

2803/2804 Tape Control
Models 1 and 2

PREFACE

This illustrated Parts Catalog (IPC) contains listings and illustrations of all replaceable assemblies, subassemblies and detail parts released to Production Control on or before Dec. 12, 1968 for the 2803/2804 Tape Control.

This 2803/2804 Tape Control Parts Catalog revision, Form 123-0416-3 obsoletes the previous level edition, Form 123-0416-2.

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This manual has been prepared by the IBM Systems Development Division, Product Publications, Dept. 265 - Parts Catalog Department, P. O. Box 1900, Boulder, Colorado 80302.

A form is provided at the back of this publication for reader's comments. If the form has been removed, comments may be sent to the above address.

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GLOSSARY

AR

As Required (AR) in the units per assembly column denotes that the quantity is used as required.

*ASTERISK

An asterisk in the left margin of the list indicates a part changed in the latest revision of the catalog.

INDENTURE

The relationship of a part to its next higher assembly is indicated by indenture. For example:

1	2	3	4
Unit			
.	Assemblies and Detail Parts of Unit		
.	.	Subassemblies	
.	.	.	Detail Parts for Subassemblies, etc.

□ LOZENGE

The lozenge in the description column indicates parts not recommended for field replacement.

NP

The entry NP in the Units Per Asm column denotes the part is non-procurable and that the next higher assembly should be ordered.

NO NO.

When this indication appears in the part number column, it denotes a group of parts for which no part number has been assigned.

REF

This entry in the units per assembly column denotes an assembly which is completely assembled on a preceding illustration. Quantities for such items are found in its next higher assembly.

SIMILAR ASSEMBLIES

If two assemblies contain a majority of identical parts, they are broken down on the same list. Common parts are shown by one index number. Parts peculiar to one or the other of the assemblies are listed separately and identified by Usable On Code.

USABLE ON CODE

Part application and interchangeability is indicated by the usable on code. If this column is blank, the parts pertain to all equipment(s) covered. Two types of codes are used. The alphabetic code denotes similar assemblies and/or features; the numeric code denotes level. Refer to the beginning of each list for the explanation of the code(s).

VISUAL INDEX

This index is a pictorial index to catalog figures. The visual index directs the user to the proper figure, assisting him in locating the part number.

HOW TO USE AN IPC

IPC ORGANIZATION

To find parts quickly, you should understand the structure of a parts catalog. First, the complete machine is drawn with major assemblies and sub-assemblies in place (Visual Index Section). Then the machine is "disassembled" into drawings of assemblies and subassemblies (Group Assembly Parts List "GAPL" Section). Thus, the sequence of figures in the catalog is the reverse of the manufacturing assembly sequence. This means that parts are not grouped according to machine functions.

One result of structuring a catalog in this manner is that some parts -- filters, brackets, belts, spring clips -- may not be where you would "logically" expect to find them in a catalog. Because of the assembly sequence, you may find these kinds of parts on a higher-level assembly. This is an important point and is why every GAPL List is cross-referenced to any higher-level or lower-level figures.

Some detailed parts are unavailable, either because they are part of an inseparable assembly (two parts welded together), or because they are part of an assembly purchased as a unit. In either case, you will need to obtain the assembly rather than the detailed part. Here again, you need to locate the part number of the next higher assembly.

Catalog Sections

A parts catalog has three sections:

1. Visual Index -- At front of catalog; shows major assemblies
2. GAPL -- A pictorial breakdown of assemblies and subassemblies
3. Numerical Index -- At back of catalog; lists all part numbers numerically

Visual Index

The Visual Index is the starting point for locating a part. Illustrations in the visual index show overall views of the machine and its major assemblies. Index numbers on the illustrations lead you to detailed figures in the GAPL Section.

Group Assembly Parts List (GAPL)

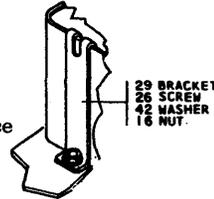
The GAPL Section consists of related Figures and Lists. The GAPL Figures break down the assemblies and subassemblies into detailed parts. The GAPL Lists describe the parts and give part numbers. Each Figure in the GAPL Section is referenced from the Visual Index Section. The relation of assemblies to subassemblies is indicated by indentation.

Numerical Index

The Numerical Index at the back of the catalog lists all parts in numeric order. Each part number is cross-referenced to related Lists and Figures in the GAPL Section. The Numerical Index permits you to locate and identify a part when only the part number is known.

Stacked Index Numbers

Index numbers are stacked only to indicate a part and its attaching hardware. The sequence of a typical stack is shown at right.

HOW TO FIND A PART

Steps 1 through 8 in the flow chart take you through the route for finding most parts. Because some parts may not be on the first GAPL Figure, you may be required to go to a lower-level or higher-level GAPL Figure to find a part.

Lower-Level Assembly

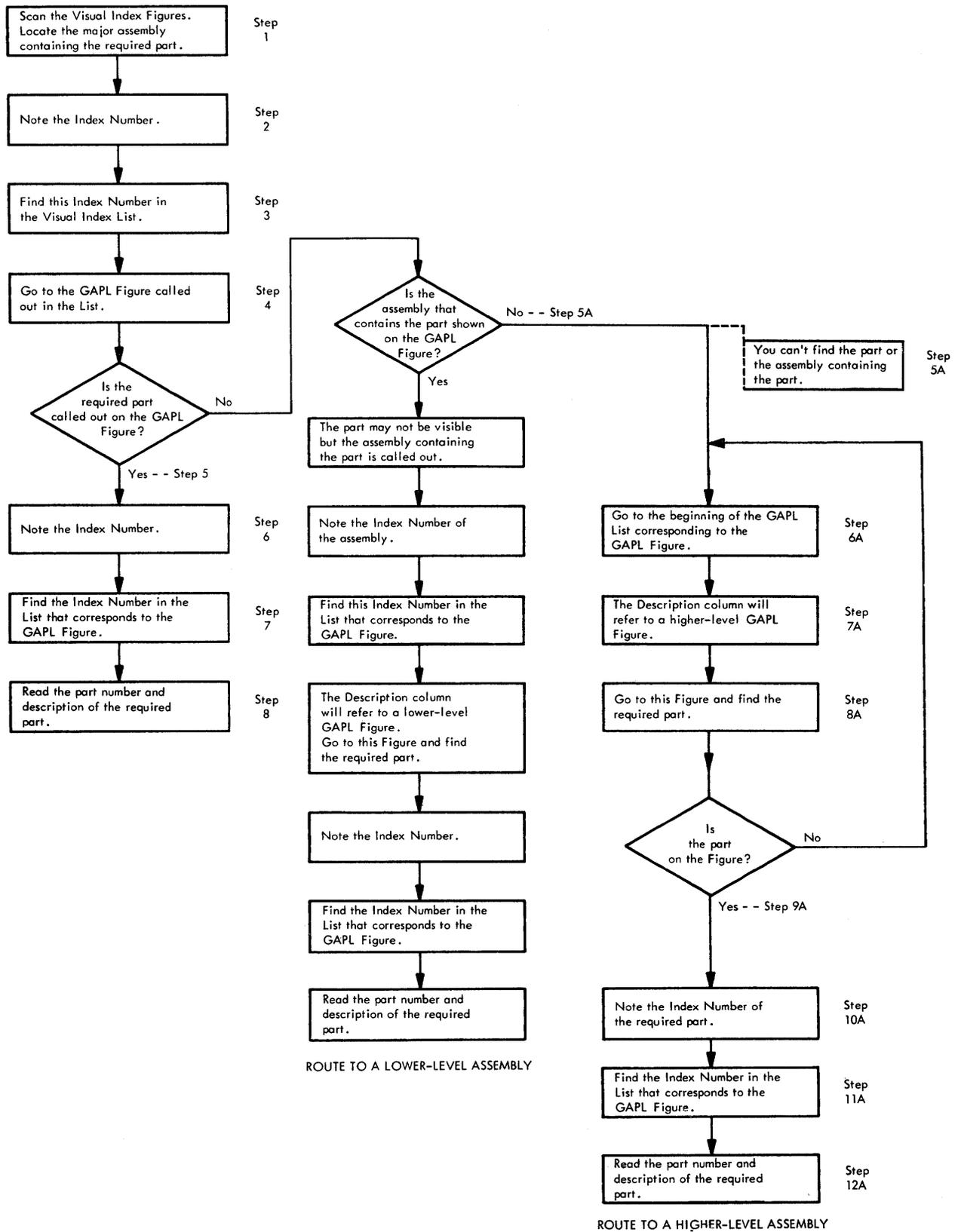
If the first GAPL Figure shows an assembly containing the required part, a figure reference in the GAPL List will indicate the proper, lower-level GAPL Figure. You should find your part in the breakdown of the assembly.

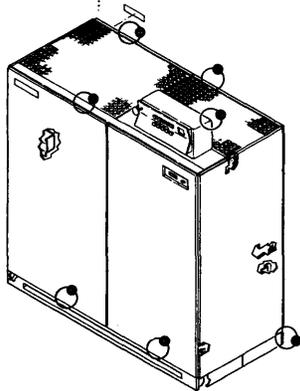
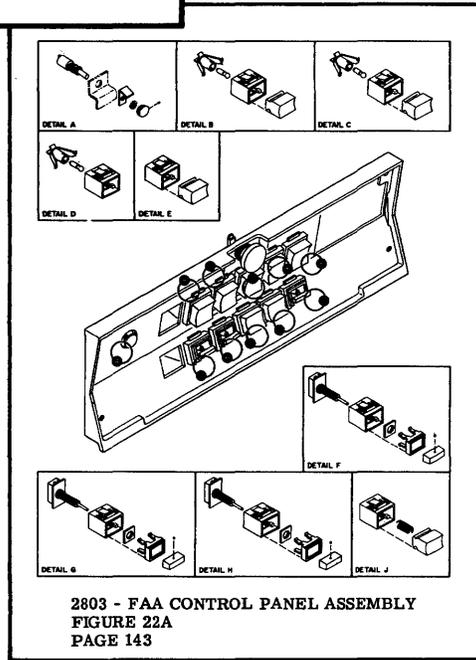
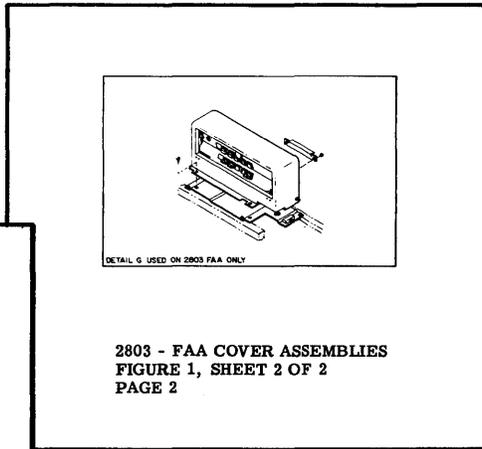
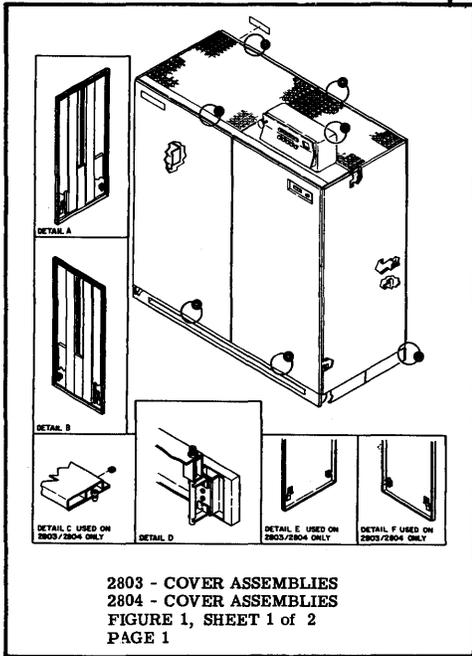
Higher-Level Assembly

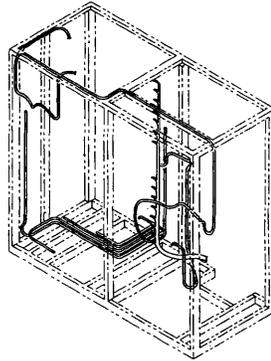
The most puzzling instance is when neither the part you are looking for, nor its assembly, is found on the first GAPL Figure. Steps 5A through 12A in the flow chart show the method. Note the loop after Step 8A of the flow chart provides for more than one level of "backing up" to find a part. If you do not find your part, go to the next higher-level, as indicated in Step 7A.

Illustration Notes

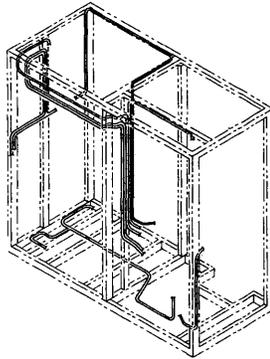
Future catalogs will attempt to relieve the cross-referencing problem by placing the cross-referencing notes directly on the illustration. This will eliminate the need to go to the list for higher or lower level cross references.



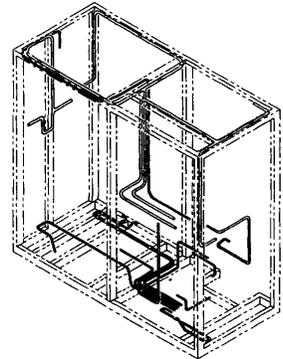




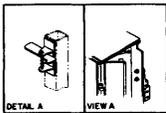
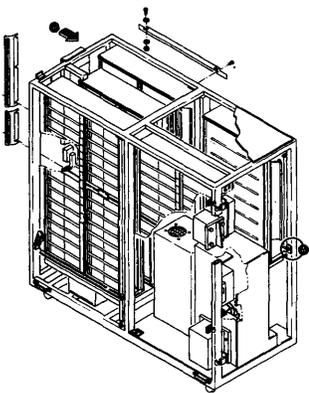
2803 - FAA FINAL ASSEMBLY
 FIGURE 1A, SHEET 3 OF 4
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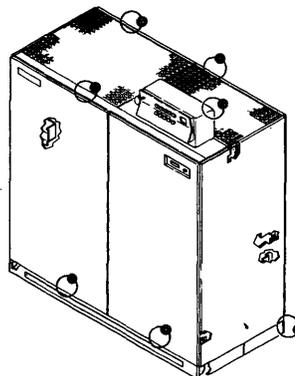
2803 - FINAL ASSEMBLY
 FIGURE 1A, SHEET 2 OF 4
 PAGE 8
 2804 - FINAL ASSEMBLY
 FIGURE 1B, SHEET 2 OF 3
 PAGE 19

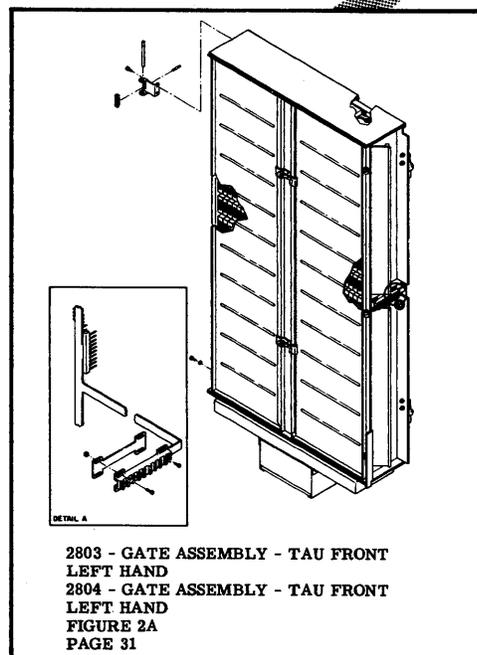
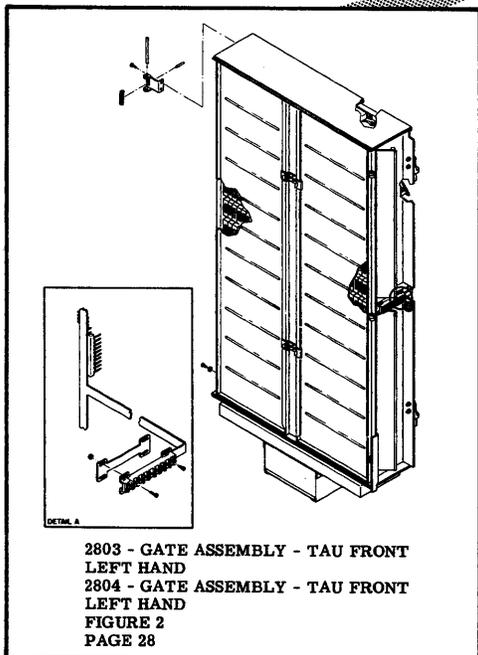
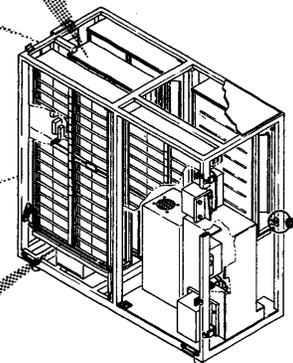
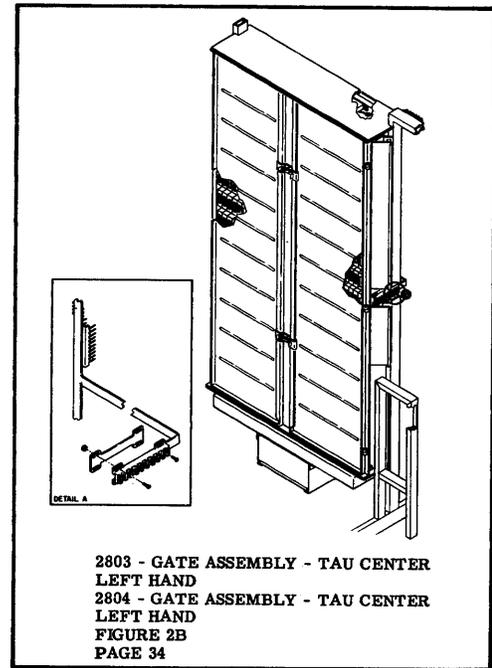
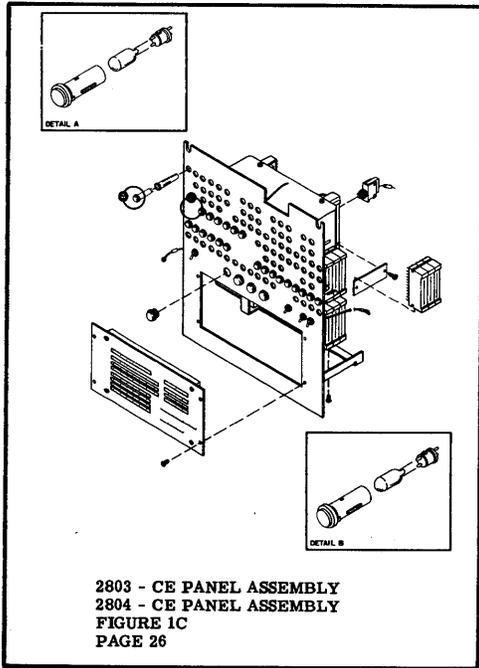


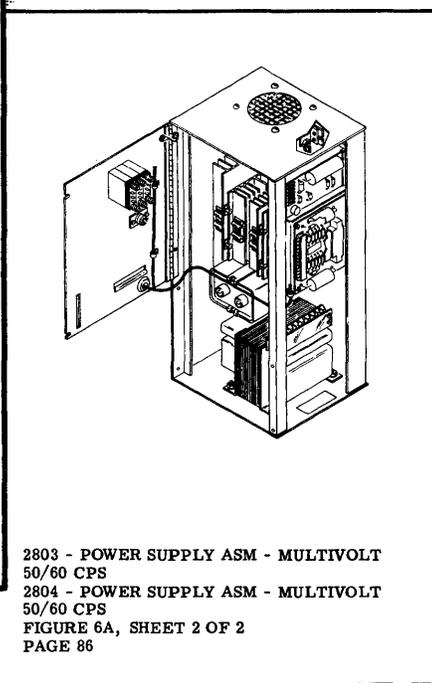
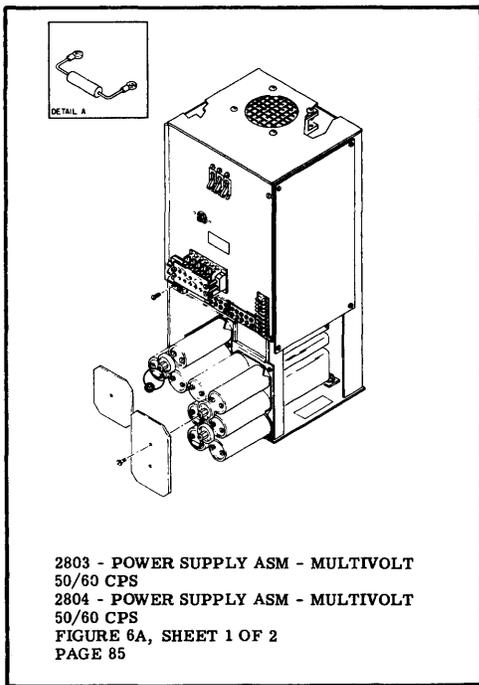
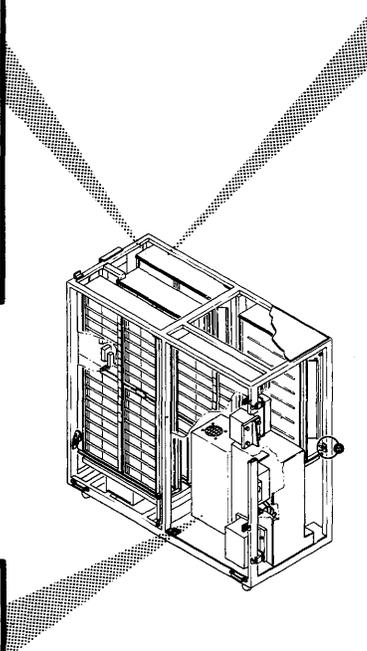
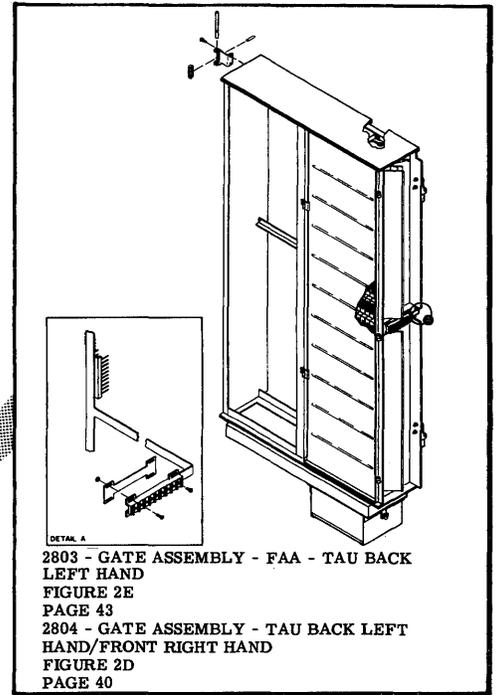
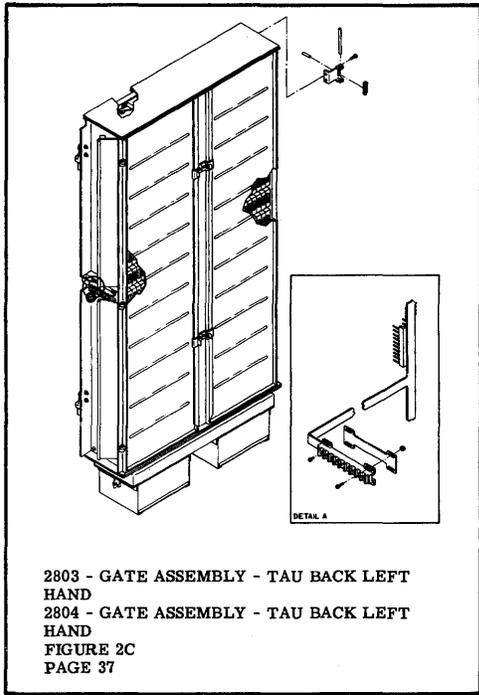
2803 - FINAL ASSEMBLY
 FIGURE 1A, SHEET 4 OF 4
 PAGE 10
 2804 - FINAL ASSEMBLY
 FIGURE 1B, SHEET 3 OF 3
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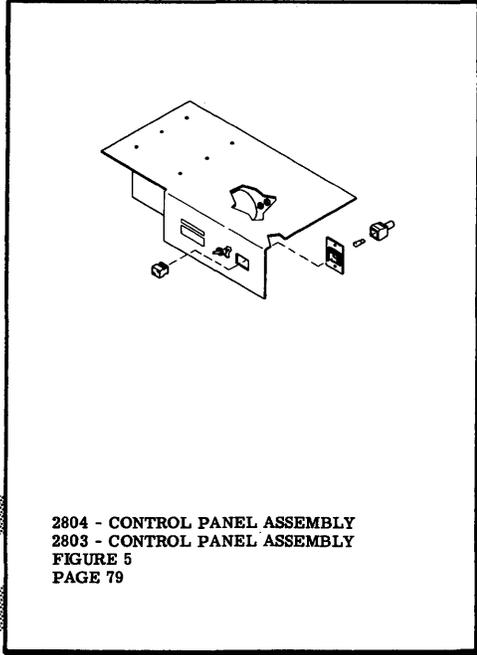
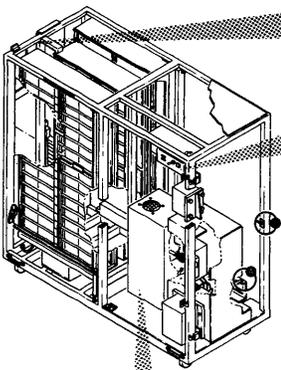


2803 - FINAL ASSEMBLY
 FIGURE 1A, SHEET 1 OF 4
 PAGE 7
 2804 - FINAL ASSEMBLY
 FIGURE 1B, SHEET 1 OF 3
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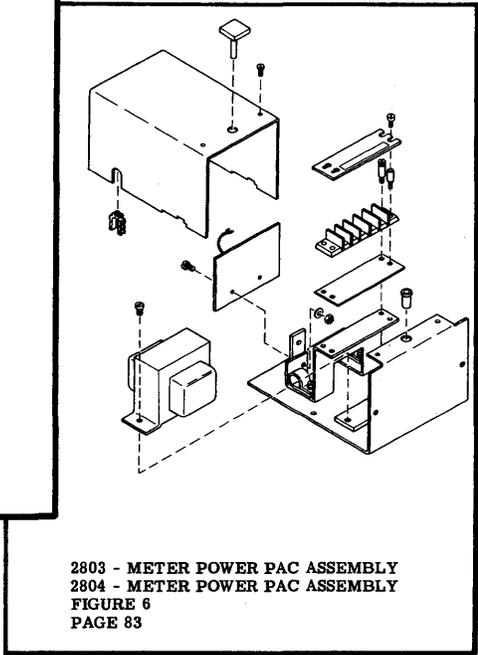




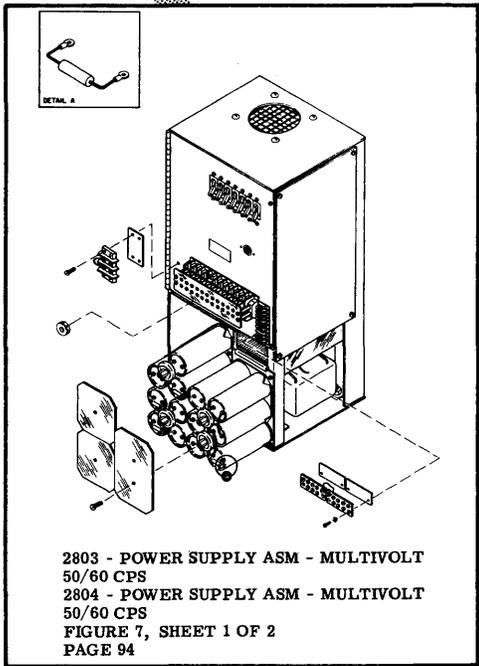




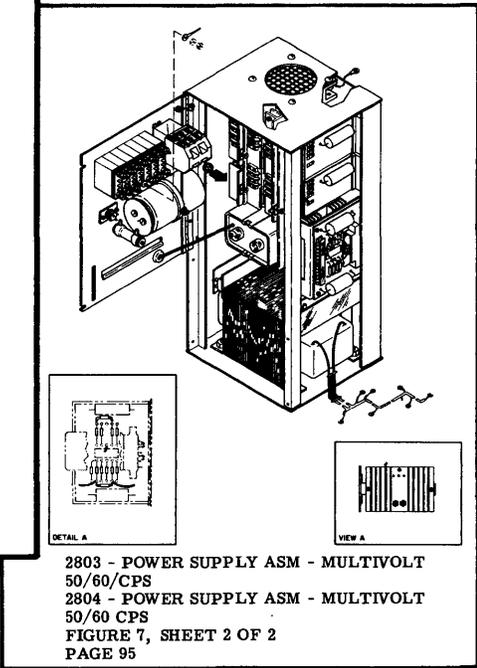
2804 - CONTROL PANEL ASSEMBLY
 2803 - CONTROL PANEL ASSEMBLY
 FIGURE 5
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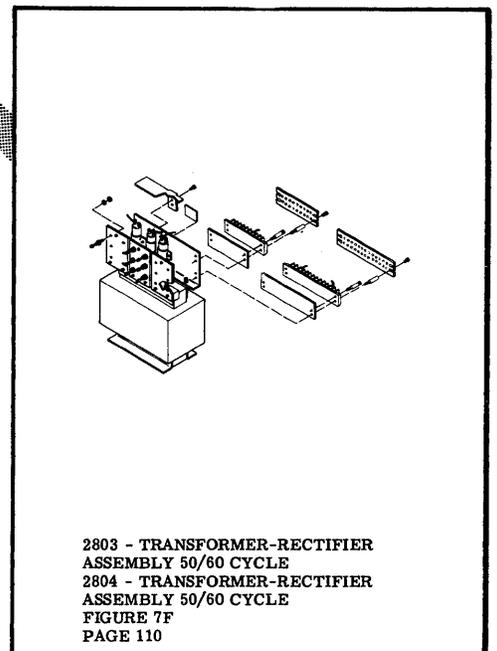
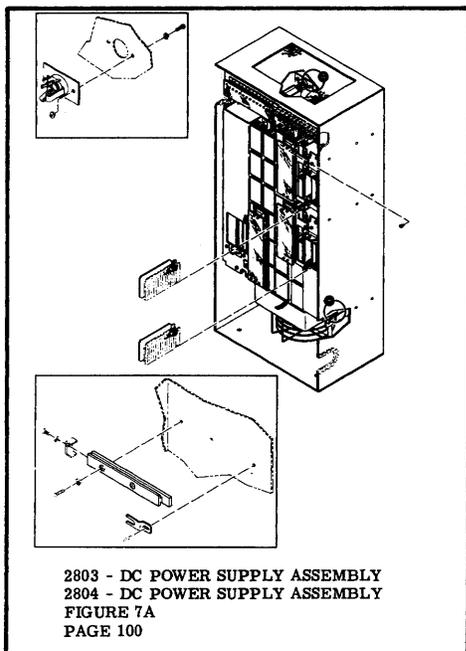
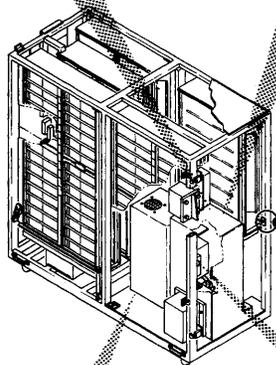
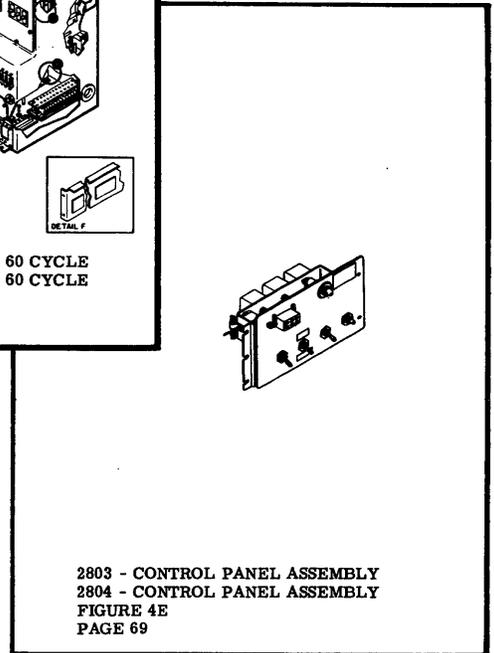
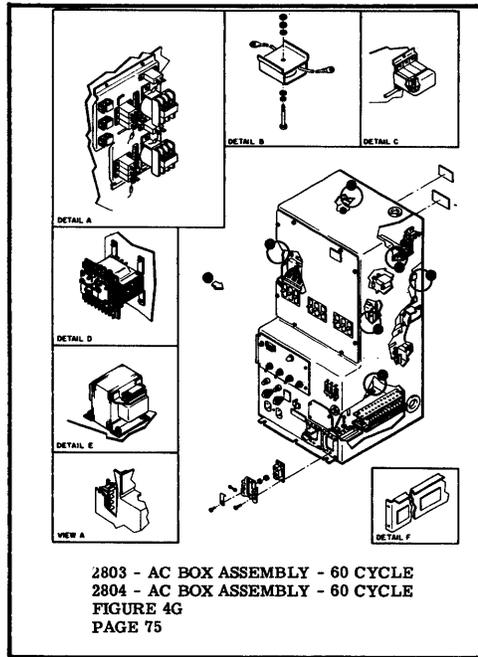
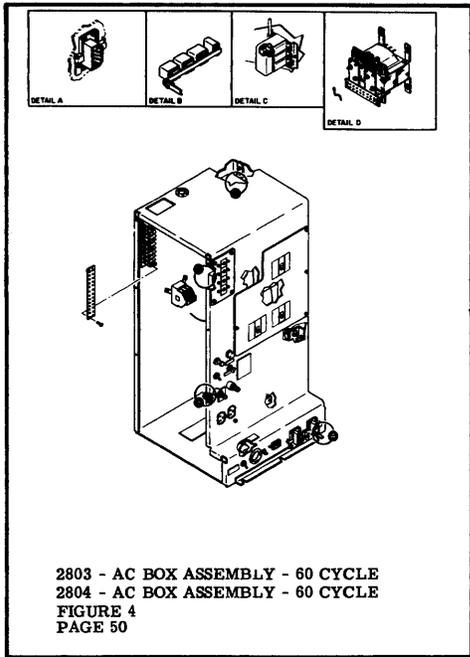
2803 - METER POWER PAC ASSEMBLY
 2804 - METER POWER PAC ASSEMBLY
 FIGURE 6
 PAGE 83

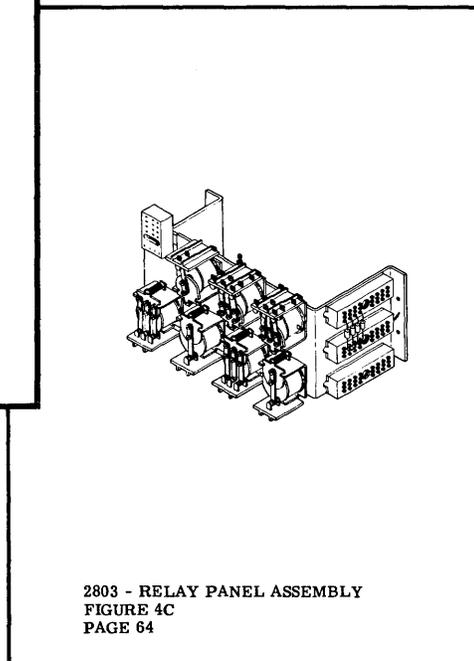
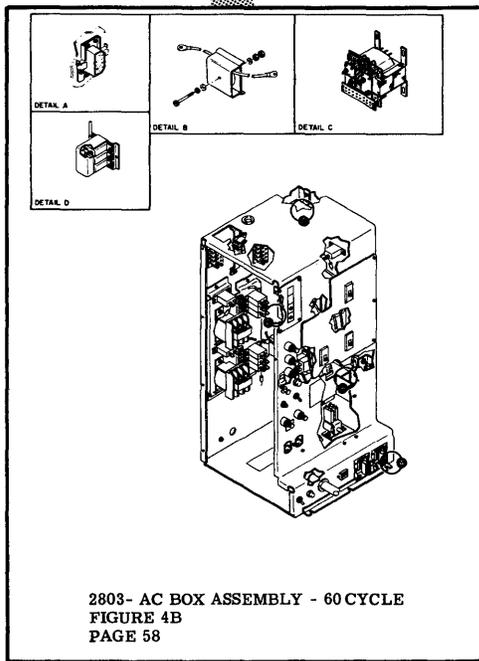
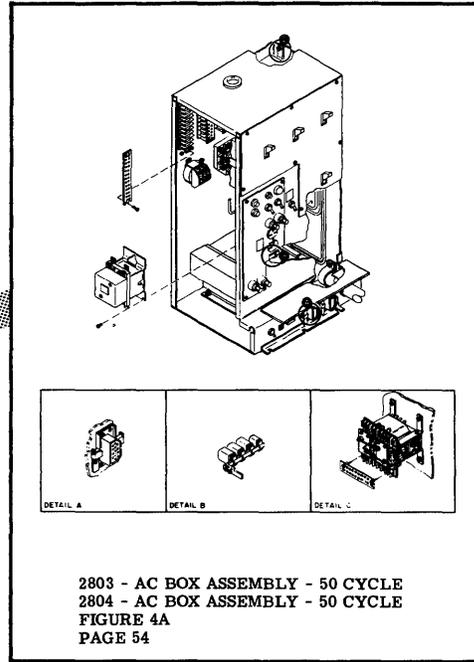
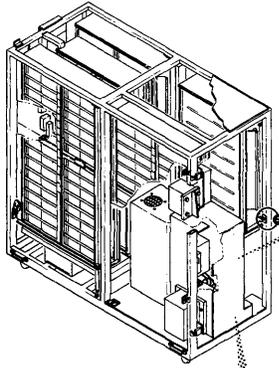


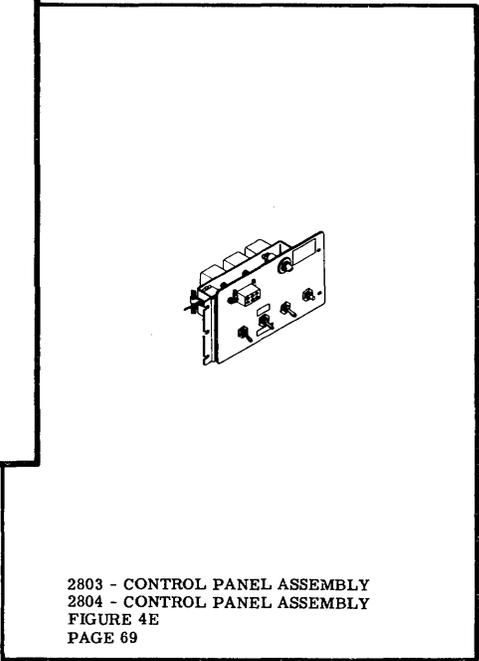
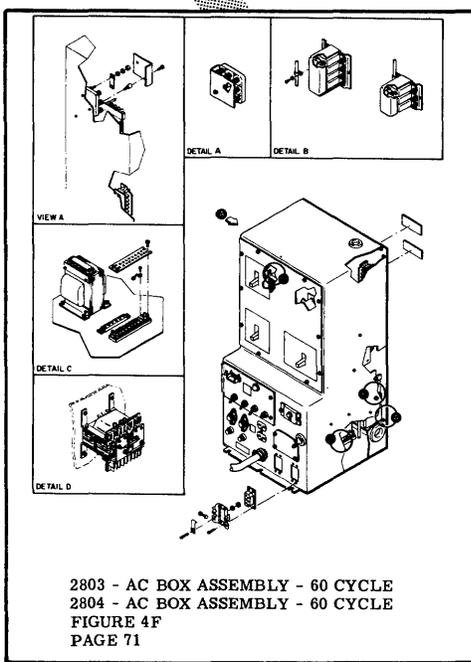
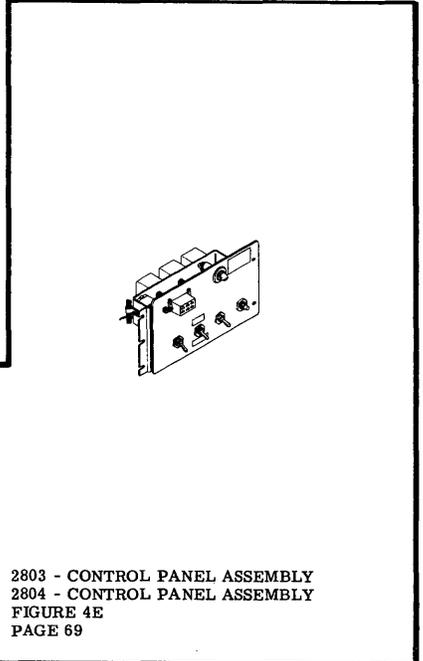
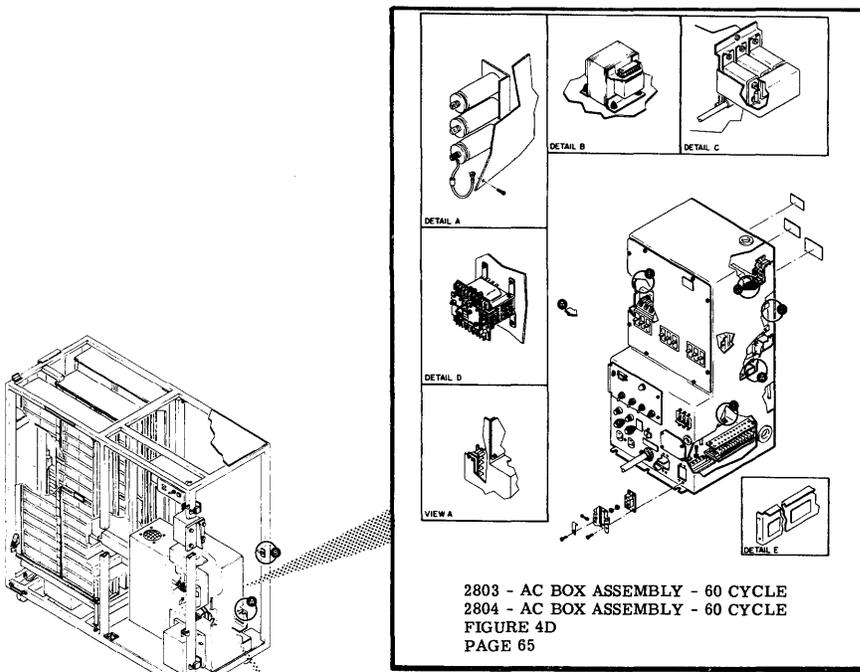
2803 - POWER SUPPLY ASM - MULTIVOLT
 50/60 CPS
 2804 - POWER SUPPLY ASM - MULTIVOLT
 50/60 CPS
 FIGURE 7, SHEET 1 OF 2
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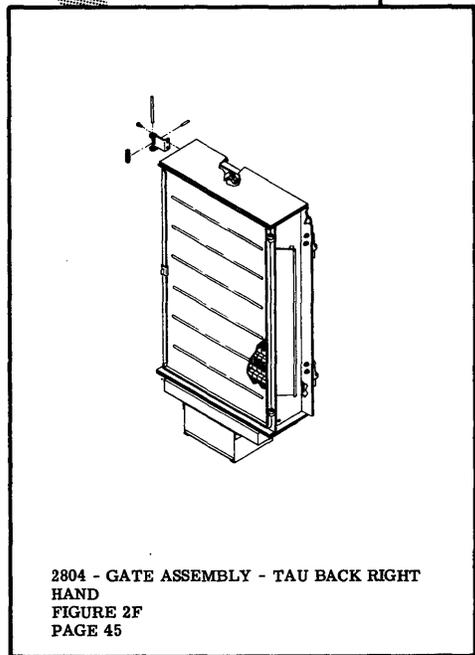
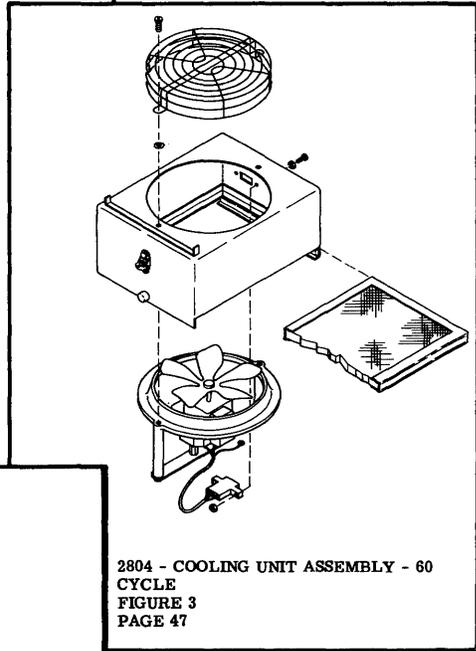
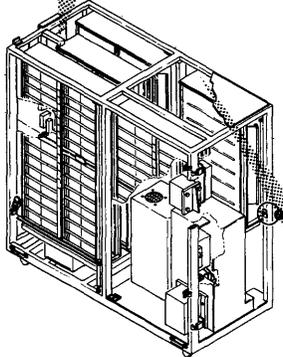
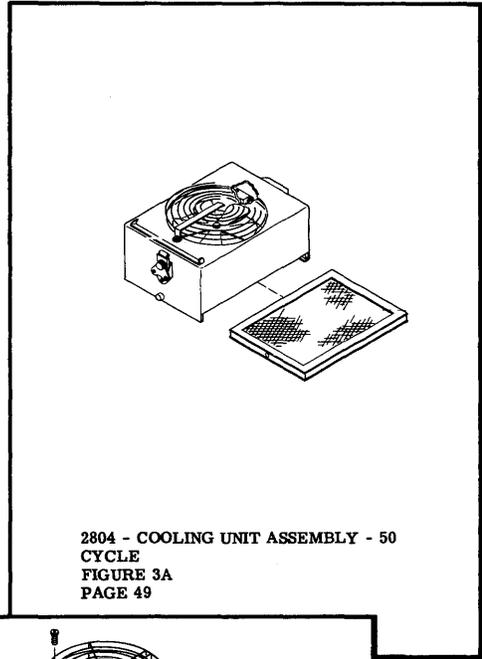
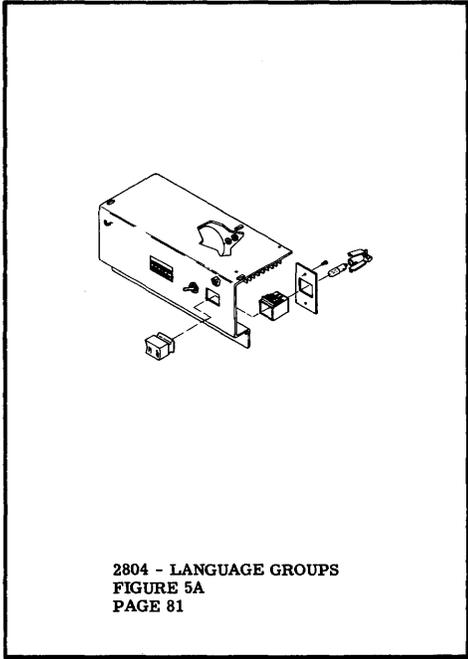


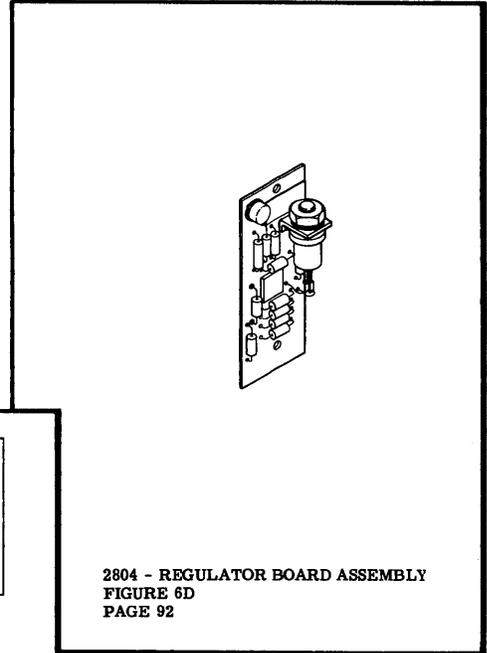
2803 - POWER SUPPLY ASM - MULTIVOLT
 50/60/CPS
 2804 - POWER SUPPLY ASM - MULTIVOLT
 50/60 CPS
 FIGURE 7, SHEET 2 OF 2
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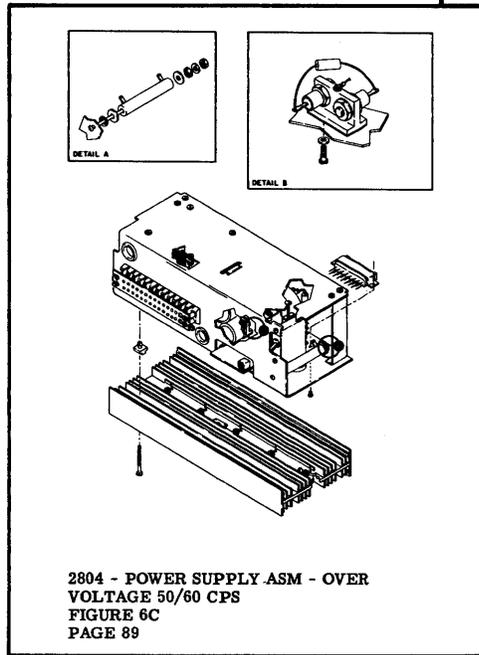




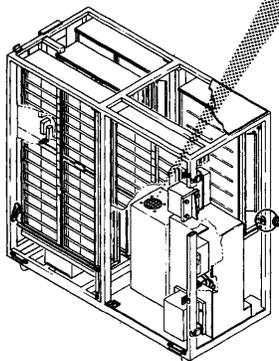


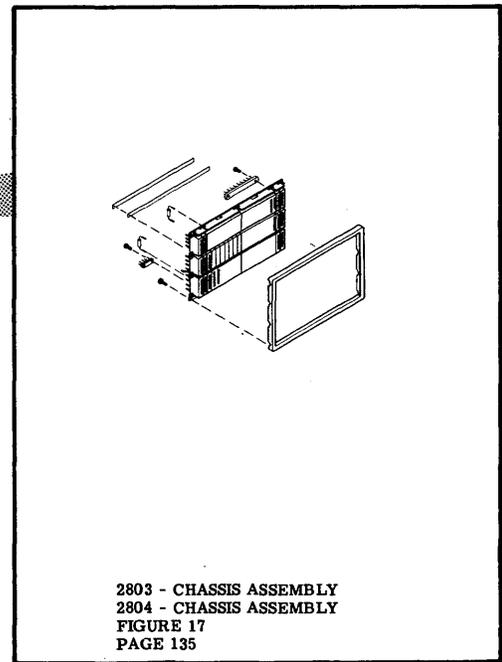
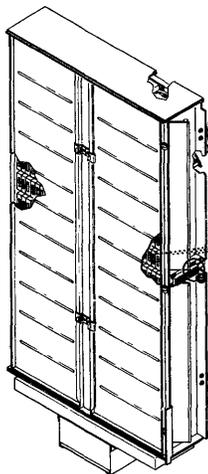
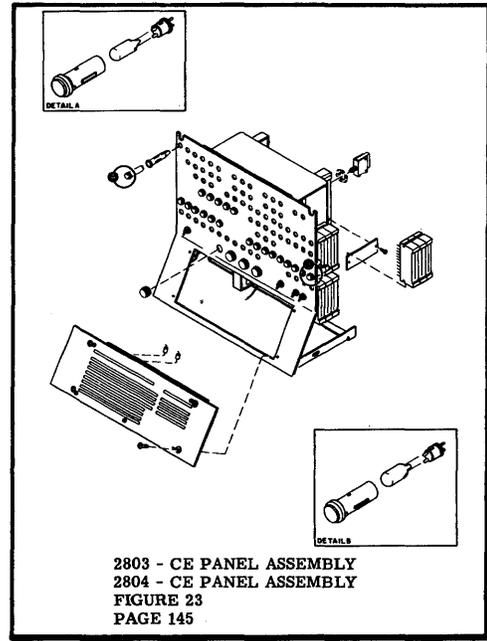
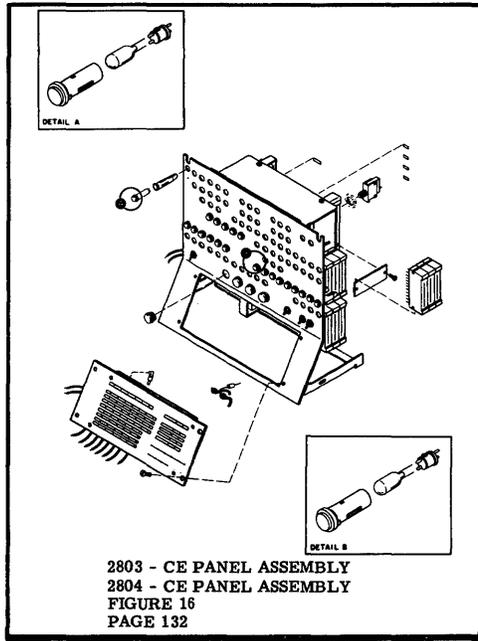


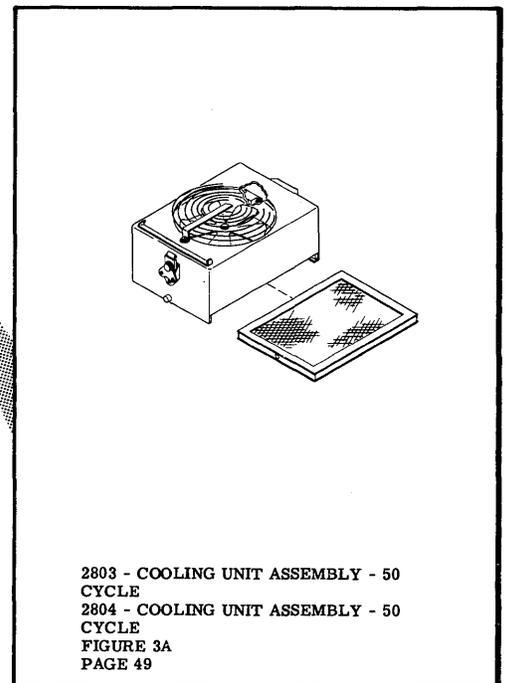
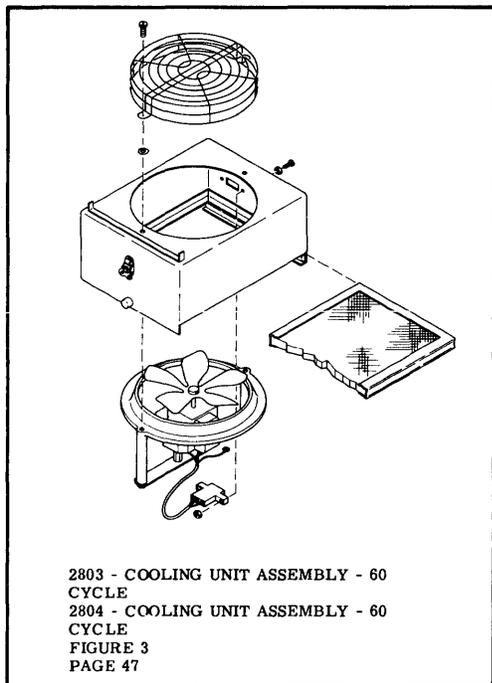
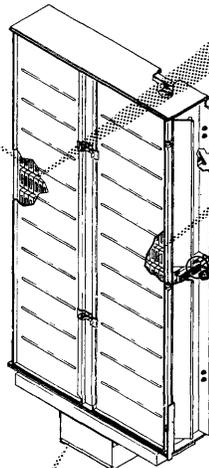
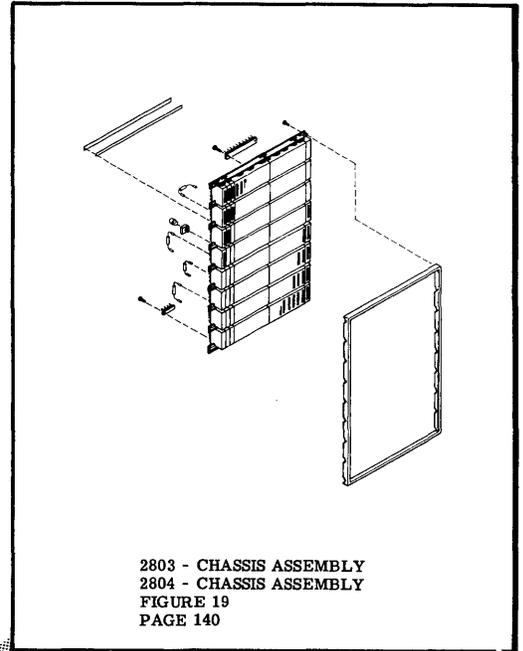
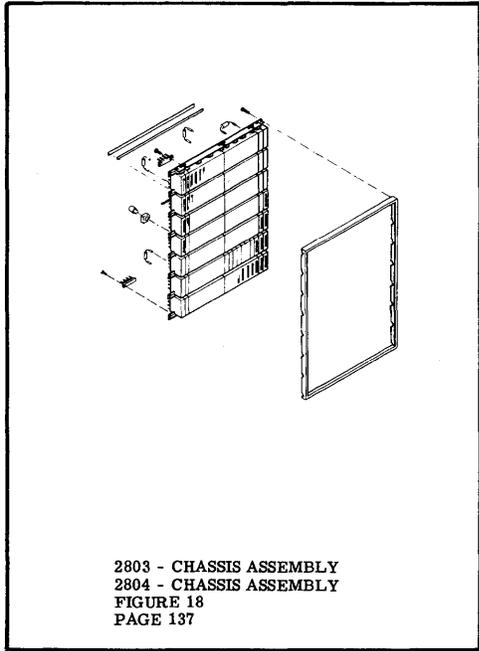
2804 - REGULATOR BOARD ASSEMBLY
FIGURE 6D
PAGE 92

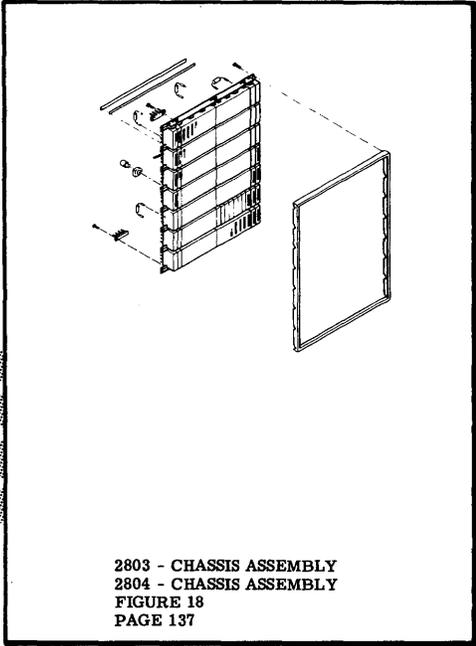
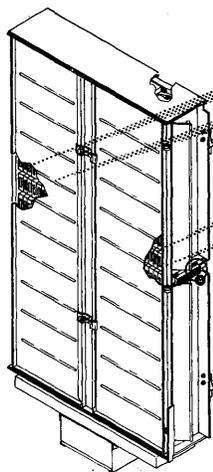


2804 - POWER SUPPLY ASM - OVER
VOLTAGE 50/60 CPS
FIGURE 6C
PAGE 89

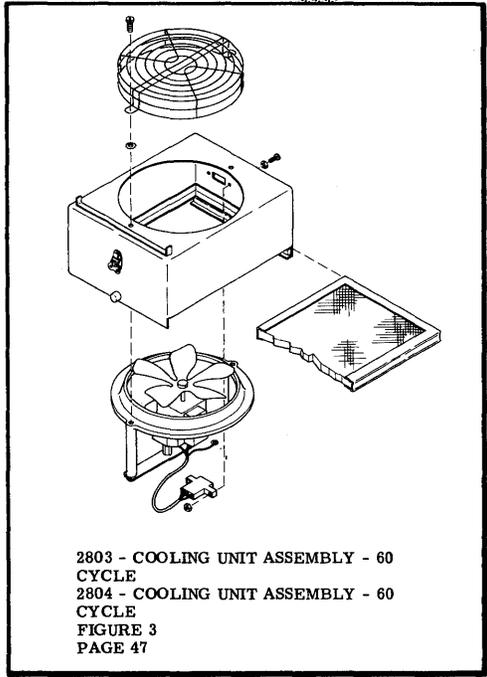




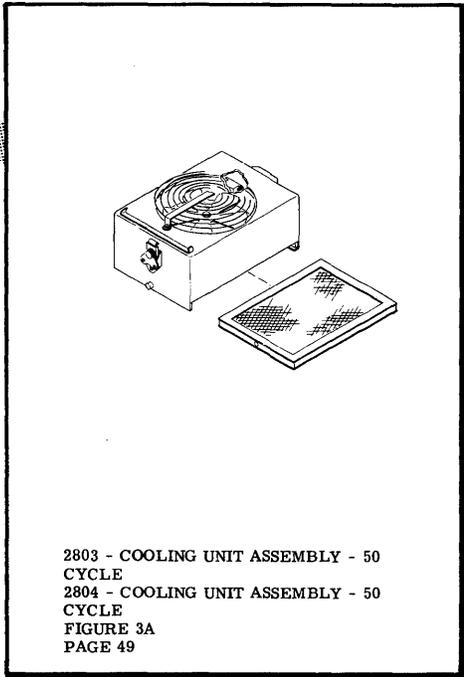




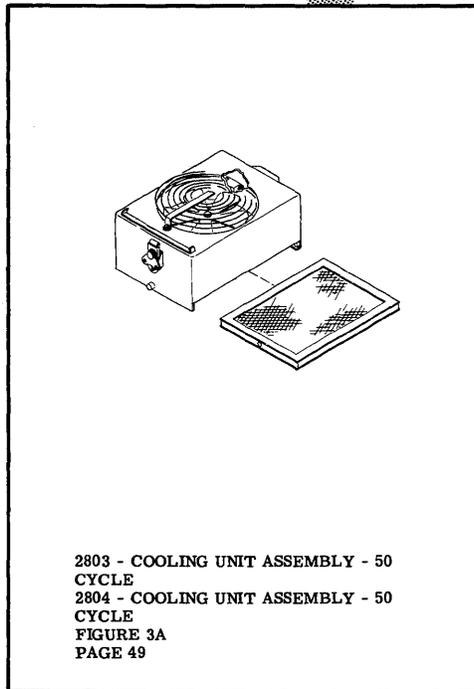
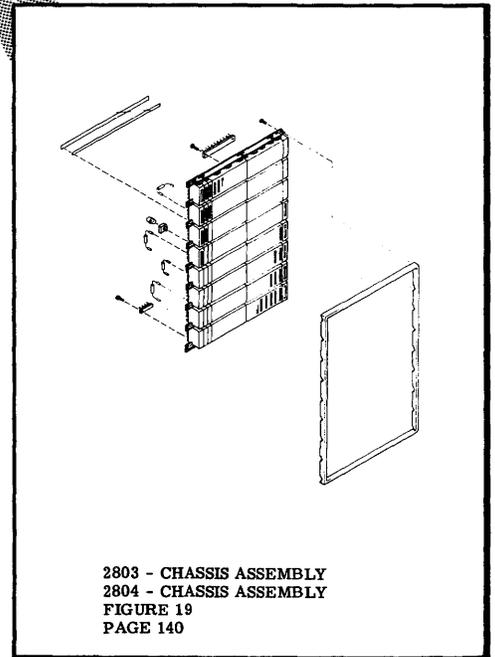
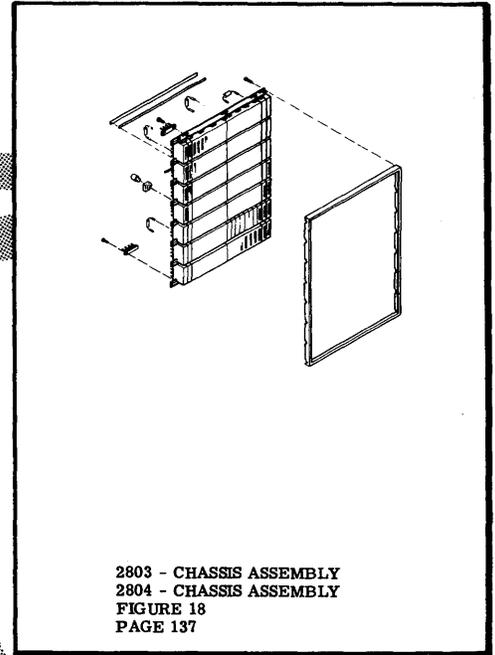
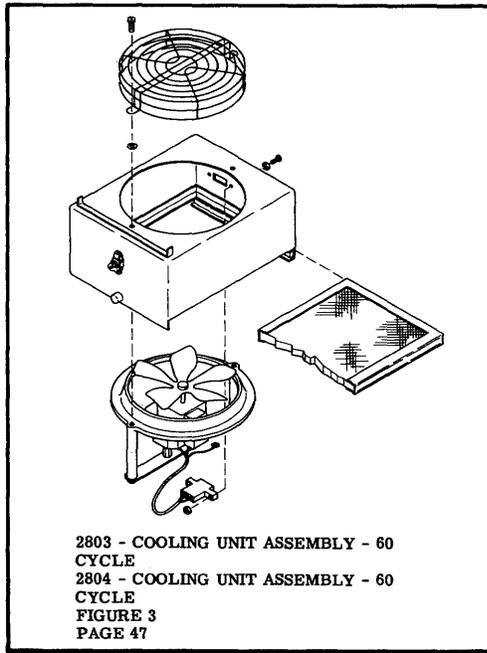
2803 - CHASSIS ASSEMBLY
2804 - CHASSIS ASSEMBLY
FIGURE 18
PAGE 137

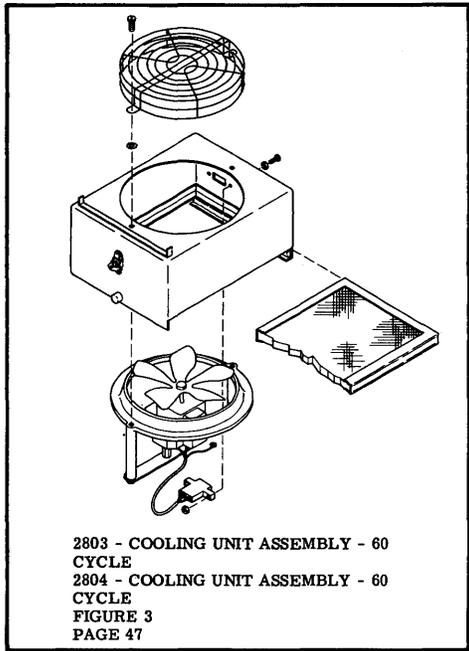
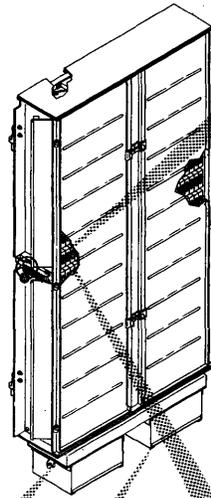


2803 - COOLING UNIT ASSEMBLY - 60
CYCLE
2804 - COOLING UNIT ASSEMBLY - 60
CYCLE
FIGURE 3
PAGE 47

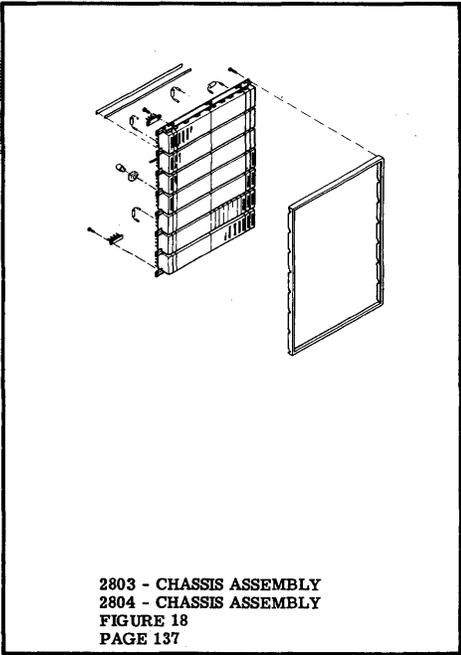


2803 - COOLING UNIT ASSEMBLY - 50
CYCLE
2804 - COOLING UNIT ASSEMBLY - 50
CYCLE
FIGURE 3A
PAGE 49

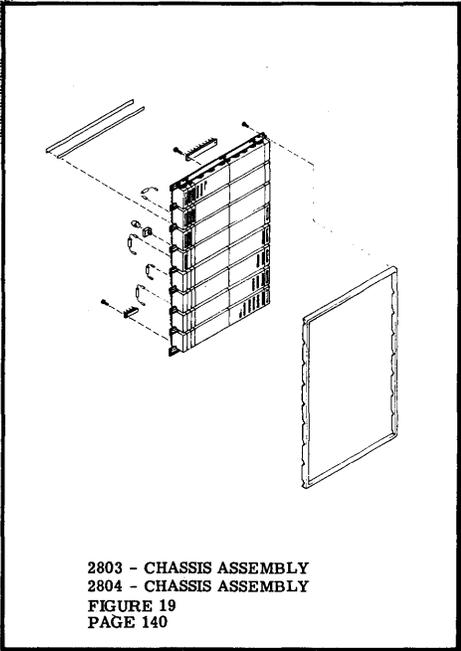




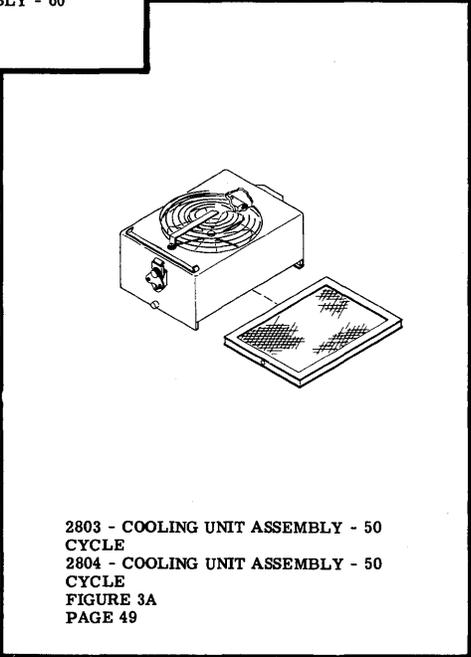
2803 - COOLING UNIT ASSEMBLY - 60
CYCLE
2804 - COOLING UNIT ASSEMBLY - 60
CYCLE
FIGURE 3
PAGE 47



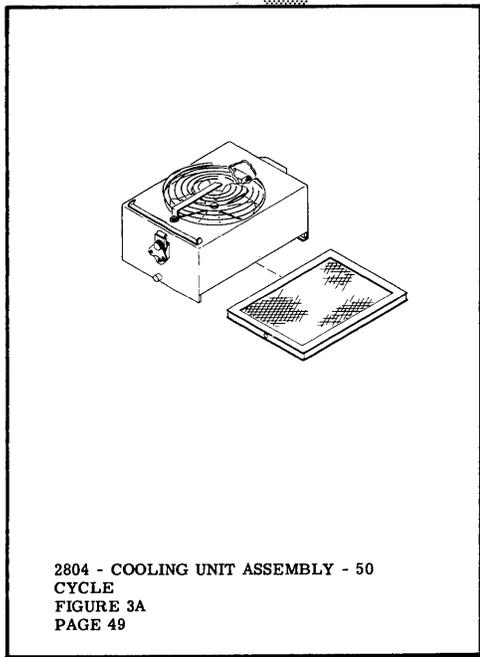
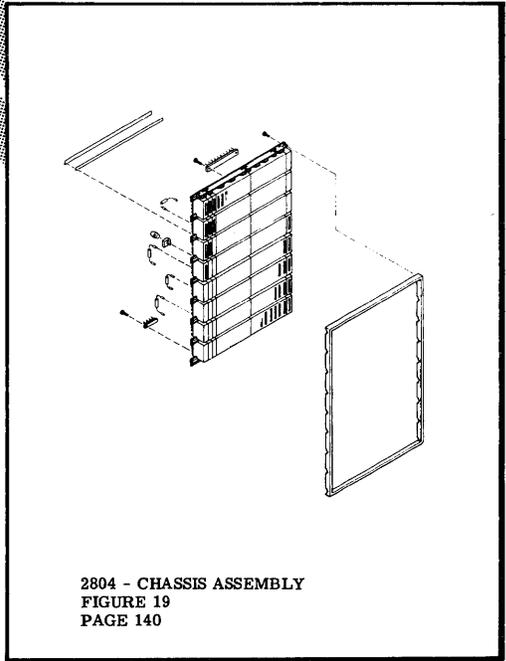
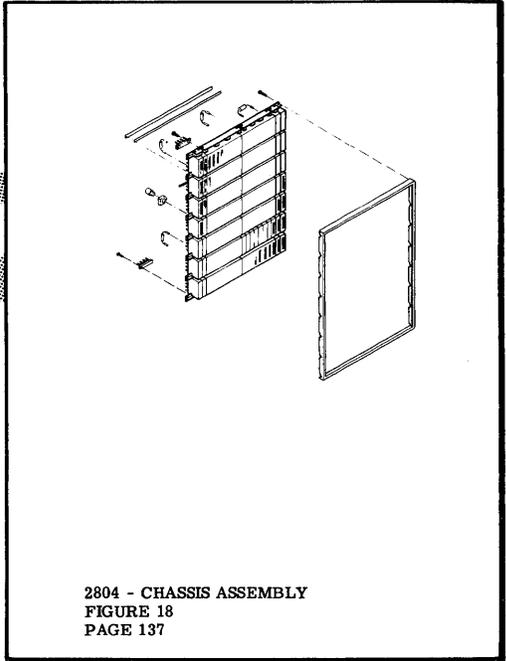
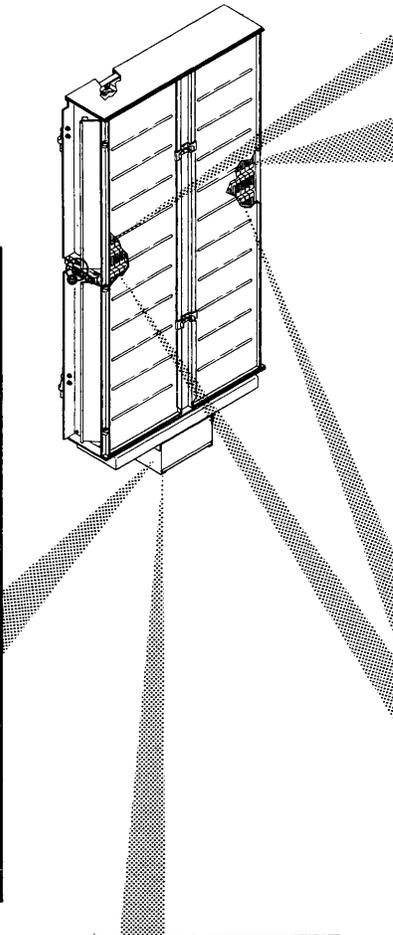
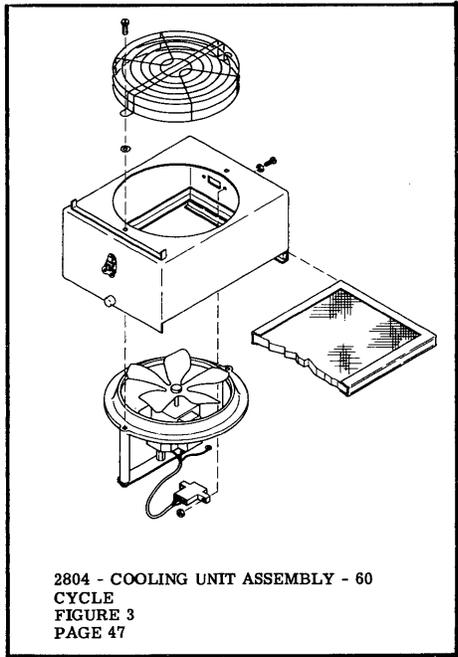
2803 - CHASSIS ASSEMBLY
2804 - CHASSIS ASSEMBLY
FIGURE 18
PAGE 137

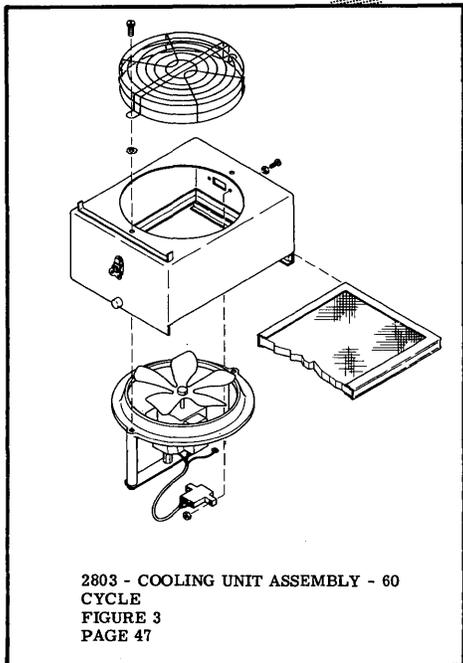
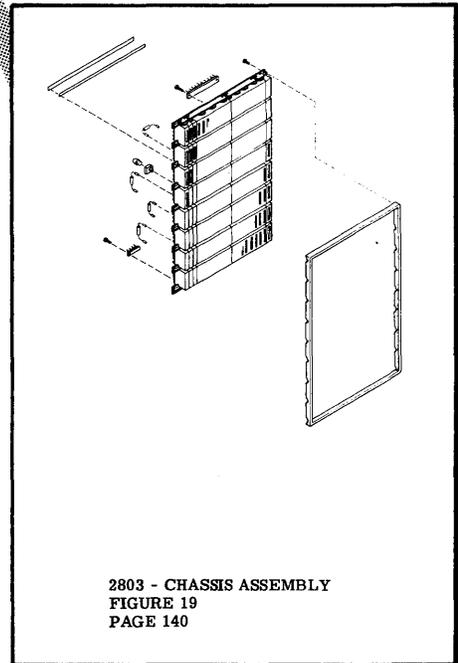
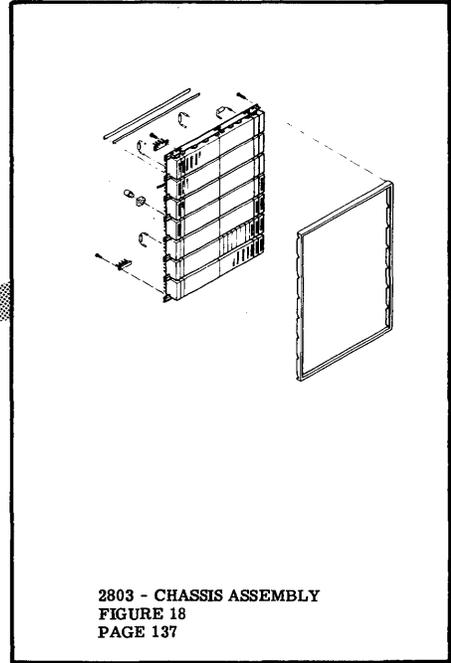
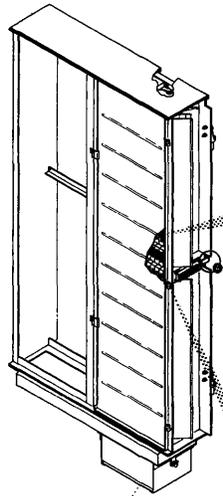


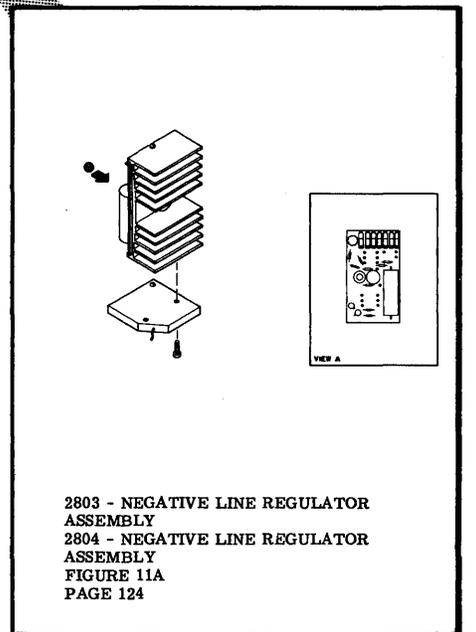
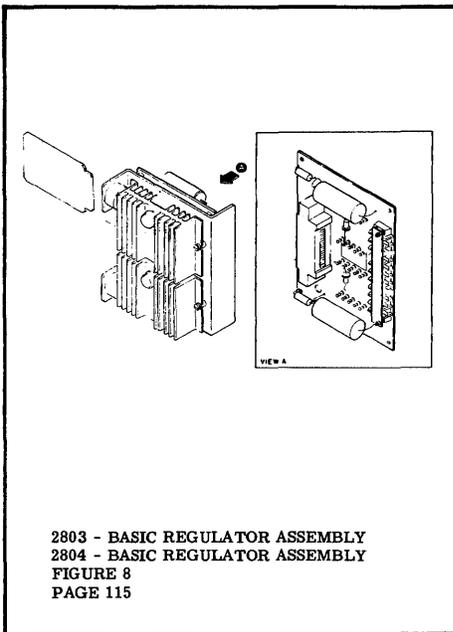
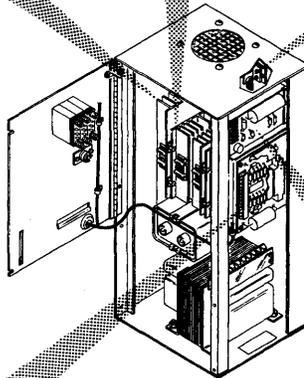
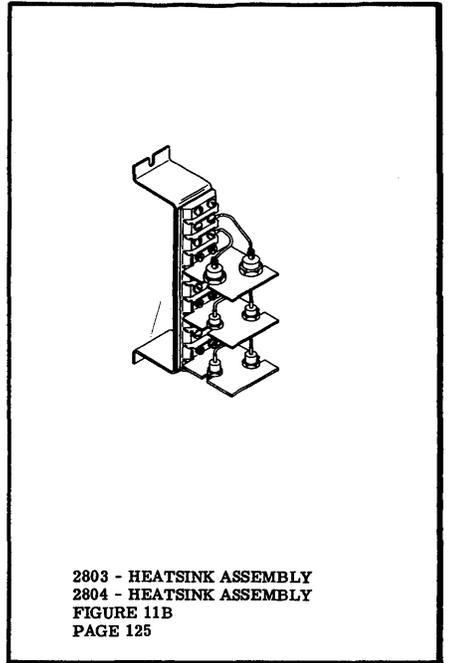
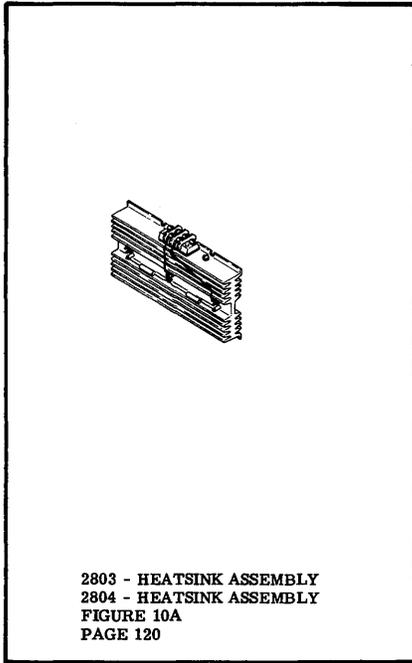
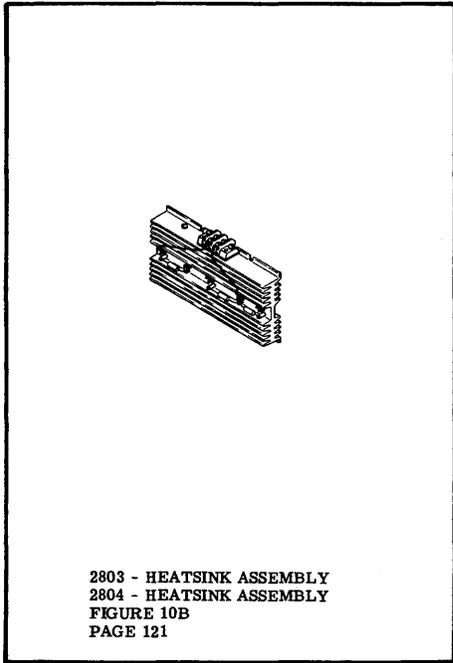
2803 - CHASSIS ASSEMBLY
2804 - CHASSIS ASSEMBLY
FIGURE 19
PAGE 140

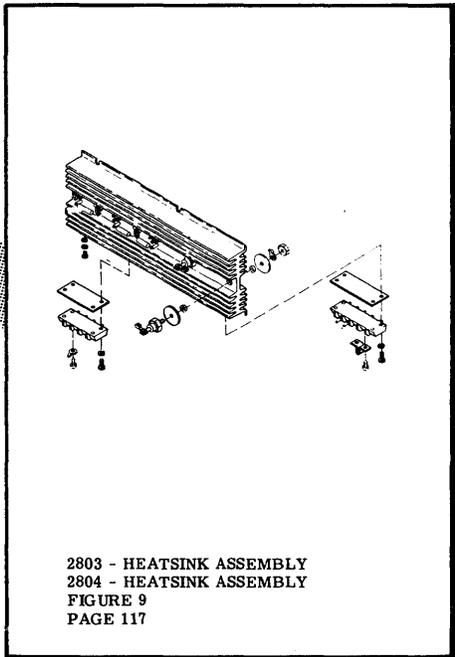
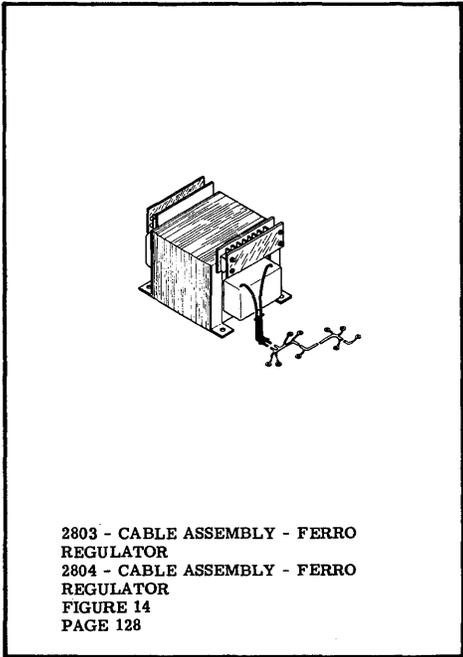
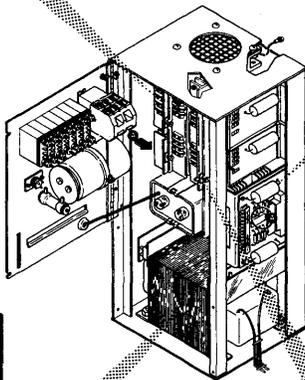
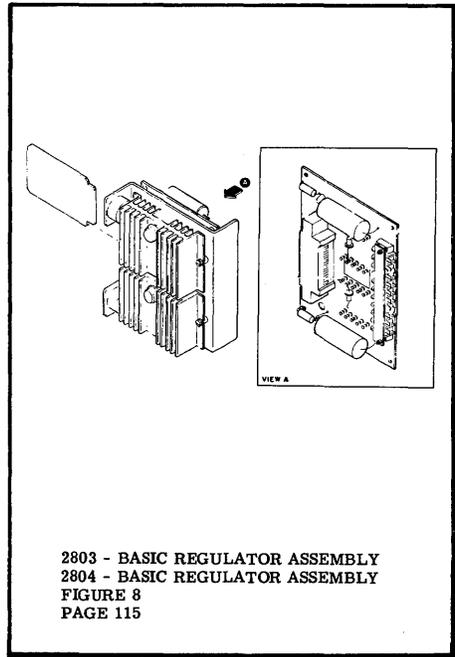
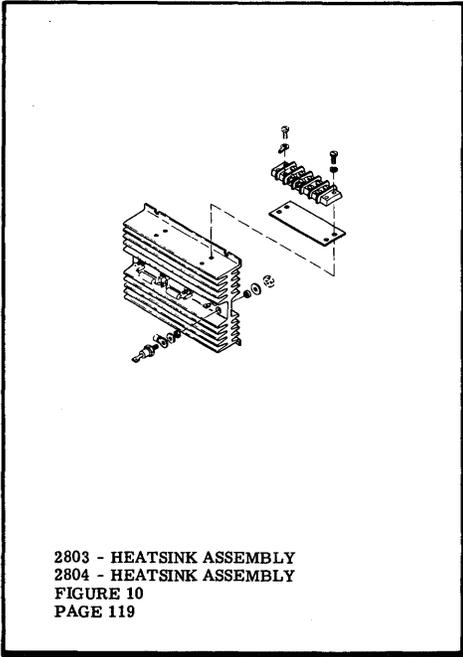


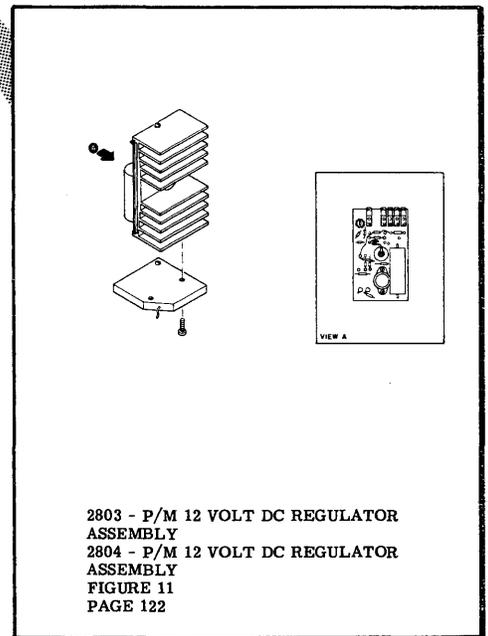
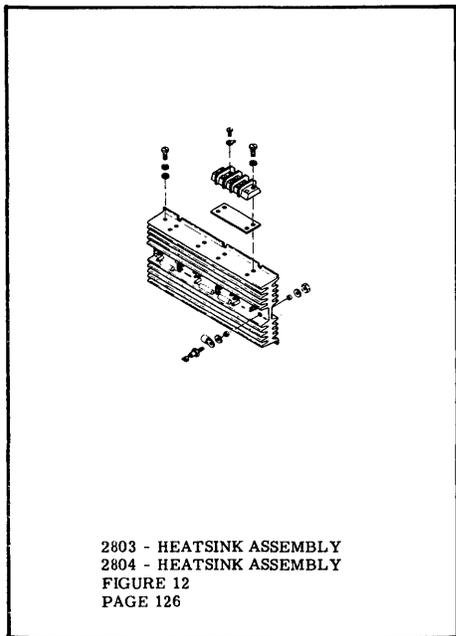
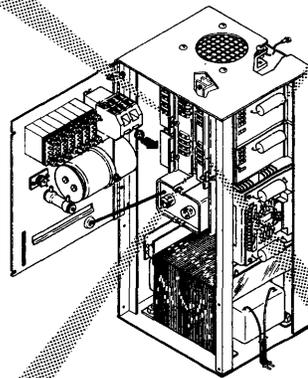
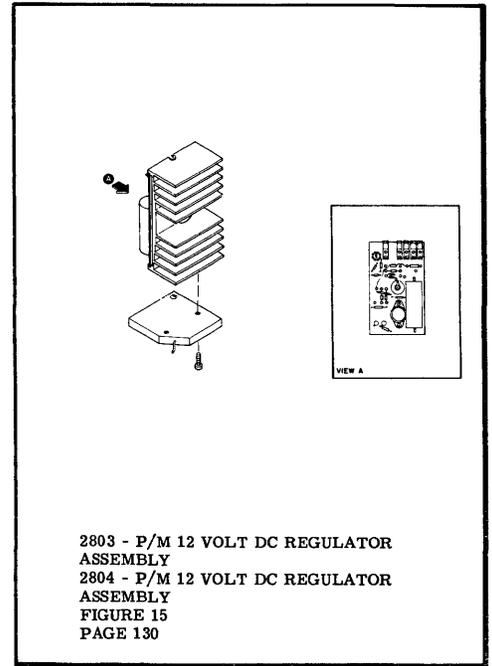
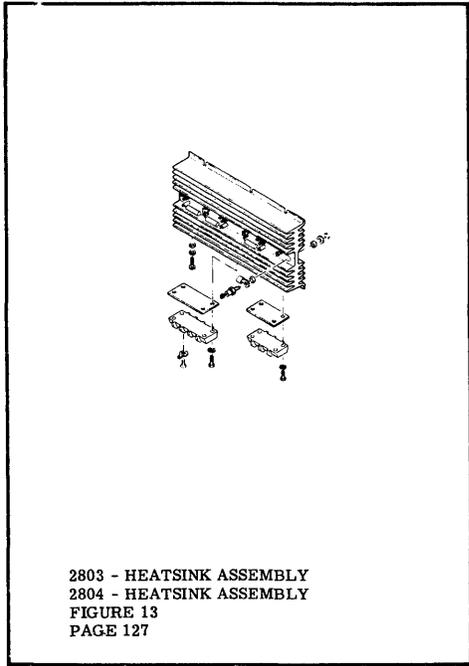
2803 - COOLING UNIT ASSEMBLY - 50
CYCLE
2804 - COOLING UNIT ASSEMBLY - 50
CYCLE
FIGURE 3A
PAGE 49

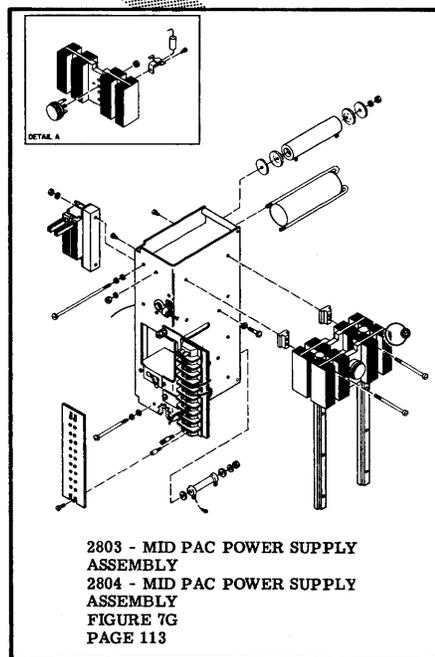
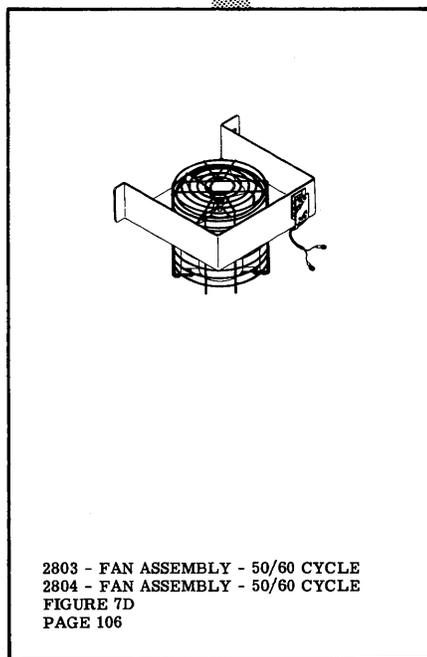
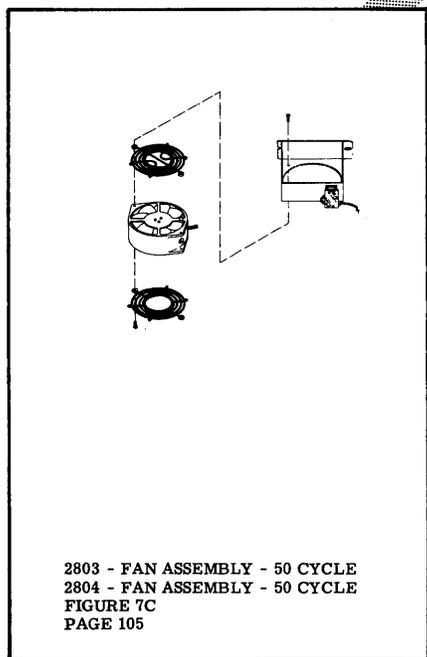
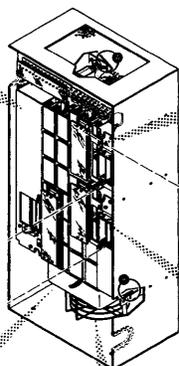
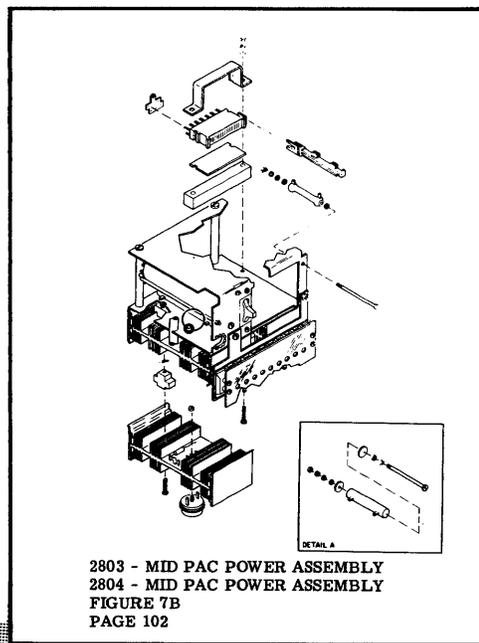
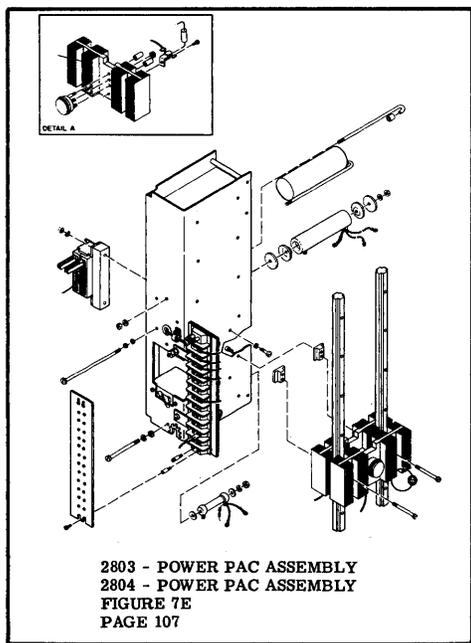












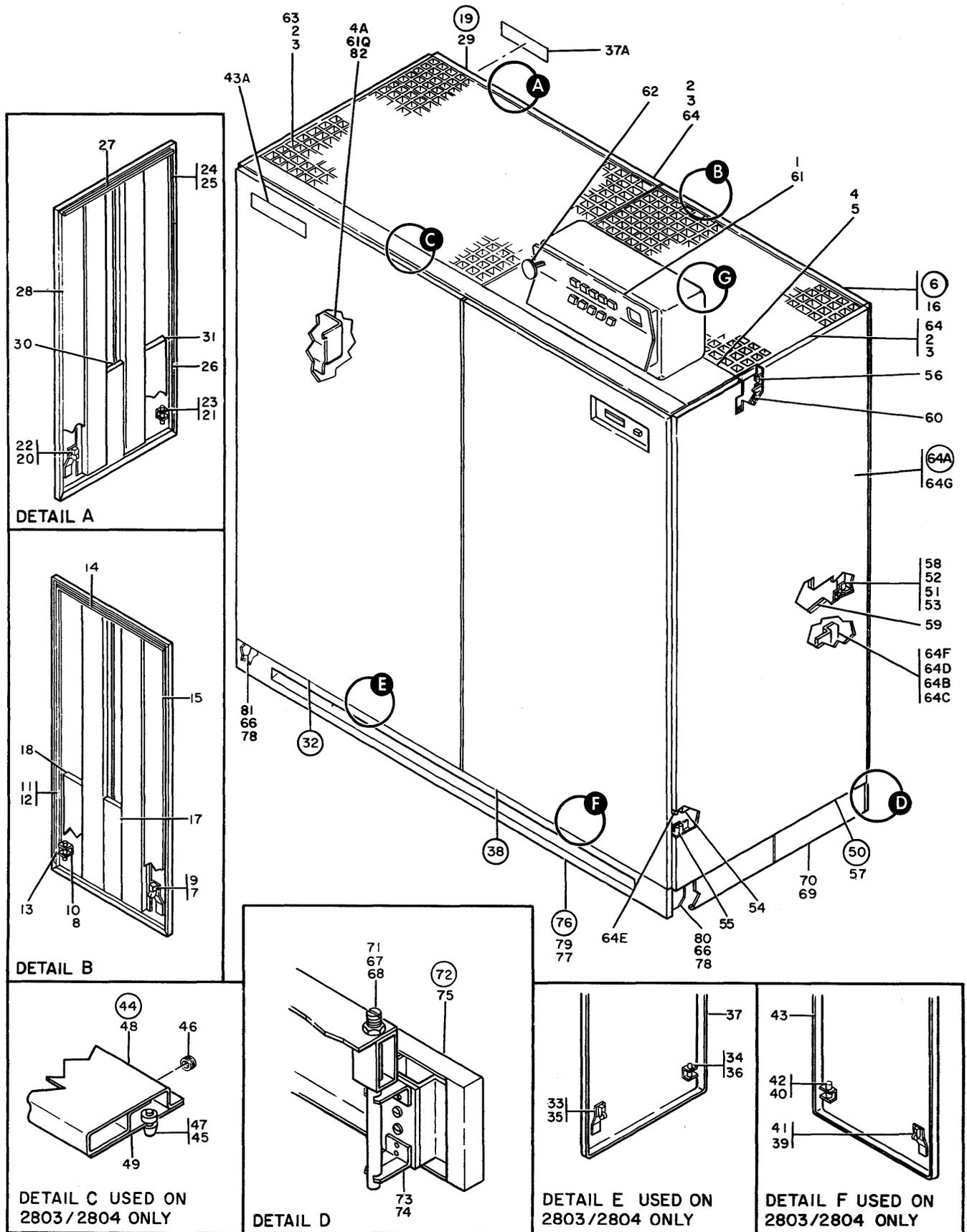


FIGURE 1. COVER ASSEMBLIES. SHEET 1 OF 2. SEE LIST 1.

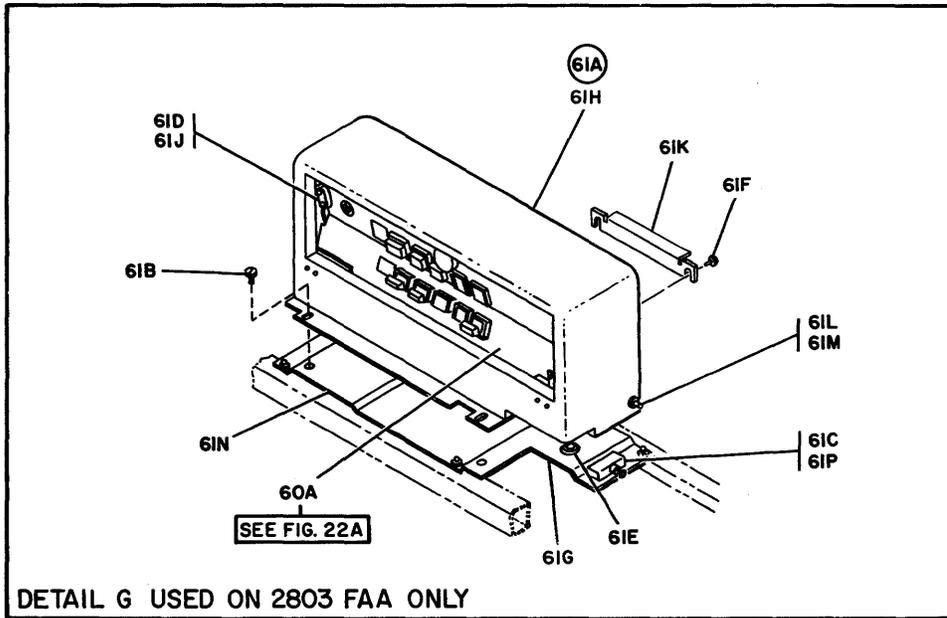


FIGURE 1. COVER ASSEMBLIES. SHEET 2 OF 2. SEE LIST 1.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION 1 2 3 4	UNITS PER ASM.	USABLE ON CODE
		COVER ASSEMBLIES -CONT		
1 -	5382455	COVER ASSEMBLIES -FAA FEATURE BLUE USED ON 2803 FAA MODEL 1 FEATURE FIG. 1 FOR ILLUSTRATION	NP	Z
- 1	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	4	Z
- 2	58207	• SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG	8	B
- 3	257189	• NUT, HEX- 8-32	8	C
- 4	332620	• SCREW, MACH-BIND HD 10-32 X 1/2 LG	4	Z
- 4A	731629	• SCREW, PAN HD- 10-32 X 0.380 LG	2	
- 5	5362221	• COVER ASSEMBLY	1	Z
- 6	5363612	• COVER ASSEMBLY-RED	1	A
- 6	5363613	• COVER ASSEMBLY-YELLOW	1	B
- 6	5363614	• COVER ASSEMBLY-BLUE	1	C
- 6	5363615	• COVER ASSEMBLY-GREY	1	D
- 6	5363614	• COVER ASSEMBLY-BLUE	1	Z
- 7	81693	• . SCREW, MACH-BIND HD 6-32 X 3/8 LG	4	
- 8	257982	• . CLIP, RETAINING-E TYPE 0.188 DIA GROOVE	1	
- 9	513668	• . CATCH, FRICTION LATCH	2	
- 10	5356382	• . STAYARM	1	
- 11	5356429	• . CLIP-RETAINING	7	
- 12	5373637	• . SEAL-REAR DOOR	1	
- 13	5373639	• . SEAL-REAR DOOR	1	
- 14	5373644	• . SEAL-RIGHT REAR COVER	1	
- 15	5383132	• . LINER-REAR COVER	1	
- 16	5386610	• . COVER-RIGHT REAR	1	
- 17	5397635	• . LINER-COVER	1	A
- 18	5397636	• . LINER-COVER	1	B
- 19	5363617	• COVER ASSEMBLY-RED	1	A
- 19	5363618	• COVER ASSEMBLY-YELLOW	1	B
- 19	5363619	• COVER ASSEMBLY-BLUE	1	C
- 19	5363620	• COVER ASSEMBLY-GREY	1	D
- 19	5363619	• COVER ASSEMBLY-BLUE	1	Z
- 20	81693	• . SCREW, MACH-BIND HD 6-32 X 3/8 LG	4	D
- 21	257982	• . CLIP, RETAINING-E TYPE 0.188 DIA GROOVE	1	
- 22	513668	• . CATCH, FRICTION LATCH	2	
- 23	5356382	• . STAYARM	1	
- 24	5356429	• . CLIP-RETAINING	7	
- 25	5373637	• . SEAL-REAR DOOR	1	
- 26	5373639	• . SEAL-REAR DOOR	1	
- 27	5373727	• . SEAL	1	
- 28	5383132	• . LINER-REAR COVER	1	
- 29	5386609	• . COVER-LEFT REAR	1	
- 30	5397635	• . LINER-COVER	1	
- 31	5397636	• . LINER-COVER	1	
- 32	5363614	• COVER ASSEMBLY-BLUE	1	Z
		SEE INDEX 7 THRU 18 FOR BREAKDOWN		
- 32	5371378	• COVER ASSEMBLY, LEFT FRONT, RED	1	A
- 32	5371379	• COVER ASSEMBLY, LEFT FRONT, YELLOW	1	B
- 32	5402859	• COVER ASSEMBLY, RIGHT REAR, RED	2	E
- 32	5371380	• COVER ASSEMBLY, LEFT FRONT, BLUE	1	C
- 32	5402860	• COVER ASSEMBLY, RIGHT REAR, YELLOW	2	F
- 32	5371381	• COVER ASSEMBLY, LEFT FRONT, GRAY	1	O
- 32	5402861	• COVER ASSEMBLY, RIGHT REAR, BLUE	2	G
- 32	5402862	• COVER ASSEMBLY, RIGHT REAR, GRAY	2	H
- 33	81693	• . SCREW, MACH-BIND HD 6-32 X 3/8 LG	4	A
- 34	257982	• . CLIP, RETAINING-E TYPE 0.188 DIA GROOVE	1	B
- 35	513668	• . CATCH, FRICTION LATCH	2	C
- 36	5356382	• . STAYARM	1	D
- 37	5371377	• . COVER, LEFT FRONT	1	
- 37	5386610	• . COVER-RIGHT REAR	1	E
- 37	5386610	• . COVER-RIGHT REAR	1	F
- 37	5386610	• . COVER-RIGHT REAR	1	G
- 37	5386610	• . COVER-RIGHT REAR	1	H
- 37A	5361982	• NAMEPLATE	1	
- 37A	5361983	• NAMEPLATE	1	
- 37A	5408593	• NAMEPLATE	1	
- 37A	5416420	• NAMEPLATE	1	
- 37A	5416421	• NAMEPLATE	1	
		USED ON 2803 ONLY		
- 37A	5361984	• NAMEPLATE	1	
- 37A	5361985	• NAMEPLATE	1	
- 37A	5416422	• NAMEPLATE	1	
- 37A	5416423	• NAMEPLATE	1	
- 37A	5416424	• NAMEPLATE	1	
		USED ON 2804 ONLY		

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		COVER ASSEMBLIES -CONT					
1- 38	5363619	• COVER ASSEMBLY-BLUE				1	Z
		SEE INDEX 20 THRU 31 FOR BREAKDOWN					
- 38	5371384	• COVER ASSEMBLY,RIGHT FRONT,RED				1	A
- 38	5371385	• COVER ASSEMBLY,RIGHT FRONT,YELLOW				1	B
- 38	5371386	• COVER ASSEMBLY,RIGHT FRONT,BLUE				1	C
- 38	5371387	• COVER ASSEMBLY,RIGHT FRONT,GRAY				1	D
- 38	5418061	• COVER ASSEMBLY				NP	E
- 38	5418062	• COVER ASSEMBLY				NP	F
- 38	5418063	• COVER ASSEMBLY				NP	G
- 38	5418064	• COVER ASSEMBLY				NP	H
- 39	81693	• • SCREW,MACH-BIND HD 6-32 X 3/8 LG				4	
- 40	257982	• • CLIP,RETAINING-E TYPE 0.188 DIA GROOVE				1	
- 41	513668	• • CATCH,FRICITION LATCH				2	
- 42	5356382	• • STAYARM				1	A
- 42	5356382	• • STAYARM				1	E
- 42	5356382	• • STAYARM				1	F
- 42	5356382	• • STAYARM				1	G
- 42	5356382	• • STAYARM				1	H
- 43	5371383	• • COVER,FRONT-RIGHT				1	B
- 43	5386609	• • COVER-LEFT REAR				1	E
- 43	5386609	• • COVER-LEFT REAR				1	F
- 43	5386609	• • COVER-LEFT REAR				1	G
- 43	5386609	• • COVER-LEFT REAR				1	H
- 43A	5371391	• NAMEPLATE-2803 USED ON 2803 ONLY				1	
- 43A	5371393	• NAMEPLATE-2804 USED ON 2804 ONLY				1	
- 44	5371395	• COVER ASSEMBLY,TOP FRONT				1	A
- 44	5371395	• COVER ASSEMBLY,TOP FRONT				1	B
- 44	5371395	• COVER ASSEMBLY,TOP FRONT				1	C
- 44	5371395	• COVER ASSEMBLY,TOP FRONT				1	D
- 45	38688	• • SCREW-SUPPORT & TRIM MOUNTING .750 LONG				6	D
- 46	208529	• • BUMPER,RUBBER-FOR 3/16 HOLE				1	
- 47	333064	• • CAP,BOLT				1	
- 48	5371389	• • COVER,TOP FRONT				1	
- 49	5397639	• • PLATE,PATENT LICENSE				1	
- 50	5373714	• COVER ASSEMBLY-SIDE				2	
- 50	5373714	• COVER ASSEMBLY-SIDE				1	E
- 50	5373714	• COVER ASSEMBLY-SIDE				1	F
- 50	5373714	• COVER ASSEMBLY-SIDE				1	G
- 50	5373714	• COVER ASSEMBLY-SIDE				1	H
- 51	9092	• • WASHER-LOCK,SPLIT RING, .194 ID .337OD				2	
- 52	11598	• • NUT PLAIN HEX 10/32				2	
- 53	47242	• • WASHER,FL-NO. 12 X 1/2 OD X 0.062 THK				2	
- 54	5356429	• • CLIP-RETAINING				8	
- 55	5373638	• • SEAL-SIDE DOOR				1	
- 56	5373642	• • SEAL-SIDE COVER				1	
- 57	5373645	• • COVER-SIDE				1	
- 58	5373646	• • STRIKE-SIDE COVER				1	
- 59	5373715	• • LINER-SIDE COVER				1	
- 60	5373716	• • LINER-SIDE COVER				1	
- 60A	5382450	• PANEL ASSEMBLY-CONTROL SEE LIST 22A FOR DETAIL BREAKDOWN				1	Z
- 61	5382451	• PANEL				1	Z
- 61A	5382454	• BOX ASM-CONTROL				1	Z
- 61B	28413	• • SCREW,MACH-BIND HD 10-32 X 5/16 LG				4	
- 61C	38235	• • SCREW MACH 6/32 X .310 LG				2	
- 61D	38433	• • SCREW,MACH-FH 4-40 X 1/4 LG				2	
- 61E	265059	• • GROMMET,RUB-FOR 5/8 HOLE X 1/16 PNL				1	
- 61F	734483	• • SCREW,PAN HD 6-32 X .380 LG				2	
- 61G	5312797	• • SEAL,FRONT COVER				AR	

LIST AND INDEX NUMBER	PART NUMBER	1 2 3 4	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
			COVER ASSEMBLIES -CONT		
1 - 61H	5356371		. . BOX,CONTROL-METAL	1	
- 61J	5356376		. . STAYARM-CONTROL PANEL	1	
- 61K	5356441		. . SUPPORT	1	
- 61L	5356443		. . STUD 10-32 X3/4 LG	2	
- 61M	5356444		. . NUT	6	
- 61N	5386614		. . COVER-INNER	1	
- 61P	5386615		. . SWITCH,INTERLOCK-SPDT	1	
- 61Q	5382620		. . POCKET,PLUG-BOARD PIN	2	
- 62	5383181		. . KNOB ASSEMBLY-PULL	1	Z
- 63	5391647		. . GRID-TOP COVER	2	A
- 63	5391647		. . GRID-TOP COVER	2	B
- 63	5391647		. . GRID-TOP COVER	2	C
- 63	5391647		. . GRID-TOP COVER	2	D
- 63	5391647		. . GRID-TOP COVER	1	Z
- 64	5391649		. . GRID-COVER	1	Z
- 64A	5416406		. . COVER ASSEMBLY, LEFT	1	E
- 64A	5416406		. . COVER ASSEMBLY, LEFT	1	F
- 64A	5416406		. . COVER ASSEMBLY, LEFT	1	G
- 64A	5416406		. . COVER ASSEMBLY, LEFT	1	H
- 64B	9092		. . WASHER-LOCK,SPLIT RING, .194 ID .3370D	2	
- 64C	11598		. . NUT PLAIN HEX 10/32	2	
- 64D	45690		. . WASHER, FL - NO.10 X 7/16 OD X 1/32 THK	2	
- 64E	360193		. . BUMPER	2	
- 64F	5373646		. . STRIKE-SIDE COVER	1	
- 64G	5416359		. . COVER	1	
- 66	99		. . SCREW,MACH-FL CSK HD 10-32 X 3/8 LG	4	
- 67	24107		. . NUT,PLAIN,HEX- 3/8 X 9/16 FL W	3	
- 68	237245		. . RING,RETAINING-EXT 0.300 ID X 0.035 THK	3	
- 69	731629		. . SCREW,PAN HD- 10-32 X 0.380 LG	12	
- 70	5356406		. . KICKPLATE-SIDE	4	
- 71	5356446		. . PIN	3	
- 72	5362005		. . KICKPLATE ASSEMBLY,REAR	1	
- 73	32042		. . SCREW, MACH BIND. HD 10-32 X 3/8 LG.	6	
- 74	5356393		. . CLIP	3	
- 75	5362258		. . KICKPLATE,REAR	1	
- 76	5372634		. . KICKPLATE ASSEMBLY,FRONT	1	
- 77	332620		. . SCREW,MACH-BIND HD 10-32 X 1/2 LG	2	
- 78	5356444		. . NUT	2	
- 79	5371674		. . KICKPLATE,FRONT	1	
- 80	5386611		. . BRACKET-KICKPLATE	1	
- 81	5386612		. . BRACKET-KICKPLATE	1	
- 82	5383004		. . PIN-SHORTING	100	

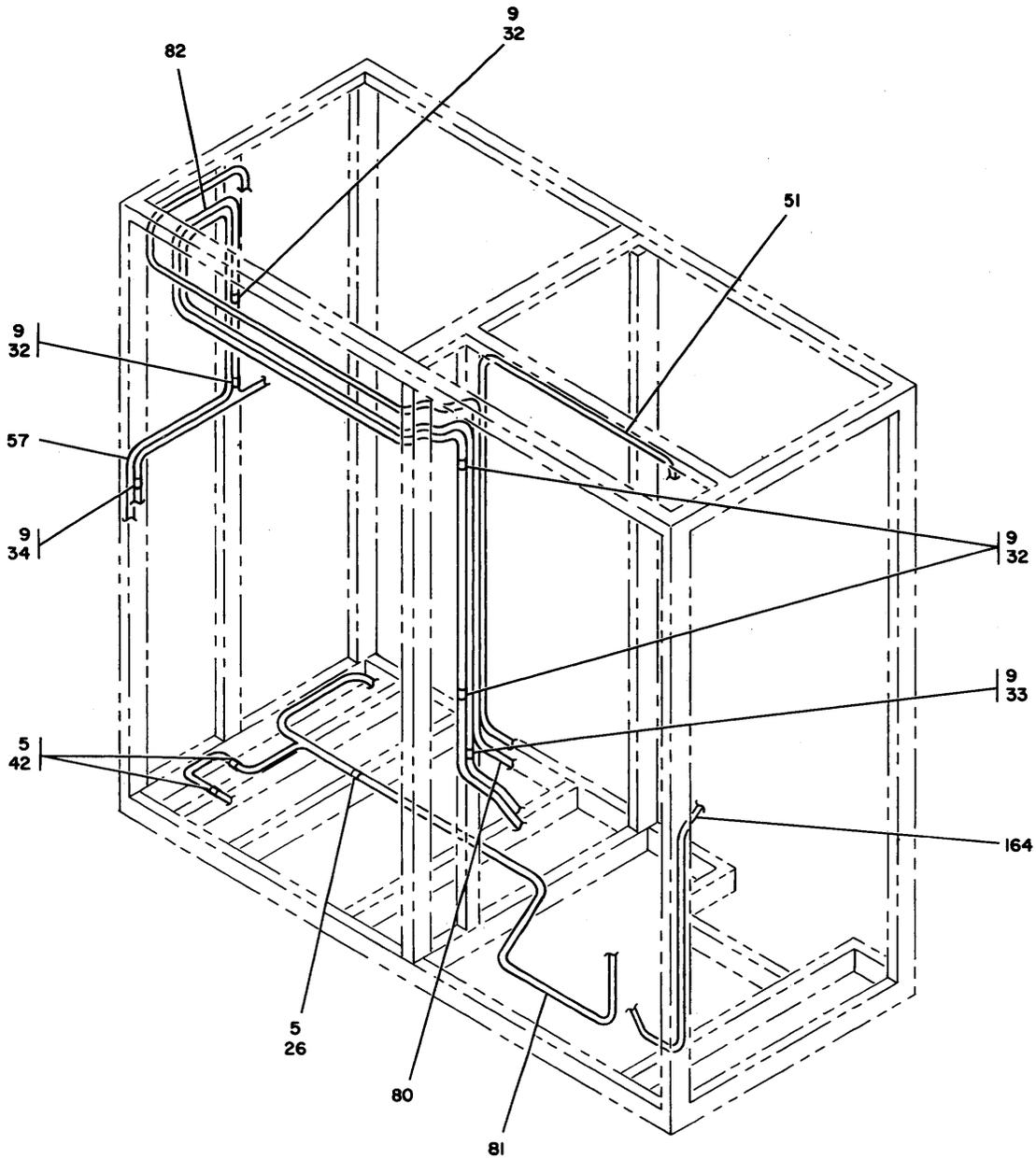


FIGURE 1A. FINAL ASSEMBLY-2803. SHEET 2 OF 4. SEE LIST 1A.

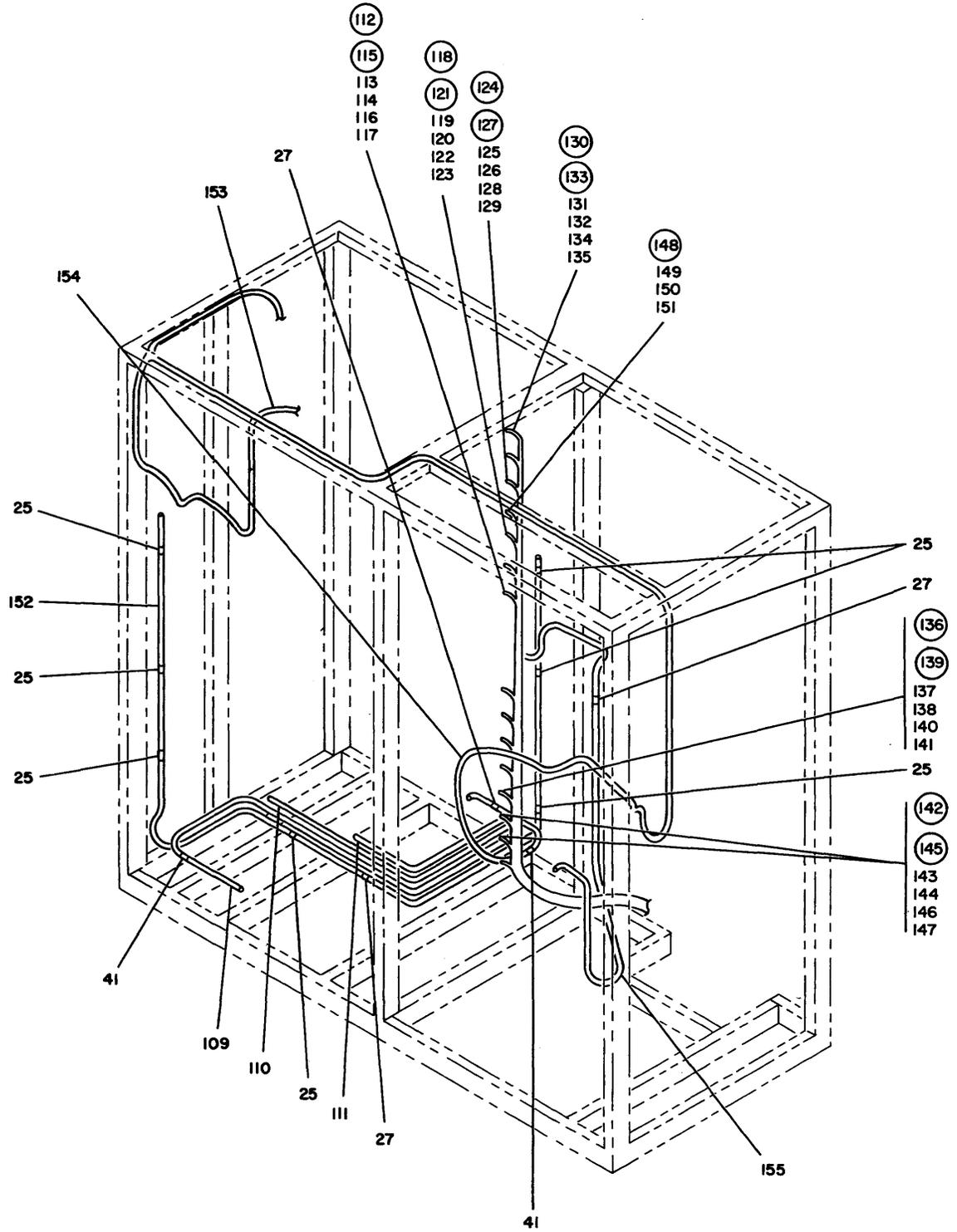


FIGURE 1A. FINAL ASSEMBLY-2803. SHEET 3 OF 4. SEE LIST 1A.

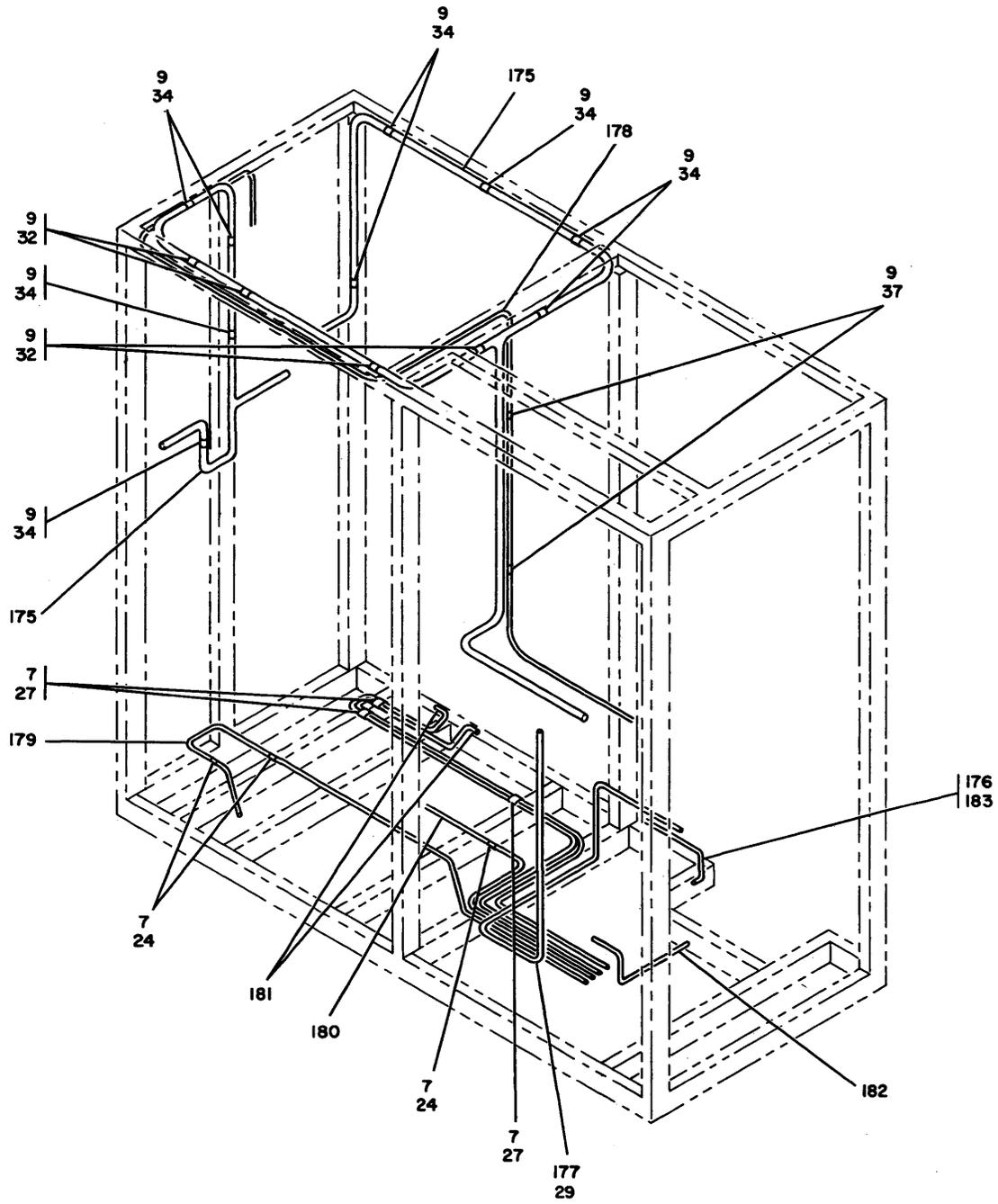


FIGURE 1A. FINAL ASSEMBLY-2803. SHEET 4 OF 4. SEE LIST 1A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		FINAL ASSEMBLY-2803		
1A-	5371400	FINAL ASM - 2803 MOD 1 - 60 CYCLE	NP	
-	5382100	FINAL ASM - 2803 MOD 1 - 50 CYCLE	NP	
-	5415881	FINAL ASM - 2803 MOD 2 - 60 CYCLE	NP	
-	5415880	FINAL ASM - 2803 MOD 2 - 50 CYCLE	NP	
-	5382400	FINAL ASM - 2803 FAA MOD 1 - 60 CYCLE SEE FIG. 1A FOR ILLUSTRATION	NP	
- 1	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK	AR	
- 2	3960	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	AR	
- 3	5677	• SCREW,MACH-BIND HD 10-32 X 3/4 LG	AR	
- 4	6935	• WASHER,LOCK-SPLIT 1/4 X 0.493 OD	AR	
- 5	10170	• SCREW-MACH,BIND HD NO. 6-32 X .250 LG	AR	
- 6	13028	• SPACER	AR	
- 7	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	AR	
- 8	36112	• SCREW,MACH-HEX HD 1/4-20 X 1-1/2 LG	AR	
- 9	38447	• SCREW,MACH-FH 6-32 X 5/8 LG	AR	
- 10	38686	• SCREW,MACH-HEX HD 1/4-20 X 1/2 LG	AR	
- 11	45690	• WASHER, FL - NO.10 X 7/16 OD X 1/32 THK	AR	
- 12	47242	• WASHER,FL-NO. 12 X 1/2 OD X 0.062 THK	AR	
- 13	55901	• WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD	AR	
- 14	55918	• SCREW,MACH-BIND HD 10-32 X 5/8 LG	AR	
- 15	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	AR	
- 16	58207	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG	AR	
- 17	59647	• SCREW,MACH-HEX HD 1/4-20 X 1 LG.	AR	
- 18	76574	• LOCKWASHER-EXT TOOTH ID .267 X OD .510	AR	
- 19	130434	• SCREW-MACH,SLOTTED HEX HD NO,10-32 X.375	AR	
- 20	234340	• SCREW, HINGE MTG	AR	
- 20A	151720	• SET SCREW-SPLINE DR CUP PT 8-32 X 3/16	AR	
- 20B	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG	AR	
- 21	210108	• SCREW,DOWEL- 10-32 X .187 LG	AR	
- 22	251227	• RING,RETAINING	AR	
- 23	257189	• NUT,HEX- 8-32	AR	
- 24	303538	• CLAMP,CABLE	8	
- 25	327921	USED ON 2803 MOD. 2 50/60 CYCLE • CLAMP,CABLE	7	
- 26	327921	USED ON 2803 FAA • CLAMP,CABLE	1	
- 27	327922	USED ON 2803 MOD. 1 50/60 CYCLE • CLAMP, CABLE-.625 DIAMETER	3	
- 28	332620	USED ON 2803 MOD. 2 50/60 CYCLE • SCREW,MACH-BIND HD 10-32 X 1/2 LG	AR	
- 29	356742	• CLAMP,LOOP- 0.250 ID 0.177 DIA MTG HOLE	6	
- 30	383743	• JUMPER,GND- 8 IN. LG	1	
- 31	438623	USED ON 2803 MOD. 2 50/60 CYCLE • SCREW,MACH-BIND HD 1/4-20 X 5/8 LG	AR	
- 32	438807	• CLAMP-ADJUSTABLE CABLE	4	
- 32	438807	USED ON 2803 MOD. 2 50/60 CYCLE • CLAMP-ADJUSTABLE CABLE	9	
- 33	472168	USED ON 2803 MOD. 1 50/60 CYCLE • CLAMP-CABLE	1	
- 34	478012	USED ON 2803 MOD. 1 50/60 CYCLE • CLAMP-ADJUSTABLE CABLE	1	
- 34	478012	USED ON 2803 MOD. 1 50/60 CYCLE • CLAMP-ADJUSTABLE CABLE	9	
- 35	510425	USED ON 2803 MOD. 2 50/60 CYCLE • JUMPER ASSEMBLY,NO 14 WIRE 3 IN. LONG USED ON 2803 MOD. 1 50 CYCLE	1	
- 36	510810	• WASHER,FL 0.187 ID X 0.437 OD	AR	
- 37	523250	• CLAMP-ADJUSTABLE CABLE	1	
- 38	526098	• STRAP-GROUNDING 6 IN. LG	1	
- 38	526098	USED ON 2803 MOD. 1 50/60 CYCLE • STRAP-GROUNDING 6 IN. LG USED ON 2803 MOD. 2 50/60 CYCLE	2	
- 39	253755	• SHIELD	5	
- 40	2101326	• TERMINAL,RING-10/12 AWG,NO. 10,INS	2	
- 41	532393	• CLAMP-ADJUSTABLE CABLE	2	
- 42	533289	USED ON 2803 FAA • CLAMP,CABLE USED ON 2803 MOD. 1 50/60 CYCLE	2	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2803 -CONT					
1A- 43	535632	. DECAL-INST,HAZARDOUS AREA USED ON 2803 MOD. 1 50/60 CYCLE				1	
- 44	597068	. CATCH-COVER				8	
- 45	597215	. JUMPER ASSEMBLY-GROUND WIRE USED ON 2803 MOD. 1 50/60 CYCLE				1	
- 46	598274	. JUMPER ASM-GROUND USED ON 2803 MOD. 1 50/60 CYCLE				1	
- 47	601093	. SCREW,MACH-BIND HD 8-32 X 3/8 LG				AR	
- 48	646007	. LABEL,WARNING USED ON 2803 MOD. 1 50/60 CYCLE				1	
- 49	731629	. SCREW,PAN HD- 10-32 X 0.380 LG				AR	
- 50	1090873	. LOCKWASHER				4	
- 51	2501039	. CABLE ASSEMBLY USED ON 2803 MOD. 1 50 CYCLE				1	
- 52	2501194	. JUMPER ASM USED ON 2803 MOD. 2 50/60 CYCLE				1	
- 53	2501266	. GATE ASSEMBLY-TAU BACK LEFT HAND USED ON 2803 MOD. 2 50/60 CYCLE SEE LIST 2C FOR DETAIL BREAKDOWN				NP	
- 54	2501336	. SPACER USED ON 2803 MOD. 2 50/60 CYCLE				2	
- 55	2503611	. WEIGHT,FRAME USED ON 2803 MOD. 1 60 CYCLE				1	
- 56	2507164	. SUPPORT USED ON 2803 MOD. 1 50/60 CYCLE				1	
- 56	2507164	. SUPPORT USED ON 2803 MOD. 2 50/60 CYCLE				2	
- 57	2507351	. CABLE ASSEMBLY				1	
- 58	2507646	. LINE FILTER,RF1 USED ON 2803 MOD. 1 60 CYCLE				1	
- 59	2507647	. LINE FILTER,RF1,60 AMP,30-60 CPS USED ON 2803 MOD. 2 60 CYCLE				1	
- 62	2514411	. INSULATOR,FILTER MOUNTING USED ON 2803 MOD. 2 60 CYCLE				1	
- 63	2514412	. PLATE,FILTER INSULATOR USED ON 2803 MOD. 2 60 CYCLE				1	
- 64	2514448	. AC BOX ASSEMBLY,60 CYCLE USED ON 2803 MOD. 2 60 CYCLE SEE LIST 4G FOR DETAIL BREAKDOWN				1	
- 65	2514431	. INSULATOR,FILTER MOUNTING USED ON 2803 MOD. 1 60 CYCLE				1	
- 66	5313673	. SEAL-URETHANE FOAM 3/4 W X 1/2 THK				AR	
- 67	5323467	. SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM				AR	
- 68	5356341	. GUIDE				4	
- 69	5356392	. PIN 1/4-20 UNC-28				AR	
- 70	5356433	. STUD 8-32 X 1/4 LG				AR	
- 71	5356437	. SUPPORT				AR	
- 72	5356438	. SUPPORT				AR	
- 75	5362135	. STRIKE USED ON 2803 MOD. 2 50/60 CYCLE				1	
- 76	5362183	. GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2803 MOD. 1 50/60 CYCLE SEE LIST 2 FOR DETAIL BREAKDOWN				NP	
- 77	5362185	. COVER-AC BOX, 60 CYCLE USED ON 2803 MOD. 1 60 CYCLE				1	
- 78	5362193	. RAIL-I/O RETAINER USED ON 2803 MOD. 2 50 CYCLE				1	
- 79	5362230	. COVER,INNER TOP				2	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2803 -CONT					
1A-103	5382414	. SUPPORT,GATE HINGE-FRAME UPRIGHT USED ON 2803 FAA				1	
-104	5382415	. BRACKET,RIGHT-UPRIGHT USED ON 2803 FAA				1	
-105	5382416	. BRACKET,LEFT-UPRIGHT USED ON 2803 FAA				3	
-106	5382417	. BRACKET-REAR CONNECTOR USED ON 2803 FAA				1	
-107	5382418	. STRAP-REAR CONNECTOR MOUNTING USED ON 2803 FAA				2	
-108	5382421	. RAIL-I/O RETAINER USED ON 2803 FAA				2	
-109	5382425	. CABLE ASM- 01A3Z TO 01C3Z USED ON 2803 FAA				1	
-110	5382426	SEE LIST 25-18 AND -19 FOR COMPONENT PARTS . CABLE ASM- 01C3Z TO 01B3Z USED ON 2803 FAA				1	
-111	5382427	SEE LIST 25-18 AND -19 FOR COMPONENT PARTS . CABLE ASM- 01C3Z TO 01B4Z USED ON 2803 FAA				1	
-112	5382428	SEE LIST 25-18,-18A AND -19 FOR COMPONENT PARTS . CABLE ASM- I/O NO. 6 TO PANEL A STYLE USED ON 2803 FAA				1	
-113	5318982	. . TERMINATION ASSEMBLY,COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-114	5371367	. . CABLE ASSEMBLY,COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-115	5382429	. CABLE ASM- I/O NO. 5 TO PANEL A STYLE USED ON 2803 FAA				1	
-116	5318982	. . TERMINATION ASSEMBLY,COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-117	5371367	. . CABLE ASSEMBLY,COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-118	5382430	. CABLE ASM- I/O NO. 8 TO PANEL A STYLE USED ON 2803 FAA				1	
-119	5318982	. . TERMINATION ASSEMBLY,COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-120	5371367	. . CABLE ASSEMBLY,COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-121	5382431	. CABLE ASM- I/O NO. 7 TO PANEL A STYLE USED ON 2803 FAA				1	
-122	5318982	. . TERMINATION ASSEMBLY,COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-123	5371367	. . CABLE ASSEMBLY,COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-124	5382432	. CABLE ASM- I/O NO. 11 TO PANEL A STYLE USED ON 2803 FAA				1	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2803 -CONT					
1A-125	5318982	. . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-126	5371367	. . CABLE ASSEMBLY, COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-127	5382433	. CABLE ASM- I/O NO. 10 TO PANEL A STYLE USED ON 2803 FAA				1	
-128	5318982	. . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-129	5371367	. . CABLE ASSEMBLY, COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-130	5382434	. CABLE ASM- I/O NO. 13 TO PANEL A STYLE USED ON 2803 FAA				1	
-131	5318982	. . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-132	5371367	. . CABLE ASSEMBLY, COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-133	5382435	. CABLE ASM- I/O NO. 12 TO PANEL A STYLE USED ON 2803 FAA				1	
-134	5318982	. . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-135	5371367	. . CABLE ASSEMBLY, COAX-STYLE A SEE LIST 25-6,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-136	5382436	. CABLE ASM- I/O NO. 2 TO PANEL A STYLE USED ON 2803 FAA				1	
-137	5318982	SEE LIST 25-8A FOR COMPONENT PARTS . . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-138	5371413	. . CABLE ASSEMBLY, COAX-STYLE A SEE LIST 25-6,-7,-8,-8A AND -9 FOR COMPONENT PARTS				1	
-139	5382437	. CABLE ASM- I/O NO. 1 TO PANEL A STYLE USED ON 2803 FAA				1	
-140	5318982	SEE LIST 25-8A FOR COMPONENT PARTS . . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-141	5371413	. . CABLE ASSEMBLY, COAX-STYLE A SEE LIST 25-6,-7,-8,-8A AND -9 FOR COMPONENT PARTS				1	
-142	5382438	. CABLE ASM- I/O NO. 4 TO PANEL B STYLE USED ON 2803 FAA				1	
-143	5318982	. . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-144	5371369	. . CABLE ASSEMBLY, COAX-STYLE B SEE LIST 25-6A,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-145	5382439	. CABLE ASM- I/O NO. 3 TO PANEL B STYLE USED ON 2803 FAA				1	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2803 -CONT					
1A-146	5318982	. . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-147	5371369	. . CABLE ASSEMBLY, COAX-STYLE B SEE LIST 25-6A,-7,-8 AND -9 FOR COMPONENT PARTS				1	
-148	5382440	. CABLE ASM- I/O NO. 9 TO PANEL A STYLE USED ON 2803 FAA				1	
-149	5318982	. . TERMINATION ASSEMBLY, COAX PADDLE SEE LIST 25-2,-3,-4 AND -5 FOR COMPONENT PARTS				2	
-150	5353916	. . CONNECTOR				1	
-151	5364067	. . CABLE ASSEMBLY, COAX				1	
-152	5382443	. CABLE ASM- 01A1B AND C TO 01C1D USED ON 2803 FAA SEE LIST 25-18 AND -19 FOR COMPONENT PARTS				1	
-153	5382465	. CABLE ASM-THERMAL CONTROL USED ON 2803 FAA SEE LIST 25-13,-18,-19,-25 AND -26 FOR COMPONENT PARTS				1	
-154	5382467	. CABLE ASM-FAA C GATE FAN USED ON 2803 FAA SEE LIST 25-13,-22 AND -24 FOR COMPONENT PARTS				1	
-155	5382468	. CABLE ASM-TCU DC GATE C FFA USED ON 2803 FAA SEE LIST 25-13C,-19 AND -23 FOR COMPONENT PARTS				1	
-156	5382472	. BRACKET USED ON 2803 FAA				1	
-157	5382473	. BRACKET USED ON 2803 FAA				1	
-158	5382474	. CLAMP USED ON 2803 FAA				1	
-159	5382475	. CLAMP USED ON 2803 FAA				1	
-160	5383112	. SCREW-THREAD FORMING-HEX WASHER HD				AR	
-161	5383113	. STRAP USED ON 2803 FAA				1	
-162	5386613	. BRACKET-TOP FRONT COVER MTG				2	
-163	5382420	. BOX ASSEMBLY, AC - 60 CYCLE USED ON 2803 FAA 60 CYCLE SEE LIST 4B FOR DETAIL BREAKDOWN				1	
-163	5421150	. AC POWER SUPPLY ASSEMBLY, 60 HZ USED ON 2803 MOD. 2 60 CYCLE SEE LIST 4D FOR DETAIL BREAKDOWN				1	
-163	5421170	. AC POWER SUPPLY ASSEMBLY, 50 HZ, 50 AMP USED ON 2803 MOD. 2 50 CYCLE SEE LIST 4F FOR DETAIL BREAKDOWN				1	
-164	5402873	. CABLE ASM-FERRO AC USED ON 2803 MOD. 1 50/60 CYCLE				1	
-165	5408588	. CE PANEL ASSEMBLY USED ON 2803 MOD. 2 50/60 CYCLE SEE LIST 1C FOR DETAIL BREAKDOWN				1	
-166	5408590	. CHAIN- GATE STOP				2	
-168	5408605	. SLEEVE- CHAIN COVER USED ON 2803 MOD. 1 50/60 CYCLE				1	

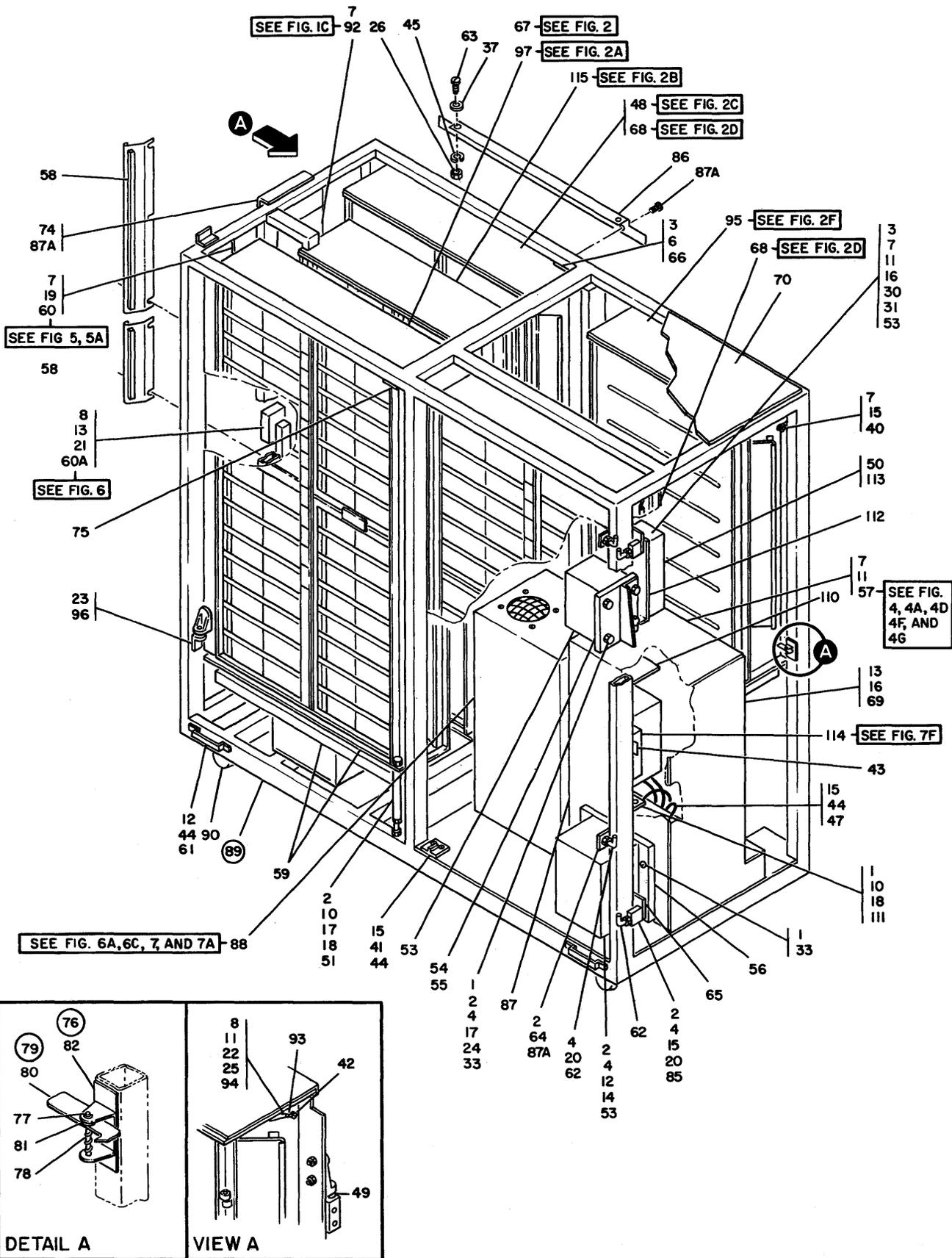


FIGURE 1B. FINAL ASSEMBLY-2804. SHEET 1 OF 3. SEE LIST 1B.

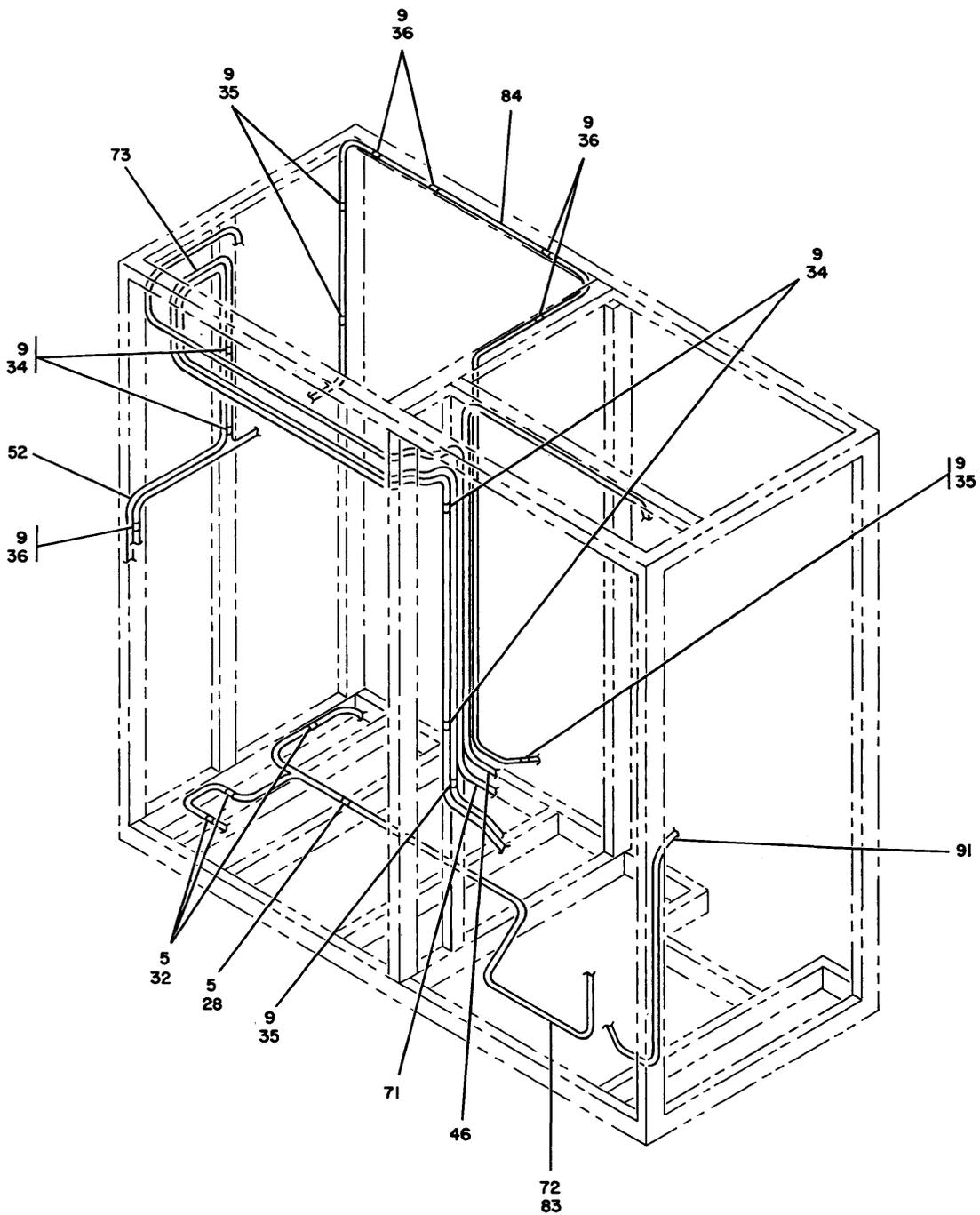


FIGURE 1B. FINAL ASSEMBLY-2804. SHEET 2 OF 3. SEE LIST 1B.

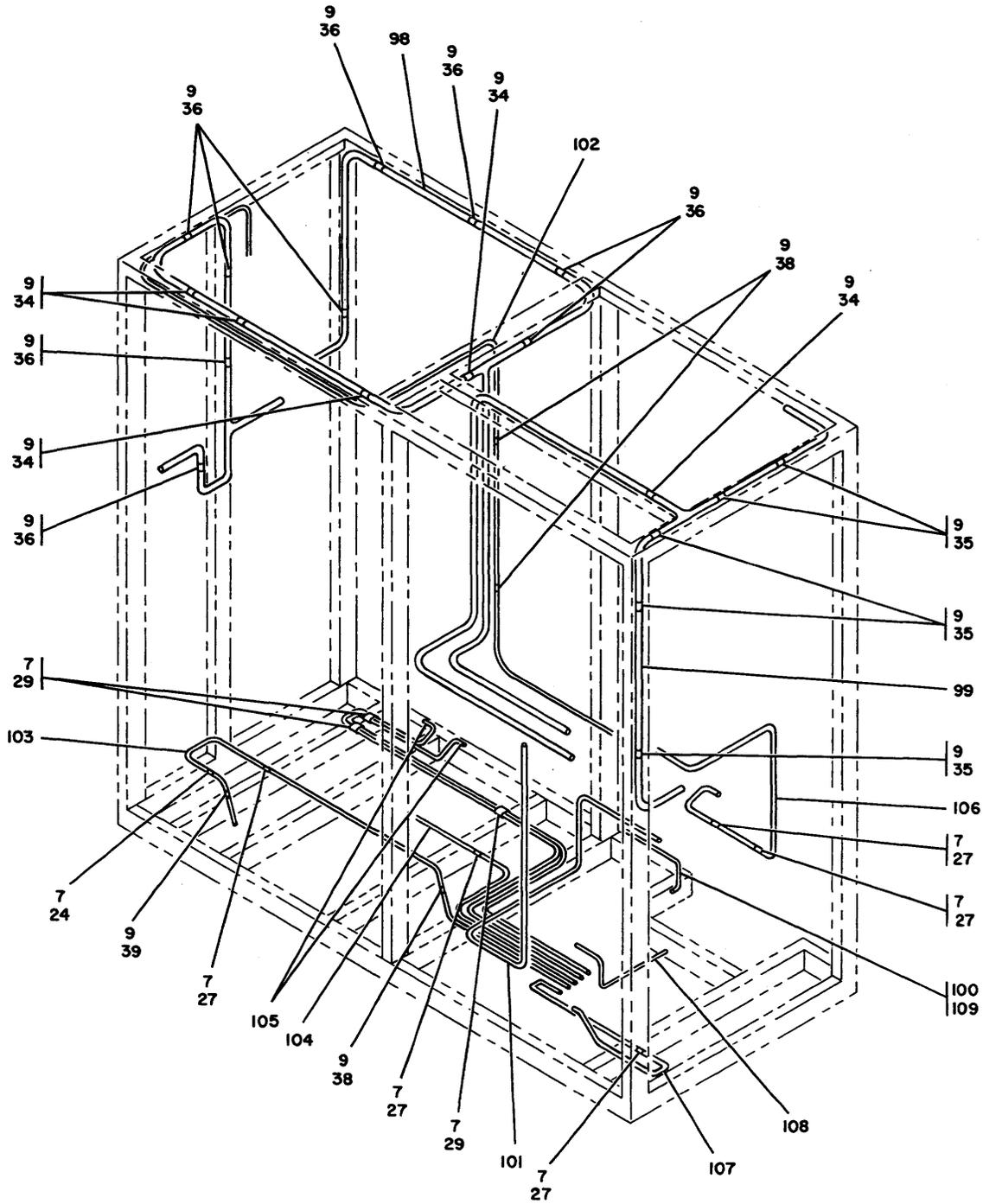


FIGURE 1B. FINAL ASSEMBLY-2804. SHEET 3 OF 3. SEE LIST 1B.

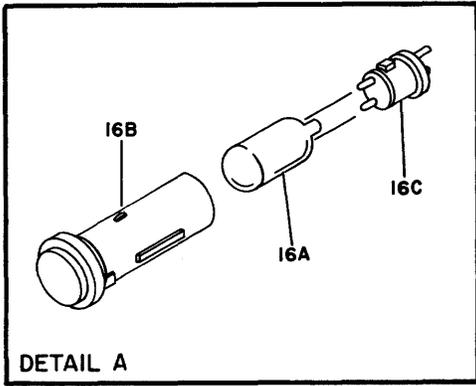
LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2804					
18-	5371410	FINAL ASM - 2804 MOD 1 - 60 CYCLE				NP	
-	5382110	FINAL ASM - 2804 MOD 1 - 50 CYCLE				NP	
-	5416400	FINAL ASM - 2804 MOD 2 - 60 CYCLE				NP	
-	5416300	FINAL ASM - 2804 MOD 2 - 50 CYCLE SEE FIG. 1B FOR ILLUSTRATION				NP	
- 1	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK				AR	
- 2	3960	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W				AR	
- 3	5677	• SCREW,MACH-BIND HD 10-32 X 3/4 LG				AR	
- 4	6935	• WASHER,LOCK-SPLIT 1/4 X 0.493 OD				AR	
- 5	10170	• SCREW-MACH,BIND HD NO. 6-32 X .250 LG				AR	
- 6	13028	• SPACER				AR	
- 7	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.				AR	
- 8	34512	• SCREW,BIND.HD 8-32 X .375 LG				AR	
- 9	38447	• SCREW,MACH-FH 6-32 X 5/8 LG				AR	
- 10	38686	• SCREW,MACH-HEX HD 1/4-20 X 1/2 LG				AR	
- 11	45690	• WASHER, FL - NO.10 X 7/16 OD X 1/32 THK				AR	
- 12	47242	• WASHER,FL-NO. 12 X 1/2 OD X 0.062 THK				AR	
- 13	55901	• WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD				AR	
- 14	55918	• SCREW,MACH-BIND HD 10-32 X 5/8 LG				AR	
- 15	56079	• WASHER,LOCK-EXT T .195 ID .410 OD				AR	
- 16	58207	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG				AR	
- 17	59647	• SCREW,MACH-HEX HD 1/4-20 X 1 LG				AR	
- 18	76574	• LOCKWASHER-EXT TOOTH ID .267 X OD .510				AR	
- 19	81693	• SCREW,MACH-BIND HD 6-32 X 3/8 LG				AR	
- 20	151720	• SET SCREW-SPLINE DR CUP PT 8-32 X 3/16				AR	
- 21	186759	• SCREW,MACH-BIND HD 8-32 X 5/16 LG				AR	
- 22	210108	• SCREW,DOWEL- 10-32 X .187 LG				AR	
- 23	234340	• SCREW, HINGE MTG				AR	
- 24	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG				AR	
- 25	251227	• RING,RETAINING				AR	
- 26	257189	• NUT,HEX- 8-32				AR	
- 27	303538	• CLAMP,CABLE				6	
- 28	327921	USED ON 2804 MOD. 2 50/60 CYCLE • CLAMP,CABLE				1	
- 29	327922	USED ON 2804 MOD. 1 60 CYCLE • CLAMP, CABLE-.625 DIAMETER				3	
- 30	332620	USED ON 2804 MOD. 2 50/60 CYCLE • SCREW,MACH-BIND HD 10-32 X 1/2 LG				AR	
- 31	350886	• STOP				2	
- 32	533289	USED ON 2804 MOD. 2 50 CYCLE • CLAMP				3	
- 33	438623	USED ON ASM 2804 MOD. 1 • SCREW,MACH-BIND HD 1/4-20 X 5/8 LG				AR	
- 34	438807	• CLAMP-ADJUSTABLE CABLE				9	
- 34	438807	USED ON 2804 MOD. 1 50/60 CYCLE • CLAMP-ADJUSTABLE CABLE				6	
- 35	472168	USED ON 2804 MOD. 2 50/60 CYCLE • CLAMP-CABLE				5	
- 35	472168	USED ON 2804 MOD. 2 50/60 CYCLE • CLAMP-CABLE				3	
- 36	478012	USED ON 2804 MOD. 1 50/60 CYCLE • CLAMP-ADJUSTABLE CABLE				5	
- 37	510810	USED ON 2804 MOD. 1 50/60 CYCLE • WASHER,FL 0.187 ID X 0.437 OD				4	
- 38	523250	• CLAMP-ADJUSTABLE CABLE				1	
- 38	523250	USED ON 2804 MOD. 1 50/60 CYCLE • CLAMP-ADJUSTABLE CABLE				5	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		1 2 3 4 FINAL ASSEMBLY-2804 -CONT		
1B- 39	524515	. CLAMP-ADJUSTABLE CABLE USED ON 2804 MOD. 2 50/60 CYCLE	1	
- 40	526098	. STRAP-GROUNDING 6 IN. LG USED ON 2804 MOD. 1 50/60 CYCLE	2	
- 40	526098	. STRAP-GROUNDING 6 IN. LG USED ON 2804 MOD. 2 50/60 CYCLE	4	
- 41	597068	. CATCH-COVER	8	
- 42	601093	. SCREW,MACH-BIND HD 8-32 X 3/8 LG	AR	
- 43	646007	. LABEL,WARNING USED ON 2804 MOD. 1 50/60 CYCLE	1	
- 44	731629	. SCREW,PAN HD- 10-32 X 0.380 LG	AR	
- 45	1090873	. LOCKWASHER	4	
- 46	2501039	. CABLE ASSEMBLY USED ON 2804 MOD. 1 50 CYCLE	1	
- 47	2501194	. JUMPER ASM USED ON 2804 MOD. 2 50/60 CYCLE	1	
- 48	2501266	. GATE ASSEMBLY-TAU BACK LEFT HAND USED ON 2804 MOD. 2 50/60 CYCLE	NP	
- 49	2501336	. SPACER SEE LIST 2C FOR DETAIL BREAKDOWN	2	
- 50	2501337	. COVER REG USED ON 2804 MOD. 2 50 CYCLE	1	
- 51	2507164	. SUPPORT USED ON 2804 MOD. 1 50/60 CYCLE	2	
- 51	2507164	. SUPPORT USED ON 2804 MOD. 2 50/60 CYCLE	3	
- 52	2507351	. CABLE ASSEMBLY	1	
- 53	2507646	. LINE FILTER,RF1 USED ON 2804 MOD. 1 60 CYCLE	1	
- 53	2507647	. LINE FILTER,RF1,60 AMP,30-60 CPS USED ON 2804 MOD. 2 60 CYCLE	1	
- 54	2514411	. INSULATOR,FILTER MOUNTING USED ON 2804 MOD. 2 60 CYCLE	1	
- 55	2514412	. PLATE,FILTER INSULATOR USED ON 2804 MOD. 2 60 CYCLE	1	
- 56	2514431	. INSULATOR,FILTER MOUNTING USED ON 2804 MOD. 1 60 CYCLE	1	
- 57	2514448	. AC BOX ASSEMBLY,60 CYCLE USED ON 2804 MOD. 2 60 CYCLE SEE LIST 4G FOR DETAIL BREAKDOWN	1	
- 57	5421150	. AC POWER SUPPLY ASSEMBLY, 60 HZ USED ON 2804 MOD. 2 60 CYCLE SEE LIST 4D FOR DETAIL BREAKDOWN	1	
- 57	5421170	. AC POWER SUPPLY ASSEMBLY, 50 HZ,50 AMP USED ON 2804 MOD. 2 50 CYCLE SEE LIST 4F FOR DETAIL BREAKDOWN	1	
- 57	5362298	. BOX ASSEMBLY,AC USED ON 2804 MOD. 1 60 CYCLE SEE LIST 4 FOR DETAIL BREAKDOWN	1	
- 57	5373742	. BOX ASM-AC 50 CYCLE USED ON 2804 MOD. 1 50 CYCLE SEE LIST 4A FOR DETAIL BREAKDOWN	1	
- 58	5313673	. SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 59	5323467	. SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM	AR	
- 60	5355974	. PANEL ASSEMBLY,CONTROL-ENGLISH 50 CYCLE SEE LIST 5 FOR DETAIL BREAKDOWN	1	
- 60	5416412	. LANGUAGE GROUP-ENGLISH 60 CYCLE	1	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2804 -CONT					
18- 60	5416415	. LANGUAGE GROUP-FRENCH 60 CYCLE				1	
- 60	5416418	. LANGUAGE GROUP-GERMAN 60 CYCLE				1	
- 60	5416413	. LANGUAGE GROUP-ENGLISH 50 CYCLE				1	
- 60	5416416	. LANGUAGE GROUP-FRENCH 50 CYCLE				1	
- 60	5416419	. LANGUAGE GROUP-GERMAN 50 CYCLE				1	
		SEE LIST 5A FOR DETAIL BREAKDOWN					
- 60A	740540	. METER POWER PAC ASSEMBLY-60 CY				1	
- 60A	740609	. METER POWER PAC ASSEMBLY-50 CY				1	
		SEE LIST 6 FOR DETAIL BREAKDOWN					
- 61	5356341	. GUIDE				4	
- 62	5356392	. PIN 1/4-20 UNC-2B				12	
- 63	5356433	. STUD 8-32 X 1/4 LG				4	
- 64	5356437	. SUPPORT				8	
- 65	5356438	. SUPPORT				4	
- 66	5362135	. STRIKE				1	
		USED ON 2804 MOD. 1 50/60 CYCLE					
- 66	5362135	. STRIKE				2	
		USED ON 2804 MOD. 2 50/60 CYCLE					
- 67	5362183	. GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2804 MOD. 1 50/60 CYCLE				NP	
		SEE LIST 2 FOR DETAIL BREAKDOWN					
- 68	5362184	. GATE ASSEMBLY-TAU BACK LEFT HAND USED ON 2804 MOD. 1 50/60 CYCLE				NP	
		SEE LIST 2D FOR DETAIL BREAKDOWN					
- 68	5362184	. GATE ASSEMBLY-TAU FRONT RIGHT HAND USED ON 2804 MOD. 2 50/60 CYCLE				NP	
		SEE LIST 2D FOR DETAIL BREAKDOWN					
- 69	5362185	. COVER-AC BOX, 60 CYCLE USED ON 2804 MOD. 1 60 CYCLE				1	
- 70	5362230	. COVER, INNER TOP				2	
- 71	5362268	. CABLE ASSEMBLY USED ON 2804 MOD. 1 50/60 CYCLE SEE LIST 25-11B,-12,-21 AND -21A FOR COMPONENT PARTS				1	
- 72	5362269	. CABLE ASSEMBLY-GATE A FANS USED ON 2804 MOD. 1 50/60 CYCLE SEE LIST 25-13,-13A,-22 AND -24 FOR COMPONENT PARTS				1	
- 73	5362282	. CABLE ASSEMBLY USED ON 2804 MOD. 1 50/60 CYCLE SEE LIST 25-1,-13C AND -23 FOR COMPONENT PARTS				1	
- 74	5363623	. BRACKET-GRID SUPPORT				3	
- 75	5371645	. STRIKE-GATE LATCH-FRONT				1	
- 76	5373653	. LATCH ASSEMBLY-COVER				2	
- 77	25282	. . RING-RETAINING, EXT 0.125 ID X 0.015 THK				2	
- 78	5373647	. . PIN-LATCH				1	
- 79	5373650	. . LATCH-PLATE ASSEMBLY				1	
- 80	5373648	. . . PLATE-LATCH				1	
- 81	5373649	. . . BUSHING-LATCH				1	
- 82	5373651	. . LATCH, HOUSING				1	
- 83	5373661	. CABLE ASSEMBLY-FAN-TAU USED ON 2804 MOD. 1 50/60 CYCLE SEE LIST 25-1,-13,-13A,-13B,-24 AND -25 FOR COMPONENT PARTS				1	
- 84	5373662	. CABLE ASSEMBLY-GATE C-TAU DC USED ON 2804 MOD. 1 50/60 CYCLE SEE LIST 25-1,-13C AND -23 FOR COMPONENT PARTS				1	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2804 -CONT					
1B- 85	5373723	. SUPPORT-SIDE COVER HINGE				4	
- 86	5373724	. BRACKET-GRID SUPPORT				2	
- 87	5373738	. COVER-AC BOX, 50 CYCLE USED ON 2804 MOD. 1 50 CYCLE				1	
- 87A	5383112	. SCREW-THREAD FORMING-HEX WASHER HD				AR	
- 88	5239415	. POWER SUPPLY ASM-MULTIVOLT 60 CPS				1	
- 88	5239433	. POWER SUPPLY ASM-MULTIVOLT 50 CPS USED ON 2804 MOD. 2				1	
- 88	5373760	. POWER SUPPLY ASM-MULTIVOLT 60 CPS				1	
- 88	5373761	. POWER SUPPLY ASM-MULTIVOLT 50 CPS USED ON 2804 MOD. 1				1	
- 88	5397675	SEE LIST 7 FOR DETAIL BREAKDOWN . POWER SUPPLY ASM-MULTIVOLT 60 CPS				1	
- 88	5397676	. POWER SUPPLY ASM-MULTIVOLT 50 CPS				1	
- 88	5402830	USED ON 2804 MOD. 1 SEE LIST 7 FOR DETAIL BREAKDOWN . POWER SUPPLY ASM-MULTIVOLT 60 CPS				1	
- 88	5402831	. POWER SUPPLY ASM-MULTIVOLT 50 CYCLE USED ON 2804 MOD. 1 SEE LIST 6A FOR DETAIL BREAKDOWN				1	
- 88	5421160	. POWER SUPPLY ASM,DC USED ON 2804 MOD. 2 SEE LIST 7A FOR DETAIL BREAKDOWN				1	
- 88	5239415	. POWER SUPPLY ASM-OVERVOLTAGE 60 CPS				1	
- 88	5239433	. POWER SUPPLY ASM-OVERVOLTAGE 50 CPS USED ON 2804 MOD. 2				1	
- 89	5373770	SEE LIST 6C FOR DETAIL BREAKDOWN . FRAME				1	
- 90	513243	USED ON 2804 MOD. 1 50/60 CYCLE . CASTER,SWIVEL- 3 IN. WHL W/MTG PLATE				4	
- 91	5402873	. CABLE ASM-FERRO AC USED ON 2804 MOD.1 50/60 CYCLE				1	
- 92	5408588	SEE LIST 25-27 FOR COMPONENT PARTS . CE PANEL ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 1C FOR DETAIL BREAKDOWN				1	
- 93	5408590	. CHAIN- GATE STOP USED ON 2804 MOD. 1 50/60 CYCLE				2	
- 93	5408590	. CHAIN- GATE STOP USED ON 2804 MOD. 2 50/60 CYCLE				4	
- 94	5408605	. SLEEVE- CHAIN COVER USED ON 2804 MOD. 1 50/60 CYCLE				2	
- 94	5408605	. SLEEVE- CHAIN COVER USED ON 2804 MOD. 2 50/60 CYCLE				4	
- 95	5409447	. GATE ASSEMBLY-TAU BACK RIGHT HAND USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 2F FOR DETAIL BREAKDOWN				NP	
- 96	5414227	. HINGE USED ON 2804 MOD. 1 50/60 CYCLE				4	
- 96	5414227	. HINGE USED ON 2804 MOD. 2 50/60 CYCLE				8	
- 97	5415875	. GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 2A FOR DETAIL BREAKDOWN				NP	
- 98	5421164	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13B,-16 AND -18 FOR COMPONENT PARTS				1	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FINAL ASSEMBLY-2804 -CONT					
1B- 99	5421165	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-1,-13,-13A,-13B,-13C,-16 AND -18 FOR COMPONENT PARTS				1	
-100	5421168	. CABLE ASSEMBLY USED ON 2804 MOD. 2 60 CYCLE SEE LIST 25-1,-13B,-13D,-18,-34 AND -35 FOR COMPONENT PARTS				1	
-101	5421173	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-18 AND -34 FOR COMPONENT PARTS				1	
-102	5421175	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-2,-3,-4,-5A,-11,-13,-18,-20 AND -36 FOR COMPONENT PARTS				1	
-103	5421176	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS				1	
-104	5421177	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS				1	
-105	5421178	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS				2	
-106	5421179	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS				1	
-107	5421180	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13,-13A,-24 AND -38 FOR COMPONENT PARTS				1	
-108	5421181	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 25-13 FOR COMPONENT PARTS				1	
-109	5421185	. CABLE ASSEMBLY USED ON 2804 MOD. 2 50 CYCLE SEE LIST 25-1,-13B,-13D,-18 AND -35 FOR COMPONENT PARTS				1	
-110	5421187	. ANGLE, SHIELD USED ON 2804 MOD. 2 50/60 CYCLE				1	
-111	5421188	. PLATE ADAPTER USED ON 2804 MOD. 2 50/60 CYCLE				1	
-112	5421194	. PLATE USED ON 2804 MOD. 2 50 CYCLE				1	
-113	5421195	. COVER REG				1	
-114	5761110	. TRANSFORMER-RECTIFIER ASSEMBLY-50 CYCLE USED ON 2804 MOD. 2 50 CYCLE				1	
-114	5761120	. TRANSFORMER-RECTIFIER ASSEMBLY-60 CYCLE USED ON 2804 MOD. 2 60 CYCLE SEE LIST 7F FOR DETAIL BREAKDOWN				1	
-115	NO NO.	. GATE ASSEMBLY-TAU CENTER LEFT HAND USED ON 2804 MOD. 2 50/60 CYCLE SEE LIST 2B FOR DETAIL BREAKDOWN				NP	



FOR PARTS NOT SHOWN
SEE FIG. 1A AND 1B

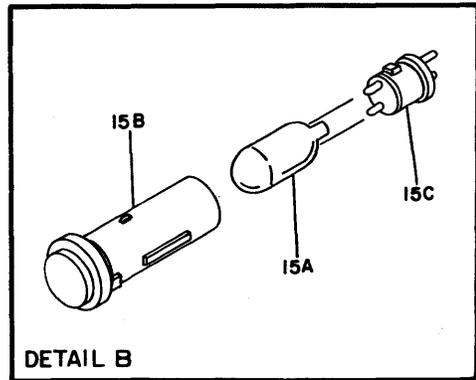
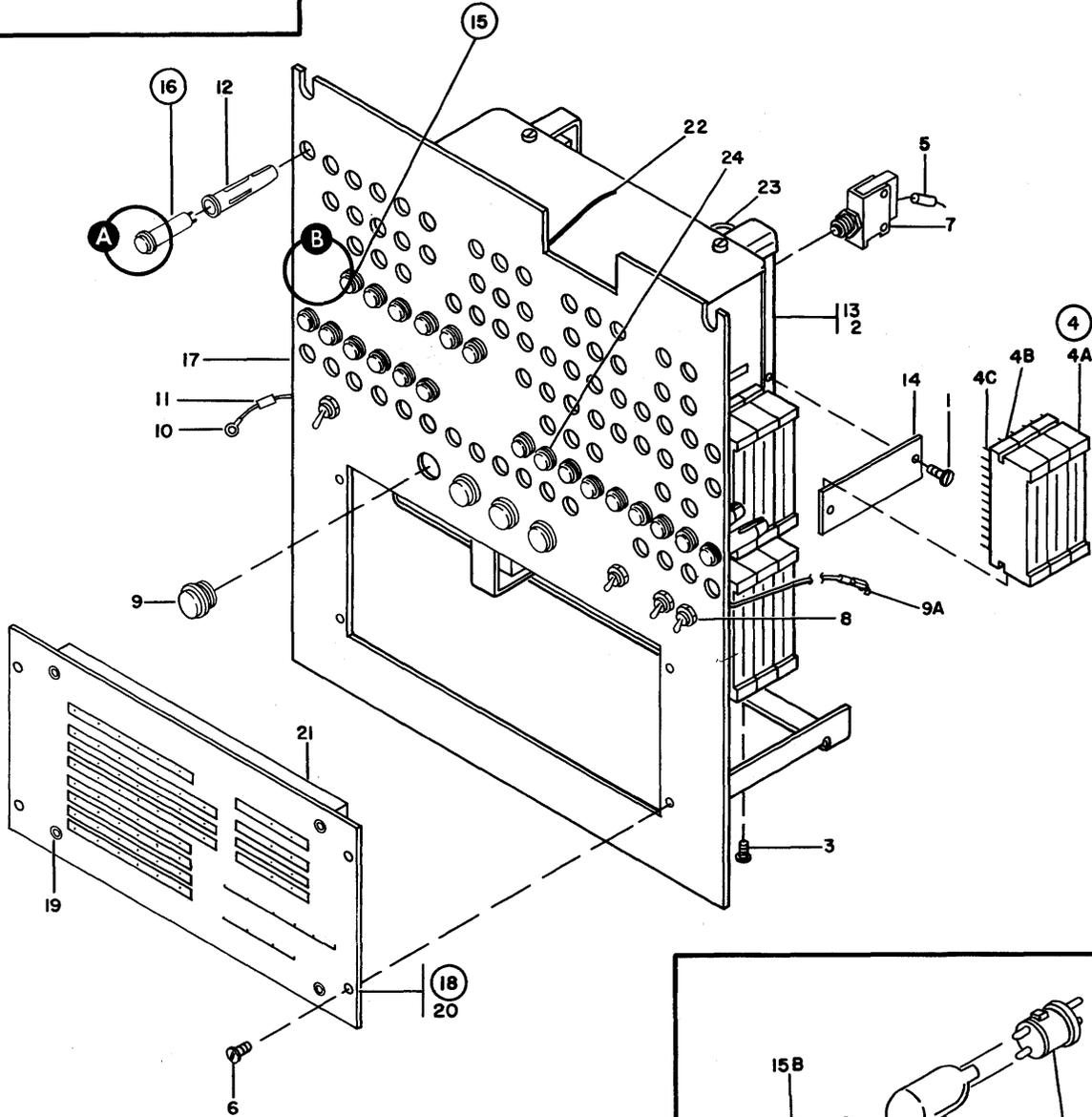


FIGURE 1C. C E PANEL ASSEMBLY. SEE LIST 1C.

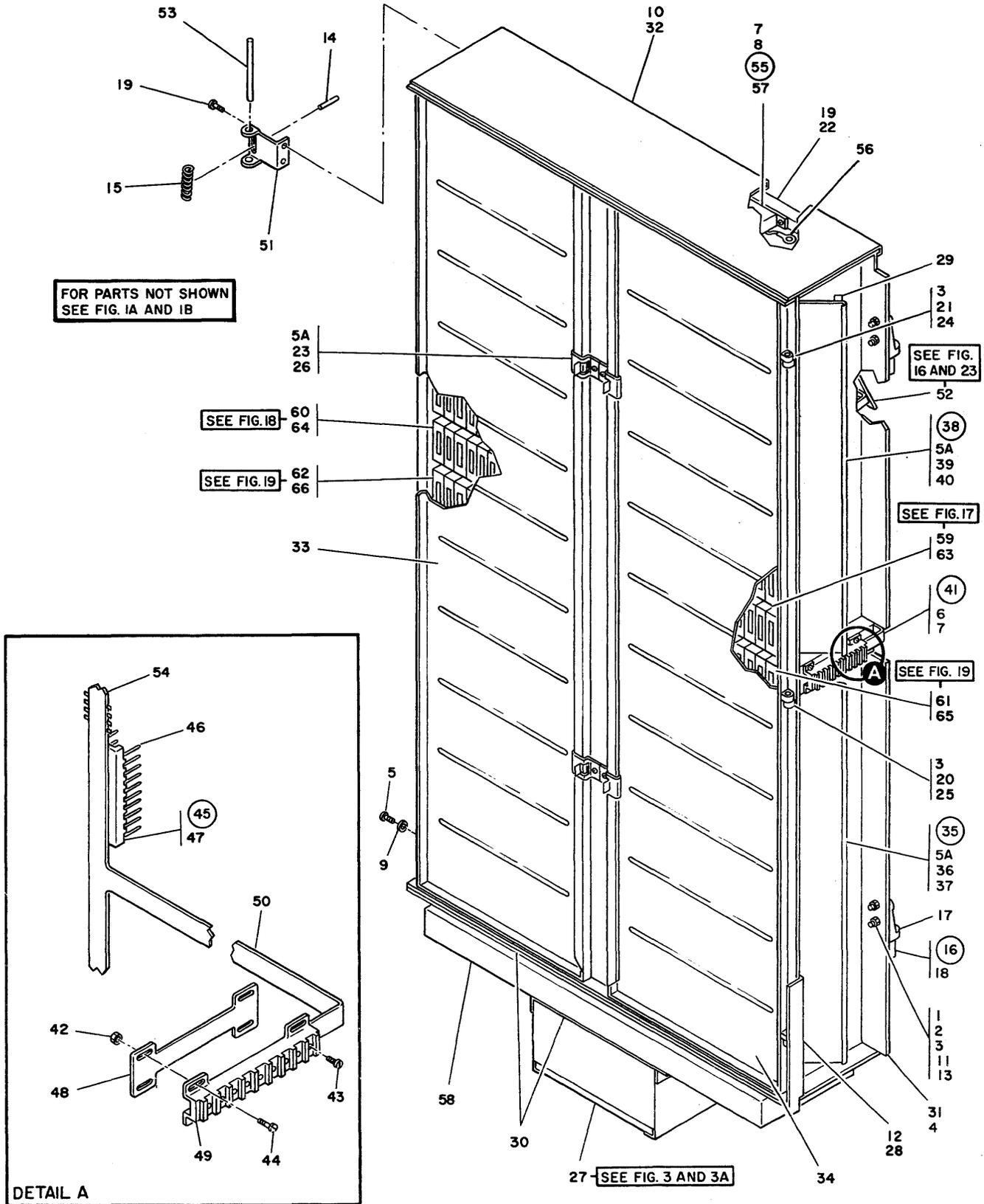


FIGURE 2. GATE ASSEMBLY-TAU FRONT LEFT HAND. SEE LIST 2.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS	USABLE
			PER ASM.	ON CODE
		1 2 3 4		
		GATE ASSEMBLY-TAU FRONT LEFT HAND		
2 - -	5362183	GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2803/2804 MODEL 1 - 50/60 CYCLE AND 2803 FAA MODEL 1 - 60 CYCLE SEE LIST 1A-76 AND 1B-67 FOR NEXT HIGHER ASM AND FIG. 2 FOR ILLUSTRATION	REF	
- 1	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK	4	
- 2	3960	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	4	
- 3	6935	• WASHER,LOCK-SPLIT 1/4 X 0.493 OD	16	
- 4	22478	• WASHER,FL- 0.170 ID 0.375 OD 0.032 THK	4	
- 5	28413	• SCREW,MACH-BIND HD 10-32 X 5/16 LG	1	
- 5A	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	AR	
- 6	38235	• SCREW MACH 6/32 X .310 LG	4	
- 7	45690	• WASHER, FL - NO.10 X 7/16 OD X 1/32 THK	AR	
- 8	48594	• SCREW,MACH-BIND HD 4-40 X 0.175 LG	4	
- 9	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	1	
- 10	58207	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG	2	
- 11	76574	• LOCKWASHER-EXT TOOTH ID .267 X OD .510	4	
- 12	90261	• SCREW,MACH-BIND HD 1/4-20 X 7/16 LG	1	
- 13	169733	• SCREW, SOC HED CAP-1/4-20 UNC X .750	4	
- 14	204500	• STUD-REL GATE LATCH	1	
- 15	220856	• SPRING,HELICAL,COMPR- 9 TURNS	1	
- 16	225532	• HINGE ASSEMBLY-MALE	2	
- 17	124871	• HINGE- REAR GATE	1	
- 18	225533	• PIN,KNURLED- 0.509 DIA OA X 1 11/32 LG	1	
- 19	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG	4	
- 20	438622	• SCREW,MACH-BIND HD 1/4-20 X 3/8 LG	5	
- 21	518704	• SCREW,MACH-BIND HD 1/4-20 X 1/4 LG	6	
- 22	725395	• PLATE-THERMO SWITCH MT	2	
- 23	760304	• CATCH, SPRING	4	
- 24	760305	• HINGE-KNUCKLE	6	
- 25	760306	• PIVOT-HINGE	6	
- 26	761107	• CLIP,SPRING TENSION-LATCH STRIKE		
- 27	2501489	• COOLING UNIT ASSEMBLY - 50 CPS USED ON 50 CYCLE ONLY SEE LIST 3A FOR DETAIL BREAKDOWN	1	
- 27	2501486	• COOLING UNIT ASSEMBLY - 60 CPS USED ON 60 CYCLE ONLY SEE LIST 3 FOR DETAIL BREAKDOWN	1	
- 28	2507428	• GUARD,CABLE	1	
- 29	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 30	5323467	• SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM	AR	
- 31	5362130	• GATE	1	
- 32	5362136	• SCREEN-GATE	1	
- 33	5362137	• DOOR	1	
- 34	5362138	• DOOR	1	
- 35	5362173	• BRACKET ASSEMBLY	1	
- 36	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1	
- 37	5362132	• BRACKET,CABLE CLAMP	1	
- 38	5362174	• BRACKET ASSEMBLY	1	
- 39	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1	
- 40	5362132	• BRACKET,CABLE CLAMP	1	
- 41	5371567	• LAMINAR BUSS ASSEMBLY	1	
- 42	38051	• NUT,PLAIN,HEX- 6-32 X 1/4 FL W STL	4	
- 43	55726	• SCREW-BD HD 6-32 X .188 LG	8	
- 44	81693	• SCREW,MACH-BIND HD 6-32 X 3/8 LG	4	
- 45	594506	• BLOCK	15	
- 46	594504	• TERMINAL COMB, LAMINAR BUS	2	
- 47	594505	• INSERT, BASE BLOCK LAMINAR BUS	1	
- 48	5362203	• BASE-INPUT BLOCK	1	
- 49	5362204	• BLOCK	1	
- 50	5371565	• CONDUCTOR ASSEMBLY-LAMINAR BUSS	1	
- 51	5371644	• BRACKET-GATE LATCH-FRONT	1	
- 52	5318933	• PANEL ASSEMBLY,CE USED ON 2803 MODEL 1 AND FAA ONLY SEE LIST 16 FOR DETAIL BREAKDOWN	1	
- 52	5382095	• PANEL ASSEMBLY,CE USED ON 2804 MODEL 1 ONLY SEE LIST 23 FOR DETAIL BREAKDOWN	1	
- 53	5373702	• PIN,LATCH	1	
- 54	5382127	• LABEL-VOLTAGE	15	

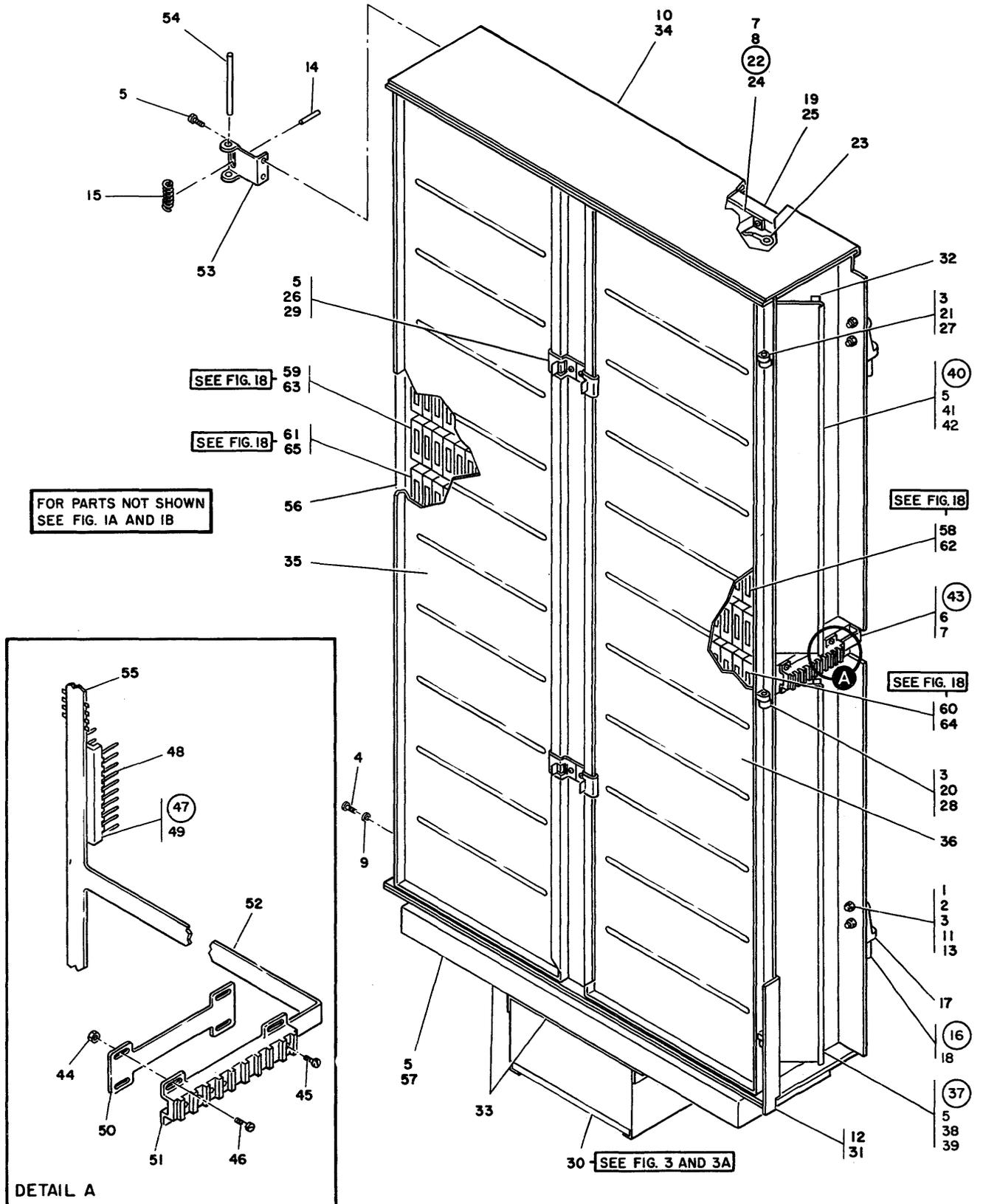


FIGURE 2A. GATE ASSEMBLY-TAU FRONT LEFT HAND. SEE LIST 2A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		1 2 3 4		
		GATE ASSEMBLY-TAU FRONT LEFT HAND		
2A-	5415875	GATE ASSEMBLY-TAU FRONT LEFT HAND USED ON 2803/2804 MODEL 2 - 50/60 CYCLE SEE LIST 1A-172 AND 1B-97 FOR NEXT HIGHER ASM AND FIG. 2A FOR ILLUSTRATION	REF	
- 1	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK	4	
- 2	3960	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	4	
- 3	6935	• WASHER,LOCK-SPLIT 1/4 X 0.493 OD	16	
- 4	28413	• SCREW,MACH-BIND HD 10-32 X 5/16 LG	1	
- 5	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	16	
- 6	38235	• SCREW MACH 6/32 X .310 LG	4	
- 7	45690	• WASHER, FL - NO.10 X 7/16 OD X 1/32 THK	AR	
- 8	48594	• SCREW,MACH-BIND HD 4-40 X 0.175 LG	4	
- 9	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	1	
- 10	58207	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG	2	
- 11	76574	• LOCKWASHER-EXT TOOTH ID .267 X OD .510	4	
- 12	90261	• SCREW,MACH-BIND HD 1/4-20 X 7/16 LG	1	
- 13	169733	• SCREW, SOC HED CAP-1/4-20 UNC X .750	4	
- 14	204500	• STUD-REL GATE LATCH	1	
- 15	220856	• SPRING,HELICAL,COMPR- 9 TURNS	1	
- 16	225532	• HINGE ASSEMBLY-MALE	2	
- 17	124871	• • HINGE- REAR GATE	1	
- 18	225533	• • PIN,KNURLED- 0.509 DIA OA X 1 11/32 LG	1	
- 19	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG	4	
- 20	438622	• SCREW,MACH-BIND HD 1/4-20 X 3/8 LG	11	
- 21	518704	• SCREW,MACH-BIND HD 1/4-20 X 1/4 LG	6	
- 22	725174	• THERMAL SWITCH ASSEMBLY	1	
- 23	334921	• • TERMINAL,RING-18/22 AWG,NO. 6,INS	2	
- 24	761345	• • THERMOSWITCH	2	

FOR PARTS NOT SHOWN
SEE FIG. 1A AND 1B

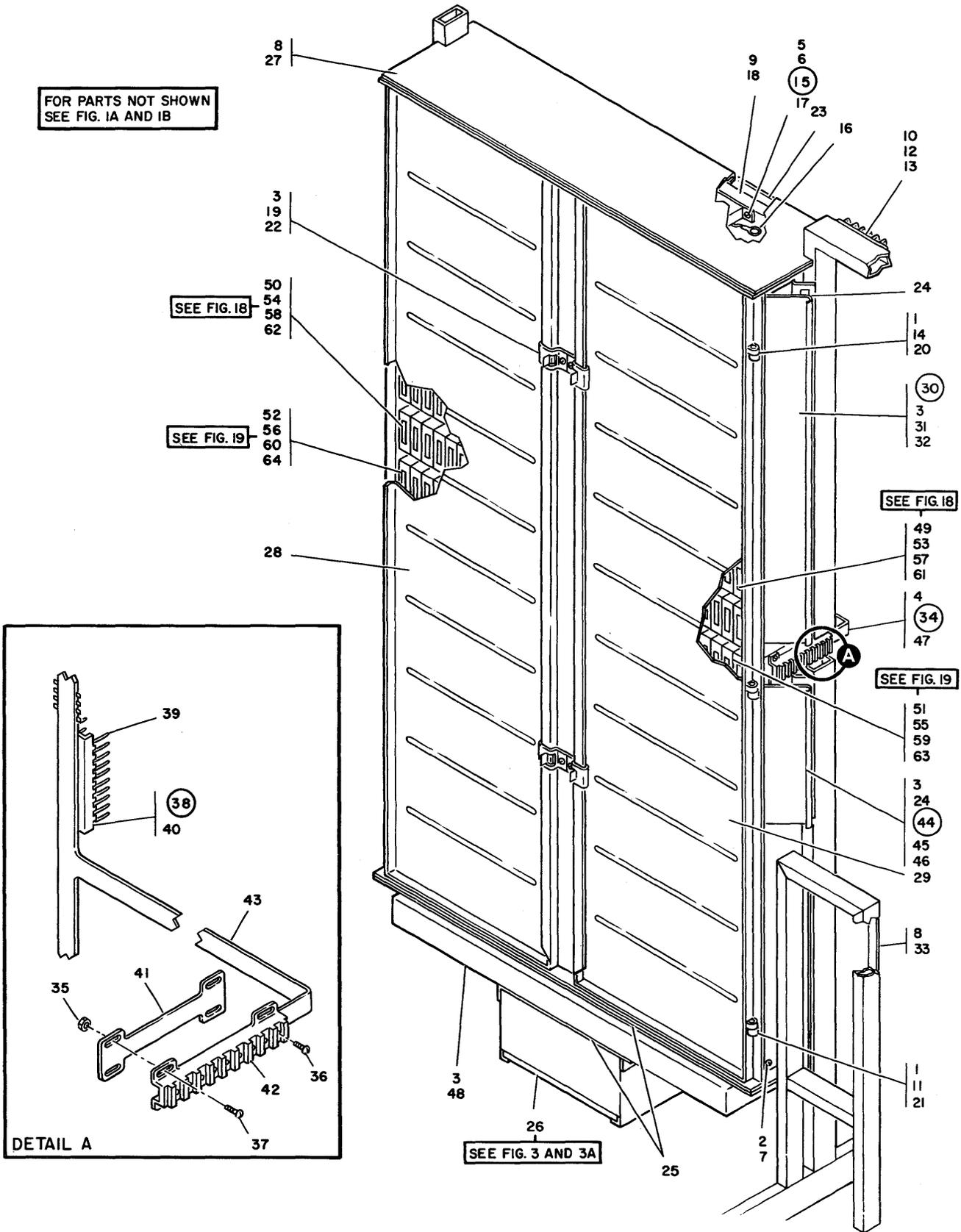


FIGURE 2B. GATE ASSEMBLY-TAU CENTER LEFT HAND. SEE LIST 2B.

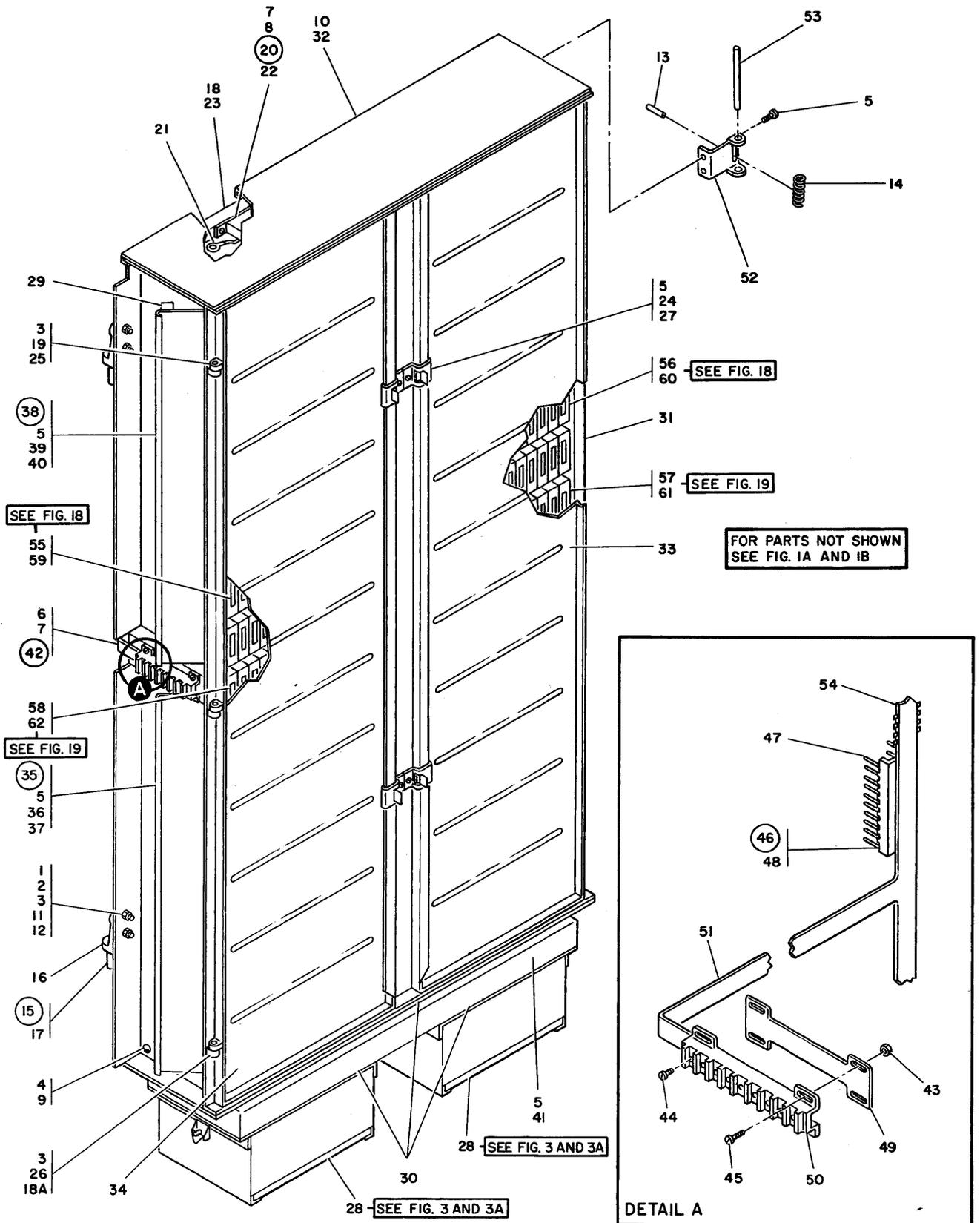


FIGURE 2C. GATE ASSEMBLY-TAU BACK LEFT HAND. SEE LIST 2C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		1 2 3 4 GATE ASSEMBLY-TAU BACK LEFT HAND		
2C-				
-	2501266	GATE ASSEMBLY-TAU BACK LEFT HAND USED ON 2803/2804 MODEL 2 - 50/60 CYCLE SEE LIST 1A-53 AND 1B-48 FOR NEXT HIGHER ASM AND FIG. 2C FOR ILLUSTRATION	REF	
- 1	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK	4	
- 2	3960	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	4	
- 3	6935	• WASHER,LOCK-SPLIT 1/4 X 0.493 OD	16	
- 4	28413	• SCREW,MACH-BIND HD 10-32 X 5/16 LG	2	
- 5	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	16	
- 6	38235	• SCREW MACH 6/32 X .310 LG	4	
- 7	45690	• WASHER, FL - NO.10 X 7/16 OD X 1/32 THK	4	
- 8	48594	• SCREW,MACH-BIND HD 4-40 X 0.175 LG	4	
- 9	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	2	
- 10	58207	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG	2	
- 11	76574	• LOCKWASHER-EXT TOOTH ID .267 X OD .510	4	
- 12	169733	• SCREW, SOC HED CAP-1/4-20 UNC X .750	4	
- 13	204500	• STUD-REL GATE LATCH	1	
- 14	220856	• SPRING,HELICAL,COMPR- 9 TURNS	1	
- 15	225532	• HINGE ASSEMBLY-MALE	2	
- 16	124871	• . HINGE- REAR GATE	1	
- 17	225533	• . PIN,KNURLED- 0.509 DIA OA X I 11/32 LG	1	
- 18	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG	4	
- 18A	438622	• SCREW,MACH-BIND HD 1/4-20 X 3/8 LG	6	
- 19	518704	• SCREW,MACH-BIND HD 1/4-20 X 1/4 LG	6	
- 20	725174	• THERMAL SWITCH ASSEMBLY	1	
- 21	334921	• . TERMINAL,RING-18/22 AWG,NO. 6,INS	2	
- 22	761345	• . THERMOSWITCH	2	
- 23	725395	• PLATE-THERMO SWITCH MT	2	
- 24	760304	• CATCH, SPRING	4	
- 25	760305	• HINGE-KNUCKLE	6	
- 26	760306	• PIVOT-HINGE	6	
- 27	761107	• CLIP,SPRING TENSION-LATCH STRIKE	4	
- 28	2501490	• COOLING UNIT ASSEMBLY - 50 CPS USED ON 50 CYCLE ONLY SEE LIST 3A FOR DETAIL BREAKDOWN	2	
- 28	2501487	• COOLING UNIT ASSEMBLY - 60 CPS USED ON 60 CYCLE ONLY SEE LIST 3 FOR DETAIL BREAKDOWN	2	
- 29	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 30	5323467	• SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM	AR	
- 31	5362131	• GATE TAU BACK	1	
- 32	5362136	• SCREEN-GATE	1	
- 33	5362137	• DOOR	1	
- 34	5362138	• DOOR	1	
- 35	5362173	• BRACKET ASSEMBLY	1	
- 36	5313673	• . SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1	
- 37	5362133	• . BRACKET	1	
- 38	5362174	• BRACKET ASSEMBLY	1	
- 39	5313673	• . SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1	
- 40	5362132	• . BRACKET,CABLE CLAMP	1	
- 41	5362189	• HEADER	1	
- 42	5371573	• LAMINAR BUSS ASSEMBLY	1	
- 43	38051	• . NUT,PLAIN,HEX- 6-32 X 1/4 FL W STL	4	
- 44	55726	• . SCREW-BD HD 6-32 X .188 LG	8	
- 45	81693	• . SCREW,MACH-BIND HD 6-32 X 3/8 LG	4	
- 46	594506	• . BLOCK	15	
- 47	594504	• . . TERMINAL COMB, LAMINAR BUS	2	
- 48	594505	• . . INSERT, BASE BLOCK LAMINAR BUS	1	
- 49	5362203	• . BASE-INPUT BLOCK	1	
- 50	5362204	• . BLOCK	1	
- 51	5371572	• . LAMINAR BUS	1	
- 52	5371643	• BRACKET-GATE LATCH-BACK	1	
- 53	5373702	• PIN,LATCH	1	
- 54	5382127	• LABEL-VOLTAGE	15	

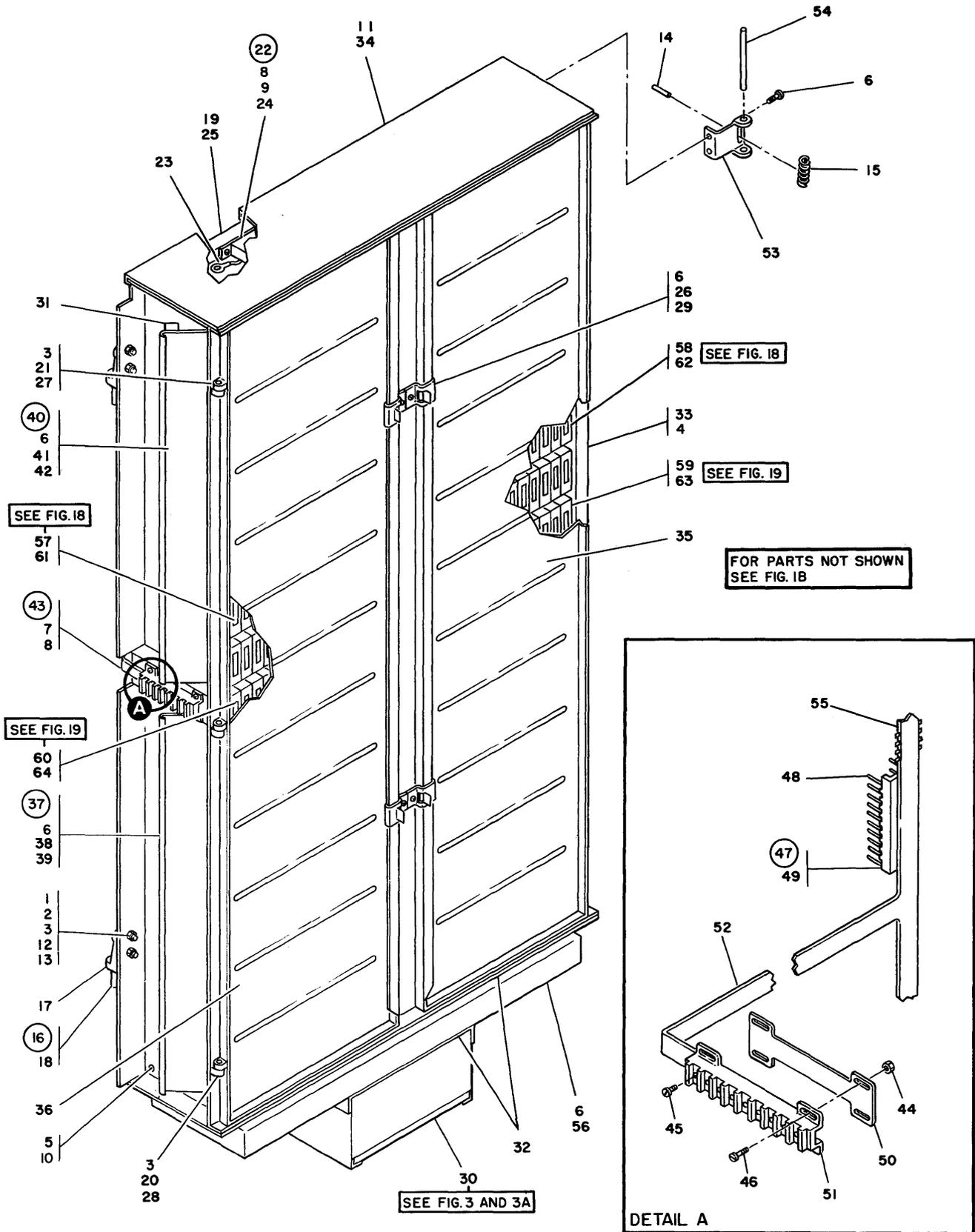


FIGURE 2D. GATE ASSEMBLY-TAU BACK LEFT HAND/FRONT RIGHT HAND. SEE LIST 2D.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		GATE ASSEMBLY-TAU BACK LEFT HAND/FRONT RIGHT HAND -CONT					
2D- 29 - 30	761107 2501491	<ul style="list-style-type: none"> • CLIP, SPRING TENSION-LATCH STRIKE • COOLING UNIT ASSEMBLY - 50CPS 				4 1	
- 30	5357052	USED ON 50 CYCLE ONLY SEE LIST 3A FOR DETAIL BREAKDOWN <ul style="list-style-type: none"> • COOLING UNIT ASSEMBLY-60 CYCLE 				1	
- 31	5313673	USED ON 60 CYCLE ONLY SEE LIST 3 FOR DETAIL BREAKDOWN <ul style="list-style-type: none"> • SEAL-URETHANE FOAM 3/4 W X 1/2 THK 				AR	
- 32	5323467	<ul style="list-style-type: none"> • SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM 				AR	
- 33	5362131	<ul style="list-style-type: none"> • GATE TAU BACK 				1	
- 34	5362136	<ul style="list-style-type: none"> • SCREEN-GATE 				1	
- 35	5362137	<ul style="list-style-type: none"> • DOOR 				1	
- 36	5362138	<ul style="list-style-type: none"> • DOOR 				1	
- 37	5362173	<ul style="list-style-type: none"> • BRACKET ASSEMBLY 				1	
- 38	5313673	<ul style="list-style-type: none"> • SEAL-URETHANE FOAM 3/4 W X 1/2 THK 				1	
- 39	5362133	<ul style="list-style-type: none"> • BRACKET 				1	
- 40	5362174	<ul style="list-style-type: none"> • BRACKET ASSEMBLY 				1	
- 41	5313673	<ul style="list-style-type: none"> • SEAL-URETHANE FOAM 3/4 W X 1/2 THK 				1	
- 42	5362132	<ul style="list-style-type: none"> • BRACKET, CABLE CLAMP 				1	
- 43	5371573	<ul style="list-style-type: none"> • LAMINAR BUSS ASSEMBLY 				1	
- 44	38051	<ul style="list-style-type: none"> • NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL 				4	
- 45	55726	<ul style="list-style-type: none"> • SCREW-BD HD 6-32 X .188 LG 				8	
- 46	81693	<ul style="list-style-type: none"> • SCREW, MACH-BIND HD 6-32 X 3/8 LG 				4	
- 47	594506	<ul style="list-style-type: none"> • BLOCK 				15	
- 48	594504	<ul style="list-style-type: none"> • TERMINAL COMB, LAMINAR BUS 				2	
- 49	594505	<ul style="list-style-type: none"> • INSERT, BASE BLOCK LAMINAR BUS 				1	
- 50	5362203	<ul style="list-style-type: none"> • BASE-INPUT BLOCK 				1	
- 51	5362204	<ul style="list-style-type: none"> • BLOCK 				1	
- 52	5371572	<ul style="list-style-type: none"> • LAMINAR BUS 				1	
- 53	5371643	<ul style="list-style-type: none"> • BRACKET-GATE LATCH-BACK 				1	
- 54	5373702	<ul style="list-style-type: none"> • PIN, LATCH 				1	
- 55	5382127	<ul style="list-style-type: none"> • LABEL-VOLTAGE 				15	
- 56	5391730	<ul style="list-style-type: none"> • HEADER-TAU 				1	
- 57	5371497	<ul style="list-style-type: none"> • CHASSIS ASM - 01C1 SEE LIST 18 FOR DETAIL BREAKDOWN				1	
- 58	5371498	<ul style="list-style-type: none"> • CHASSIS ASM - 01C2 SEE LIST 18 FOR DETAIL BREAKDOWN				1	
- 59	5371499	<ul style="list-style-type: none"> • CHASSIS ASM - 01C3 SEE LIST 19 FOR DETAIL BREAKDOWN				1	
- 60	5371500	<ul style="list-style-type: none"> • CHASSIS ASM - 01C4 SEE LIST 19 FOR DETAIL BREAKDOWN				1	
- 61	5415914	USED ON 2804 MODEL 1 ONLY <ul style="list-style-type: none"> • CHASSIS ASM - 01F1 SEE LIST 18 FOR DETAIL BREAKDOWN				1	
- 62	5415915	<ul style="list-style-type: none"> • CHASSIS ASM - 01F2 SEE LIST 18 FOR DETAIL BREAKDOWN				1	
- 63	5415916	<ul style="list-style-type: none"> • CHASSIS ASM - 01F3 SEE LIST 19 FOR DETAIL BREAKDOWN				1	
- 64	5415917	<ul style="list-style-type: none"> • CHASSIS ASM - 01F4 SEE LIST 19 FOR DETAIL BREAKDOWN				1	
		USED ON 2804 MODEL 2 ONLY					

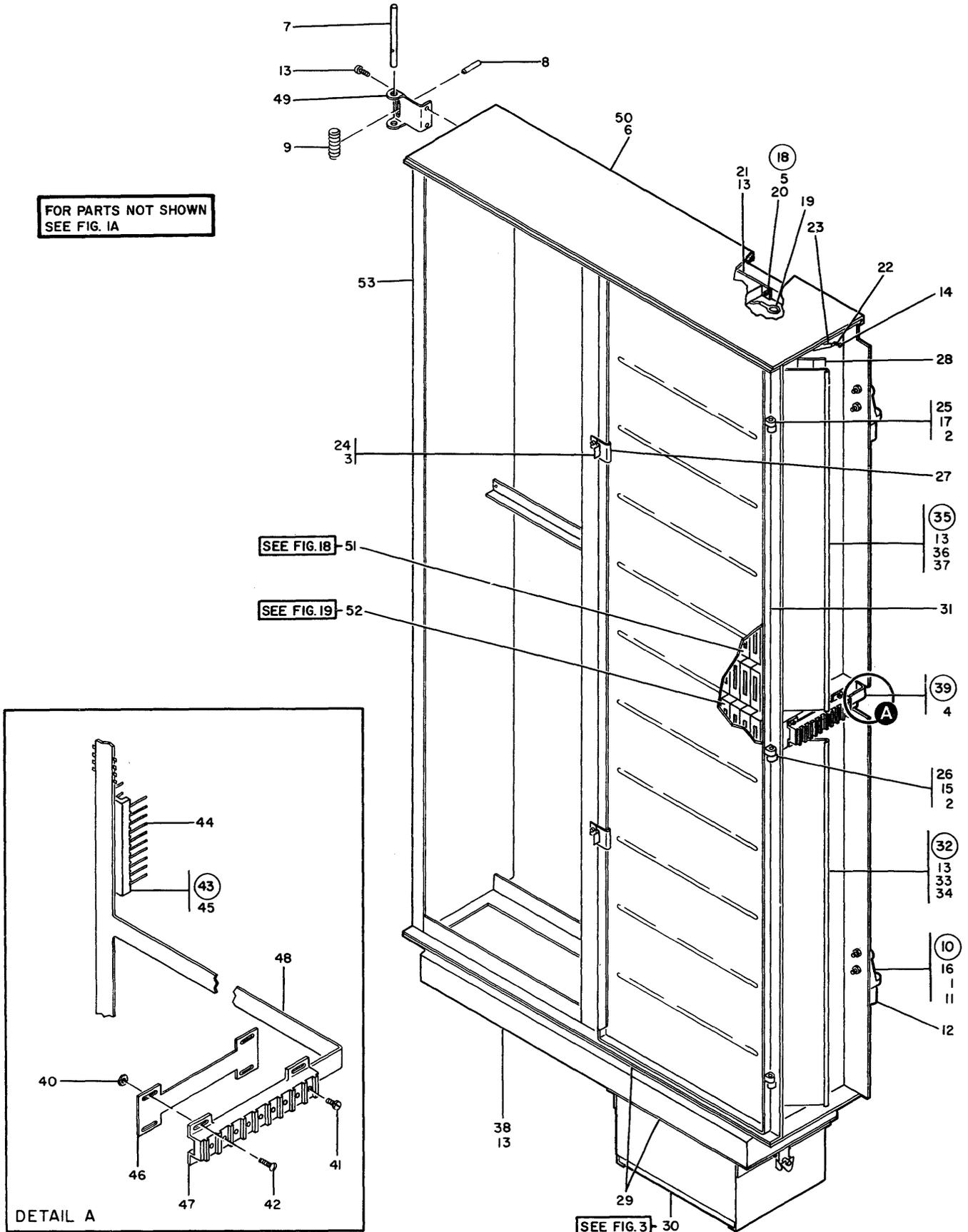


FIGURE 2E. GATE ASSEMBLY-FAA TAU BACK LEFT HAND. SEE LIST 2E.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		GATE ASSEMBLY-FAA TAU BACK LEFT HAND					
2E-	5382411	GATE ASSEMBLY, REAR-FAA USED ON 2803 FAA MODEL 1 FEATURE SEE LIST 1A-102 FOR NEXT HIGHER ASSEMBLY AND FIG. 2E FOR ILLUSTRATION				REF	
- 1	3960	. NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W				4	
- 2	6935	. WASHER, LOCK-SPLIT 1/4 X 0.493 OD				6	
- 3	32042	. SCREW, MACH BIND. HD 10-32 X 3/8 LG.				2	
- 4	38235	. SCREW MACH 6/32 X .310 LG				4	
- 5	48594	. SCREW, MACH-BIND HD 4-40 X 0.175 LG				4	
- 6	58207	. SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG				2	
- 7	204499	. PIN-LATCH RELAY GATE 3/8 DIA X 3-3/8 LG				1	
- 8	204500	. STUD-REL GATE LATCH				1	
- 9	220856	. SPRING, HELICAL, COMPR- 9 TURNS				1	
- 10	225532	. HINGE ASSEMBLY-MALE				2	
- 11	124871	. . HINGE- REAR GATE				1	
- 12	225533	. . PIN, KNURLED- 0.509 DIA DA X 1 11/32 LG				1	
- 13	236849	. SCREW, MACH-BIND HD 10/32 X 1/4 LG				16	
- 14	332620	. SCREW, MACH-BIND HD 10-32 X 1/2 LG				1	
- 15	438622	. SCREW, MACH-BIND HD 1/4-20 X 3/8 LG				3	
- 16	438623	. SCREW, MACH-BIND HD 1/4-20 X 5/8 LG				4	
- 17	518704	. SCREW, MACH-BIND HD 1/4-20 X 1/4 LG				3	
- 18	725174	. THERMAL SWITCH ASSEMBLY				1	
- 19	334921	. . TERMINAL, RING-18/22 AWG, NO. 6, INS				2	
- 20	761345	. . THERMOSWITCH				2	
- 21	725395	. PLATE-THERMO SWITCH MT				2	
- 22	725474	. CHAIN-GATE STOP				1	
- 23	725531	. SLEEVE-CHAIN COVER				1	
- 24	760304	. CATCH, SPRING				2	
- 25	760305	. HINGE-KNUCKLE				3	
- 26	760306	. PIVOT-HINGE				3	
- 27	761107	. CLIP, SPRING TENSION-LATCH STRIKE				2	
- 28	5313673	. SEAL-URETHANE FOAM 3/4 W X 1/2 THK				AR	
- 29	5323467	. SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM				AR	
- 30	5357052	. COOLING UNIT ASSEMBLY-60 CYCLE SEE LIST 3 FOR DETAIL BREAKDOWN				1	
- 31	5362138	. DOOR				1	
- 32	5362173	. BRACKET ASSEMBLY				1	
- 33	5313673	. . SEAL-URETHANE FOAM 3/4 W X 1/2 THK				AR	
- 34	5362133	. . BRACKET				1	
- 35	5362174	. BRACKET ASSEMBLY				1	
- 36	5313673	. . SEAL-URETHANE FOAM 3/4 W X 1/2 THK				AR	
- 37	5362132	. . BRACKET, CABLE CLAMP				1	
- 38	5362189	. HEADER				1	
- 39	5371567	. LAMINAR BUSS ASSEMBLY				1	
- 40	38051	. . NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL				4	
- 41	55726	. . SCREW-BD HD 6-32 X .188 LG				8	
- 42	81693	. . SCREW, MACH-BIND HD 6-32 X 3/8 LG				4	
- 43	594506	. . BLOCK				15	
- 44	594504	. . . TERMINAL COMB, LAMINAR BUS				2	
- 45	594505	. . . INSERT, BASE BLOCK LAMINAR BUS				1	
- 46	5362203	. . BASE-INPUT BLOCK				1	
- 47	5362204	. . BLOCK				1	
- 48	5371565	. . CONDUCTOR ASSEMBLY-LAMINAR BUSS				1	
- 49	5371644	. BRACKET-GATE LATCH-FRONT				1	
- 50	5371652	. SCREEN-GATE				1	
- 51	5382402	. CHASSIS ASSEMBLY- 01C1				1	
- 52	5382403	SEE LIST 18 FOR DETAIL BREAKDOWN . CHASSIS ASSEMBLY- 01C3 SEE LIST 19 FOR DETAIL BREAKDOWN				1	
- 53	5382412	. GATE TAU FRONT				1	

FOR PARTS NOT SHOWN
SEE FIG. 1B

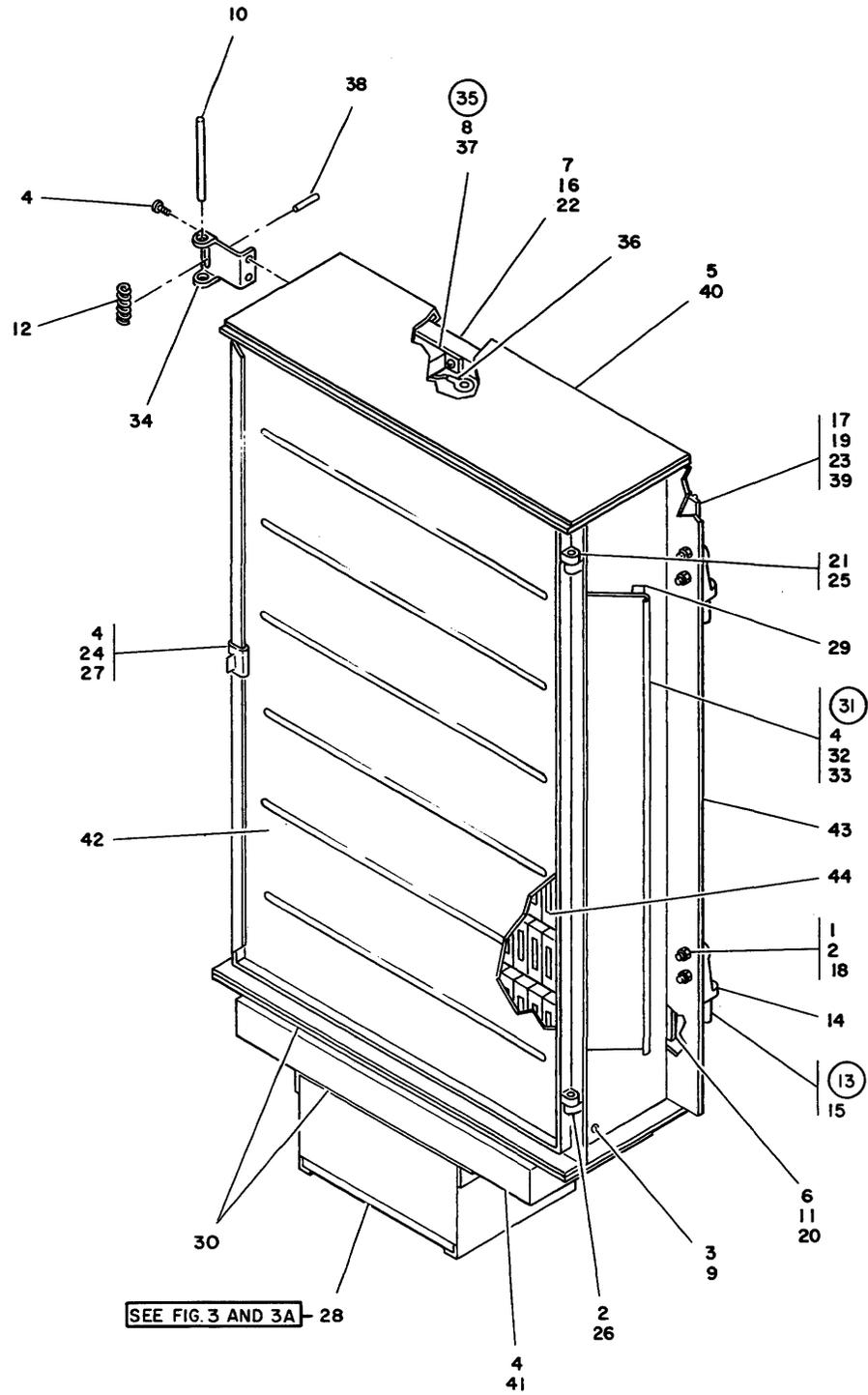


FIGURE 2F. GATE ASSEMBLY-TAU BACK RIGHT HAND. SEE LIST 2F.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		GATE ASSEMBLY-TAU BACK RIGHT HAND		
2F-	5409447	GATE ASSEMBLY-TAU BACK RIGHT HAND USED ON 2804 MODEL 2 - 50/60 CYCLE SEE LIST 18-95 FOR NEXT HIGHER ASM AND FIG. 2F FOR ILLUSTRATION	REF	
- 1	3960	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	4	
- 2	6935	• WASHER,LOCK-SPLIT 1/4 X 0.493 OD	6	
- 3	28413	• SCREW,MACH-BIND HD 10-32 X 5/16 LG	1	
- 4	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	10	
- 5	34512	• SCREW,BIND.HD 8-32 X .375 LG	2	
- 6	38262	• SCREW,MACH-FIL H 4-40 X 1/4 LG	10	
- 7	45690	• WASHER, FL - NO.10 X 7/16 OD X 1/32 THK	AR	
- 8	48594	• SCREW,MACH-BIND HD 4-40 X 0.175 LG	2	
- 9	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	1	
- 10	204499	• PIN-LATCH RELAY GATE 3/8 DIA X 3-3/8 LG	1	
- 11	212822	• BUS BAR-CHAIN VOLTAGE	120	
- 12	220856	• SPRING,HELICAL,COMPR- 9 TURNS	1	
- 13	225532	• HINGE ASSEMBLY-MALE	2	
- 14	124871	• HINGE- REAR GATE	1	
- 15	225533	• PIN,KNURLED- 0.509 DIA OA X 1 11/32 LG	1	
- 16	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG	2	
- 17	317310	• TERMINAL BOARD- 5 DBL SCREW TERMINALS	1	
- 18	322028	• SCREW,MACH-BIND HD 1/4-20 X 3/4 LG	4	
- 19	322550	• SCREW,MACH-BIND HD 6-32 X 1/2 LG	4	
- 20	354533	• BLOCK,DUMMY-SMS CHASSIS	5	
- 21	518704	• SCREW,MACH-BIND HD 1/4-20 X 1/4 LG	2	
- 22	725395	• PLATE-THERMO SWITCH MT	1	
- 23	740554	• STRIP-MARKER,5 POSITION	1	
- 24	760304	• CATCH, SPRING	1	
- 25	760305	• HINGE-KNUCKLE	2	
- 26	760306	• PIVOT-HINGE	2	
- 27	761107	• CLIP,SPRING TENSION-LATCH STRIKE	1	
- 28	2501486	• COOLING UNIT ASSEMBLY - 60 CPS	1	
- 28	2501489	USED ON 60 CYCLE ONLY SEE LIST 3 FOR DETAIL BREAKDOWN • COOLING UNIT ASSEMBLY - 50 CPS	1	
- 29	5313673	USED ON 50 CYCLE ONLY SEE LIST 3A FOR DETAIL BREAKDOWN • SEAL-URETHANE FOAM 3/4 W X 1/2 THK	AR	
- 30	5323467	• SEAL-VACUUM COLUMN 0.12 ID URETHANE FOAM	AR	
- 31	5362173	• BRACKET ASSEMBLY	1	
- 32	5313673	• SEAL-URETHANE FOAM 3/4 W X 1/2 THK	1	
- 33	5362133	• BRACKET	1	
- 34	5371644	• BRACKET-GATE LATCH-FRONT	1	
- 35	5382855	• THERMAL SWITCH ASSEMBLY	1	
- 36	334921	• TERMINAL,RING-18/22 AWG,NO. 6,INS	1	
- 37	761345	• THERMOSWITCH	1	
- 38	5397664	• STUD,LATCH	1	
- 39	5408615	• JUMPER ASSEMBLY SEE LIST 25-13 AND -19 FOR COMPONENT PARTS	6	
- 40	5409380	• SCREEN	1	
- 41	5409383	• HEADER	1	
- 42	5409449	• DOOR, INNER	1	
- 43	5409450	• GATE-TAU D	1	
- 44	5415913	• CHASSIS ASSEMBLY-01D1	1	

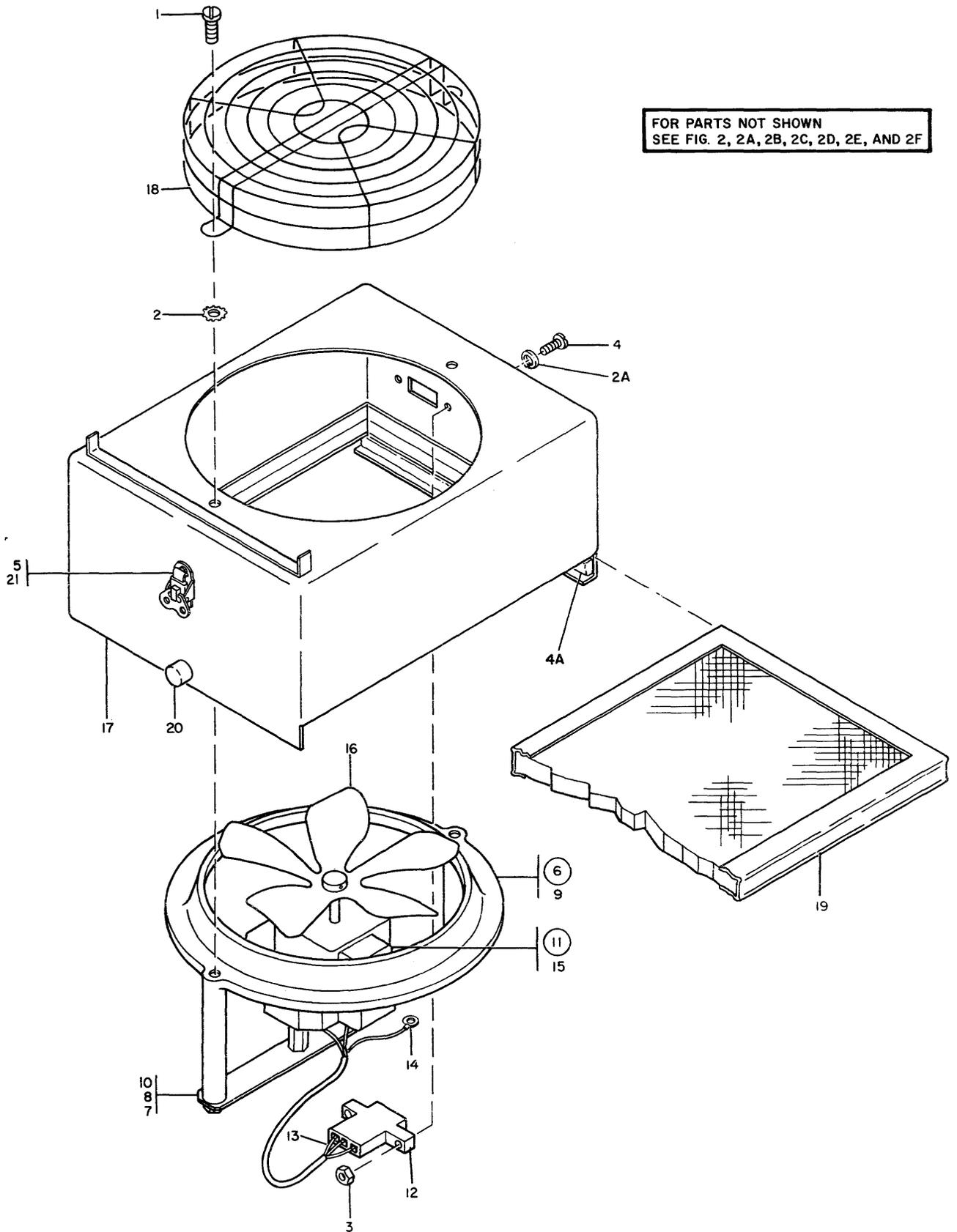


FIGURE 3. COOLING UNIT ASSEMBLY-60 CYCLE. SEE LIST 3.

FOR PARTS NOT SHOWN SEE
FIG. 2, 2A, 2B, 2C, 2D AND 2F

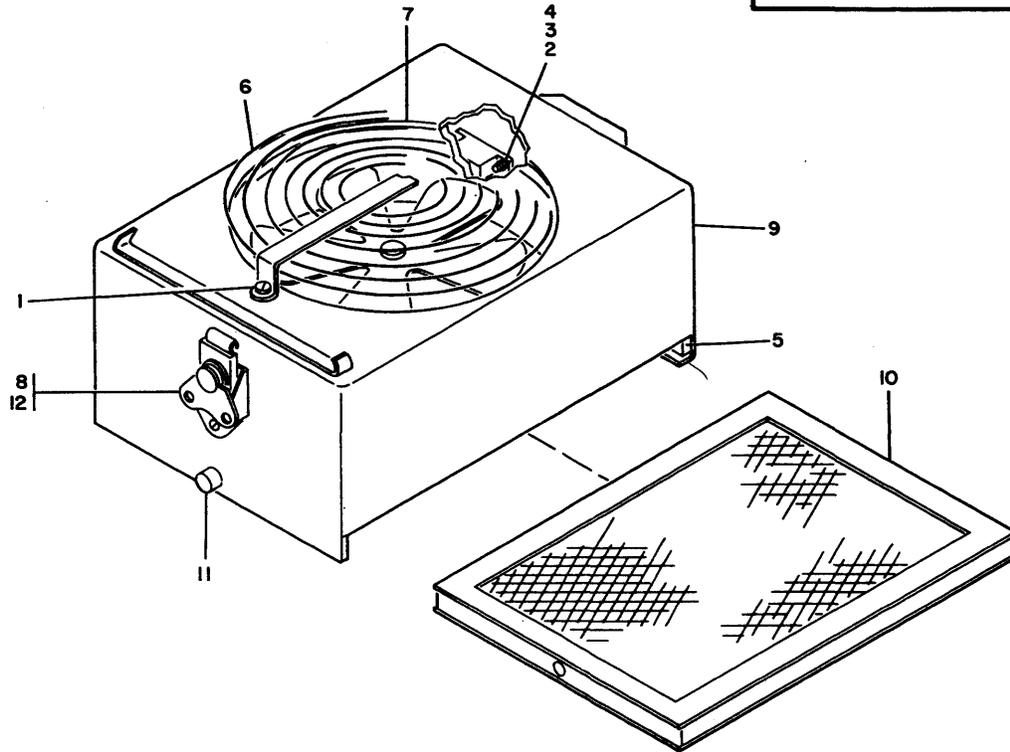
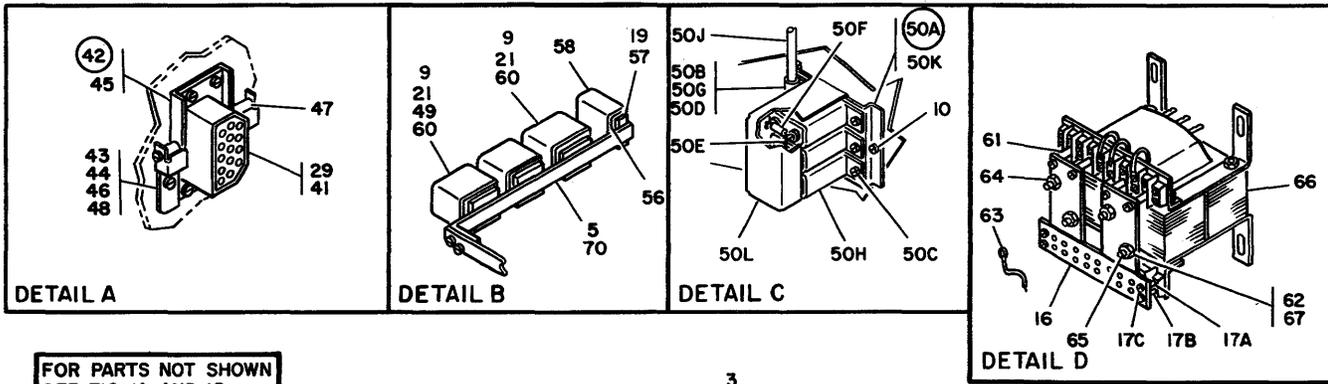


FIGURE 3A. COOLING UNIT ASSEMBLY-50 CYCLE. SEE LIST 3A

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
			1	2
		COOLING UNIT ASSEMBLY-50 CYCLE		
3A-	5357049	COOLING UNIT ASSEMBLY- 50 CYCLE USED ON 50 CYCLE UNITS SEE LISTS 2-27, 2A-30, 2B-26, 2C-28, 20-30, AND 2F-28 ASSEMBLY AND FIG. 3A FOR ILLUSTRATION	REF	
- 1	55918	• SCREW, MACH-BIND HD 10-32 X 5/8 LG	2	
- 2	56722	• LOCKWASHER-EXT. TOOTH DD. .150XID. .320	2	
- 3	257187	• NUT, PLAIN, HEX- 6-32 X 3/8 FL W	2	
- 4	322065	• SCREW, MACH-BIND HD 6-32 X 5/8 LG	2	
- 5	599557	• SEAL	AR	
- 6	4103594	• GUARD-FAN	1	
- 7	4120218	• FAN ASSEMBLY- 50 CYCLE	1	
- 8	5349888	• LATCH	1	
- 9	5357048	• HOUSING-FAN	1	
- 10	5357064	• FILTER, AIR	1	
- 11	5357135	• CATCH	1	
- 12	5357136	• SCREW, PAN HD-SELF TAP 4-40 X .187 LG	2	



FOR PARTS NOT SHOWN
 SEE FIG. 1A AND 1B

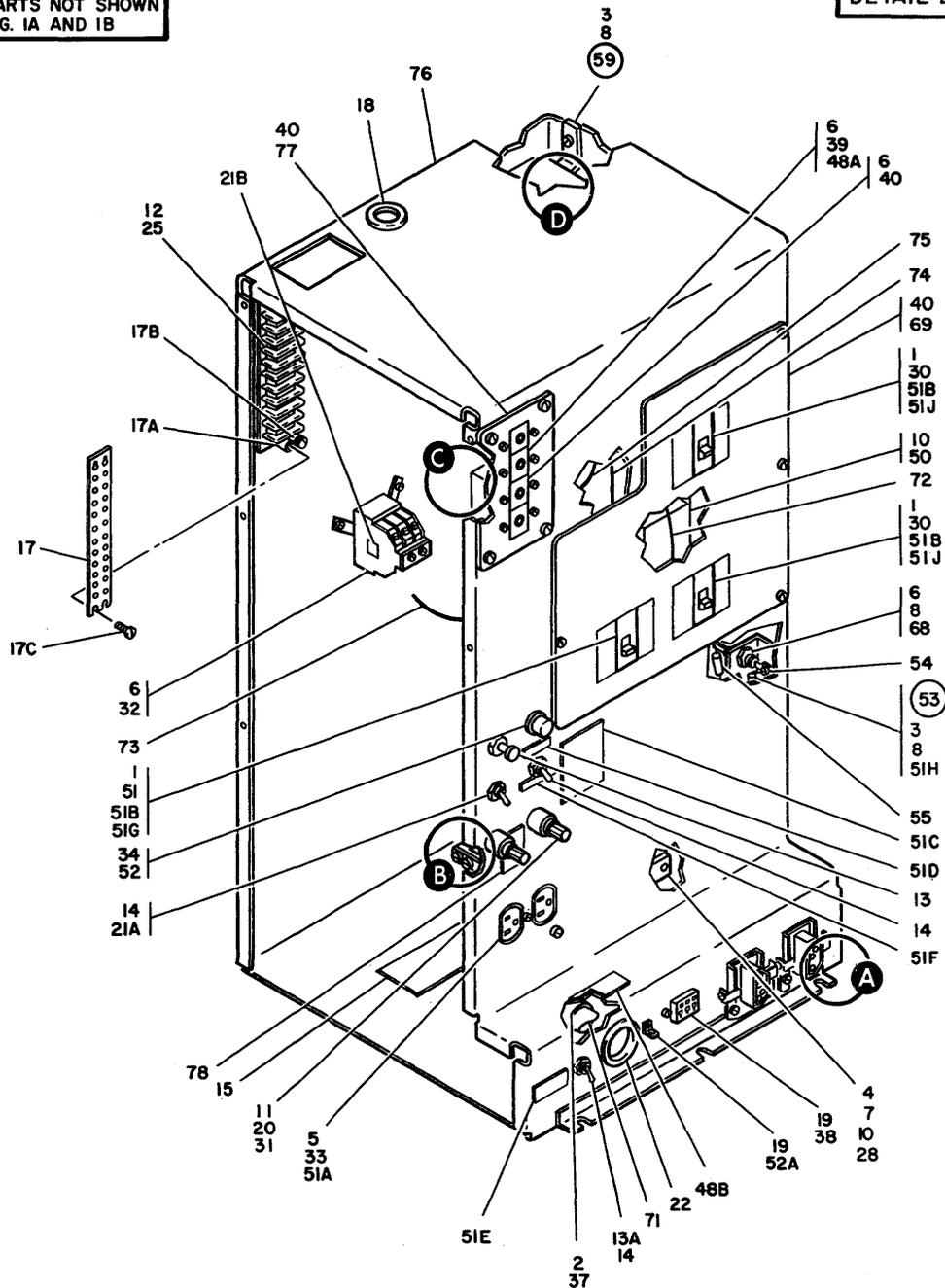


FIGURE 4. AC BOX ASSEMBLY-60 CYCLE. SEE LIST 4.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		AC BOX ASSEMBLY-60 CYCLE		
4 -	5362298	BOX ASSEMBLY,AC	REF	
		USED ON 2803/2804 MODEL 1 - 60 CYCLE SEE LIST 1A-83 AND 1B-57 FOR NEXT HIGHER ASM AND FIG. 4 FOR ILLUSTRATION		
- 1	81693	• SCREW,MACH-BIND HD 6-32 X 3/8 LG	12	
- 2	120211	• SCREW,MACH-HEX HD 10-32 X 1/2 LG	2	
- 3	28413	• SCREW,MACH-BIND HD 10-32 X 5/16 LG	5	
- 4	34512	• SCREW,BIND.HD 8-32 X .375 LG	2	
- 5	38235	• SCREW MACH 6/32 X .310 LG	1	
- 6	55726	• SCREW-BD HD 6-32 X .188 LG	13	
- 7	55901	• WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD	AR	
- 8	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	1	
- 9	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320	3	
- 10	58207	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG	AR	
- 11	78999	• FUSE, 5AMPS	2	
- 12	5356038	• MARKER STRIP	2	
- 13	117185	• SWITCH,PUSH-NO 125V AC 1 AMP	1	
- 13A	121756	• SWITCH,TOGGLE-SPST 250V AC/DC 3 AMP USED ON ASM FROM A7 TO CURRENT	1	
- 14	128455	• SWITCH-TOGGLE USED ON ASM PRIOR TO A7	3	
- 14	128455	• SWITCH-TOGGLE USED ON ASM FROM S7 TO CURRENT	1	
- 15	138756	• PLATE,INST-LINE V PRESENT W/MACH PWR OFF	1	
- 16	186945	• SHIELD,TERMINAL BOARD- 8 POSITION	1	
- 17	187466	• SHIELD	2	
- 17A	210883	• STUD-SHIELD MTG,TAPPED,NO. 6-32	3	
- 17B	210884	• STUD-SHIELD MTG,NO. 6-32	9	
- 17C	210984	• SCREW, RD HD MACH-6-32 X .250 LG	3	
- 18	220764	• GROMMET,RUB-FOR 1-3/8 HOLE X 1/8 PNL	1	
- 19	251970	• SCREW-MACH BD. HD. 4-40 X 1/4 LG	4	
- 20	257080	• INSULATOR-LONG	2	
- 21	257187	• NUT,PLAIN,HEX- 6-32 X 3/8 FL W	3	
- 21A	313246	• SWITCH,TOGGLE	1	
- 21B	317296	• LABEL-NUMBERING L TO R 1 THRU 33	1	
- 22	317329	• GROMMET,RUB-FOR 1-5/8 HOLE X 1/8 PNL	1	
- 25	323842	• TERMINAL BOARD- 12 DBL SCREW TERMINALS	2	
- 28	334804	• BUS BAR- 7 POSITION	1	
- 29	338238	• SCREW, MACH-BD HD 4-40 NC X .3125 LG	8	
- 30	352523	• CIRCUIT BREAKER- 3 POLE 30 AMP USED ON ASM PRIOR TO A7	2	
- 31	360882	• FUSEHOLDER- 15 AMP 250V AC	2	
- 32	369224	• RELAY,ARMATURE- 3NO POLES 220V AC	1	
- 33	418835	• OUTLET-CONVENIENCE,220V USED ON ASM PRIOR TO A7	1	
- 34	349154	• SOCKET,ERROR LIGHT	1	
- 37	5356174	• CLAMP-CABLE	1	
- 38	523269	• HOUSING,RECEPTACLE	1	
- 39	524179	• CIRCUIT BREAKER-8 AMP USED ON ASM PRIOR TO A7	2	
- 40	524180	• CIRCUIT BREAKER-10 AMP	2	
- 41	526516	• CONNECTOR,RECP,ELEC-13 FEMALE CONTACTS	2	
- 42	526522	• LATCH ASSEMBLY-CONNECTOR	2	
- 43	186759	• SCREW,MACH-BIND HD 8-32 X 5/16 LG	2	
- 44	257189	• NUT,HEX- 8-32	2	
- 45	526519	• BRACKET-CONNECTOR MOUNTING	1	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		AC BOX ASSEMBLY-60 CYCLE -CONT		
4 - 46	526520	. . SPRING-LATCH	2	
- 47	526521	. . ROLLER-CONNECTOR LATCH	2	
- 48	1090873	. . LOCKWASHER	2	
- 48A	554132	. USED ON ASM FROM S7 TO CURRENT	2	
- 48B	845762	. USED ON ASM FROM S7 TO CURRENT	1	
- 49	2128689	. RELAY,3 POLE DT 472 OHM 24 VOLT D.C.COIL	3	
- 50	2130335	. CONTACTOR,MAGNETIC	1	
- 50A	2501190	. FILTER CAP ASSEMBLY	1	
		USED ON ASM FROM D6 TO CURRENT		
- 50B	10170	. . SCREW-MACH,BIND HD NO. 6-32 X .250 LG	1	
- 50C	55726	. . SCREW-BD HD 6-32 X .188 LG	5	
- 50D	257986	. . WASHER,FLAT NO. 6	1	
- 50E	318898	. . CONDUCTOR	2	
- 50F	322692	. . RESISTOR,FXD,COMP- 1 MEG P/M 10% 1W	3	
- 50G	356742	. . CLAMP,LOOP- 0.250 ID 0.177 DIA MTG HOLE	1	
- 50H	528411	. . CAPACITOR,FXD- 0.25 MFD P/M 10% 100V	3	
- 50J	2501189	. . CABLE ASSEMBLY	1	
		SEE LIST 25-13B AND -30 FOR COMPONENT PARTS		
- 50K	2501191	. . PLATE	1	
- 50L	2501192	. . SHIELD	1	
- 51	5213644	. CIRCUIT BREAKER USED ON ASM PRIOR TO S7	1	
- 51A	2501253	. PLATE,BLANK,CONVENIENCE OUTLET USED ON ASM FROM A7 TO CURRENT	1	
- 51B	2501260	. CLAMP,CB MOUNTING USED ON ASM FROM A7 TO CURRENT	6	
- 51C	2510320	. LABEL,DC TRANS USED ON ASM FROM S7 TO CURRENT	1	
- 51D	2510324	. LABEL USED ON ASM FROM S7 TO CURRENT	1	
- 51E	2510326	. LABEL USED ON ASM FROM S7 TO CURRENT	1	
- 51F	2510328	. LABEL USED ON ASM FROM S7 TO CURRENT	1	
- 51G	5213804	. CIRCUIT BREAKER,50 AMP 240VOLT- 3 POLE USED ON ASM FROM A7 TO CURRENT	1	
- 51H	5214060	. CAPACITOR,FXD-0.01UF 50A 250VAC USED ON ASM FROM A7 TO CURRENT	2	
- 51J	5214333	. CIRCUIT BREAKER- 30AMP,240VOLT,3POLE USED ON ASM FROM A7 TO CURRENT	2	
- 52	2414970	. LAMP,INCANDESCENT	1	
- 52A	5271288	. TERMINAL,FIXED TAB	1	
- 53	5318934	. RESISTOR ASSEMBLY	2	
- 54	334932	. . TERMINAL,RING-18/22 AWG,NO. 10,INS	2	
- 55	503498	. . RESISTOR,FXD, 1 MEG OHM P/M 5% 1W	1	
- 56	5318966	. RETAINER-RELAY	1	
- 57	5318967	. SOCKET,4 POSITION RELAY	1	
- 58	5318969	. RELAY-4 PDT	1	
- 59	5351120	. AC POWER SUPPLY SUB ASSEMBLY	1	
- 60	56722	. . LOCKWASHER-EXT. TOOTH OD. .150XID. .320	4	
- 61	56792	. . SPACER- .156 ID 5/16 OD X .343 LG	4	
- 62	322551	. . SCREW,MACH-BIND HD 6-32X3/4 LG	4	
- 63	334910	. . TERMINAL,RING-14/16 AWG,NO. 6,INS	2	
- 64	598353	. . SEMICONDUCTOR DEVICE,D10- 100V 10 AMP	2	
- 65	598355	. . RECTIFIER,SILICON	2	
- 66	5351121	. . TRANSFORMER,POWER STEP DOWN 50/60 CYCLE	1	
- 67	5351123	. . HEAT SINK	2	

FOR PARTS NOT SHOWN
SEE FIG. 1A AND 1B

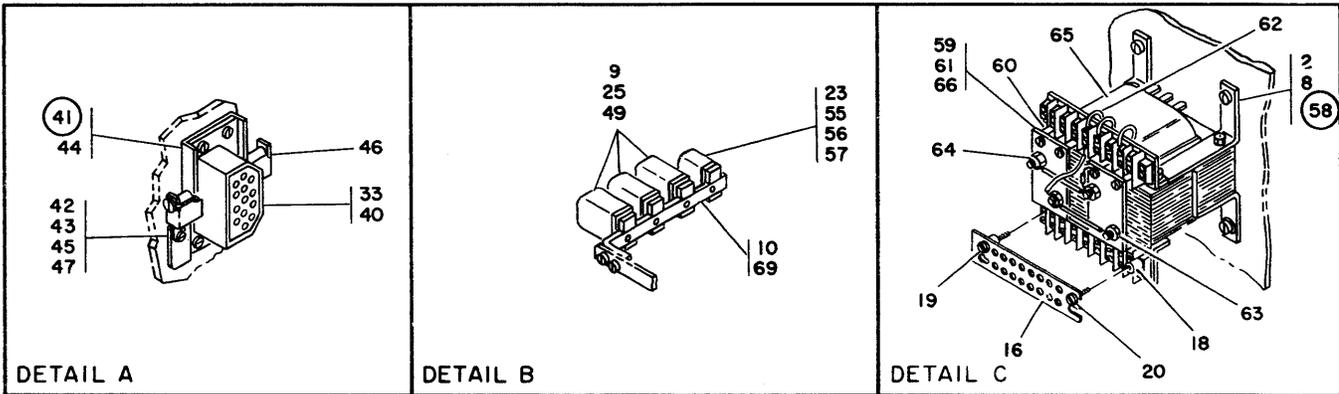
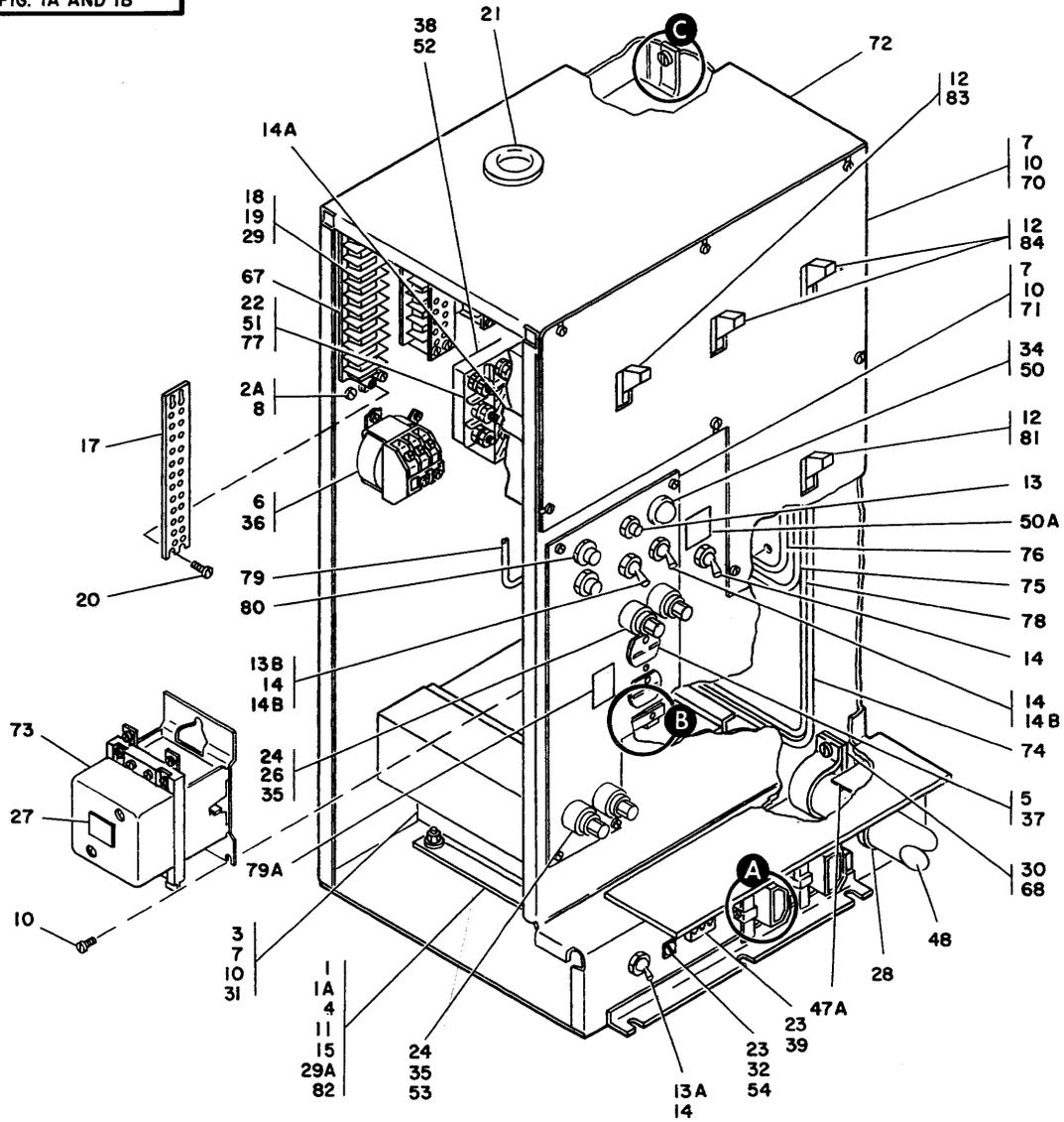


FIGURE 4A. AC BOX ASSEMBLY-50 CYCLE. SEE LIST 4A.

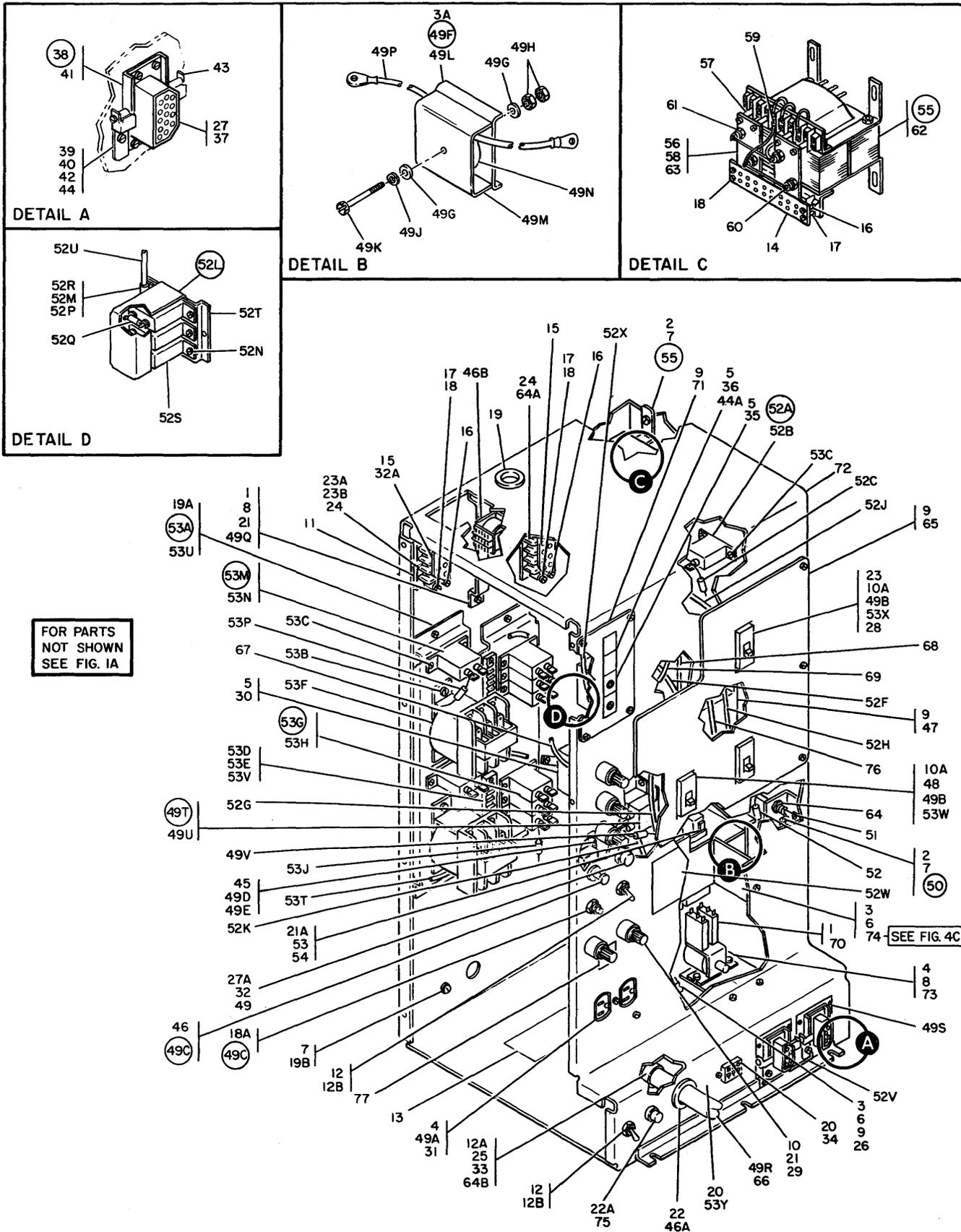


FIGURE 4B. AC BOX ASSEMBLY-60 CYCLE. SEE LIST 4B.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		AC BOX ASSEMBLY-60 CYCLE -CONT					
4B- 34	523269	. HOUSING, RECEPTACLE				1	
- 35	524178	. CIRCUIT BREAKER, 6 AMP				2	
- 36	524179	. CIRCUIT BREAKER-8 AMP USED ON ASM PRIOR TO S7				2	
- 37	526516	. CONNECTOR, RECP, ELEC-13 FEMALE CONTACTS				2	
- 38	526522	. LATCH ASSEMBLY-CONNECTOR				2	
- 39	186759	. . SCREW, MACH-BIND HD 8-32 X 5/16 LG				2	
- 40	257189	. . NUT, HEX- 8-32				2	
- 41	526519	. . BRACKET-CONNECTOR MOUNTING				1	
- 42	526520	. . SPRING-LATCH				2	
- 43	526521	. . ROLLER-CONNECTOR LATCH				2	
- 44	1090873	. . LOCKWASHER				2	
- 44A	554132	. COVER-CP DUMMY USED ON ASM FROM S7 TO CURRENT				2	
- 45	532945	. JUMPER ASSEMBLY				1	
- 46	696065	. SWITCH, PUSH-DPST MOMENTARY				1	
- 46A	730432	. GROMMET, CATERPILLAR				1	
- 46B	2128689	. RELAY, 3 POLE DT 472 OHM 24 VOLT D.C. COIL USED ON ASM FROM P8 TO CURRENT				2	
- 47	2130335	. CONTACTOR, MAGNETIC				1	
- 48	2130338	. CIRCUIT BREAKER- 3 POLE 50 AMP 240V USED ON ASM PRIOR TO A7				1	
- 49	2414970	. LAMP, INCANDESCENT				1	
- 49A	2501253	. PLATE, BLANK, CONVENIENCE OUTLET USED ON ASM FROM S7 TO CURRENT				1	
- 49B	2501260	. CLAMP, CB MOUNTING USED ON ASM FROM A7 TO CURRENT				6	
- 49C	2510294	. CAPACITOR ASSEMBLY				2	
- 49D	253453	. . TERMINAL, RING-22/30 AWG, NO. 6, INS				2	
- 49E	491320	. . CAPACITOR, FILM, .1MFD 5% 100 VOLTS				1	
- 49F	2514426	. TOROID ASSEMBLY USED ON ASM FROM P8 TO CURRENT				1	
- 49G	3550	. . WASHER, FL- 1/4 X 9/16 OD X 0.050 THK				2	
- 49H	36109	. . NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W				2	
- 49J	76574	. . LOCKWASHER-EXT TOOTH ID .267 X OD .510				1	
- 49K	186914	. . SCREW, CAP-SLOT/HEX HD 1/4-20 X 2-3/4 LG				1	
- 49L	2514423	. . BASE, TOROID MOUNTING				1	
- 49M	2514424	. . COVER, TOROID				1	
- 49N	2514427	. . CORE ASSEMBLY, TOROID				1	
- 49P	2514485	. . JUMPER ASSEMBLY, TOROID				1	
- 49Q	2514443	. BRACKET, RELAY MOUNTING USED ON ASM FROM P8 TO CURRENT				1	
- 49R	2514458	. CABLE ASSEMBLY, POWER USED ON ASM FROM P8 TO CURRENT				1	
- 49S	2514463	. INSULATOR, POWER CONNECTOR				2	
- 49T	2514467	. RESISTOR-CAPACITOR ASSEMBLY USED ON ASM FROM P8 TO CURRENT				2	
- 49U	528411	. . CAPACITOR, FXD- 0.25 MFD P/M 10% 100V				1	
- 49V	2514476	. . RESISTOR ASSEMBLY				1	
- 50	5318934	. RESISTOR ASSEMBLY				2	
- 51	334932	. . TERMINAL, RING-18/22 AWG, NO. 10, INS				2	
- 52	503498	. . RESISTOR, FXD, 1 MEG OHM P/M 5% 1W				1	
- 52A	2514468	. RESISTOR-CAPACITOR ASSEMBLY USED ON ASM FROM P8 TO CURRENT				1	

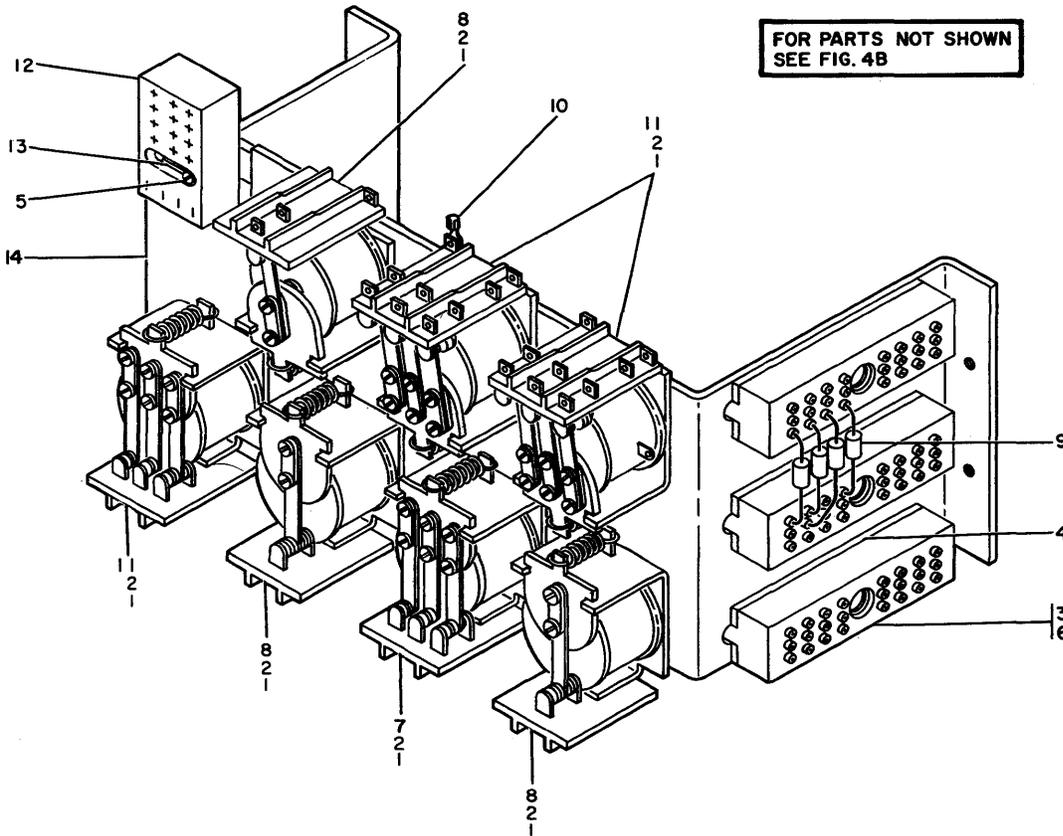


FIGURE 4C. RELAY PANEL ASSEMBLY. SEE LIST 4C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		RELAY PANEL ASSEMBLY					
4C-	5382458	PANEL ASSEMBLY-RELAY USED ON 2803 FAA MODEL 1 FEATURE SEE LIST 4B-74 FOR NEXT HIGHER ASSEMBLY AND FIG. 4C FOR ILLUSTRATION				REF	
- 1	56722					7	
- 2	257187					7	
- 3	302090					3	
- 4	302131					3	
- 5	438548					1	
- 6	438549					3	
- 7	441091					1	
- 8	441093					3	
- 9	615354					4	
- 10	802570					22	
- 11	2128689					3	
- 12	5318967					1	
- 13	5364197					1	
- 14	5382456					1	

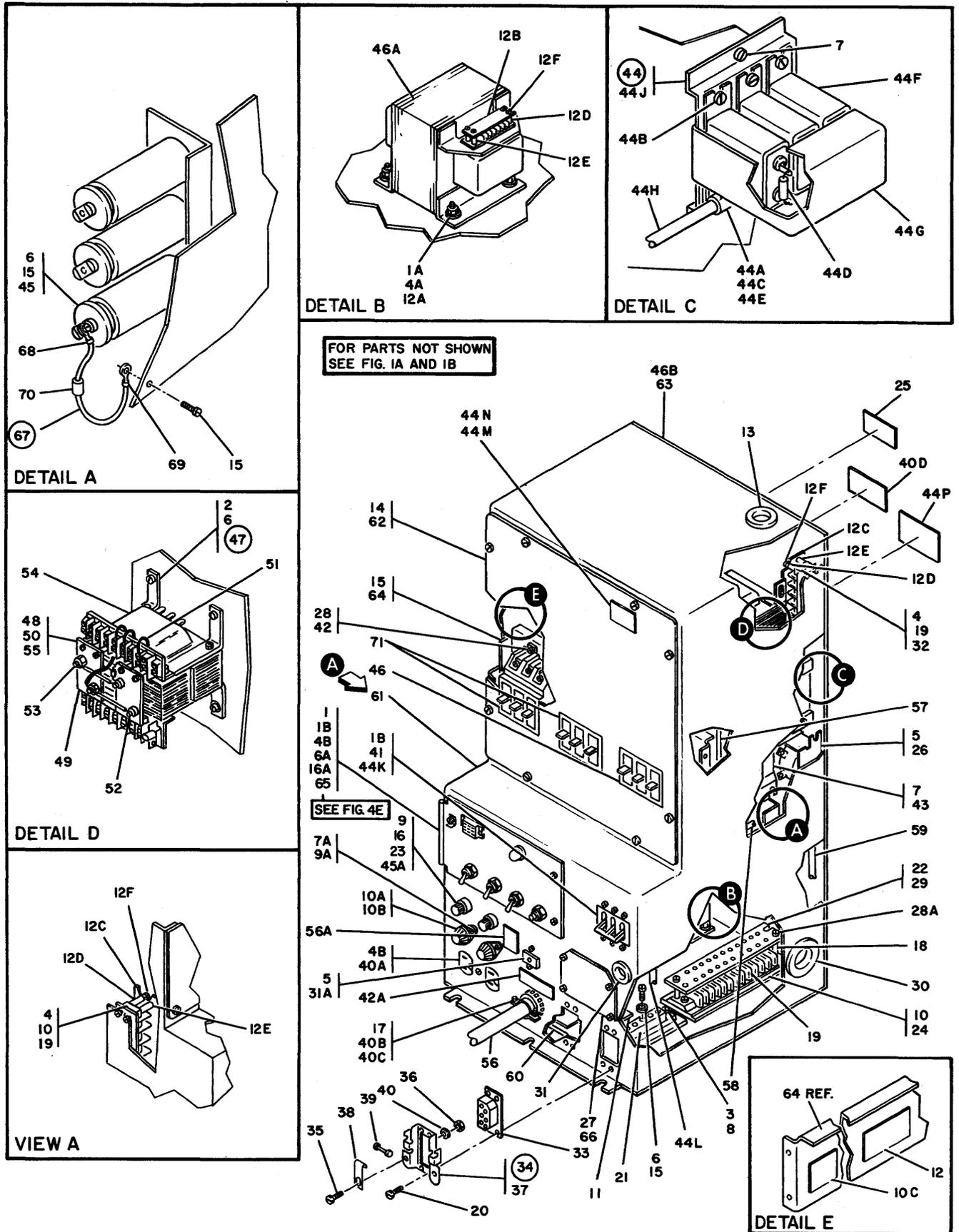


FIGURE 4D. AC BOX ASSEMBLY-60 CYCLE. SEE LIST 4D.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		AC BOX ASSEMBLY-60 CYCLE					
4D-							
-	5421150	AC POWER SUPPLY ASSEMBLY, 60 HZ USED ON 2803/2804 MODEL 2 - 60 CYCLE SEE LIST 1A-163 AND 1B-57 FOR NEXT HIGHER ASM AND FIG. 4D FOR ILLUSTRATION				REF	
- 1	6364	• WASHER, LOCK-SPLIT NO. 6 X 1/4 OD				AR	
- 1A	6935	• WASHER, LOCK-SPLIT 1/4 X 0.493 OD				AR	
- 1B	10170	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG				8	
- 2	28413	• SCREW, MACH-BIND HD 10-32 X 5/16 LG				4	
- 3	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.				2	
- 4	35739	• SCREW, MACH-BIND HD 6-32 X 15/16 LG				AR	
- 4A	36109	• NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W				AR	
- 4B	38235	• SCREW MACH 6/32 X .310 LG				AR	
- 5	55726	• SCREW-BD HD 6-32 X .188 LG				AR	
- 6	56079	• WASHER, LOCK-EXT T .195 ID .410 OD				15	
- 6A	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320				AR	
- 7	58207	• SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG				5	
- 7A	62031	• WASHER, LOCK-INT TEETH NO. 6 X 0.295 OD				AR	
- 8	76574	• LOCKWASHER-EXT TOOTH ID .267 X OD .510				2	
- 9	78999	• FUSE, 5AMPS				2	
		USED ON ASM PRIOR TO S7 AND FROM D8 TO CURRENT					
- 9A	81693	• SCREW, MACH-BIND HD 6-32 X 3/8 LG				AR	
- 10	92743	• MARKER STRIP- 12 POS NOS. 1 THRU 12				2	
- 10A	104615	• FUSEHOLDER				2	
		USED ON ASM FROM S7 TO CURRENT					
- 10B	107668	• FUSE, CARTRIDGE-TIME DELAY 8 AMP 250V				2	
		USED ON ASM FROM S7 TO CURRENT					
- 10C	138754	• DECAL, INST-LINE V PRESENT W/MACH PWR OFF				1	
		USED ON ASM FROM S7 TO CURRENT					
- 11	138755	• DECAL, INST-LINE V PRESENT W/MACH PWR OFF				1	
- 12	138756	• PLATE, INST-LINE V PRESENT W/MACH PWR OFF				1	
- 12A	139050	• WASHER, FLAT 1/4 X 0.812 OD				4	
		USED ON ASM FROM S7 TO CURRENT					
- 12B	186944	• SHIELD, TERMINAL BOARD- 6 POSITION				1	
		USED ON ASM FROM S7 TO CURRENT					
- 12C	187466	• SHIELD				2	
		USED ON ASM FROM S7 TO CURRENT					
- 12D	210883	• STUD-SHIELD MTG, TAPPED, NO. 6-32				3	
		USED ON ASM FROM S7 TO CURRENT					
- 12E	210884	• STUD-SHIELD MTG, NO. 6-32				9	
		USED ON ASM FROM S7 TO CURRENT					
- 12F	210984	• SCREW, RD HD MACH-6-32 X .250 LG				3	
		USED ON ASM FROM S7 TO CURRENT					
- 13	220764	• GROMMET, RUB-FOR 1-3/8 HOLE X 1/8 PNL				1	
- 14	221790	• SCREW, MACH-BIND HD 8-32 X 3/16 LG				AR	
- 15	236849	• SCREW, MACH-BIND HD 10/32 X 1/4 LG				17	
- 16	257080	• INSULATOR-LONG				2	
- 16A	257986	• WASHER, FLAT NO. 6				AR	
- 17	315210	• CLAMP				1	
		USED ON ASM PRIOR TO S7					
- 18	323656	• SPACER- 3/16 ID X 5/16 OD X 1/2 THK				2	
- 19	323842	• TERMINAL BOARD- 12 DBL SCREW TERMINALS				3	
- 20	338238	• SCREW, MACH-BD HD 4-40 NC X .3125 LG				8	
- 21	352121	• BUS BAR- 6 POS				1	
- 22	352826	• COVER TERMINAL				2	
- 23	360882	• FUSEHOLDER- 15 AMP 250V AC				2	
- 24	367115	• JUMPER-TERMINAL STRIP VDC DISTR BRS				9	

FOR PARTS NOT SHOWN
SEE FIG. 4D AND 4G

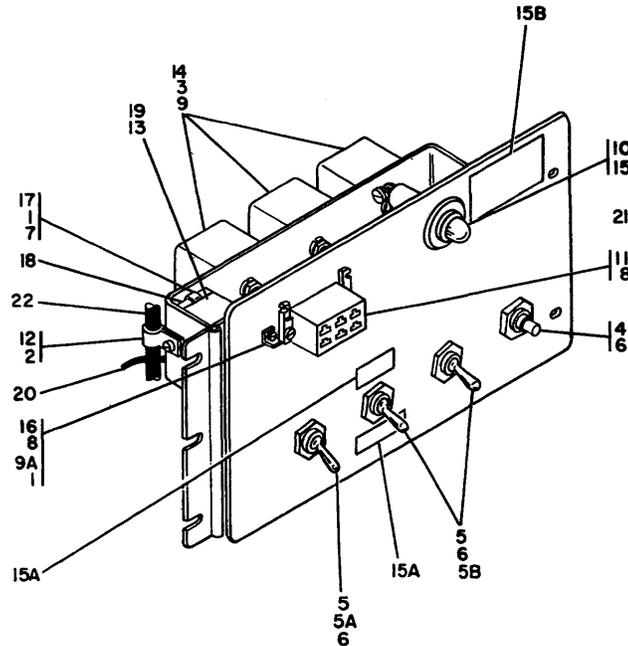


FIGURE 4E. CONTROL PANEL ASSEMBLY. SEE LIST 4E.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		CONTROL PANEL ASSEMBLY					
4E-	2507467	PANEL ASSEMBLY, CONTROL-60 HZ				REF	
-	5421156	PANEL ASSEMBLY, CONTROL				REF	
-	2514523	PANEL ASSEMBLY, CONTROL USED ON 2803/2804 MODEL 2 - 60 CYCLE SEE LISTS 4D-65 AND 4G-118 FOR NEXT HIGHER ASM AND FIG. 4E FOR ILLUSTRATION				REF	
- 1	37913	• NUT, PLAIN-HEX, 4-40 X 1/4 IN. FL W				AR	
- 2	55726	• SCREW-BD HD 6-32 X .188 LG				1	
- 2	10170	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG				1	
- 3	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320				3	
- 4	117185	• SWITCH, PUSH-NO 125V AC 1 AMP				1	
- 5	121756	• SWITCH, TOGGLE-SPST 250V AC/DC 3 AMP				3	
- 5A	121756	USED ON ASM 5421156 ONLY • SWITCH, TOGGLE-SPST 250V AC/DC 3 AMP				1	
- 5B	128455	• SWITCH-TOGGLE USED ON ASM 2507467 AND 2514523 ONLY				2	
- 6	159373	• WASHER, LOCK-EXT TEETH 15/32 ID X 3/4 OD				4	
- 7	236550	• SCREW, MACH-BIND HD 4-40 X 0.375 LG				1	
- 8	251970	• SCREW-MACH BD. HD. 4-40 X 1/4 LG				3	
- 9	257187	• NUT, PLAIN, HEX- 6-32 X 3/8 FL W				3	
- 9A	338169	• WASHER, LOCK-EXT TEETH NO. 4 X .260 OD USED ON ASM 2507467 ONLY				1	
- 10	349154	• SOCKET, ERROR LIGHT				1	
- 11	523269	• HOUSING, RECEPTACLE				1	
- 12	534768	• CLAMP, CABLE				1	

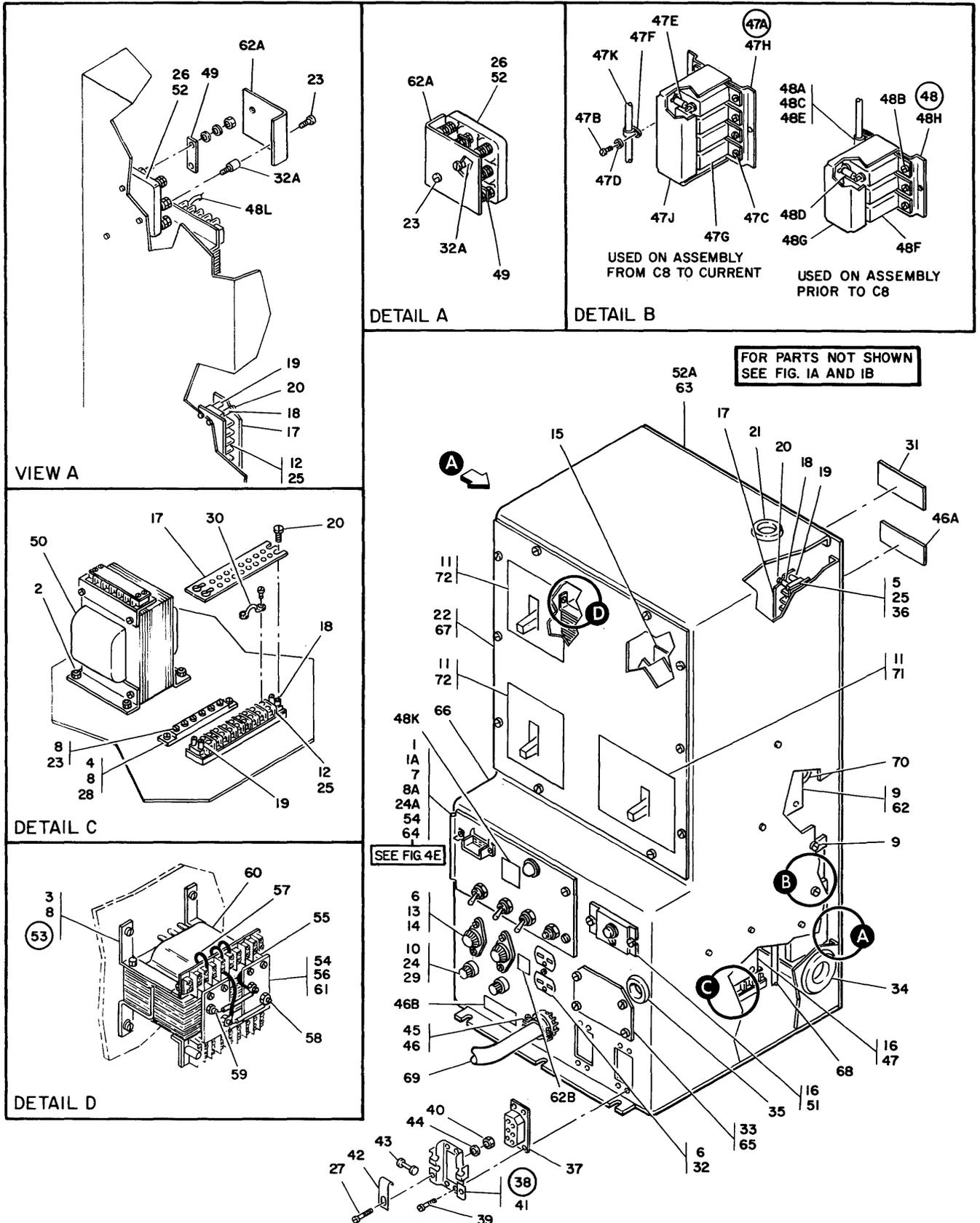


FIGURE 4F. AC BOX ASSEMBLY-50 CYCLE. SEE LIST 4F.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		1 2 3 4 AC BOX ASSEMBLY-50 CYCLE -CONT		
4F- 18	210883	• STUD-SHIELD MTG,TAPPED,NO. 6-32 USED ON ASM PRIOR TO C8	1	
- 18	210883	• STUD-SHIELD MTG,TAPPED,NO. 6-32 USED ON ASM FROM C8 TO CURRENT	3	
- 19	210884	• STUD-SHIELD MTG,NO. 6-32 USED ON ASM PRIOR TO C8	3	
- 19	210884	• STUD-SHIELD MTG,NO. 6-32 USED ON ASM FROM C8 TO CURRENT	9	
- 20	210984	• SCREW, RD HD MACH-6-32 X .250 LG	AR	
- 21	220764	• GROMMET,RUB-FOR 1-3/8 HOLE X 1/8 PNL	1	
- 22	221790	• SCREW,MACH-BIND HD 8-32 X 3/16 LG	22	
- 23	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG	AR	
- 24	257080	• INSULATOR-LONG	2	
- 24A	257986	• WASHER,FLAT NO. 6	AR	
- 25	323842	• TERMINAL BOARD- 12 DBL SCREW TERMINALS	3	
- 26	332620	• SCREW,MACH-BIND HD 10-32 X 1/2 LG	AR	
- 27	338238	• SCREW, MACH-BD HD 4-40 NC X .3125 LG	8	
- 28	352121	• BUS BAR- 6 POS	1	
- 29	360882	• FUSEHOLDER- 15 AMP 250V AC	2	
- 30	367115	• JUMPER-TERMINAL STRIP VDC DISTR BRS	6	
- 31	369207	• LABEL,VOLTAGE	1	
- 32	418835	• OUTLET-CONVENIENCE,220V	1	
- 32A	438463	• STUD-COVER MOUNTING	4	
- 33	438548	USED ON ASM FROM C8 TO CURRENT	4	
- 34	510388	• SCREW,MACH-BIND HD 4-40 X 3/16 LG	1	
- 35	512663	• GROMMET,1/2IN X 1/8 DIA	1	
- 36	526338	• GROMMET,RUB-FOR 7/8 HOLE X 1/8 PNL	1	
- 37	526516	• MARKER STRIP	1	
- 38	526522	• CONNECTOR,RECP,ELEC-13 FEMALE CONTACTS	2	
- 39	186759	• LATCH ASSEMBLY-CONNECTOR	2	
- 40	257189	• SCREW,MACH-BIND HD 8-32 X 5/16 LG	2	
- 41	526519	• NUT,HEX- 8-32	1	
- 42	526520	• BRACKET-CONNECTOR MOUNTING	2	
- 43	526521	• SPRING-LATCH	2	
- 44	1090873	• ROLLER-CONNECTOR LATCH	2	
- 45	589393	• LOCKWASHER	2	
- 46	589394	• COUPLING-CONDUIT 2-1/4-16 THD	1	
- 46A	646007	• ADAPTER,CABLE TO CONNECTOR	1	
- 46B	845762	• LABEL,WARNING USED ON ASM FROM S7 TO CURRENT	1	
- 47	2426044	• DECAL-VOLTAGE	1	
- 47	2426044	USED ON ASM FROM S7 TO CURRENT	1	
- 47	2426064	• CONTACTOR	1	
- 47A	2501327	• CONTACTOR USED ON ASM PRIOR TO C8	1	
- 47B	10170	• CAPACITOR ASSEMBLY-FILTER	1	
- 47C	55726	USED ON ASM FROM C8 TO CURRENT	1	
- 47D	257986	• SCREW-MACH,BIND HD NO. 6-32 X .250 LG	1	
- 47E	300736	• SCREW-BD HD 6-32 X .188 LG	7	
- 47F	356742	• WASHER,FLAT NO. 6	1	
- 47G	528411	• RESISTOR,FXD,COMP- 1 MEG P/M 5% 1/2W	4	
- 47H	2501325	• CLAMP,LOOP- 0.250 ID 0.177 DIA MTG HOLE	1	
- 47J	2501326	• CAPACITOR,FXD- 0.25 MFD P/M 10% 100V	4	
- 47K	5418077	• PLATE,FILTER CAPACITOR ASSEMBLY	1	
- 48	2501334	• SHIELD,CAPACITOR	1	
		• CABLE ASSEMBLY,FILTER CAPACITOR	1	
		• FILTER ASSEMBLY	1	
		USED ON ASM PRIOR TO C8		

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		AC BOX ASSEMBLY-50 CYCLE -CONT		
4F- 48A	10170	. . SCREW-MACH,BIND HD NO. 6-32 X .250 LG	1	
- 48B	55726	. . SCREW-BD HD 6-32 X .188 LG	5	
- 48C	257986	. . WASHER,FLAT NO. 6	1	
- 48D	322692	. . RESISTOR,FXD,COMP- 1 MEG P/M 10% 1W	3	
- 48E	356742	. . CLAMP,LOOP- 0.250 ID 0.177 DIA MTG HOLE	1	
- 48F	528411	. . CAPACITOR,FXD- 0.25 MFD P/M 10% 100V	3	
- 48G	2501192	. . SHIELD	1	
- 48H	2501332	. . PLATE,FILTER CAPACITOR ASSEMBLY		
- 48K	2507326	. LABEL	1	
- 48L	2507385	USED ON ASM FROM S7 TO CURRENT . JUMPER ASM	1	
- 49	4064448	USED ON ASM FROM S7 TO CURRENT SEE FIG. 25-15A FOR COMPONENT PART . JUMPER-SWITCH	3	
- 50	4116430	. TRANSFORMER ASSEMBLY,115V 7 AMP-50 HZ	1	
- 51	4117840	. CIRCUIT BREAKER	1	
- 52	4121259	. SWITCH BOARD	2	
- 52A	5319854	. SCREW, SELF TAPPING, 8-32 X .375 LONG	AR	
- 53	5351120	. AC POWER SUPPLY SUB ASSEMBLY	1	
- 54	56722	. . LOCKWASHER-EXT. TOOTH OD. .150XID. .320	4	
- 55	56792	. . SPACER- .156 ID 5/16 OD X .343 LG	4	
- 56	322551	. . SCREW,MACH-BIND HD 6-32X3/4 LG	4	
- 57	334910	. . TERMINAL,RING-14/16 AWG,NO. 6,INS	2	
- 58	598353	. . SEMICONDUCTOR DEVICE,D10- 100V 10 AMP	2	
- 59	598355	. . RECTIFIER,SILICON	2	
- 60	5351121	. . TRANSFORMER,POWER STEP DOWN 50/60 CYCLE	1	
- 61	5351123	. . HEAT SINK	2	
- 62	5373743	. MAGNETIC CONTRACTOR- 4 POLE 60 AMP	2	
- 62A	5391725	. SHIELD-TB SAFETY	2	
- 62B	5418086	USED ON ASM FROM C8 TO CURRENT . PLATE, FUSE WARNING	1	
- 63	5421153	USED ON ASM FROM S7 TO CURRENT . COVER, REAR-AC BOX	1	
- 64	5421156	. PANEL ASSEMBLY, CONTROL SEE LIST 4E FOR DETAIL BREAKDOWN	1	
- 65	5421157	. PLATE,COVER	1	
- 66	5421171	. BOX,AC POWER	1	
- 67	5421172	. COVER,FRONT AC BOX	1	
- 68	5421186	. CABLE ASSEMBLY SEE LIST 25-1,-11A,-13,-13A,-13B, -13C,-16,-16A,-17,-17A,AND -30 FOR COMPONENT PARTS	1	
- 69	5421189	. CABLE ASSEMBLY SEE LIST 25-13C AND -15 FOR COMPONENT PARTS	1	
- 70	5421190	. JUMPER ASSEMBLY USED ON ASM PRIOR TO S7	4	
- 70	5421190	. JUMPER ASSEMBLY USED ON ASM FROM S7 TO CURRENT SEE LIST 25-15A FOR COMPONENT PART	3	
- 71	8023798	. CIRCUIT BREAKER- 4 POLE 50 AMP	2	
- 72	8026896	. CIRCUIT BREAKER	2	

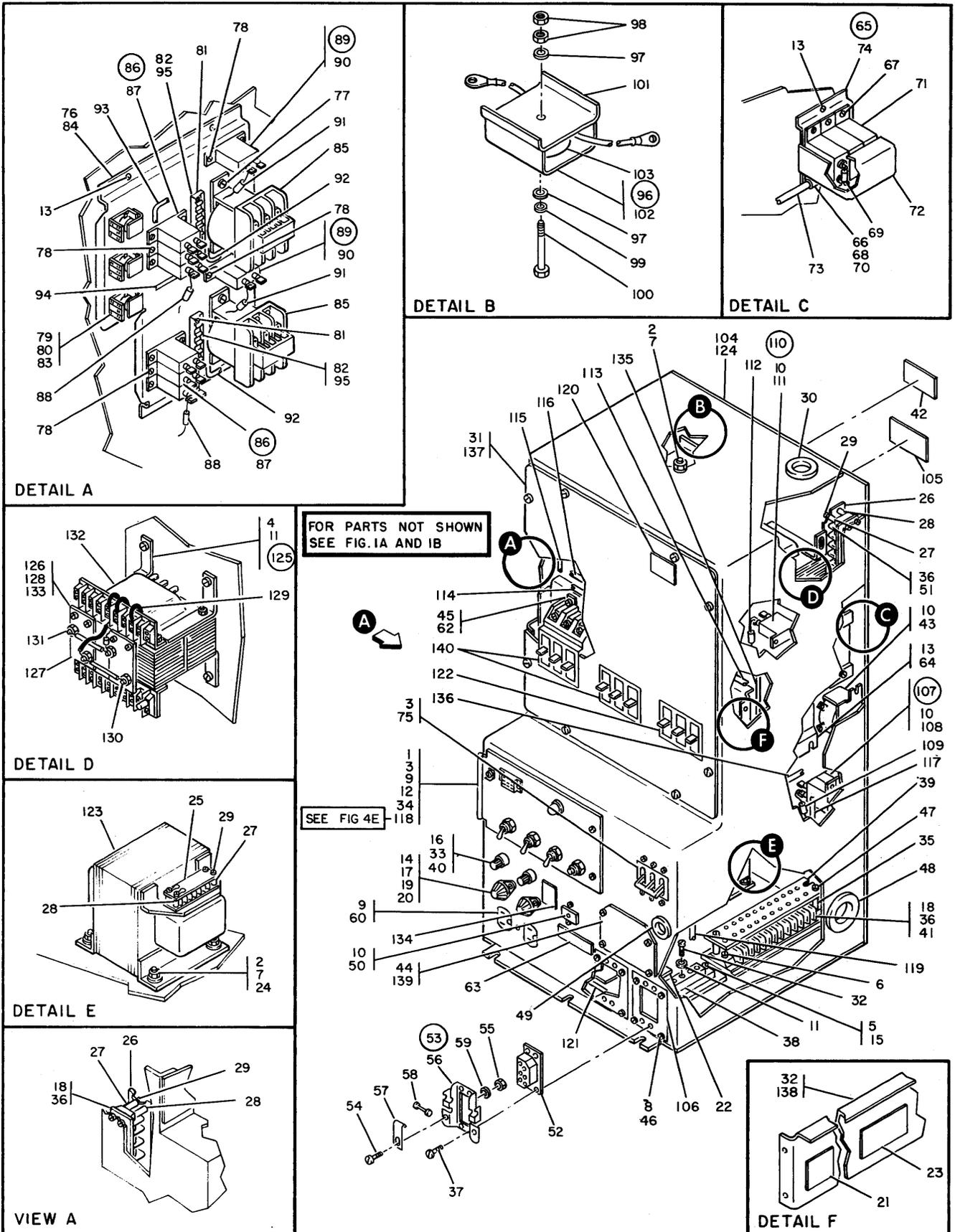


FIGURE 4G. AC BOX ASSEMBLY-60 CYCLE. SEE LIST 4G.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		AC BOX ASSEMBLY-60 CYCLE					
4G-	2514448	AC BOX ASSEMBLY,60 CYCLE					
		USED ON 2803/2804 MOD. 2 - 60 CYCLE SEE LIST 1A-64 AND 1B-57 FOR NEXT HIGHER ASM AND FIG. 4G FOR ILLUSTRATION					
- 1	6364	. WASHER, LOCK-SPLIT NO. 6 X 1/4 OD				2	
- 2	6935	. WASHER, LOCK-SPLIT 1/4 X 0.493 OD				5	
- 3	10170	. SCREW-MACH, BIND HD NO. 6-32 X .250 LG				8	
- 4	28413	. SCREW, MACH-BIND HD 10-32 X 5/16 LG				4	
- 5	32042	. SCREW, MACH BIND. HD 10-32 X 3/8 LG.				2	
- 6	35739	. SCREW, MACH-BIND HD 6-32 X 15/16 LG				2	
- 7	36109	. NUT, PLAIN, HEX- 1/4-20 X 7/16 FL W				5	
- 8	37913	. NUT, PLAIN-HEX, 4-40 X 1/4 IN. FL W				8	
- 9	38235	. SCREW MACH 6/32 X .310 LG				4	
- 10	55726	. SCREW-BD HD 6-32 X .188 LG				12	
- 11	56079	. WASHER, LOCK-EXT T .195 ID .410 OD				8	
- 12	56722	. LOCKWASHER-EXT. TOOTH OD. .150XID. .320				1	
- 13	58207	. SCREW, MACH-UNDRCT BIND HD 8-32 X 1/4 LG				9	
- 14	62031	. WASHER, LOCK-INT TEETH NO. 6 X 0.295 OD				4	
- 15	76574	. LOCKWASHER-EXT TOOTH ID .267 X OD .510				2	
- 16	78999	. FUSE, 5AMPS				5	
- 17	81693	. SCREW, MACH-BIND HD 6-32 X 3/8 LG				4	
- 18	92743	. MARKER STRIP- 12 POS NOS. 1 THRU 12				2	
- 19	104615	. FUSEHOLDER				1	
- 20	107668	. FUSE, CARTRIDGE-TIME DELAY 8 AMP 250V				2	
- 21	138754	. DECAL, INST-LINE V PRESENT W/MACH PWR OFF				1	
- 22	138755	. DECAL, INST-LINE V PRESENT W/MACH PWR OFF				1	
- 23	138756	. PLATE, INST-LINE V PRESENT W/MACH PWR OFF				1	
- 24	139050	. WASHER, FLAT 1/4 X 0.812 OD				4	
- 25	186944	. SHIELD, TERMINAL BOARD- 6 POSITION				1	
- 26	187466	. SHIELD				2	
- 27	210883	. STUD-SHIELD MTG, TAPPED, NO. 6-32				3	
- 28	210884	. STUD-SHIELD MTG, NO. 6-32				9	
- 29	210984	. SCREW, RD HD MACH-6-32 X .250 LG				3	
- 30	220764	. GROMMET, RUB-FOR 1-3/8 HOLE X 1/8 PNL				1	
- 31	221790	. SCREW, MACH-BIND HD 8-32 X 3/16 LG				10	
- 32	236849	. SCREW, MACH-BIND HD 10/32 X 1/4 LG				10	
- 33	257080	. INSULATOR-LONG				5	
- 34	257986	. WASHER, FLAT NO. 6				3	
- 35	323656	. SPACER- 3/16 ID X 5/16 OD X 1/2 THK				2	
- 36	323842	. TERMINAL BOARD- 12 DBL SCREW TERMINALS				3	
- 37	338238	. SCREW, MACH-BD HD 4-40 NC X .3125 LG				8	
- 38	352121	. BUS BAR- 6 POS				1	
- 39	352826	. COVER TERMINAL				1	
- 40	360882	. FUSEHOLDER- 15 AMP 250V AC				5	
- 41	367115	. JUMPER-TERMINAL STRIP VDC DISTR BRS				9	
- 42	369207	. LABEL, VOLTAGE				1	
- 43	369224	. RELAY, ARMATURE- 3NO POLES 220V AC				1	
- 44	438548	. SCREW, MACH-BIND HD 4-40 X 3/16 LG				4	
- 45	438549	. SCREW, MACH-BIND HD 4-40 X 7/16 LG				18	
- 46	438550	. SCREW, MACH-BIND HD 4-40 X 1/2 LG				8	
- 47	438568	. SCREW, MACH-UNDRCT BIND HD 6-32 X 1-1/8				2	
- 48	510388	. GROMMET, 1/2IN X 1/8 DIA				1	
- 49	512663	. GROMMET, RUB-FOR 7/8 HOLE X 1/8 PNL				1	
- 50	524181	. CIRCUIT BREAKER, OVERLOAD PROTECTOR, 15AMP				1	
- 51	526338	. MARKER STRIP				1	
- 52	526516	. CONNECTOR, RECP, ELEC-13 FEMALE CONTACTS				2	
- 53	526522	. LATCH ASSEMBLY-CONNECTOR				2	

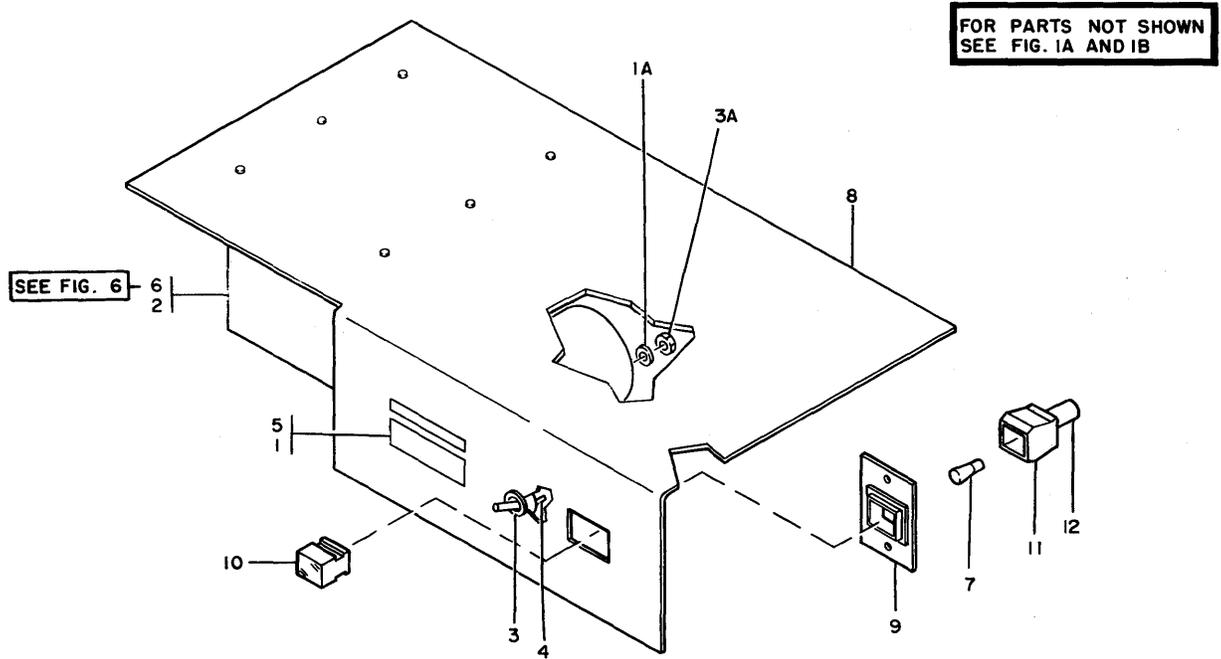


FIGURE 5. CONTROL PANEL ASSEMBLY. SEE LIST 5.

FOR PARTS NOT SHOWN
SEE FIG. 1B

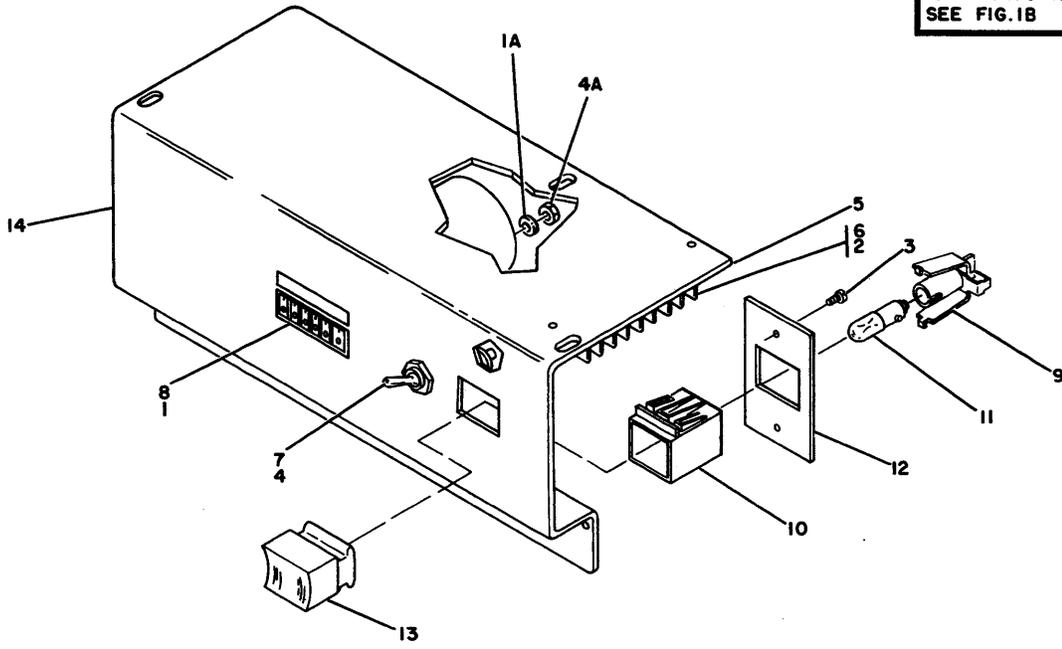


FIGURE 5A. LANGUAGE GROUPS. SEE LIST 5A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		LANGUAGE GROUPS					
5A-		CODE A USED ON ASM 5416412 - 60 CYCLE					
		CODE B USED ON ASM 5416415 - 60 CYCLE					
		CODE C USED ON ASM 5416418 - 60 CYCLE					
		CODE D USED ON ASM 5416413 - 50 CYCLE					
		CODE E USED ON ASM 5416416 - 50 CYCLE					
		CODE F USED ON ASM 5416419 - 50 CYCLE					
-	5416412	LANGUAGE GROUP-ENGLISH USED ON 2804 MOD 2-60 CYCLE UNIT				REF	A
-	5416415	LANGUAGE GROUP-FRENCH USED ON 2804 MOD 2-60 CYCLE UNIT				REF	B
-	5416418	LANGUAGE GROUP-GERMAN USED ON 2804 MOD 2-60 CYCLE UNIT				REF	C
-	5416413	LANGUAGE GROUP-ENGLISH USED ON 2804 MOD 2-50 CYCLE UNIT				REF	D
-	5416416	LANGUAGE GROUP-FRENCH USED ON 2804 MOD 2-50 CYCLE UNIT				REF	E
-	5416419	LANGUAGE GROUP-GERMAN USED ON 2804 MOD 2-50 CYCLE UNIT SEE LIST 1B-60 FOR NEXT HIGHER ASSEMBLY AND FIGURE 5A FOR ILLUSTRATION				REF	F
- 1	24752	. SCREW,MACH-FIL H 8-32 X 5/16 LG				2	
- 1A	55901	. WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD				1	
- 2	81693	. SCREW,MACH-BIND HD 6-32 X 3/8 LG				2	
- 3	186759	. SCREW,MACH-BIND HD 8-32 X 5/16 LG				2	
- 4	216323	. NUT,DRESS,KNURL- 15/32-32 X 41/64 CHROME				1	
- 4A	257189	. NUT,HEX- 8-32				1	
- 5	460237	. STRIP-MARKER				1	
- 6	480007	. TERMINAL BOARD- 8 SINGLE SCREW TERMINALS				1	
- 7	725347	. SWITCH				1	
- 8	740503	. CLOCK-60 CY				1	A
- 8	740503	. CLOCK-60 CY				1	B
- 8	740503	. CLOCK-60 CY				1	C
- 8	740608	. CLOCK-50 CY				1	D
- 8	740608	. CLOCK-50 CY				1	E
- 8	740608	. CLOCK-50 CY				1	F
- 9	827840	. SOCKET, SINGLE CONTACT, BAYONET BASE				1	
- 10	827842	. HOUSING-SWITCH AND LIGHT				1	
- 11	2414970	. LAMP,INCANDESCENT				1	
- 12	5371398	. SUPPORT,HOUSING				1	
- 13	5373659	. LENS-TCU/TH-ENGLISH-GERMAN				1	A
- 13	5373659	. LENS-TCU/TH-ENGLISH-GERMAN				1	D
- 13	5386636	. LENS-UCB DISJ/TH-FRENCH				1	B
- 13	5386636	. LENS-UCB DISJ/TH-FRENCH				1	C
- 13	5386636	. LENS-UCB DISJ/TH-FRENCH				1	E
- 13	5386636	. LENS-UCB DISJ/TH-FRENCH				1	F
- 14	5409443	. PANEL, METER CONTROL				1	A
- 14	5409443	. PANEL, METER CONTROL				1	D
- 14	5416414	. PANEL-METER CONTROL-CBM				1	B
- 14	5416414	. PANEL-METER CONTROL-CBM				1	E
- 14	5416417	. PANEL-METER CONTROL-CBM				1	C
- 14	5416417	. PANEL-METER CONTROL-CBM				1	F

FOR PARTS NOT SHOWN
SEE FIG. 5

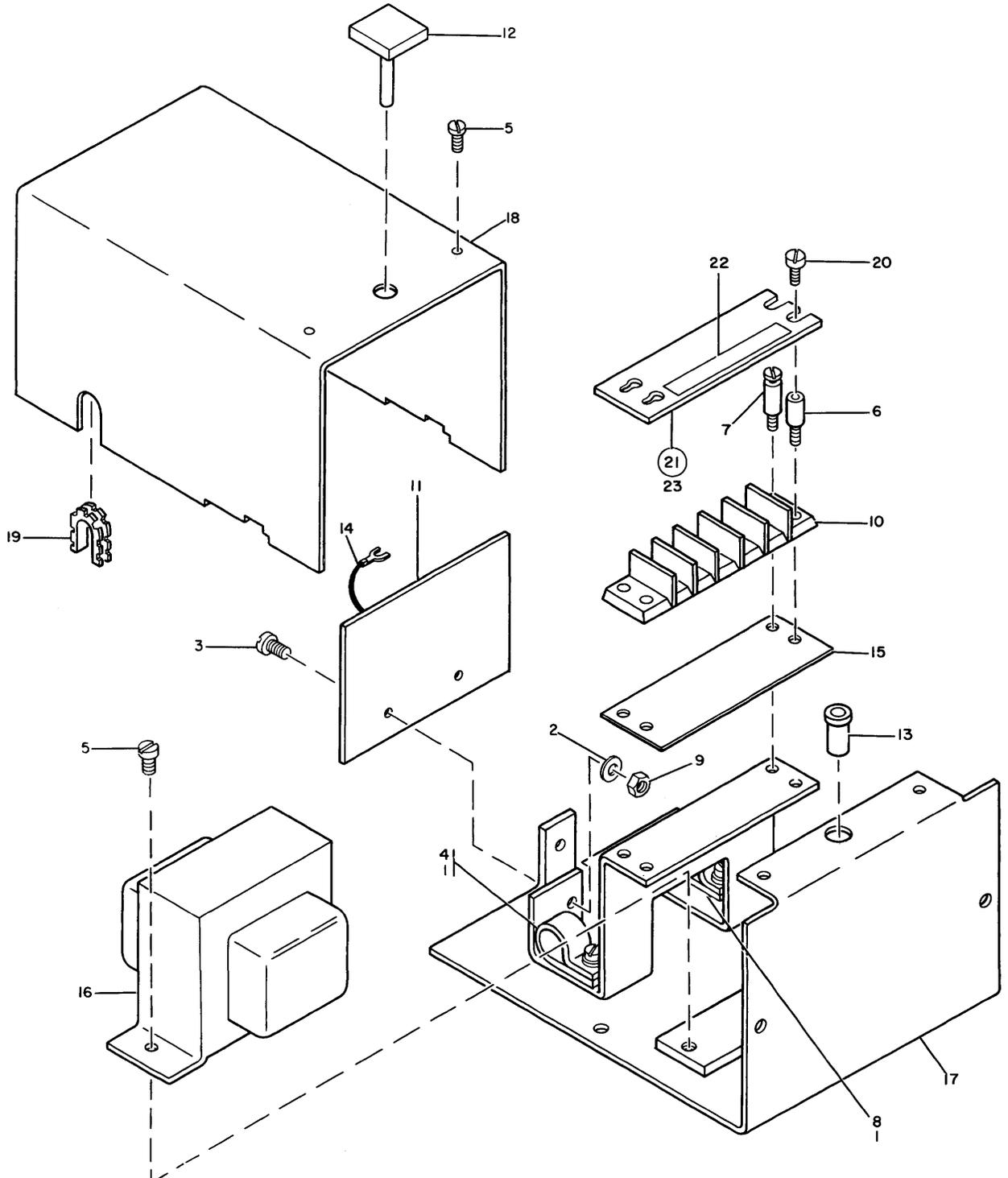
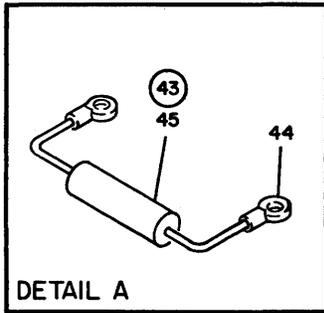


FIGURE 6. METER POWER PAC ASSEMBLY. SEE LIST 6.



FOR PART NOT SHOWN
SEE FIG. 1A AND 1B

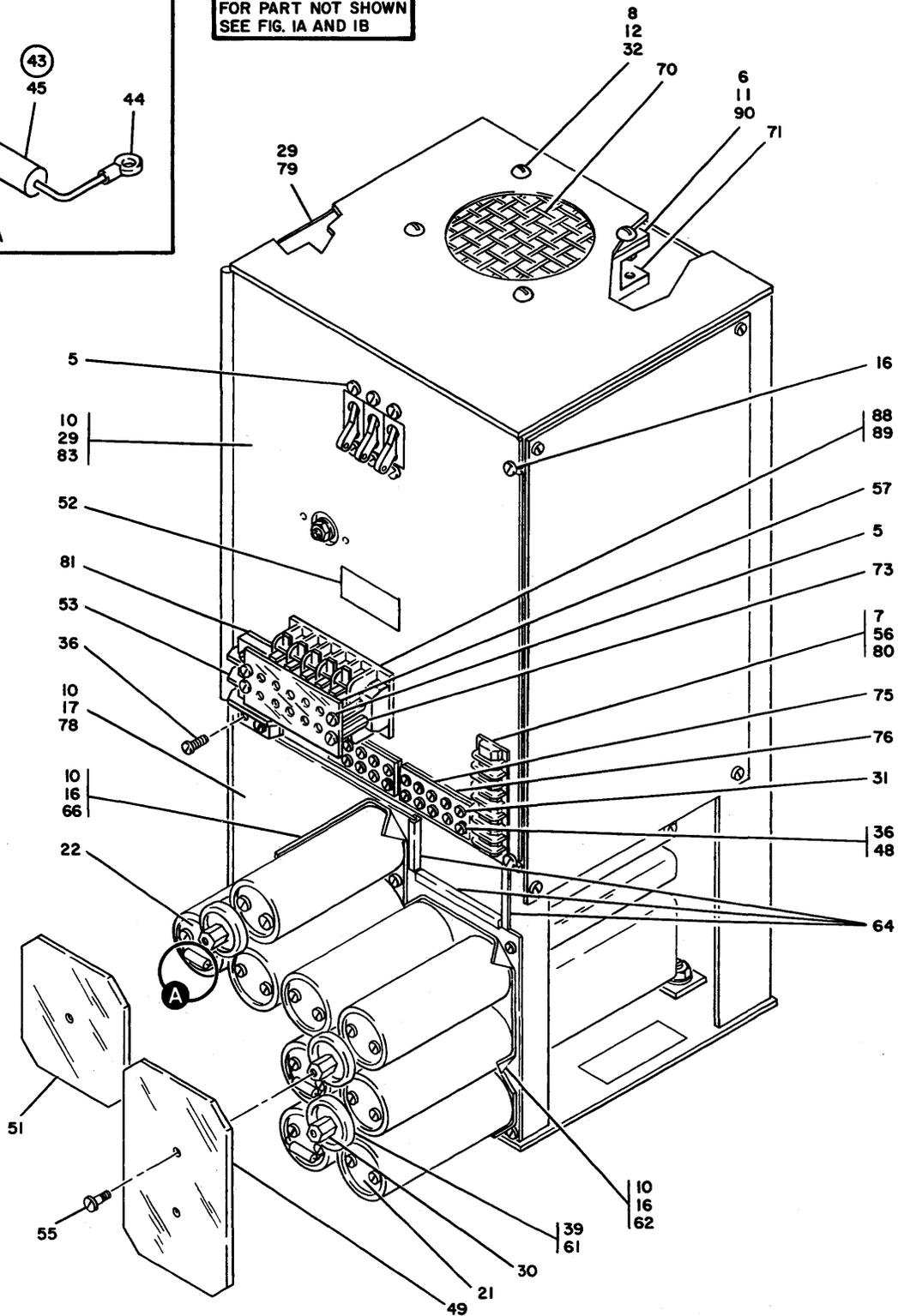


FIGURE 6A. POWER SUPPLY ASM-MULTIVOLT 50/60 CPS. SHEET 1 OF 2. SEE LIST 6A.

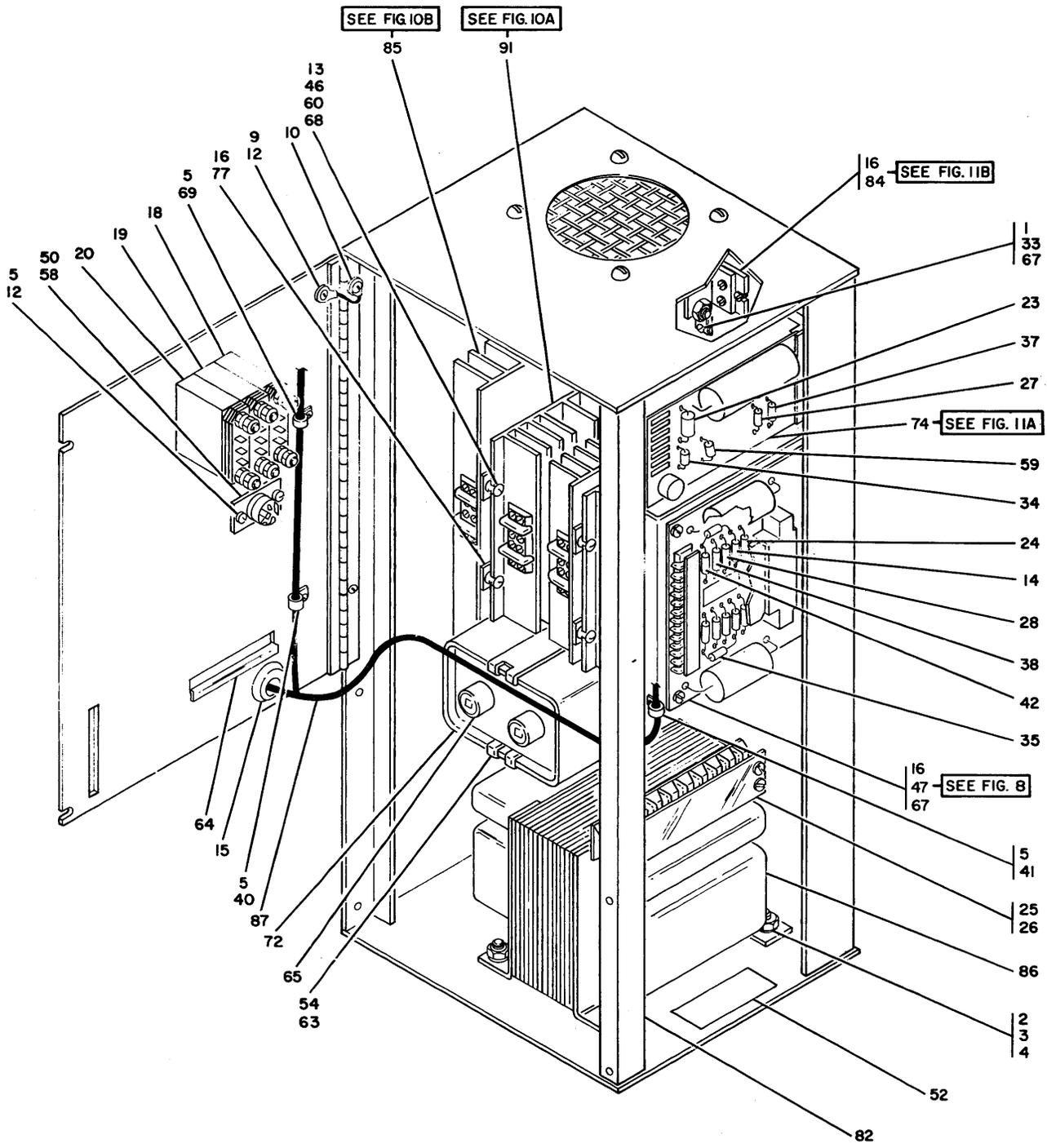


FIGURE 6A. POWER SUPPLY ASM—MULTIVOLT 50/60 CPS. SHEET 2 OF 2. SEE LIST 6A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS	USABLE
			PER ASM.	ON CODE
		POWER SUPPLY ASM-MULTIVOLT 50/60 CPS		
6A-				
-	5402830	POWER SUPPLY ASM-MULTIVOLT 60 CYCLE USED ON 2803/2804 MOD. 1 60 CYCLE	REF	
-	5402831	SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 6A FOR ILLUSTRATION POWER SUPPLY ASM-MULTIVOLT 50 CYCLE	REF	
		USED ON 2803/2804 MOD. 1 50 CYCLE SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 6A FOR ILLUSTRATION		
- 1	337	• SCREW,MACH-FIL H 8-32 X 3/8 LG	3	
- 2	3550	• WASHER,FL- 1/4 X 9/16 OD X 0.050 THK	4	
- 3	3960	• NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W	4	
- 4	6935	• WASHER,LOCK-SPLIT 1/4 X 0.493 OD	4	
- 5	10170	• SCREW-MACH,BIND HD NO. 6-32 X .250 LG	15	
- 6	28413	• SCREW,MACH-BIND HD 10-32 X 5/16 LG	2	
- 7	35739	• SCREW,MACH-BIND HD 6-32 X 15/16 LG	4	
- 8	52360	• SCREW,MACH-FH 6-32 X 7/8 LG	4	
- 9	55726	• SCREW-BD HD 6-32 X .188 LG	1	
- 10	55901	• WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD	14	
- 11	56079	• WASHER,LOCK-EXT T .195 ID .410 OD	2	
- 12	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320	7	
- 13	62031	• WASHER,LOCK-INT TEETH NO. 6 X 0.295 OD	8	
- 14	103915	• RESISTOR, FXD COMP, 510 OHMS P/M 5PCT 1W	2	
- 15	123077	• GROMMET,RUB-FOR 1-1/4 HOLE X 1/8 PNL	1	
- 16	186759	• SCREW,MACH-BIND HD 8-32 X 5/16 LG	25	
- 17	186797	• SHIELD- 5 POSITION	1	
		USED ON ASM 5402831 ONLY		
- 18	207349	• CIRCUIT BREAKER- 1 POLE 60V DC 8 AMP	1	
- 19	207350	• CIRCUIT BREAKER- 1 POLE 60V DC 20 AMP	1	
- 20	207351	• CIRCUIT BREAKER- 1 POLE 60V DC 12 AMP	1	
- 21	208221	• CAPACITOR,FXD,ELECT- 11000UF P100M10%19V	6	
- 22	208224	• CAPACITOR,FXD,ELECT- 14000UF P150M10%13V	3	
- 23	208226	• RESISTOR,FXD,WW 0.3 OHMS P/M 5% 1/2W	1	
- 24	208970	• RESISTOR,FXD,WW- 0.5 OHMS P/M 5% 5W	2	
- 25	210984	• SCREW, RD HD MACH-6-32 X .250 LG	1	
- 26	210987	• SHIELD- 4 POSITION	1	
		USED ON ASM 5402830 ONLY		
- 27	213536	• RESISTOR-100 OHMS 1/2 W	1	
- 28	216981	• RESISTOR,FXD,COMP- 56 OHMS P/M 5% 2W	2	
- 29	221790	• SCREW,MACH-BIND HD 8-32 X 3/16 LG	8	
- 30	222027	• SPACER-HEX 1/4-20 THD THRU HOLE 1 LG OA	3	
- 31	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG	16	
- 32	257187	• NUT,PLAIN,HEX- 6-32 X 3/8 FL W	4	
- 33	257189	• NUT,HEX- 8-32	3	
- 34	317018	• RESISTOR	1	
- 35	317022	• RESISTOR,FIXED COMP 3.9K,5%,1/2 WATT	2	
- 36	322065	• SCREW,MACH-BIND HD 6-32 X 5/8 LG	8	
- 37	322729	• RESISTOR 150 OHMS	1	
- 38	322888	• RESISTOR,FXD,COMP- 100 OHMS P/M 5% 2W	2	
- 39	323543	• RETAINER,CAPACITOR	3	
- 40	327921	• CLAMP,CABLE	1	
- 41	327922	• CLAMP, CABLE-.625 DIAMETER	1	
- 42	334914	• RESISTOR,FIXED COMP 6.2K.5%,1/2 WATT	2	
- 43	337523	• RESISTOR ASSY, 1K 1W	3	
- 44	94856	• TERMINAL,LUG	2	
- 45	317049	• RESISTOR,FXD,COMP- 1K P/M 5% 1/2W	1	
- 46	337549	• INSULATOR - HEAT SINK MOUNTING	16	
- 47	342070	• REGULATOR ASSEMBLY-BASIC SEE LIST 8 FOR DETAIL BREAKDOWN	1	
- 48	351540	• INSULATOR,BUSHING	4	
- 49	361216	• COVER-CAPACITOR	1	
- 50	361226	• INSULATOR,JACK	1	
- 51	364692	• SHIELD,CAPACITOR	1	
- 52	369207	• LABEL,VOLTAGE	2	
- 53	436972	• STRIP, TERMINAL-BARRIER-2 TERMINALS	1	
- 54	438588	• SCREW,MACH-UNDRCT BIND HD 8-32 X 1-1/4	2	
- 55	438622	• SCREW,MACH-BIND HD 1/4-20 X 3/8 LG	3	

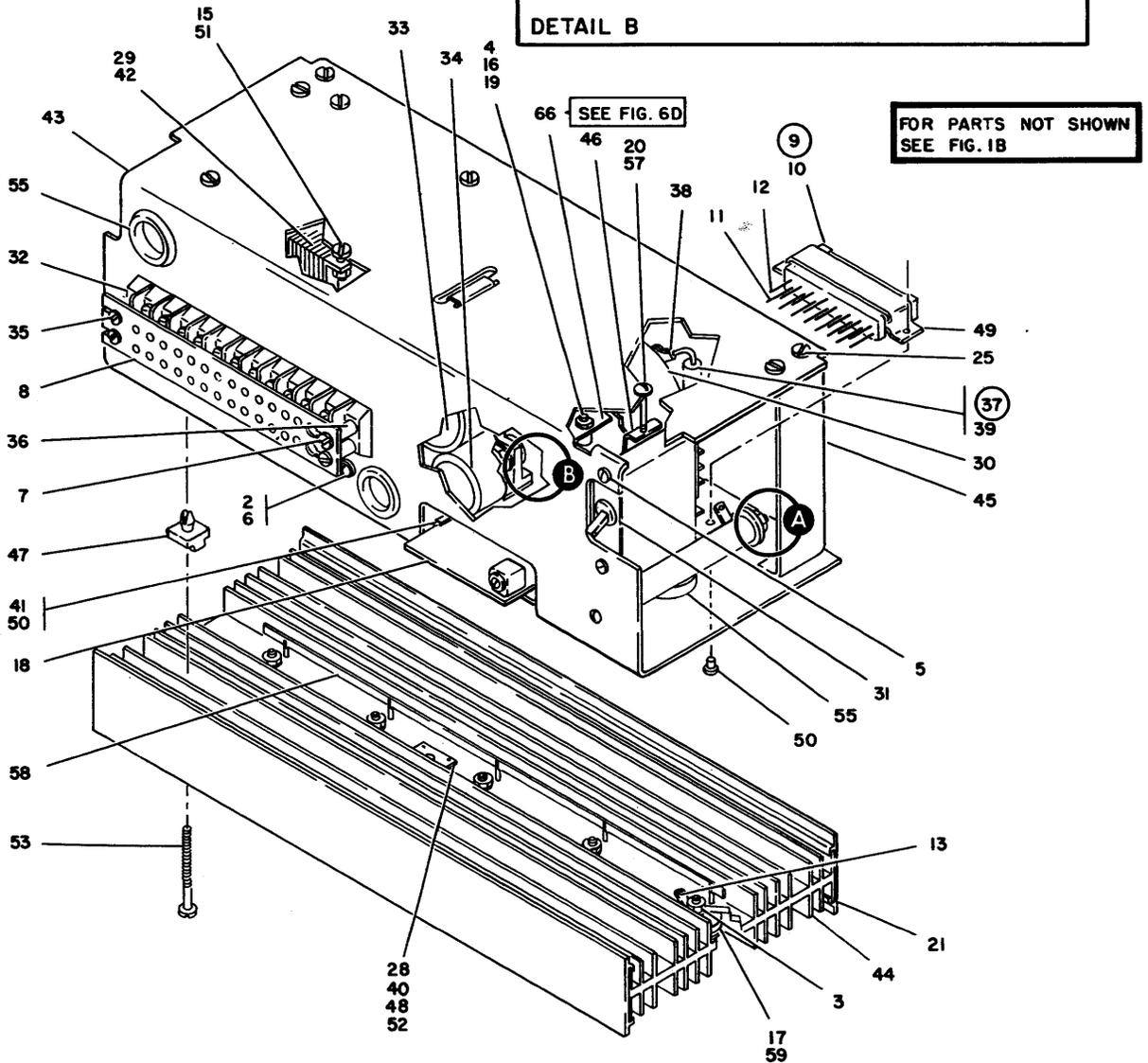
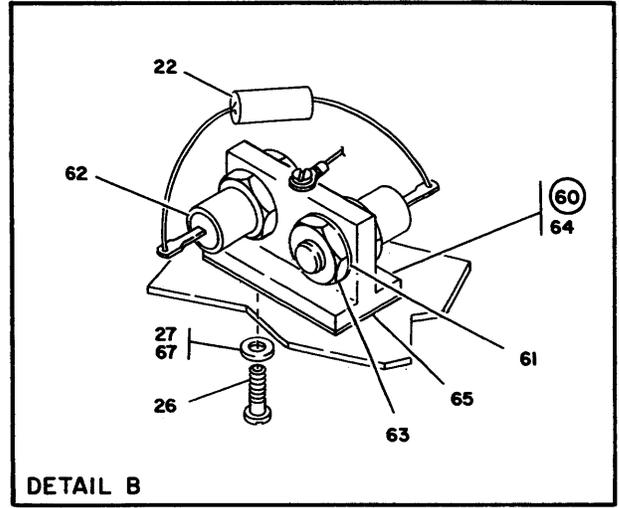
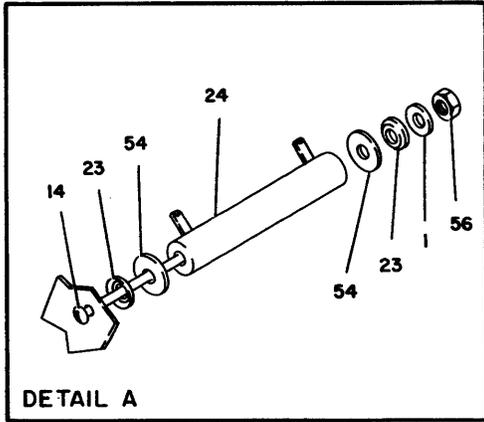


FIGURE 6C. POWER SUPPLY ASM-OVERVOLTAGE 50/60 CPS. SEE LIST 6C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		POWER SUPPLY ASM-OVERVOLTAGE 50/60 CYCLE		
6C-				
-	5239415	POWER SUPPLY ASM-OVERVOLTAGE 60 CPS	REF	
-	5239433	POWER SUPPLY ASM-OVERVOLTAGE 50 CPS USED ON 2804 MOD. 2	REF	
		SEE LIST 1B-88 FOR NEXT HIGHER ASM SEE FIG. 6C FOR ILLUSTRATION		
- 1	2903	• WASHER,FL-NO. 6X1/2 OD X 1/32 THK	1	
- 2	10170	• SCREW-MACH,BIND HD NO. 6-32 X .250 LG	1	
- 3	11598	• NUT PLAIN HEX 10/32	5	
- 4	37913	• NUT,PLAIN-HEX,4-40 X 1/4 IN. FL W	2	
- 5	38235	• SCREW MACH 6/32 X .310 LG	2	
- 6	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320	1	
- 7	210984	• SCREW, RD HD MACH-6-32 X .250 LG	1	
- 8	210990	• SHIELD- 13 POSITION	1	
- 9	216076	• TERMINAL BLOCK AND CONTACT ASSEMBLY	1	
- 10	216073	• . RECEPTACLE CARD-SINGLE POS	1	
- 11	216087	• . SPRING,CONTACT	8	
- 12	216088	• . SPRING,CONTACT	8	
- 13	316996	• TERMINAL,LUG-NONINS 9AWG NO. 8 MTG HOLE	1	
- 14	331982	• SCREW,MACH RD HD 8-32 X 1-1/4 LG	1	
- 15	332620	• SCREW,MACH-BIND HD 10-32 X 1/2 LG	4	
- 16	332779	• INSULATOR-CLUTCH USED ON ASM FROM M6 TO CURRENT	2	
- 17	369214	• TRANSISTOR,TYPE 108	5	
- 18	375161	• CARD ASSEMBLY	1	
- 19	438551	• SCREW,MACH-BIND. HD,4-40 X 5/8 IN. LG	2	
- 20	438571	• SCREW,MACH-BINDING HD 6-32 X 1-3/4 LG	1	
- 21	473536	• SEAL	AR	
- 22	491228	• CAPACITOR,FXD,FILM- 0.01MF P/M 10% 100V	1	
- 23	510468	• WASHER,CUPPED- 1/5IN X .029 DIA	2	
- 24	730452	• RESISTOR,FXD	1	
- 25	731629	• SCREW,PAN HD- 10-32 X 0.380 LG	8	
- 26	734483	• SCREW,PAN HD 6-32 X .380 LG	3	
- 27	2156037	• BUSHING USED ON 5239433 FROM M6 TO CURRENT	2	
- 27	2156037	• BUSHING USED ON 5239415 FROM L7 TO CURRENT	3	
- 28	2181002	• SCREW,THD FORMING,HEX-WASH HD 8-32 X 3/4	1	
- 29	4116486	• TRANSFORMER,POWER USED ON 5239433 ONLY	1	
- 30	5214366	• CAPACITOR USED ON 5239433 ONLY	2	
- 30	5214366	• CAPACITOR USED ON 5239415 ONLY	1	
- 31	5214547	• CIRCUIT PROTECTOR,1 POLE,12 AMP,50V DC	1	
- 32	5214556	• BLOCK,TERMINAL- 13 POSITION	1	
- 33	5261077	• CAPACITOR-ELECTROLYTIC	1	
- 34	5261127	• CAPACITOR-ELECTROLYTIC	1	
- 35	5261165	• STUD-SHIELD MOUNTING	3	
- 36	5261167	• STUD- 8-32 X 0.438 LG W/6-32 TAPPED HOLE	1	
- 37	5261936	• RESISTOR ASSEMBLY,200 OHMS 5W	1	
- 38	334932	• . TERMINAL,RING-18/22 AWG,NO. 10,INS	2	
- 39	477144	• . RESISTOR, WIREWOUND - 200 OHM 5W	1	
- 40	5374689	• BUSHING	1	
- 41	5712309	• GUIDE-SMS CARD	1	
- 42	5761738	• TRANSFORMER,POWER,STEP-DOWN USED ON 5239415 ONLY	1	
- 43	5761767	• CHASSIS USED ON 5239415 ONLY	1	
- 44	5761768	• HEATSINK	1	
- 45	5761779	• BRACKET,CHASSIS	2	
- 46	5761793	• STRAP,CAP	1	
- 47	5761796	• INSULATOR,NYLON- NO. 6 MTG HOLE	4	
- 48	5761798	• INSULATOR	1	

FOR PARTS NOT SHOWN
SEE FIG. 6C

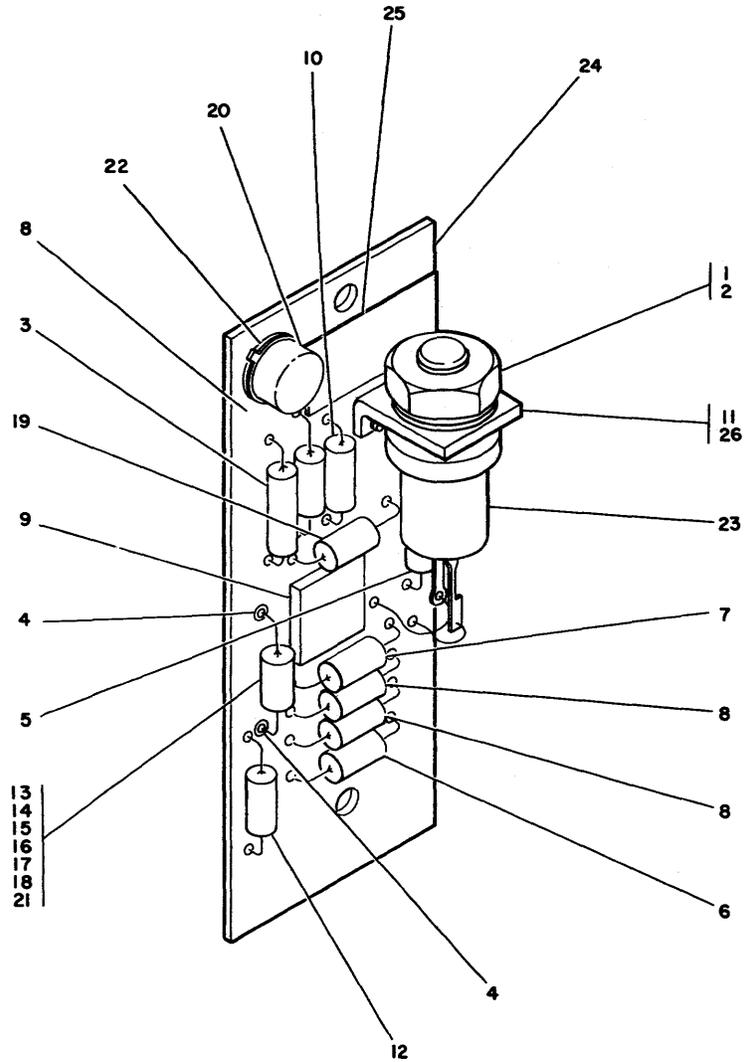


FIGURE 6D. REGULATOR BOARD ASSEMBLY. SEE LIST 6D.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		REGULATOR BOARD ASSEMBLY					
6D-		REGULATOR BOARD ASSEMBLY, OVERVOLTAGE					
-	5761989	SEE LIST 6C-66 FOR NEXT HIGHER ASM AND FIG. 6D FOR ILLUSTRATION				REF	
- 1	76574	• LOCKWASHER-EXT TOOTH ID .267 X OD .510				1	
- 2	83462	• NUT LOCK 1/4-28 UNF				1	
- 3	124575	• CAPACITOR, FIXED, 0.22MF, P/M 10%, 35VDCW				1	
- 4	216258	• RECEPTACLE, PLUGGABLE CAP				1	
- 5	317004	• RESISTOR ASM				1	
- 6	317428	• RESISTOR, FXD, COMP- 330 OHMS P/M 5% 1/2W				1	
- 7	322729	• RESISTOR 150 OHMS				1	
- 8	333202	• RESISTOR, FXD, COMP-240 OHMS P/M 5% 1/2W				3	
- 9	361429	• MODULE, SLT, 12V MED SPEED				1	
- 10	369611	• DIODE, SEMICONDUCTOR-ZENER, TYPE DY				1	
- 11	438548	• SCREW, MACH-BIND HD 4-40 X 3/16 LG				2	
- 12	479080	• RESISTOR, FXD, FILM- 2.74K P/M 1% 1/8W				1	
- 13	479097	• RESISTOR, FXD, FILM- 5.49K P/M 1% 1/8W				1	
- 14	479099	• RESISTOR, FXD, FILM- 5.90K P/M 1% 1/8W				1	
- 15	479103	• RESISTOR, FXD, FILM- 7.68K P/M 1% 1/8W				1	
- 16	479104	• RESISTOR, FXD, FILM- 8.06K P/M 1% 1/8W				1	
- 17	491209	• RESISTOR, FXD, FILM- 4.42K P/M 1% 1/8W				1	
- 18	491210	• RESISTOR, FXD, FILM- 6.34K P/M 1% 1/8W				1	
- 19	528486	• RESISTOR, FXD, COMP- 910 OHMS P/M 5% 1/2W				1	
- 20	535441	• TRANSISTOR, TYPE 26				1	
- 21	550014	• RESISTOR, FXD, FILM- 4.87K P/M 1% 1/8W				1	
- 22	811399	• INSULATOR				1	
- 23	5214335	• RECTIFIER, CONTROLLED, SILICON				1	
- 24	5761993	• PRINTED BOARD, 3/6/12 VOLT OVERVOLTAGE				1	
- 25	5762004	• LABEL, STRIP-OV MARKING				1	
- 26	5762153	• BRACKET, SCR MOUNTING				1	

FOR PARTS NOT SHOWN
SEE FIG. 1A AND 1B

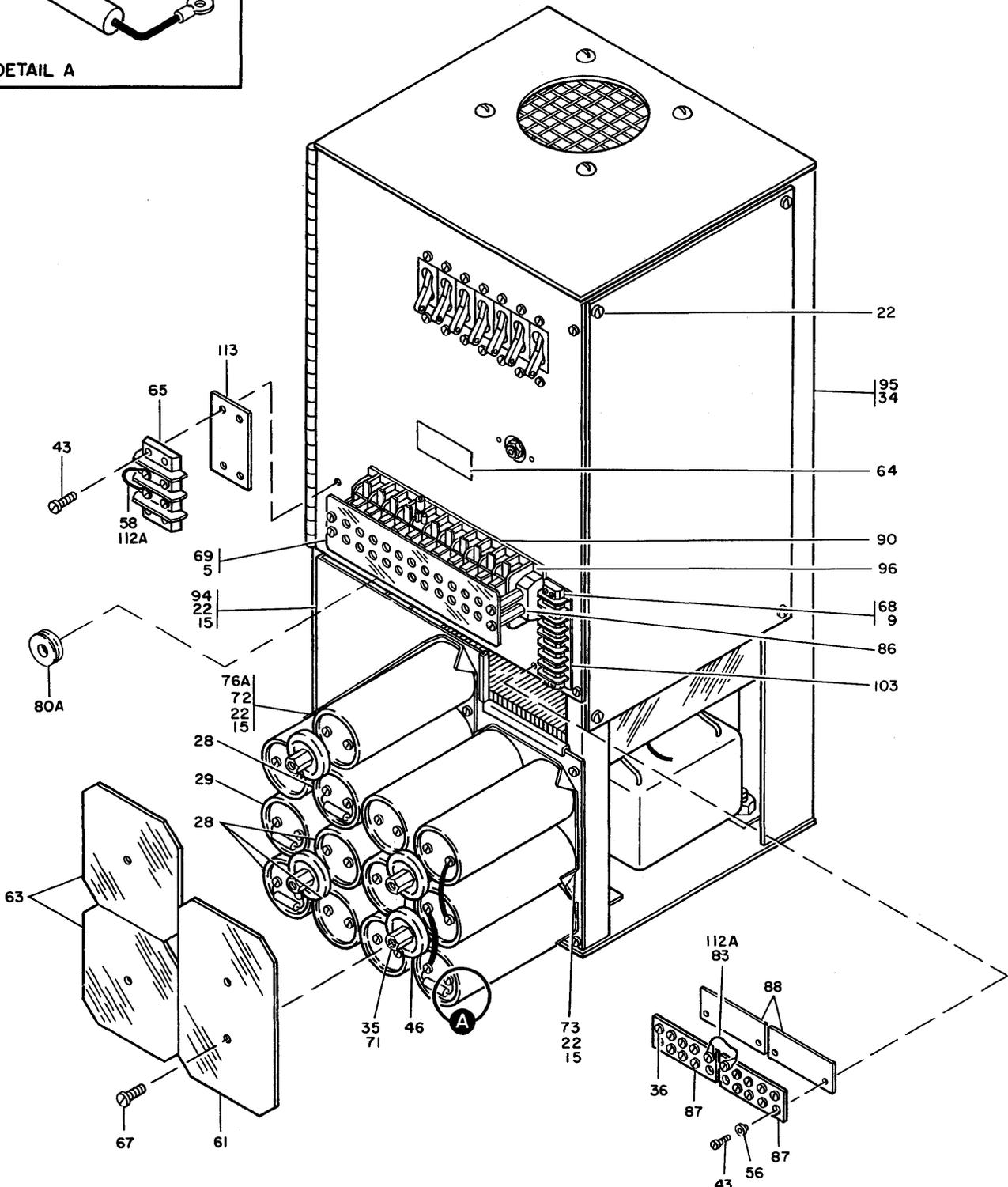
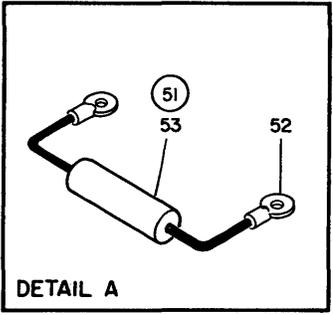


FIGURE 7. POWER SUPPLY ASM-MULTIVOLT 50/60 CPS. SHEET 1 OF 2. SEE LIST 7.

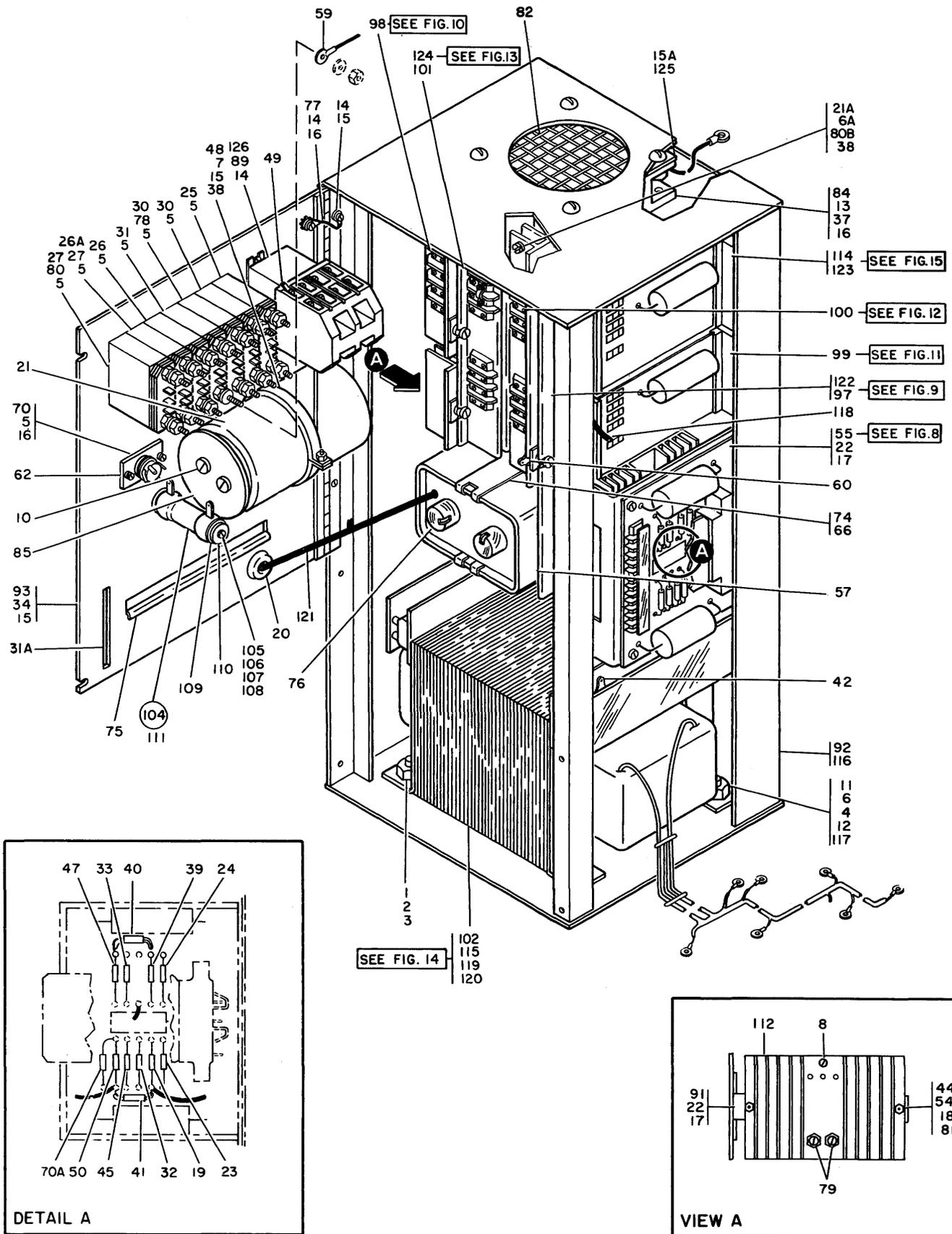


FIGURE 7. POWER SUPPLY ASM-MULTIVOLT 50/60 CPS. SHEET 2 OF 2. SEE LIST 7.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		POWER SUPPLY ASM-MULTIVOLT 50/60 CPS					
7 - -	5373760	POWER SUPPLY ASM-MULTIVOLT 60 CPS				REF	
		USED ON 2803/2804 MOD. 1 60 CYCLE SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 7 FOR ILLUSTRATION					
-	5373761	POWER SUPPLY ASM-MULTIVOLT 50 CPS				REF	
		USED ON 2803/2804 MOD. 1 50 CYCLE SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 7 FOR ILLUSTRATION					
-	5397675	POWER SUPPLY ASM-MULTIVOLT 60 CPS				REF	
		USED ON 2803/2804 MOD. 1 60 CYCLE SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 7 FOR ILLUSTRATION					
-	5397676	POWER SUPPLY ASM-MULTIVOLT 50 CPS				REF	
		USED ON 2803/2804 MOD. 1 50 CYCLE SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASM AND FIG. 7 FOR ILLUSTRATION					
- 1	3550	. WASHER,FL- 1/4 X 9/16 OD X 0.050 THK				4	
- 2	3960	. NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W				4	
- 3	6935	. WASHER,LOCK-SPLIT 1/4 X 0.493 OD				4	
- 4	9092	. WASHER-LOCK,SPLIT RING, .194 ID .3370D				AR	
- 5	10170	. SCREW-MACH,BIND HD NO. 6-32 X .250 LG				AR	
- 6	11598	. NUT PLAIN HEX 10/32				AR	
- 6A	22478	. WASHER,FL- 0.170 ID 0.375 OD 0.032 THK				AR	
- 7	25627	. SCREW-BD. HD 8-32 X .500 LG				1	
- 8	32042	. SCREW, MACH BIND. HD 10-32 X 3/8 LG.				1	
- 9	35739	. SCREW,MACH-BIND HD 6-32 X 15/16 LG				4	
- 10	38364	. SCREW,MACH-FIL H 8-32 X 3/16 LG				2	
- 11	38389	. SCREW,MACH-FIL H 10-32 X 7/8 LG				AR	
- 12	45690	. WASHER, FL - NO.10 X 7/16 OD X 1/32 THK				AR	
- 13	52360	. SCREW,MACH-FH 6-32 X 7/8 LG				4	
- 14	55726	. SCREW-BD HD 6-32 X .188 LG				3	
- 15	55901	. WASHER,LOCK-EXT TEETH NO. 8 X 0.381 OD				AR	
- 15A	56079	. WASHER,LOCK-EXT T .195 ID .410 OD				AR	
- 16	56722	. LOCKWASHER-EXT. TOOTH OD. .150XID. .320				AR	
- 17	60646	. WASHER,LOCK-INT TEETH NO. 8 X 0.340 OD				12	
- 18	62031	. WASHER,LOCK-INT TEETH NO. 6 X 0.295 OD				10	
- 19	103915	. RESISTOR, FXD COMP, 510 OHMS P/M 5PCT 1W				1	
- 20	123075	. GROMMET,RUB-FOR 13/16 HOLE X 1/8 PNL				1	
		USED ON 5373760/5373761 ONLY					
- 21	140470	. CAPACITOR,FXD,ELECT- 8000 UF P75M10% 55V				1	
- 21A	186758	. SCREW,MACH-BIND HD 8-32 X 7/16 LG				AR	
- 22	186759	. SCREW,MACH-BIND HD 8-32 X 5/16 LG				AR	
- 23	207320	. RESISTOR,WIREWOUND,AX.LEAD 1 OHM 5% 5W				1	
- 24	207324	. RESISTOR,FXD,WW- 0.1 OHM P/M 5% 5W				1	
- 25	207348	. CIRCUIT BREAKER- 1 POLE 60V DC 6 AMP				1	
- 26	207349	. CIRCUIT BREAKER- 1 POLE 60V DC 8 AMP				1	
- 26A	207350	. CIRCUIT BREAKER- 1 POLE 60V DC 20 AMP				1	
		USED ON 5397675/5397676 ONLY					
- 27	207351	. CIRCUIT BREAKER- 1 POLE 60V DC 12 AMP				1	
- 28	208221	. CAPACITOR,FXD,ELECT- 11000UF P100M10%19V				6	
		USED ON 5373760/5373761 ONLY					
- 28	208221	. CAPACITOR,FXD,ELECT- 11000UF P100M10%19V				8	
		USED ON 5397675/5397676 ONLY					
- 29	208224	. CAPACITOR,FXD,ELECT- 14000UF P150M10%13V				8	
		USED ON 5373760/5373761 ONLY					
- 29	208224	. CAPACITOR,FXD,ELECT- 14000UF P150M10%13V				5	
		USED ON 5397675/5397676 ONLY					
- 30	208248	. CIRCUIT BREAKER,SPDT				1	
		USED ON 5373760/5373761 ONLY					
- 30	208248	. CIRCUIT BREAKER,SPDT				2	
		USED ON 5397675/5397676 ONLY					
- 31	208299	. CIRCUIT BREAKER- 1 POLE 60VDC 3 AMP				1	
- 31A	216291	. TUBING				6	
		USED ON 5397675/5397676 FROM A7 TO CURRENT					
- 32	216981	. RESISTOR,FXD,COMP- 56 OHMS P/M 5% 2W				1	
- 33	216986	. RESISTOR, FXD COMP, 75 OHMS 2 WATTS				1	
- 34	221790	. SCREW,MACH-BIND HD 8-32 X 3/16 LG				AR	
- 35	222027	. SPACER-HEX 1/4-20 THD THRU HOLE 1 LG OA				4	
- 36	236849	. SCREW,MACH-BIND HD 10/32 X 1/4 LG				16	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		POWER SUPPLY ASM-MULTIVOLT 50/60 CPS -CONT		
7 - 80A	730432	. GROMMET,CATERPILLAR USED ON 5397675/5397676 ONLY	1	
- 80B	1090873	. LOCKWASHER	4	
- 81	1127722	. NUT,HEX-CASE HARDENED 6-32 X .078 IN. TH	10	
- 82	2128588	. GUARD-GATE BLOWER FAN	1	
- 83	2129315	. JUMPER ASSEMBLY USED ON 5373760/5373761 ONLY	1	
- 84	5313850	. FAN VENTURI	1	
- 85	5323562	. COVER-CAPACITOR	1	
- 86	5331853	. STANDOFF-COVER MOUNTING	4	
- 87	5359323	. BUS BAR-DC RETURN	2	
- 88	5359324	. INSULATOR-DC RETURN	2	
- 89	5362031	. MAGNETIC CONTACTOR	1	
- 90	5362035	. INSULATOR,TERMINAL BOARD	1	
- 91	5362037	. BRACKET-HEATSINK	5	
- 92	5362044	. CHASSIS-ELECTRICAL USED ON 5373760/5397675/5397676 ONLY	1	
- 93	5362045	. DOOR,FRONT	1	
- 94	5362047	. PLATE-CAPACITOR MTG	1	
- 95	5362049	. COVER	1	
- 96	5362095	. TERMINAL BLOCK	1	
- 97	5362098	. HEATSINK ASSEMBLY USED ON 5373760/5373761	1	
- 98	5362100	SEE LIST 9 FOR DETAIL BREAKDOWN . HEATSINK ASSEMBLY	1	
- 99	5362164	SEE LIST 10 FOR DETAIL BREAKDOWN . REGULATOR ASSEMBLY,P/M 12 VOLT DC	1	
-100	5362166	SEE LIST 11 FOR DETAIL BREAKDOWN . HEATSINK ASSEMBLY	1	
-101	5362167	SEE LIST 12 FOR DETAIL BREAKDOWN . HEATSINK ASSEMBLY	1	
-102	5362175	USED ON 5373760/5373761 ONLY SEE LIST 13 FOR DETAIL BREAKDOWN . CABLE ASSEMBLY-FERRO REGULATOR- 60 CY	1	
-103	5362176	USED ON 5373760 ONLY SEE LIST 14 FOR DETAIL BREAKDOWN . INSULATOR	1	
-104	5362177	. RESISTOR ASSEMBLY 300 OHMS 25W	1	
-105	22478	. . WASHER,FL- 0.170 ID 0.375 OD 0.032 THK	1	
-106	60646	. . WASHER,LOCK-INT TEETH NO. 8 X 0.340 OD	1	
-107	257189	. . NUT,HEX- 8-32	2	
-108	438584	. . SCREW,MACH-FIL H 8-32 X 2-3/4 LG	1	
-109	442958	. . INSULATOR,WASH- 7/16 ID 3/4 OD 1/32 THK	2	
-110	507144	. . WASHER-CENTERING 0.173 ID X 5/8 OD	2	
-111	515821	. . RESISTOR,FXD,WW- 300 OHMS P/M 5% 25W	1	
-112	5363699	. HEATSINK-TRANSISTOR MOUNTING	1	
-112A	5364226	. JUMPER,BRASS 50 AMP TB USED ON 5397675/5397676 FROM A7 TO CURRENT	2	
-113	5371579	. INSULATOR-TERMINAL BOARD-2 POS	1	
-114	5372586	. REGULATOR ASSEMBLY,P/M 6 VOLT DC USED ON 5373760/5373761 ONLY SEE LIST 15 FOR DETAIL BREAKDOWN	1	
-115	5373747	. CABLE ASSEMBLY-FERRO REGULATOR-50 CY USED ON 5373761 ONLY SEE LIST 14 FOR DETAIL BREAKDOWN	1	
-116	5391645	. CHASSIS-POWER SUPPLY USED ON 5373761 ONLY	1	

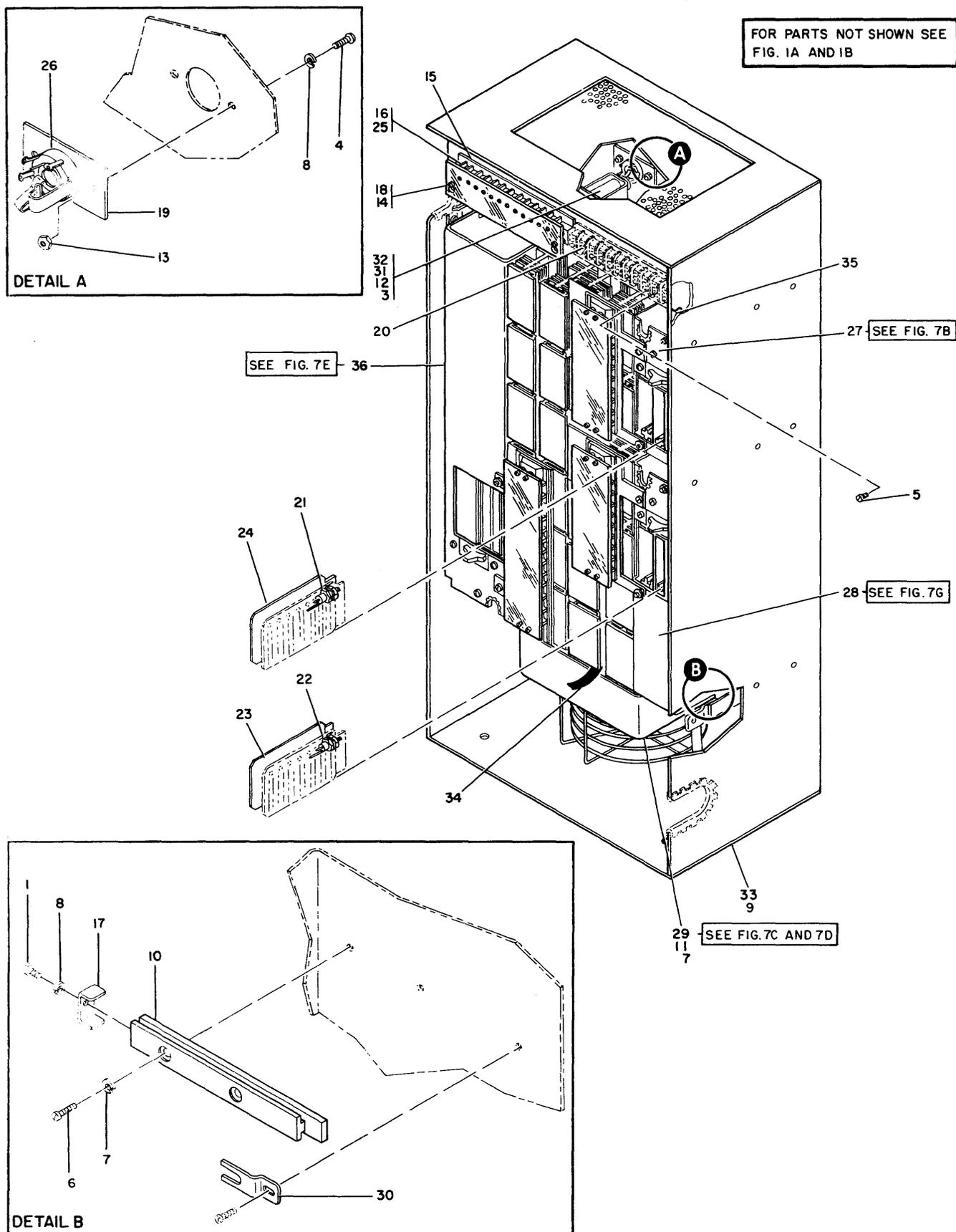


FIGURE 7A. DC POWER SUPPLY ASSEMBLY. SEE LIST 7A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		DC POWER SUPPLY ASSEMBLY					
7A-	5421160	D.C. POWER SUPPLY USED ON 2803/2804 MODEL 2 SEE LISTS 1A-99 AND 1B-88 FOR NEXT HIGHER ASSEMBLY AND FIG. 7A FOR ILLUSTRATION				REF	
- 1	10170	. SCREW-MACH,BIND HD NO. 6-32 X .250 LG				7	
- 3	37913	. NUT,PLAIN-HEX,4-40 X 1/4 IN. FL W				2	
- 4	38352	. SCREW,MACH-FIL H 6-32 X 3/8 LG				2	
- 5	55726	. SCREW-BD HD 6-32 X .188 LG				1	
- 6	55918	. SCREW,MACH-BIND HD 10-32 X 5/8 LG				10	
- 7	56079	. WASHER,LOCK-EXT T .195 ID .410 OD				12	
- 8	56722	. LOCKWASHER-EXT. TOOTH OD. .150XID. .320				9	
- 9	186759	. SCREW,MACH-BIND HD 8-32 X 5/16 LG				5	
- 10	207382	. RAIL-POWER SUPPLY MOUNTING				5	
- 11	236849	. SCREW,MACH-BIND HD 10/32 X 1/4 LG				2	
- 12	251970	. SCREW-MACH BD. HD. 4-40 X 1/4 LG				2	
- 13	257187	. NUT,PLAIN,HEX- 6-32 X 3/8 FL W				2	
- 14	322550	. SCREW,MACH-BIND HD 6-32 X 1/2 LG				4	
- 15	323656	. SPACER- 3/16 ID X 5/16 OD X 1/2 THK				4	
- 16	323842	. TERMINAL BOARD- 12 DBL SCREW TERMINALS				2	
- 17	350886	. STOP				7	
- 18	352826	. COVER TERMINAL				2	
- 19	361226	. INSULATOR,JACK				1	
- 20	367115	. JUMPER-TERMINAL STRIP VDC DISTR BRS				15	
- 21	372422	. CARD ASSEMBLY				2	
- 22	372423	. CARD ASSEMBLY,TESTER,-6V				1	
- 23	372990	. CARD ASSEMBLY,MIDPAK- 6V AMPLIFIER				1	
- 24	374546	. CARD ASM				2	
- 25	438568	. SCREW,MACH-UNDRCT BIND HD 6-32 X 1-1/8				4	
- 26	480554	. JACK				1	
- 27	730450	. POWER SUPPLY ASSEMBLY,12V AT 13A				1	
- 28	730478	SEE LIST 7B FOR DETAIL BREAKDOWN . 6 VOLT AT 32 AMP POWER SUPPLY ASSEMBLY SEE LIST 7G FOR DETAIL BREAKDOWN				1	
- 29	5318965	. FAN ASSEMBLY -50/60 CYCLE SEE LIST 7D FOR DETAIL BREAKDOWN				1	
- 29	5271389	. FAN ASSEMBLY-50 CYCLE ONLY SEE LIST 7C FOR DETAIL BREAKDOWN FOR WT MACHINES ONLY				1	
- 30	5318975	. KEEPER,POWER SUPPLY				5	
- 31	5349252	. THERMOSTAT				1	
- 32	5349309	. HOLDER ASSEMBLY				1	
- 33	5421161	. BOX,D.C. POWER SUPPLY				1	
- 34	5421162	. CABLE ASSEMBLY SEE LIST 25-13,-13B,-13C,-16,-18,-34,-35 AND -39 FOR COMPONENT PARTS				1	
- 35	5421198	. CAPACITOR ASSEMBLY				1	
- 36	5761100	. POWER PAC ASSEMBLY SEE LIST 7E FOR DETAIL BREAKDOWN				1	

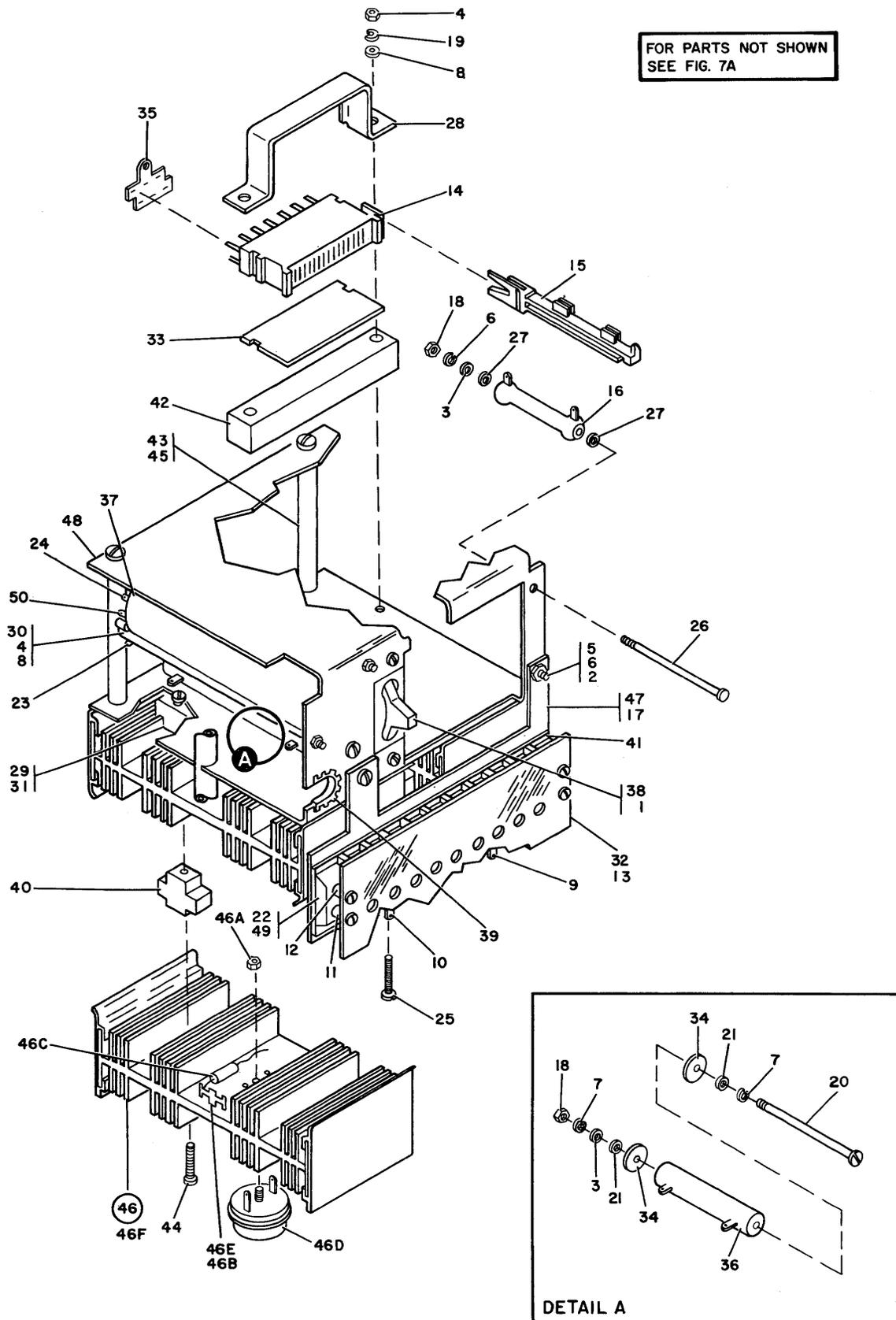


FIGURE 7B. MID PAC POWER ASSEMBLY. SEE LIST 7B.

FOR PARTS NOT SHOWN
SEE FIG. 7A

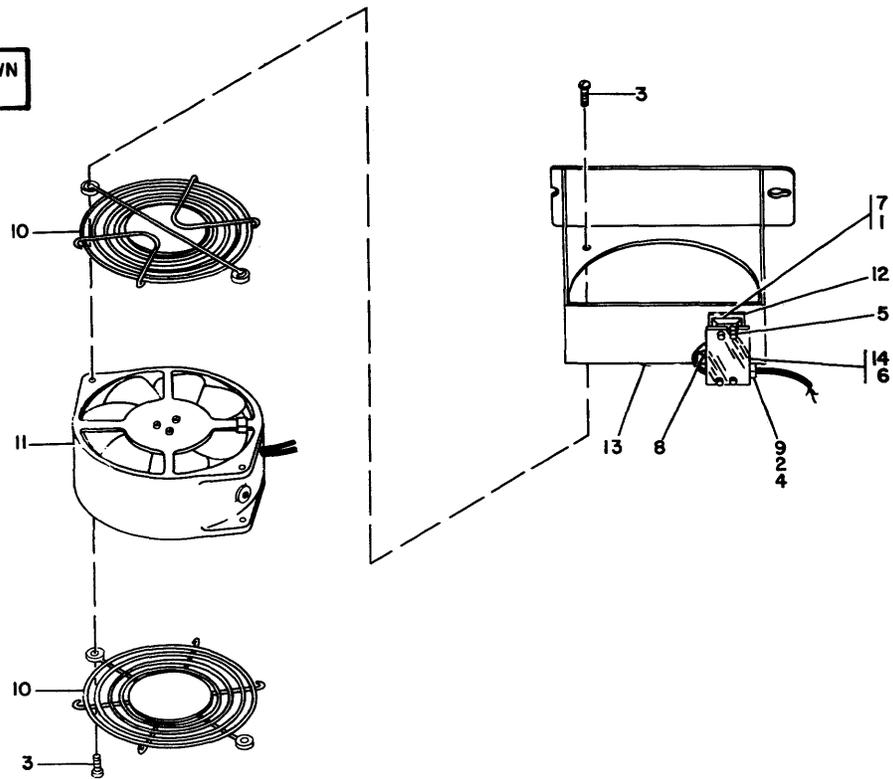


FIGURE 7C. FAN ASSEMBLY-50 CYCLE. SEE LIST 7C.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		FAN ASSEMBLY-50 CYCLE					
7C-	5271389	FAN ASSEMBLY-50 CYCLE SEE LIST 7A-29 FOR NEXT HIGHER ASSEMBLY AND FIGURE 7C FOR ILLUSTRATION				REF	
- 1	35739	• SCREW, MACH-BIND HD 6-32 X 15/16 LG				2	
- 2	38235	• SCREW MACH 6/32 X .310 LG				1	
- 3	55918	• SCREW, MACH-BIND HD 10-32 X 5/8 LG				4	
- 4	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320				1	
- 5	316187	• SPACER- 0.186 ID X 1/4 OD X 5/16 THK				2	
- 6	322552	• SCREW, MACH-BIND HD 6-32 X 7/8 LG				2	
- 7	323836	• TERMINAL BOARD- 2 DBL SCREW TERMINALS				1	
- 8	334921	• TERMINAL, RING-18/22 AWG, NO. 6, INS				2	
- 9	2102364	• CLAMP, LOOP- 0.220 ID 0.170 DIA MTG HOLE				1	
- 10	4103594	• GUARD-FAN				2	
- 11	4120172	• FAN				1	
- 12	5318920	• STRIP T B MARKER				1	
- 13	5318964	• HOUSING-FAN MTG				1	
- 14	5319909	• COVER-TERM BLOCK 15A 2 POSITION				1	

FOR PARTS NOT SHOWN
SEE FIG. 7A

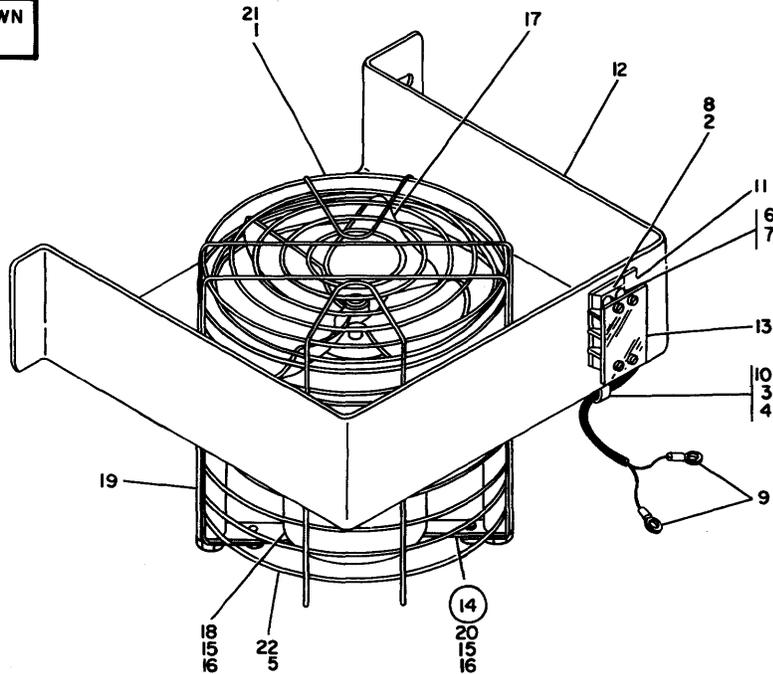
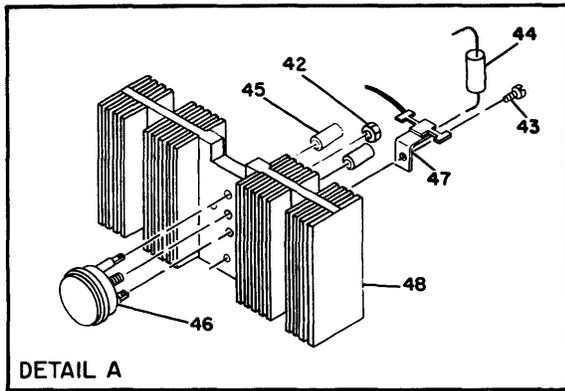


FIGURE 7D. FAN ASSEMBLY-50/60 CYCLE. SEE LIST 7D.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS PER ASM.	USABLE ON CODE
		FAN ASSEMBLY-50/60 CYCLE		
7D-	5318965	FAN ASSEMBLY -50/60 CYCLE SEE LIST 7A-29 FOR NEXT HIGHER ASM AND FIGURE 7D FOR ILLUSTRATION	REF	
- 1	32042	• SCREW, MACH BIND. HD 10-32 X 3/8 LG.	2	
- 2	35739	• SCREW, MACH-BIND HD 6-32 X 15/16 LG	2	
- 3	38235	• SCREW MACH 6/32 X .310 LG	1	
- 4	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320	1	
- 5	83606	• SCREW, THD CTG-BIND HD 10-32 X 5/16 LG	2	
- 6	316187	• SPACER- 0.186 ID X 1/4 OD X 5/16 THK	2	
- 7	322552	• SCREW, MACH-BIND HD 6-32 X 7/8 LG	2	
- 8	323836	• TERMINAL BOARD- 2 DBL SCREW TERMINALS	1	
- 9	334921	• TERMINAL, RING-18/22 AWG, NO. 6, INS	2	
- 10	2102364	• CLAMP, LOOP- 0.220 ID 0.170 DIA MTG HOLE	1	
- 11	5318920	• STRIP T B MARKER	1	
- 12	5318964	• HOUSING-FAN MTG	1	
- 13	5319909	• COVER-TERM BLOCK 15A 2 POSITION	1	
- 14	5357050	• FAN ASM-NO CONNECTOR	1	
- 15	56079	• . WASHER, LOCK-EXT T .195 ID .410 OD	4	
- 16	130434	• . SCREW-MACH, SLOTTED HEX HD NO.10-32 X.375	4	
- 17	5357066	• . BLADE	1	
- 18	5357067	• . MOTOR, 208/230V-60CY, 220V-50CY	1	
- 19	5357068	• . BRACKET-MOTOR MTG	1	
- 20	5357069	• . ORIFICE-FAN	1	
- 21	5357059	• GUARD TOP	1	
- 22	5357060	• GUARD 5 IN FAN	1	



FOR PARTS NOT SHOWN
SEE FIG. 7A

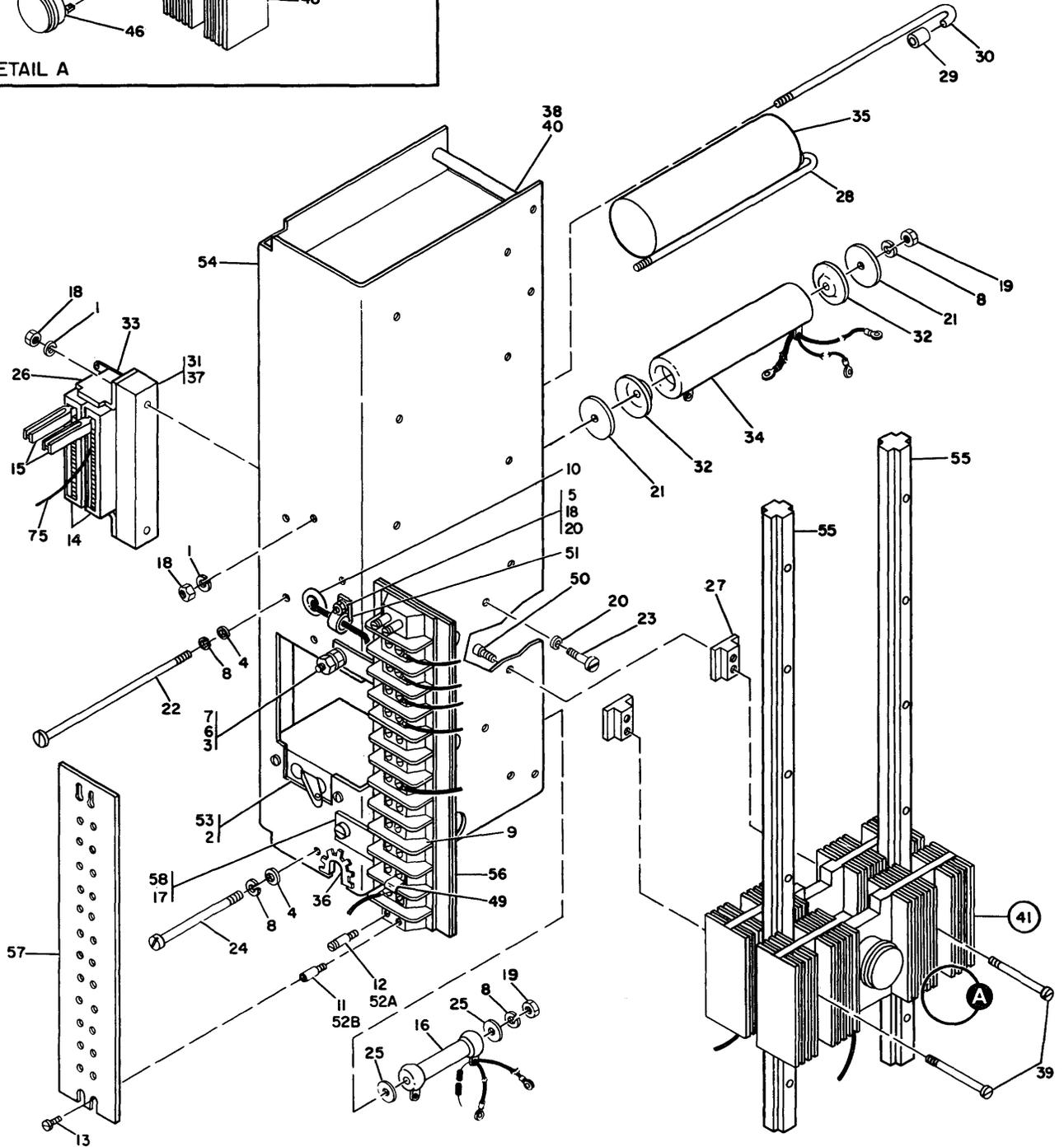


FIGURE 7E. POWER PAC ASSEMBLY. SEE LIST 7E.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION	UNITS	USABLE
			PER ASM.	ON CODE
		POWER PAC ASSEMBLY		
7E-	5761100	POWER PAC ASSEMBLY	REF	
		SEE LIST 7A-36 FOR NEXT HIGHER ASSEMBLY AND FIGURE 7E FOR ILLUSTRATION		
- 1	6364	• WASHER, LOCK-SPLIT NO. 6 X 1/4 OD	4	
- 2	10170	• SCREW, MACH, BIND HD NO. 6-32 X .250 LG	2	
- 3	11598	• NUT PLAIN HEX 10/32	2	
- 4	22478	• WASHER, FL- 0.170 ID 0.375 OD 0.032 THK	3	
- 5	35739	• SCREW, MACH-BIND HD 6-32 X 15/16 LG	1	
- 6	55918	• SCREW, MACH-BIND HD 10-32 X 5/8 LG	1	
- 7	56121	• WASHER, LOCK-INT TEETH NO. 10 X 0.381 OD	1	
- 8	60646	• WASHER, LOCK-INT TEETH NO. 8 X 0.340 OD	6	
- 9	81898	• BLOCK, 12 DBL SCREW TERMINALS	1	
- 10	123073	• GROMMET, RUBBER	1	
- 11	209483	• STUD, MOUNTING- 6-32 X 9/16 LG USED ON ASM PRIOR TO F7	1	
- 12	209484	• STUD, SHD MTG- 8-32 X 9/16 LG USED ON ASM PRIOR TO F7	3	
- 13	210984	• SCREW, RD HD MACH-6-32 X .250 LG	1	
- 14	216076	• TERMINAL BLOCK AND CONTACT ASSEMBLY	2	
- 15	216206	• GUIDE-SINGLE CARD LONG	2	
- 16	221517	• RESISTOR, FXD, WW- 75 OHMS P/M 5% 10W	1	
- 17	236849	• SCREW, MACH-BIND HD 10/32 X 1/4 LG	1	
- 18	257187	• NUT, PLAIN, HEX- 6-32 X 3/8 FL W	5	
- 19	257189	• NUT, HEX- 8-32	3	
- 20	257986	• WASHER, FLAT NO. 6	3	
- 21	321603	• WASHER, INSULATING 5/8 OD X 0.031 THK	4	
- 22	331982	• SCREW, MACH RD HD 8-32 X 1-1/4 LG	2	
- 23	438567	• SCREW, MACH-UNDRCT BIND HD 6-32 X 1 LG	2	
- 24	438592	• SCREW, MACH-BIND HD 8-32 X 2-1/4 LG	1	
- 25	442959	• INSULATOR, WASH- 11/64 ID 15/32 OD 1/32 T	2	
- 26	473530	• BRACKET	1	
- 27	473531	• INSULATOR	12	
- 28	473543	• CLAMP ASM-CAPACITOR	2	
- 29	473412	• INSULATOR, CAPACITOR CLAMP	1	
- 30	473422	• CLAMP, CAPACITOR	1	
- 31	473547	• SPACER, 1 X 2 3/8 IN .12 IN THICK	1	
- 32	510468	• WASHER, CUPPED- 1/5IN X .029 DIA	4	
- 33	730177	• BUSS - RECEPTACLE - 8 POSITION	2	
- 34	730425	• RESISTOR, FXD-WW 0.14 OHMS P/M 10% 90 W	2	
- 35	730428	• CAPACITOR, FXD, ELECT-8,000 MFD 15 VDCW	1	
- 36	730432	• GROMMET, CATERPILLAR	1	
- 37	730443	• SPACER-CARD RECP	1	
- 38	730444	• SPACER, SLEEVE	2	
- 39	730445	• SCREW, SELF TAPPING NO.6 X 2.18 LG	12	
- 40	730446	• SCREW, MACH-BINDING HD 10-32 X 3.16 LG	2	
- 41	730453	• HEAT SINK ASSEMBLY	12	
- 42	11891	• NUT-PLAIN, HEX, 10-32 X 3/8 FL W BRS	1	
- 43	80651	• SCREW, THD CTG-BIND HD 6-32 X 3/8 LG	1	

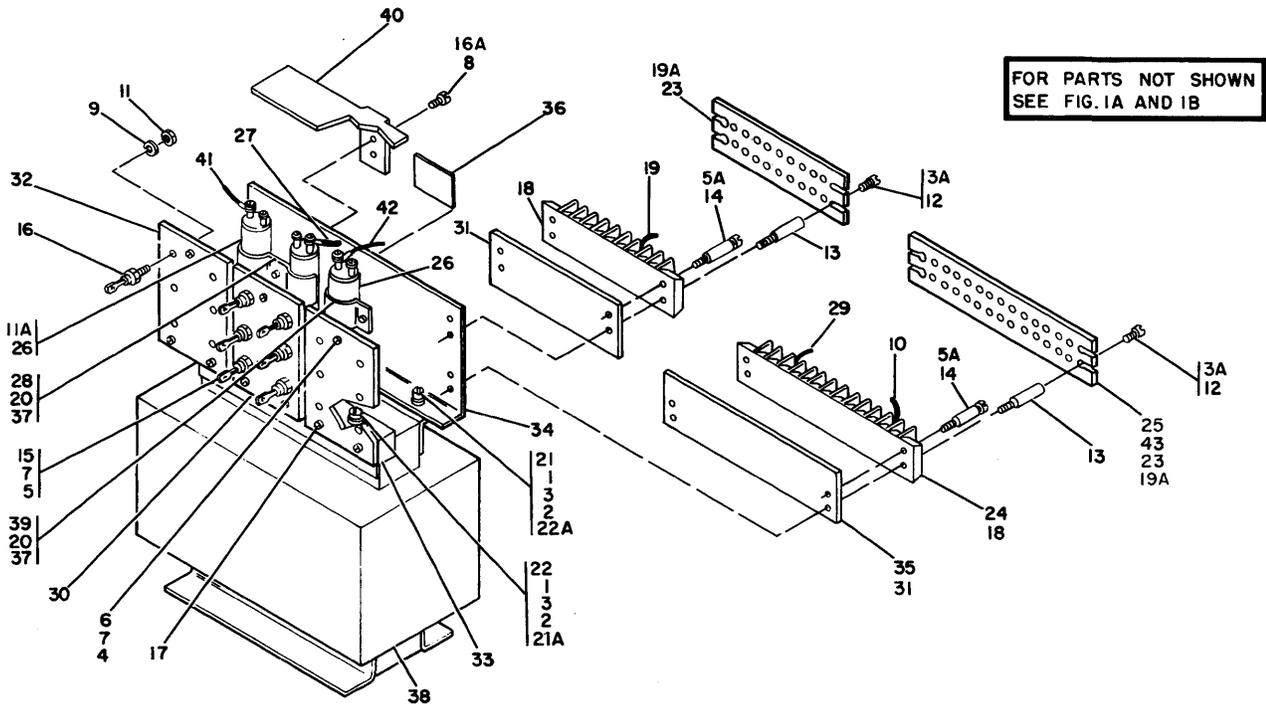


FIGURE 7F. TRANSFORMER-RECTIFIER ASSEMBLY 50/60 CYCLE. SEE LIST 7F.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		TRANSFORMER-RECTIFIER ASSEMBLY 50/60 CYCLE					
7F-	5761120	TRANSFORMER-RECTIFIER ASSEMBLY-60 CYCLE USED ON 2803/2804 MODEL 2-60 CYCLE SEE LISTS 1A-186 AND 1B-114 FOR NEXT HIGHER ASSEMBLY AND FIGURE 7F FOR ILLUSTRATION				REF	
-	5761110	TRANSFORMER-RECTIFIER ASSEMBLY-50 CYCLE USED ON 2803/2804 MODEL 2-50 CYCLE SEE LISTS 1A-186 AND 1B-114 FOR NEXT HIGHER ASSEMBLY AND FIGURE 7F FOR ILLUSTRATION				REF	
- 1	3550	. WASHER,FL- 1/4 X 9/16 OD X 0.050 THK				4	
- 2	3960	. NUT,PLAIN,HEX- 1/4-20 X 7/16 FL W				4	
- 3	6935	. WASHER,LOCK-SPLIT 1/4 X 0.493 OD				4	
- 3A	10170	. SCREW-MACH,BIND HD NO. 6-32 X .250 LG				AR	
- 4	11598	. NUT PLAIN HEX 10/32				3	
- 5	11891	. NUT-PLAIN,HEX,10-32 X 3/8 FL W BRS				6	
- 5A	25627	. SCREW-BD. HD 8-32 X .500 LG				AR	
- 6	55918	. SCREW,MACH-BIND HD 10-32 X 5/8 LG				3	
- 7	56121	. WASHER,LOCK-INT TEETH NO. 10 X 0.381 OD				9	
- 8	58207	. SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG				AR	
- 9	65756	. WASHER,LOCK-INT TEETH 0.267 ID X 0.47800				12	
- 10	112250	. JUMPER ASSEMBLY				1	
- 11	160017	. NUT,PLAIN,HEX- 1/4-28 X 7/16 FL W				12	
- 11A	208237	. CAPACITOR USED ON ASM FROM E8 TO CURRENT				2	
- 12	210984	. SCREW, RD HD MACH-6-32 X .250 LG				AR	
- 13	210985	. STUD,EXT-INT 6-32 EXT 8-32 X 0.900 LG DA USED ON ASM PRIOR TO E8				2	
- 13	210985	. STUD,EXT-INT 6-32 EXT 8-32 X 0.900 LG DA USED ON ASM FROM E8 TO CURRENT				4	
- 14	210986	. STUD-SHIELD MOUNTING USED ON ASM PRIOR TO E8				6	
- 15	216197	. RECTIFIER,SILICON-ALLOY				6	
- 16	216198	. RECTIFIER-SILICON				12	
- 16A	221790	. SCREW,MACH-BIND HD 8-32 X 3/16 LG				AR	
- 17	322029	. SCREW,MACH-BIND HD 1/4-20 X 1/2 LG				6	
- 18	323844	. BLOCK,TERMINAL 9 POSITION USED ON 5761120 ONLY				2	
- 18	323844	. BLOCK,TERMINAL 9 POSITION USED ON 5761110 ONLY				1	
- 19	350559	. JUMPER ASSEMBLY 8IN-NO.10 BLACK				3	
- 19A	352088	. SHIELD,9 POSITION USED ON 5761120 ONLY				2	
- 19A	352088	. SHIELD,9 POSITION USED ON 5761110 ONLY				1	
- 20	438588	. SCREW,MACH-UNDRCT BIND HD 8-32 X 1-1/4				2	
- 21	438623	. SCREW,MACH-BIND HD 1/4-20 X 5/8 LG				2	
- 21A	438626	. SCREW,UNDERCUT 1/4-20 X 2-1/2 LG				AR	
- 22	438627	. SCREW, MACH, BIND HD-1/4-20 X 1-3/4 LG				AR	
- 22A	438633	. SCREW,MACH-FLAT HD 1/4-20 X 1-1/8 LG				AR	
- 23	473545	. SHIELD,TERMINAL BLOCK USED ON 5761120 PRIOR TO E8				2	

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		MID PAC POWER SUPPLY ASSEMBLY					
7G-	730478	6 VOLT AT 32 AMP POWER SUPPLY ASSEMBLY SEE LIST 7A-28 FOR NEXT HIGHER ASM AND FIGURE 7G FOR ILLUSTRATION				REF	
- 1	10170	• SCREW-MACH,BIND HD NO. 6-32 X .250 LG				2	
- 2	11598	• NUT PLAIN HEX 10/32				2	
- 3	22478	• WASHER,FL- 0.170 ID 0.375 OD 0.032 THK				3	
- 4	35739	• SCREW,MACH-BIND HD 6-32 X 15/16 LG				1	
- 5	38051	• NUT,PLAIN,HEX- 6-32 X 1/4 FL W STL				5	
- 6	55918	• SCREW,MACH-BIND HD 10-32 X 5/8 LG				1	
- 7	56121	• WASHER,LOCK-INT TEETH NO. 10 X 0.381 OD				1	
- 8	60646	• WASHER,LOCK-INT TEETH NO. 8 X 0.340 OD				6	
- 9	62031	• WASHER,LOCK-INT TEETH NO. 6 X 0.295 OD				4	
- 10	92784	• TERMINAL,RING-18/22 AWG,NO. 8,INS				5	
- 11	123073	• GROMMET,RUBBER				1	
- 12	186968	• TERMINAL,RING-10/12 AWG,NO. 8,INS				2	
- 13	209483	• STUD,MOUNTING- 6-32 X 9/16 LG				1	
- 13	4118821	USED ON ASM PRIOR TO E7 • STUD,EXT-INT 6-32 EXT 8-32 USED ON ASM FROM E7 TO CURRENT				1	
- 14	209484	• STUD,SHD MTG- 8-32 X 9/16 LG USED ON ASM PRIOR TO E7				3	
- 14	4118820	• STUD,SHIELD MOUNTING 8-32				3	
- 15	210984	USED ON ASM FROM E7 TO CURRENT • SCREW, RD HD MACH-6-32 X .250 LG				1	
- 16	216076	• TERMINAL BLOCK AND CONTACT ASSEMBLY				2	
- 17	216206	• GUIDE-SINGLE CARD LONG				2	
- 18	236849	• SCREW,MACH-BIND HD 10/32 X 1/4 LG				1	
- 19	257189	• NUT,HEX- 8-32				3	
- 20	257986	• WASHER,FLAT NO. 6				3	
- 21	304479	• SCREW,MACH-RH 8-32 X 4-3/4 LG				2	
- 22	321603	• WASHER,INSULATING 5/8 OD X 0.031 THK				4	
- 23	323844	• BLOCK,TERMINAL 9 POSITION				1	
- 24	334932	• TERMINAL,RING-18/22 AWG,NO. 10,INS				1	
- 25	359695	• TERMINAL,RING-14/16 AWG,NO. 10,INS				2	
- 26	360370	• TERMINAL,RING-14/16 AWG,NO. 8,INS				1	
- 27	438567	• SCREW,MACH-UNDRCT BIND HD 6-32 X 1 LG				2	
- 28	438582	• SCREW,MACH-FIL H 8-32 X 2-1/4 LG				1	
- 29	442959	• INSULATOR,WASH- 11/64 ID 15/32 OD 1/32 T				2	
- 30	473530	• BRACKET				1	
- 31	473531	• INSULATOR				8	
- 31A	2102365	• CLAMP,LOOP- 0.330 ID 0.170 DIA MTG HOLE				1	
- 32	473543	• CLAMP ASM-CAPACITOR				2	
- 33	473544	• SCREW,BINDING HEAD SELF TAP NO 6 1/2 IN				8	
- 34	473545	• SHIELD,9 POSITION				1	
- 35	473547	• SPACER,1 X 2 3/8 IN .12 IN THICK				1	
- 36	510468	• WASHER,CUPPED- 1/5IN X .029 DIA				4	
- 37	730177	• BUSS - RECEPTACLE - 8 POSITION				2	
- 38	730427	• RESISTOR,FXD-WW 0.11 OHMS P/M 10% 90 W				2	
- 39	730429	• CAPACITOR,FXD,ELECT- 11,000 MFD 10V DCW				1	
- 40	730432	• GROMMET,CATERPILLAR				2	
- 41	730436	• TIE BAR-4 POS				2	
- 42	730439	• PLATE DESIGNATION-9 POS				1	
- 43	730443	• SPACER-CARD RECP				1	
- 44	730444	• SPACER,SLEEVE				2	
- 45	730445	• SCREW,SELF TAPPING NO.6 X 2.18 LG				8	
- 46	730446	• SCREW,MACH-BINDING HD 10-32 X 3.16 LG				2	
- 47	730453	• HEAT SINK ASSEMBLY				8	
- 47A	11891	• NUT-PLAIN,HEX,10-32 X 3/8 FL W BRS				1	
- 47B	80651	• SCREW,THD CTG-BIND HD 6-32 X 3/8 LG				1	
- 47C	207324	• RESISTOR,FXD,WW- 0.1 OHM P/M 5% 5W				1	
- 47D	369214	• TRANSISTOR,TYPE 108				1	
- 47E	478045	• TERMINAL,SOLDER				1	
- 47F	730448	• HEAT SINK				1	
- 48	730455	• PLATE,MTG-TERMINAL BOARD				1	
- 49	730458	• CHASSIS				1	
- 50	730468	• JUMPER-TERMINAL STRIP				1	
- 51	730495	• CIRCUIT BREAKER				1	
- 52	805044	• RESISTOR				1	

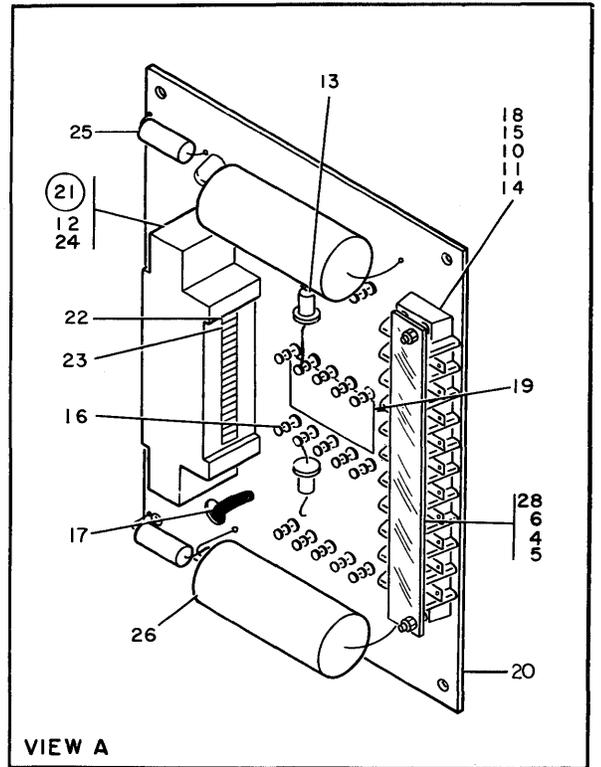
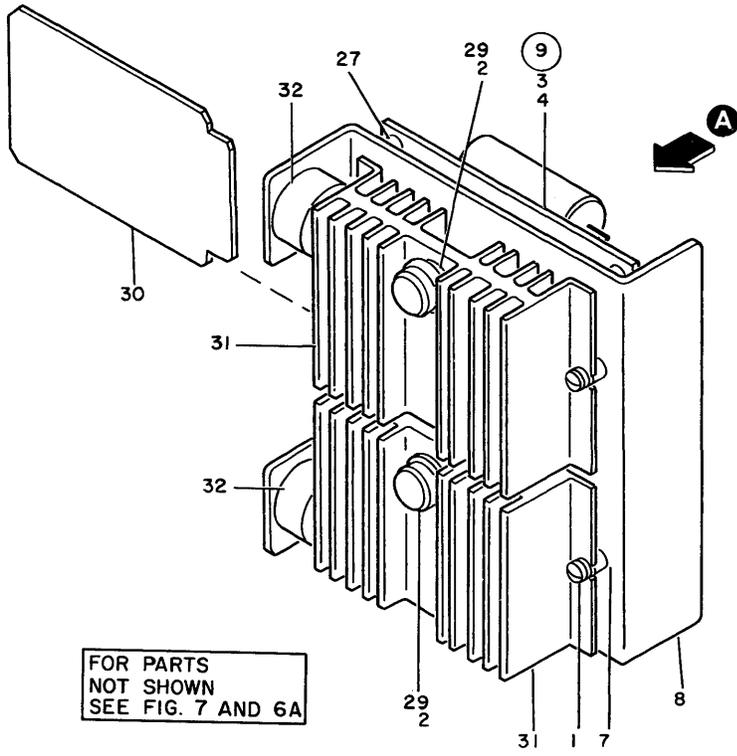


FIGURE 8. BASIC REGULATOR ASSEMBLY. SEE LIST 8.

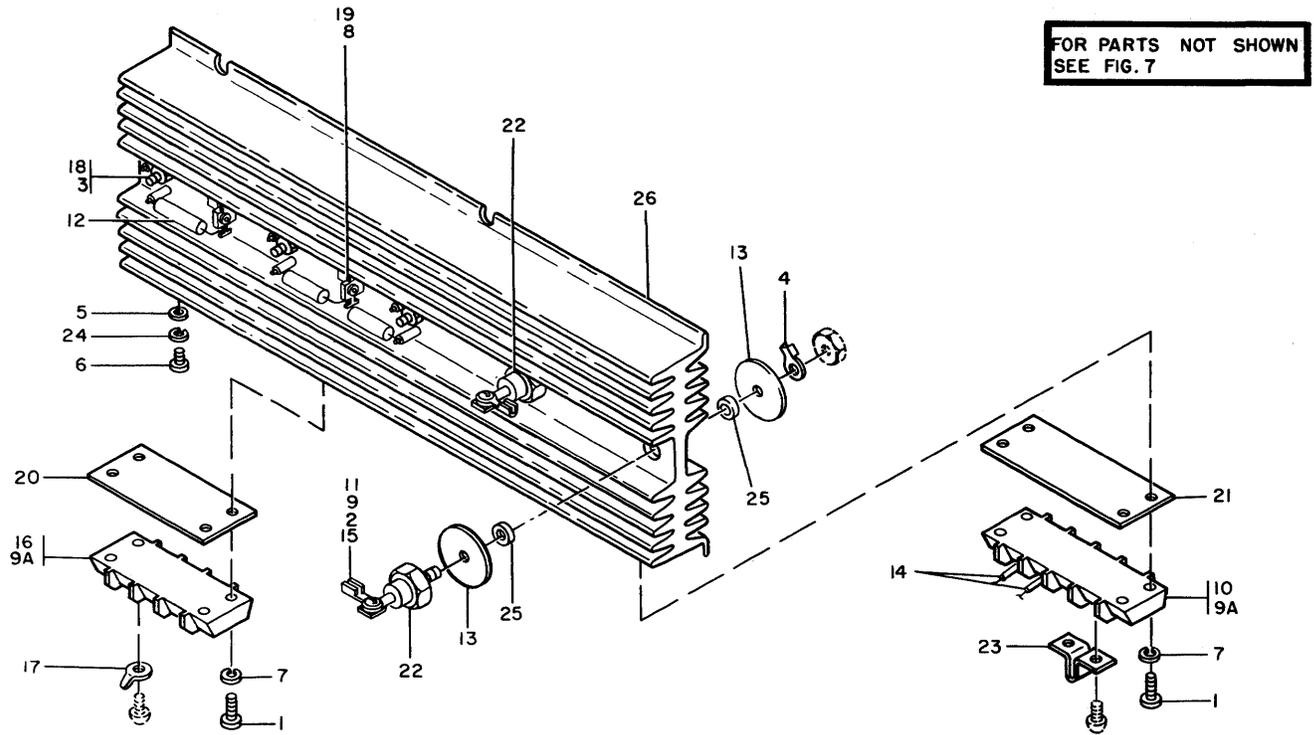


FIGURE 9. HEATSINK ASSEMBLY. SEE LIST 9.

FOR PARTS NOT SHOWN
SEE FIG. 7

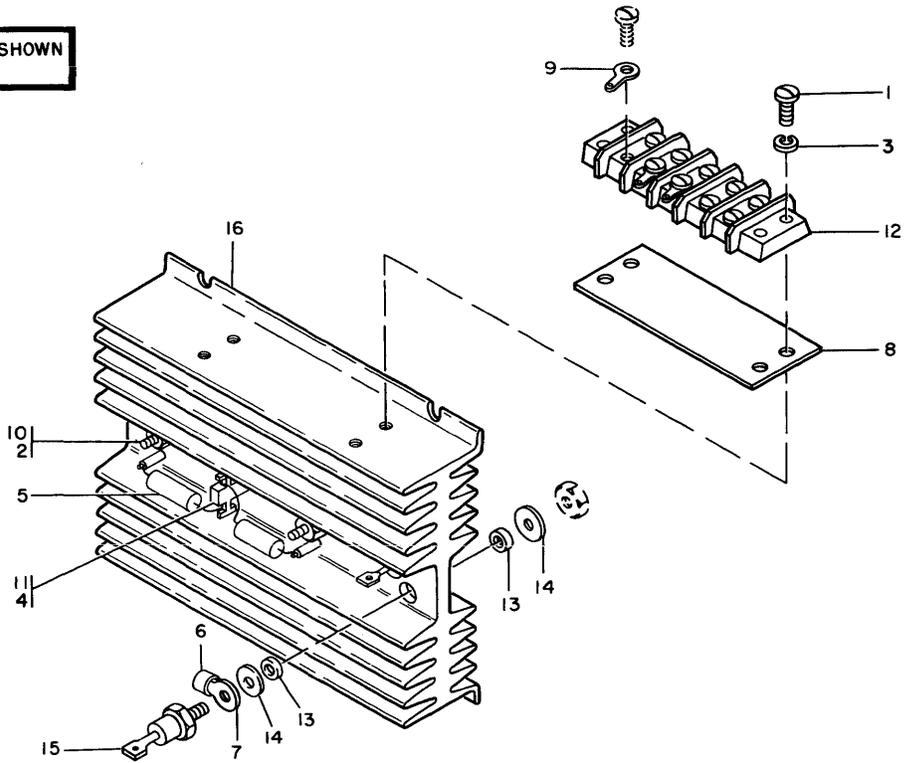


FIGURE 10. HEATSINK ASSEMBLY. SEE LIST 10.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		HEATSINK ASSEMBLY					
10 -	5362100	HEATSINK ASSEMBLY USED ON ALL MODELS SEE LIST 7-98 FOR NEXT HIGHER ASSEMBLY AND FIG 10 FOR ILLUSTRATION				REF	
- 1	5528	• SCREW, MACH BIND HD 8-32 X .625 LG				2	
- 2	11598	• NUT PLAIN HEX 10/32				2	
- 3	55901	• WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD				2	
- 4	70078	• SCREW, THD FORMING-BIND HD				1	
- 5	207324	• RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W				2	
- 6	253569	• INSULATION SLEEVING, ELEC- 0.375 ID USED ON ASM PRIOR TO C8				1	
- 6	116875	• INSULATION TUBE- 0.166 ID X 0.186 OD USED ON ASM FROM C8 TO CURRENT				2	
- 7	316996	• TERMINAL, LUG-NONINS 9AWG NO. 8 MTG HOLE USED ON ASM PRIOR TO C8				2	
- 8	337529	• INSULATOR				1	
- 9	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS				5	
- 10	369214	• TRANSISTOR, TYPE 108				2	
- 11	478045	• TERMINAL, SOLDER				1	
- 12	517981	• TERMINAL BOARD- 5 DBL SCREW TERMINALS				1	
- 13	533371	• BUSHING				1	
- 13	533371	USED ON ASM PRIOR TO C8 • BUSHING USED ON ASM FROM C8 TO CURRENT				2	
- 14	533372	• WASHER					AR
- 15	598353	• SEMICONDUCTOR DEVICE, D10- 100V 10 AMP				2	
- 16	5362165	• HEATSINK				1	

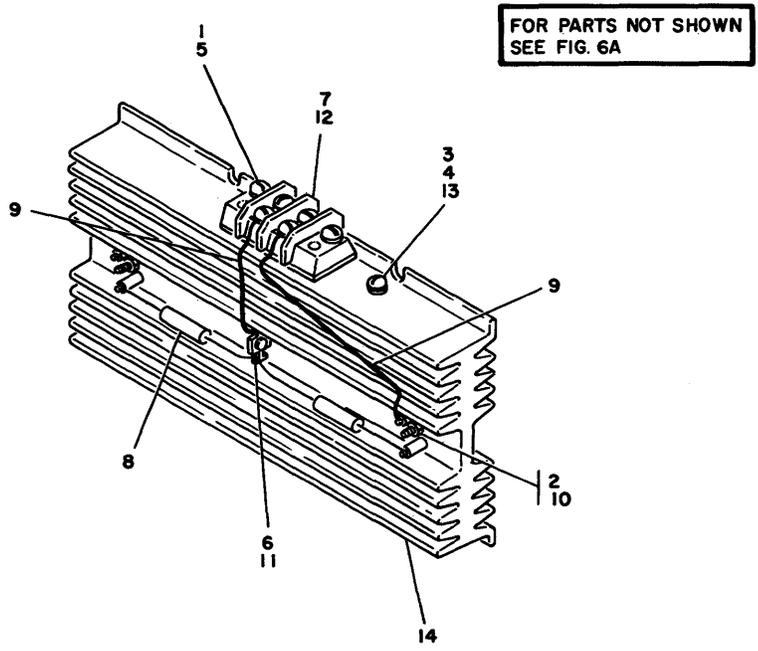


FIGURE 10A. HEATSINK ASSEMBLY. SEE LIST 10A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		HEATSINK ASSEMBLY					
10A-	5402854	HEATSINK ASSEMBLY USED ON 2803/2804 MOD. 1-50/60 CYCLE SEE LIST 6A-9I FOR NEXT HIGHER ASM AND FIG. 10A FOR ILLUSTRATION				REF	
- 1	5528	• SCREW, MACH BIND HD 8-32 X .625 LG				2	
- 2	11598	• NUT PLAIN HEX 10/32				2	
- 3	22478	• WASHER, FL- 0.170 ID 0.375 OD 0.032 THK				1	
- 4	34512	• SCREW, BIND. HD 8-32 X .375 LG				1	
- 5	55901	• WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD				2	
- 6	70078	• SCREW, THD FORMING-BIND HD				1	
- 7	81766	• TERMINAL BOARD- 2 DBL SCREW TERMINALS				1	
- 8	207324	• RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W				2	
- 9	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS				2	
- 10	369214	• TRANSISTOR, TYPE 108				2	
- 11	478045	• TERMINAL, SOLDER				1	
- 12	589768	• INSULATOR, TERMINAL BOARD				1	
- 13	1090873	• LOCKWASHER				1	
- 14	5402853	• HEATSINK				1	

FOR PARTS NOT SHOWN
SEE FIG. 6A

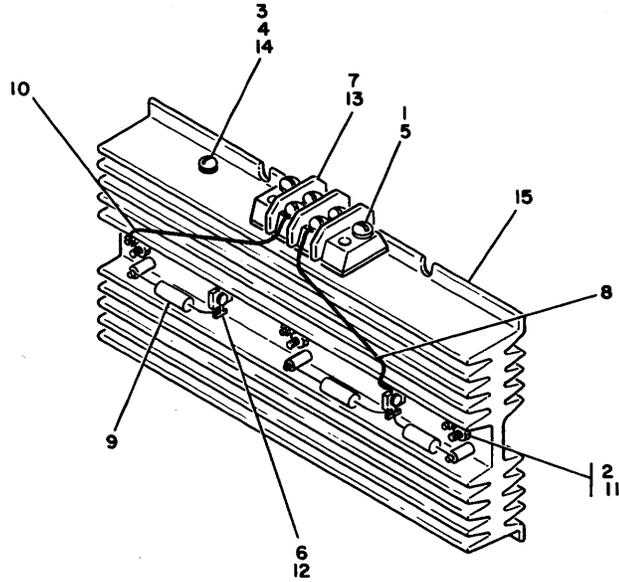
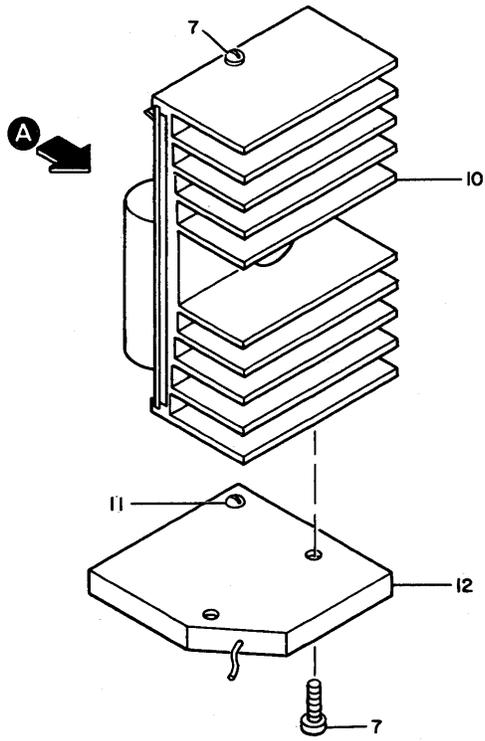


FIGURE 10B. HEATSINK ASSEMBLY. SEE LIST 10B.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		HEATSINK ASSEMBLY					
10B-	5402827	HEATSINK ASSEMBLY USED ON 2803/2804 MOD. 1-50/60 CYCLE SEE LIST 6A-85 FOR NEXT HIGHER ASM AND FIG. 10B FOR ILLUSTRATION				REF	
- 1	5528	• SCREW, MACH BIND HD 8-32 X .625 LG				2	
- 2	11598	• NUT PLAIN HEX 10/32				3	
- 3	22478	• WASHER, FL- 0.170 ID 0.375 OD 0.032 THK				1	
- 4	34512	• SCREW, BIND. HD 8-32 X .375 LG				1	
- 5	55901	• WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD				2	
- 6	70078	• SCREW, THD FORMING-BIND HD				2	
- 7	81766	• TERMINAL BOARD- 2 DBL SCREW TERMINALS				1	
- 8	186968	• TERMINAL, RING-10/12 AWG, NO. 8, INS				1	
- 9	207324	• RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W				3	
- 10	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS				1	
- 11	369214	• TRANSISTOR, TYPE 10B				3	
- 12	478045	• TERMINAL, SOLDER				2	
- 13	589768	• INSULATOR, TERMINAL BOARD				1	
- 14	1090873	• LOCKWASHER				1	
- 15	5402828	• HEATSINK				1	



FOR PARTS NOT SHOWN
SEE FIG.7

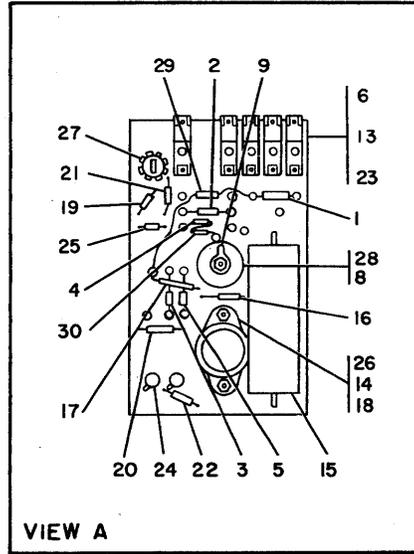


FIGURE 11. P/M 12 VOLT DC REGULATOR ASSEMBLY. SEE LIST 11.

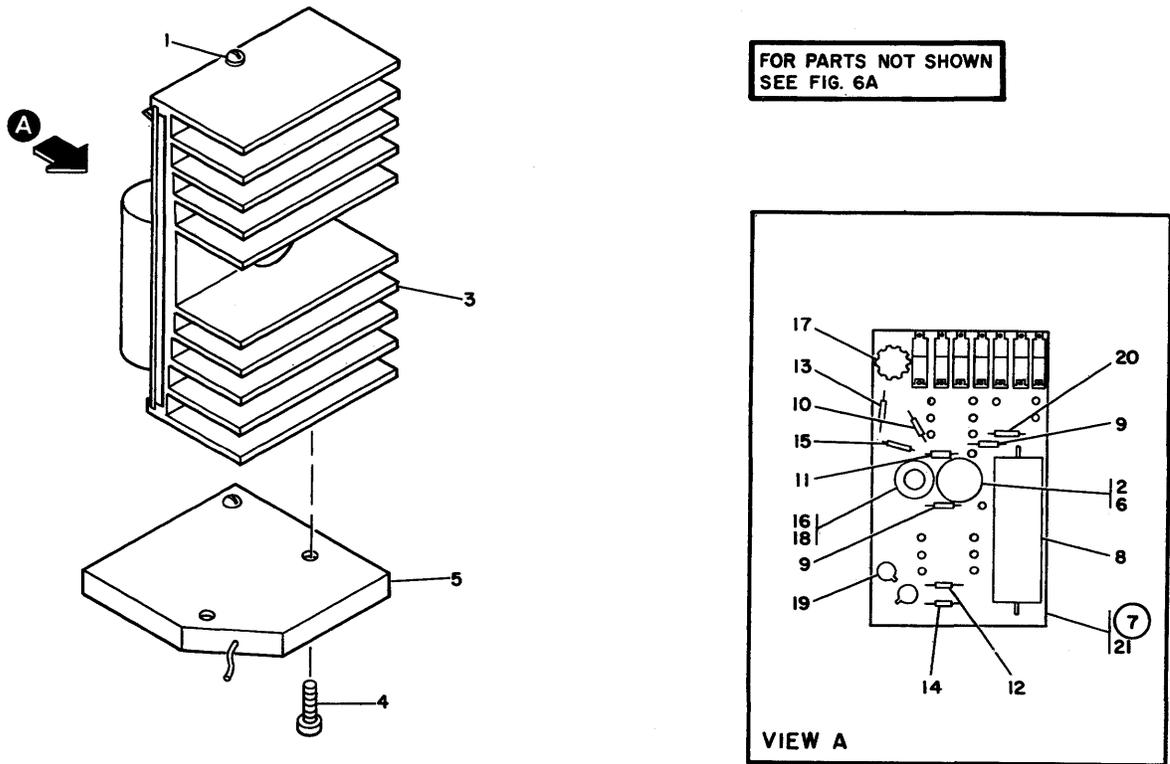


FIGURE 11A. NEGATIVE LINE REGULATOR ASSEMBLY. SEE LIST 11A.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		NEGATIVE LINE REGULATOR ASSEMBLY					
11A-	5352530	REGULATOR ASSEMBLY, NEGATIVE LINE USED ON 2803/2804 MOD. 1-50/60 CYCLE SEE LIST 6A-74 FOR NEXT HIGHER ASM AND FIG. 11A FOR ILLUSTRATION				REF	
- 1	10170	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG				3	
- 2	11598	• NUT PLAIN HEX 10/32				1	
- 3	363863	• HEATSINK				1	
- 4	363866	• SCREW, CAPTIVE BIND HD 8-32 X 0.62 LG				1	
- 5	363874	• BASE				1	
- 6	369214	• TRANSISTOR, TYPE 108				1	
- 7	5352532	• REGULATOR ASSEMBLY, NEGATIVE LINE				1	
- 8	208229	• CAPACITOR, FXD, ELECT- 700 UF P100M10% 15V				1	
- 9	213693	• RESISTOR, FXD, COMP- 1K P/M 5% 1/2W				2	
- 10	317008	• RESISTOR, FXD- 300 OHMS 1/2 WATT				1	
- 11	322347	• RESISTOR				1	
- 12	322729	• RESISTOR 150 OHMS				1	
- 13	323918	• RESISTOR, FXD, COMP- 180 OHMS P/M 5% 1/2W				1	
- 14	356740	• RESISTOR, FXD, COMP 270 OHMS P/M 10 % 1/2W				1	
- 15	369611	• DIODE, SEMICONDUCTOR-ZENER, TYPE DY				1	
- 16	369691	• TRANSISTOR, TYPE 183				1	
- 17	483115	• POTENTIOMETER- 250 OHMS P/M 5% 1W				1	
- 18	492434	• HEATSINK				1	
- 19	535441	• TRANSISTOR, TYPE 26				1	
- 20	2111232	• DIODE, SEMICONDUCTOR-TYPE AM				1	
- 21	5352534	• BOARD AND TERMINAL ASSEMBLY				1	

FOR PARTS NOT SHOWN
SEE FIG. 6A

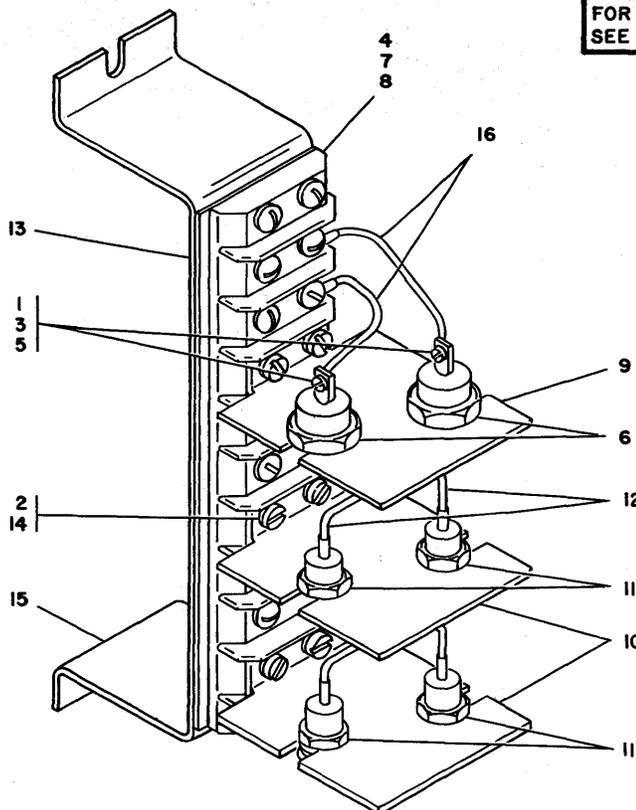


FIGURE 11B. HEATSINK ASSEMBLY. SEE LIST 11B.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		HEATSINK ASSEMBLY					
11B-	5397685	HEATSINK ASSEMBLY USED ON 2803/2804 MOD. 1-50/60 CYCLE SEE LIST 6A-84 FOR NEXT HIGHER ASM AND FIG. 11B FOR ILLUSTRATION				REF	
- 1	6364	• WASHER, LOCK-SPLIT NO. 6 X 1/4 OD				2	
- 2	24752	• SCREW, MACH-FIL H 8-32 X 5/16 LG				6	
- 3	38051	• NUT, PLAIN, HEX- 6-32 X 1/4 FL W STL				2	
- 4	56722	• LOCKWASHER-EXT. TOOTH OD. .150XID. .320				4	
- 5	81693	• SCREW, MACH-BIND HD 6-32 X 3/8 LG				2	
- 6	127324	• SEMICONDUCTOR DEVICE, D10- 150V 30 AMP				2	
- 7	322065	• SCREW, MACH-BIND HD 6-32 X 5/8 LG				4	
- 8	323844	• BLOCK, TERMINAL 9 POSITION				1	
- 9	368939	• MOUNTING-HEAT SINK				1	
- 10	589721	• HEAT SINK				2	
- 11	598353	• SEMICONDUCTOR DEVICE, D10- 100V 10 AMP				4	
- 12	726995	• JUMPER ASSEMBLY				4	
- 13	730439	• PLATE DESIGNATION-9 POS				1	
- 14	1090873	• LOCKWASHER				6	
- 15	5397684	• BRACKET, TB MOUNTING				1	
- 16	5402839	• JUMPER ASSEMBLY				2	

FOR PARTS NOT SHOWN
SEE FIG.7

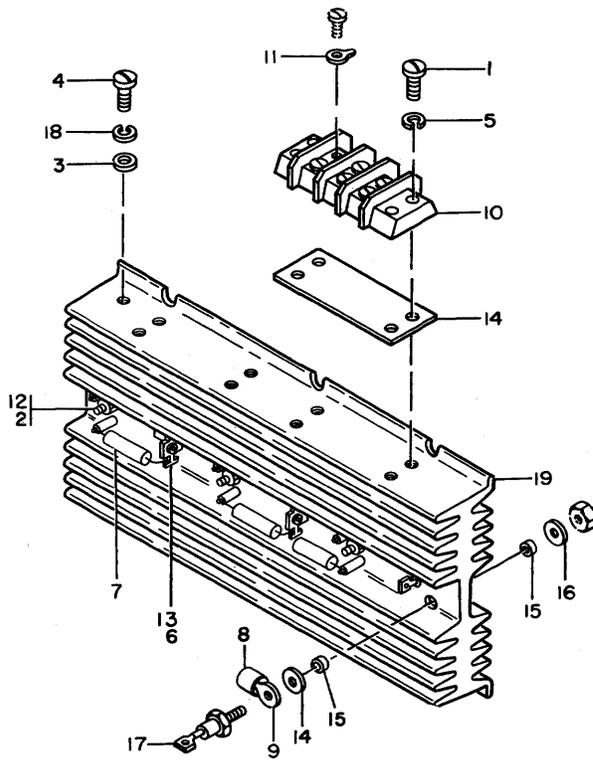


FIGURE 12. HEATSINK ASSEMBLY. SEE LIST 12.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		HEATSINK ASSEMBLY					
12 -	5362166	HEATSINK ASSEMBLY USED ON ALL MODELS SEE LIST 7-100 FOR NEXT HIGHER ASSEMBLY AND FIG 12 FOR ILLUSTRATION				REF	
- 1	5528	• SCREW, MACH BIND HD 8-32 X .625 LG				4	
- 2	11598	• NUT PLAIN HEX 10/32				3	
- 3	22478	• WASHER, FL- 0.170 ID 0.375 OD 0.032 THK				AR	
- 4	34512	• SCREW, BIND. HD 8-32 X .375 LG				AR	
- 5	55901	• WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD				4	
- 6	70078	• SCREW, THD FORMING-BIND HD				2	
- 7	207324	• RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W				3	
- 8	253569	• INSULATION SLEEVING, ELEC- 0.375 ID				1	
- 9	316996	• TERMINAL, LUG-NONINS 9AWG NO. 8 MTG HOLE USED ON ASM PRIOR TO C8				2	
- 10	317132	• TERMINAL BOARD- 3 DBL SCREW TERMINALS				2	
- 11	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS				6	
- 12	369214	• TRANSISTOR, TYPE 108				3	
- 13	478045	• TERMINAL, SOLDER				2	
- 14	530601	• INSULATOR, PLATE-TERMINAL BOARD				2	
- 15	533371	• BUSHING USED ON ASM PRIOR TO C8				1	
- 15	533371	• BUSHING USED ON ASM FROM C8 TO CURRENT				2	
- 16	533372	• WASHER				AR	
- 17	598355	• RECTIFIER, SILICON				2	
- 18	1090873	• LOCKWASHER				AR	
- 19	5362168	• HEATSINK ASSEMBLY				1	

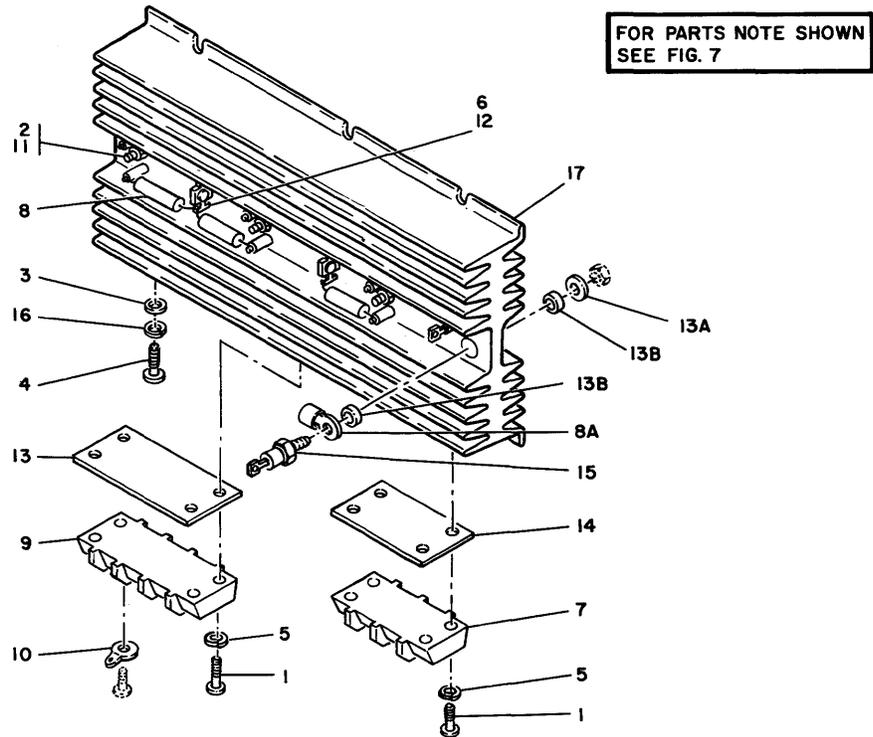


FIGURE 13. HEATSINK ASSEMBLY. SEE LIST 13.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		HEATSINK ASSEMBLY					
13 -	5362167	HEATSINK ASSEMBLY SEE LIST 7-101 FOR NEXT HIGHER ASSEMBLY				REF	
-	5397679	HEATSINK ASSEMBLY SEE LIST 7-124 FOR NEXT HIGHER ASSEMBLY AND FIG. 13 FOR ILLUSTRATION				REF	
- 1	5528	• SCREW, MACH BIND HD 8-32 X .625 LG				4	
- 2	11598	• NUT PLAIN HEX 10/32				3	
- 3	22478	• WASHER, FL- 0.170 ID 0.375 OD 0.032 THK				AR	
- 4	34512	• SCREW, BIND. HD 8-32 X .375 LG				AR	
- 5	55901	• WASHER, LOCK-EXT TEETH NO. 8 X 0.381 OD				4	
- 6	70078	• SCREW, THD FORMING-BIND HD				2	
- 7	81766	• TERMINAL BOARD- 2 DBL SCREW TERMINALS				1	
- 8	207324	• RESISTOR, FXD, WW- 0.1 OHM P/M 5% 5W				3	
- 8A	316996	• TERMINAL, LUG-NONINS 9AWG NO. 8 MTG HOLE USED ON ASM 5397679 ONLY				2	
- 9	317132	• TERMINAL BOARD- 3 DBL SCREW TERMINALS				1	
- 10	360370	• TERMINAL, RING-14/16 AWG, NO. 8, INS				4	
- 11	369214	• TRANSISTOR, TYPE 108				3	
- 12	478045	• TERMINAL, SOLDER				2	
- 13	530601	• INSULATOR, PLATE-TERMINAL BOARD				1	
- 13A	533371	• BUSHING USED ON ASM 5397679 ONLY				2	
- 13B	533372	• WASHER USED ON ASM 5397679 ONLY				4	
- 14	589768	• INSULATOR, TERMINAL BOARD				1	
- 15	598355	• RECTIFIER, SILICON				2	
- 16	1090873	• LOCKWASHER				1	
- 17	5362168	• HEATSINK ASSEMBLY				1	

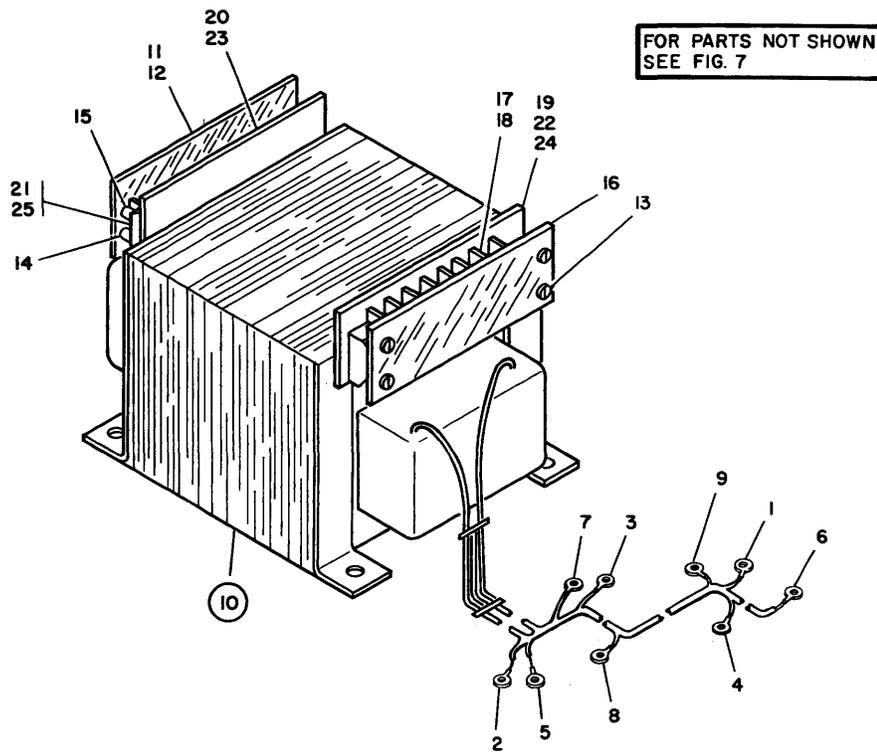
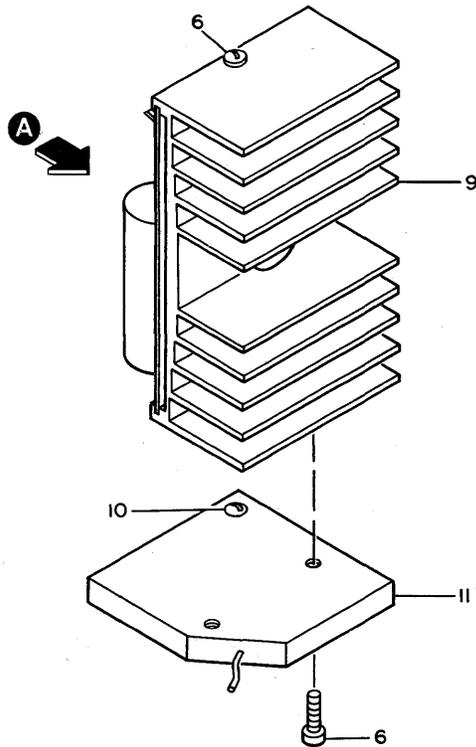


FIGURE 14. CABLE ASSEMBLY-FERRO REGULATOR. SEE LIST 14

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		CABLE ASSEMBLY-FERRO REGULATOR					
14 -	5362175	CABLE ASSEMBLY-FERRO REGULATOR-60 CYCLE USED ON 2803/2804 MOD. 1 60 CYCLE SEE LIST 7-102 FOR NEXT HIGHER ASM AND FIG. 14 FOR ILLUSTRATION				REF	
-	5373747	CABLE ASSEMBLY-FERRO REGULATOR-50 CYCLE USED ON 2803/2804 MOD. 1 50 CYCLE SEE LIST 7-115 FOR NEXT HIGHER ASM AND FIG. 14 FOR ILLUSTRATION				REF	
-	5397668	CABLE ASSEMBLY-FERRO REGULATOR-50 CYCLE USED ON 2803/2804 MOD. 1 50 CYCLE SEE LIST 7-120 FOR NEXT HIGHER ASM AND FIG. 14 FOR ILLUSTRATION				REF	
-	5397666	CABLE ASSEMBLY-FERRO REGULATOR-60 CYCLE USED ON 2803/2804 MOD. 1 60 CYCLE SEE LIST 7-119 FOR NEXT HIGHER ASM AND FIG. 14 FOR ILLUSTRATION				REF	
- 1	186596	. TERMINAL-RING LUG INSULATED				1	
- 2	186968	. TERMINAL,RING-10/12 AWG,NO. 8,INS				6	
- 3	317296	. LABEL-NUMBERING L TO R 1 THRU 33				1	
- 4	334910	. TERMINAL,RING-14/16 AWG,NO. 6,INS				3	
- 5	356705	. TERMINAL,LUG-NONINS 14-16AWG NO.8 MTG SL				2	
- 6	359695	. TERMINAL,RING-14/16 AWG,NO. 10,INS				1	
- 7	360370	. TERMINAL,RING-14/16 AWG,NO. 8,INS				2	
- 8	517913	. CLIP,TERMINAL-16/18 AWG				2	
- 9	2101326	. TERMINAL,RING-10/12 AWG,NO. 10,INS				3	
- 10	5362169	. REGULATOR USED ON ASM 5362175 ONLY				1	
- 10	5373746	. REGULATOR,FERRORESONANT-50 CPS 1170VA USED ON ASM 5373747 ONLY				1	
- 10	5397667	REGULATOR ASM-FERRORESONANT 50 CPS USED ON ASM 5397668 ONLY				1	
- 10	5397665	. REGULATOR ASSEMBLY,60 CPS USED ON ASM 5397666 ONLY				1	
- 11	186797	. . SHIELD- 5 POSITION USED ON ASM 5373747 ONLY				1	
- 12	191431	. . SHIELD,TERMINAL BOARD- 3 POSITION USED ON ASM 5362169,5373746,AND 5397665				1	
- 13	210984	. . SCREW, RD HD MACH-6-32 X .250 LG USED ON ASM 5362169,5373746,AND 5397665				2	
- 14	210985	. . STUD,EXT-INT 6-32 EXT 8-32 X 0.900 LG DA				2	
- 15	210986	. . STUD-SHIELD MOUNTING				6	
- 16	210987	. . SHIELD- 4 POSITION USED ON ASM 5362169 AND 5397665 ONLY				1	
- 17	317131	. . TERMINAL BOARD- 6 DBL SCREW TERMINALS USED ON ASM 5397667 ONLY				1	
- 18	317485	. . TERMINAL BOARD- 4 DBL SCREW TERMINALS USED ON ASM 5362169 AND 5397665 ONLY				1	
- 19	322280	. . STRIP USED ON ASM 5397665 ONLY				1	
- 20	323681	. . MARKER STRIP- 3 POS NOS. 1 THRU 3 USED ON ASM 5362169,5373746,AND 5397665				1	
- 21	323841	. . TERMINAL BOARD- 3 DBL SCREW TERMINALS USED ON ASM 5362169,5373746,AND 5397665				1	
- 22	513740	. . MARKER STRIP- 6 POS NOS. 1 THRU 6 USED ON ASM 5362169 ONLY				1	
- 23	563803	. . MARKER STRIP,TERMINAL BOARD USED ON ASM 5373746 AND 5397667 ONLY				1	
- 24	1127053	. . STRIP-MARKER USED ON ASM 5373748 ONLY				1	
- 25	2101338	. . STRIP-TERMINAL,5 POS USED ON ASM 5373746 AND 5397667 ONLY				1	



FOR PARTS NOT SHOWN
SEE FIG. 7

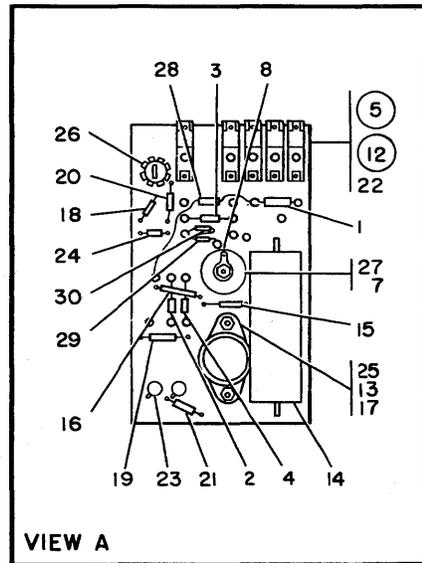
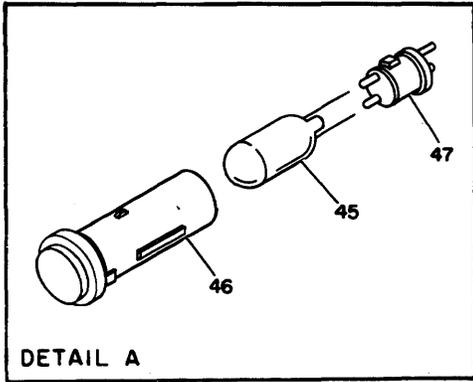


FIGURE 15. P/M 6 VOLT DC REGULATOR ASSEMBLY. SEE LIST 15.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		P/M 6 VOLT DC REGULATOR ASSEMBLY					
15 -	5372586	REGULATOR ASSEMBLY, P/M 6 VOLT DC SEE LIST 7-114 FOR NEXT HIGHER ASSEMBLY				REF	
-	5397677	REGULATOR ASSEMBLY SEE LIST 7-123 FOR NEXT HIGHER ASSEMBLY AND FIG. 5 FOR ILLUSTRATION				REF	
- 1	207320	• RESISTOR, WIREWOUND, AX. LEAD 1 OHM 5% 5W USED ON ASM 5372586 ONLY				1	
- 1	208226	• RESISTOR, FXD, WW 0.3 OHMS P/M 5% 1/2W USED ON ASM 5397677 ONLY				1	
- 2	213536	• RESISTOR-100 OHMS 1/2 W. USED ON ASM 5372586 ONLY				1	
- 3	317429	• RESISTOR, FIXED, COMPOSITION USED ON ASM 5372586 ONLY				1	
- 3	317018	• RESISTOR USED ON ASM 5397677 ONLY				1	
- 4	322729	• RESISTOR 150 OHMS				1	
- 5	363876	• REGULATOR ASSEMBLY				1	
- 6	10170	• SCREW-MACH, BIND HD NO. 6-32 X .250 LG				3	
- 7	11598	• NUT PLAIN HEX 10/32				1	



FOR PARTS NOT SHOWN
SEE FIG. 2

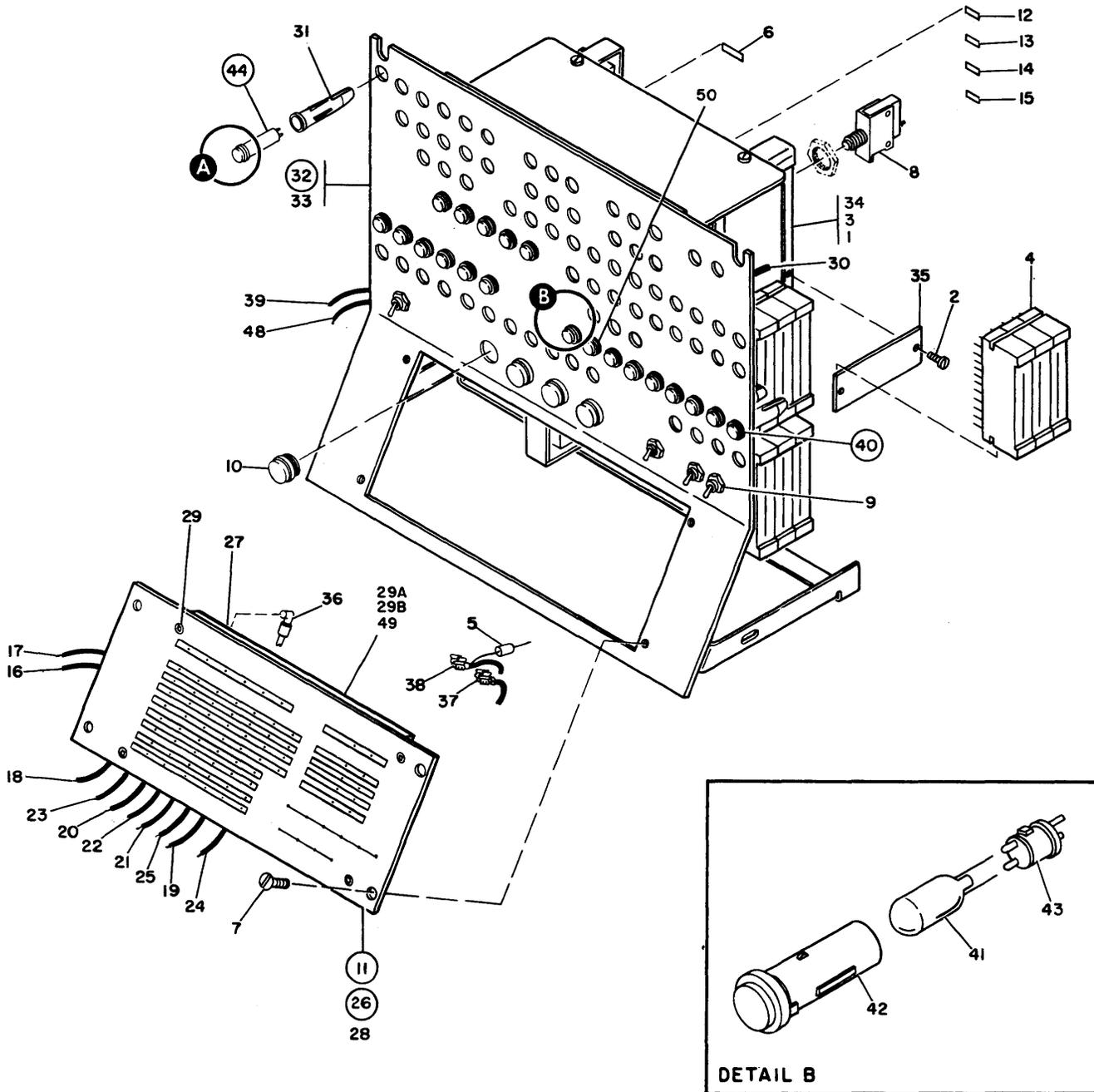


FIGURE 16. C E PANEL ASSEMBLY. SEE LIST 16.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		C E PANEL ASSEMBLY -CONT					
16 - 23	5371537	. . JUMPER ASSEMBLY,7 IN. 1 LUG SEE LIST 25-19 FOR COMPONENT PARTS				2	1
- 23	5382146	. . JUMPER ASM, INCHES SEE LIST 25-19 AND -31 FOR COMPONENT PARTS				2	2
- 24	5371540	. . JUMPER ASSEMBLY,10 IN. 1 LUG SEE LIST 25-19 FOR COMPONENT PARTS				1	1
- 24	5382148	. . JUMPER ASM				1	2
- 25	5371541	SEE LIST 25-19 AND -31 FOR COMPONENT PARTS . . JUMPER ASSEMBLY,13.50 IN. 1 LUG				1	
- 26	5382099	SEE LIST 25-19 AND -31 FOR COMPONENT PARTS . . PLUGBOARD ASSEMBLY				1	
- 26	5382141	. . PLUGBOARD ASM				1	2
- 27	5318932	. . . CHASSIS ASSEMBLY				1	1
- 27	5382142	. . . PANEL PLUGBOARD				1	2
- 28	5382098	. . . COVER PLATE-CE PLUG BOARD				1	1
- 28	5382143	. . . PLATE, COVER, C.E. PLUG BOARD				1	2
- 29	5382102	. . . SCREW,CAP,SOC HD- 4-40 X 3/8 LG				4	
- 29A	5382147	. . JUMPER ASM SEE LIST 25-19 AND -31 FOR COMPONENT PARTS				1	2
- 29B	5382161	. . JUMPER ASM, INCHES SEE LIST 25-19 AND -31 FOR COMPONENT PARTS				1	2
- 30	5318989	. CABLE ASSEMBLY SEE LIST 25-8A,-19 AND -31 FOR COMPONENT PARTS				1	
- 31	5353888	. HOUSING				87	
- 32	5361858	. PANEL ASSEMBLY- CE				1	4
- 33	5362265	. PANEL,CE				1	3
- 34	5362293	. BRACKET				2	
- 35	5362294	. BAR-SOCKET MTG				4	
- 36	5371536	. JUMPER ASSEMBLY,6.50 IN. 1 LUG				1	
- 37	5371537	SEE LIST 25-19 FOR COMPONENT PARTS . JUMPER ASSEMBLY,7 IN. 1 LUG SEE LIST 25-19 FOR COMPONENT PARTS				6	
- 38	5371538	. JUMPER ASSEMBLY,8 IN. 1 LUG SEE LIST 25-19 FOR COMPONENT PARTS				1	
- 39	5371540	. JUMPER ASSEMBLY,10 IN. 1 LUG				1	4
- 39	5371539	SEE LIST 25-19 FOR COMPONENT PARTS . JUMPER ASSEMBLY SEE LIST 25-19 FOR COMPONENT PARTS				1	3
- 40	5372161	. INDICATOR ASSEMBLY,6 VOLT-RED				20	
- 41	2414975	. . LAMP INDICATOR				1	
- 42	5353891	. . LENS-RED				1	
- 43	5362329	. . . BASE				1	
- 44	5372162	. INDICATOR ASSEMBLY,6 VOLT-CLEAR				67	
- 45	2414975	. . LAMP INDICATOR				1	
- 46	5353885	. . . LENS-CLEAR.				1	
- 47	5362329	. . . BASE				1	
- 48	5382161	. JUMPER ASM, INCHES				3	2
- 49	5382047	SEE LIST 25-19 AND -31 FOR COMPONENT PARTS . JUMPER ASSEMBLY,0.50 IN.				2	3
- 50	5466350	SEE LIST 25-19 FOR COMPONENT PARTS . INDICATOR ASSEMBLY,GREEN				1	3

FOR PARTS NOT SHOWN
SEE FIG. 2

NOTE:
ORDER COMPLETE CHASSIS ASSEMBLY
BY PART NUMBER, LOCATION, MACHINE
TYPE, AND E/C LEVEL-- SEE ALD
MACHINE LOGIC.

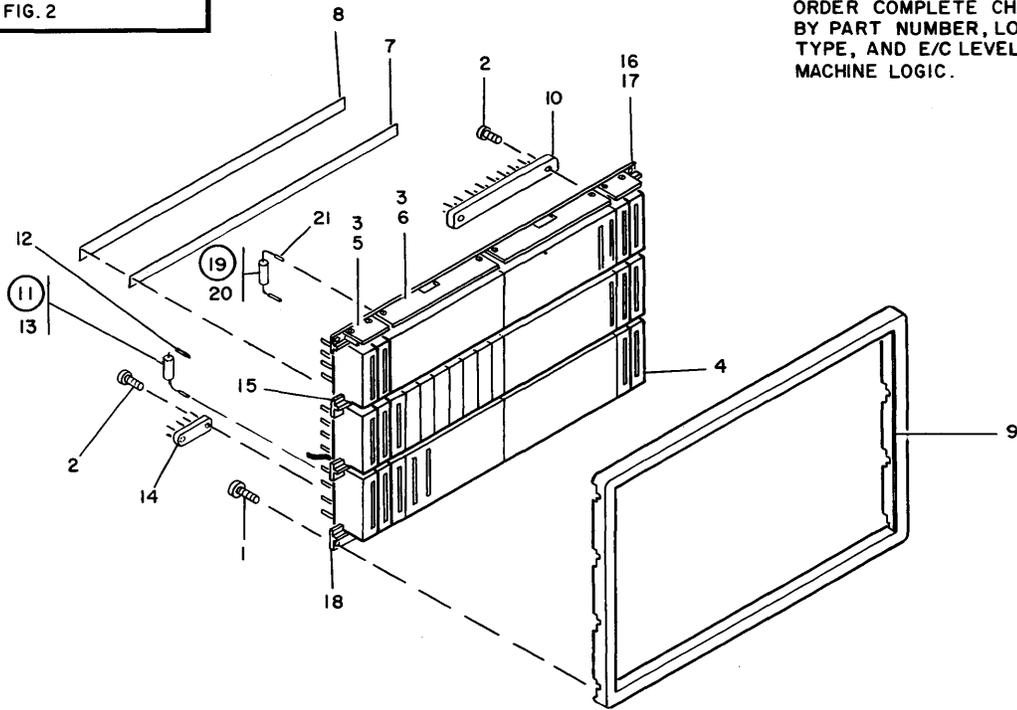


FIGURE 17. CHASSIS ASSEMBLY. SEE LIST 17.

FOR PARTS NOT SHOWN
SEE FIG. 2, 2B, 2C, 2D, AND 2E

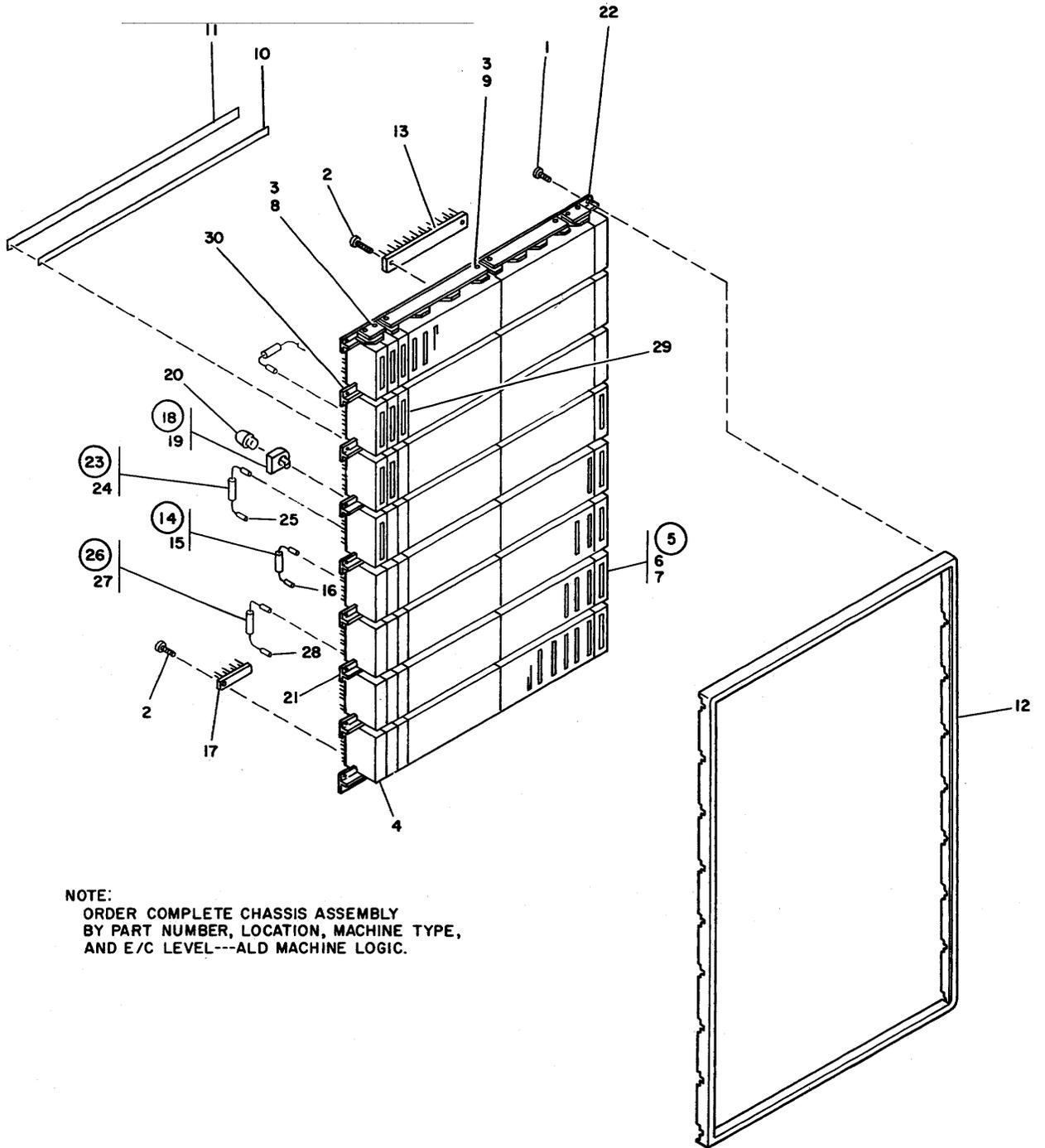
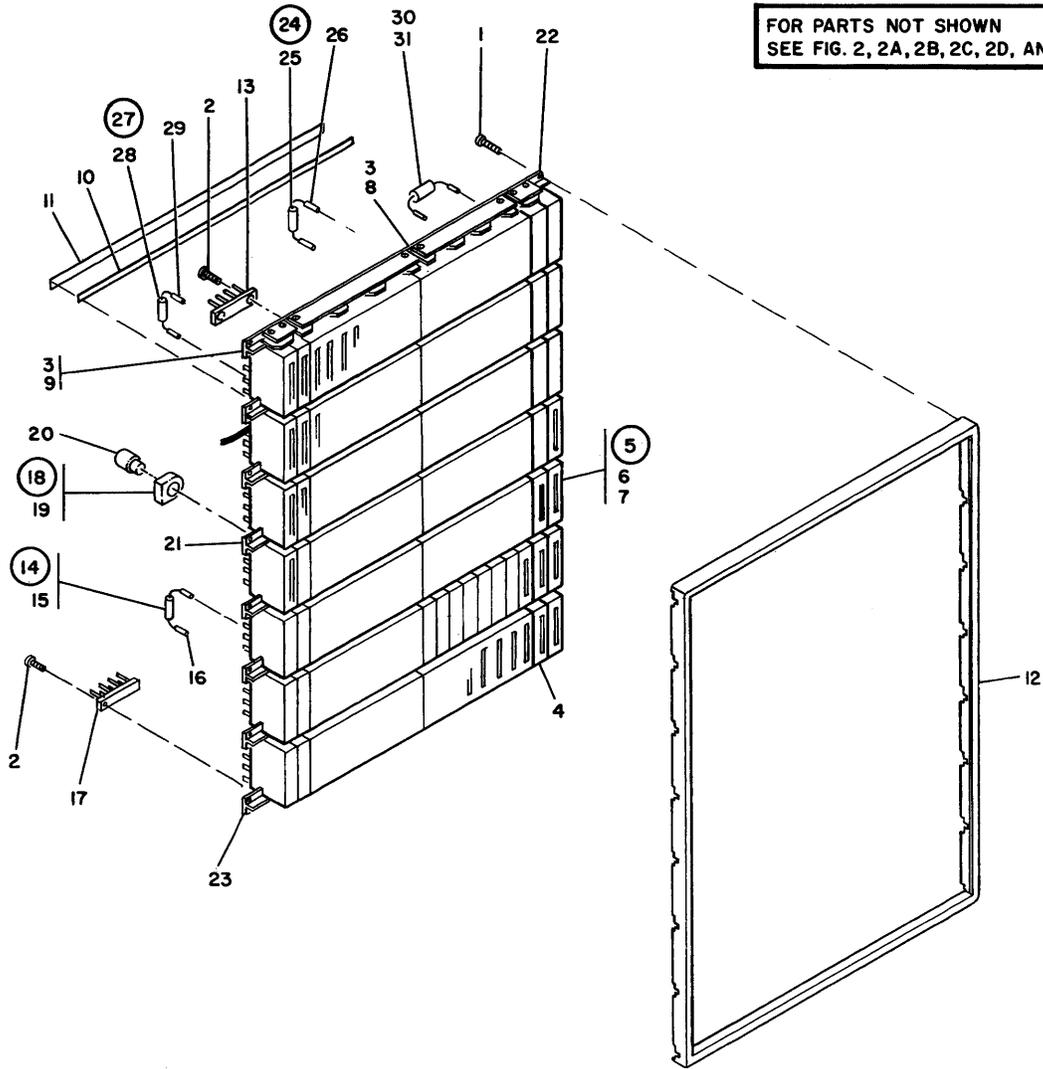


FIGURE 18. CHASSIS ASSEMBLY. SEE LIST 18.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		CHASSIS ASSEMBLY					
18 -	5371351	CHASSIS ASSEMBLY SEE LIST 2-60 FOR NEXT HIGHER ASM				REF	
-	5371354	CHASSIS ASSEMBLY SEE LIST 2B-49 FOR NEXT HIGHER ASM				REF	
-	5371355	CHASSIS ASSEMBLY SEE LIST 2B-50 FOR NEXT HIGHER ASM				REF	
-	5371490	CHASSIS ASSEMBLY SEE LIST 2-64 FOR NEXT HIGHER ASM				REF	
-	5371493	CHASSIS ASSEMBLY SEE LIST 2B-57 FOR NEXT HIGHER ASM				REF	
-	5371494	CHASSIS ASSEMBLY SEE LIST 2B-58 FOR NEXT HIGHER ASM				REF	
-	5371497	CHASSIS ASSEMBLY SEE LIST 2D-57 FOR NEXT HIGHER ASM				REF	
-	5371498	CHASSIS ASSEMBLY SEE LIST 2D-58 FOR NEXT HIGHER ASM				REF	
-	5382402	CHASSIS ASSEMBLY- 01C1 SEE LIST 2E-51 FOR NEXT HIGHER ASM				REF	
-	5415861	CHASSIS ASSEMBLY SEE LIST 2A-58 FOR NEXT HIGHER ASM				REF	
-	5415862	CHASSIS ASSEMBLY SEE LIST 2A-59 FOR NEXT HIGHER ASM				REF	
-	5415863	CHASSIS ASSEMBLY SEE LIST 2A-60 FOR NEXT HIGHER ASM				REF	
-	5415864	CHASSIS ASSEMBLY SEE LIST 2B-53 FOR NEXT HIGHER ASM				REF	
-	5415865	CHASSIS ASSEMBLY SEE LIST 2B-54 FOR NEXT HIGHER ASM				REF	
-	5415868	CHASSIS ASSEMBLY SEE LIST 2C-55 FOR NEXT HIGHER ASM				REF	
-	5415869	CHASSIS ASM- WIRED 01C2 PARTIAL SEE LIST 2C-56 FOR NEXT HIGHER ASM				REF	
-	5415882	CHASSIS ASM- WIRED 01A4 PARTIAL SEE LIST 2A-61 FOR NEXT HIGHER ASM				REF	
-	5415901	CHASSIS ASSEMBLY-01A1 SEE LIST 2A-62 FOR NEXT HIGHER ASM				REF	
-	5415902	CHASSIS ASSEMBLY-01A2 SEE LIST 2A-63 FOR NEXT HIGHER ASM				REF	
-	5415903	CHASSIS ASSEMBLY-01A3 SEE LIST 2A-64 FOR NEXT HIGHER ASM				REF	
-	5415904	CHASSIS ASSEMBLY-01A4 SEE LIST 2A-65 FOR NEXT HIGHER ASM				REF	
-	5415905	CHASSIS ASSEMBLY-01B1 SEE LIST 2B-61 FOR NEXT HIGHER ASM				REF	
-	5415906	CHASSIS ASSEMBLY-01B2 SEE LIST 2B-62 FOR NEXT HIGHER ASM				REF	
-	5415909	CHASSIS ASSEMBLY-01C1 SEE LIST 2C-59 FOR NEXT HIGHER ASM				REF	
-	5415910	CHASSIS ASSEMBLY-01C2 SEE LIST 2C-60 FOR NEXT HIGHER ASM				REF	
-	5415914	CHASSIS ASSEMBLY-01F1 SEE LIST 2D-61 FOR NEXT HIGHER ASM				REF	
-	5415915	CHASSIS ASSEMBLY-01F2 SEE LIST 2D-62 FOR NEXT HIGHER ASM AND FIG. 18 FOR ILLUSTRATION				REF	
- 1	10170	• SCREW-MACH,BIND HD NO. 6-32 X .250 LG				16	
- 2	38262	• SCREW,MACH-FIL H 4-40 X 1/4 LG				AR	
- 3	38264	• SCREW,MACH-FIL H 4-40 X 3/8 LG				8	
- 4	216076	• TERMINAL BLOCK AND CONTACT ASSEMBLY				AR	
- 5	216082	• CARD RECEPTACLE- 8 POSITION				AR	
- 6	216087	• • SPRING,CONTACT				1	
- 7	216088	• • SPRING,CONTACT				1	

FOR PARTS NOT SHOWN
SEE FIG. 2, 2A, 2B, 2C, 2D, AND 2E



NOTE:
ORDER COMPLETE CHASSIS ASSEMBLY
BY PART NUMBER, LOCATION, MACHINE
TYPE, AND E/C LEVEL ---SEE ALD
MACHINE LOGIC.

FIGURE 19. CHASSIS ASSEMBLY. SEE LIST 19.

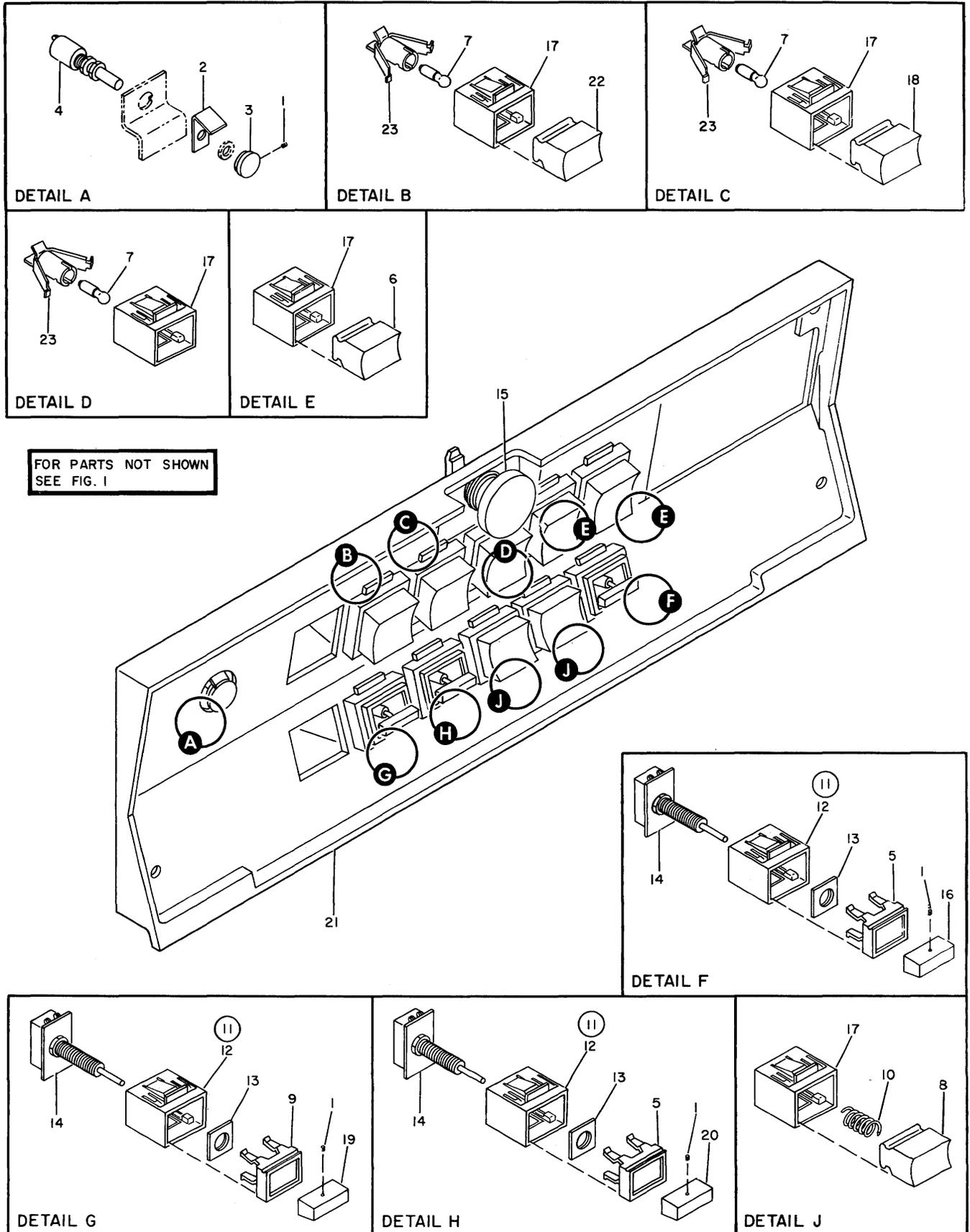
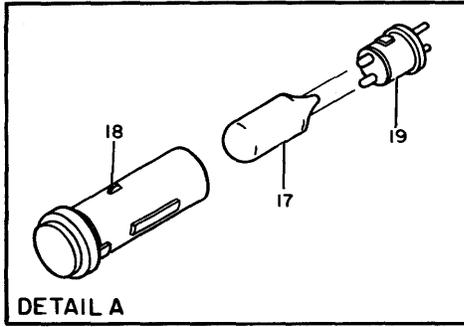


FIGURE 22A. CONTROL PANEL ASSEMBLY. SEE LIST 22A.



FOR PARTS NOT SHOWN
SEE FIG. 2

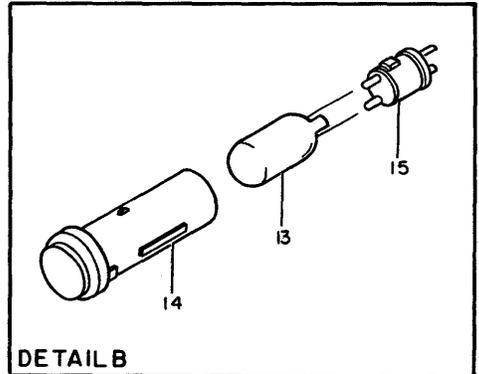
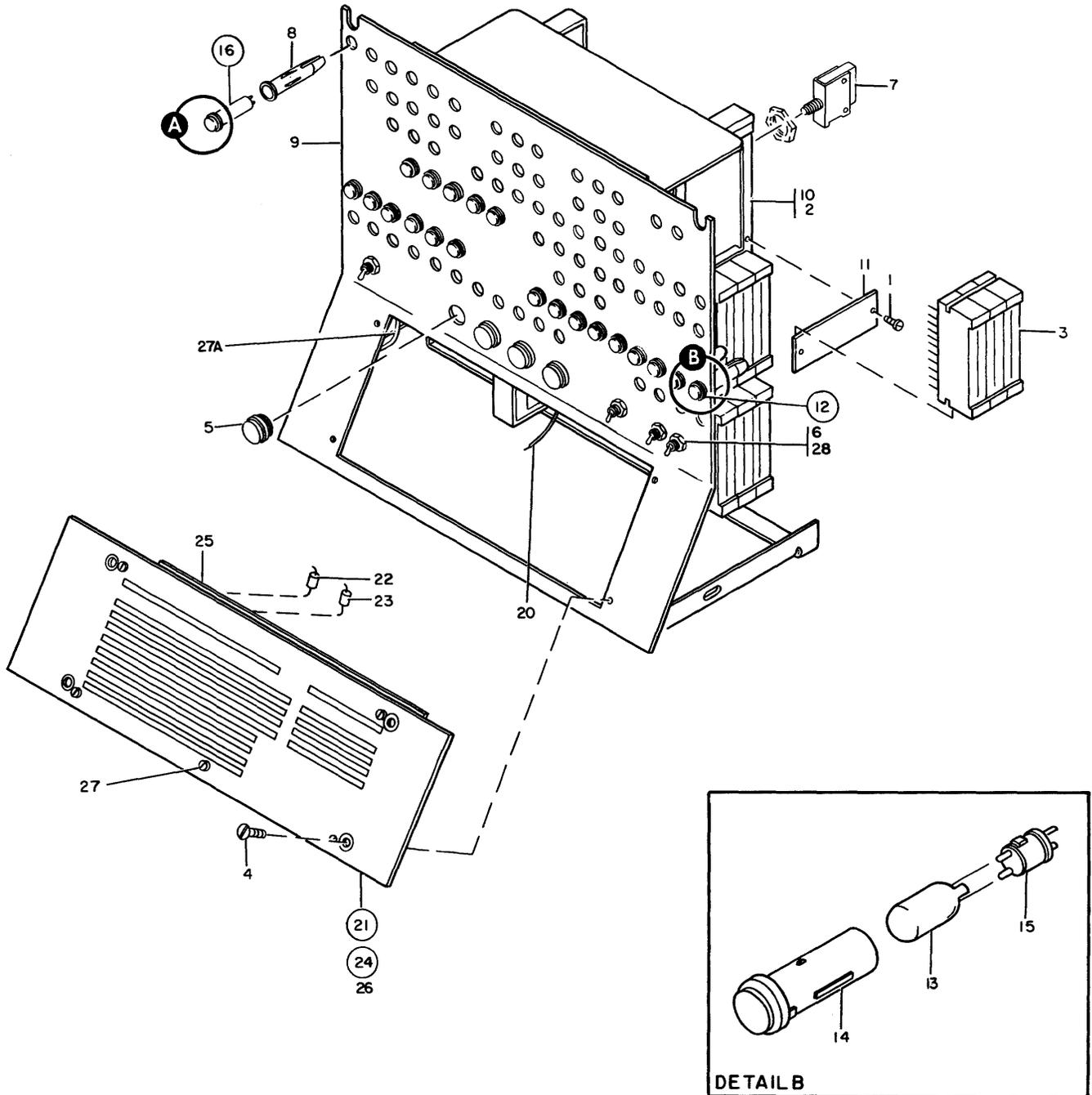


FIGURE 23. C E PANEL ASSEMBLY. SEE LIST 23.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		C E PANEL ASSEMBLY					
23 -		CODE 1 USED ON ASM PRIOR TO M5 SUFFIX CODE 2 USED ON ASM M5 TO CURRENT CODE 3 USED ON ASM PRIOR TO E6 SUFFIX					
-	5382095	PANEL ASSEMBLY,CE USED ON 2804 MODEL 1-50 AND 60 CYCLE SEE LIST 2-23 FOR NEXT HIGHER ASSEMBLY AND FIG 23 FOR ILLUSTRATION				REF	
- 1	55726	. SCREW-BD HD 6-32 X .188 LG				4	
- 2	58207	. SCREW,MACH-UNDRCT BIND HD 8-32 X 1/4 LG				2	
- 3	216076	. TERMINAL BLOCK AND CONTACT ASSEMBLY				9	
- 4	323685	. SCREW,MACH-CSK SCH 6-32 X 1/2 LG				4	
- 5	365047	. SWITCH,PUSH-SPDT 125V AC 1 AMP				4	
- 6	365048	. SWITCH,SENSITIVE SPDT				4	
- 7	526567	. ADAPTER-PUSH BUTTON SWITCH				4	
- 8	5353888	. HOUSING				87	
- 9	5362265	. PANEL,CE				1	
- 10	5362293	. BRACKET				1	
- 11	5362294	. BAR-SOCKET MTG				2	
- 12	5372161	. INDICATOR ASSEMBLY,6 VOLT-RED				20	
- 13	2414975	. . LAMP INDICATOR				1	
- 14	5353891	. . LENS-RED				1	
- 15	5362329	. . BASE				1	
- 16	5372162	. INDICATOR ASSEMBLY,6 VOLT-CLEAR				67	
- 17	2414975	. . LAMP INDICATOR				1	
- 18	5353885	. . LENS-CLEAR.				1	
- 19	5362329	. . BASE				1	
- 20	5382096	. CABLE ASSEMBLY,CE PANEL SEE LIST 25-8A,-18,-18A,-18B,-18C, -19 AND -31 FOR COMPONENT PARTS				1	
- 21	5382097	. PLUG BOARD AND CABLE ASSEMBLY				1	
- 22	216451	. . RESISTOR,FIXED,COMP				21	1
- 23	216456	. . RESISTOR,FXD,COMP-3.3K P/M 5 PCT 1/4W				94	1
- 24	5382099	. . PLUGBOARD ASSEMBLY				1	1
- 24	5382141	. . PLUGBOARD ASM				1	2
- 25	5318932	. . . CHASSIS ASSEMBLY				1	1
- 25	5382142	. . . PANEL PLUGBOARD				1	2
- 26	5382098	. . . COVER PLATE-CE PLUG BOARD				1	1
- 26	5382143	. . . PLATE, COVER, C.E. PLUG BOARD				1	2
- 27	5382102	. . . SCREW,CAP,SOC HD- 4-40 X 3/8 LG				4	
- 27A	5382161	. . JUMPER ASM, INCHES SEE LIST 25-19 AND -31 FOR COMPONENT PARTS				4	2
- 28	216451	. RESISTOR,FIXED,COMP				10	

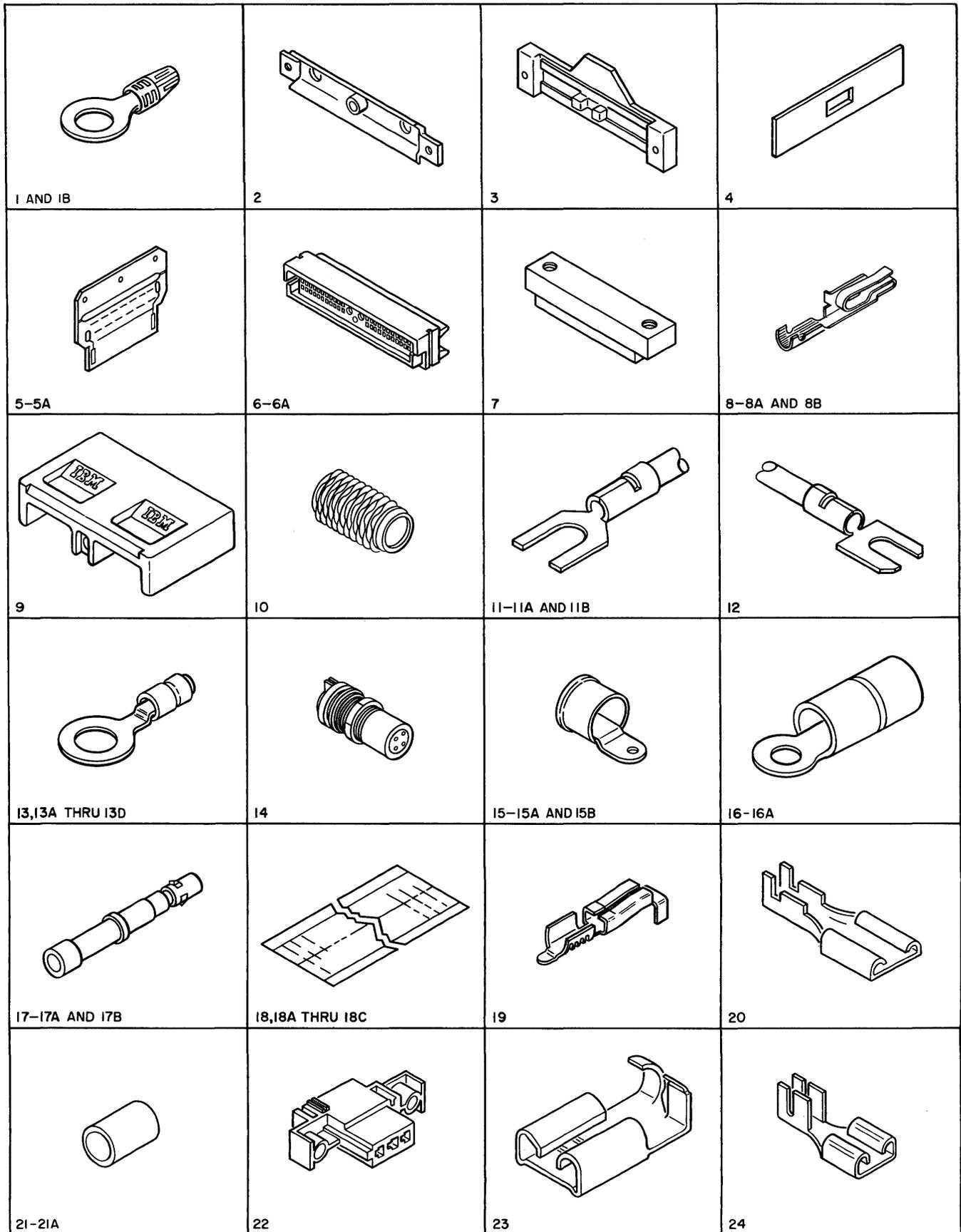


FIGURE 25. CABLE AND JUMPER ASSEMBLY COMPONENT PARTS. SHEET 1 OF 2. SEE LIST 25.

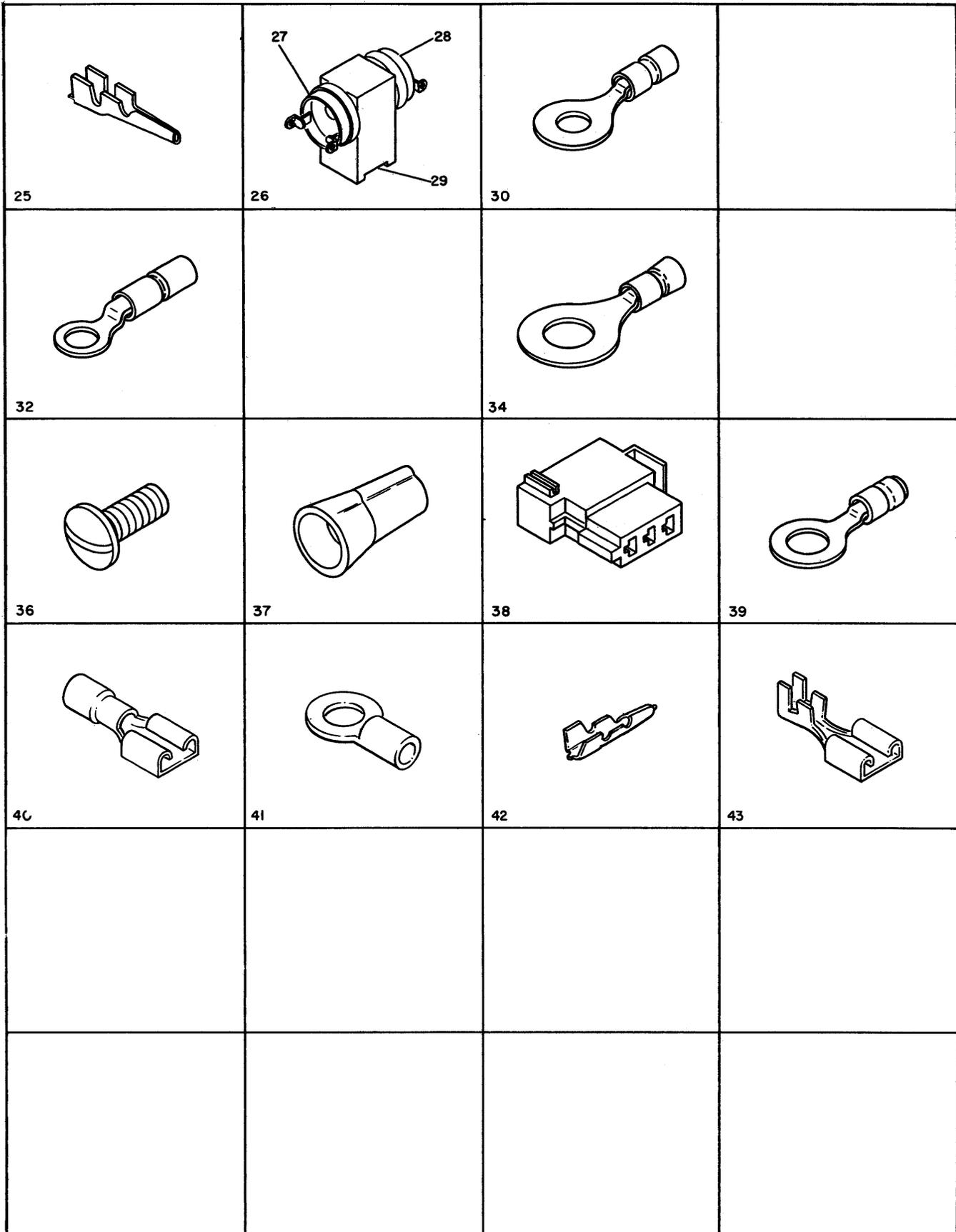


FIGURE 25. CABLE AND JUMPER ASSEMBLY COMPONENT PARTS. SHEET 2 OF 2. SEE LIST 25.

LIST AND INDEX NUMBER	PART NUMBER	DESCRIPTION				UNITS PER ASM.	USABLE ON CODE
		1	2	3	4		
		CABLE AND JUMPER ASSEMBLY COMPONENT PARTS					
25 -		SEE FIG 25 FOR ILLUSTRATION					
- 1	359695	• TERMINAL,RING-14/16 AWG,NO. 10,INS				AR	
- 1B	504879	• TERMINAL,RING-6-10 AWG 10 MTG HOLE				AR	
- 2	216208	• CLAMP-CABLE CONNECTOR				AR	
- 3	216209	• SUPPORT-CABLE CONNECTOR CARD				AR	
- 4	216210	• SPACER-CABLE CONNECTOR				AR	
- 5	595979	• CARD				AR	
- 5A	491349	• CARD ASM				AR	
- 6	5353867	• BLOCK,CONNECTOR-STYLE A				AR	
- 6A	5353868	• BLOCK,CONNECTOR-STYLE B				AR	
- 7	5353896	• STRAIN RELIEF ASSEMBLY				AR	
- 8	5362302	• TERMINAL,SLIP ON-29-30 AWG				AR	
- 8A	5362301	• TERMINAL,SLIP ON-22-24-26 AWG				AR	
- 8B	5351177	• TERMINAL,SLIP ON-18/22 AWG				AR	
- 9	5362306	• COVER,CONNECTOR BLOCK				AR	
- 10	5362307	• INSERT				AR	
- 11	313361	• TERMINAL,SPADE-20/24 AWG,NO. 4,NON-INS				AR	
- 11A	368222	• TERMINAL,LUG-16-14 AWG				AR	
- 11B	187461	• TERMINAL,LUG-NONINS 20AWG NO.10 MTG SLOT				AR	
- 12	186967	• TERMINAL,SPADE-20/24 AWG,NO. 6,NON-INS				AR	
- 13	334921	• TERMINAL,RING-18/22 AWG,NO. 6,INS				AR	
- 13A	334932	• TERMINAL,RING-18/22 AWG,NO. 10,INS				AR	
- 13B	334910	• TERMINAL,RING-14/16 AWG,NO. 6,INS				AR	
- 13C	2101326	• TERMINAL,RING-10/12 AWG,NO. 10,INS				AR	
- 13D	322025	• TERMINAL-RING,14-16 AWG,1/4 HOLE,INS				AR	
- 14	538724	• CONNECTOR,PLUG,ELECTRICAL				AR	
- 15	335383	• TERMINAL,RING-4 AWG 10 MTG HOLE				AR	
- 15A	82725	• TERMINAL,LUG-INS 6AWG 17/64 MTG HOLE				AR	
- 15B	335970	• TERMINAL,LUG- 8 AWG 1/4 MTG HOLE				AR	
- 16	253740	• TERMINAL,RING-10/12 AWG,NO. 6,INS				AR	
- 16A	2101327	• TERMINAL,LUG-INS 10/12AWG 1/4 MTG HOLE				AR	
- 17	535084	• PIN-CONTACT FEMALE 14AWG				AR	
- 17A	535086	• PIN-CONTACT FEMALE 10AWG				AR	
- 18	317296	• LABEL-NUMBERING L TO R 1 THRU 33				AR	
- 18A	317297	• LABEL,QUICK				AR	
- 18B	317298	• LABEL-NUMBERING L TO R 67 THRU 99				AR	
- 18C	317299	• LABEL-NUMBERING L TO R 100 THRU 124				AR	
- 19	596255	• TERMINAL,SLIP ON-20/24 AWG				AR	
- 20	430799	• TERMINAL,SLIP ON-18/24 AWG				AR	
- 21	595725	• FERRULE,ELECTRICAL CONDUCTOR-INNER				AR	
- 21A	595726	• HYRING, DUTTER INSULATED				AR	
- 22	5353851	• HOUSING,CONNECTOR RECEPTACLE, 3 POSITION				AR	
- 23	517913	• CLIP,TERMINAL-16/18 AWG				AR	
- 24	5353852	• CONTACT,FEMALE-16/20 AWG				AR	
- 25	802570	• TERMINAL,TAPER PIN-18/20 AWG				AR	
- 26	5357094	• SWITCH,THERMAL AND BLOCK ASSEMBLY				AR	
- 27	5349253	• THERMOSTAT,NC 122 DEGREE FHGT				1	
- 28	5353879	• THERMOSTAT-N/C OPEN AT 134 DEG F				1	
- 29	5357093	• BLOCK,SWITCH,THERMAL-.38-9.65 THICK				1	
- 30	360370	• TERMINAL,RING-14/16 AWG,NO. 8,INS				AR	
- 32	253453	• TERMINAL,RING-22/30 AWG,NO. 6,INS				AR	
- 34	186968	• TERMINAL,RING-10/12 AWG,NO. 8,INS				AR	
		INDEX NO. 35 DELETED					
- 36	338238	• SCREW, MACH-BD HD 4-40 NC X .3125 LG				AR	
- 37	2134542	• CONNECTOR,.134 WIRE HOLE				AR	
- 38	5271721	• CONNECTOR,PLUG				AR	
- 39	92784	• TERMINAL,RING-18/22 AWG,NO. 8,INS				AR	
- 40	342087	• RECEPTACLE, TAB				AR	
- 41	804715	• TERMINAL,LUG-INS 18/22AWG NO. 4 MTG HOLE				AR	
- 42	360433	• TERMINAL,TAPER PIN-16/18 AWG				AR	
- 43	1127037	• TERMINAL,SLIP ON-14/18 AWG				AR	



NUMERICAL INDEX

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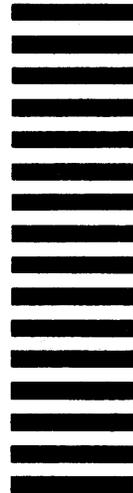
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