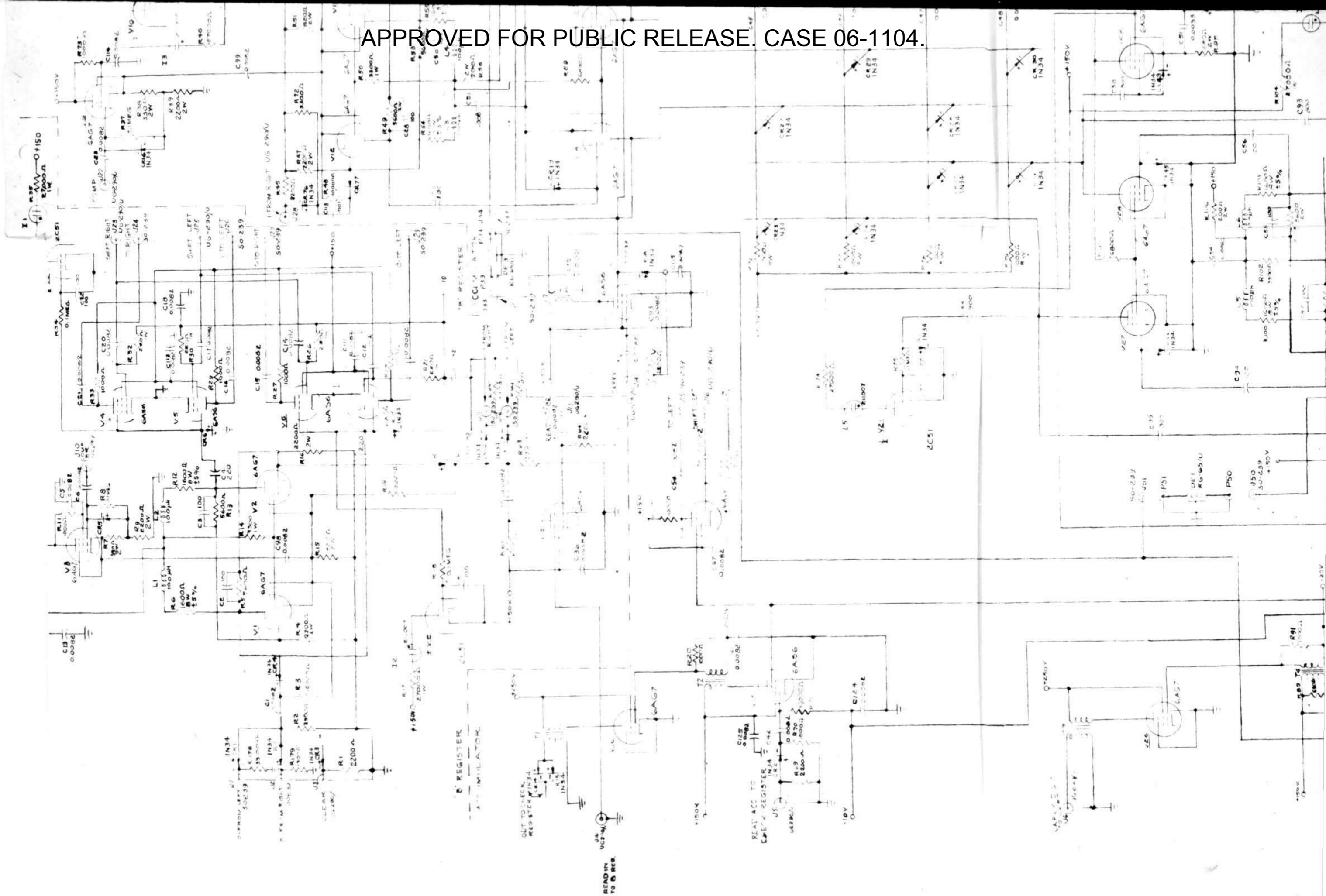
369-1

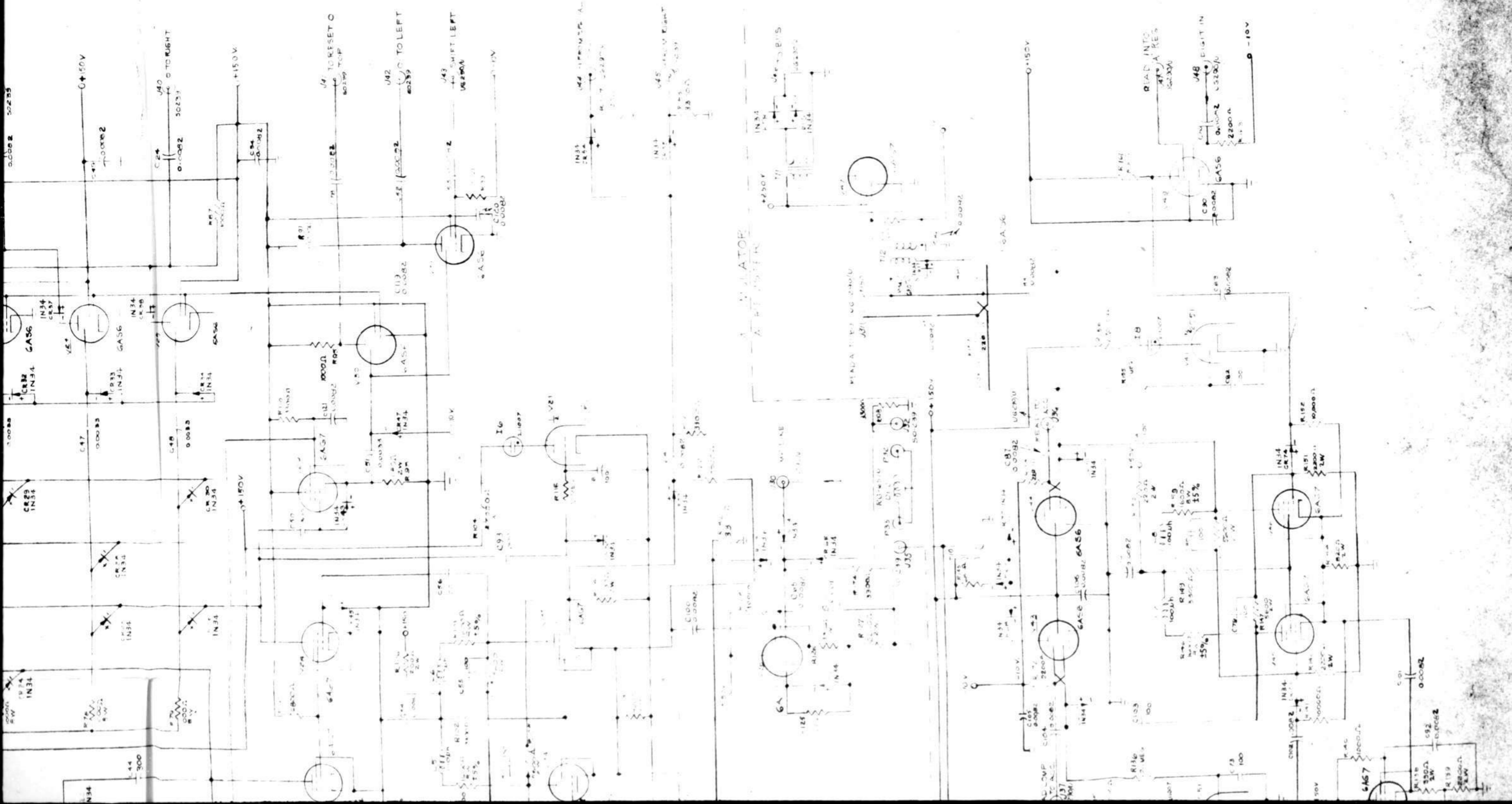
*This dup.
sectionalized*

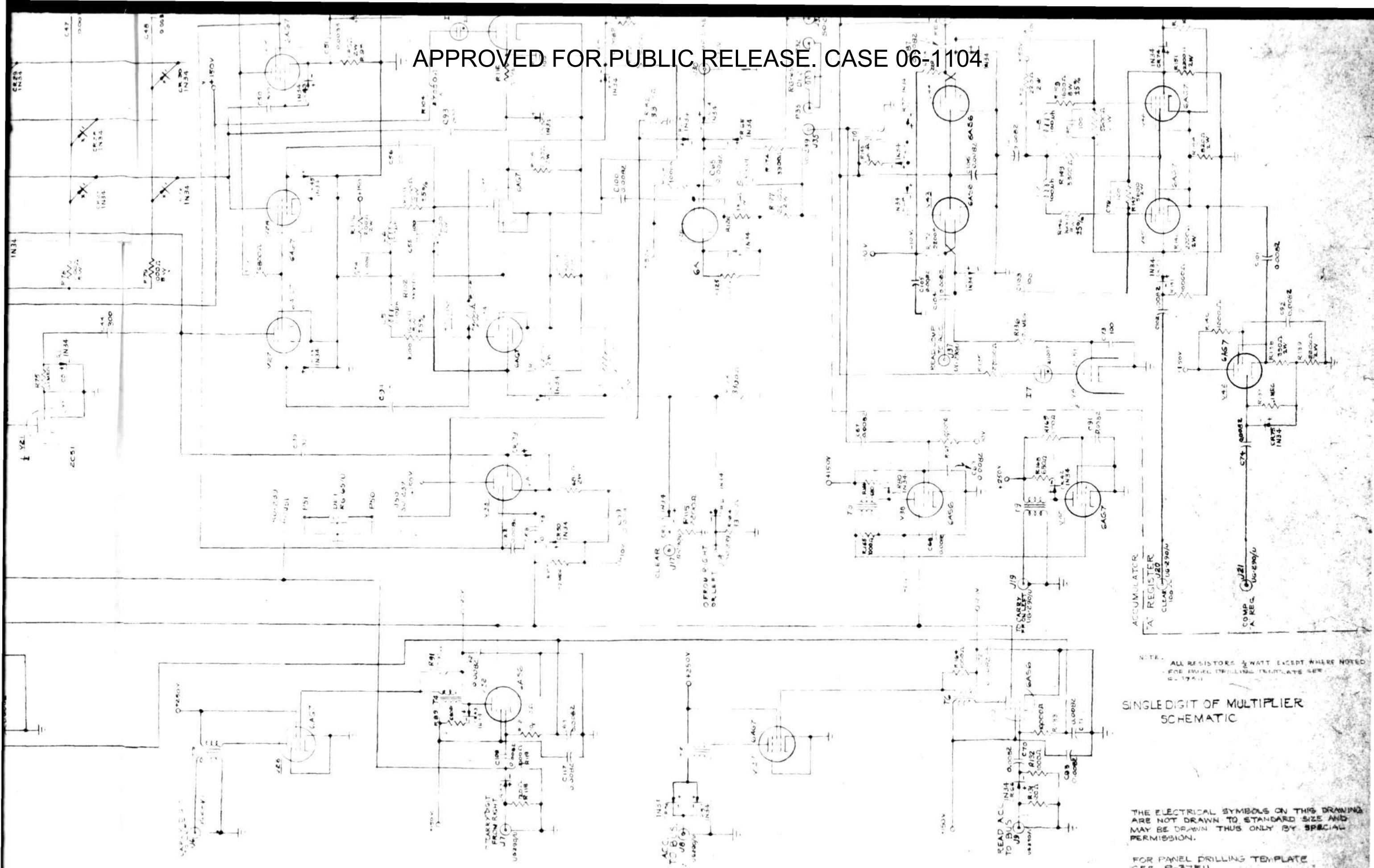


369-1







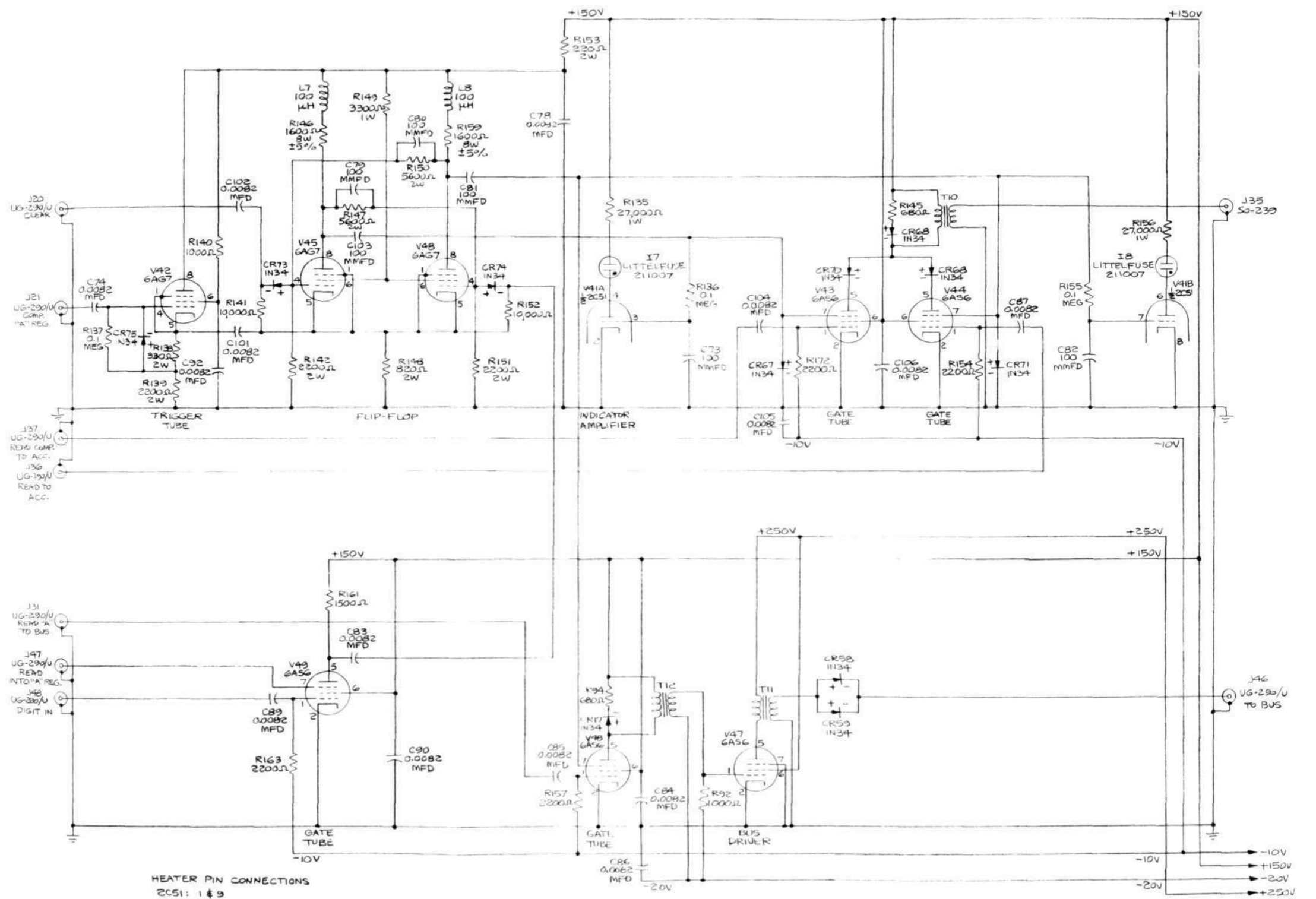


NOTE: ALL RESISTORS 1/2 WATT EXCEPT WHERE NOTED
 FOR PANEL DRILLING TEMPLATE SEE R-37511

SINGLE DIGIT OF MULTIPLIER SCHEMATIC

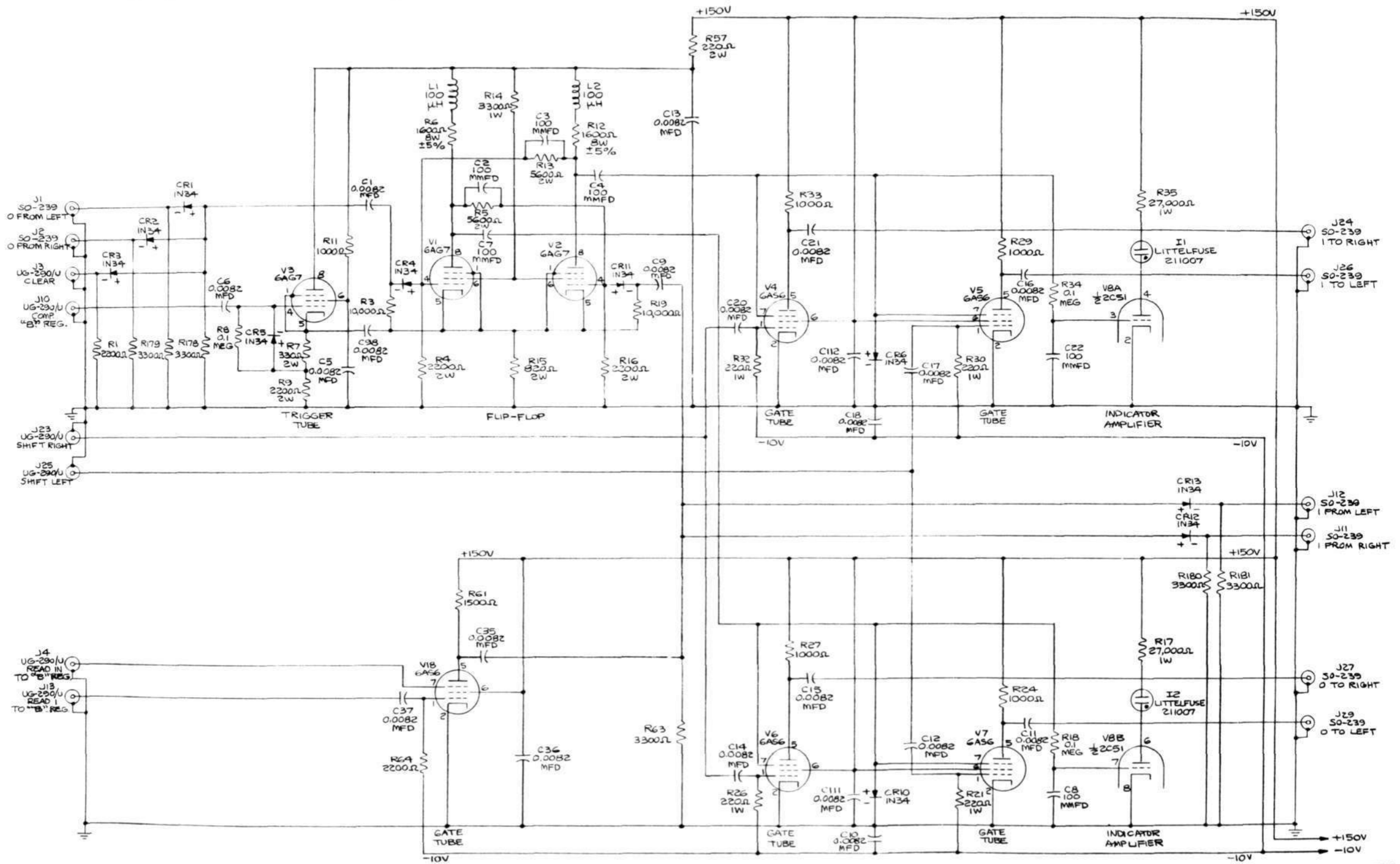
THE ELECTRICAL SYMBOLS ON THIS DRAWING ARE NOT DRAWN TO STANDARD SIZE AND MAY BE DRAWN THUS ONLY BY SPECIAL PERMISSION.

FOR PANEL DRILLING TEMPLATE SEE R-37511.



HEATER PIN CONNECTIONS
 2C51: 1 # 9
 6AG7: 2 # 7
 6AS6: 3 # 4
 NOTE: INTER-UNIT SHIELD, PINS
 OF 2C51, IS GROUNDED.

MULTIPLIER "A"
 REGISTER SCHEMATIC 6345 I 3/17/47
 SD-39335



HEATER PIN CONNECTIONS

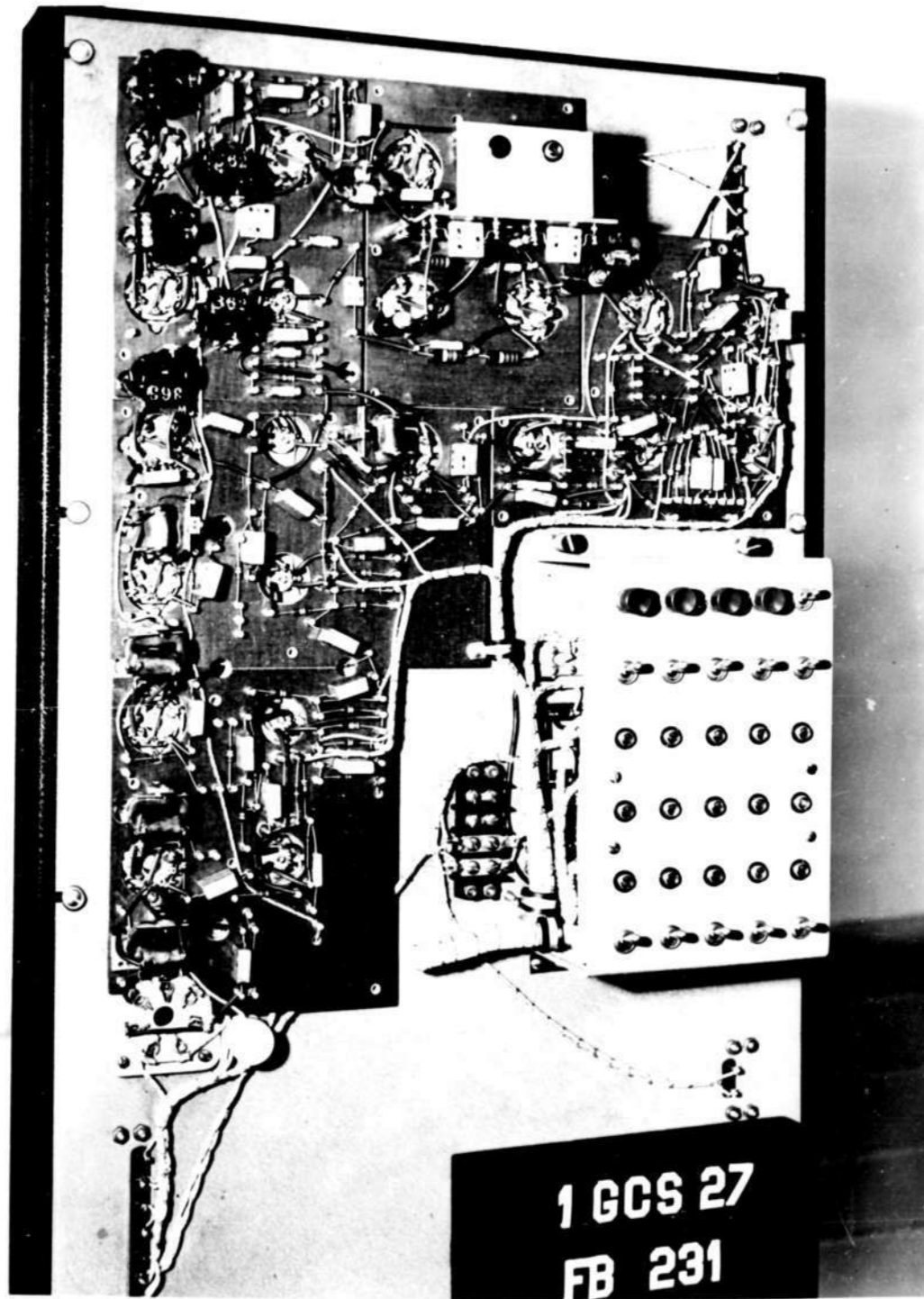
- 2C51: 1 # 9
- 6AG7: 2 # 7
- 6AS6: 3 # 4

NOTE: INTER-UNIT SHIELD, PIN 5 OF 2C51, IS GROUNDED.

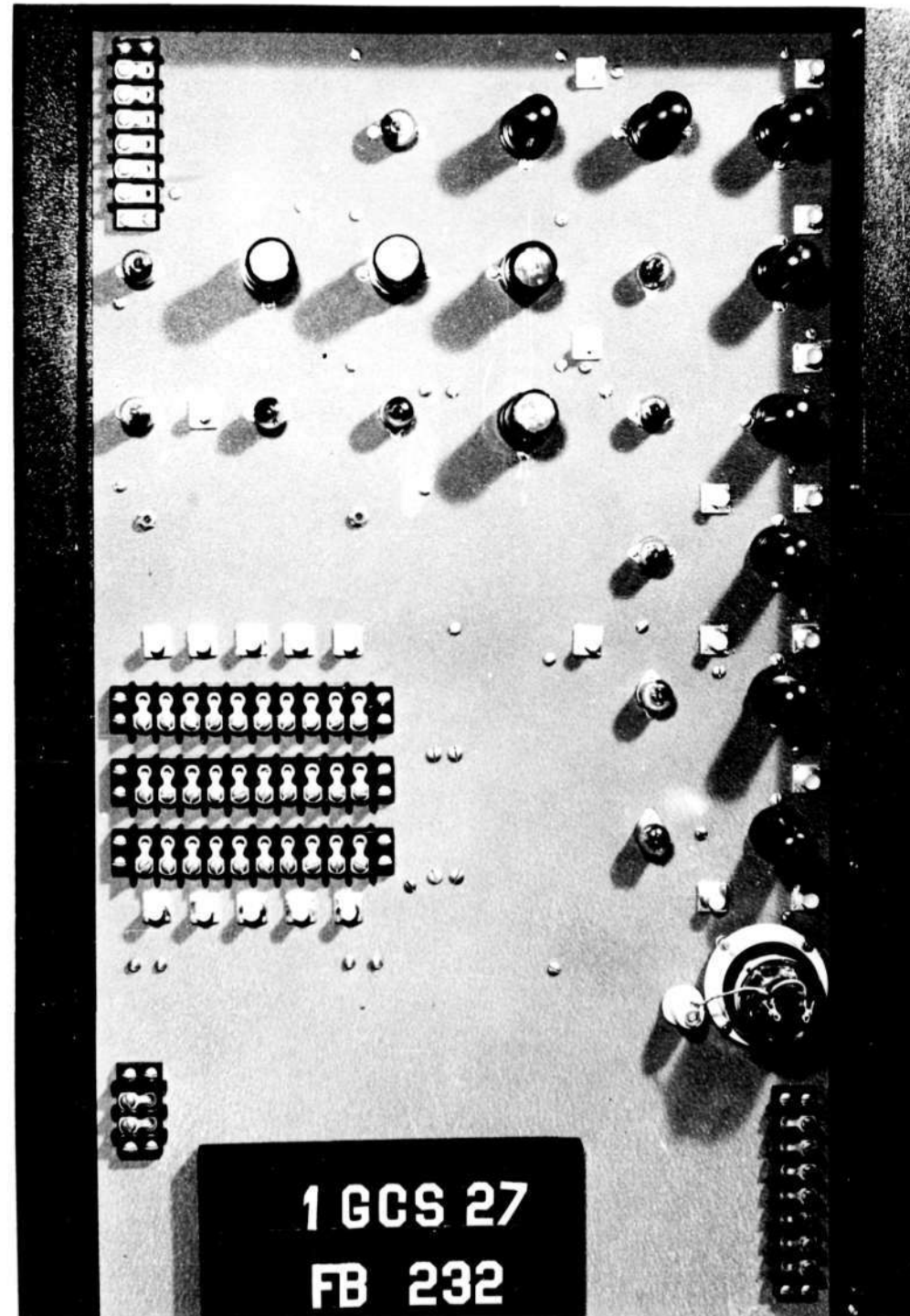
MULTIPLIER
"B" REGISTER
SCHEMATIC

ME 50-239-115 PARTIAL OR TECHNICAL
6215 25/47
50-39333

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

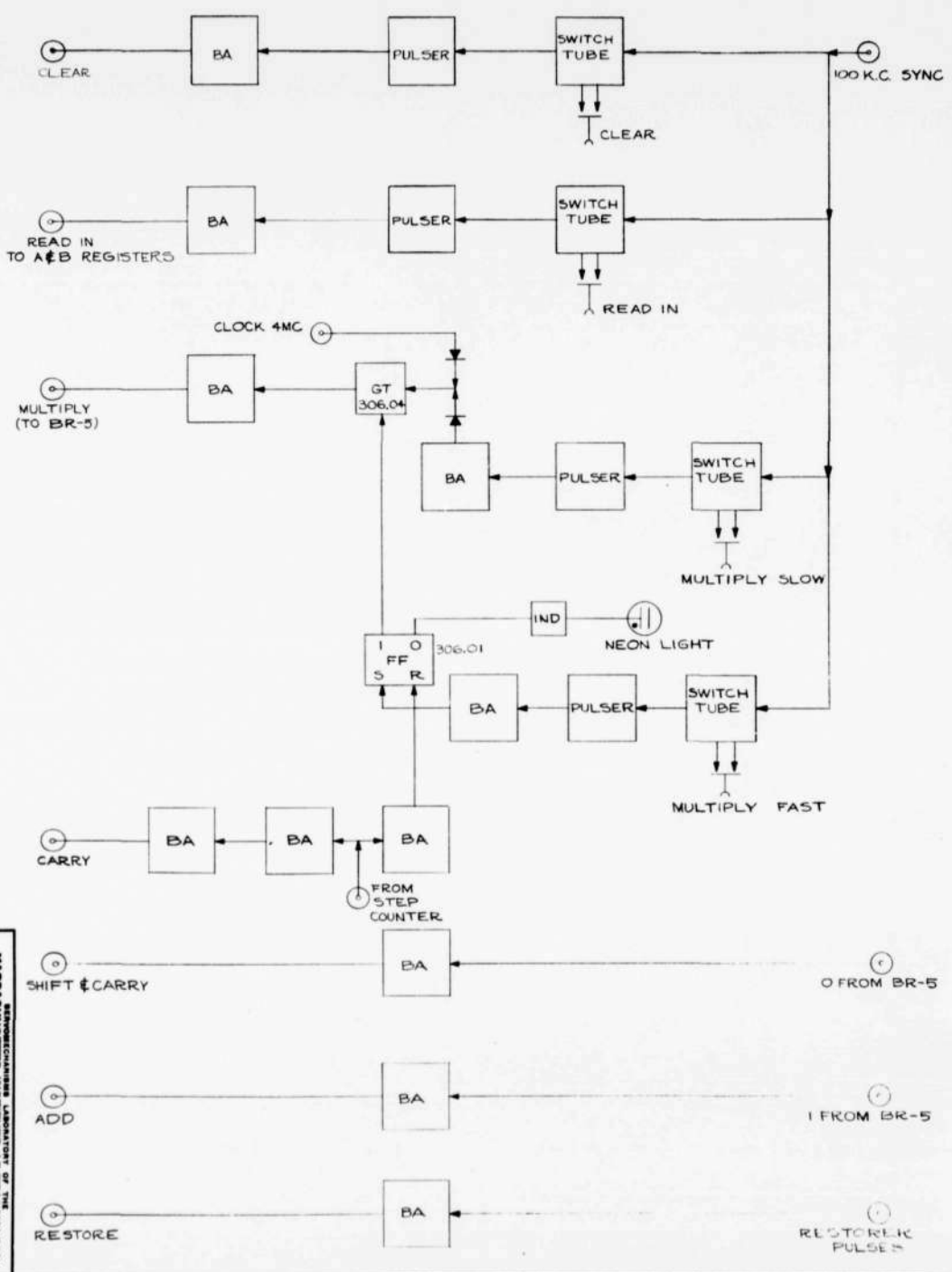


APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



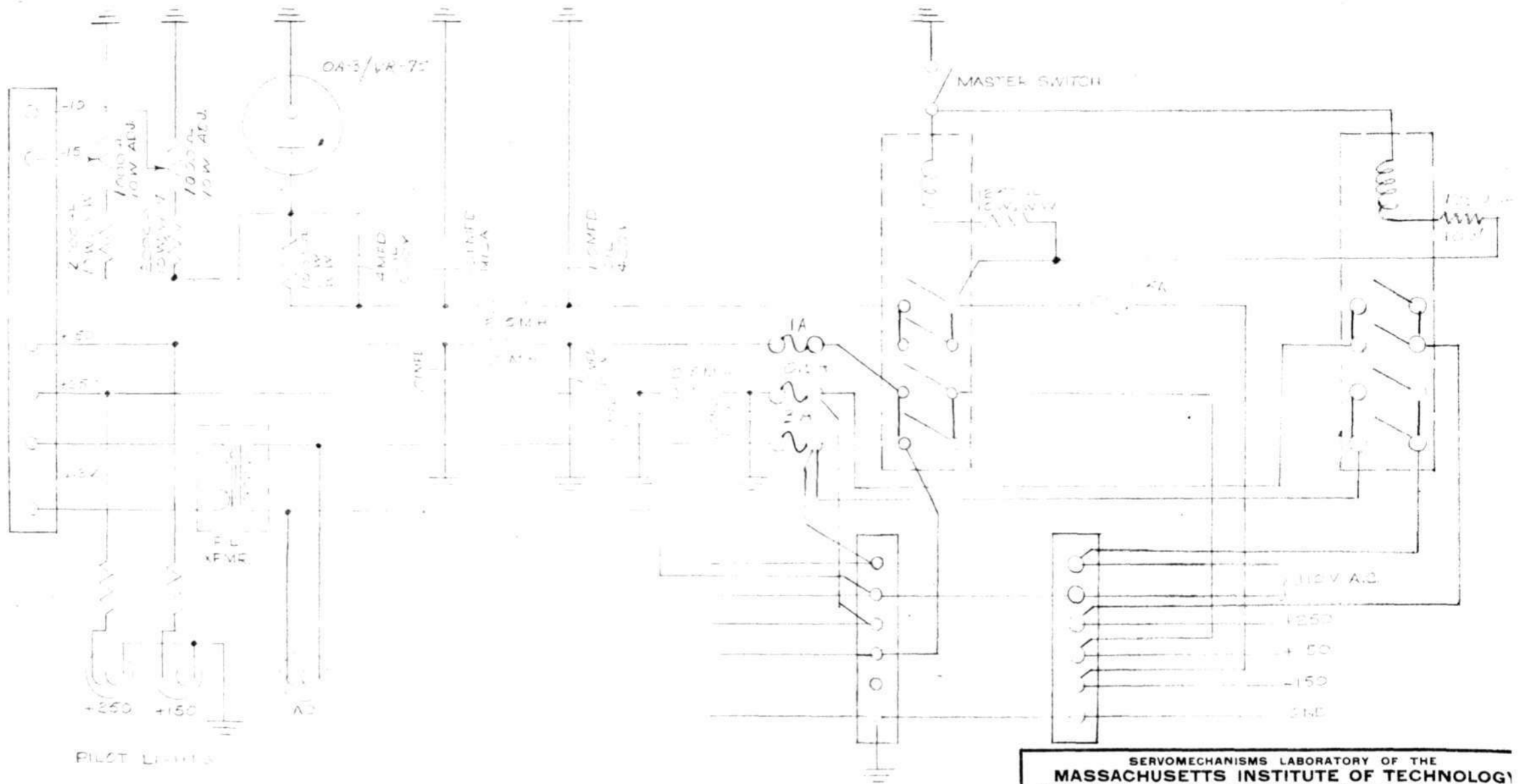
1 GCS 27
FB 232

C-30906



REPRODUCED UNDER THE AUTHORITY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF RESEARCH, COOPERATION PROJECT NO. 6345
 5-DIGIT MULTIPLIER CONTROL
 BLOCK SCHEMATIC
 DRAWING NO. 6345-47
 DATE 11-14-54
 C-30906

SB-39328-1



SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

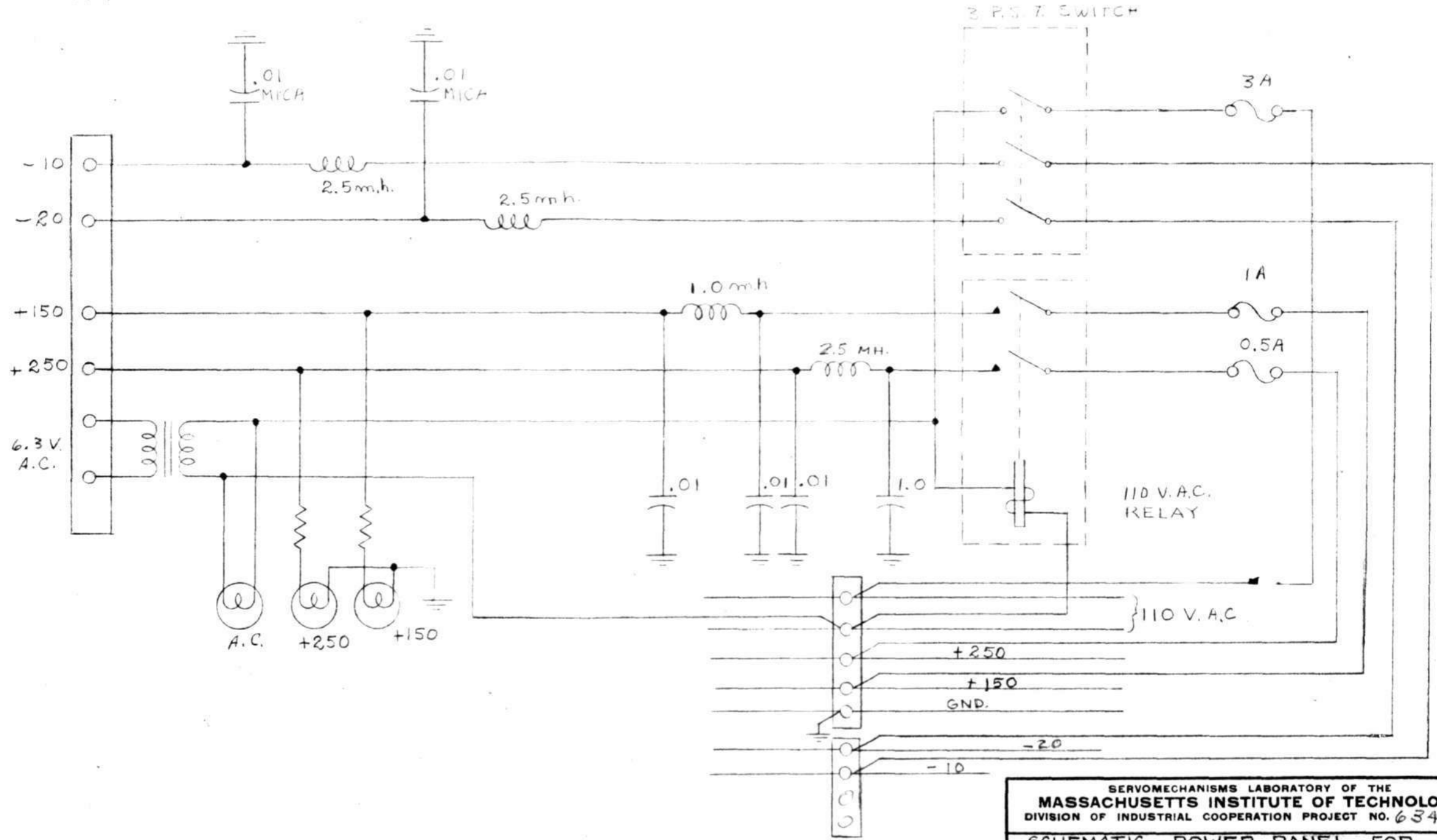
SCHEMATIC - POWER PANEL FOR 5-DIGIT
 MULTIPLIER CONTROL RACKS

SCALE: DR C.W.W.

ENG C.W.W. P.J.S.	CK.	APP.	SB-39328-

"ALBANY" NO. 1991 K&E CO. N.Y. 2
 REG. U.S. PAT. OFF.

SB-39334



SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

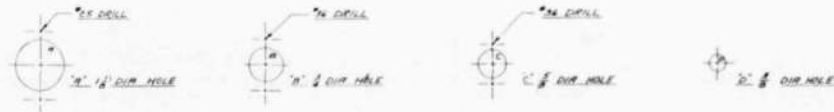
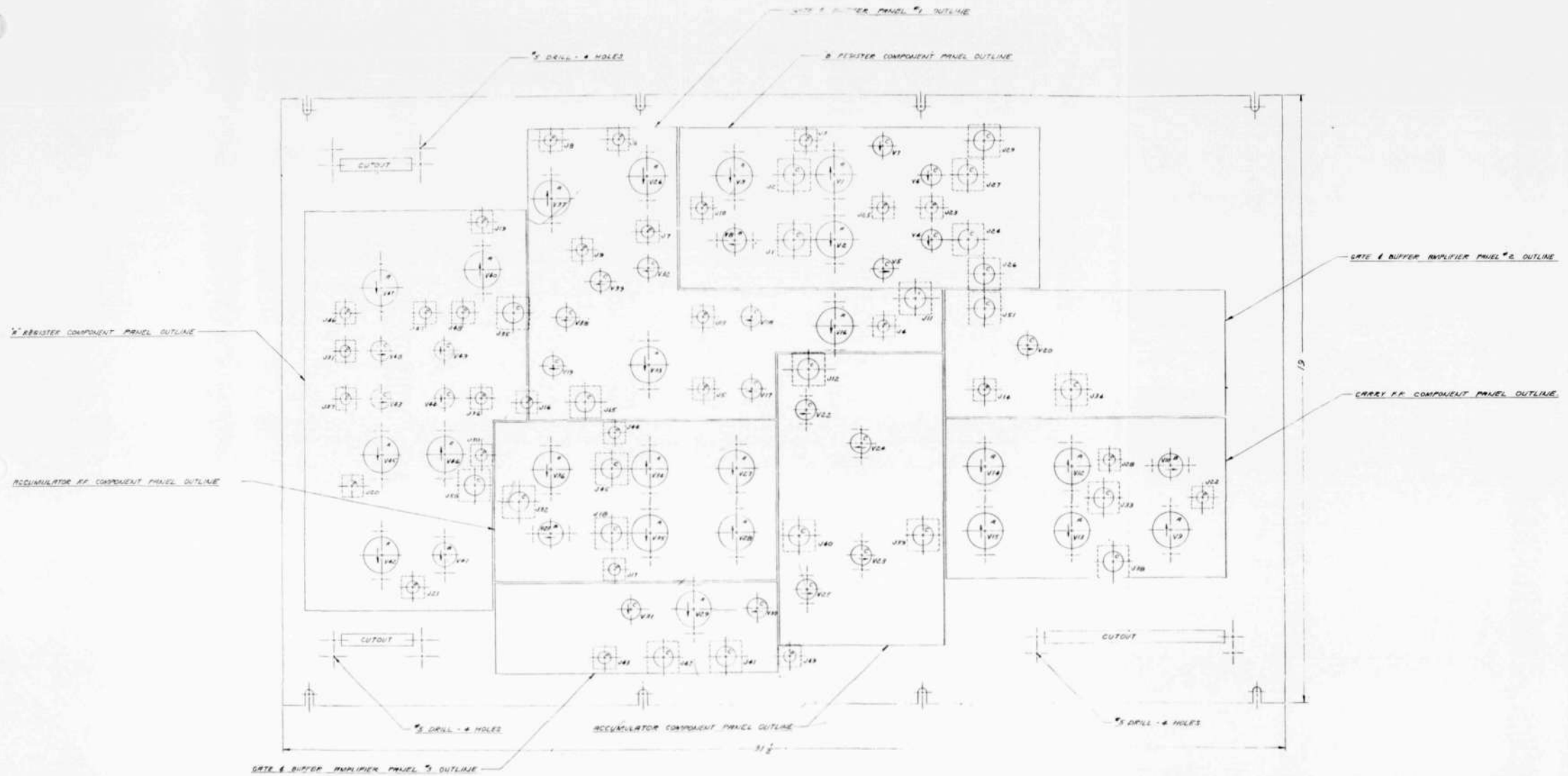
**SCHEMATIC - POWER PANEL FOR
 5 DIGIT MULTIPLIER DIGIT RACKS.**

SCALE: — DR. WOLSKY

ENG. P.W. 9-10-47 CK. APP.

SB-39334

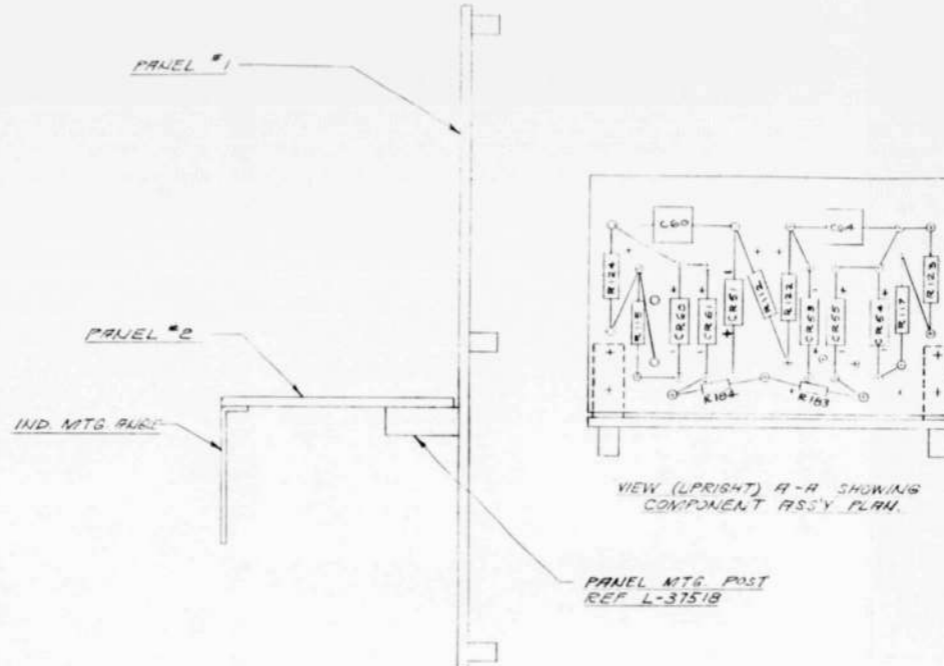
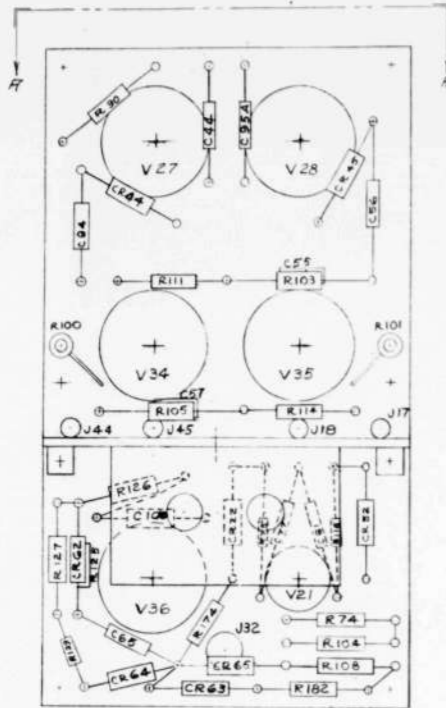
R-37511



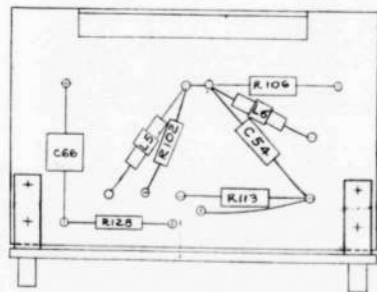
MATERIAL - 1/8\"/>

MULTIPLE QUANTITY
DRILLING TEMPLATE
FILED 6/10/64
R-37511
WAT

D-37512

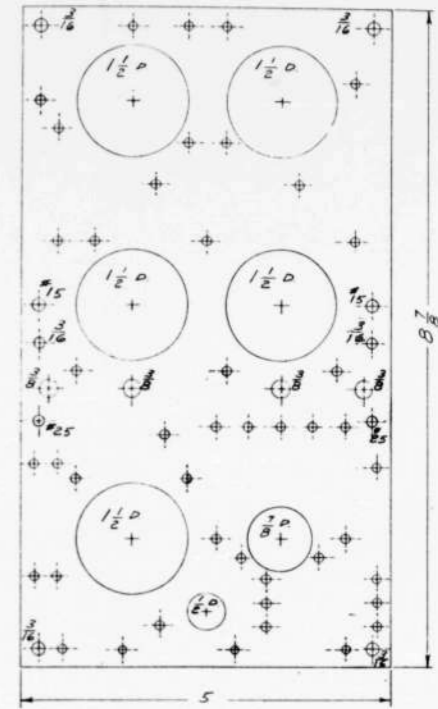


NOTE - "V" & "J" NUMBERS ARE FOR REFERENCE ONLY.

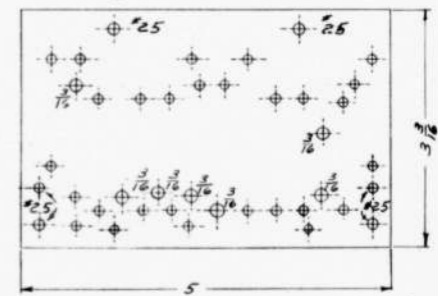


DRILLING TEMPLATES
HOLES NOT NOTED DRILL #33

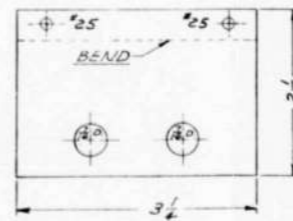
PANEL #1 - 1/8" THK PHENOLITE OR EQUAL



PANEL #2 - 1/8" THK PHENOLITE OR EQUAL



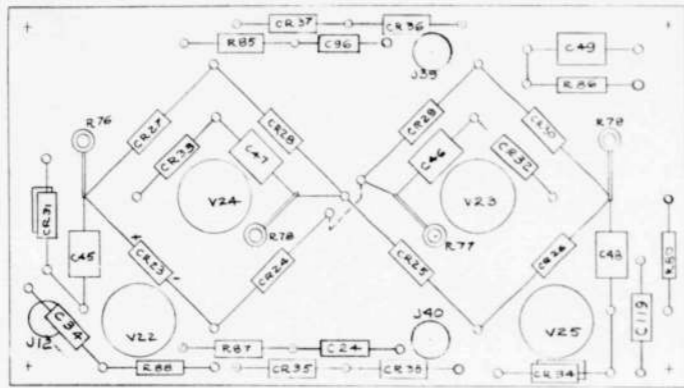
INDICATOR MTS ANGLE
1/16" THK ALUM. - 1 REQD



REV	DESCRIPTION	DATE	BY
1	ASSEMBLED		
2			
3			
4			
5			
6			
7			
8			
9			
10			

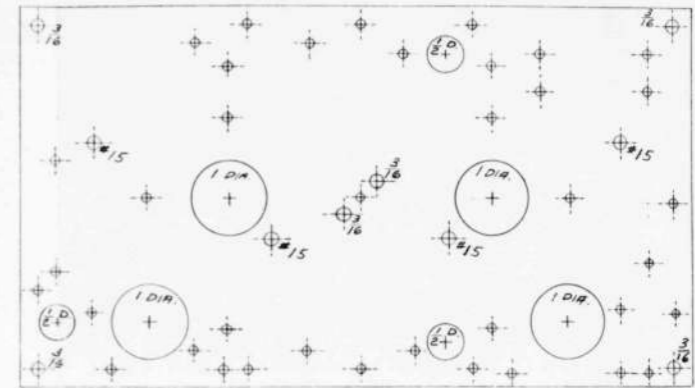
RESEARCH LABORATORY OF THE
NATIONAL BUREAU OF STANDARDS
DIVISION OF INDUSTRIAL CHEMISTRY PROJECT NO. 6345
MULTIPLIER ACCUMULATOR
PANEL DRILLING TEMPLATES AS:
DATE 11-26-47
D-37512

D-37513



NOTE: V & J NUMBERS FOR REFERENCE ONLY

DRILLING TEMPLATE



MAT'L - 1/8 THK. PHENOLITE OR EQUAL
HOLES NOT NOTED DRILL #33

REV	DATE	BY	CHKD	APP	DATE
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
19					
20					

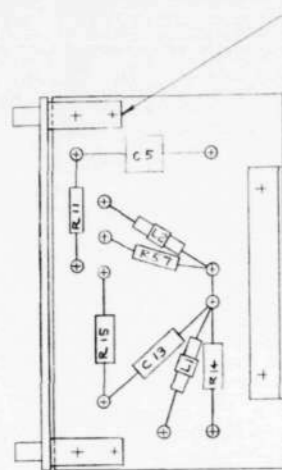
REVISIONS

MADE AT THE LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. G-24-C

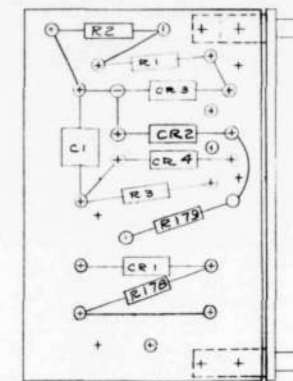
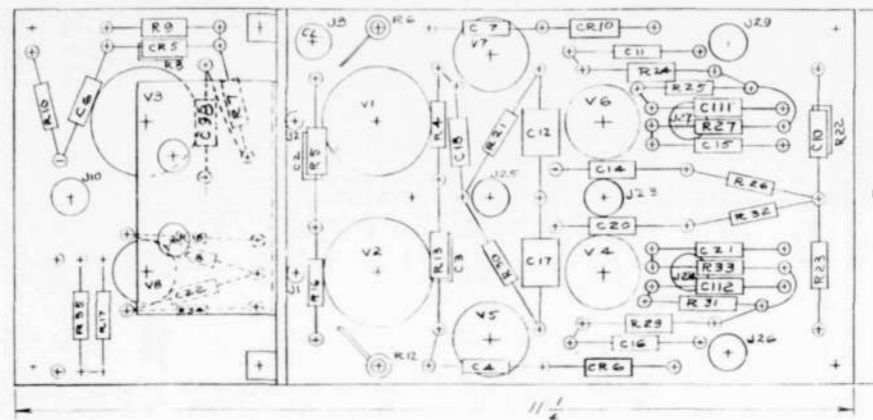
MANUAL DRILLING TEMPLATE FOR
WIRE FEED MACHINING
D-37513

1/11

NOTE - "V" & "J" NUMBERS ARE FOR REFERENCE ONLY.



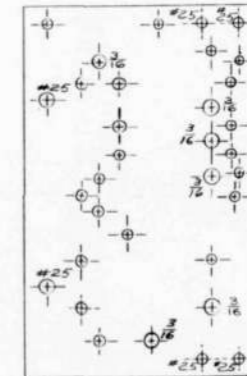
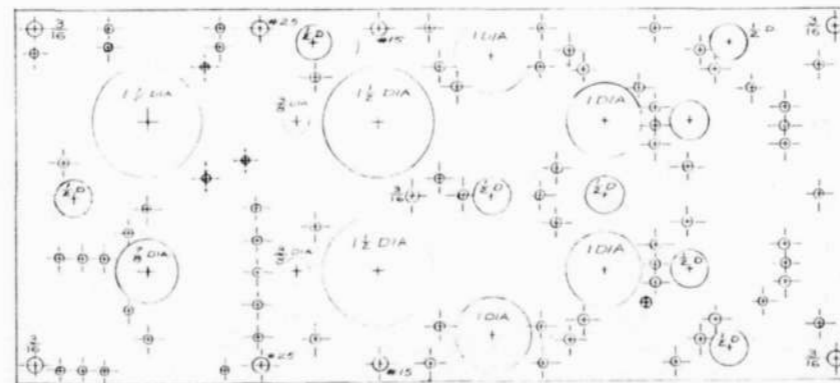
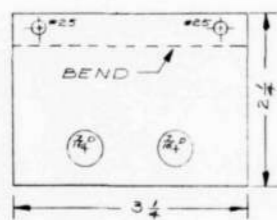
PANEL MTG. POST
REF. L-3751B



PANEL 1 - 1/8 THK PHENOLITE OR EQUAL

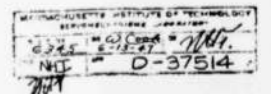
PANEL 2
1/8 THK PHENOLITE OR EQUAL

INDICATOR MTG. ANGLE
1/8 THK ALUM. BRGD

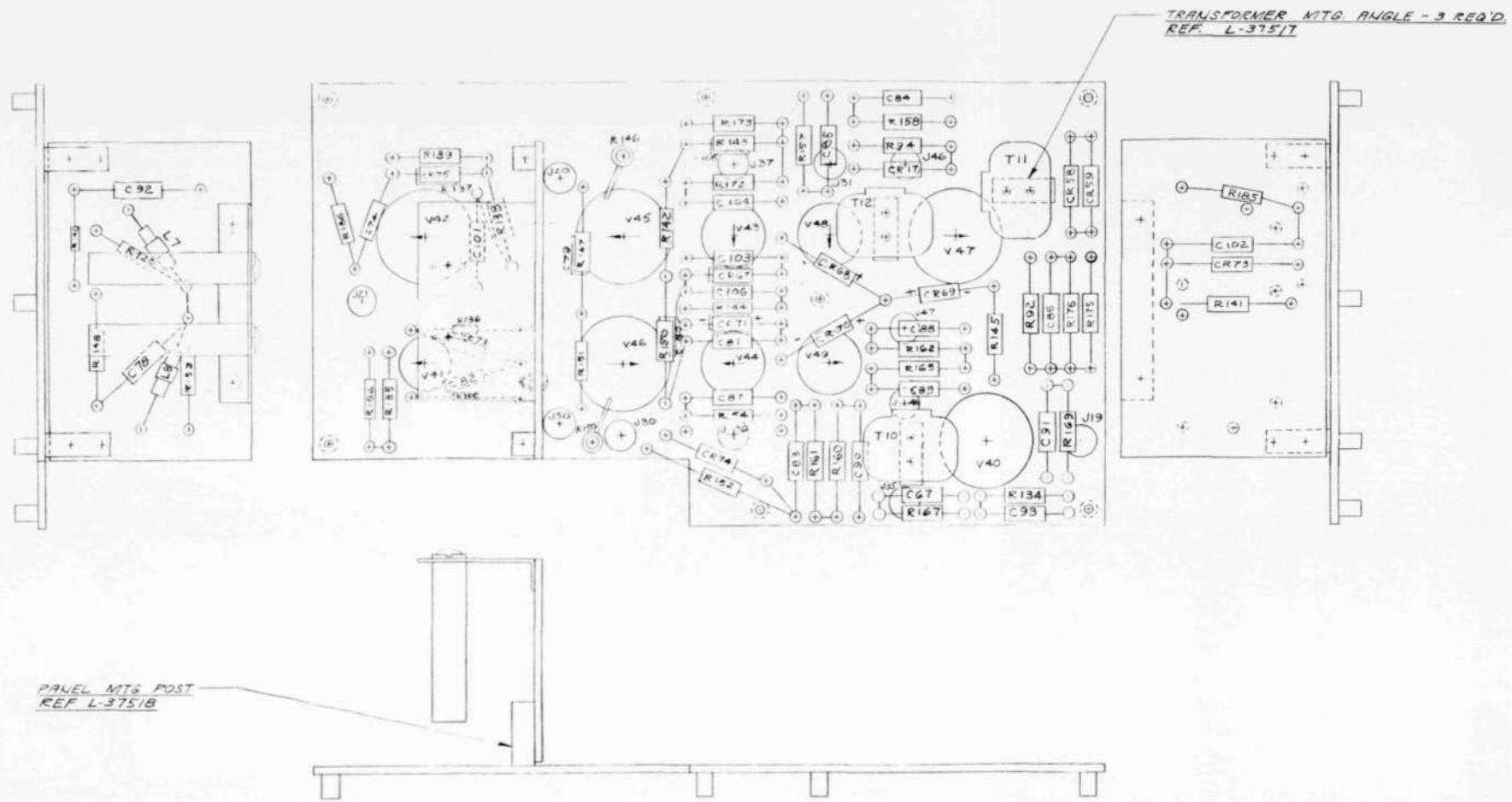


HOLES NOT NOTED DR # 33

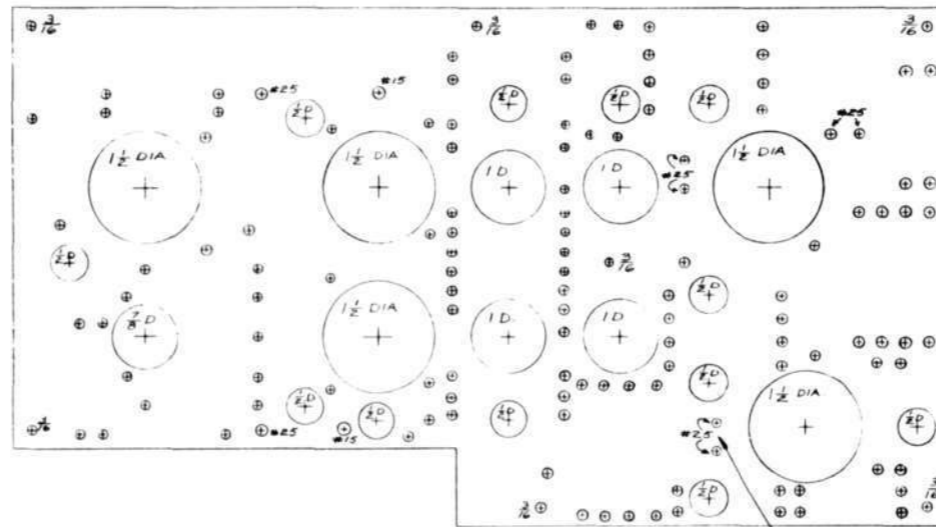
MULTIPLIER "B" REGISTER PANEL DRILLING
TEMPLATE & ASS'Y.



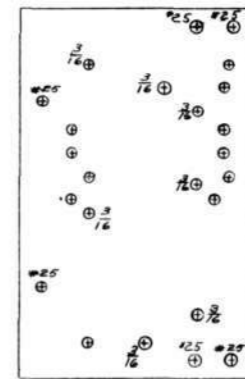
D-37515



D-37516

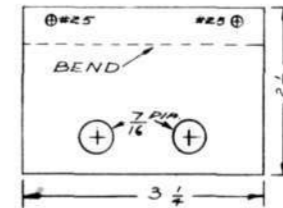


TRANSFORMER MTC ANGLE



HOLES NOT NOTED DR.# 33

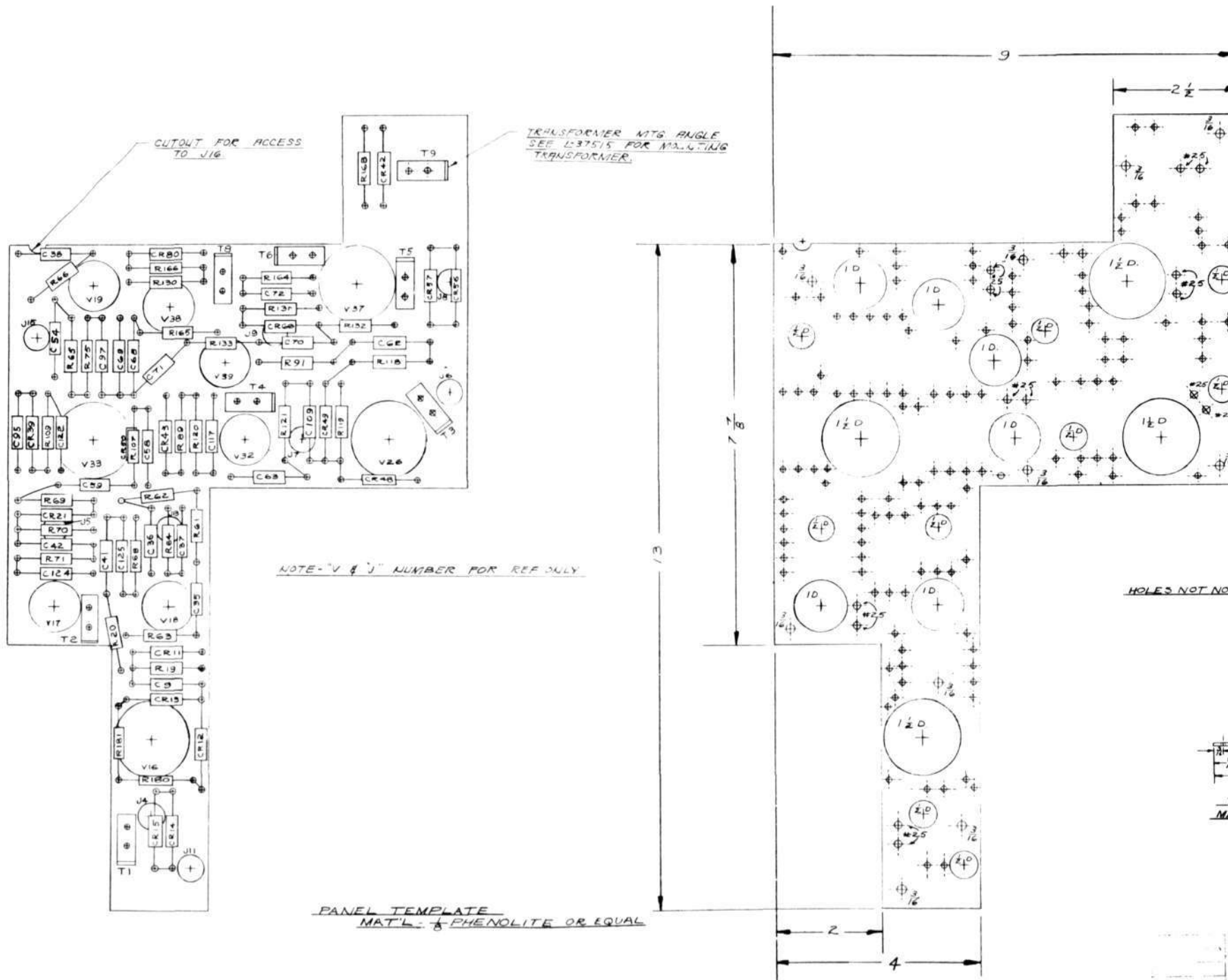
MATERIAL - 1/8 PHENOLITE OR EQUAL



MULTIPLIER A REGISTER PANEL TEMPLATE

REPRODUCED BY THE NATIONAL ARCHIVES
6345 MC HUBBARD
MAT
D-37516

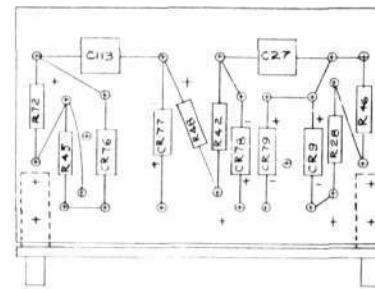
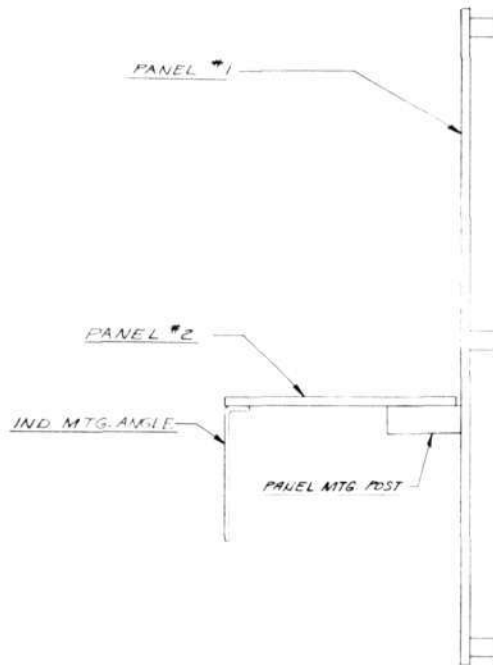
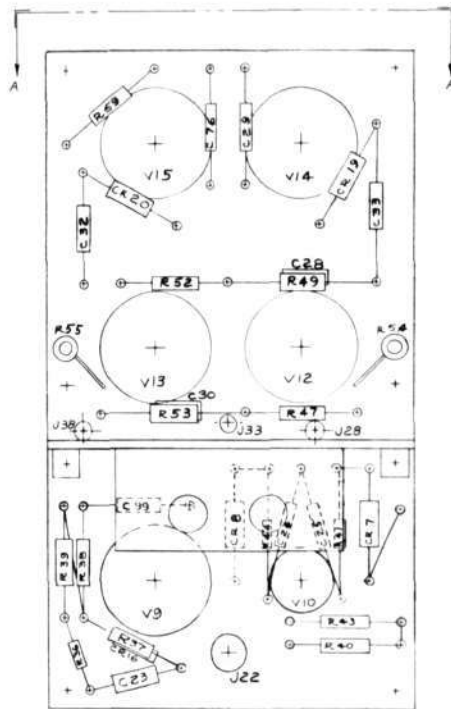
D-37517



6345
 GATE AND BUFFER PANEL NO. 1
 DRILLING TEMPLATE & ASSY
 FULL 12 IN. HIG. W.
 7-3-47 D-37517

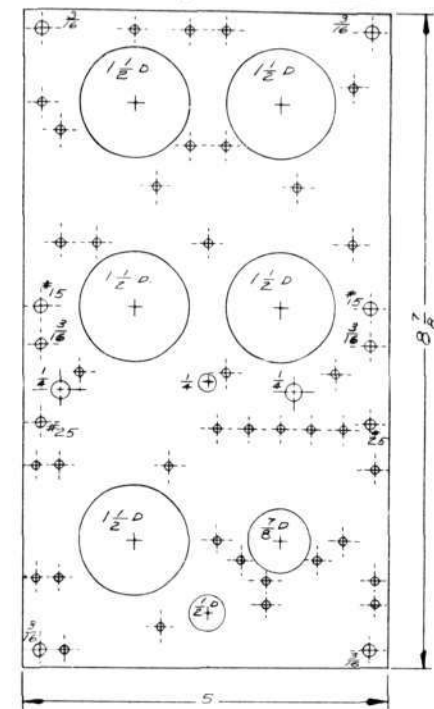
D-3751B-1

DRILLING TEMPLATES
HOLES NOT NOTED DRILL #33

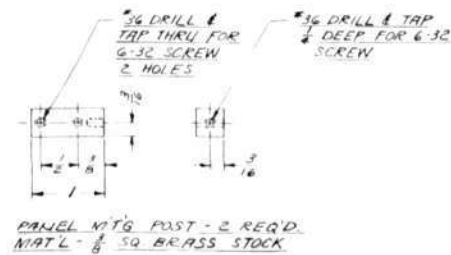
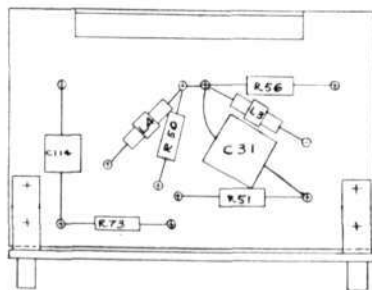


VIEW (UPRIGHT) A-A SHOWING COMPONENT ASSY PLAN

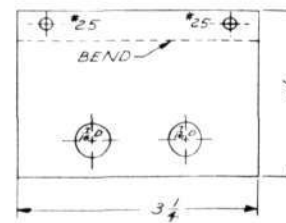
PANEL #1 - 1/8 THK PHENOLITE OR EQUAL



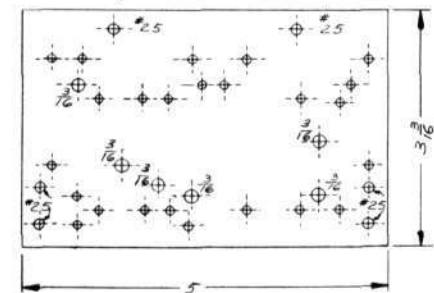
NOTE - U & V NUMBERS ARE FOR REFERENCE ONLY



INDICATOR MTG ANGLE
1/16 THK ALUM - 1 REQ'D



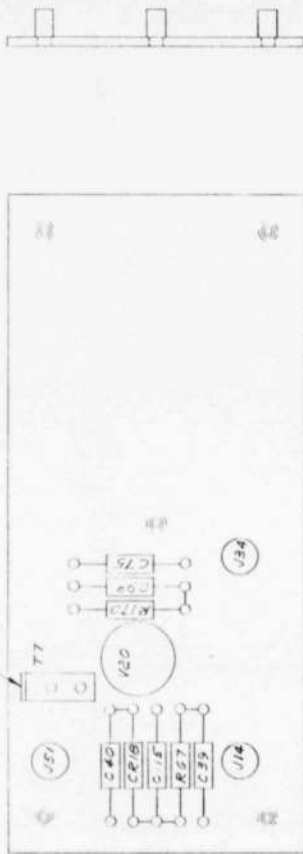
PANEL #2 - 1/8 THK PHENOLITE OR EQUAL



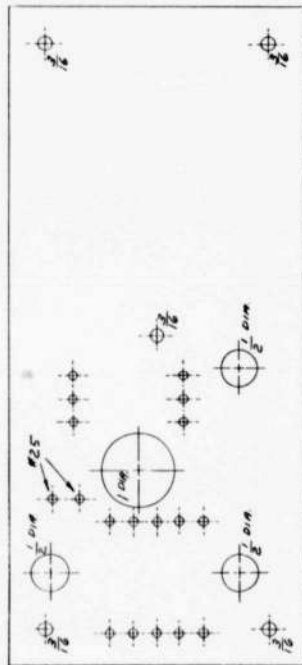
DATE	2-1-52
BY	W. J. H.
CHECKED	
APPROVED	
MULTIPLIER CARRY P.P. PANEL DRILLING TEMPLATE & ASSY.	
D-3751B-1	

C-37521

TRANSFORMER VTS. PLUSE REF. D-37517
SEE DETAILS FOR MOUNTING TRANSFORMER



NOTE - V & V' ALIGNS FOR REF ONLY



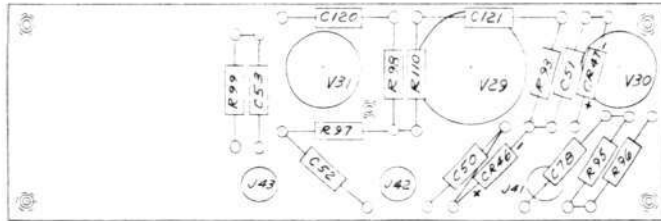
NOTE - MATERIAL THK LINEN BASE PHENOLITE
HOLES NOT NOTED DRILL #33

GATE & BUFFER AMPLIFIER PANEL #2
DRILLING TEMPLATE & ASSY.

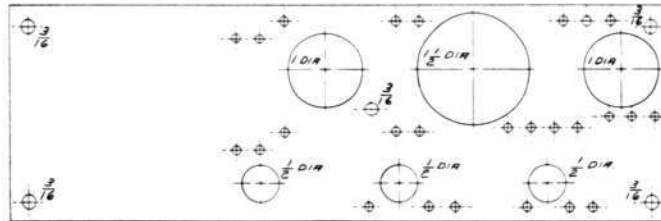
REPRODUCED FROM THE NATIONAL ARCHIVES
DATE: 10/15/2013
BY: 60322
FILE: C-37521
REF: C-37521

C-37522

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



NOTE - V & J NUMBERS FOR REF ONLY



NOTES - MAT'L: 1/8 THK LINEN BASE PHENOLITE
HOLES NOT NOTED DRILL #33

GATE & BUFFER AMPLIFIER PANEL #3
DRILLING TEMPLATE & ASS'Y

MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SERVOMECHANISMS LABORATORY	
DATE: 8-22-52	BY: C. J. ...
TIME: 7:18-42	
DRY: ...	C-37522

MANUFACTURED BY THE INSTITUTE OF PHYSICS, BRISTOL, ENGLAND
 SERIAL NUMBER 1000-1000-1000
 6545 17-5-47
 A-30681-1

MULTIPLIER COLOR CODE

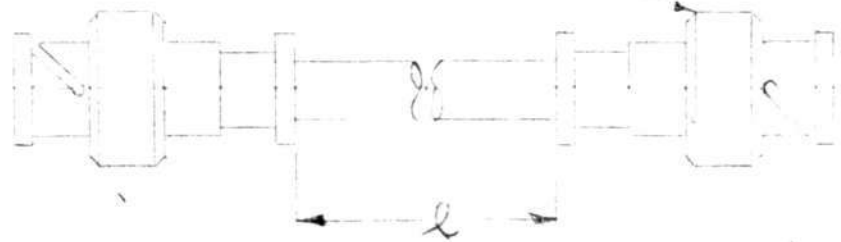
+250 V. —————	WHITE WITH	RED	TRACER	#20
+150 V. —————	" "	YELLOW	"	"
GROUND —————	" "	BLACK	"	"
-50 V. —————	" "	BLUE	"	"
GRID LEADS ———	" "	GREEN	"	"
MISC. JUMPERS —	" "	NO	"	"
FILAMENTS ———	" "	BROWN	"	#16 & #20
-20 V. —————	" "	VIOLET	"	#20
-10 V. —————	" "	GRAY	"	"

A-30681-1

SA-39321

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

CONNECTOR TYPE 260-U



CABLE RG-62U

No.	CABLE DESIGNATION	LABEL		LENGTH (")	NO. REQ.
		END #1	END #2		
A	CARRY DIGIT	PL19	PL28	32"	4
B	HISPEED CARRY	PL6	PL7	28"	4
C	MULTIPLY	BR5, PL23	MULTIPLY	38"	1
D	TO RT BR4-5	BR4, PL27	BR5, PL1		1
E	TO RT BR4-5	BR4, PL21	BR5, PL12		1
F	AC5 TO BR0	AC5, PL59	BR0, PL13		1
G	AC5 TO BR0	AC5, PL13	BR0, PL1		1
H					
I					

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

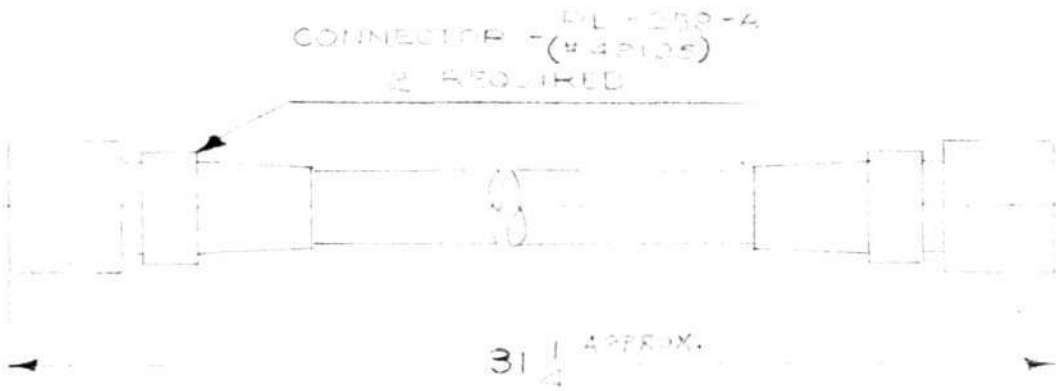
SINGLE VIDEO CABLES

SCALE: — DR. 5-2-57
 ENG. CK. APP.

SA-39321

SA-39322

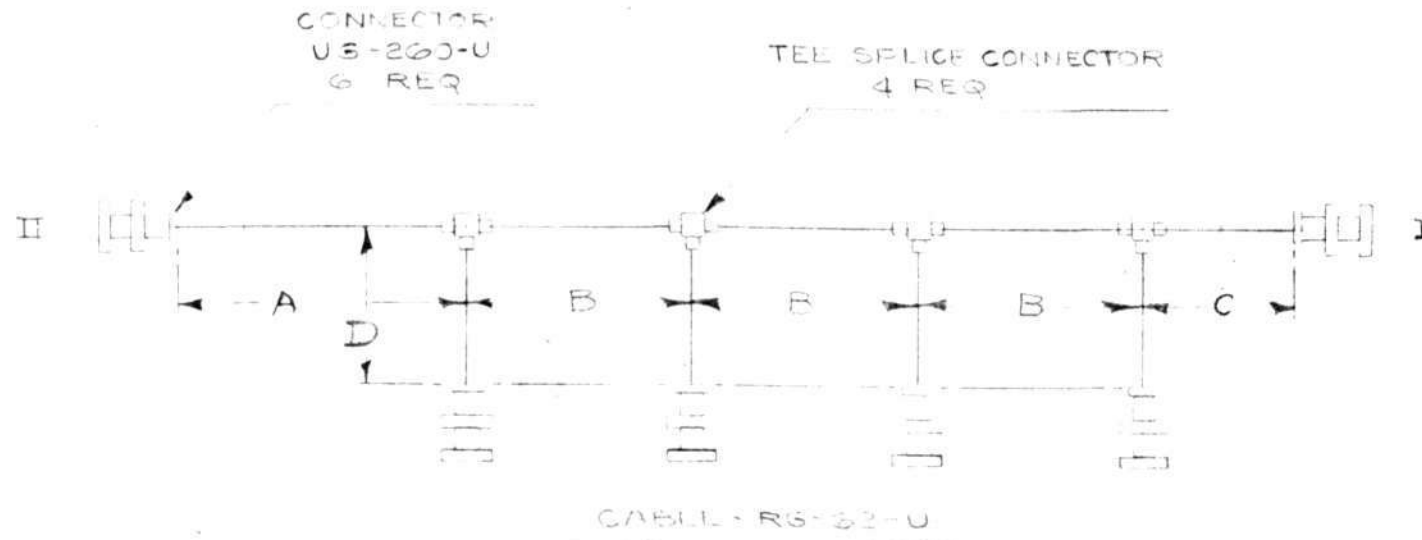
APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



CABLE - RS-250
 CABLE LENGTH -
 CUT TO 30" BEFORE ASSEMBLY
 NO. REQUIRED - 2

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6395			
DELAY CABLE			
SCALE: —	DR. HMC 5/22/51	SA-39322	
ENG. C. W. Mott	CK.	APP.	

SB-39323



NO.	NAME	LABEL		SAG BRN	LENGTH				NO. REQ
		END I	END II		A	B	C	D	
X	CARRY ORDER BUS	CARRY	PL14	PL14	30	20	16	11	1
Y	ADD ORDER BUS	ALL	PL15	PL15	30	20	16	11	1

FOR 5-DIGIT MULTIPLIER ONLY

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

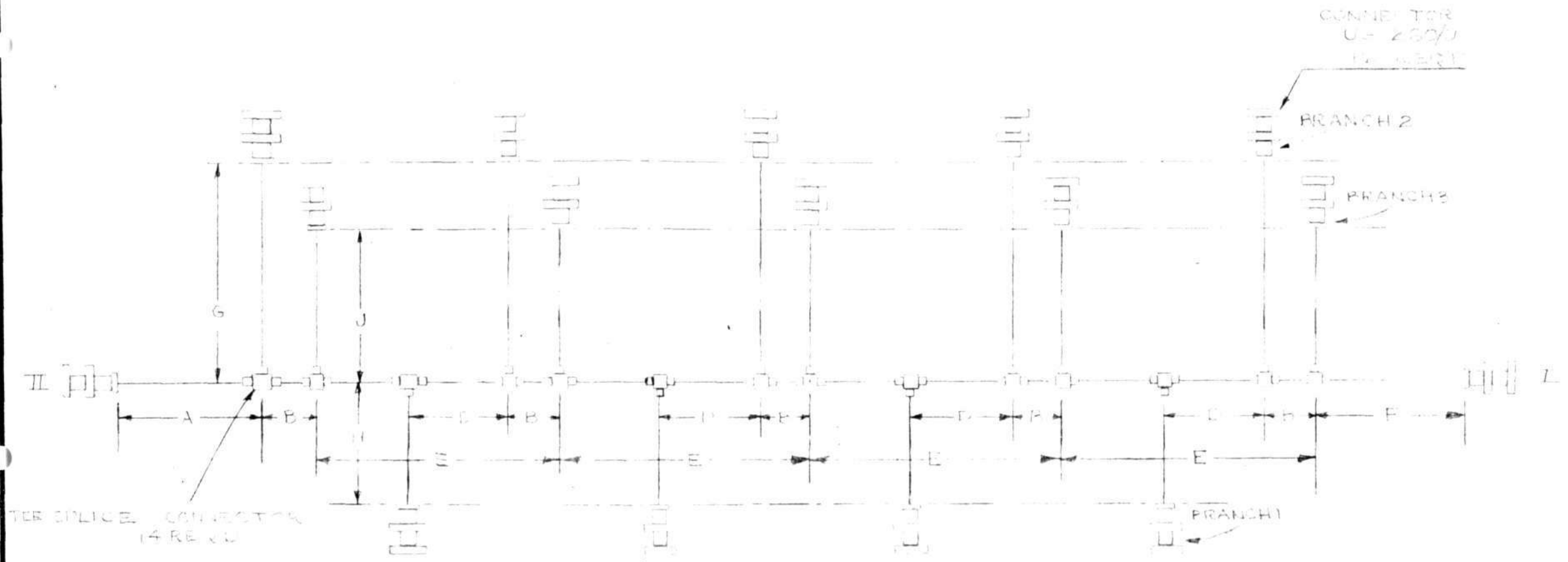
ADD AND CARRY ORDER BUSES

SCALE: _____ DR: _____

ENG: C. W. B. 1/19 CK. _____ APP. _____

SB-39323

SB-39324



CABLE RG-62/U

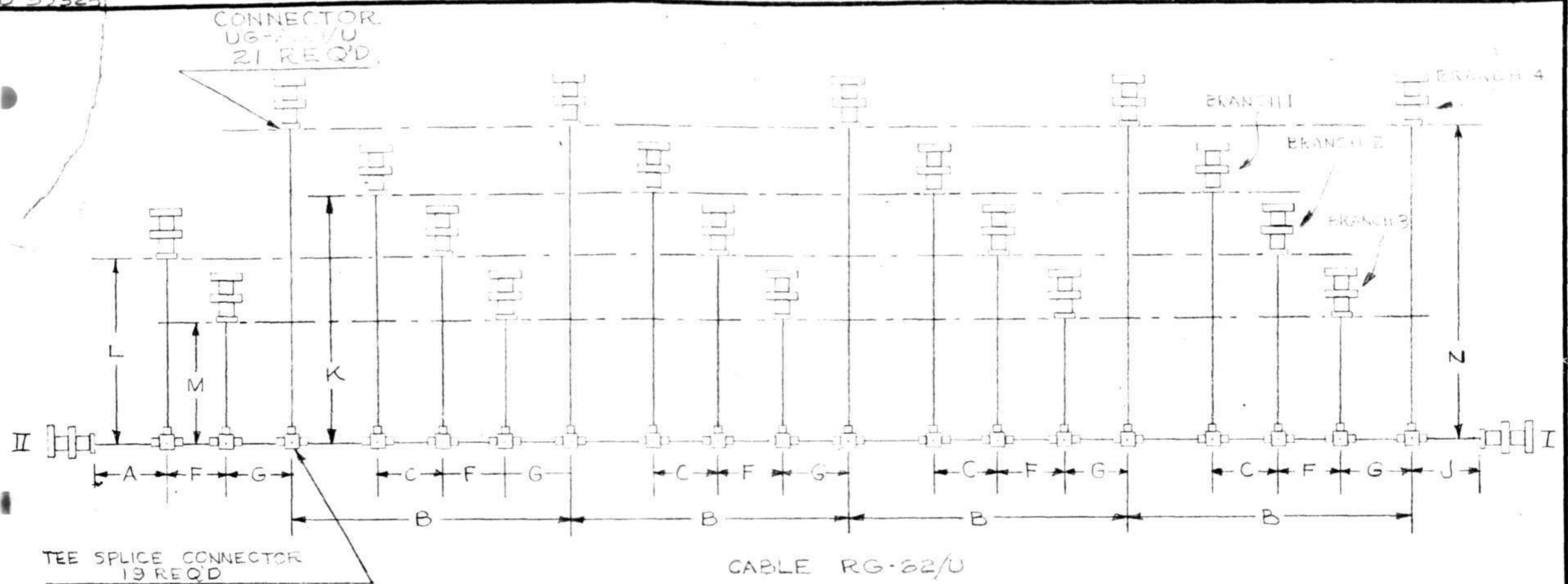
NOTE: ALL BRANCHES OF EQUAL LENGTH HAVE SAME BRANCH NO.

NAME	LABEL					LENGTH							NO. REQ.		
	END 1	END 2	BRANCH 1	BRANCH 2	BRANCH 3	A	P	C	D	E	F	G		H	J
CLEAR ORDER BUS	CLEAR	PL-3	PL-3	PL-20	PL-17	15	2 $\frac{20}{0}$	23 $\frac{1}{2}$	10 $\frac{1}{2}$	20	21	15	2 $\frac{1}{2}$	5	1

FOR 5-DIGIT MULTIPLIER ONLY

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
CLEAR ORDER BUS		
SCALE: _____	DR. [Signature] 8-27-47	
ENG. C.W.W. 8/28/47	CK. _____	APP. _____
		SB-39324

SB-39325



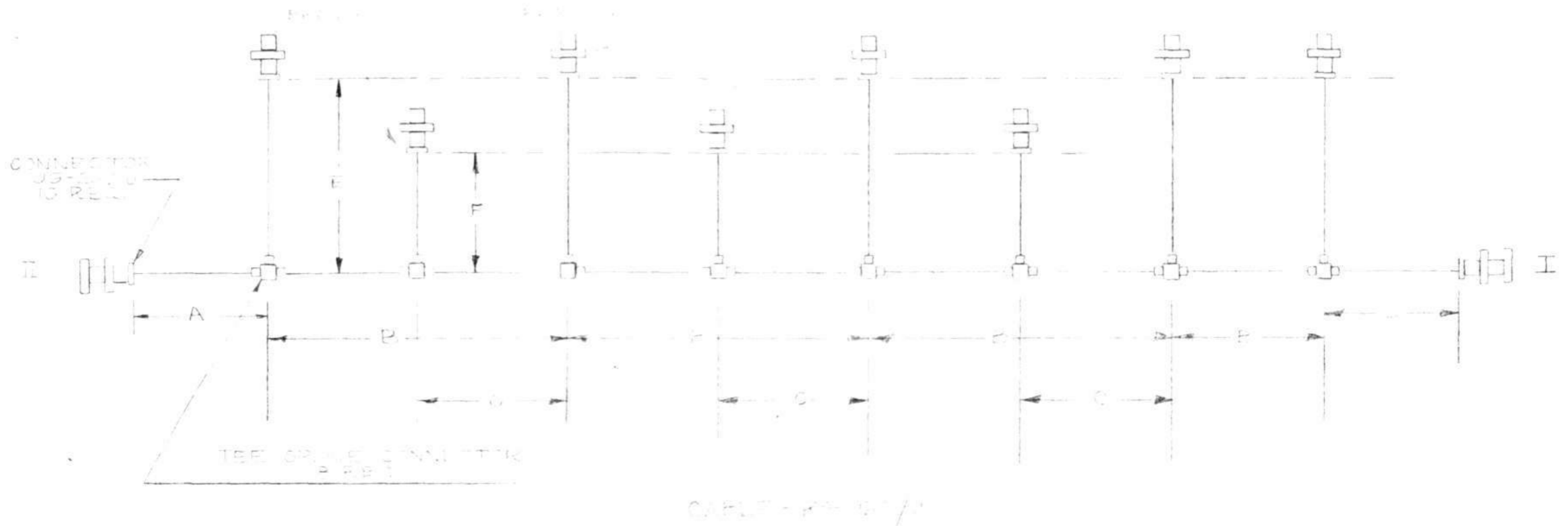
NOTE: BRANCHES OF EQUAL LENGTH HAVE SAME BRANCH NO.

NAME	LABEL						LENGTH										NO. REQ'D
	END I	END II	BRANCH-1	BRANCH-2	BRANCH-3	BRANCH-4	A	B	C	F	G	J	K	L	M	N	
RESTORE ORDER BUS	RESTORE	PL-10	PL-10	PL-30	PL-21	PL-22	21 1/2	20	3	4 1/4	2 1/4	15	16	3	7	37	1

FOR 5-DIGIT MULTIPLIER ONLY

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 8345		
RESTORE-ORDER BUS		
SCALE: _____	DR. (Incl. 4-8-224)	
ENG. C.W.W. 8/28/47	CK.	APP.
		SB-39325

SB-39326



NAME	LABEL				LENGTH						NO. REQ.
	END I	END II	REF. 1	REF. 2	A	B	C	D	E	F	
SHIFT & CARRY RELAY	RELAY 1	RELAY 2	RELAY 3	RELAY 4	21	20	14 1/2	13 1/2	5	9	1

FOR PART NUMBER ONLY

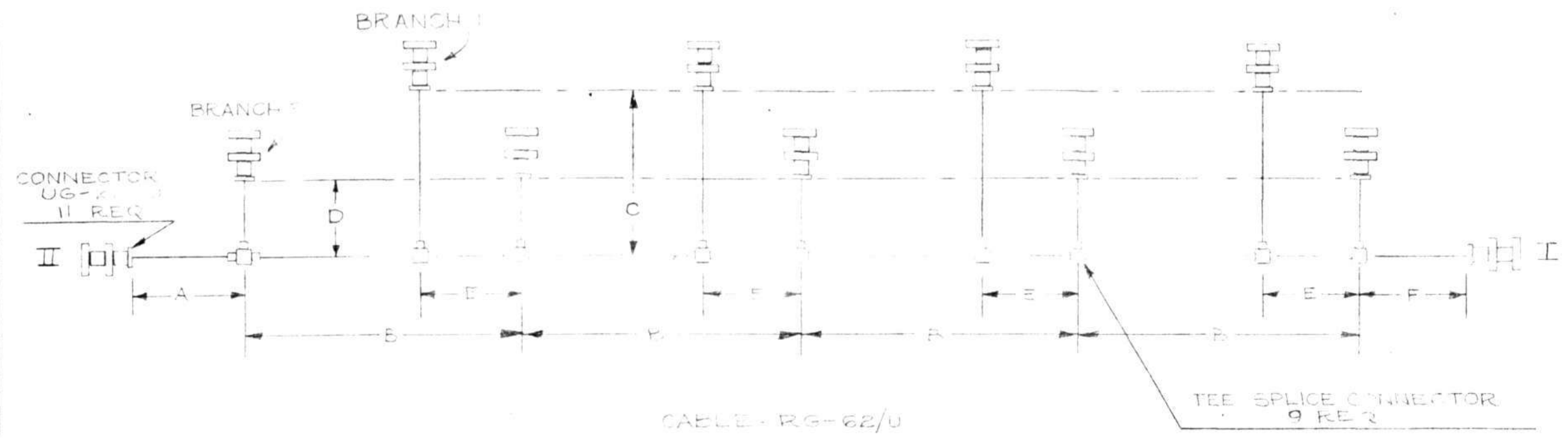
SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6340

SHIFT AND CARRY RELAY BUS

SCALE: _____ DR. NO. _____

ENG. C.W.W. 8/2/49 CK. _____ APP. _____ **SB-39326**

SB-39327



NOTE: BRANCHES OF EQUAL LENGTH MUST HAVE EQUAL NO. OF

NAME	LABEL				LENGTH						NO REQ
	END I	END II	BRANCH I	BRANCH II	A	B	C	D	E	F	
READ IN BUS	READ IN	PL13	F213	PL47	12	20	14	8	4	27	1

FOR THE USE OF THE USER

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 67-10

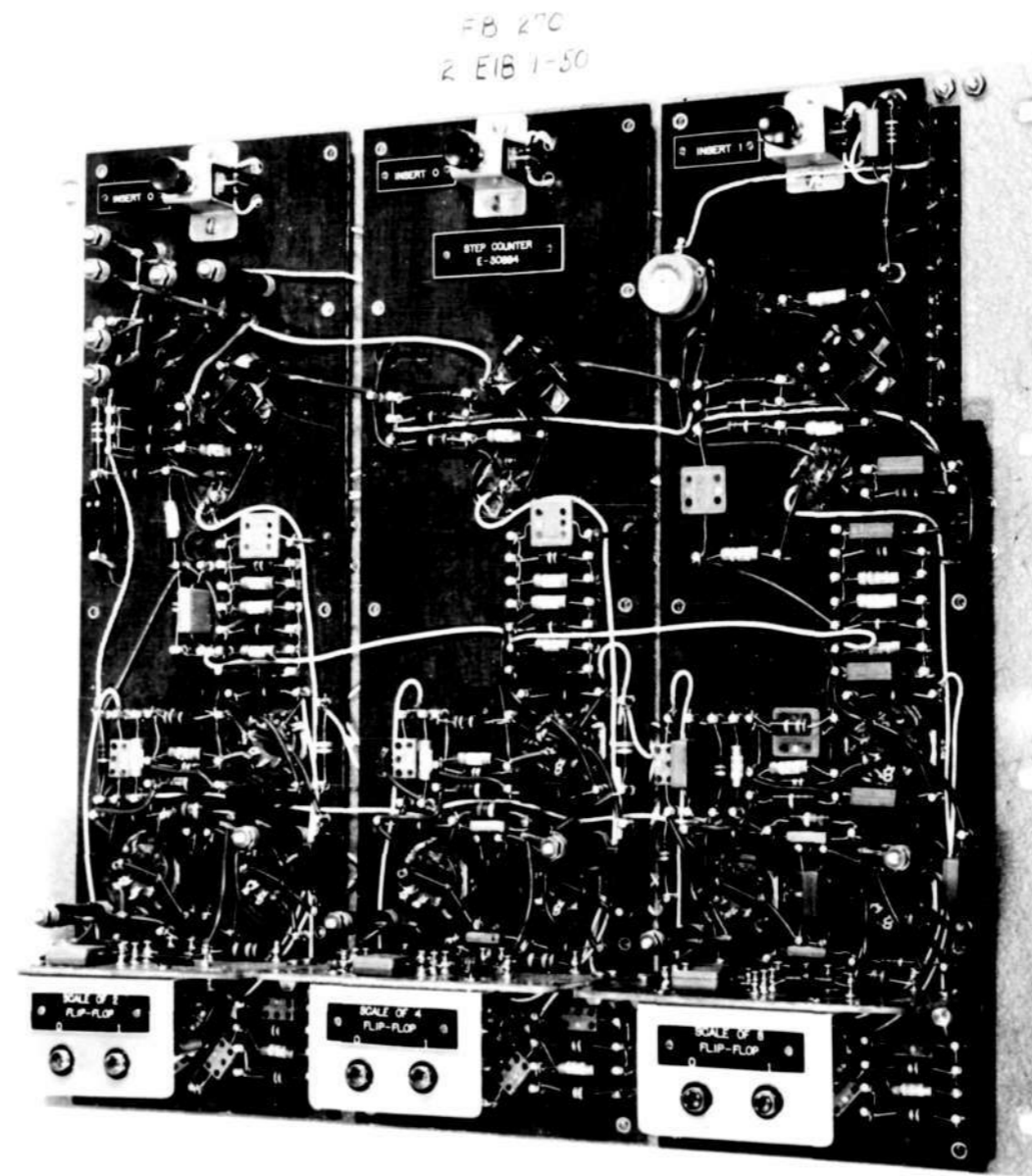
READ IN BUS

SCALE: _____ DR. H. H. H. 2747

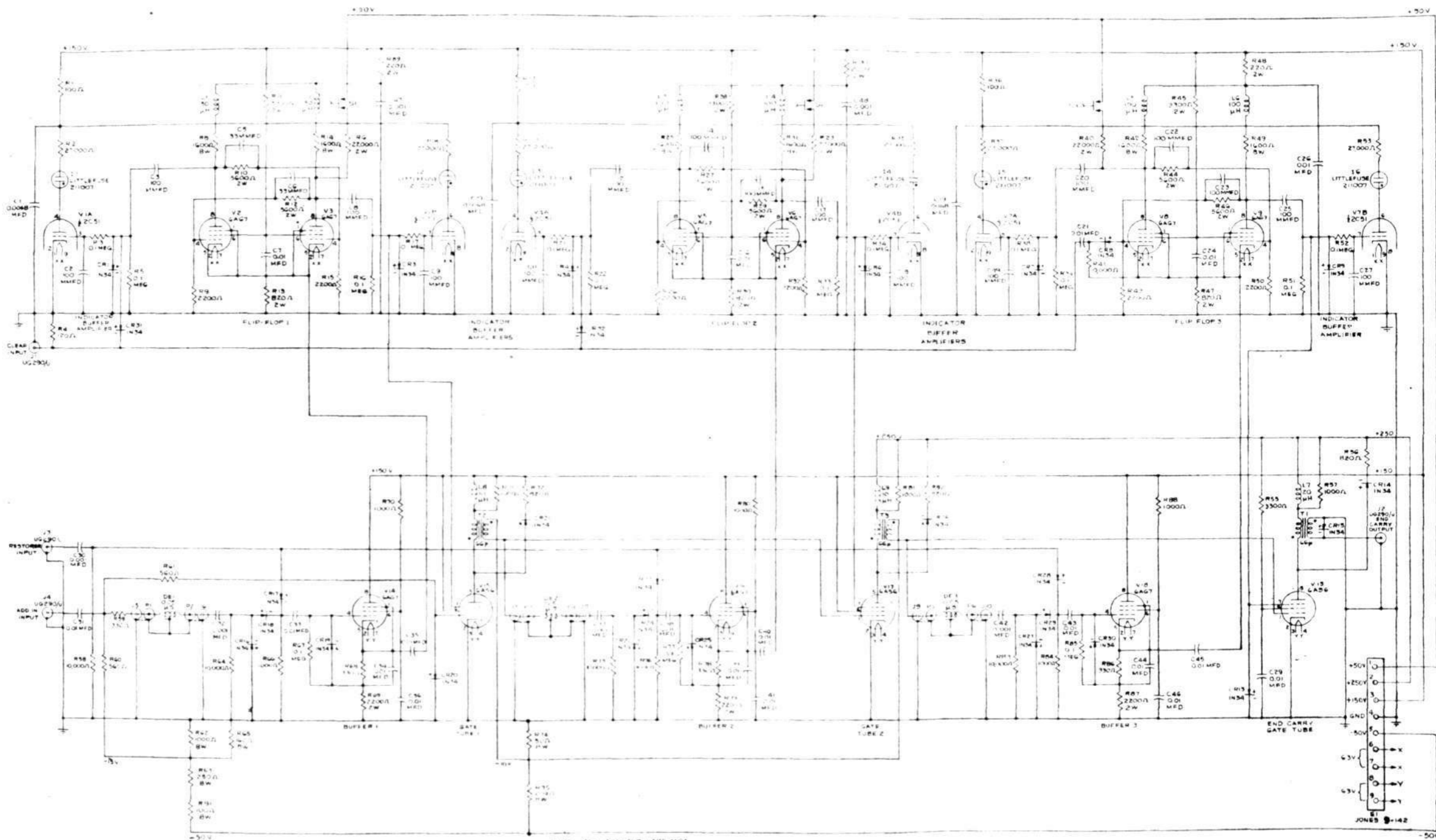
ENG. C. W. W. 8/11 CK. _____ APP. _____

SB-39327

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



E-30884-1

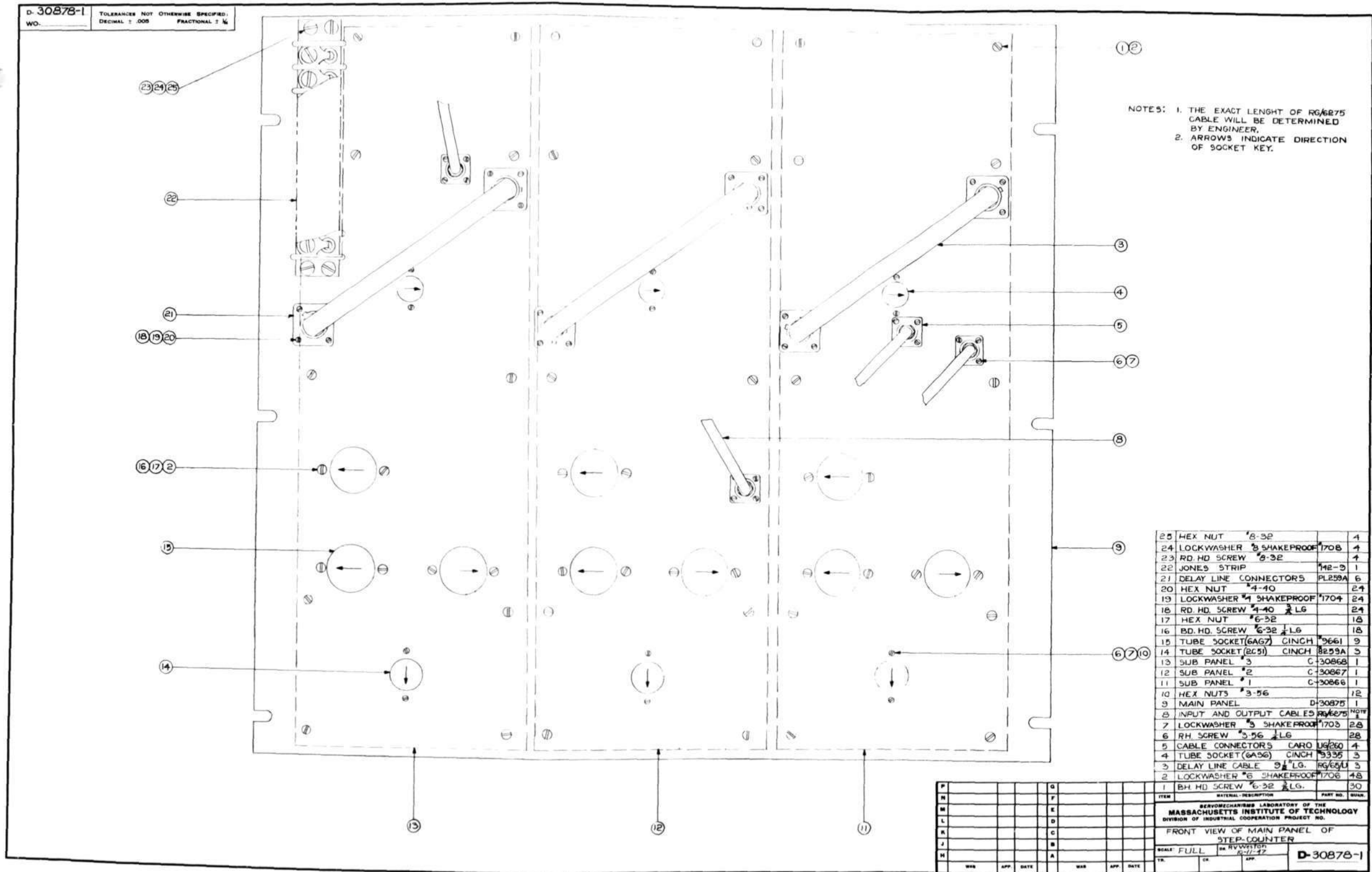


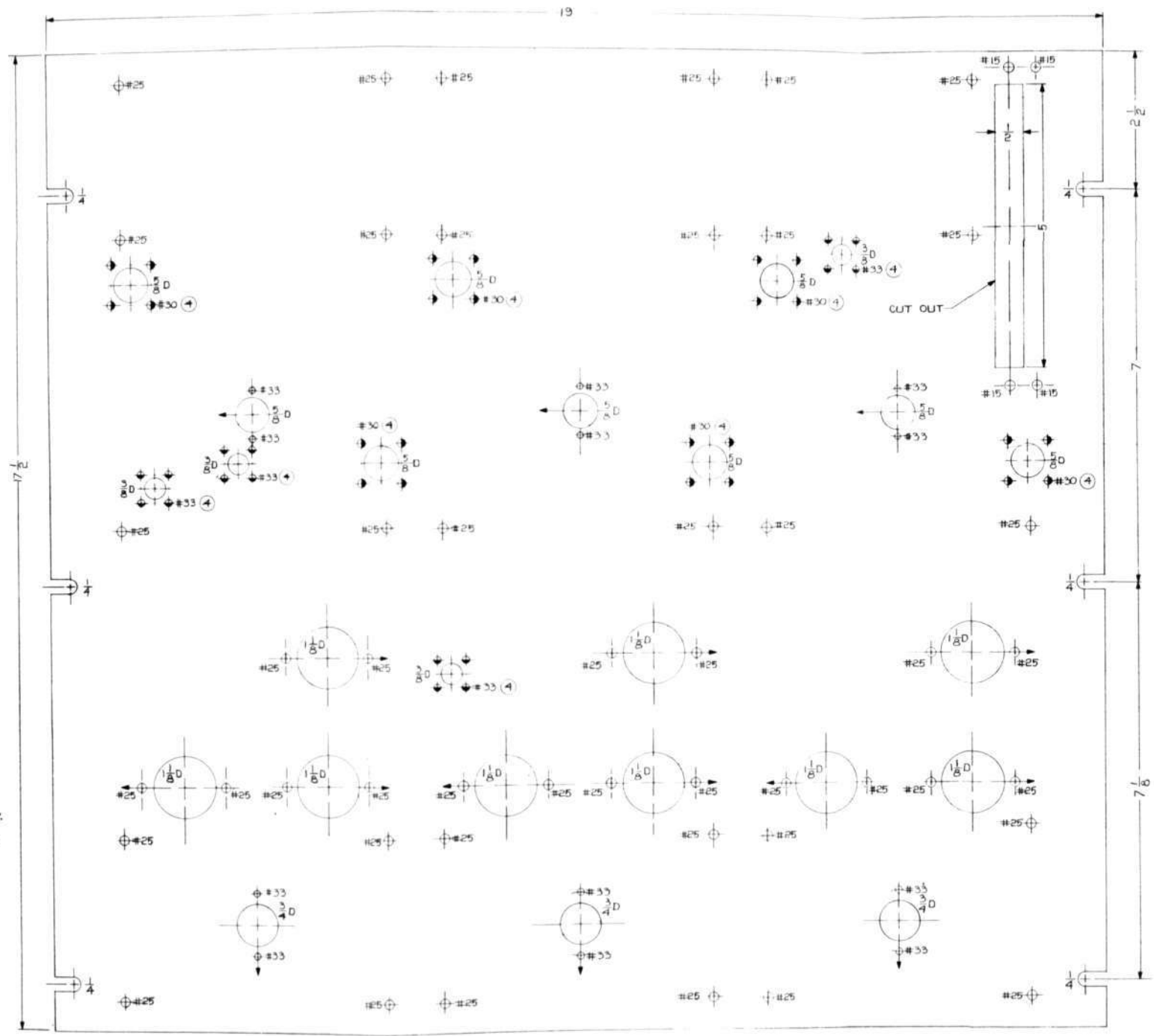
ALL DIMENSIONS ARE IN INCHES
 ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
 DIMENSIONS OF 0.1 INCHES OR SMALLER MUST BE ROUNDED UP
 DIMENSIONS OF 0.2 INCHES OR LARGER MUST BE ROUNDED DOWN

STEP COUNTER CIRCUIT SCHEMATIC II.

6345
 E.I.B.
 R.B.
 10/2/47
 E-30884-1

USED IN 6345 REPORT R-126



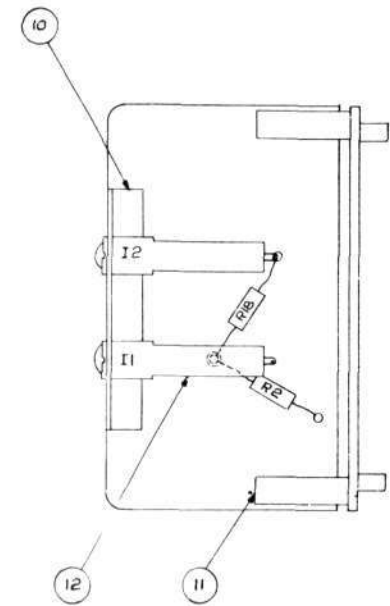
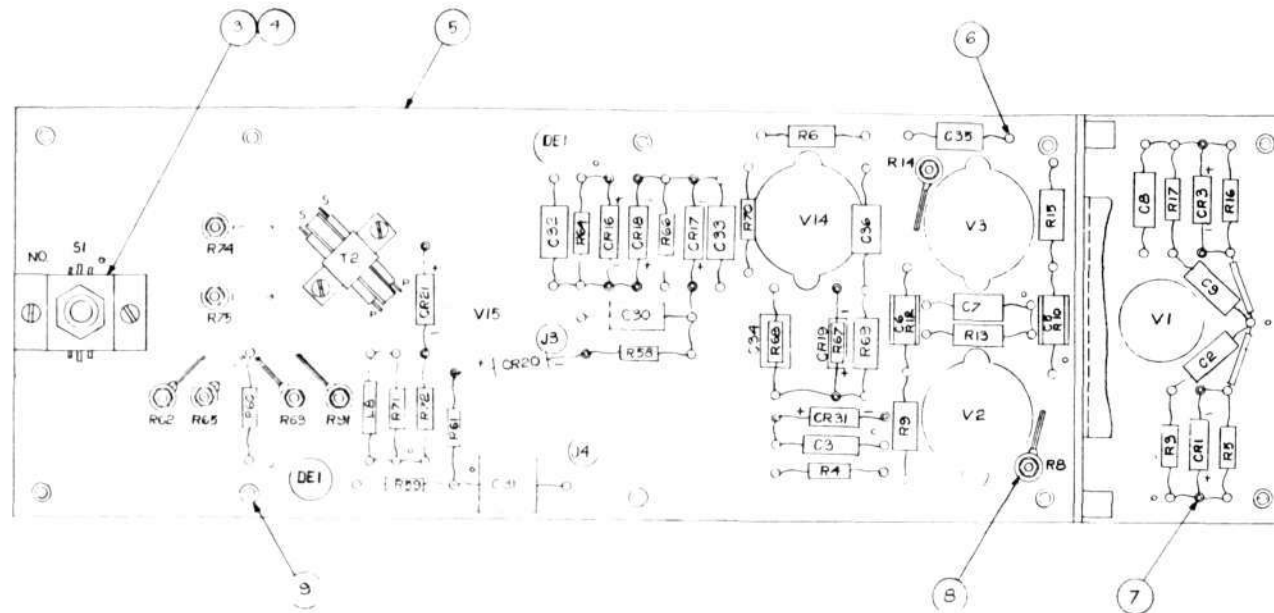
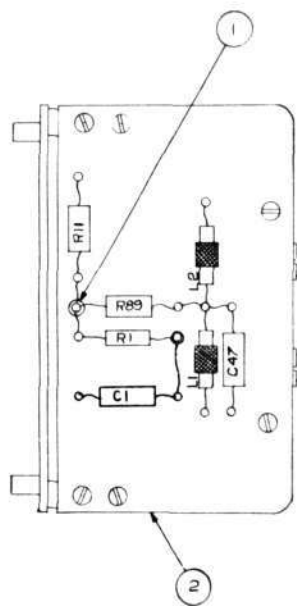


NOTE: ARROW HEADS INDICATE
DIRECTION OF SOCKET KEY.
PANEL MOUNTING SLOTS
ARE 1/4" DEEP.

MATERIAL: 1/8" ALUMINUM-CRACKLE
FINISH.

DRILLING TEMPLATE OF STEP-COUNTER
FUJLL R/Weston 11/1/47 D-30875
F.L.B.

D- 30849-1
 WO. TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL ± .008 FRACTIONAL ± 1/16



NOTE:
 DE, J AND V NUMBERS ARE
 FOR REFERENCE ONLY.



14	6-32 ELASTIC STOP NUT TYPE	5905-48	4
13	6-32 FASTENINGS		2
12	INDICATOR	KELLOG #49	2
11	MOUNTING POST	A3109	2
10	INDICATOR MTG. PLATE	A30752	1
9	PANEL MOUNTING POST C.T.C.	#1846D	10
8	8-32 FASTENINGS		8
7	HOLLOW TURRET LUG C.T.C.	#1588C	10
6	SINGLE TURRET LUG C.T.C.	#1724D	10
5	TERMINAL BOARD	C-30866	1
4	PUSH-BUTTON	ICA #1882	1
3	PUSH-BUTTON MTG. BRKT.	A30840	1
2	TERMINAL BOARD	A30865	1
1	DOUBLE TURRET LUG C.T.C.	#1081A	2

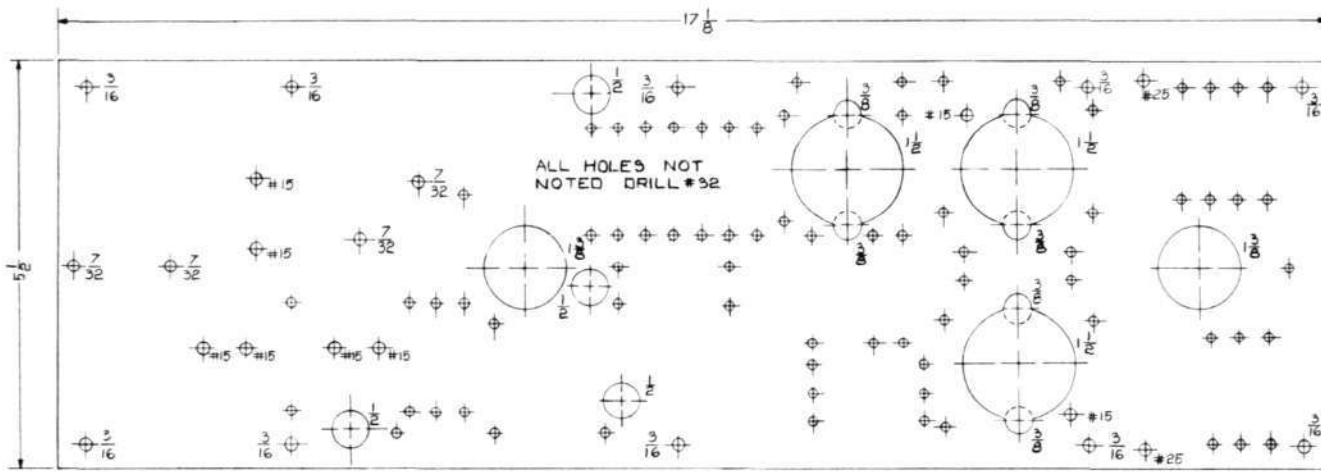
P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			
ISS	APP	DATE		ISS	APP	DATE	

INTERNAL - DESCRIPTION PART NO. QUANT.
 SERVO-MECHANISM LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO.
 PANEL 1 OF STEP-COUNTER ASSY
 SCALE FULL IN RVW 8/4/47
 TR 2/13 APP D- 30849-1

C-30866

USED IN ASSY 0-30849

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

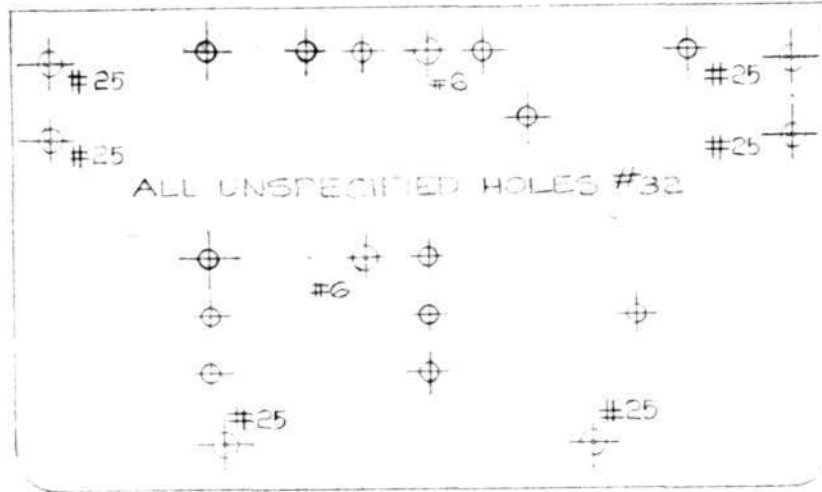


NOTES:
 MATERIAL - 1/8 THICK GRADE LE BLUE-LINE
 LINEN-BASE BAKELITE.

SERVO-MECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345			
DRILLING TEMPLATE OF STEP-COUNTER PANEL I			
SCALE: FULL	DR: R. Weston	DATE: 9/19/47	C-30866-1
BY: [Signature]	CR:	APP:	

A-30865-1

D-30847, B.F.P.
APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



NOTES:

MATERIAL - $\frac{1}{8}$ THICK GRADE LE
 LINEN BASE BLUE-LINE BAKELITE
 ROUND OFF INDICATED
 EDGES APPROXIMATELY $\frac{1}{4}$ R.

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

DRILLING TEMPL - STEEL-COUNTER VLPT BOARD

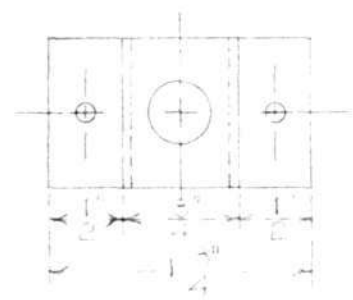
SCALE: FULL DR R. Weston 9/8/47

ENC. <i>2/3</i>	CK.	APP.
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A-30865-1

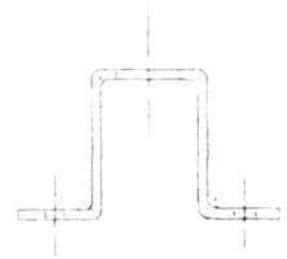
A-30840-1

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



NOTES:

MATERIAL - $\frac{1}{16}$ " ALUMINUM
 BEND ALL AT 90°



SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

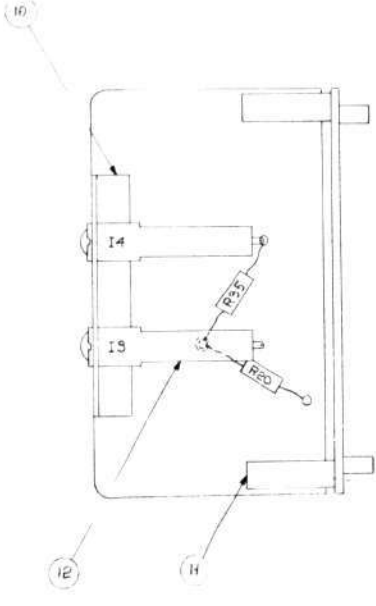
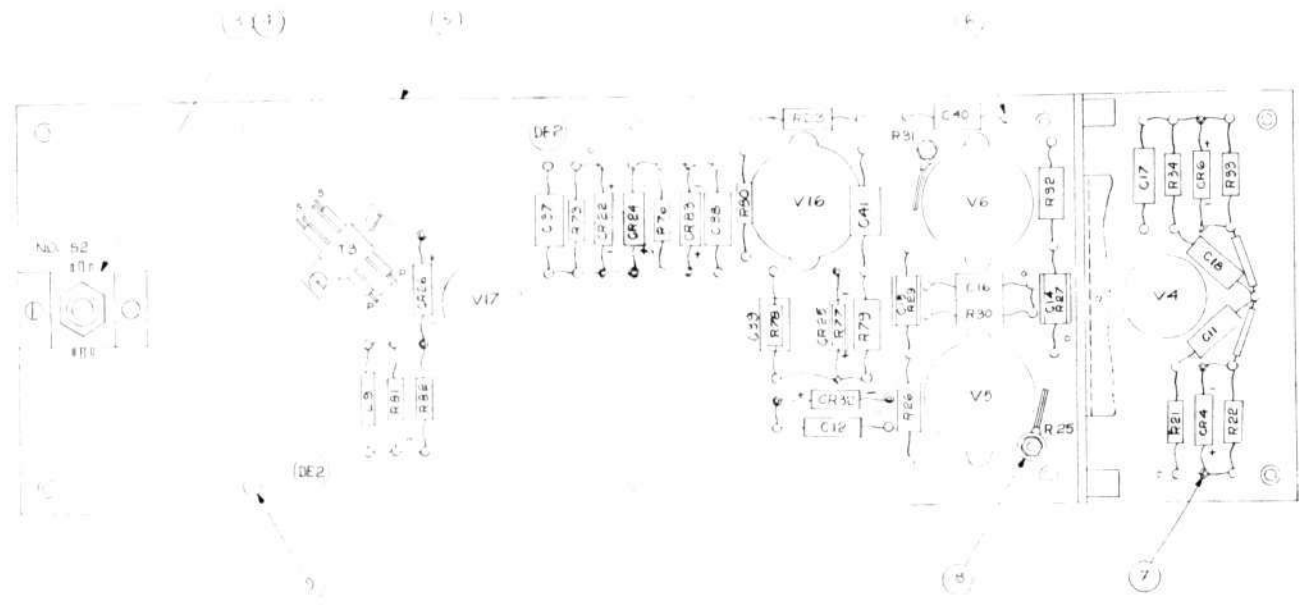
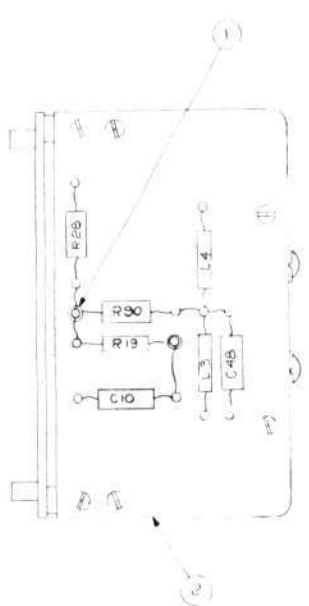
PUSH-BUTTON MTG. ERKT.

SCALE: FULL OR RIVESTON 9-2-47

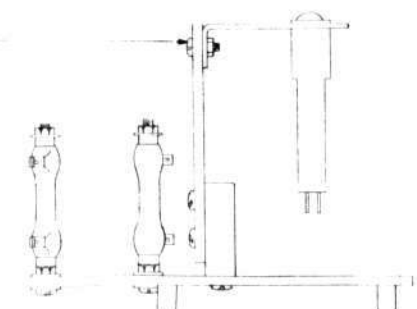
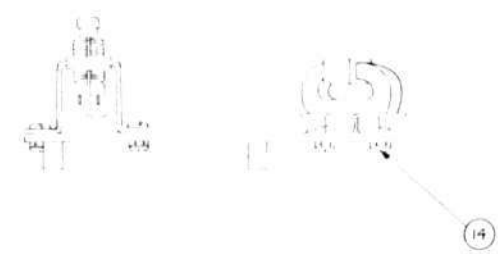
ENC. *EAB* CK. APP.

A-30840-1

D 30847-1
 TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL ± .005 FRACTIONAL ± 1/16
 WO



NOTES:
 DE, J AND Y NUMBERS ARE
 FOR REFERENCE ONLY.



14	6-32 ELASTICSTOP NUT TYPE	99C5-62	4
13	6-32 FASTENINGS		2
12	INDICATOR	KELLOG #49	2
11	MOUNTING POST	A3103	2
10	INDICATOR MTG. PLATE	A30752	1
9	PANEL MOUNTING POST CTC	#1246D	10
8	8-32 FASTENINGS		2
7	HOLLOW TURRET LUG CTC	#1558D	18
6	SINNET TURRET LUG CTC	#1724D	61
5	TERMINAL BOARD	C-30867	1
4	PUSH BUTTON	ICA #1282	1
3	PUSH-BUTTON MTG. BRKT.	A30840	1
2	TERMINAL BOARD	A30866	1
1	DOUBLE TURRET LUG CTC	#1091A	2

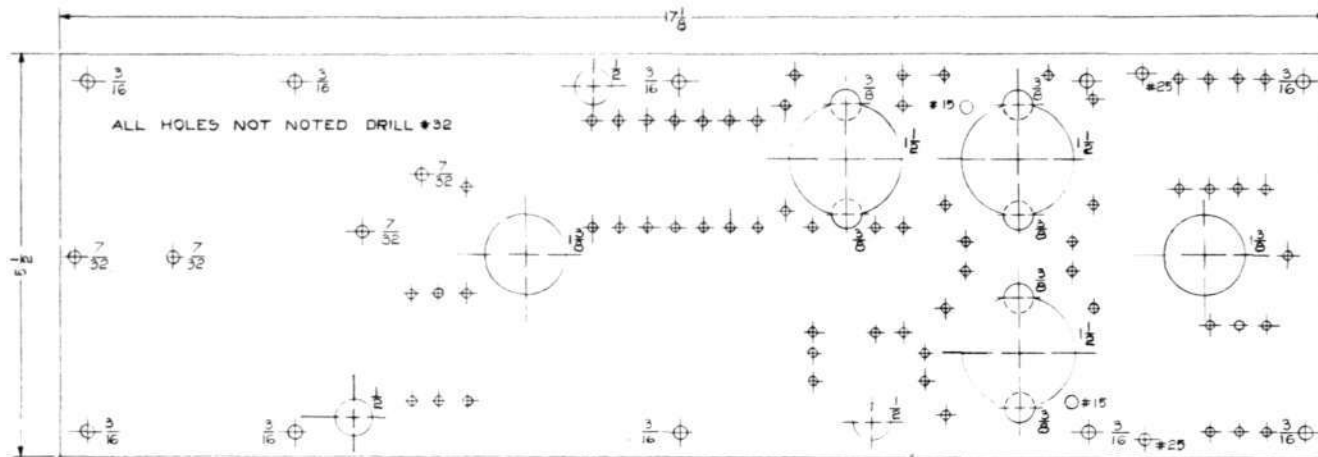
P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
I				A			
H							
WAR	APP	DATE		WAR	APP	DATE	

ITEM MATERIAL DESCRIPTION PART NO. QUANT.
 SERVO-MECHANISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345
 PANEL 2 OF STEP-COUNTER A99Y
 SCALE FULL OR REVISED 4:1
 TR. *E. J. B.* CH. APP. D-30847-1

C-30867-1

USED IN ASSY C-30864

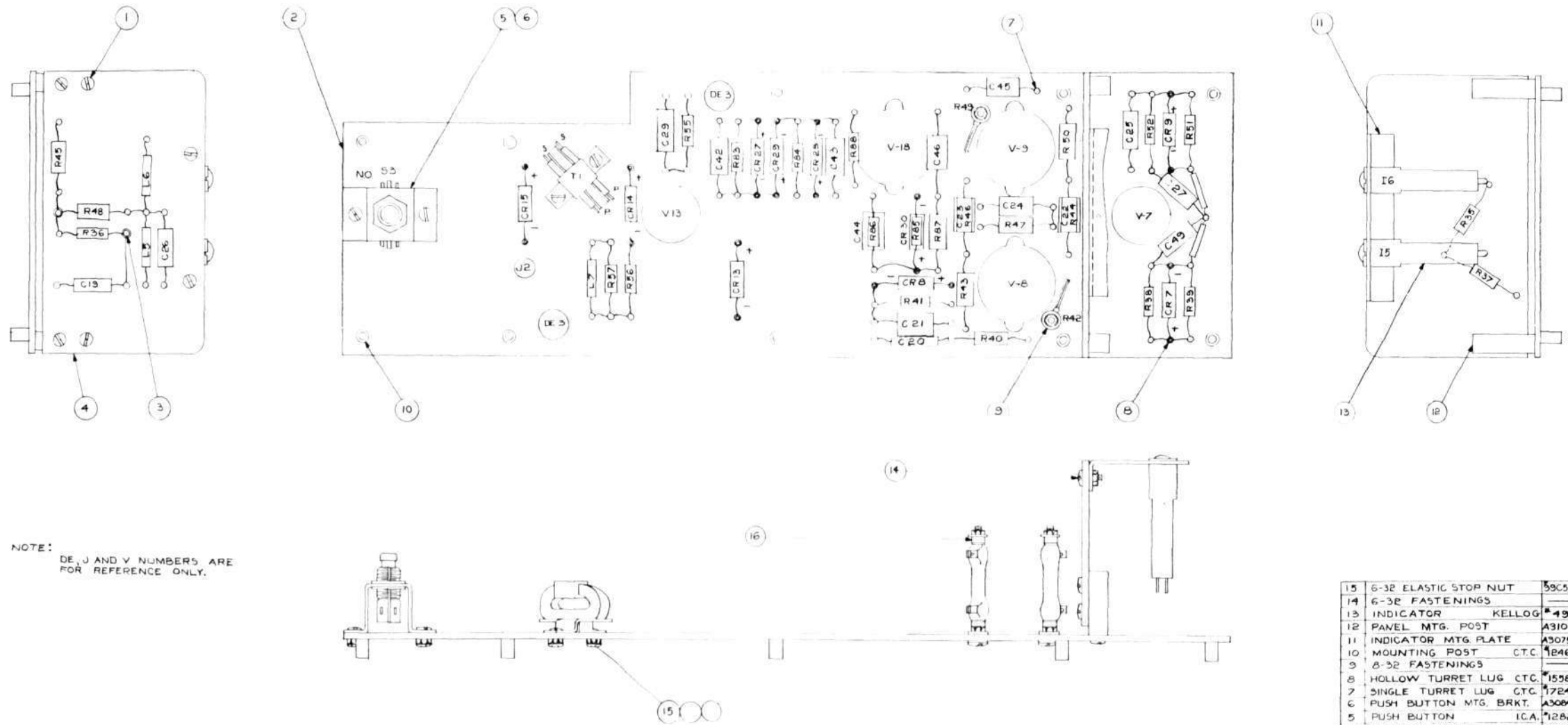
APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



NOTES:
 MATERIAL - $\frac{1}{8}$ " THICK GRADE LE BLUE-LINE
 LINEN-BASE BAKELITE.

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345			
DRILLING TEMPLATE OF STEP-COUNTER PANEL 2			
SCALE	FULL	DR. H. W. S. 3-17	
ENG.	213	CR.	APP.
			C-30867-1

D-30848-1
 TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL : .005 FRACTIONAL : 1/16



NOTE:
 DE, J AND V NUMBERS ARE
 FOR REFERENCE ONLY.

15	6-32 ELASTIC STOP NUT	59C562	4
14	6-32 FASTENINGS		2
13	INDICATOR	KELLOG #19	2
12	PANEL MTG. POST	A31013	2
11	INDICATOR MTG. PLATE	A30752	1
10	MOUNTING POST	CTC #246D	10
9	8-32 FASTENINGS		2
8	HOLLOW TURRET LUG	CTC #1558D	18
7	SINGLE TURRET LUG	CTC #1724D	69
6	PUSH BUTTON MTG. BRKT.	A30840	1
5	PUSH BUTTON	ICA #1282	1
4	TERMINAL BOARD	C-30868	1
3	DOUBLE TURRET LUG	CTC #1081A	2
2	TERMINAL BOARD	A-30865	1
1	BINDER HEAD SCREWS	6-32	12

P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			

SCALE FULL DR PVW 22 47
 APP DATE *EAB* CR APP

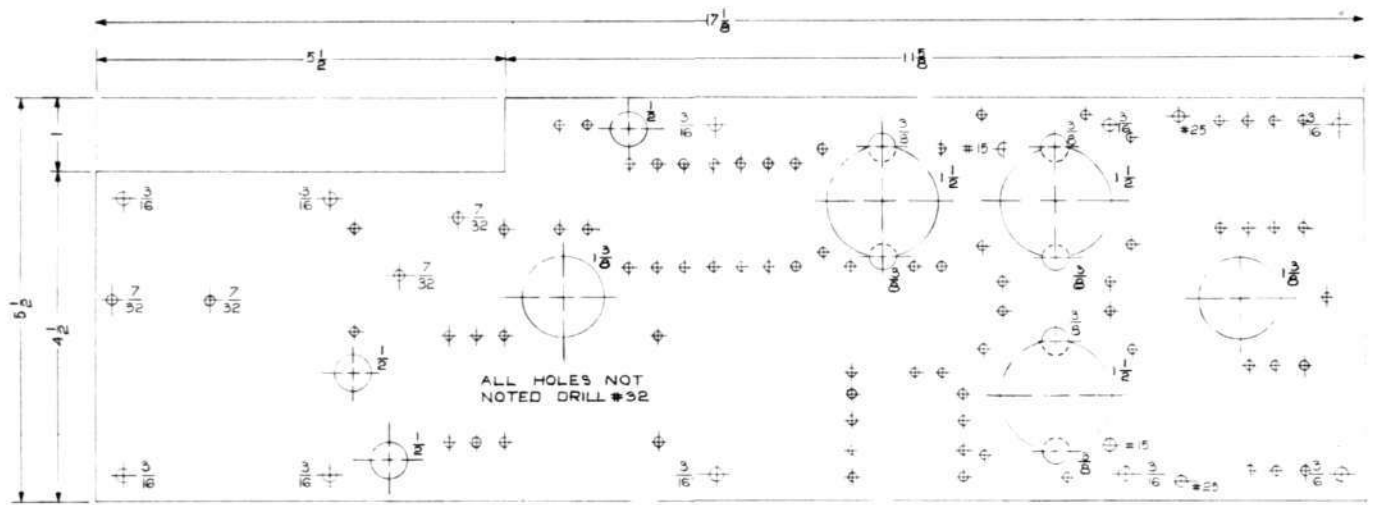
D-30848-1

SEVONECHARISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345
 PANEL 3 OF STEP-COUNTER ASS'Y

C-30868

USED IN ASSY

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



NOTES:
 MATERIAL - 1/8 THICK GRADE LE BLUE-LINE
 LINEN-BASE BAKELITE.

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY <small>DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 63-5</small>			
DRILLING TEMPLATE OF SHIP CENTER TABLE			
SCALE FULL	DR P	DATE	C-30868-1
BY <i>AB</i>	CA	APP	

M-147

- 11 -

REGISTER DRAWING LIST

(Block Diagram Reference 102, 103, 601)

Drawing List	SA-39292
Block Schematic	D-30773
Panel and Cable Plan	R-30797
601 Check Register	
Block Schematic	SB-39288
Circuit Schematic	SD-39282
Assembly	D-30798

REGISTER PANEL
LIST OF DRAWINGS

- REGISTER PANEL
 - BLOCK SCHEMATIC D-30713
 - MAIN PANEL & CABLE R-30797
 - PLAN LAYOUT

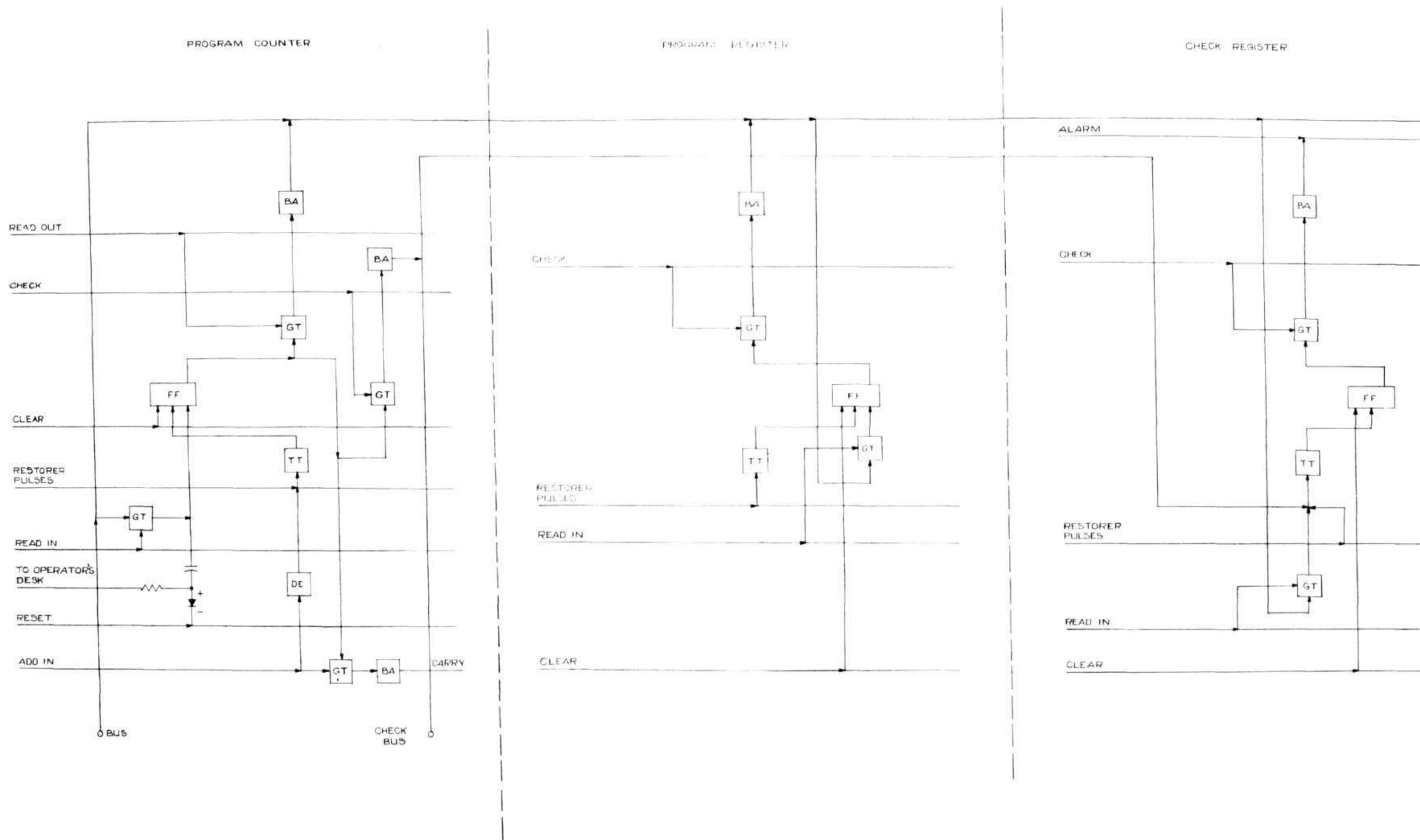
- CHECK REGISTER
 - BLOCK SCHEMATIC B-39288
 - CIRCUIT SCHEMATIC SD-39282-2
 - DRILLING TEMPLATE & ASS'Y D-30798

- PROGRAM REGISTER
 - BLOCK SCHEMATIC B-39289
 - CIRCUIT SCHEMATIC SD-39283-2
 - DRILLING TEMPLATE & ASS'Y D-30793

- PROGRAM COUNTER
 - BLOCK SCHEMATIC B-39291
 - CIRCUIT SCHEMATIC SD-39284-2
 - ASSEMBLY D-30800

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DEPT. OF ELECTRICAL ENGINEERING
 325 CENTRE STREET
 CAMBRIDGE, MASSACHUSETTS 02139
 SA-39292-2

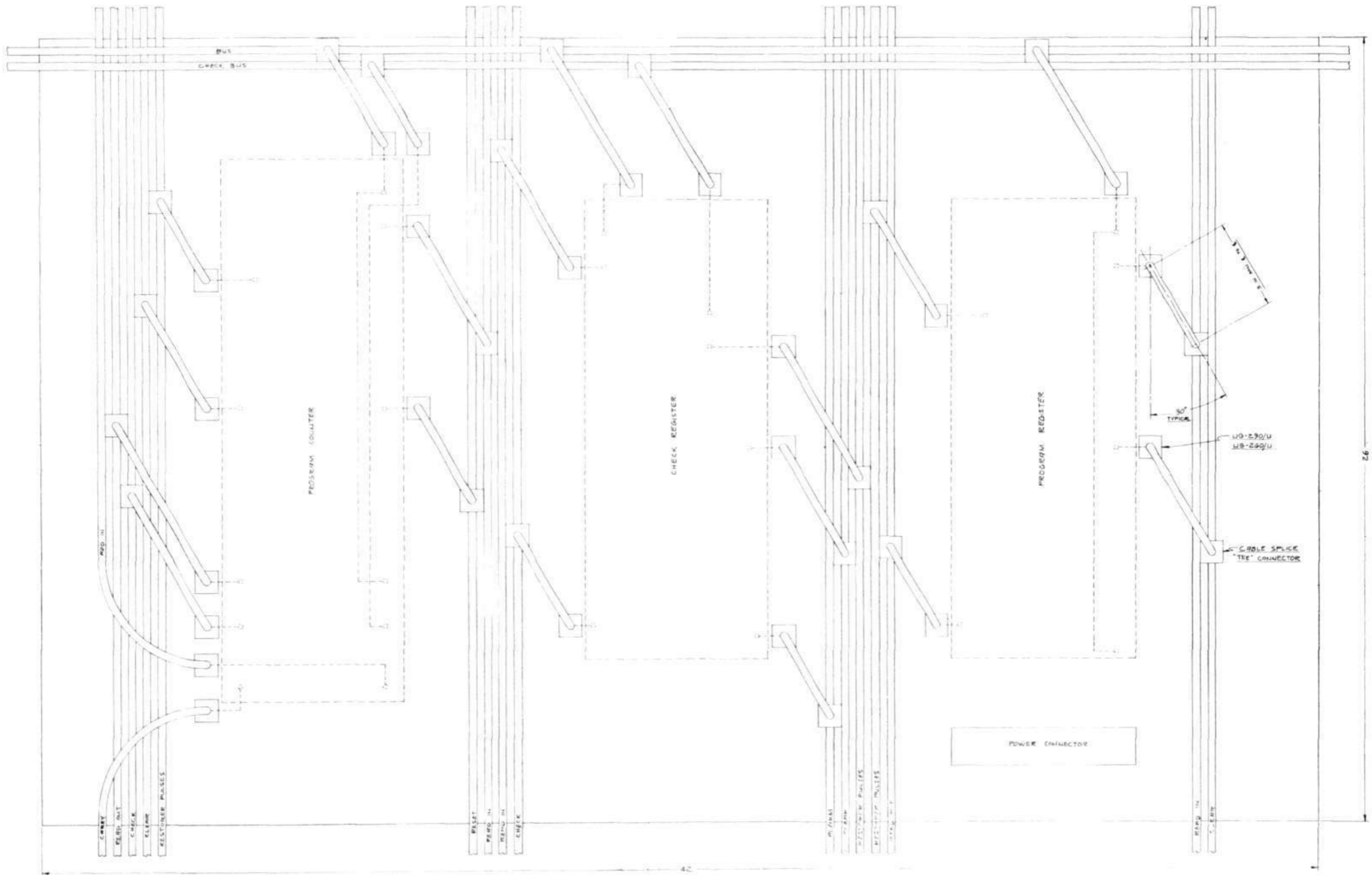
SA-39292-2



REGISTER PANEL BLOCK SCHEMATIC

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 2584 RWV 9/74
 D-30773 ✓

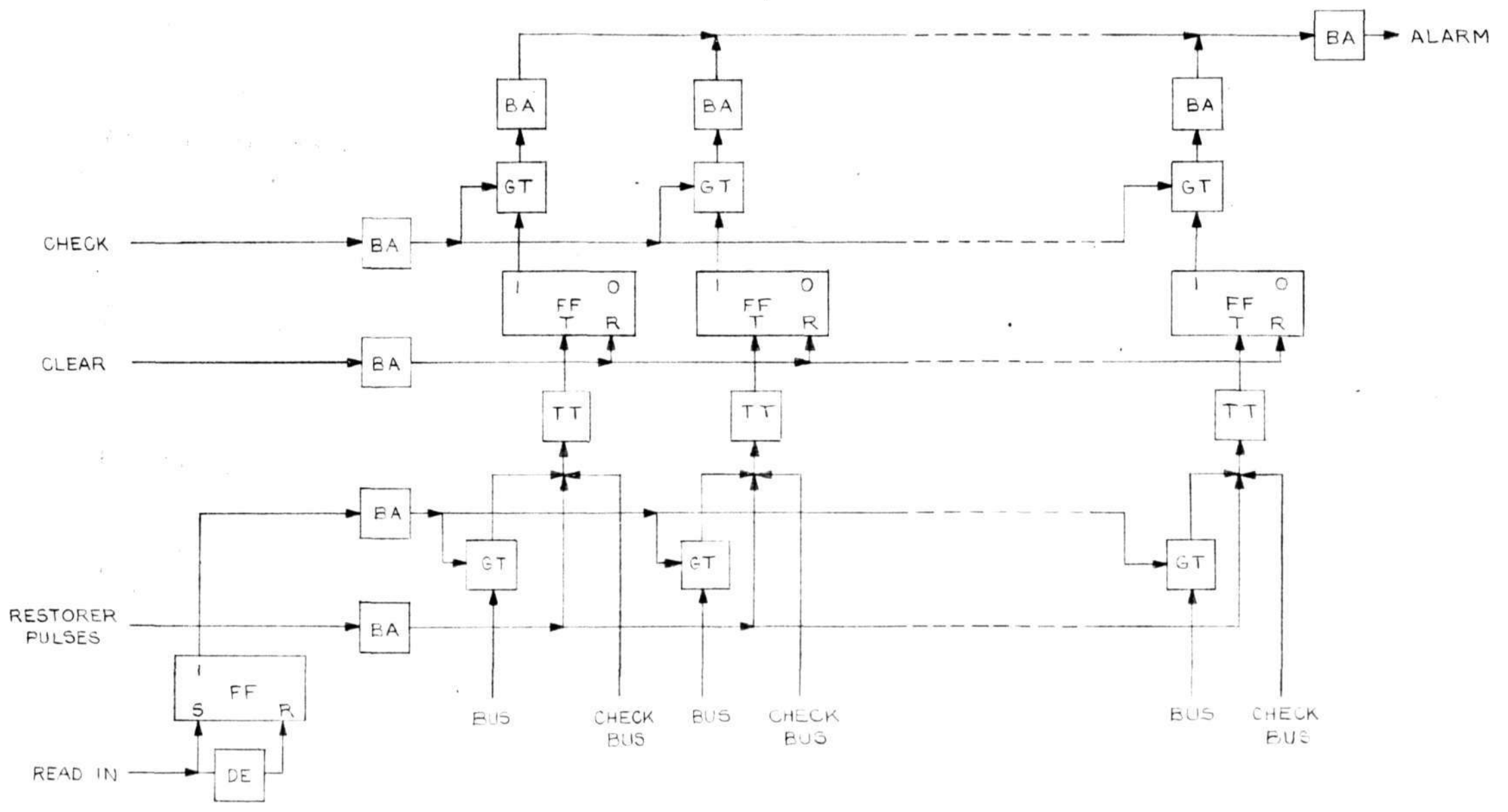
R-307-



REGISTER MAIN PANEL 4 CABLE PLAN

1328
R-30797

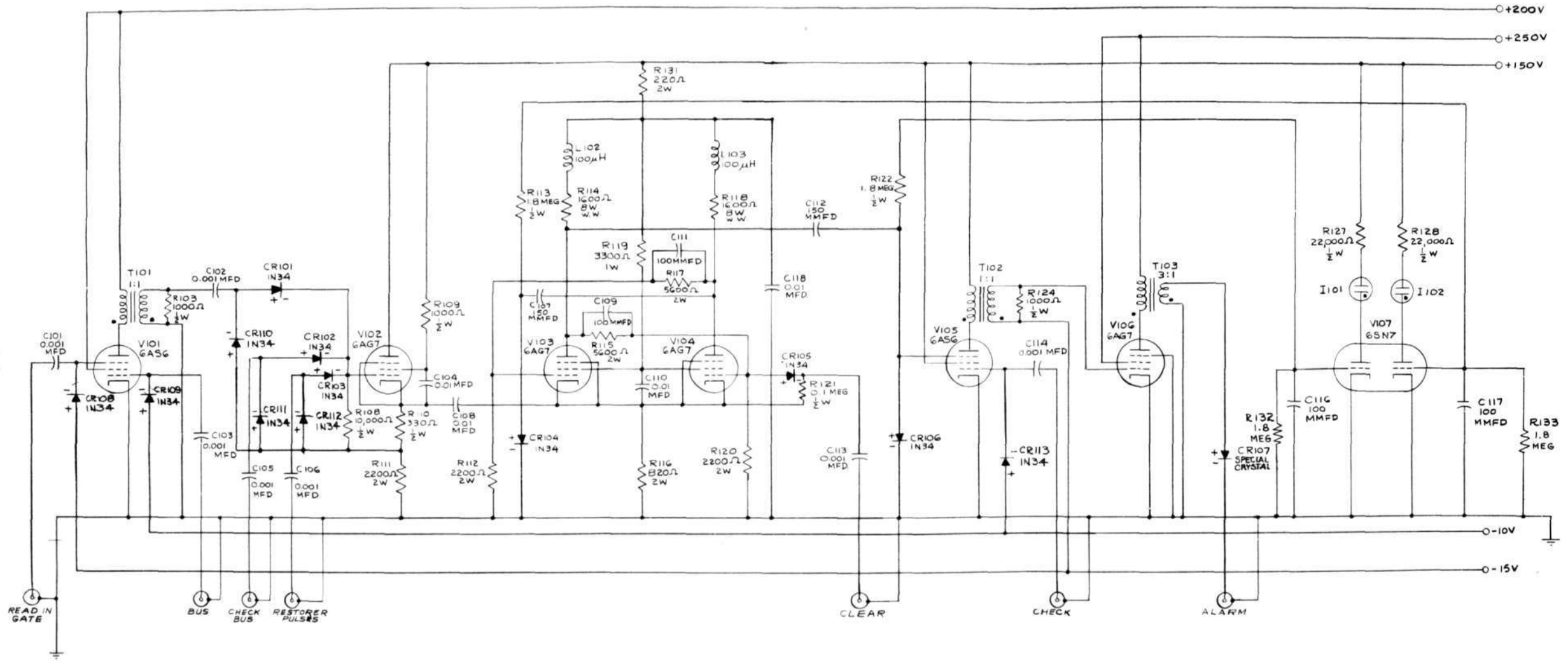
B-39288



CHECK REGISTER BLOCK SCHEMATIC

4345
B.A.B. B-39288

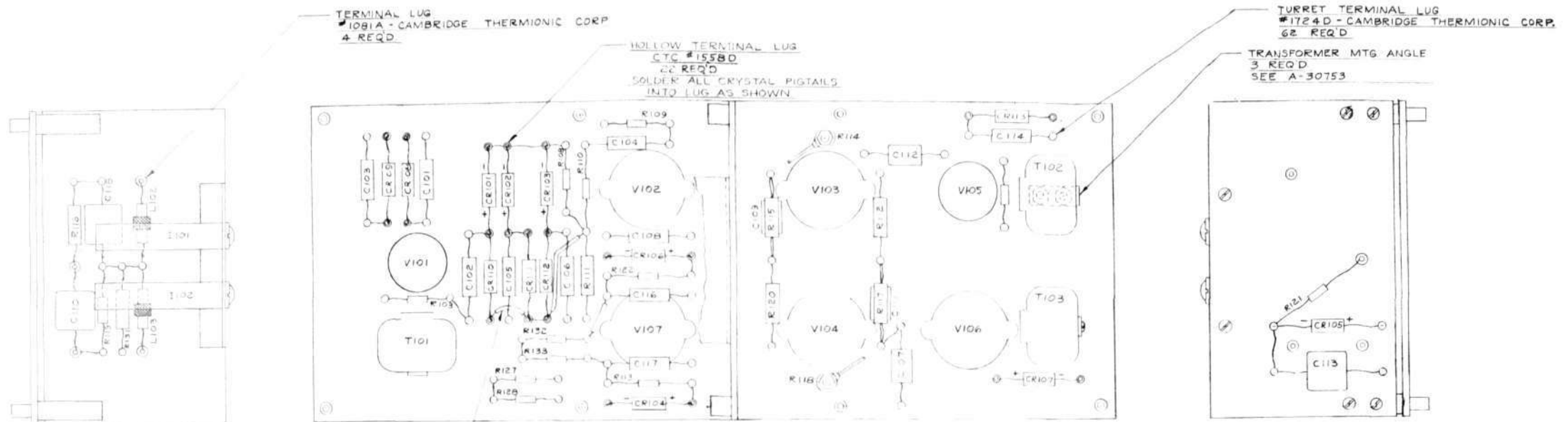
SD-39282-3



CHECK REGISTER
CIRCUIT SCHEMATIC

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
6345
2870
SD-39282-3

D-30798-1
 UNCLASSIFIED SD-39282

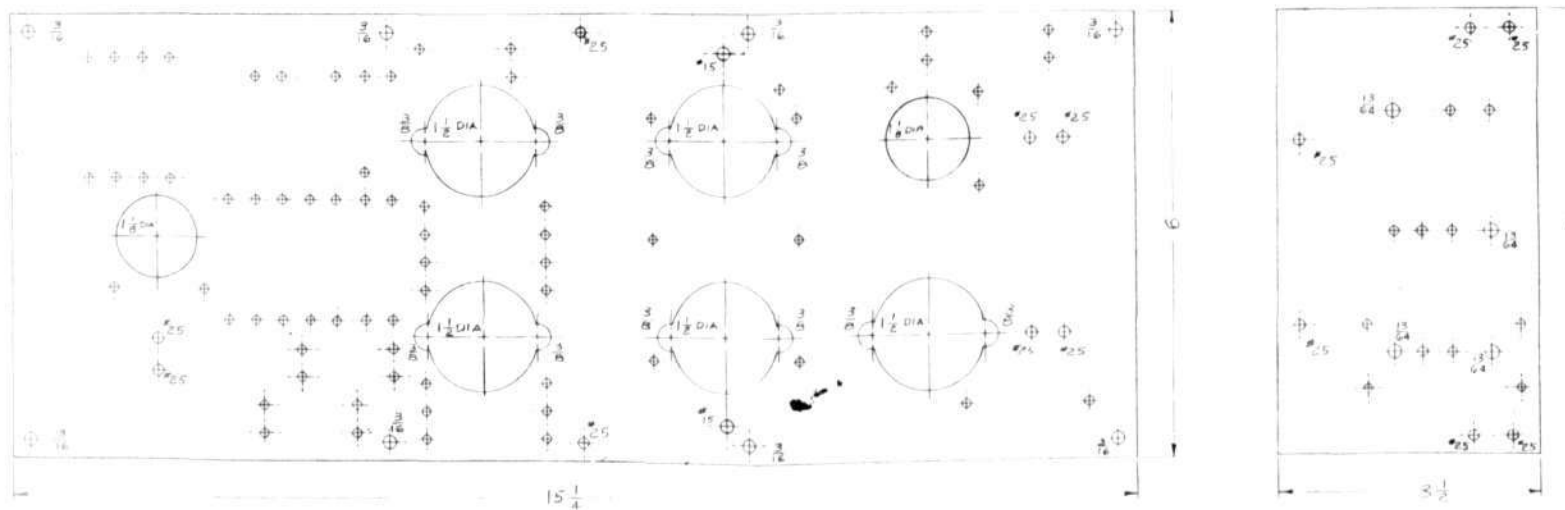
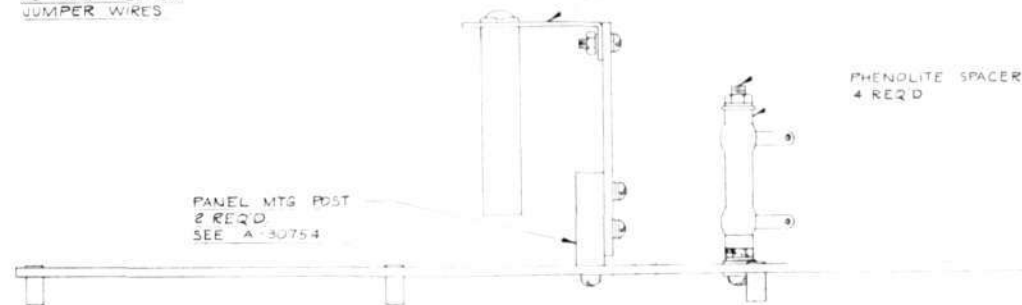


CAMBRIC TUBING
 AS REQUIRED ON
 JUMPER WIRES

INDICATOR MTG PLATE
 SEE A-30752

#8-32 FASTENINGS
 ALL OTHER #6-32

ASSY NOTE
 V101, V102, V103, V104, V105, V106, & V107
 ARE NOT PARTS OF THIS ASSY &
 ARE INDICATE FOR REFERENCE ONLY



NOTES
 1 MATL - 1/8 THK LINEN BASE PHENOLITE
 2 HOLES NOT NOTED DRILL #33

CHECK REGISTER DRILLING
 TEMPLATE & ASSY

W. W. C. CO. INC.
 1000 W. 25th St.
 NEW YORK, N.Y.
 890 D-30798

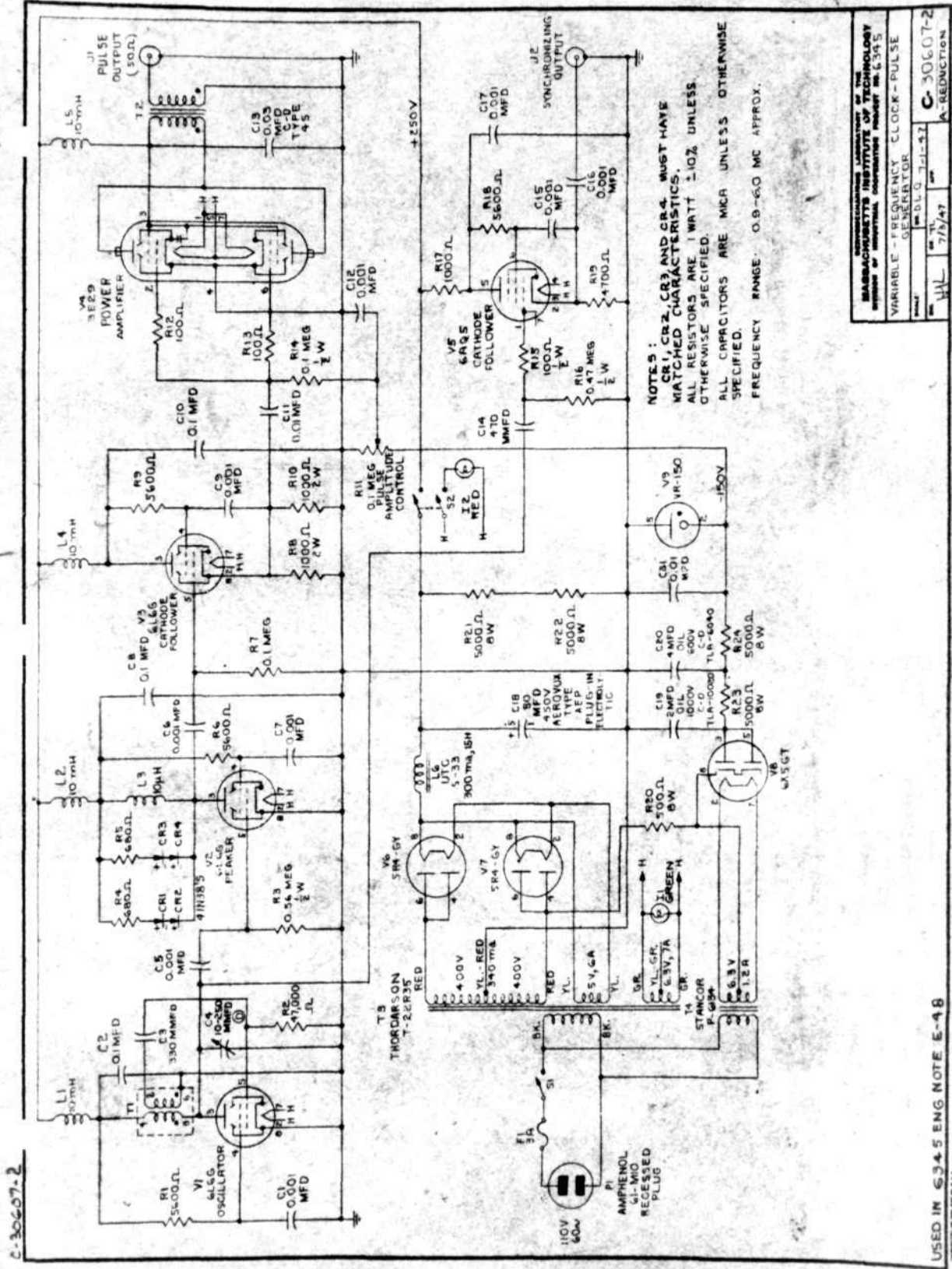
M-147

- 12 -

TEST EQUIPMENT DRAWING LIST

Variable Frequency Clock Pulse Generator, Vol. 19, E-43

C-30607	A-30749
B-30821	A-30843
B-30820	A-30810
A-30822	A-30827
A-30814	A-30749
A-30823	A-30811
A-30813	A-30845
A-30815	B-30825
A-30816	A-30842
A-30817	A-30844
A-30818	D-30826
A-30819	A-30841
A-30846	E-30618
B-30824	G-30620
A-30750	A-31090
	A-38250



NOTES:
 CR1, CR2, CR3 AND CR4 MUST HAVE
 MATCHED CHARACTERISTICS.
 ALL RESISTORS ARE 1WATT ±10% UNLESS
 OTHERWISE SPECIFIED.
 ALL CAPACITORS ARE MICA UNLESS OTHERWISE
 SPECIFIED.
 FREQUENCY RANGE: 0.8-6.0 MC APPROX.

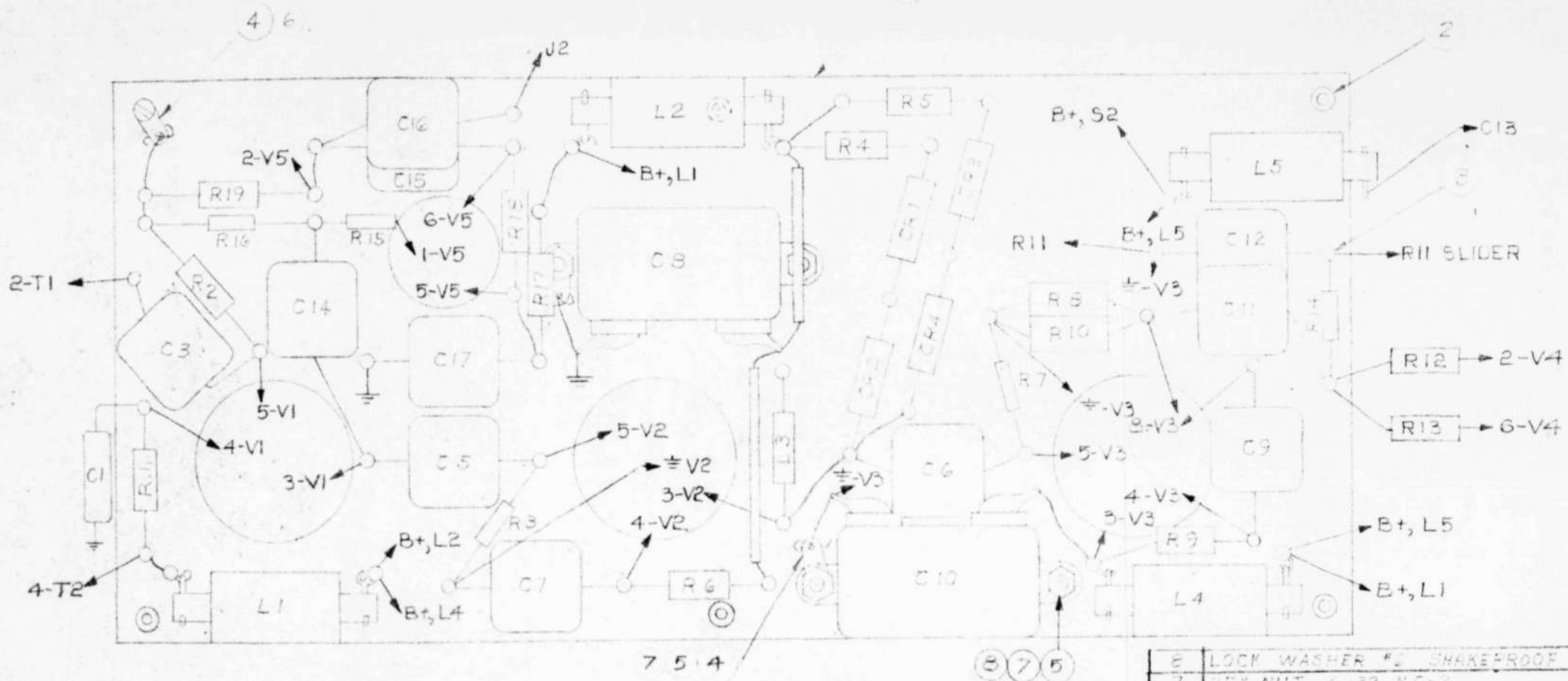
APPROVED FOR PUBLIC RELEASE BY THE NATIONAL BUREAU OF STANDARDS- NATIONAL INSTITUTE OF TECHNOLOGY UNDER AUTHORITY OF NATIONAL BUREAU OF STANDARDS- NATIONAL INSTITUTE OF TECHNOLOGY	
VARIABLE-FREQUENCY CLOCK-PULSE GENERATOR	
DATE: 7/5/47	DRAWING NO.: C-30607-2
REVISION: 1	A-REDUCTION

C-30607-2

USED IN 6345 ENG. NOTE E-48

B-30821

USED IN ASSY B-31021



SERIAL NO.	VALUE
R12, R13	100 Ω 1W
R1	5600 Ω 1W
R2	47,000 Ω 1W
R3	0.56 MEG 1/2 W
R4, R5	680 Ω 1W
R6	5600 Ω 1W
R7	0.1 MEG 1W
R8	1000 Ω 2W
R9	5600 Ω 1W
R10	1000 Ω 2W
R11	0.1 MEG 1/2 W

ELECTRICAL PARTS LIST

SERIAL NO.	VALUE	SERIAL NO.	VALUE	SERIAL NO.	VALUE
R15	100 Ω 1/2 W	C10	0.1 MFD, OIL	L1, L2	10 mH
R16	0.47 MEG 1/2 W	C11	0.01 MFD, MICA	L3	10 mH
R17	1000 Ω 1W	C12	0.001 MFD, MICA	L4, L5	10 mH
R18	5600 Ω 1W	C14	470 MFD, MICA	CR1, CR2	1N38
R19	4700 Ω 1W	C15, C16, C17	0.001 MFD, MICA	CR3, CR4	1N38
C1	0.001 MFD, MICA	C8	0.1 MFD, OIL		
C3	330 M MFD, MICA				
C5	0.001 MFD, MICA				
C7	0.001 MFD, MICA				
C9	0.001 MFD, MICA				

8	LOCK WASHER #2 SHAKEPROOF	2
7	HEX NUT 6 32 NC-2	4
6	B.D. H'D. MACH. SCR. 6 32 NC-2 1/2 L5	1
5	B.D. H'D. MACH. SCR. 6 32 NC-2 3/8 L5	4
4	SHAKEPROOF LUG #6	2101-6 3
3	TURNET LUG	CTC 1724-D 44
2	MOUNTING POST CTC	X-1246-D 6
1	TERMINAL BOARD	B-30820 1
ITEM	MATERIAL-DESCRIPTION	PART NO QUAN

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

TERMINAL BOARD ASSEMBLY FOR VARIABLE FREQUENCY CLOCK-PULSE GENERATOR

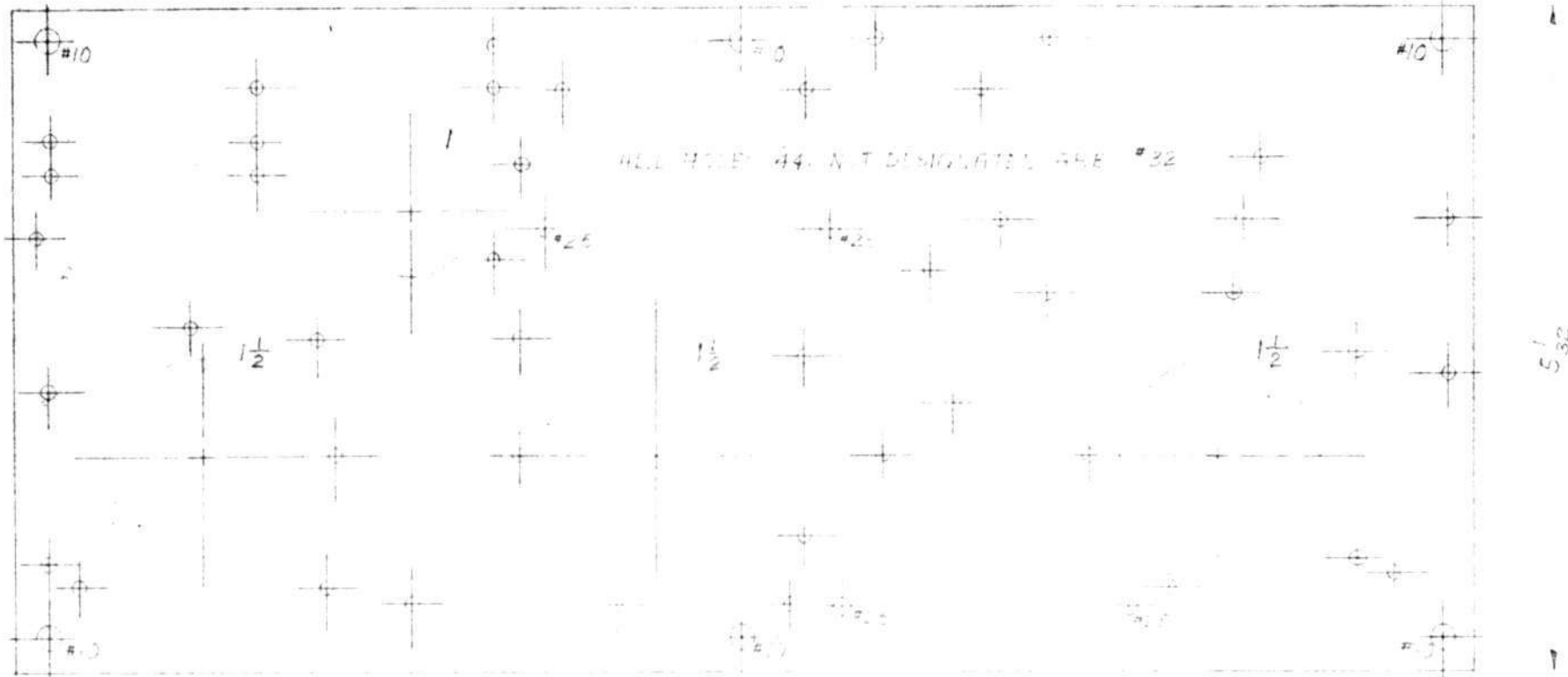
SCALE: DR. F.M.G. 8/24/47

ENG. HK CK. R107M APP. 10/14/47

B-30821

B-30820

USED IN ASSY B-30821



MATERIAL: 1/8" LINDA BAKELITE

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6347		
TERMINAL BOARD DRILLING TEMPLATE FOR VARIABLE FREQ CLOCK-PULSE GEN.		
SCALE: 1:1	DR. F. J. G. 5-20-47	
ENG. HK	CK. R. H. M. 10/14/47	APP.
		B-30820

"ALBANY" NO. 1401 K&K CO. N.Y. 2
800. U. S. PAT. OFF.

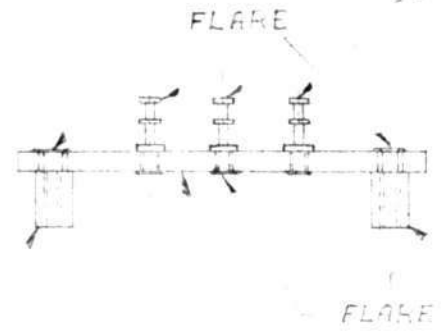
A-308

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

WO-

TO BE USED ONLY FOR WORK SPECIFIED
 DECIMAL ± .005 FRACTIONAL ± 1/64

B-31021



3	TURRET LUG	CTC	#1724-D	3
2	MOUNTING POST	CTC	#14246-D	2
1	TERMINAL STRIP		A-30814	1
ITEM	MATERIAL - DESCRIPTION		PART NO.	QUAN.

P					G				
N					F				
M					E				
L					D				
K					C				
J					B				
I					A				
	WAS	APP.	DATE		WAS	APP.	DATE		

SERVO MECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

3-TERMINAL STRIP ASS'Y

SCALE: 1:1 DR. P.W.G. 8-23-47

TR. *HK* CK *AKM* APP. *10/14/47*

A-30822

A 308

B-30822

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



MATCHED - LINES BAKED

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 343		
<p style="text-align: center;">DRAWN BY: [Faint Name]</p>		
SCALE	DR	A-30814
<p>CHK [Signature]</p>	APP.	

A-30823

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

WO-.....

TOLERANCES UNLESS OTHERWISE SPECIFIED
DECIMAL ± .005

FRACTIONAL ± 1/64

USED IN ASS'Y B-31021



3	TURRET LUG	CTC	#1724-D	10
2	MOUNTING POST	CTC	#1-1246-0	2
1	TERMINAL STRIP		A-30813	1
ITEM	MATERIAL - DESCRIPTION		PART NO.	QUAN.

P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			
	WAS	APP	DATE		WAS	APP	DATE

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

10- TERMINAL STRIP ASS'Y

SCALE: 1:1 DR PMLG 10-2241
 TR. *HK* CK *RMM* APP
 12/14/47

A-30823

A-30813

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 2348

INTERVAL TEMPLATE

SCALE: 1:1	DR: [Handwritten]	
ENG: [Handwritten]	CK: [Handwritten]	APP: [Handwritten]

A-30813

A-30815

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

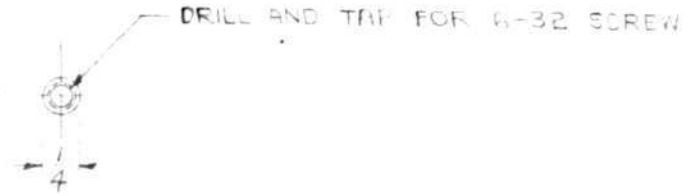
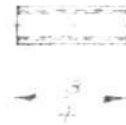
TOLERANCES NOT OTHERWISE SPECIFIED

WO-.....

DECIMAL ± .005

FRACTIONAL ± 1/64

USED BY: B-31021



P					G					1/4 BRASS ROD		
N					F					ITEM	MATERIAL-DESCRIPTION	PART NO. QUAN
M					E					SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
L					D					SPACER		
K					C					SCALE:	DR. P. W. ...	
J					B					TR. HK	CK RBW	APP.
H					A							A-30815
	WAS	APP	DATE		WAS	APP	DATE					

A-30817

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

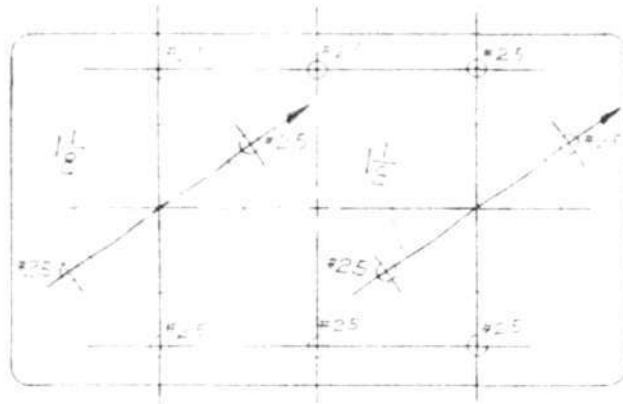


MATERIAL: 1/8 ALUMINUM

SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
MOUNTING BRACKET FOR LOW FREQUENCY		
SCALE	DR	A-30817
ENG: H	CK: R.M.L.	

A-30818

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



MATERIAL $\frac{1}{16}$ ALUM. 2024

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

COIL MOUNT. PLATE FOR VARIABLE FREQUENCY
CLOCK-PULSE GEN.

SCALE: 1" = 1" DR. F. J. B. 10/14/47

ENG. HK CK. R. H. 10/14/47 APP.

A-30818

A-30819

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

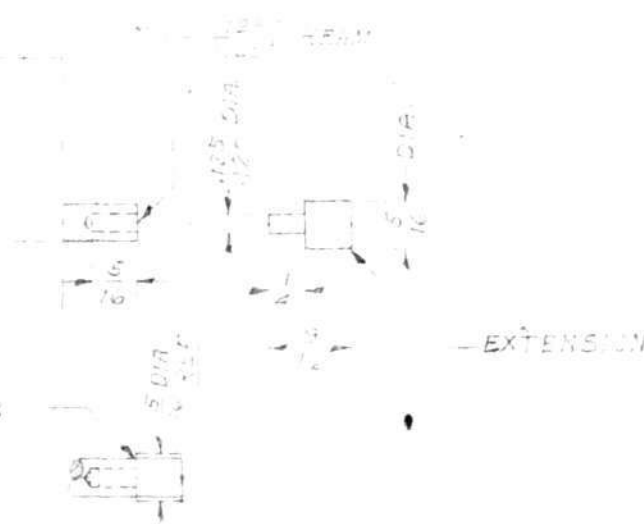
WO-

DECIMAL ± .005

FRACTIONAL ± $\frac{1}{32}$

USED IN ASSY B-31021

CAPACITOR (KAWERLUND MC-150-10)



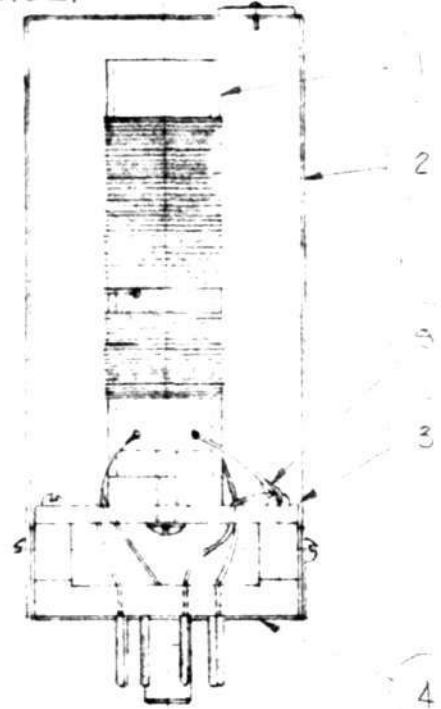
MAKE EXTENSION AS SHOWN AND
TURN DOWN TO CAPACITOR SHAFT
DIA. AFTER SOLDERING AS INDICATED

P				G						$\frac{5}{16}$ BRASS ROD		
N				F					ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
M				E					SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 3845			
L				D								
K				C					SCALE:	DR:		
J				B					TR:	CHK:	APP:	A-30819
H				A								
	WAS	APP	DATE		WAS	APP	DATE					

A-30846-1
 WO-

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

ITEM ASSY B-31021



9	LG	#2300	1
8	LOCKWASHER - SHAKEPROOF #4	1704	2
7	LOCKWASHER - SHAKEPROOF #6	1706	1
6	RD HD SCREW #4-40 x 1/2 LG		2
5	PINDER HD SCR. #6-32 x 1/2 LG.		1
4	SHIELD CAN BOTTOM	A30811	1
3	MOUNTING PLATE	A30748	1
2	NAMEPLATE ASS'Y (HIGH FREQ)	A30843	1

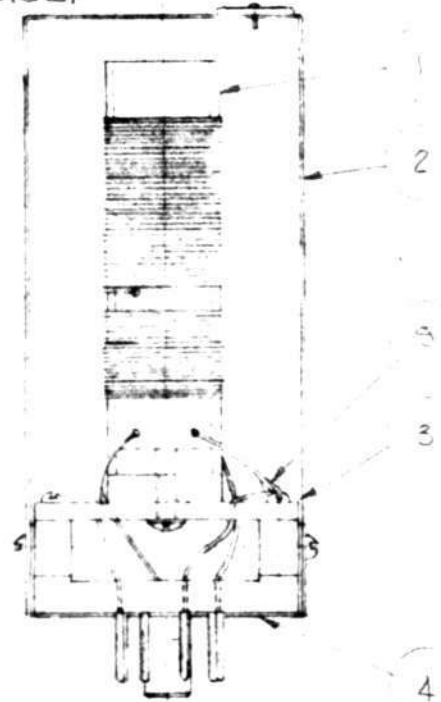
P				G				
N				F				
M				E				
L				D				
K				C				
J				B				
H				A				
	WAS	APP	DATE		WAS	APP	DATE	

1	COIL WINDING ASS'Y (HIGH FREQ)	B30824	1
ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345			
HIGH FREQ. COIL ASS'Y			
SCALE:	DR. H. J. [Signature]		
TR. [Signature]	CK. [Signature]	APP. [Signature]	A-30846-1

A. 30846-1
 WO.

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

COIL WINDING ASSY B-31021



9	LDG	#2300	1
8	LOCKWASHER - SHAKEPROOF #4	1704	2
7	LOCKWASHER - SHAKEPROOF #6	1706	1
6	RD HD SCREW #4 40 x 1/2 LG		2
5	PINDER HD SCR. #6-32 x 1/2 LG.		1
4	SHIELD CAN BOTTOM	A30811	1
3	MOUNTING PLATE	A30748	1
2	NAMEPLATE ASS'Y (HIGH FREQ)	A30843	1

P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			
	WAS	APP.	DATE		WAS	APP.	DATE

1	COIL WINDING ASS'Y (HIGH FREQ)	B30824	1
ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
SERVO MECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345			
HIGH FREQ. COIL ASS'Y			
SCALE: 1" = 1"		DR. [Signature] 9/4/47	
TR. [Signature]	CK. [Signature]	APP. [Signature]	
			A-30846-1

B-30824-1

TOLERANCES NOT OTHERWISE SPECIFIED:
DECIMAL $\pm .005$ FRACTIONAL $\pm \frac{1}{64}$

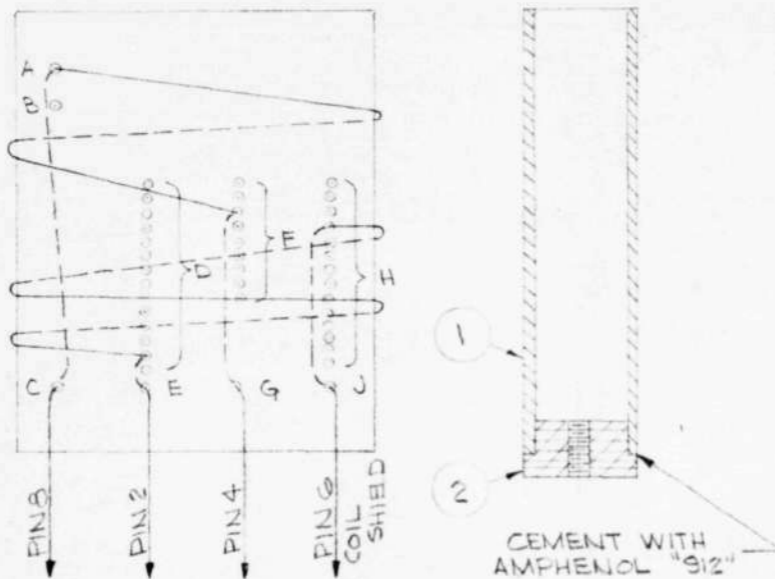
WO.

USED IN ASSY - A 30846

HIGH FREQUENCY COIL INSTRUCTIONS

Use #20 formex magnet wire

- (1) Plate Winding: Feed wire in through hole A and draw down inside of tube and out hole C leaving a 4" lead. Start winding from hole A and wind a single layer close wound coil of 35 turns ending last turn by feeding wire in through nearest hole of group F draw wire down inside of tube and out through hole G leaving a 4" lead.
- (2) Feed Back Winding: Feed wire in through a hole in group H so that there is 1/8" spacing between the Plate winding and the feedback winding. Draw the wire down inside of tube and out hole J leaving 4" lead. Wind on a single layer close wound coil of 17 turns making sure that 1/8" spacing has been left between plate winding and feed back winding. End last turn by feeding through nearest hole in group D draw down inside of tube and out hole E leaving 4" lead.
- (3) Cement windings with Amphenol 912 coil dope.
- (4) Cement coil mounting plug (A-30749) in place with Amphenol 912 coil dope.
- (5) Let coil dry for at least an hour.



COIL DEVELOPMENT *A-30750

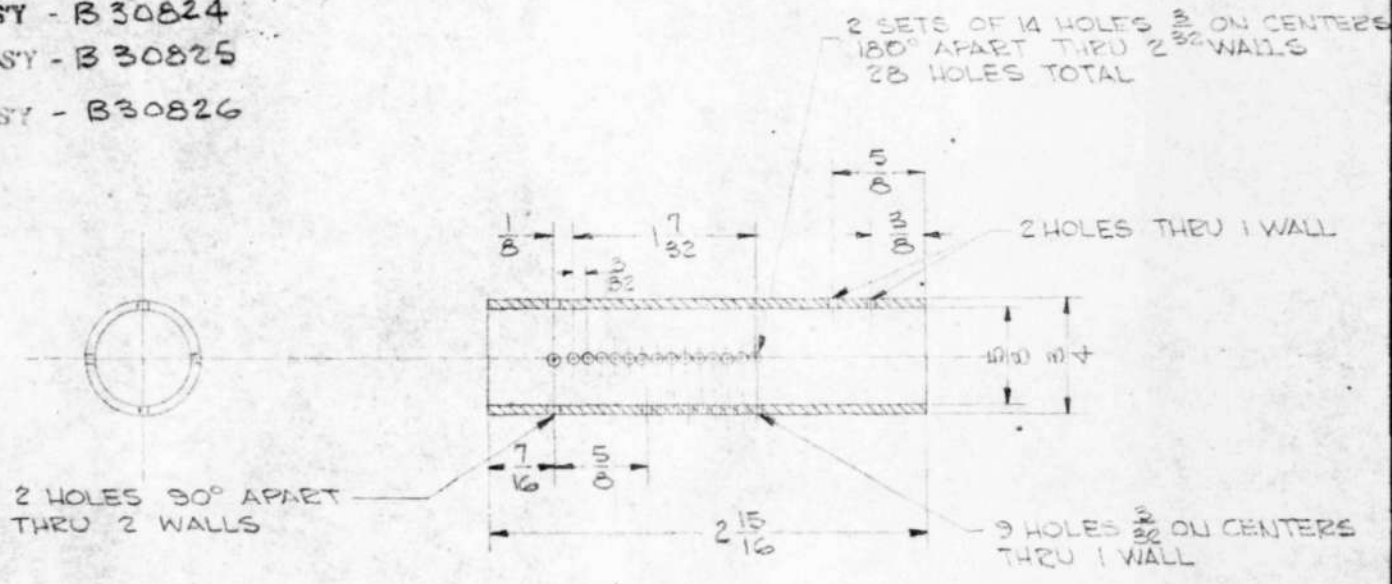
P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			
	WAS	APP	DATE		WAS	APP	DATE

2	MOUNTING PLUG	A30749	1
1	OSCILLATOR COIL FORM	A30750	1
ITEM	MATERIAL-DESCRIPTION	PART NO.	QUAN.
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345			
COIL WINDING ASSY (HIGH FREQ.)			
SCALE:	FULL	DR. R. Kelly	8/20/47
TR.	1/11	CK. R. Kelly	9/10/47
			B-30824-1

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

A-30750-1 TOLERANCE, NOT OTHERWISE SPECIFIED
 WO- DECIMAL ± .005 FRACTIONAL ± 1/4

USED IN ASSY - B 30824
 USED IN ASSY - B 30825
 USED IN ASSY - B 30826



NOTE:- ALL HOLES ARE #55 DRILL (.052)

P				G					LINEN BAKELITE		
N				F					ITEM	MATERIAL - DESCRIPTION	PART NO. QUAN.
M				E					SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6845		
L				D					OSCILLATOR COIL FORM		
K				C					SCALE: Full	DR. R. Kelly 8/20/47	
J				B					TR. HIC	CK. RRM 9/10/47	APP.
H				A					A-30750-1		
	WAS	APP.	DATE		WAS	APP.	DATE				

A- 30749

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

WO-.....

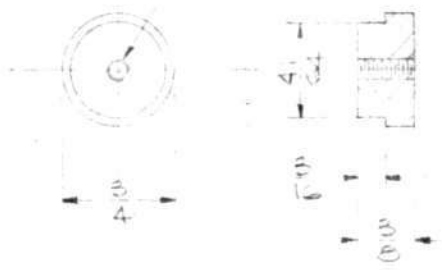
TOLERANCES NOT OTHERWISE SPECIFIED
 DECIMAL ± .005 FRACTIONAL ± 1/4

USED IN ASSY - B30824

USED IN ASSY - B30825

USED IN ASSY - B30826

*#36 DRILL (106)
 *G-32 N.C.S.



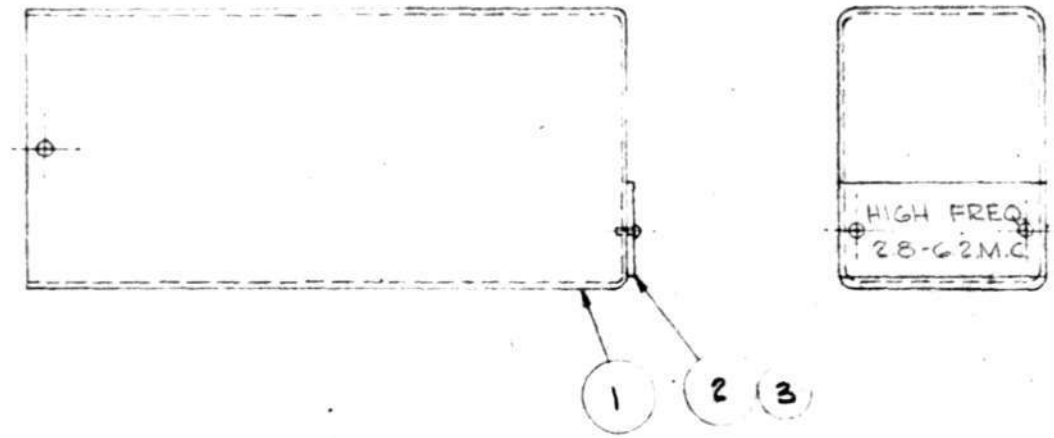
P				G					LINEN BAKELITE		
N				F					ITEM	MATERIAL - DESCRIPTION	PART NO. QUAN.
M				E					SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
L				D					MOUNTING PLUG		
K				C					SCALE: Full	DR. HIC 11/1/47	
J				B					TR. HIC	CK. HIC 11/1/47	APP. A-30749
H				A					WAS	APP.	DATE

A-308 3
 WO-

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

UNFINISHED NOT TO SCALE
 DECIMAL ± .005 FRACTIONAL ± 1/32

USED IN ASSY A-308 46



3	DRIVE SCREW - PARKER-KALON	400	2
2	SHIELD NAMEPLATE	A30821C	1
1	SHIELD CAN	A30810	1
ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.

P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			
WAS	APP.	DATE		WAS	APP.	DATE	

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

NAMEPLATE ASS'Y (HIGH FREQ)

SCALE: Full DR. R. Kelley 8/25/47

TR. HLC CK. N.Y.M. 9/10/47 APP.

A-30843

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

A- 30810 TOLERANCES UNLESS OTHERWISE SPECIFIED
 WO- DECIMAL ± .005 FRACTIONAL ± 1/64

USED IN ASSY - A30841
 USED IN ASSY - A30842
 USED IN ASSY - A30843



FREE DRILL (.050)
 2 HOLES

P				G					ALTER SHIELD CAN J. MILLEN CO.	*74100	
N				F					ITEM	MATERIAL - DESCRIPTION	PART NO. QUAN.
M				E					SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
L				D					SHIELD CAN		
K				C					SCALE: FULL	DR Kelly 8/20/47	
J				B					TR. IAC	CK. R/Bm 3/10/47	APP. A-30810
H				A					WAS	APP.	DATE

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

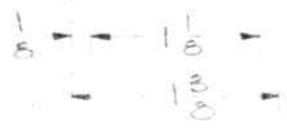
A-30827
 TOLERANCES NOT OTHERWISE SPECIFIED
 DECIMAL ± .005 FRACTIONAL ± 1/16
 WO-

USED IN ASSY - A 30841
 USED IN ASSY - A 30842
 USED IN ASSY - A 30843

1/8 LETTERING

*55 DRILL (.052) 2 HOLES

LOW FREQ.
 0.88-1.9 MC.



A 30827-A

ITEM	ENGRAVING
A	LOW FREQ. 0.88-1.9 MC.
B	MED. FREQ. 1.8-3.9 MC.
C	HIGH FREQ. 2.8-6.2 MC.

P				G						1/16 LAMICOID		
N				F						ITEM	MATERIAL - DESCRIPTION	PART NO. QUAN.
M				E						SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 2345		
L				D						SHIELD NAMEPLATE		
K				C						SCALE: FULL	DR <i>P. Kelley</i> 5/25/47	A-30827-1
J				B					TR. <i>HAC</i>	CK. <i>NH 21</i> 3/10/47	APP	
H				A						WAS	APP.	DATE
										WAS	APP.	DATE

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

A- 30748
 TOLERANCES NOT OTHERWISE SPECIFIED
 DECIMAL ± .005 FRACTIONAL ± 1/16

USED IN ASSY - A 30844
 USED IN ASSY - A 30845
 USED IN ASSY - A 30846

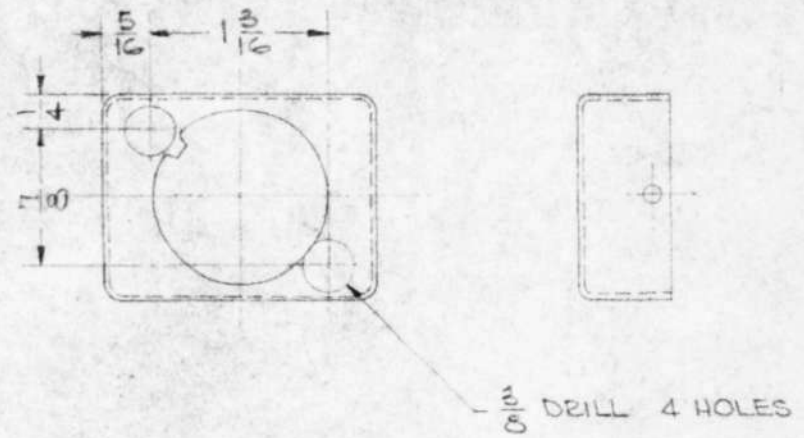


P				G						LINEN BAKELITE		
N				F						ITEM	MATERIAL - DESCRIPTION	PART NO. QUAN.
M				E						SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
L				D						MOUNTING PLATE		
K				C						SCALE: Full	DR: [Signature] 8/20/47	A- 30748
J				B					TR: HIC	CK: [Signature]	APP:	
H				A						WAS	APP	DATE

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

A- 30811
 TOLERANCES UNLESS OTHERWISE SPECIFIED
 DECIMAL ± .005 FRACTIONAL ± 1/64
 WO- _____

USED IN ASSY - A 30844
 USED IN ASSY - A 30845
 USED IN ASSY - A 30846

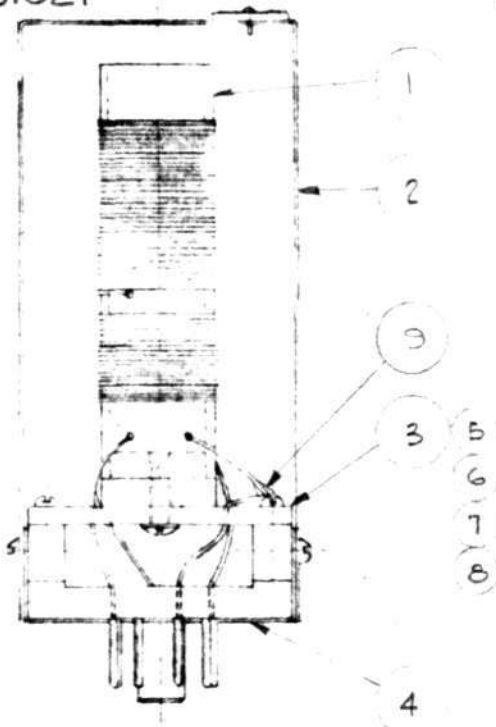


P				G				ALTER CAN BOT. J. MILLEN CO.	#74400	
N				F				ITEM	MATERIAL - DESCRIPTION	PART NO. QUAN.
M				E				SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
L				D				SHIELD CAN BOTTOM		
K				C				SCALE: Full	DR. <i>H. H. C.</i> 5/20/47	A-30811 ✓
J				B				TR. <i>H. H. C.</i>	CK. <i>H. H. C.</i> 3/10/47	
H				A				APP.		
	WAS	APP.	DATE		WAS	APP.	DATE			

A. 30 15
 WO.

TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL 1 .008 FRACTIONAL 1 16

B-31021



9	LUG	#2300	1
8	LOCKWASHER - SHAKEPROOF #4	1704	2
7	LOCKWASHER - SHAKEPROOF #6	1706	1
6	ED. HD. SCREW #4-40 x 1/2 LG		2
5	BINDER HD. SCR. #6-32 x 1/2 LG.		1
4	SHIELD CAN BOTTOM	A30811	1
3	MOUNTING PLATE	A30748	1
2	NAMEPLATE ASS'Y (MED. FREQ)	A30842	1
1	COIL WINDING ASS'Y (MED. FREQ)	B30825	1

P				Q				
N				F				
M				E				
L				D				
K				C				
J				B				
H				A				
	WAS	APP.	DATE		WAS	APP.	DATE	

**SERVOMECHANISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345**

MED. FREQ. COIL ASS'Y

SCALE: Full DR. E. Kelley 9/3/47

TR. HIC CK. R.H.M. 9/10/47 APP.

A-30845-1

B-30825-1

TOLERANCES NOT OTHERWISE SPECIFIED:
DECIMAL ± .005 FRACTIONAL ± 1/64

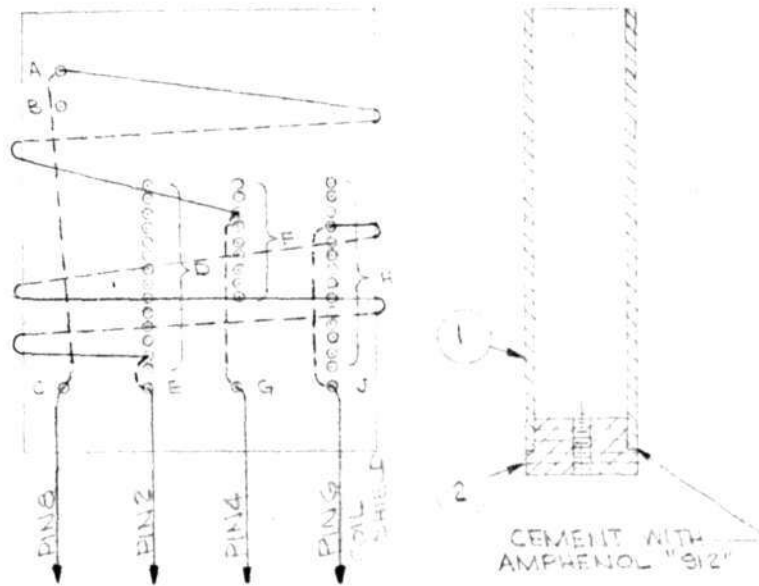
WO.

USED IN ASSY A-30845

MEDIUM FREQUENCY COIL INSTRUCTIONS

Use #24 formex magnet wire

- (1) Plate Winding: Feed wire in through hole A and draw down inside of tube and out hole C leaving a 4" lead. Start winding from hole A and wind a single layer close wound coil of 60 turns ending last turn by feeding wire in through nearest hole of group F draw wire down inside of tube and out through hole G leaving a 4" lead.
- (2) Feed Back Winding: Feed wire in through a hole in group H so that there is 1/8" spacing between the Plate winding and the feedback winding. Draw the wire down inside of tube and out hole J leaving 4" lead. Wind on a single layer close wound coil of 30 turns making sure that 1/8" spacing has been left between Plate winding and feed back winding. End last turn by feeding through nearest hole in group D draw down inside of tube and out hole E leaving 4" lead.
- (3) Cement windings with Amphenol 912 coil dope.
- (4) Cement coil mounting plug (A-30749) in place with Amphenol 912 coil dope.
- (5) Let coil dry for at least an hour.



COIL DEVELOPMENT *A-30749

P					G				
N					F				
M					E				
L					D				
K					C				
J					B				
H					A				
DATE	APP	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE

2	MOUNTING PLUG	A30749	1
1	OSCILLATOR COIL FORM	A30750	1
ITEM	MATERIAL DESCRIPTION	PART NO.	QUAN
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6245			
COIL WINDING ASSY (MFG 188Q)			
SCALE	FULL	DATE	3/2/47
TH	12/16	CH	RMM/1 3/10/47
			B-30825-1

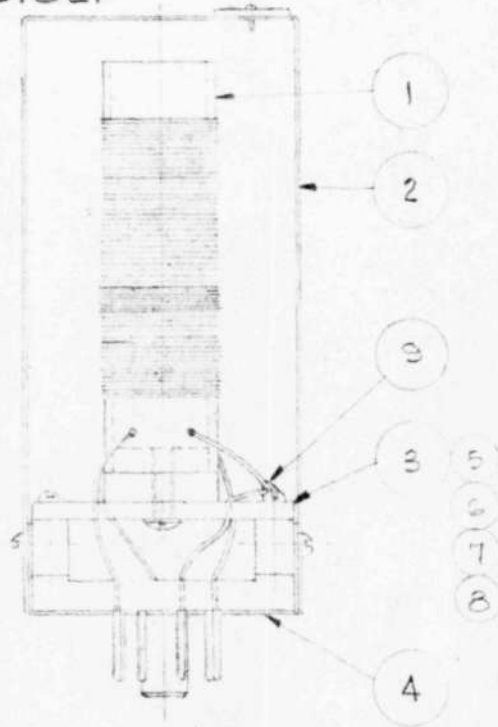
A-30842 WO-	TOLERANCES NOT OTHERWISE SPECIFIED DECIMAL ± .005 FRACTIONAL ± 1/64																																																																																																
U.S. ARMY A-30845																																																																																																	
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TR. H.K.	CK. R. K. Kelly 9/1/47	APP.	A-30842																																																																																														

"ALBANY" NO. 1001 FOR DR., N. Y. S.

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

A-30844-1 TOLERANCES NOT OTHERWISE SPECIFIED
 WO- DECIMAL ± .005 FRACTIONAL ± 1/64

USED IN ASSY B-31021



3	LUG	*2300	1
8	LOCKWASHER - SHAKEPROOF #4	1704	2
7	LOCKWASHER - SHAKEPROOF #6	1706	1
6	RD. HD. SCREW #4-40 x 1/4 LG		2
5	BINDER HD. SCR #6-32 x 1/2 LG		1
4	SHIELD CAN BOTTOM	A30811	1
3	MOUNTING PLATE	A30748	1
2	NAMEPLATE ASS'Y (LOW FREQ)	A30841	1
1	COIL WINDING ASS'Y (LOW FREQ)	B30826	1

P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			
	WAS	APP.	DATE		WAS	APP.	DATE

ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345			
LOW FREQ. COIL ASS'Y			
SCALE:	FULL	DR. R/K/111	7/3/47
TR.	W/K	CK. R/K/111	7/10/47
			A-30844-1

B-30826-1

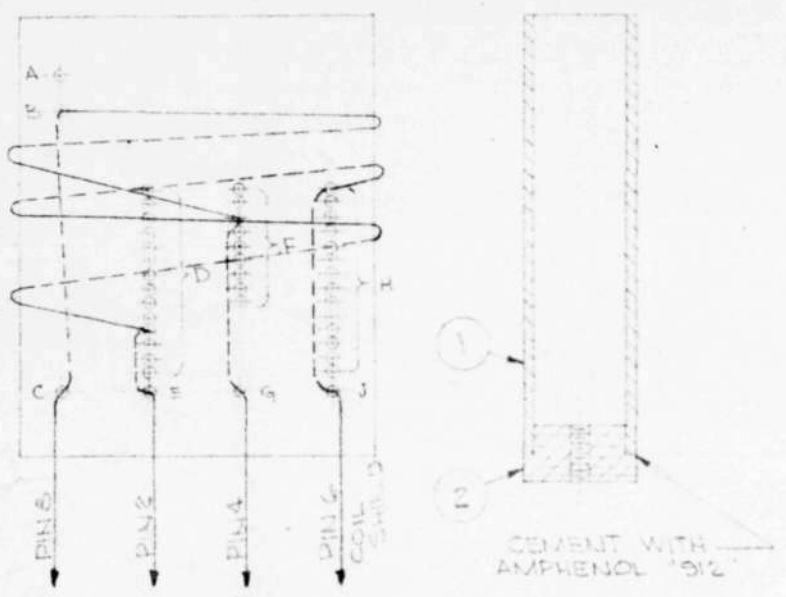
TOLERANCES NOT OTHERWISE SPECIFIED:
DECIMAL ± .005 FRACTIONAL ± 1/16

WO

USED IN ASSY A-30844

LOW FREQUENCY COIL INSTRUCTIONS

Use #32 formex magnet wire



COIL DEVELOPMENT A-30750

- (1) Plate Winding Feed wire in through hole B. draw down inside of tube and out hole C., leaving a 4" lead. Winding of coil is now started from hole B. Wind on a single layer close wound coil of 110 turns ending the last turn by feeding wire through the nearest hole in group F. Draw the wire down inside of tube & out hole G. leaving a 4" lead
- (2) Wind two turns of .001" polystyrene tape over the lower end of the winding just completed, letting the tape cover 3/8" of the winding.
- (3) Feed Back Winding: Feed wire through hole in group H nearest the plate winding and draw down inside tube and out hole J leaving a 4" lead. Winding is now started from hole H by laying wire up onto the lower end of the plate winding 1/8" and winding back over the lead so that 1/8" of the feed back winding overlaps the plate winding. The winding is now continued to make a total of 50 turns (all turns close wound) and ended by feeding through the nearest hole in group D, drawing down inside tube and out hole E, leaving 4" lead.
- (4) Cement coil with Amphenol 912 coil dope.
- (5) Cement coil mounting plug (A-30749) in place with Amphenol 912 coil dope.
- (6) Let coil dope dry for at least an hour.

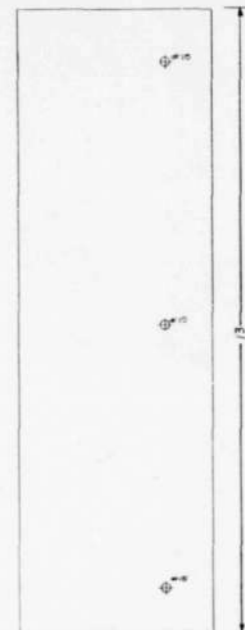
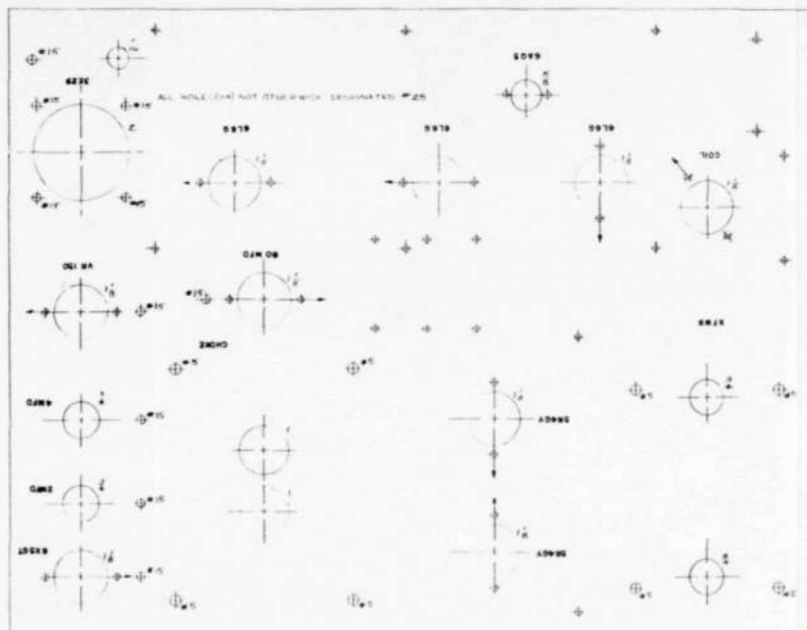
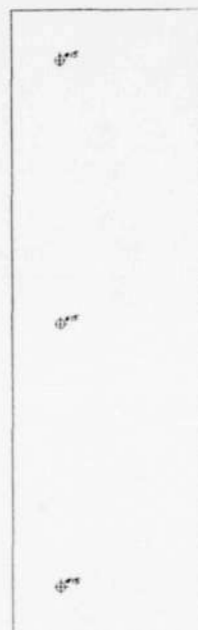
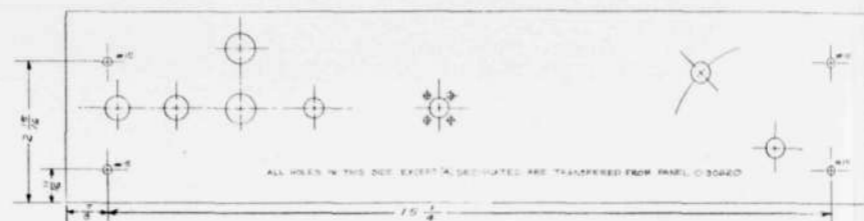
P				G			
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M				E			
L				D			
K				C			
J				B			
H				A			
	WAS	APP	DATE		WAS	APP	DATE

2	MOUNTING PLUG	A30749	1
1	OSCILLATOR COIL FORM	A30750	1
ITEM	MATERIAL-DESCRIPTION	PART NO.	QUAN.
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 63-5			
COIL WINDING ASS'Y (LOW FREQ)			
SCALE	Full	DR <i>K. Kelly</i>	9/20/47
TR	<i>HIC</i>	CK <i>RAM</i>	APP. <i>9/20/47</i>
B-30826-1			

MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION

A- 30841 WO-	TOLERANCES NOT OTHERWISE SPECIFIED: DECIMAL $\pm .005$ FRACTIONAL $\pm \frac{1}{16}$																																																																																																																						
USED IN ASSY - A 30844																																																																																																																							
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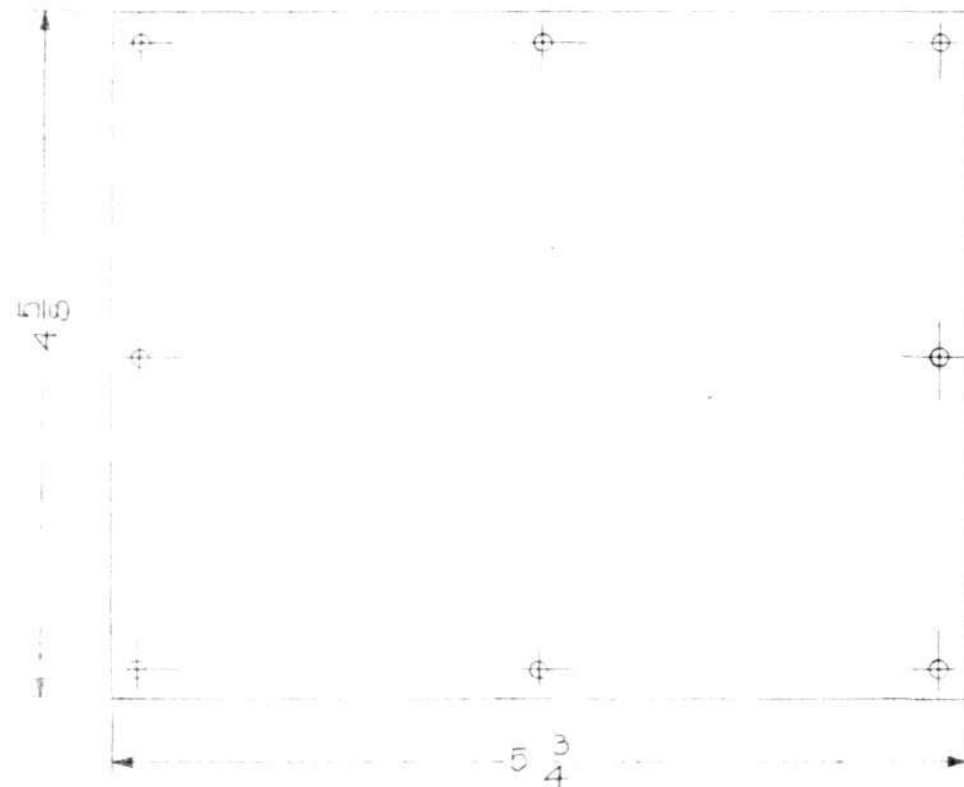
E-30618-2



E-30618-2
 CHASCO ORIENTED TEMPLATE FOR
 WIRE-EDGED PLATE
 W-1000000
 E-30618-2
 W-1000000

A-31090

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



MATERIAL - $\frac{1}{16}$ THICK, PLEXIGLASS
(ROHM AND HAAS CO.)

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6343

CHART FACING

SCALE FULL

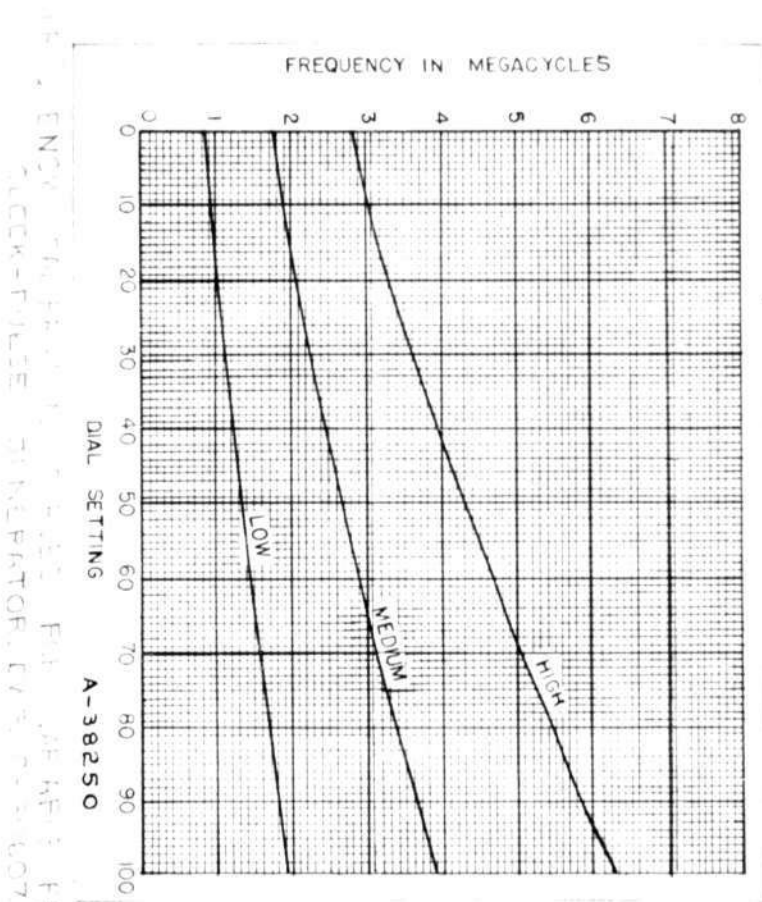
DR PVW 10/14/47

A-31090

1/2

CH RYM
10/13/47

APP



6345

D.L.O.
7-4-47

A-38250-6

M-147

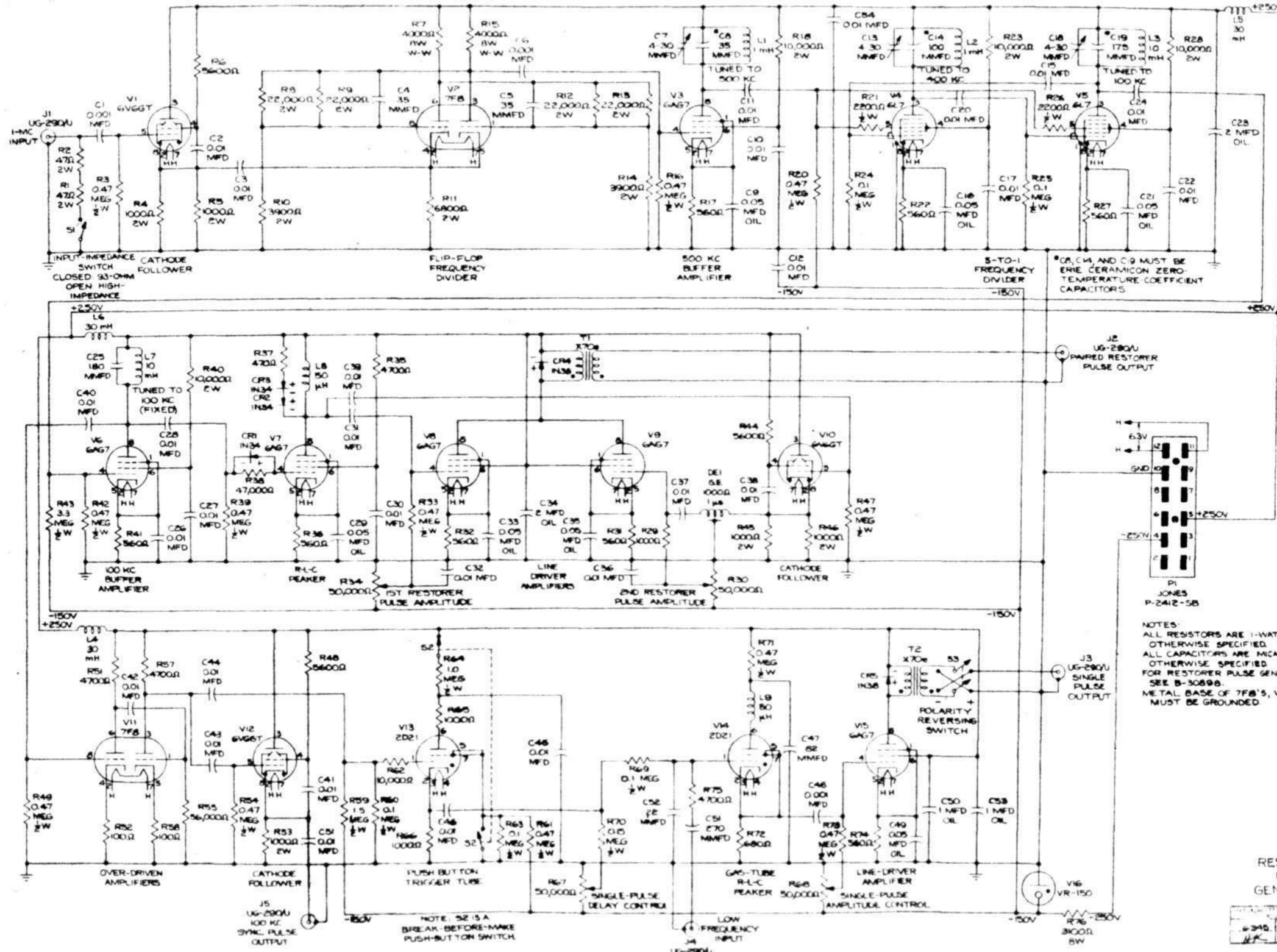
- 13 -

TEST EQUIPMENT DRAWING LIST

Restorer Pulse Generator, Vol. 19, E-52

D-30770	A-30779
B-30784	A-30785
A-30777	A-30778
A-30776	A-30789
A-30791	A-30782
B-30788	A-30790
A-30781	A-30783
B-30787	E-30774
A-30780	C-30775
B-30786	B-30898

D-30770-1

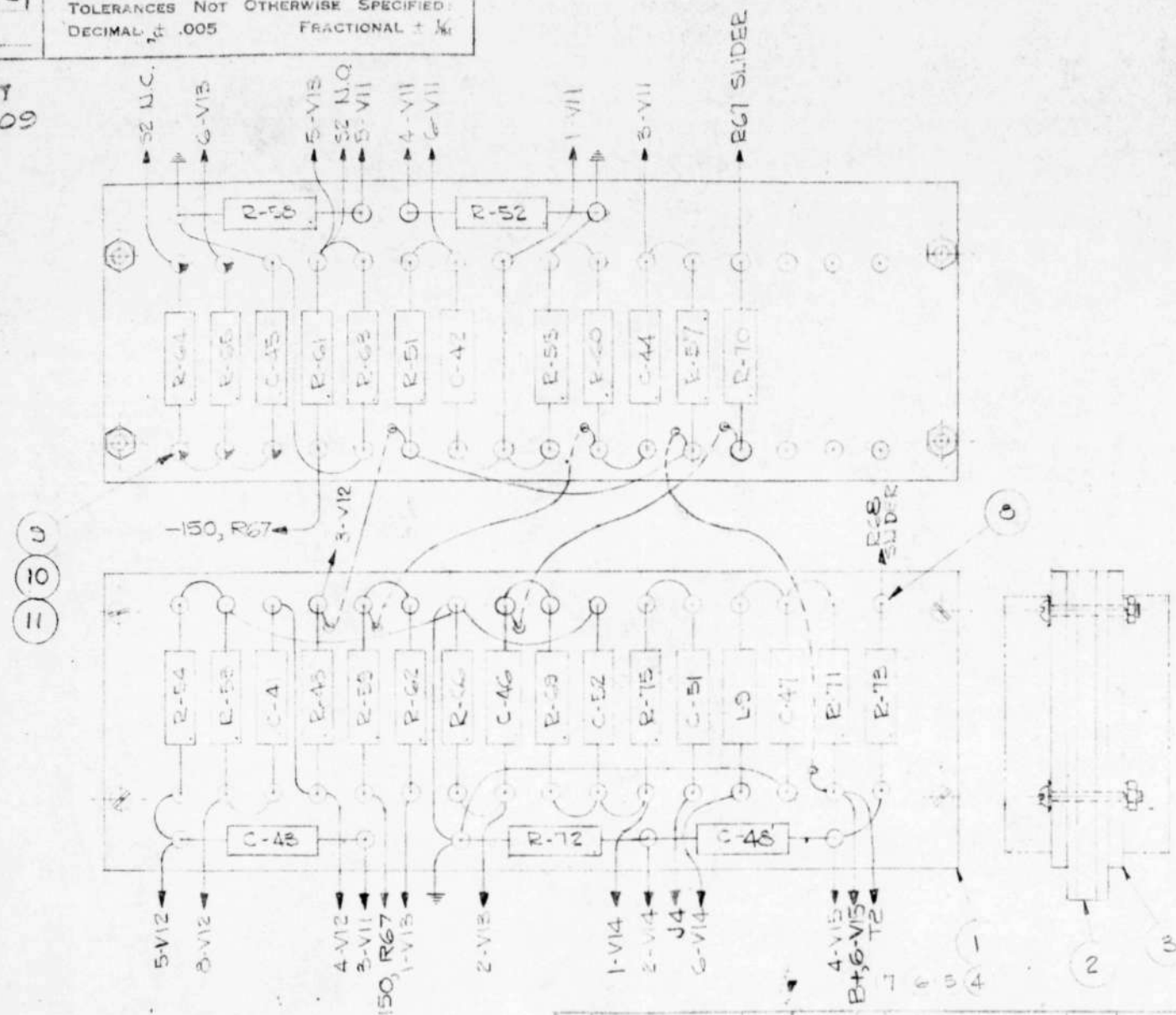


RESTORER PULSE GENERATOR
D-30770-1
B REDUCTION

B-30784-1
WO-

TOLERANCES NOT OTHERWISE SPECIFIED:
DECIMAL ± .005 FRACTIONAL ± 1/16

USED IN ASST
B-30309



ELECTRICAL PARTS LIST			
SERIAL NO.	VALUE	SERIAL NO.	VALUE
R48	5600Ω 1W	R70	0.15 MEG 1/2 W
R51	4700Ω 1W	R71	0.47 MEG 1/2 W
R52	100Ω 1W	R72	680Ω 1W
R53	1000Ω 1W	R73	0.47 MEG 1/2 W
R54	0.47 MEG 1/2 W	R75	4700Ω 1W
R55	56,000Ω 1W	C41	0.01 MFD, MICA
R57	4700Ω 1W	C42	0.001 MFD, MICA
R58	100Ω 1W	C43	0.01 MFD, MICA
R59	1.5 MEG 1/2 W	C44	0.001 MFD, MICA
R60	0.1 MEG 1/2 W	C45	0.01 MFD, MICA
R61	0.47 MEG 1/2 W	C46	0.01 MFD, MICA
R62	10,000Ω 1W	C47	82 MMFD, MICA
R63	0.1 MEG 1/2 W	C48	0.01 MFD, MICA
R64	1.0 MEG 1/2 W	C51	220 MMFD, MICA
R65, R66	1000Ω 1W	C52	22 MMFD, CER-AMIC
R69	0.1 MEG 1/2 W	L9	50 μH

ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
11	LOCK WASHER I.T. SHAKEPROOF	1706	5
10	HEX NUT 6-32 X 5/16		5
9	TERMINAL LUG C.T.C.	X1581-B	5
8	TERMINAL LUG C.T.C.	1724-D	68
7	HEX. NUT #4-40		4
6	LOCKWASHER - KANTLINK #4		4
5	LOCKWASHER - SHAKEPROOF #4	1704	4
4	BD. 4D. MACH STR. #4-40 X 3/4 LONG		4
3	TERMINAL BOARD	A30716	1
2	MOUNTING POST	A3079	2
1	TERMINAL BOARD	A30777	1

DESIGNED BY	DATE	CHECKED BY	DATE	APPROVED BY	DATE

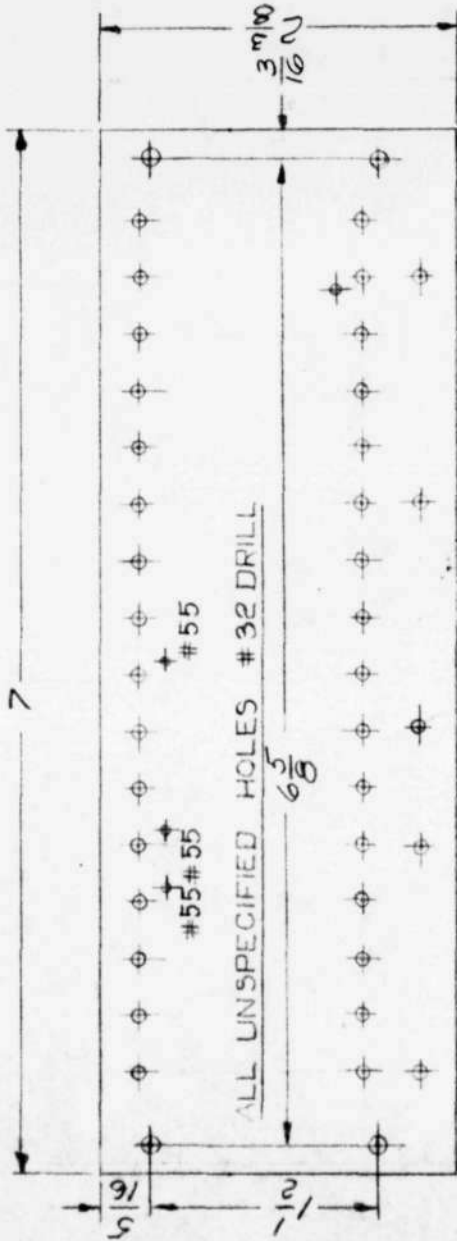
SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

TERMINAL BOARD ASS'Y

SCALE: Full
DATE: 8/15/47
TR: HK
CHK: R.H.M. E
APP: T. 8/19/47

B-30784-1

A-3077-3
USED IN ASSY B-30784

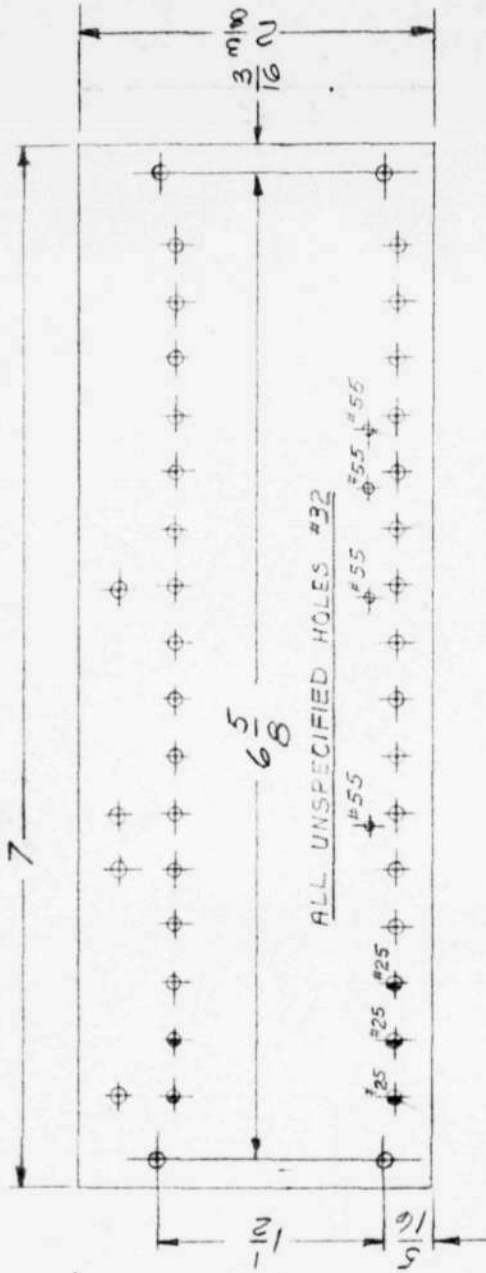


1/8 LINEN BAKELITE

MASSACHUSETTS INSTITUTE OF TECHNOLOGY SERV. & COMM. LAB. & FACTORY	DEPT. OF ELECTRONICS CTS #1147
D.T.C. NO. 6345	A-30777-3
CK RHM	ENG LLV

A-307-3-3

USED IN ASSY B-30784



$\frac{1}{8}$ LINEN BAKELITE

MASSACHUSETTS INSTITUTE OF TECHNOLOGY MKT. MECHANICAL LABORATORY D. D. NO. 6345	DATE: OCT 8-11-47 A-30776-3
DR. R. W. L.	ENG. W. L.

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

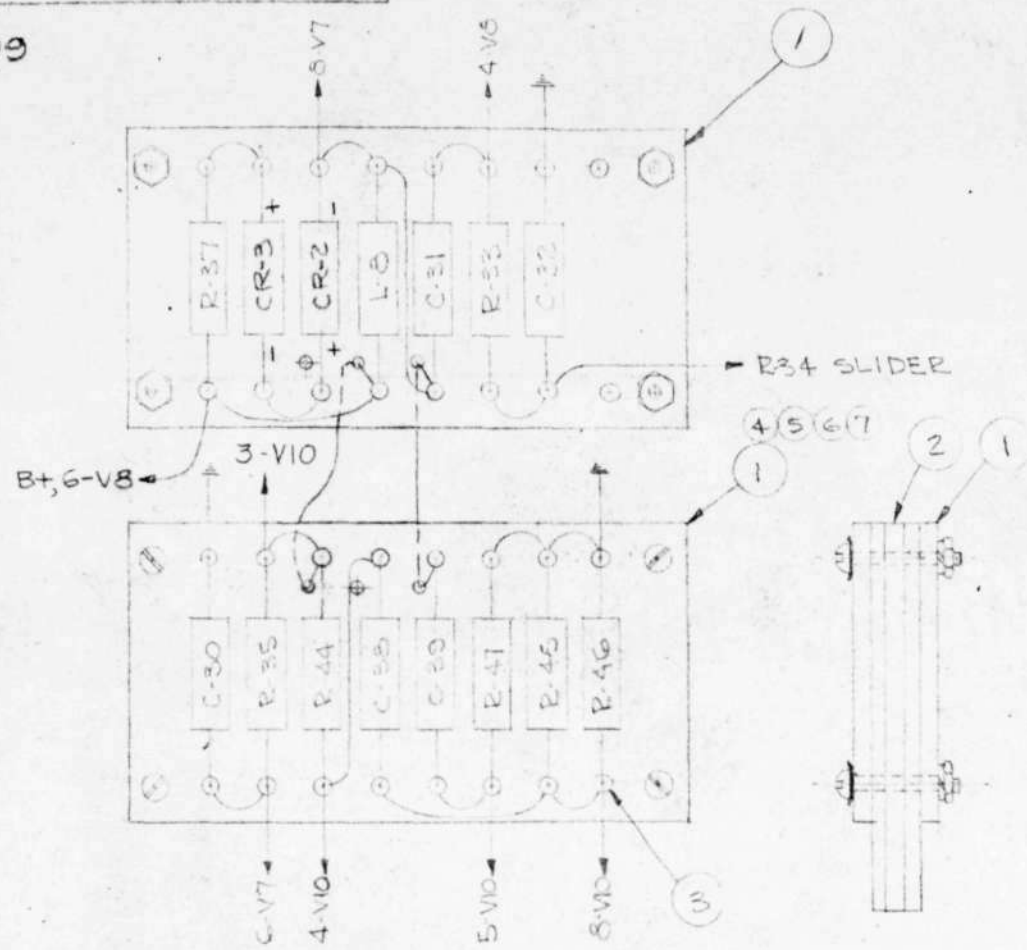
A- 207
 WO-
 DECIMAL .005 FRACTIONAL 1/64

P				G			
N				F			
M				E			
L				D			
K				C			
J				B			
H				A			
	WAS	APP	DATE		WAS	APP	DATE

ITEM		MATERIAL - DESCRIPTION		PART NO.		QUAN.	
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 0245							
MOUNTING POST							
SCALE: 1				DR: V. J. ...			
TR:		CK: R. ...		APP:		A- 207	
[Signature]		[Signature]		[Signature]			

B-30788-2 TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL ± .005 FRACTIONAL ± 1/16
 WO-

USED IN ASSY B-30809



7	HEX NUT #4-40		4
6	LOCKWASHER - KAPLINK #4		4
5	LOCKWASHER - SHAKEPROOF #4	1704	4
4	BD HD MACH SCR #4-40 x 3/4 LG.		4
3	TERMINAL LOG	ETC. 1124-D	50
2	MOUNTING POST	A30781	2
1	TERMINAL BOARD	A30781	2
ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.

ELECTRICAL PARTS LISTS				P				G			
SERIAL NO.	VALUE	SERIAL NO.	VALUE					F			
R33	0.47MEG 1/2W	C31	0.01MFD, MICA	N				E			
R35	4700Ω 1W	C32	0.01MFD, MICA	M				D			
R37	470Ω 1W	C38	0.01MFD, MICA	L				C			
R44	5600Ω 1W	C39	0.01MFD, MICA	K				B			
R45, R46	1000Ω 2W	L8	50μH	J				A			
R47	0.47MEG 1/2W	CR2, CR3	1N34	H							
C30	0.01MFD, MICA										
					WAS	APP	DATE		WAS	APP	DATE

SERVOMECHANISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6845

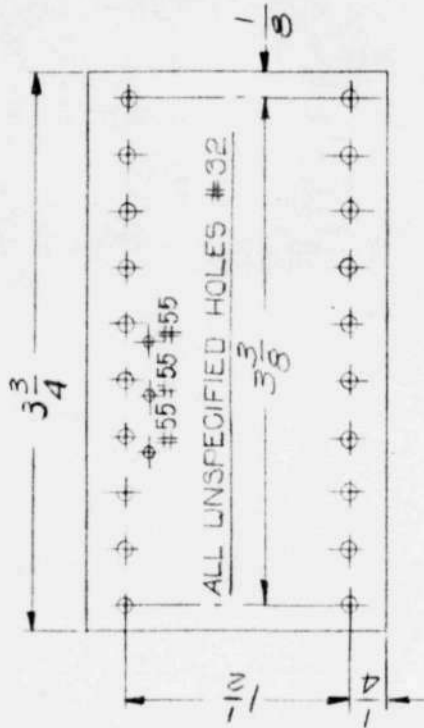
TERMINAL BOARD ASSY

SCALE Full OR *1/2* 5/14/47

TII *HK* CK R.H.M. & APP. *TL 5/10/47*

B-30788-2

A-30781-1
USED IN ASSY B-30783

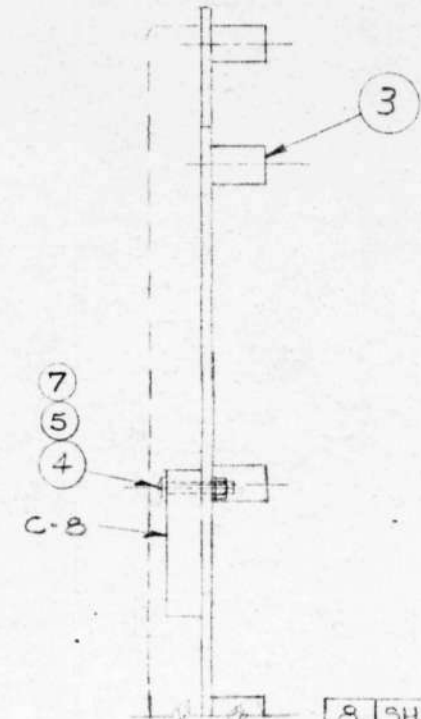
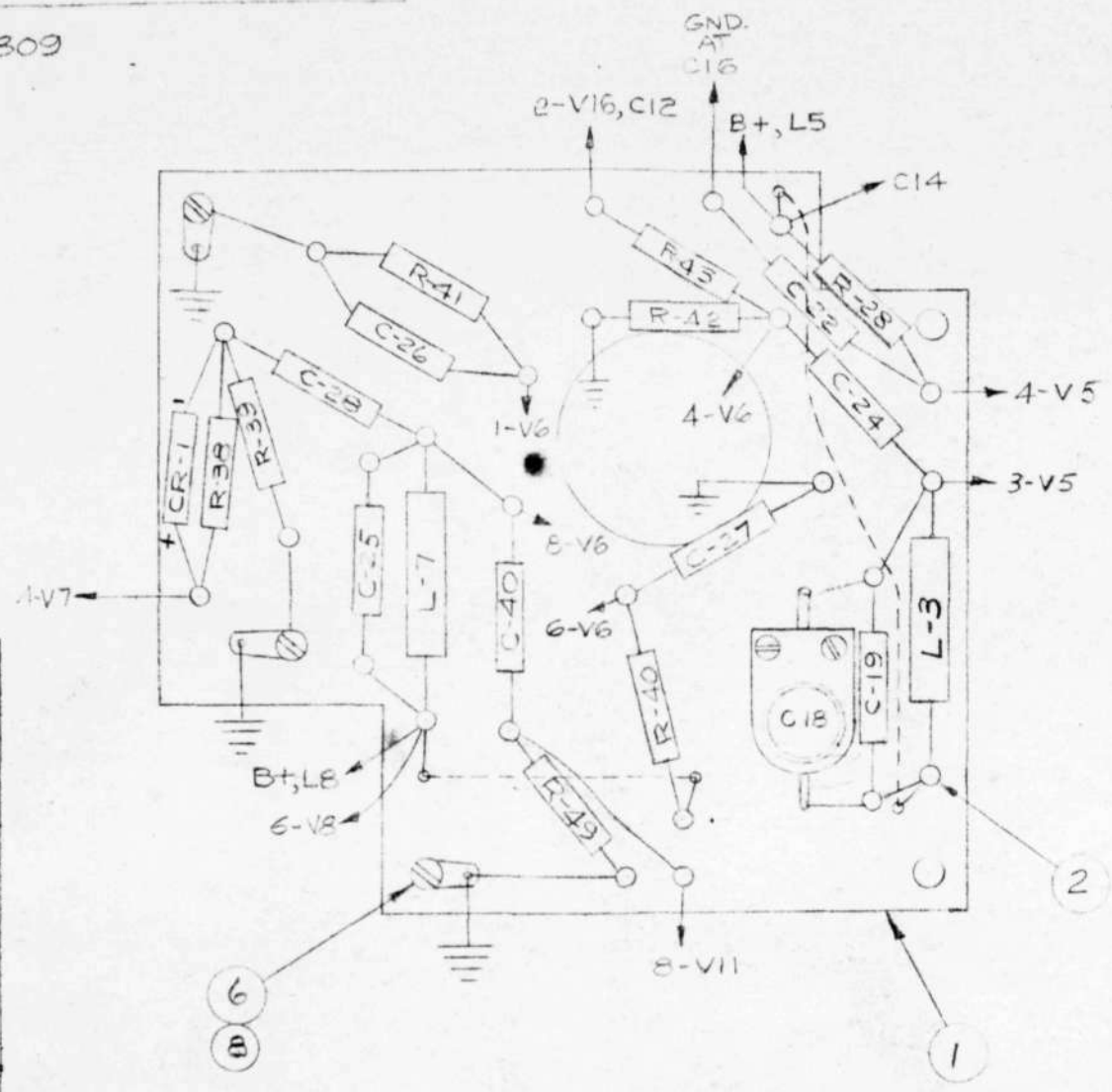


2" TURRET BOARD

MASSACHUSETTS INSTITUTE OF TECHNOLOGY SEE MECHANICALS LABORATORY U. S. NO 6345	DR OTS 8-1147
CK RKM	ENG 140
	A-30781-1

30787-5
 TOLERANCES NOT OTHERWISE SPECIFIED:
 DECIMAL ± .005 FRACTIONAL ± 1/16

TERMINAL BOARD ASSY B-30809



ELECTRICAL PARTS	
SERIAL NO.	VALUE
R-28	10,000 Ω, 2W
R-38	47,000 Ω, 1W
R-39	0.47 MEG. 1/2 W
R-40	10,000 Ω, 2W
R-41	560 Ω, 1W
R-42	0.47 MEG ±W
R-43	3.3 MEG ±W
R-44	0.47 MEG 1/2 W
C-18	4-30 MMFD ERTB N500 CERAMIC
C-19	175 MMFD ZERO TEMP. COE R
C-22	0.01 MFD MICA
C-24	0.01 MFD MICA
C-25	180 MMFD MICA
C-26	0.01 MFD MICA
C-27	0.01 MFD MICA
C-28	0.01 MFD MICA
C-40	0.01 MFD MICA
L-3	10 mH
L-7	10 mH
C-R1	1N34

ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
8	SHAKEPROOF LUG	2102-6	3
7	HEX. NUT #4-40		2
6	BD HD. SCREW #6-32 1/4 LG.		3
5	SHAKEPROOF LOCKWASHER #4	1704	2
4	BD. HD. SCREW #4-40 1/2 LG.		2
3	MOUNTING POST C.T.C. 3/8" #1246D		5
2	TERMINAL LUG C.T.C. #1724D		24
1	TERMINAL BOARD	A-30780-2	1

P	N	M	L	K	J	H	G	F	E	D	C	B	A
WAS	APP	DATE					WAS	APP	DATE				

SERVOMECHANISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

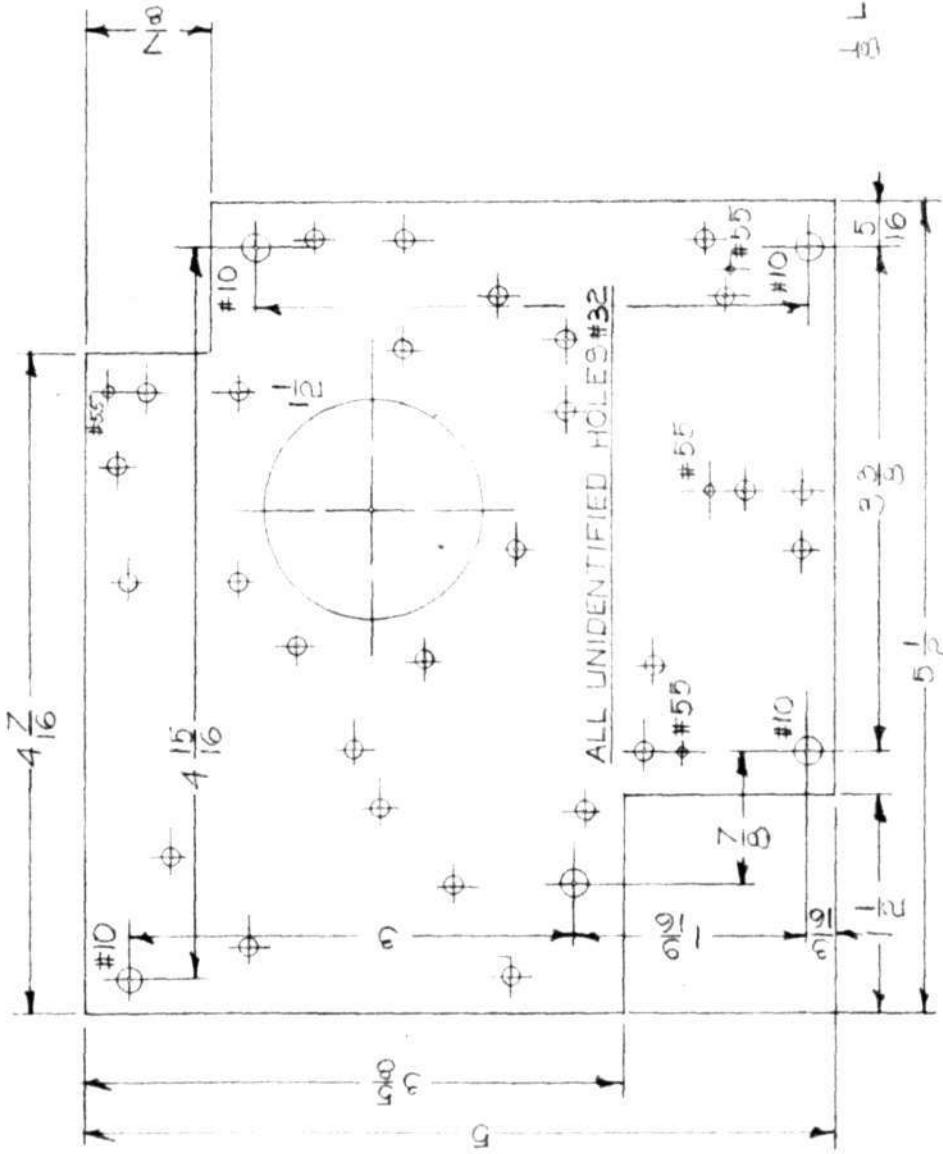
TERMINAL BOARD ASSY.

SCALE: 1:1 DR: *[Signature]* 8/1/47

TR: *[Signature]* CK: R.H.M.E. APP: *[Signature]* TL: 8/1/47

B-30787-5

A-30750-3
USED IN ASSY B-30757



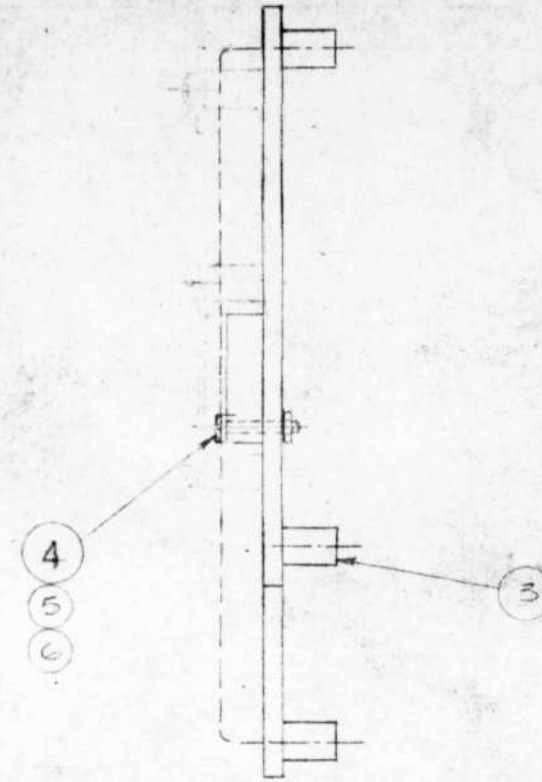
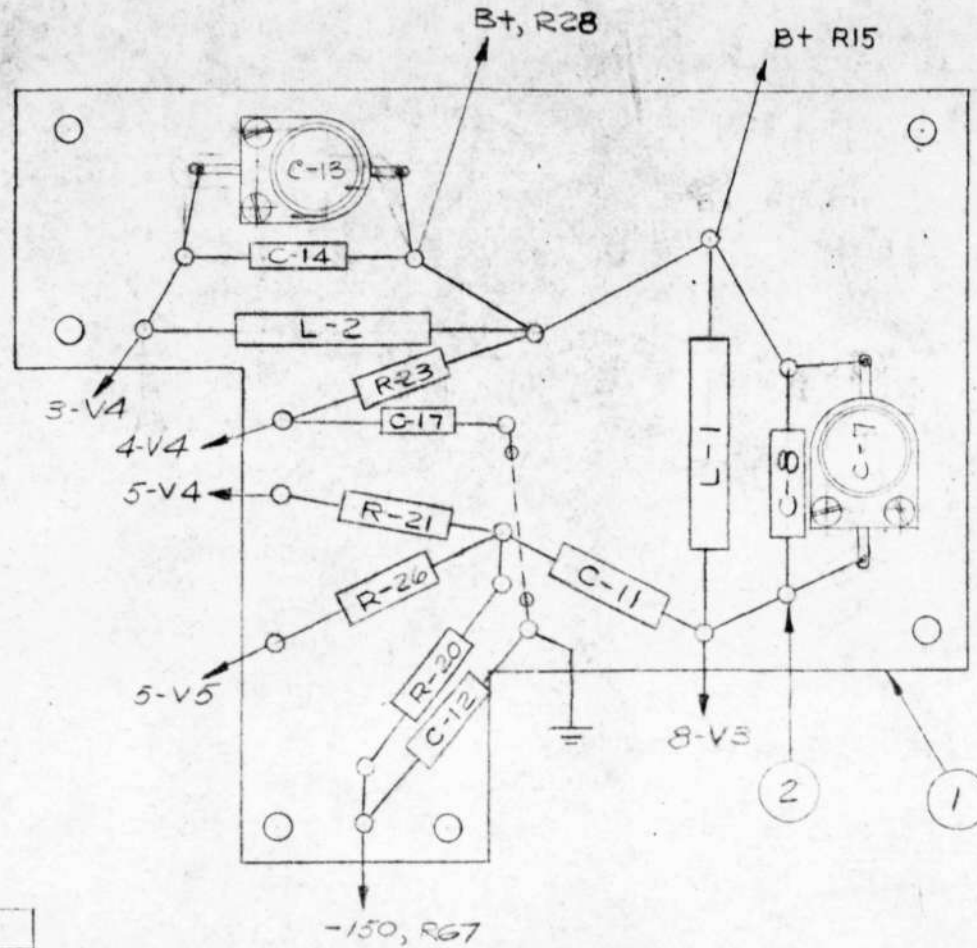
LINEN BAKELITE

MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
RESEARCH LABORATORY	
63-10	CTS. 8/29/47
JK	in P.M.
	A-30750-3

B-30786-3
WO.

TOLERANCES NOT OTHERWISE SPECIFIED:
DECIMAL ± .005 FRACTIONAL ± 1/16

USED IN ASSY B-30809



ELECTRICAL PARTS LIST	
SERIAL NO.	VALUE
R20	0.47 MEG 1/2 W
R21	2200 Ω 1/2 W
R23	10,000 Ω 2W
R26	2200 Ω 1/2 W
C7	4-30 MMFD, ERIE N500
C8	35 MMFD, CERAMIC ZERO TEMP. COEFF.
C11	0.001 MFD, MICA
C12	0.01 MFD, MICA
C13	4-30 MMFD, ERIE N500
C14	100 MMFD, CERAMIC ZERO TEMP. COEFF.
C17	0.01 MFD, MICA
L1, L2	1 mH

P	N	M	L	K	J	H	G	F	E	D	C	B	A
WAS	APP.	DATE					WAS	APP.	DATE				

ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
6	HEX. NUT #4-40		4
5	SHAKEPROOF-LOCKWASHER #4	1704	4
4	BD. HD. SCREW #4 40 x 1/2 LG.		4
3	MOUNTING POST 3/8" C.T.C. X1245D		6
2	TERMINAL LUG C.T.C. 1724D		17
1	TERMINAL BOARD	A-30779	1

SERVOMECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

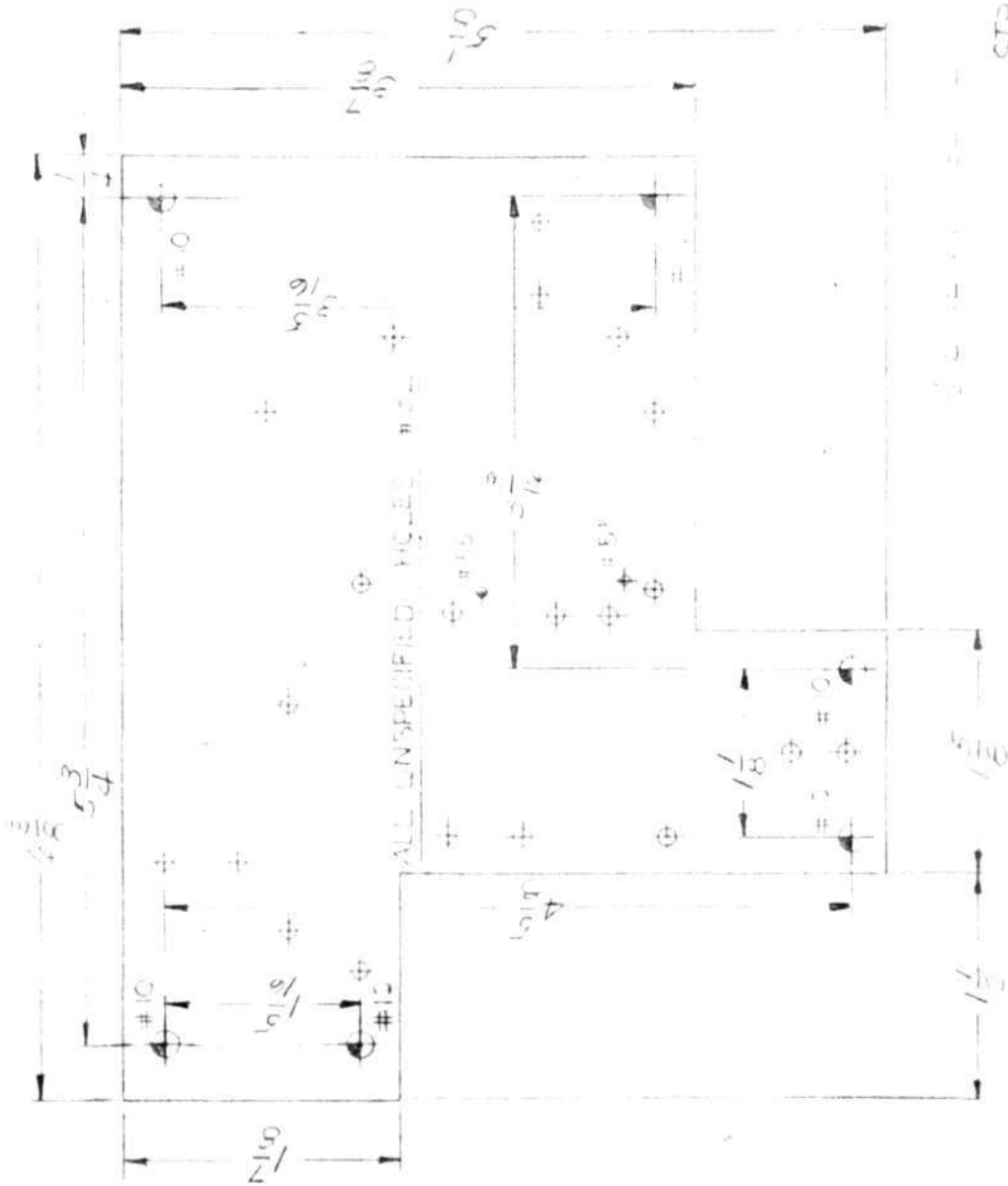
TERMINAL BOARD ASSY

SCALE 1:1 DR *Adrian P.A.P.*

TR *HK* CK *R.H.M.E* APP. *T 9/19/47* **B-30786-3**

44-38877-2

USDA BUREAU OF RECLAMATION



CTD 107

107

A- 30785-3

WO-

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

USED IN ASST B-30809

ITEM	MATERIAL-DESCRIPTION	PART NO.	QUAN.
1	0.01MFD, MICA		1
2	3900 OHM 1/4W		4
3	0.47MFD 50V		4
4	150 OHM 1/4W		4
5	FRONT CERAMIC		28
6	0.01MFD 50V		2

SCALE	DR	APP
1		

TR	DATE	APP
H-K		

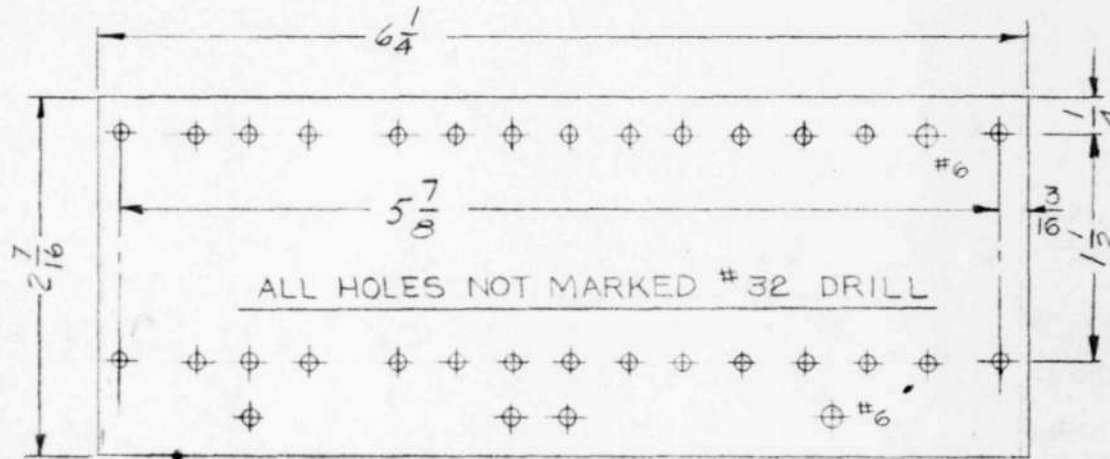
SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 0345

A-30785-3

A-3077-2

USED IN ASSY A-30785

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.



$\frac{1}{8}$ LINEN BAKELITE

MASSACHUSETTS INSTITUTE OF TECHNOLOGY		DR. CTS 8-847
SERVOMECHANISMS LABORATORY		A-30778-2
D.I.C. NO. 6345		
CHK RBM	ENG HIK	

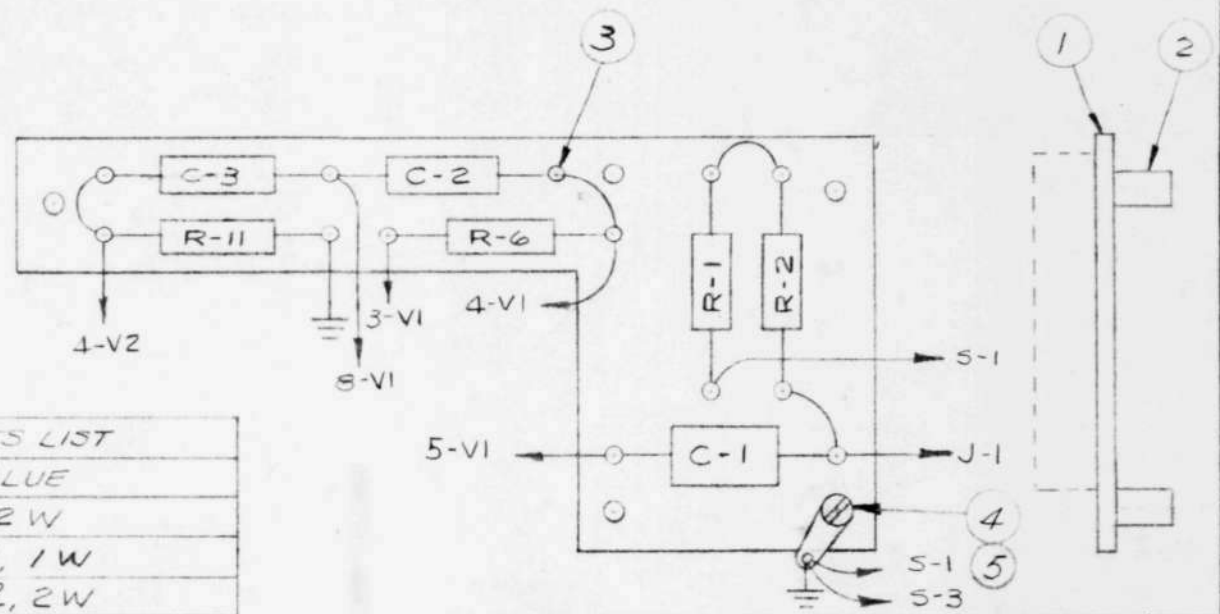
A-30789-2
 WO-.....

UNITS ARE IN DECIMALS UNLESS OTHERWISE SPECIFIED
 FRACTIONAL INCHES

APPROVED FOR PUBLIC RELEASE CASE 06-1104.

3	TERMINAL LUG	1
4	SHAKEPROOF LUG	2102-6 1

USED IN ASSY B-30809



ELECTRIC PARTS LIST	
SERIAL NO.	VALUE
R1, R2	47Ω, 2W
R6	•5600Ω, 1W
R11	6800Ω, 2W
C1	0.001 MFD, MICA
C2, C3	0.01 MFD, MICA

3	TERMINAL LUG	C.T.C.	1724-D	13
2	MOUNTING POST	$\frac{3}{8}$ " C.T.C.	X-1246-D	5
1	TERMINAL BOARD		A-307821	1
ITEM	MATERIAL - DESCRIPTION		PART NO.	QUAN.

P					G				
N					F				
M					E				
L					D				
K					C				
J					B				
H					A				
	WAS	APP.	DATE		WAS	APP.	DATE		

SERVO MECHANISMS LABORATORY OF THE
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345

TERMINAL BOARD ASS'Y

SCALE: 1:1 DR. *Ed. Hushen* 7/3/47

TR. *HKL* CK. *RHM* APP.

A-30789-2

A-30782

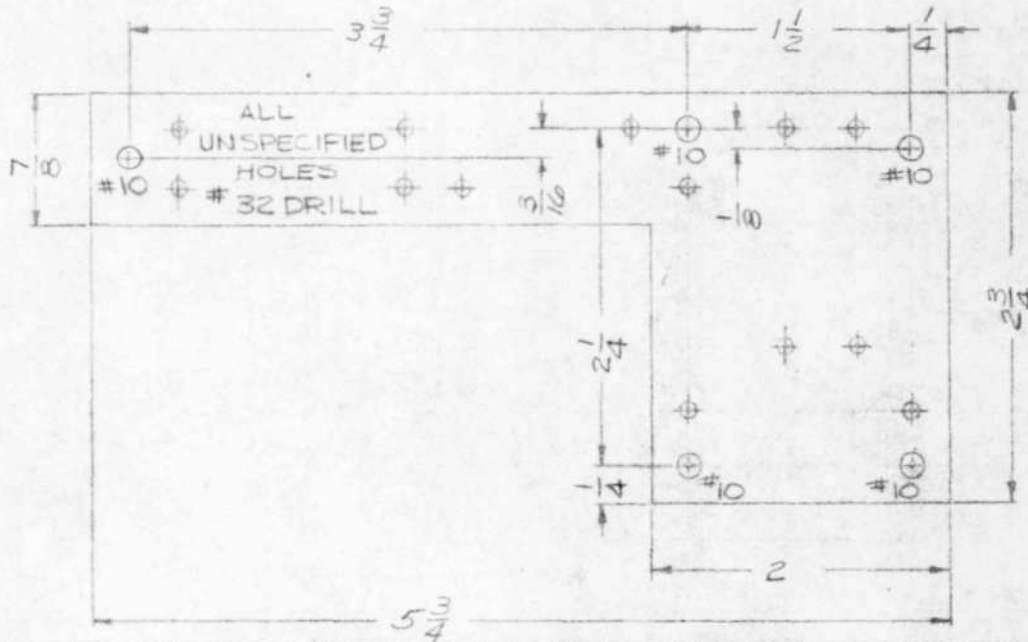
APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

WO-

DECIMAL ± .005

FRACTIONAL ± 1/64

UNIDENTIFIED A-30789



P					G					$\frac{1}{8}$ LINEN BAKELITE		
N					F					ITEM	MATERIAL - DESCRIPTION	PART NO. QUAN.
M					E					SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345		
L					D					TERMINAL BOARD DETAIL		
K					C					SCALE: 1 : 1	DR. <i>ct. b. shaw</i> 9/2/47	A-30782-2
J					B					TR. <i>HK</i>	CK. <i>RBM</i>	
H					A					WAS	APP.	DATE
										WAS	APP.	DATE

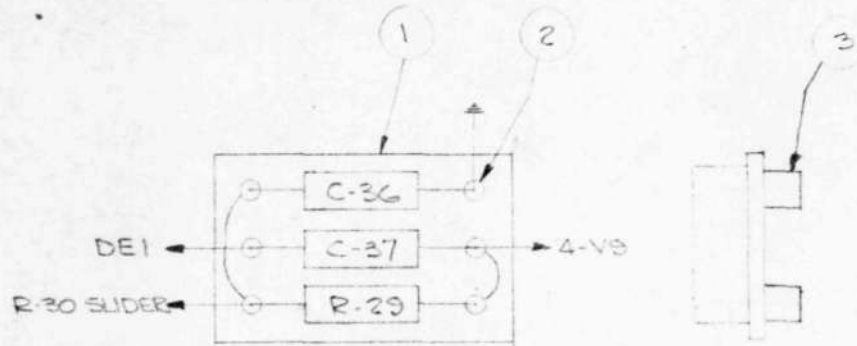
A- 30790-2

WO.....

TOLERANCES NOT OTHERWISE SPECIFIED
 DECIMAL ± .005 FRACTIONAL ± 1/16

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

USED IN ASSY B-30809



ELECTRICAL PARTS LIST

SERIAL NO.	VALUE
R 29	1000 Ω 1W
C36, C37	0.01 MFD., MICA

ITEM	MATERIAL - DESCRIPTION	PART NO.	QUAN.
3	MOUNTING POST 1/4" C.T.C.	X1246-D	2
2	TERMINAL LUG C.T.C.	1724-D	6
1	TERMINAL BOARD	450783	1

P	G		
	F		
	E		
	D		
	C		
	B		
	A		
WAS	APP. DATE	WAS	APP. DATE

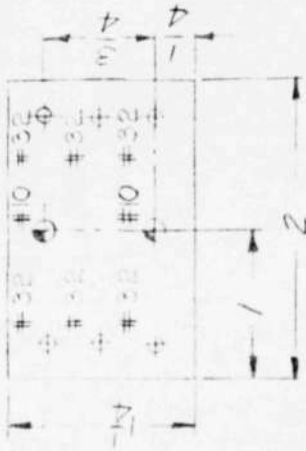
SERVOMECHANISMS LABORATORY OF THE
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 DIVISION OF INDUSTRIAL COOPERATION PROJECT NO.

TERMINAL BOARD ASSY

SCALE: Full	DR. [Signature] 2/13/46
TR. HK	CK. R.H.M. # APP. TZ 2/13/47

A-30790-2

A-30763-1
USED IN A-30763

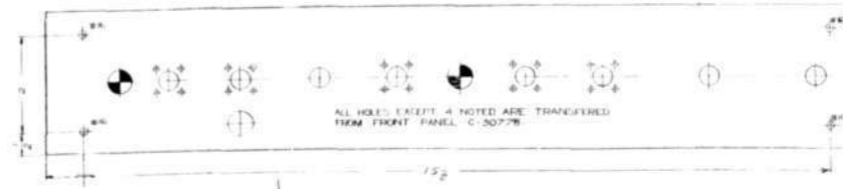
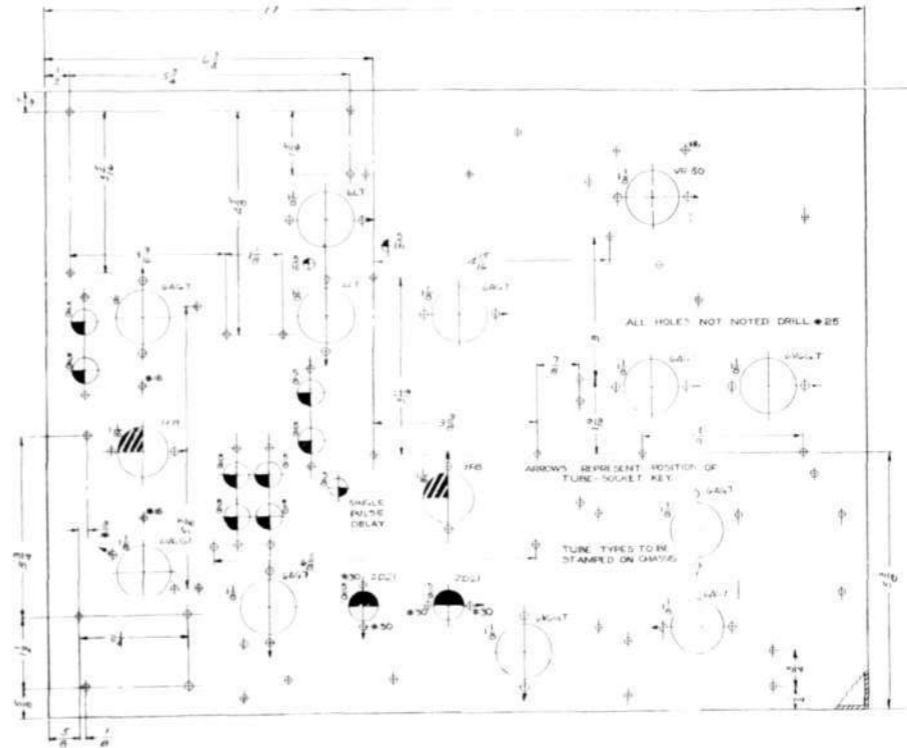


1/10 LINEN BAKELITE

MASSACHUSETTS INSTITUTE OF TECHNOLOGY RAY DETERMINATION LABORATORY	CTS 8-1147 A-30763-1
NO. 6345	
CK 1872A	ENG 412

E-30774-1

FORM 5-30809



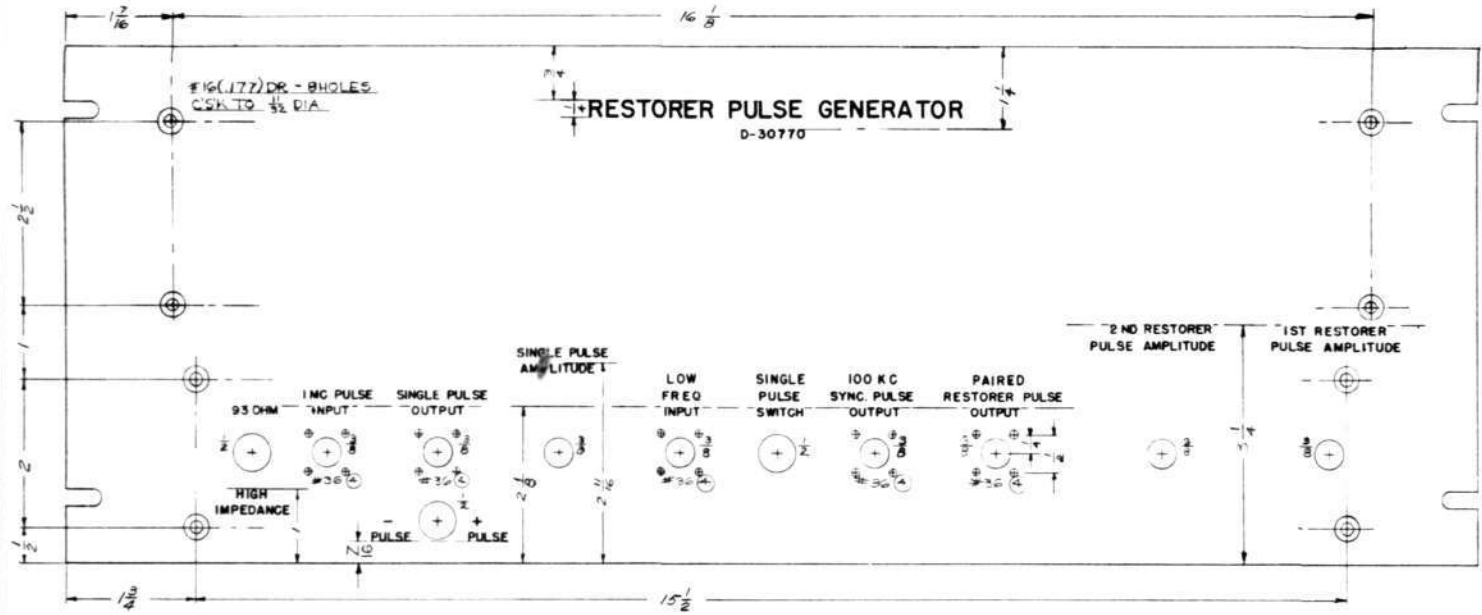
REV	DATE	BY	CHKD	APP'D	DESCRIPTION
1					PLD. HES ON 500K12 CHASSIS E-30774-1
2					MATERIAL LIST IN DRAWING BY T. A. OLOGY
3					SECTION OF 2-17-57 CONSTRUCTION BY T. A. OLOGY
4					CHASSIS OUTLINE
5					REVISIONS FOR CONSTRUCTION
6					DATE: 1-17-57
7					BY: T. A. OLOGY
8					APP'D: E-30774-1

C-30775
WD

TO CHANGE, NOT OTHERWISE SPECIFIED
DRAWING NO.

APPROVED FOR PUBLIC RELEASE. CASE 06-1104.

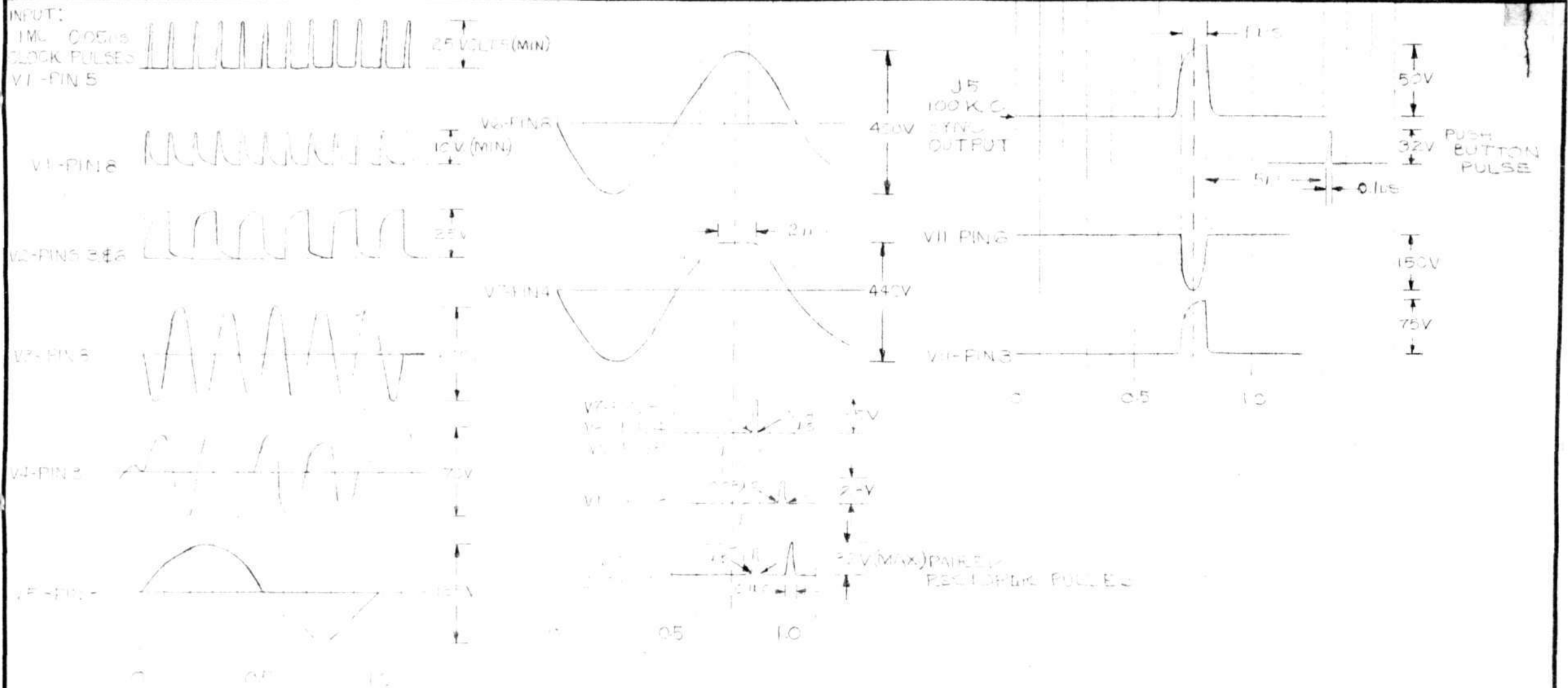
USED IN ASSY B-30809



NOTE: LETTERING TO BE 1/8 HIGH UNLESS OTHERWISE NOTED

P				G							7 X 19 X 1/8 PANEL, BUD NPG CO.	PA-1104	1			
N				F							ITEM MATERIAL - DESCRIPTION PART NO. QUAN.					
M				E							SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 6345					
L				D							FRONT PANEL LAYOUT RESTORER PULSE GEN.					
K				C							SCALE 1:1 DR 2/23/47					
J				B							C-30775-1					
I				A							TR HK CR R4 Jm 2/23/47 APP					
H											WAR	APP	DATE	WAR	APP	DATE

B-30898



SERVOMECHANISMS LABORATORY OF THE MASSACHUSETTS INSTITUTE OF TECHNOLOGY DIVISION OF INDUSTRIAL COOPERATION PROJECT NO. 2345		
TIMING DIAGRAM OF RESTORER PULSE GENERATOR		
SCALE: _____	DR. M. HUGH 9-26-47	B-30898
ENG. H/L	CK. _____	
APP. _____		