

**CONTENTS**

- 21-010 Introduction
- 21-020 Removal and Replacement

## 21-010 INTRODUCTION

Operation of the operator panel switches and indicators is described in Volume C (*5340 System Unit Theory Diagrams Manual*). Volume D (*Field Service Logics*) shows the locations of parts on the operator panel.

## 21-020 REMOVAL AND REPLACEMENT

*To remove the operator panel assembly:*

1. Set Power to O (operator panel).
2. Open the diskette drive (33FD or 53FD) cover.
3. Open the two system unit side covers and remove the two screws that hold the front cover to the machine frame. Carefully remove the front cover so as not to damage the indicators on the operator panel.
4. Mark the position of the panel assembly with a scribe to aid you later in reinstalling the assembly.
5. Remove the four hexagonal bolts that hold the panel assembly to the machine frame.

*To reinstall the operator panel:*

1. Place the panel assembly in the position that you marked during the removal procedure.
2. Reinstall the four hexagonal bolts that hold the panel assembly to the machine frame.
3. Carefully reinstall the the front cover using the two screws that hold the cover to the machine frame.
4. Ensure that all indicators are in position and that the Load switch does not bind.



