

# EDN<sup>®</sup>

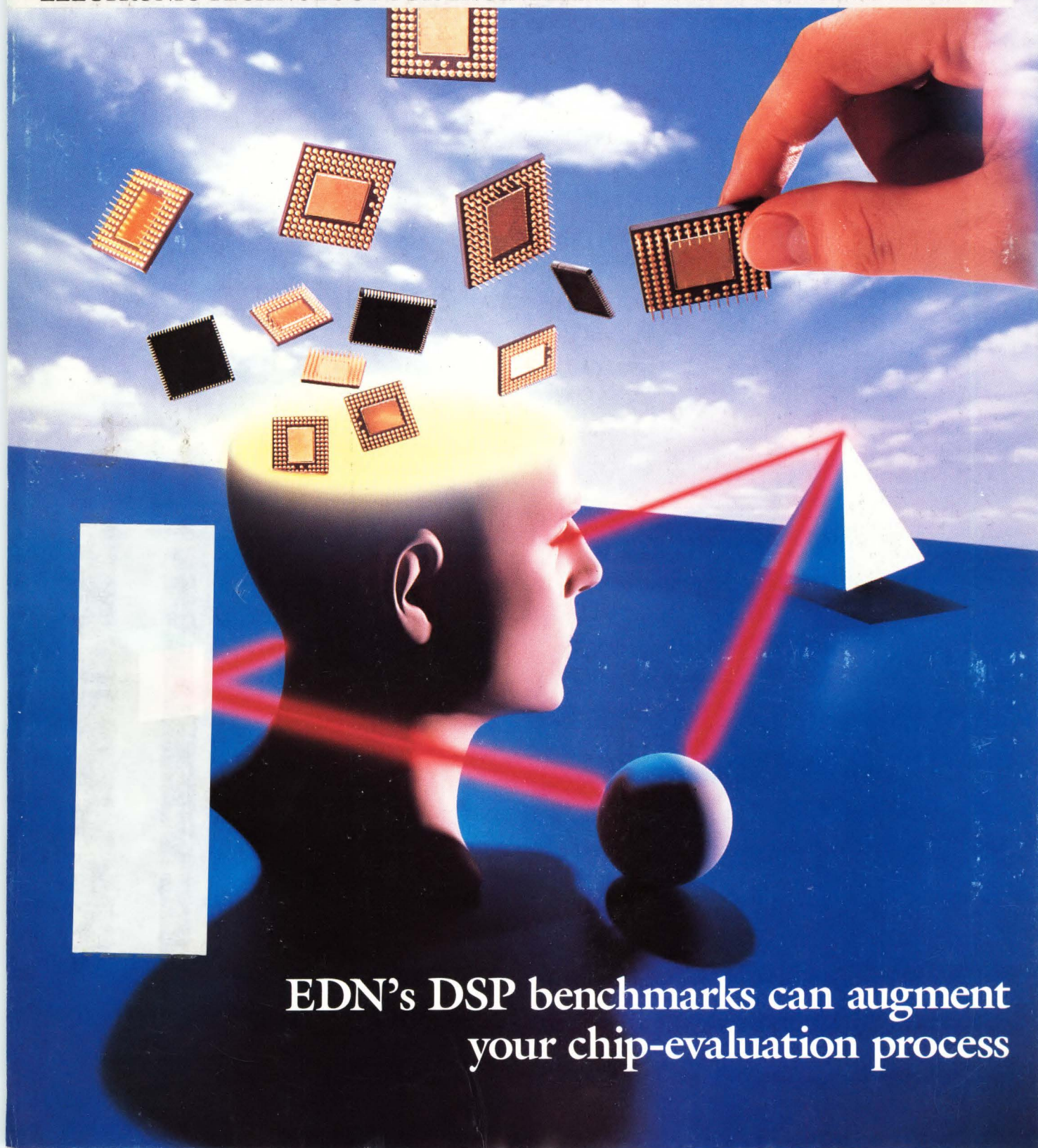
Industrial electronics  
product showcase

Use Spice techniques  
to analyze feedback circuits

Color-palette chips

Laser diodes

ELECTRONIC TECHNOLOGY FOR ENGINEERS AND ENGINEERING MANAGERS



EDN's DSP benchmarks can augment  
your chip-evaluation process



# Partnership that works.

In today's highly competitive marketplace, it takes more than technology and tools to meet your ASIC needs. It takes a long-term partner you can count on. One who's ready to help you turn your hot idea into an even hotter new product.

At Fujitsu Microelectronics, we believe that the only way we can achieve our goals is to help you achieve yours. So we've committed our technical, financial and human resources to providing you with the ASIC technology, tools and trust you need to meet your objectives. From design support through volume production of your advanced VLSI ICs. The heart of your new products.

When you shake hands with Fujitsu, you get more than just a business deal. You get the industry's most experienced volume producer of ASIC devices as a working partner.

We become an extension of your ASIC design team, providing you with a nationwide network of field application and technical resource engineers, ready to offer local technical support on both products and tools.

You also get ASIC sales and marketing support to help you smooth out all the administrative wrinkles.

Plus coast-to-coast technical resource centers, fully equipped with easy-to-use design tools. And local training and twenty-four hour design facilities, so you can work whenever inspiration strikes.

All supporting the most advanced process and manufacturing technologies in the industry, including CMOS, ECL, BiCMOS and LSTTL.

All of which is structured for the fast design input-to-prototype turnaround, design security and timely delivery of volume production you need to get to market faster.

It all adds up to a partnership that works. Which, after all, is everything an ASIC partner should be.



**FUJITSU**

**FUJITSU MICROELECTRONICS, INC.**

**Everything an ASIC partner should be.**

3545 North First Street, San Jose, CA 95134-1804 (408) 922-9000



# You need a partne

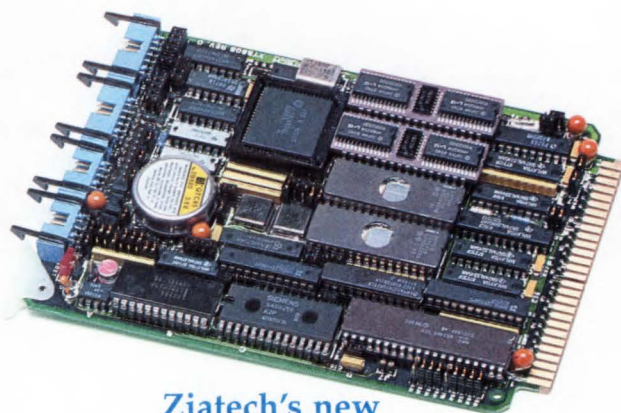




**When it comes  
to ASICs,  
you need more  
than technology  
that works.**



# Less is More.



Ziatech's new  
STD Bus ZT 8809  
Single Board System  
for OEM applications.



Another manufacturer's  
"function-per-board"  
STD Bus card set  
with equivalent capability.

- 
- **PERFORMANCE** (NEC V20 at 8 MHz clock speed)
  - **ON-BOARD MEMORY** (520K)
  - **IBM PC HARDWARE COMPATIBILITY**
  - **ON-BOARD I/O** (2 serial: COM1, COM2; 1 Centronics: LPT1)
  - **DEVELOPMENT CAPABILITY** (industry acclaimed Virtual System Console)
  - **OPERATING SYSTEM OPTIONS** (STD DOS, VRTX, Multi-DOS, and more)
  - **COMPACTNESS** (one board implementation)
  - **RELIABILITY** (fewer connectors, components, boards)
  - **VALUE** (Ziatech's single board system is \$630 less than the 5-board set pictured above\*)
- 

To learn **more** about how **less** (Ziatech's new single board system) is **more** (when compared to the 5-board set pictured above), call Ziatech at **805-541-0488**. We'll send you a detailed comparison and all the technical data you'll need.



3433 Roberto Court  
San Luis Obispo, California 93401  
ITT Telex 4992316  
Fax (805) 541-5088  
Telephone (805) 541-0488



\* Prices are according to manufacturers' literature as of 1/88.

CIRCLE NO. 186



# WHY VTC? ASK THE VME CONSORTIUM.

**"For a bunch of companies that don't always agree on everything, we sure were unanimous on VTC."**

The VME Consortium needed an economical, yet highly functional VME bus interface chip, to minimize design time . . . and to help raise the VME standard to higher levels.

"We looked at the leading suppliers," said Joe Ramunni, consortium chairman (and president of Mizar), "and VTC came out on top. Their CMOS standard-cell ASIC approach gave us the high drive capability we needed, optimized for bus interfacing. And, it proved much more cost-effective, with higher performance, than gate array technology."

The VME Consortium is made up of such firms as Plessey Microsystems, Omnibyte Corporation, Mizar Inc., Ironics Inc., Heurikon Corporation, Matrix Corporation, and Clearpoint Inc., among others. What did they look for in a supplier?

"We needed a credible business partner," said Ramunni, "with a proven track record, who could provide a turnkey package . . . both design and fab. A supplier that could produce in quantity, and provide technical support to the market at large.

"We also needed a firm with an international marketing structure, because we expect this chip to be the de facto standard worldwide.

"But, we needed *people* we could work with, too. VTC had the right 'comfort factor'."

Jack Regula, consortium technical director (and VP-R&D, Ironics) added: "Our requirements for high speed, high gate-count, low power consumption, and VME bus drive capability were all met well with VTC's 1-micron CMOS standard cell library. And we were extremely impressed with VTC's facilities, its people, and its customer list."

In the future, the VME bus chip (VIC) will become a standard cell within VTC's CMOS library, to allow customers to further customize the chip.

Shouldn't you be getting to know VTC, too? You'll be in good company when you do. Call or write us today, and we'll send you our short-form product catalog, which describes our product offerings in linear signal processing, high-speed CMOS logic, mass storage ICs, bipolar ASIC, and CMOS ASIC.

VTC Incorporated, 2401 East 86th Street, Bloomington, MN 55420.  
(In Minnesota, 612/851-5200.) Telex 857113.

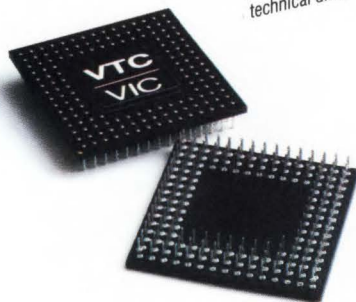
**CALL 1-800-VTC-VLSI**



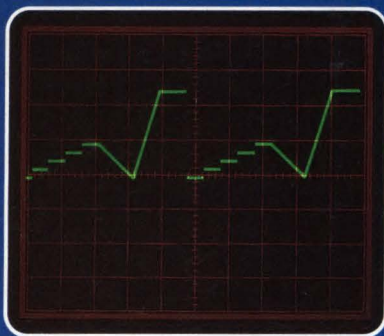
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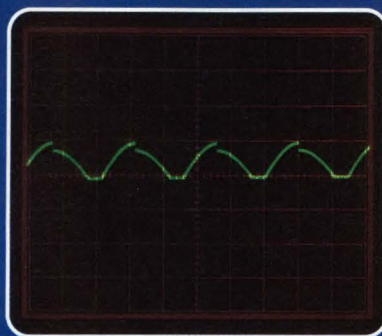
Joseph Ramunni, chairman (left), and Jack Regula, technical director, VME Technology Consortium.



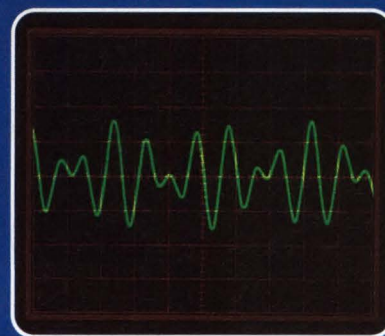




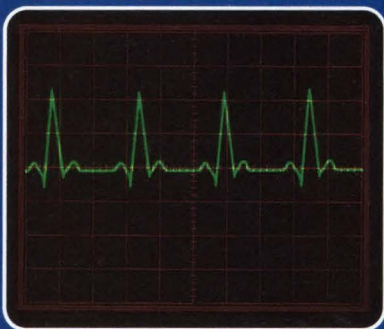
**Vibration analysis  
with stop and hold.**



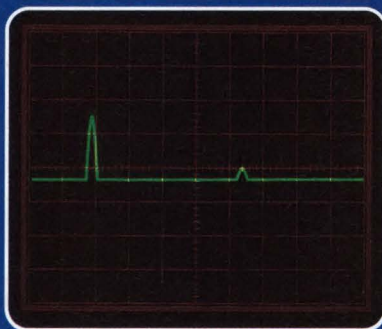
**Complex waveforms  
for servo drives.**



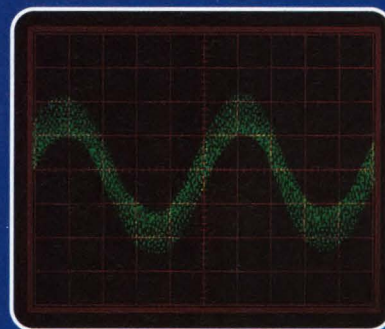
**Dual tones for  
telephone testing.**



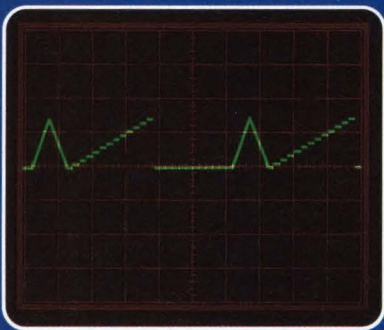
**EKG and hemodynamic  
waveforms.**



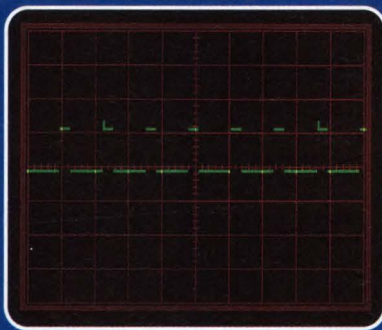
**Radar/sonar envelope  
simulation.**



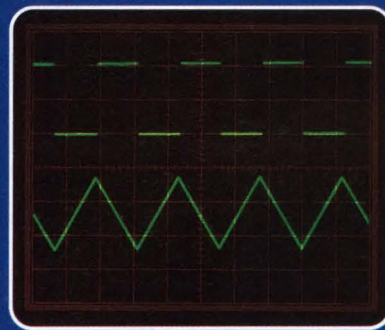
**Noise added to  
any waveform.**



**A/D, amplifier development  
and calibration.**



**Digital testing and  
troubleshooting.**

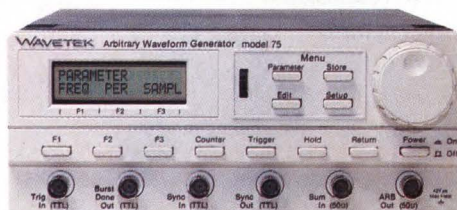


**Standard waves at  
the push of a button.**

# We've been making waves for 25 years. Now it's your turn.

A quarter-century ago, Wavetek brought you the first waveforms produced by a solid-state function generator. Now our Model 75 Arbitrary Waveform/Function Generator puts you in control.

Model 75 lets you generate waveforms without entering x/y coordinates. Thumbtack and rubberband modes allow easy development and editing of any waveform. There are also nine standard functions which you can use at the push of a button.



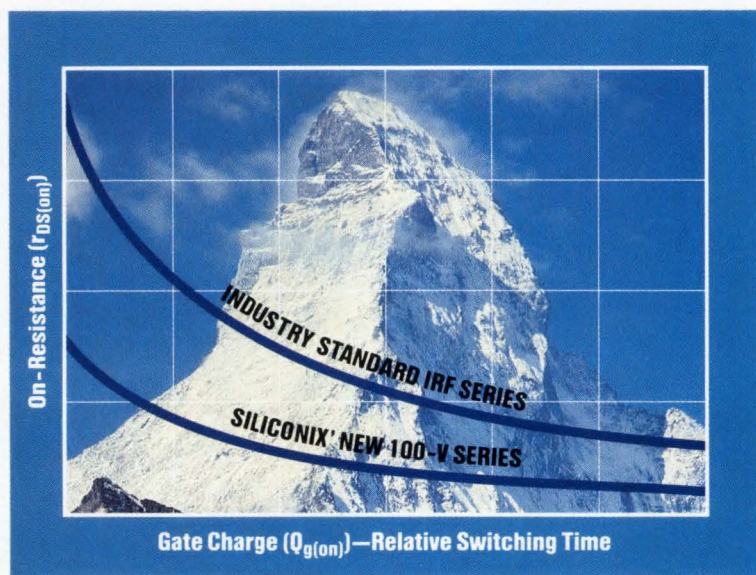
Waveforms are stored in nonvolatile memory, with more than 4,000 vertical points and 8,000 horizontal points of resolution. They can be played back at any rate, up to 500ns per point.

By linking two or more Model 75's together, you can superimpose waveforms to introduce phase displacement or other special effects. And at the low price of \$2295, you might want to buy several.

For literature or to arrange an amazing demonstration, call or write Wavetek San Diego, Inc., P.O. Box 85265, San Diego, CA 92138. Phone (619) 279-2200; TWX (910) 335-2007.



# Record highs and lows for DC/DC converters.



Swiss National Tourist Office

New 100 V MOSPOWER switching transistors deliver the highest current rating and lowest  $r_{DS(on)}$  for cooler power supplies.

The Siliconix forecast for power supply design is one of record high current ratings and switching speeds combined with record low  $r_{DS(on)}$ .

Our new family of rugged 100 V MOSPOWER devices lowers operating temperature, shrinks package size, reduces part count and increases system functionality. Now you can use smaller heatsinks and eliminate external components such as snubbers and voltage clamps. The result—a more power efficient DC/DC converter and a more reliable, cost-effective power supply design.

PART NUMBER	PACKAGE	$r_{DS(on)}$	$I_D$	$I_{AR}$
SMM70N10	T0-3	25 m $\Omega$	70 A	70 A
SMP40N10	T0-220	40 m $\Omega$	40 A	40 A
SMP30N10	T0-220	60 m $\Omega$	30 A	30 A

These 100 V MOSPOWER devices are ideally suited to switching transistor applications in DC/DC converters for power supplies and military products. In addition, they are

excellent for solid state relay applications in automotive products and switching transistors in battery powered vehicles.

All of these Siliconix MOSPOWER devices are produced in our Class I wafer fab and they are 100% UIS (Avalanche) tested. Get record breaking performance. Dial our toll-free hot line now! Call 1 (800) 554-5565, Ext. 941 for your free 100 V MOSPOWER Design Kit. It includes your sample and data sheets.



**Siliconix**  
incorporated

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*On the cover: How a DSP IC performs in a benchmark is only one consideration in your selection process; other factors can sometimes be just as important. See pg 126. (Photo courtesy AT&T; photography by Michel Tcherevkoff)*

## SPECIAL REPORT

### EDN's DSP Benchmarks

126

Finally, a comprehensive benchmark survey for DSP ICs. EDN solicited the help of some experts in the DSP field and then analyzed the results of 12 benchmarks on 18 general-purpose DSPs. We found that benchmarks, when used correctly, can tell you a lot more about an IC than just raw speed.—*David Shear, Regional Editor*

## DESIGN FEATURES

### Sliding FFT computes frequency spectra in real time

161

Digital-signal-processing systems must often perform real-time spectral analysis of a nonterminating data sequence. A simple method for calculating frequency spectra—the sliding FFT—requires less computing power than the conventional FFT approach.—*Tom Springer, Pinson Associates Inc*

### Spice techniques facilitate analysis of feedback circuits

173

New, easy-to-apply methods for using Spice allow you to obtain accurate gain and phase information for closed-loop analog circuits that use negative feedback. The new techniques eliminate the loading errors caused by the blocking inductor and the coupling capacitor traditionally used to block and inject signals in Spice simulations.

—*Steven C Hageman, Calnex Manufacturing Co Inc*

### Logic-analyzer interface assists in 68030 program debugging

187

Real-time program developers can use all the tools they can get. Once you learn how to build a trace-interface circuit for a logic analyzer, you can gain external access to the MC68030's debugging feature and filter out unimportant bus cycles as well.—*Don Atkins, Motorola Inc*

*Continued on page 7*





## Products of Your Environment.

A field-use fiber optic connector so tough, you could roll a 5 ton truck over it. A Parallel Interconnect that allows a gas-tight interface in 60 seconds flat. A cabling assembly enabling a single connector to handle electronic signals, fiber optics and power supply.

These are but a few innovations in interconnections from ITT Cannon. But we couldn't have done it without you. Because success throughout our company relies on a thorough knowledge of your company's environment.

Take strategic partnering, for example. We don't create a custom solution by shaking your hand and jotting down a few notes. When we design-in, we get *inside* your environment.

Then there's Cannon's near-zero defect rate. It got that way, and stays that way, because we test each product in a carefully simulated environment.

As for delivery, we built a dependable system by studying the needs and scheduling realities of our customers' business environments worldwide.

And Cannon stays price competitive by always asking the question, "How will this connector be used?" Considering the connector's ultimate environment has taught us that keeping quality high ends up costing our customer less.

So if you'd like a partner who will take the time to learn about your environment, take a moment to contact ITT Cannon at (714) 964-7400.

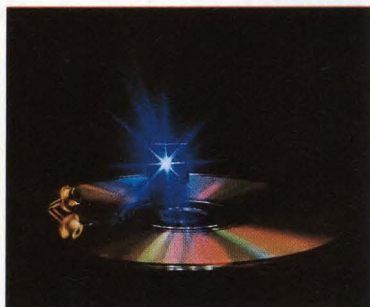
Worldwide Headquarters  
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Fountain Valley, CA 92708  
Or call (714) 964-7400

**ITT CANNON**

*We're making progress.  
Not excuses.*


CIRCLE NO 122





Today's laser diodes serve in fiber-to-home systems, cable TV, local-area networks, bar-code scanners, and optical disks (pg 57).

EDN magazine  
now offers  
Express Request,  
a convenient way  
to retrieve product  
information by  
phone. See the  
Reader Service  
Card in the front  
for details on how  
to use this free  
service.

**Express Request** 

## TECHNOLOGY UPDATE

### Laser diodes prove useful in medium-haul, low-bandwidth applications 57

To many systems designers, laser diodes are viable optical sources only for long-haul applications involving bandwidths close to the gigahertz range. But they can also be effectively used in a variety of medium-haul, low-bandwidth, cost-conscious applications.

—Tom Ormond, Senior Editor

### Color-palette chips bundle extra features with RAM look-up table and DACs 67

Enhancements to today's color palettes can help your graphics-display design satisfy the end user's ever-growing appetite for higher resolution and more colors.—Margery S Conner, Regional Editor

### Industrial Electronics Product Showcase 80

This showcase doesn't confine itself to high-level systems only. In this roundup of industrial products, you'll find numerous examples of other equipment and components.—EDN Staff

## PRODUCT UPDATE

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## DESIGN IDEAS

Program sets up multiplexer as logic chip	195
Turbo circuit ensures glitch-free switch	197
Simple calculation finds probabilities	199
One-shots tame tone decoder	200
Software timer adapts to clock speed	200

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Cahners Publishing Company, A Division of Reed Publishing USA ☐ Specialized Business Magazines for Building & Construction ☐ Manufacturing ☐ Foodservice & Lodging ☐ Electronics & Computers ☐ Interior Design ☐ Printing ☐ Publishing ☐ Industrial Research & Technology ☐ Health Care ☐ and Entertainment. Specialized Consumer Magazines: ☐ American Baby ☐ and Modern Bride.



# Whether Insertion Mount or Surface Mount, you should get what you pay for in Electronic Contract Manufacturing!

*An Open Letter from Roger R. Mayer, President of MANU-TRONICS, Inc.*

## Full Service Electronic Contract Design, Manufacturing and Testing

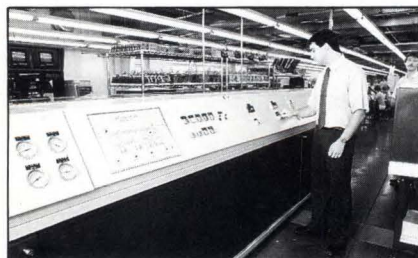
- Automated Insertion Mount



- Surface Mount • Automated Placement



- Automated Wave and Infrared Soldering
- Automated Chemical Defluxing and Aqueous Cleaning



- In-Circuit and Functional Testing



- Analyzation and Repair

Dear Manufacturer:

Make it yourself or buy it from a contract manufacturer? A big risk? Yet it's part of every make/buy decision. At MANU-TRONICS, Inc. we've minimized your risk. I'll tell you how: We put together an unbeatable formula by combining high standards in people selection and training, leading edge technology, and efficient production systems.

As specialists in PCB design and turnkey assembly we invest in new technologies to meet the quality requirements of your products — at competitive prices.

We design, purchase components, manufacture, and test to meet your exact production requirements. Yes, using either "through hole," or surface mount, or both, whatever you need.

Aware of the need for just in time delivery we turn our own inventory a minimum of once a month. Your schedule is our schedule. You can be confident of on-time delivery, just as IBM, Zenith, Argonne National Labs, Bell and Howell, Johnson Controls and hundreds of others have come to rely on our fast turnaround times.

When it comes to innovation our team is absolutely fearless. At other companies there may be sacred cows, hidden agendas, people protecting their own turf. Not here: we've dedicated ourselves by investing time and money in staff development and self scrutiny — tearing down the walls which keep people apart. No wonder when customers visit they find our operation to be mind boggling. Our enthusiasm is contagious.

What's happening at MANU-TRONICS, Inc. is more than just exciting for us. It means quality, delivery and competitive prices for you, *and that's the bottom line*. We feel we have the drive, the vision, the smarts and the sense of urgency to be your number one choice.

Judge for yourself. Call me now at 1-800-451-6661 outside Wisconsin or 1-414-694-7700 within Wisconsin. We can discuss arranging a convenient time for you to visit and inspect the MANU-TRONICS facility.

Yours Truly,



Roger R. Mayer  
President

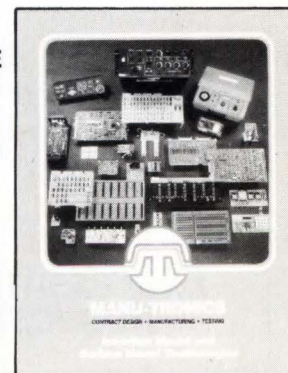
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Congress needs a hand getting back on track. There's no better time to lend it than in an election year.

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## LOOKING AHEAD

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Keyboard market will see solid growth through 1992... Signal-analyzer revenues will top \$5B in 1993.

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Texas Instruments: Supplement



You've just assembled  
the "perfect" EDA system.  
Now it's boxing you in.





# Mentor Graphics delivers the only Electronic Design Automation system that grows in size and power at the same time.

## Engineer or referee?

The time has come. You're about to take on a major design project, so you assemble a little of this and a little of that to construct the "perfect" EDA system. And quickly discover it's too little too late.

Why? Because unless all your tools are on speaking terms, you spend more time patching up arguments than you do designing. And the further you expand your system, the more boxed in you become.

Fortunately, there's a single, simple solution. Mentor Graphics' EDA tools.

## The sum of the parts.

No other EDA vendors provide the rich inter-tool communications paths found within our IDEA Series™ EDA system. From

schematic capture to output for manufacturing, your design data flows freely from one tool to the next.

Nor do they offer the broad array of tools you need to actually get your design out the door. Whether you're designing ICs, ASICs, PCBs, systems or embedded software, Mentor Graphics' tools cover the entire design cycle.

Nor can other vendors claim the experience we've accumulated. Currently, there are over 12,000 Mentor Graphics workstations producing everything from 32-bit VLSI microprocessors to 108 MIPS parallel computers. And our continuous dialogue with these customers gives us invaluable feedback in designing subsequent generations of EDA tools.

Mentor Graphics also provides a single source of service and support for your entire EDA tool set. No more finger pointing. No more delays. Our support organization takes care of all your hardware and software needs.

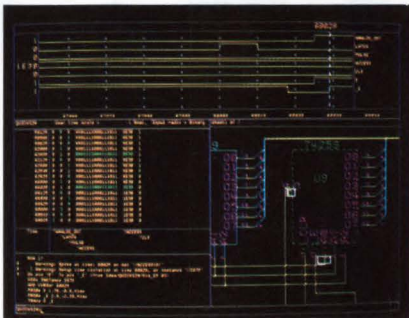
## To be continued.

It's all part of a vision unique to Mentor Graphics, the leader in electronic design

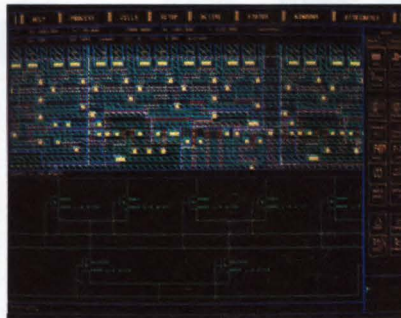
automation. Let us show you where this vision can take you.

Before you open all those strange boxes, call us toll-free for an overview brochure and the number of your nearest sales office.

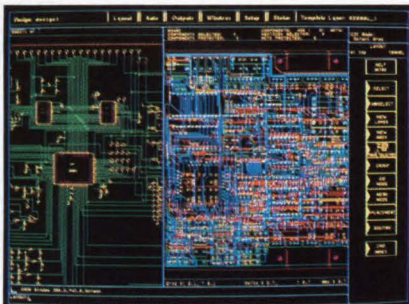
**Phone 1-800-547-7390 (in Oregon call 284-7357).**



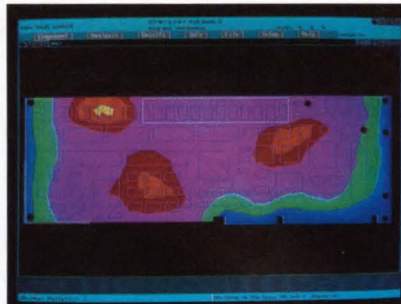
QuickSim™ logic simulation tools offer the broadest modeling support available and allow ASICs to be included in system-level simulations.



ChipGraph™ provides an IC layout environment rich with advanced features such as symbolic cell representation, yet programmable to emulate your current layout tools.



Board Station® promotes rapid, error-free PCB layout by permitting any combination of automation and interaction the professional board designer feels is necessary for a particular design.



Package Station™ offers a mechanical design and thermal analysis environment targeted directly at the needs of electronic packaging engineers.

# Mentor Graphics®

*Your ideas. Our experience.*



# How the fa

Our new 75ns PAL<sup>®</sup> device is fast enough to prove that standard logic shouldn't set the standard anymore.

It's also fast enough to finally let today's new microprocessors run at the speeds for which they were designed—breathtaking.

## **Raising your standard.**

How fast would you like your standard logic?

How about faster than any TTL logic around? Even FAST<sup>™</sup> or AS? You've got it with the 75ns PAL device.

And the fact that you can config-

ure it yourself means you can get exactly what you want.

If you want to redesign something, you change the PAL device. Not the board.

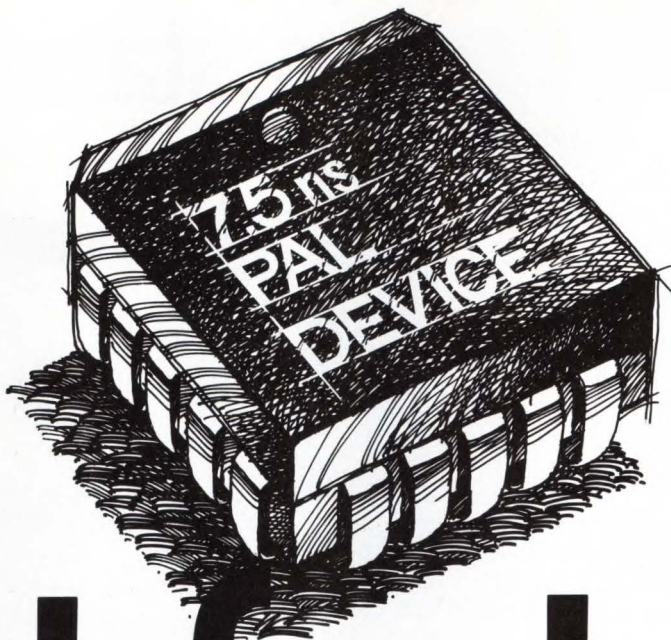
Not only is this the fastest way to get high speed logic, it's also the most practical. One 75ns PAL device replaces two to six standard TTL devices.

Which cuts down on board size.

And cuts down chances for a device failure.

75ns PAL Device vs. FAST & AS				
SSI/MSI		FAST	AS	75ns PAL Device
Combinatorial				
74138	tPD	8.0	10.0	7.5
Decoder				
74151	tPD	11.0	15.0	7.5
Mux				
Register/Latch				
74374	tCO	10.0	9.0	6.5
Octal Register				
74373	tPD	8.0	6.0	7.5
Octal Latch	tLEO	13.0	11.5	7.5
Counters				
74161	tS	5.5	8.0	7.0
Four bit Ctr	tCO	11.0	13.5	6.5
74269/869	tS	2.5	5.0	7.0
Eight bit Ctr	tCO	10.0	11.0	6.5





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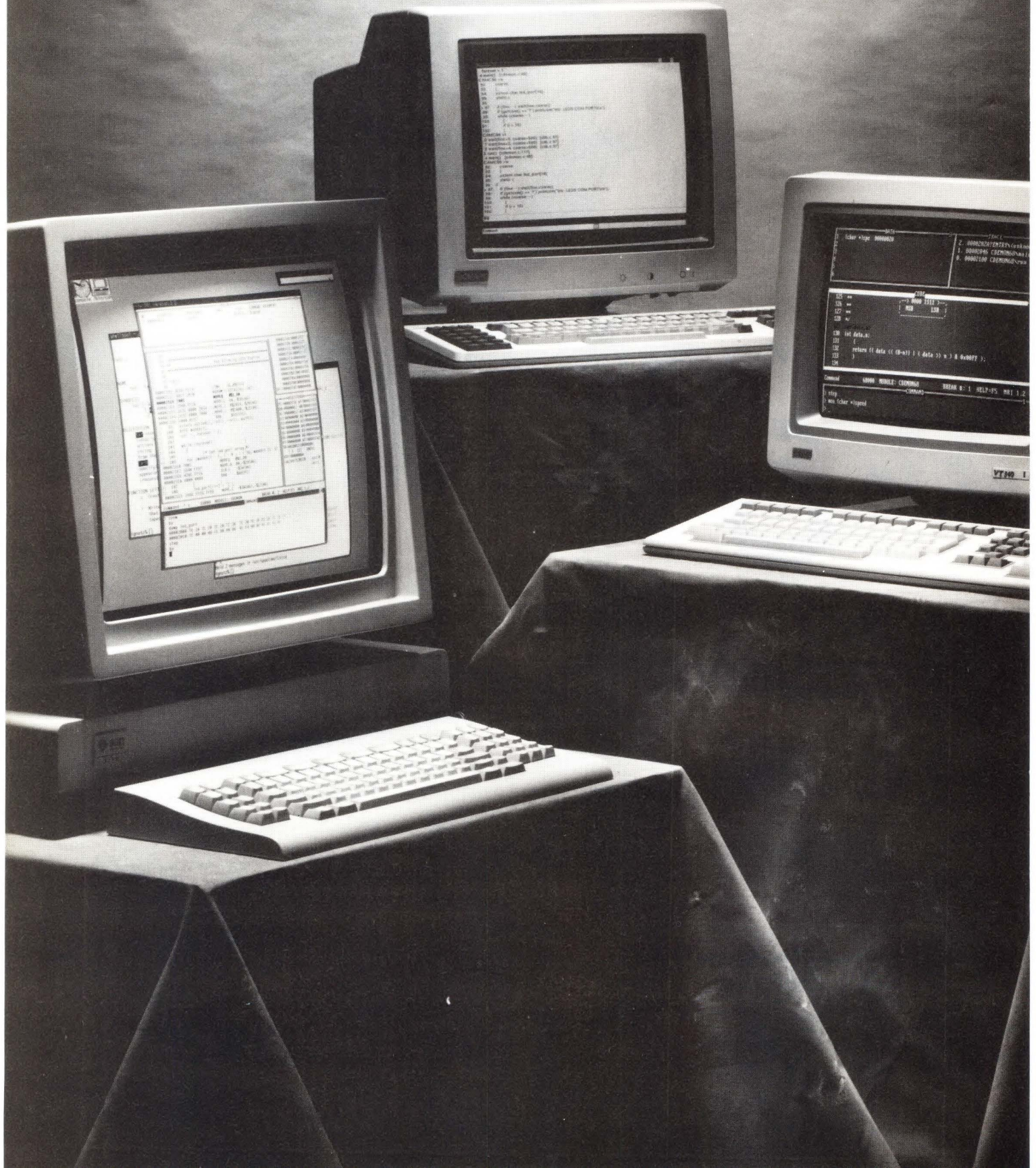
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MicroVAX	ULTRIX		<b>Pascal</b>	Assemblers		
Apollo	UNIX*		<b>FORTRAN</b>	Linkers		
Sun	MS-DOS		<b>PL/M</b>	Locators		
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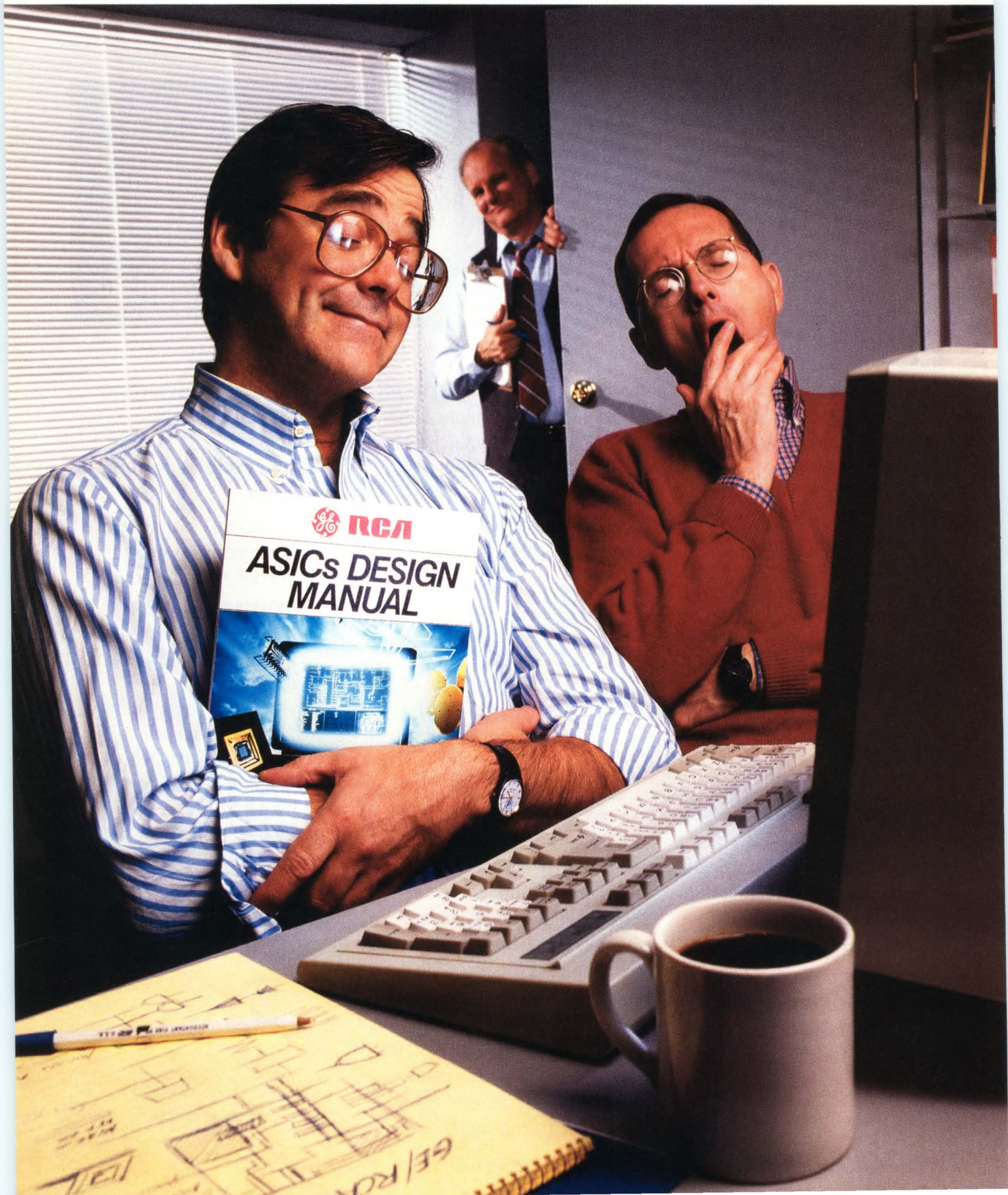
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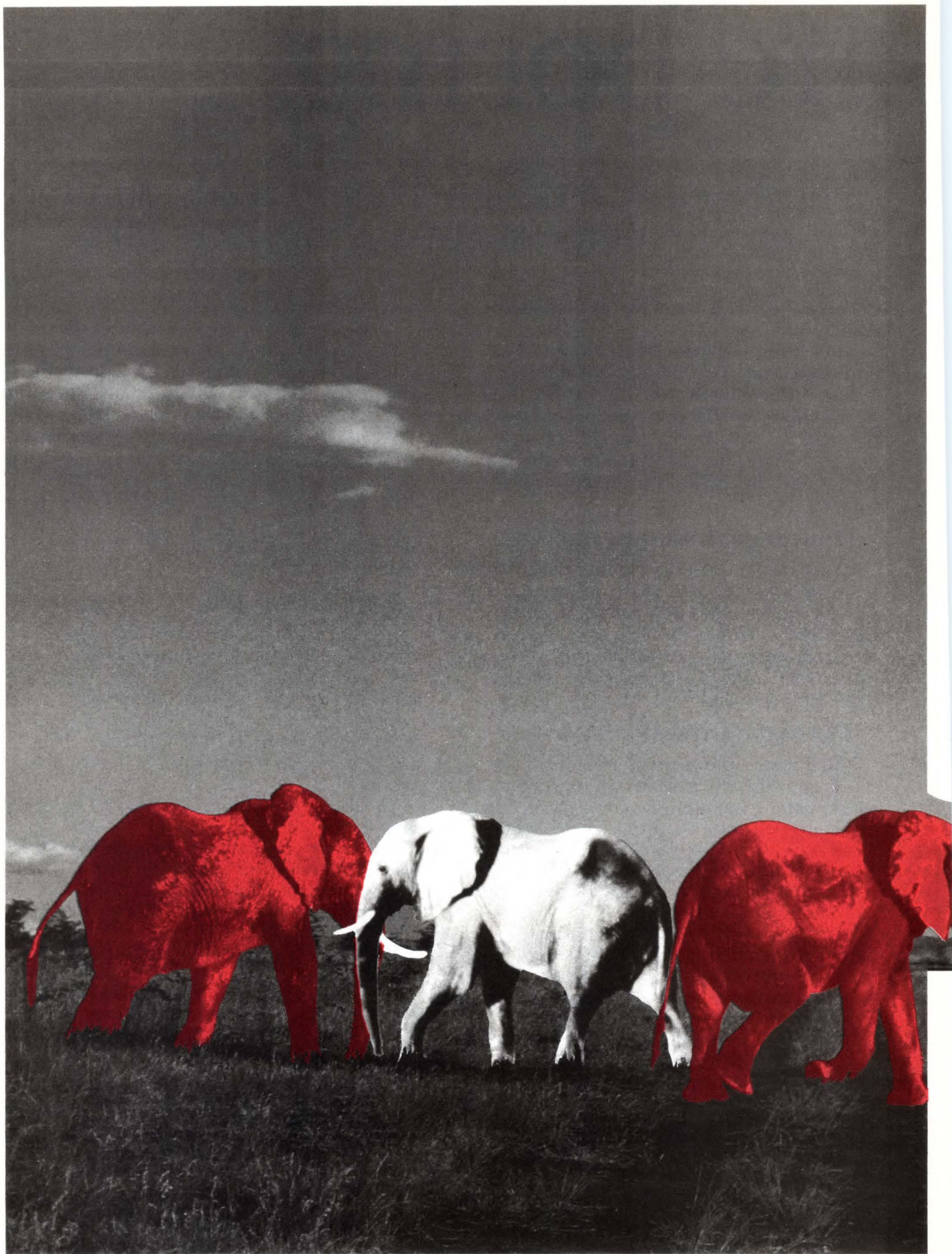
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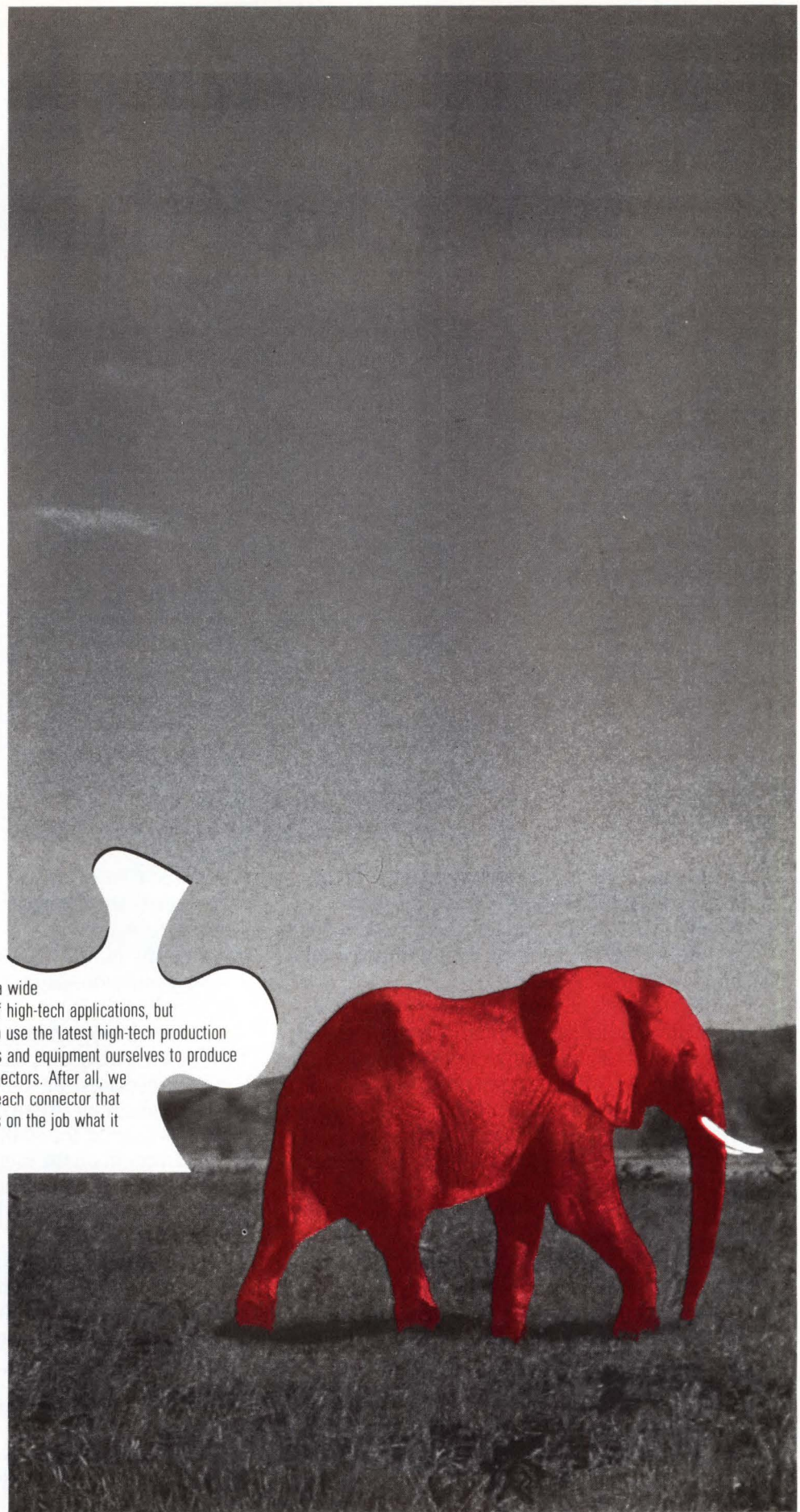
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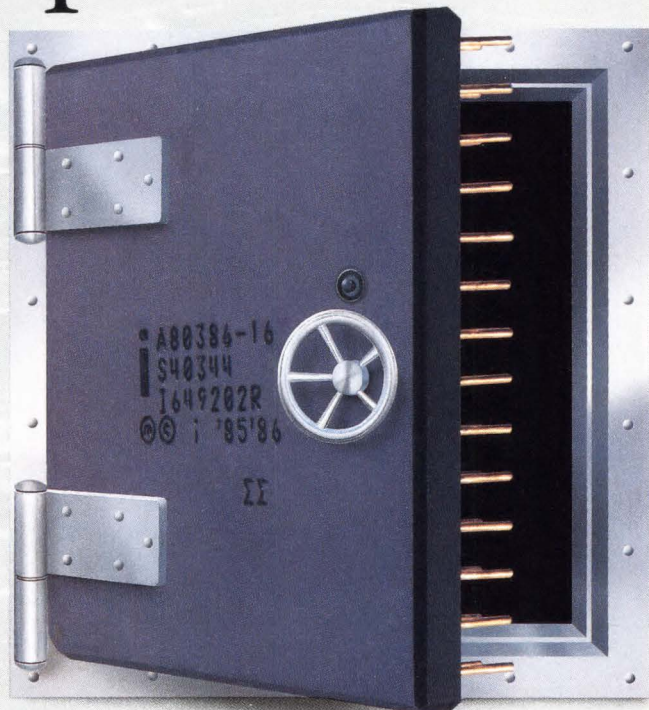
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8048, 8049, 8050, Z8, SUPER 8, 68HC11, 64180, 80515.

Circle No. 129 for literature



# NEWS BREAKS

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EDITED BY JOANNE CLAY

## **TWO-BOARD SET PUTS THE IBM PC ON THE STD BUS**

The XT-7 card set from Octagon Systems Corp (Westminster, CO, (303) 426-8540) brings IBM PC compatibility to the STD Bus by means of a \$795 XT-7 CPU card and a \$495 XT-7 support card. The CPU card features an NEC V20  $\mu$ P running at 7.15 MHz, two serial ports, a parallel printer port, 128k bytes of static RAM (SRAM) with room for an additional 128k bytes, a standard PC keyboard interface, a real-time clock, and a battery that maintains the state of the RAM and clock while the system is turned off. The CPU card also incorporates a ROM containing a standard BIOS (basic I/O system) and the latest version of the company's STD Basic language, which is specifically tailored for process-control applications. You can build a system with just the XT-7 CPU card, or you can replicate the function of an entire IBM PC by plugging in the support card, which adds a floppy-disk controller, an IBM CGA-compatible (Color Graphics Adapter) video controller, 128k bytes of battery-backed SRAM, and room for an additional 256k bytes of SRAM.—Steven H Leibson

## **CONTROLLER LETS YOU ZOOM INTO CAD DRAWINGS IN 2 SEC ON PS/2**

Tapping the power of a T414 Transputer and custom graphics chips, the Nth Engine/2 display controller from Nth Graphics (Austin, TX, (800) 624-7552 or (512) 832-1944) lets you use your PS/2 computer to perform 2-sec zooms into large CAD-size drawings. This \$4295 16-color graphics board drives one or two 1024  $\times$  768-pixel monitors—and the company can also reconfigure the board to work with lower-resolution monitors. The Nth Engine/2 maintains a compressed copy of your CAD drawing's vector-display list in its 1M-byte, onboard display-list RAM. A pop-up window shows you the entire drawing and highlights the area you've zoomed into. You can use the Nth Engine/2 under software control as a remote viewing station for your plotter, or you can use it to preview the plotter's output. Memory options let you increase the display-list RAM to 2M bytes on board, or to 4.5M bytes with a daughter board.—J D Mosley

## **GRAPHICS TERMINAL OFFERS THREE DIFFERENT COAX CONNECTIONS**

The Tektronix (Portland, OR, (800) 225-5434) Model 4211 Graphics Netstation can interface to host computers via RS-232C serial ports, a TCP/IP-based Ethernet LAN, or an IBM 3270 coax connection. Furthermore, the terminal includes a dedicated graphics processor that features a redraw rate of 40,000 transformed and clipped 2-D vectors/sec. You can specify the graphics terminal with a 15- or a 19-in. color monitor. You can use the Graphics Netstation with more than 100,000 software applications developed for 4111 and 4200 Series terminals. The basic configuration of the 4211 costs \$6495 and includes three RS-232C ports, a parallel port, a keyboard, and 0.75M bytes of RAM. A 19-in. monitor costs an additional \$1500. The company plans to begin volume shipments of the product in November.—Maury Wright

## **SIMULATOR ADDS $\mu$ P MODELS AND AUTOMATIC TIMING ANALYSIS**

You can now simulate  $\mu$ Ps with the Susie personal-computer-based simulator from Aldec (Newbury Park, CA, (805) 499-6867). The firm offers models for  $\mu$ Ps from Intel, Motorola, and other companies, and it expects to support RISC processors in the first quarter of 1989. The  $\mu$ P models range in cost from \$1495 to \$1995 per processor family. The company has also added an automatic timing-analysis capability to the simulator. You load a net list and test vectors, and the simulator tests every pin on every chip for conflicts and timing violations with an accuracy spec



# NEWS BREAKS

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of 10 psec. The newest release of the product also allows you to partition a simulated circuit, so you can simulate only a discovered problem area. The simulator's incremental-compiler design makes partitioning possible: It lets you test a small portion of a design, thus saving you the time required to simulate the entire design. The new release of Susie, with timing analysis, costs \$2000.—Maury Wright

## **VENDOR OPENS ARCHITECTURE OF MODULAR INSTRUMENTS**

In the hope of making the architecture of its modular microwave instrumentation system a de facto industry standard, Hewlett-Packard (Rohnert Park, CA, (707) 794-1212) has announced that it is placing the interface and mechanical specifications of the heretofore proprietary 70000 Series in the public domain. The company will provide design guides at cost and will not require vendors who develop modules that work in the system to pay a license fee. In addition, HP will sell kits of mechanical parts to permit the construction of 70000 Series modules and will allow the manufacturer of the custom ICs that interface the modules to the system's MSIB (modular-system interface bus) to sell the chips to anyone interested in buying them.

Hewlett-Packard is a founding member of the consortium that created the VXI (VME extensions for instrumentation) Bus, another open, modular-instrumentation standard. The company believes that despite VXI's wide applicability, the bus does not lend itself to the optimal implementation of microwave instruments. The 70000 Series can work with VXI-based instrumentation. It has been on the market since 1984 and has been thoroughly debugged. Therefore, HP sees the 70000 format as an ideal complement to the VXI bus for extending modular instrumentation to higher frequencies.—Dan Strassberg

## **VIDEO LINE DRIVERS SPEC 10-BIT RESOLUTION**

Meeting the standard established by the RP-125 requirement of the Society of Motion Picture and Television Engineers (SMPTE), the VS620 and VS621 10-bit video line-drivers from VTC Inc (Bloomington, MN, (612) 851-5200) eliminate the skew, matching, and jitter problems previously inherent in similar small-scale ICs. The output-to-output skew for these chips is typically 1 nsec. The VS620 has differential ECL inputs; the VS621 uses single-ended TTL inputs. The chips transmit digitized video signals among different video-system units, via 10 parallel differential ECL signals, at a 27-MHz clock rate. Both chips sell for \$26.20 (1000).—J D Mosley

## **DSOs OFFER 20-GHz BANDWIDTH, PERFORM DIFFERENTIAL TDR**

The 11800 Series digital sampling oscilloscopes from Tektronix Inc (Beaverton, OR, (800) 935-9433) perform differential time-domain reflectometry (TDR). For measurements on balanced lines—for example, the twisted-pair cables often used for clock distribution in high-performance computer systems—the differential technique is both faster and more accurate than the more-familiar single-ended method. The scopes, whose pricing starts at \$28,000 with a 2-channel sampling head and a pair of passive probes, offer a 20-GHz analog bandwidth. By using sequential equivalent-time sampling, they capture data at an effective 100G-sample/sec rate. They expand to 136 channels, and you can display eight of the channels at a time.—Dan Strassberg



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# NEWS BREAKS: INTERNATIONAL

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## **TOKEN-BUS CONTROLLER HANDLES MAP NETWORK PROTOCOL**

In conjunction with the company's SAB82511 token-bus modem, the SAB82510 token-bus-controller IC from Siemens AG (Munich, West Germany, TLX 5210025; in the US, Santa Clara, CA, (408) 980-4500) implements a 1M-, 5M-, or 10M-bps carrier-band network station that conforms to the IEEE-802.4 standard. The IC is therefore suitable for use in MAP or Proway factory-automation networks. You can use it at a data rate of 20M bps on a fiber-optic cable. The controller implements the MAC (media access control) functions of layer 2 of the OSI model. To maximize throughput, it has an on-chip DMA controller to transfer received data, or data that is ready for transmission, to and from shared memory in the host system. Controlled by a set of high-level commands, the SAB82510 supports both command- and data-block chaining. The controller also has a real-time clock function that allows you to synchronize token-bus stations to real time, and a host interface that operates in the 80186 or 68000  $\mu$ P bus mode (the modes are pin-selectable). The SAB82510 is a CMOS device packaged in a 68-pin PLCC. Sample quantities sell for \$94.—Peter Harold

## **COMMUNICATION ICs SUIT ISDN S AND U INTERFACES**

The MTC2072 and MTC2071 from Mitec (Oudenaarde, Belgium, TLX 85739) are single-chip implementations for interfacing equipment to the ISDN's S and U interfaces, respectively. The MTC2072 S-interface IC uses the AMI line code and conforms to CCITT recommendations for the 4-wire interface between subscriber terminals and network termination units. It provides separate receive and transmit loops that operate at 192k bps. Housed in a 22-pin plastic package, the device is expected to sell for around \$9.50 (1000) in 1989 and drop to around \$7.50 (1000) in 1990.

The MTC2071 provides a U interface for ISDN networks that use the 4B/3T line code. It uses adaptive filtering, implemented with DSP techniques, to provide echo cancellation and equalization. You can use the device on a telephone line as long as 8.2 km, and you can configure it for use at a number of different locations within an ISDN. The price for the MTC2071 in a 28-pin plastic package will be around \$185 (1000) in 1989 and will fall to less than \$50 (1000) during 1990.—Peter Harold

## **SPARC WORKSTATION BANDWAGON GAINS NEW MEMBER**

Solbourne Computer Inc (Longmont, CO, (303) 772-3400) became the latest company to join the SPARC RISC (reduced-instruction-set computer) club when it announced a licensing agreement with Sun Microsystems Inc (Mountain View, CA, (415) 960-6543) for SPARC technology. Solbourne (formerly Solutions Are Everything Inc) was founded by Douglas B MacGregor, a principal designer of the Motorola 68020  $\mu$ P. The company plans to offer low-cost, multiprocessor workstations based on a single-chip implementation of the SPARC  $\mu$ P that incorporates the CPU, a memory-management unit, data and instruction caches, and a bus controller. The 750,000-transistor, single-chip SPARC  $\mu$ Ps and the workstations will be manufactured by Matsushita Electric Industrial Co Ltd (Osaka, Japan, Phone 06 909-1121), which owns 52% of Solbourne.—Steven H Leibson



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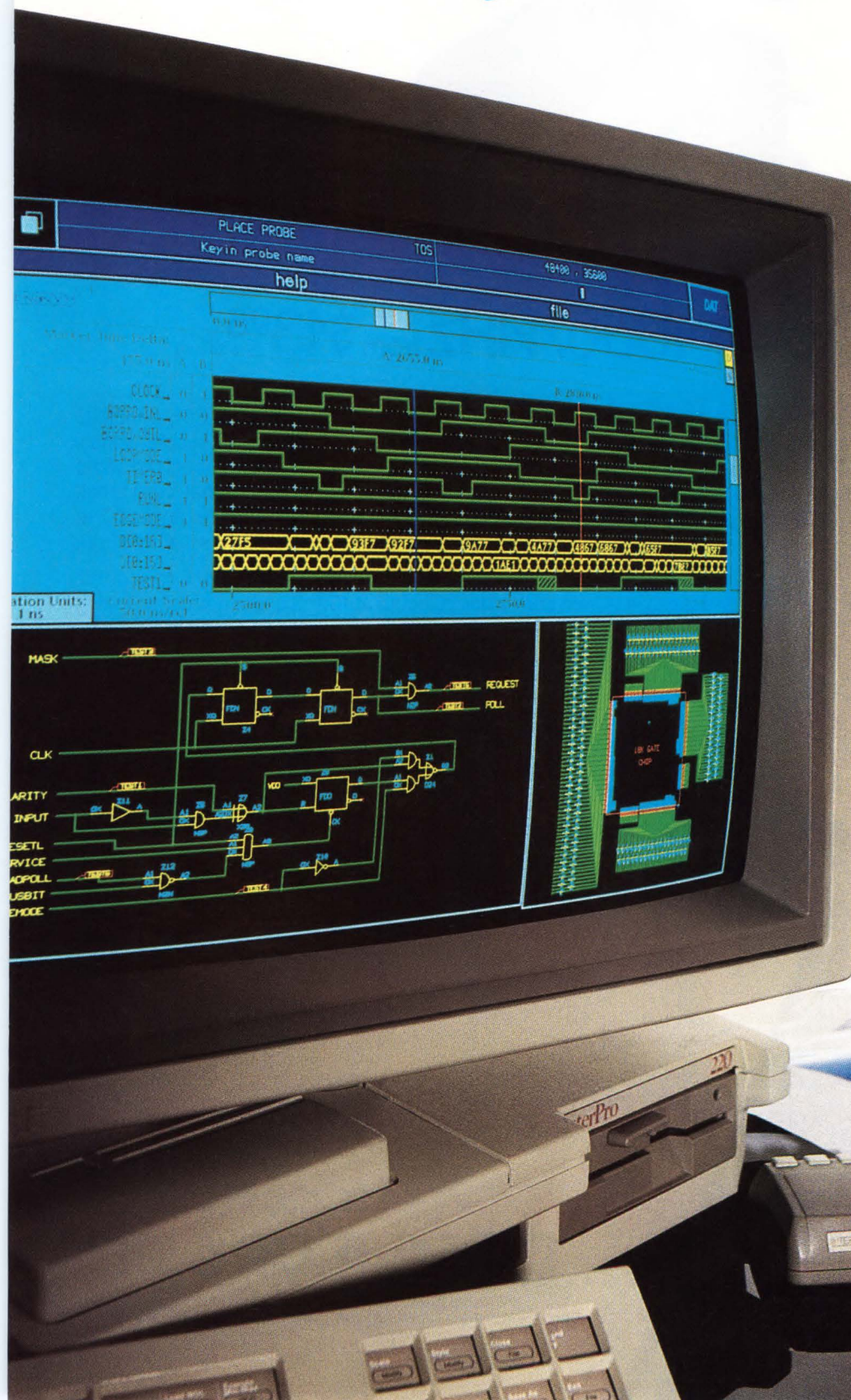
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SCM-1L  
(with leads)

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(no leads)

1-500  
DC-500

6.3  
7.5

(L-R) (L-I)  
60 45  
45 40  
40 35

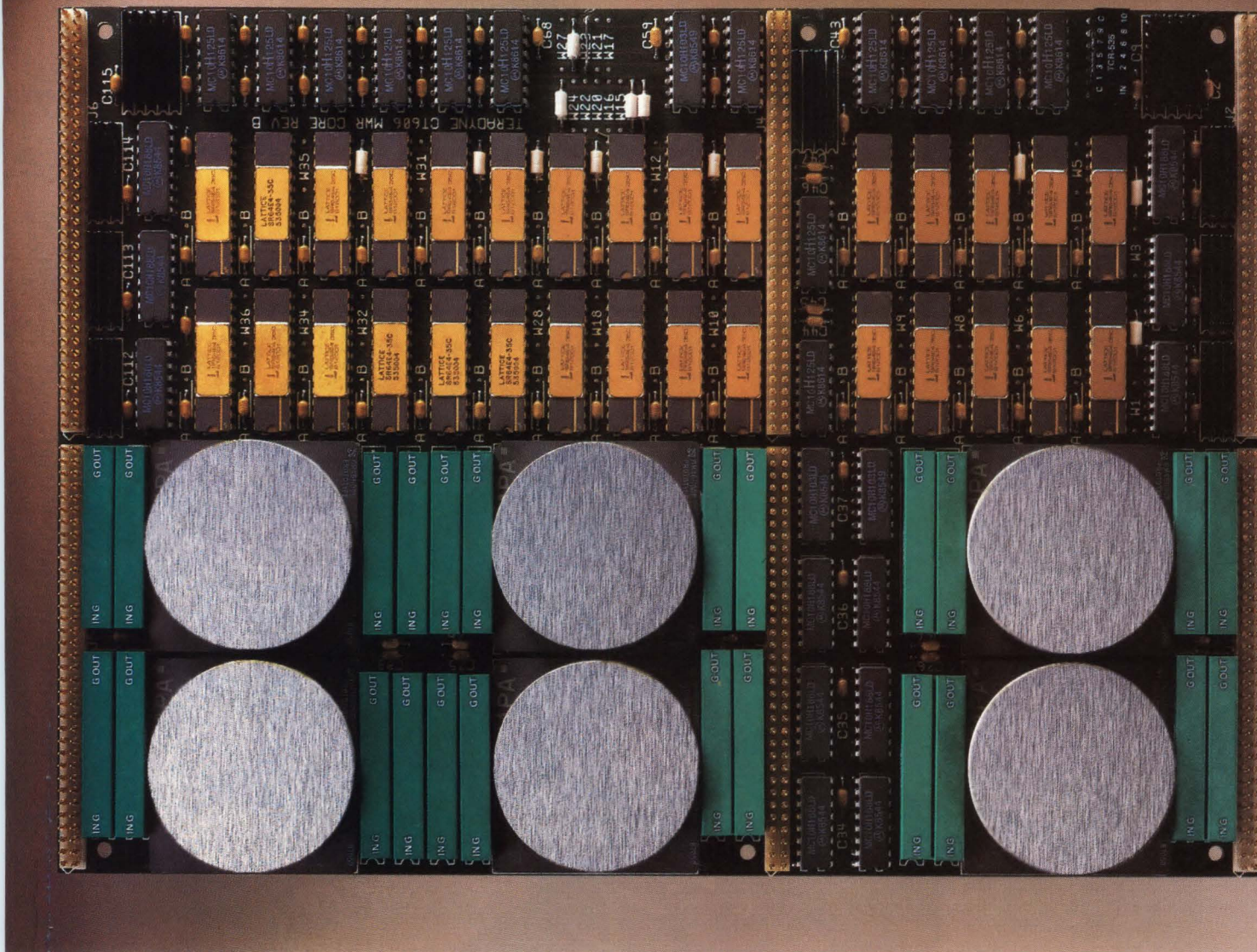
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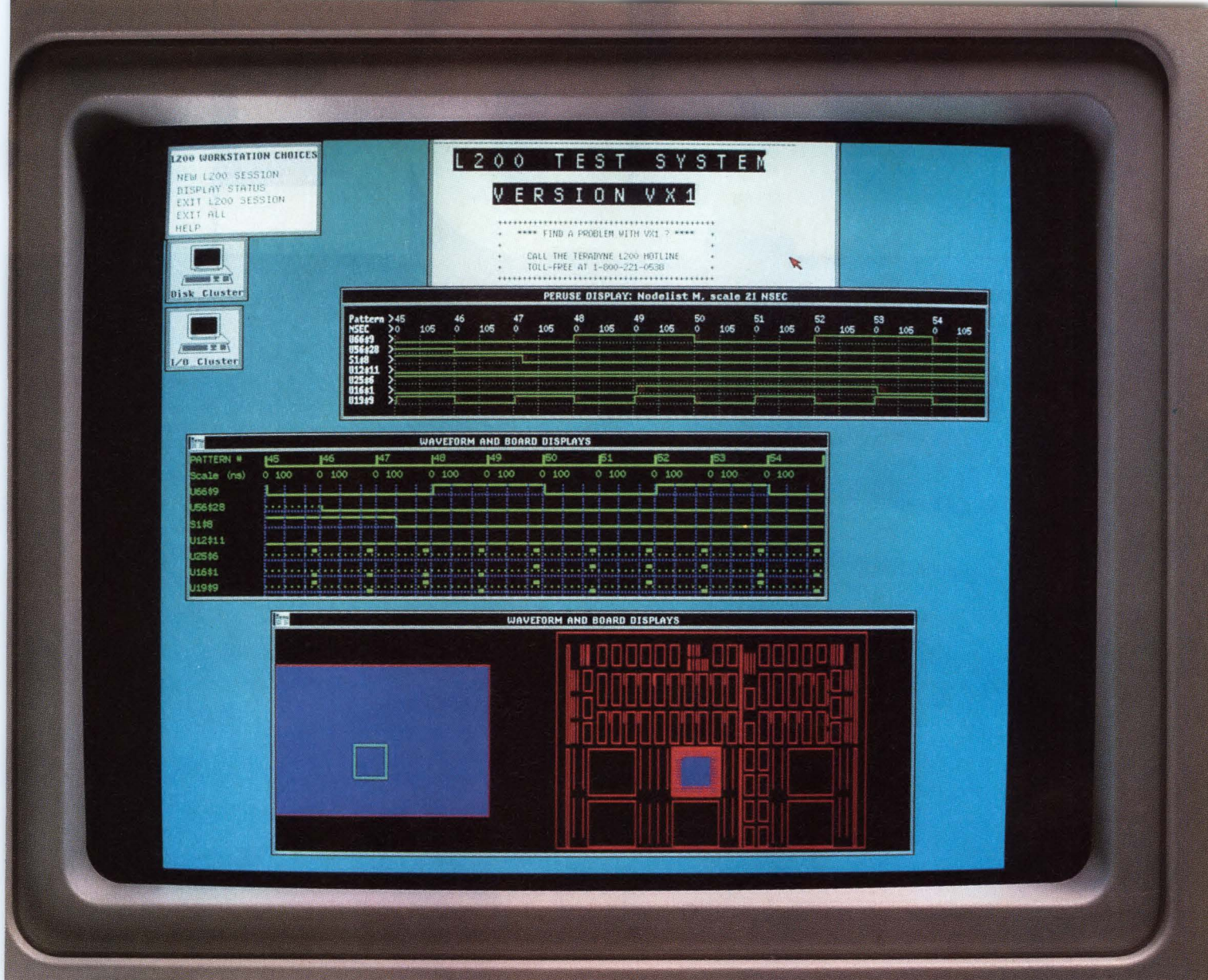
And the L200 hits test signal timing precisely. With up to 32 timing sets for drive phases and test windows. Its 250 ps programming resolution with zero dead time puts signal edges right where you want them.

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L297	1152	80 MHz	±1.5 ns
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teristics. So test programs automatically include when to test board responses. And what response is expected. The result is uncompromising go/no go tests as well as precise guided probe or fault dictionary diagnosis.

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# SIGNALS & NOISE

## The Bard takes a bow

Thanks very much for "Differential equations and Shakespeare: Melding engineering studies and liberal arts" in the Professional Issues section of the May 26, 1988, issue of EDN (pg 279). The availability of a good liberal education, alongside an effective engineering education, is certainly the wave of the future for those engineering students who desire it.

As engineers, we hold considerable de facto power in shaping the world through the products we design and produce. But because of our own head-in-the-sand attitudes, we are largely excluded from the decision processes that affect the society in which we live. We can no longer afford to hold such de facto power in technical, business, and entrepreneurial areas, but lack the perspective, techniques, and humanness to wield it properly.

I am very much in favor of a better liberal education for engineers. But a formal, conventional liberal arts curriculum is not the only way to gain such education, especially now that we've left school and we hold responsible positions. Curiosity and interest in the world outside of science and engineering is the basis for a home-grown liberal education for many of us long past our college years.

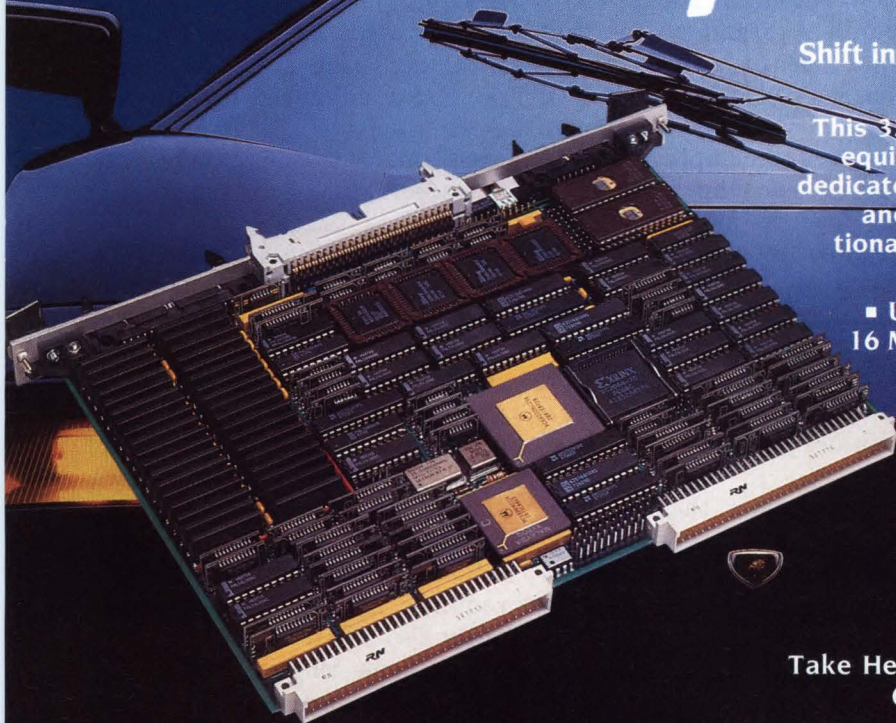
We can read, obtain reading lists of related books, and follow our own "reading trails" of such books and periodicals. We can discuss our interests with friends and colleagues, and new friendships, perhaps outside of science and engineering circles, can develop. Mentor relationships with people knowledgeable in fields of interest to us can arise when we probe into certain subjects. We can enroll in selected university or industrial courses and

seminars designed to augment the poor humanities backgrounds of scientists and engineers. We can take continuing-education courses and community "free school" courses. Travel for pleasure or business can turn into an educational and personal-reflection process.

The possibilities are endless for accomplishing a liberal education outside the formal university structure. Such structures generally haven't proved suitable for the needs and schedules of working engineers, anyway.

The subject of broadening an engineer's horizons often brings a negative knee-jerk reaction when aired either in discussion or in print. This is too bad, and it's indicative of a potentially destructive and dangerous mentality within the profession. Such broadening is not for everyone, and no one is asking that it be forced on an individual.

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## SIGNALS & NOISE

But for those of us who are interested in both technology and the world at large, let's make it possible to be involved in both, during our degree educations and in the careers that follow.

Richard Simonelli  
Ziji Technical Services  
Boulder, CO

### Engineering schools can aid in education reform

The Professional Issues pages by Deborah Asbrand in EDN's May 26, 1988, issue (pg 279) discuss the very serious problem of engineers' education in "humanistic," "liberal-arts," or "nontechnical" subjects. As an older engineer, I should like to add some comments and suggestions.

First, the problem is real. Few of us can doubt that engineers will be better in their jobs and better citizens if they know how to write effectively and speak clearly. To do so, they require not only writing and speaking skills, but a full measure of "cultural literacy" (Hirsch, E D, *Cultural Literacy: What Every American Needs to Know*, Houghton Mifflin Co, 1987).

Deborah Asbrand writes that "Technical talent is as important as ever, but it's no longer enough." Of course, it never was. Engineers may be less accomplished than members of some other professions, but the level in most of today's American society is dismally low, and perhaps is still declining (Bloom, A, *The Closing of the American Mind*, Simon and Schuster, 1987; Ravitch, D, and C E Finn, C E, *What Do Our 17-year-olds Know?* Harper and Row, 1987).

Second, consider the solutions. To the extent that we are talking about a national problem, the solutions are beyond the scope of engineering schools. These schools can probably contribute to, and will certainly benefit from, a general im-

provement in young people's education, but for now they must look at what is specific to engineers. This country is fortunate in that it has a large number of schools with widely differing approaches. Deborah's examples seem to suggest that many of our best engineering schools see an increase in required nontechnical courses as the main road to giving engineers a broader background. In this letter I shall suggest an entirely different approach, which I believe has some merit. I hope a few good schools will try it.

Despite Deborah's remarks about the time available for liberal-arts studies, it should be obvious that a school year has only a finite amount of time. What time is used for subject A is necessarily unavailable for subject B. This fact would not be not changed by lengthening the school year from eight to 10 or 11 months, useful as that might be.

What I propose is to raise entry requirements to include a thorough preparation in all the basic skills as well as math and humanities. Then engineering schools would concentrate on math and physics as general background, and specific engineering theory and applications courses would be the mainstream, with increasing specialization offered for advanced-degree students. Students with an interest in marketing or administration should be encouraged to supplement their engineering degrees with MBAs, not dilute their engineering studies. Any humanities courses offered or required should have direct relevance to an engineering career, and should be offered for credit only if they form a coherent entity. At most, 10 to 12% of graduation credit should be allowed for these courses, and the requirement should not exceed 5 to 6%. Philosophy with application to science might be one such required course. Such a course might also benefit students who are not in engineering.

As requirements for entry, I



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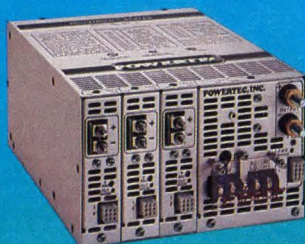


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# SIGNALS & NOISE

would include basic skills such as reading and writing at a high level and a solid mastery of calculating devices from the slide rule and log tables to simple computer tasks—maybe on personal computers running Basic. Next, students should be required to have elementary math at least up through trigonometry, some number theory, and some calculus.

In the humanities, the entering student should have a thorough knowledge and understanding of American and world history, civics, economics, geography, literature, mythology, and art, and preferably should learn to read, write and speak at least one foreign language. In all of these areas, accomplishment in the subject—not just exposure to it—should count. The engineering school might offer remedial, noncredit courses for students who fall short in one or a few of the entry requirements. The school might also offer a full-year preparation course, maybe for college credit, but not to be counted as part of the engineering graduation requirements. Entering students should prove their knowledge by passing a test, whether they have come directly from high school or from the special preparation course.

I believe that a curriculum set up along these lines could attract many students by offering superior engineering preparation without cultural deprivation. I realize that few high schools today offer preparation at the level this program would require, but that deficiency should not be the engineering school's main concern, and the demanding entry requirements would give some high schools the incentive to improve. That, in itself, is highly desirable.

P S—I also have a piece of advice for EDN and for Deborah Asbrand: It is almost axiomatic that you should write with a clear picture of your audience in mind, but the style Deborah uses is not appealing to engineers, even if another audience might enjoy it. Whatever failings

engineers as a group may have, they can think about abstractions; they do not need to have a subject regurgitated by "real" people—such as Bob Wilson, Dale Ogle, Terry McCarty, etc, even if those people are indeed real and not composites or fictions. In fact, the "human interest" style is generally annoying to many of us, and I only read the piece referred to because of my great interest in the subject.

Jorgen P Vinding  
Vashon, WA

*(Ed Note: The people Deborah quoted in the article are real. EDN does not represent fiction as fact. Further, the Professional Issues section is one of the best-read sections of the magazine. The comments we receive from readers on the Information Retrieval Service cards are a further indication that many of Mr Vinding's colleagues don't share his opinions on human-interest-style writing. As always, we invite readers to send their comments on the subject to the Signals & Noise Editor, EDN, 275 Washington St, Newton, MA 02158.)*

## YOUR TURN

EDN's Signals and Noise column provides a forum for readers to express their opinions on issues raised in the magazine's articles or on any topic that affects the engineering industry. Send your letters to the Signals and Noise Editor, 275 Washington St, Newton, MA 02158. We welcome all comments, pro or con. All letters must be signed, but we will withhold your name upon request. We reserve the right to edit letters for space and clarity.



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#44	AL, Huntsville	Nov. 18	#16	IL, Chicago	Oct. 6	#33	OH, Cleveland	Nov. 4
#48	AZ, Phoenix	Nov. 30	#17	IL, Chicago (Hallmark)	Oct. 7	#32	OH, Columbus	Nov. 3
#50	AZ, Tempe	Dec. 1	#21	IN, Fort Wayne	Oct. 14	#31	OH, Dayton	Nov. 2
#52	AZ, Tucson	Dec. 2	#20	IN, Indianapolis	Oct. 13	#45	OK, Tulsa	Nov. 18
#62	CA, Los Angeles	Dec. 14	#6	MA, Burlington	Sept. 21	#2	OR, Portland	Sept. 14
#11	CA, Oakland	Sept. 28	#7	MA, Framingham	Sept. 22	#10	Ottawa, Ontario	Sept. 27
#63	CA, Orange County	Dec. 15	#27	MD, Baltimore	Oct. 26	#26	PA, Fort Washington	Oct. 25
#1	CA, Sacramento	Sept. 13	#28	MD, Calverton	Oct. 27	#30	PA, Pittsburg	Nov. 1
#57	CA, San Diego	Dec. 8	#18	MI, Detroit	Oct. 11	#55	SC, Columbia	Dec. 7
#60	CA, San Fernando Valley	Dec. 13	#19	MI, Grand Rapids	Oct. 12	#40	TN, Knoxville	Nov. 16
#13	CA, San Jose	Sept. 29	#22	MN, Minneapolis	Oct. 18	#42	TN, Nashville	Nov. 17
#58	CA, Santa Barbara	Dec. 9	#9	Montreal, Quebec	Sept. 26	#12	Toronto, Ontario	Sept. 28
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#8	CT, Waterbury	Sept. 23	#37	NC, Raleigh	Nov. 11	#39	TX, Houston	Nov. 15
#49	FL, Clearwater	Dec. 1	#5	NH, Nashua	Sept. 20	#56	UT, Salt Lake City	Dec. 8
#46	FL, Ft. Lauderdale	Nov. 29	#25	NJ, Saddlebrook	Oct. 21	#4	Vancouver, B.C.	Sept. 16
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#47	FL, Orlando	Nov. 30	#24	NY, Long Island	Oct. 20	#3	WA, Seattle	Sept. 15
#38	GA, Atlanta	Nov. 15	#61	NY, Rochester	Dec. 14	#15	WI, Madison	Oct. 5
#36	IA, Cedar Rapids	Nov. 10	#59	NY, Syracuse	Dec. 13	#14	WI, Milwaukee	Oct. 4

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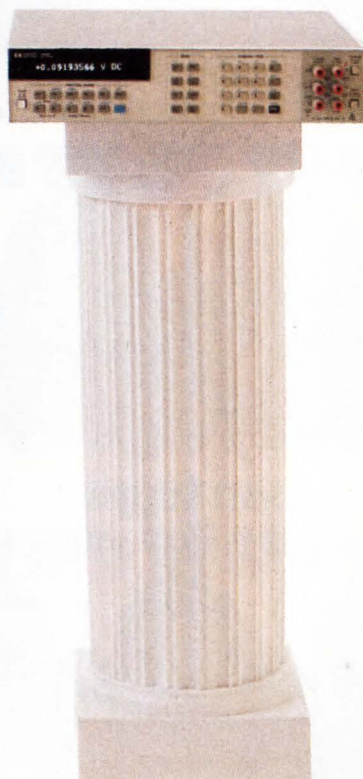
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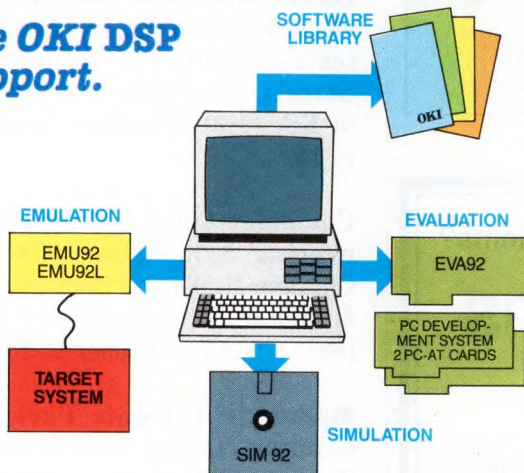
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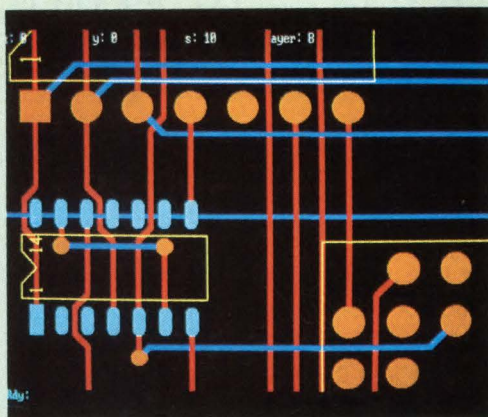
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CIRCLE NO 5

## CALENDAR

**1988 National Communications Forum (NCF88)**, Chicago, IL. NCF88, 303 E Wacker Dr, Suite 379, Chicago, IL 60601. (312) 938-3500. October 3 to 5.

**Computer Graphics Invitational Computer Conference (ICC)**, Irvine, CA. Suzanne Hubner, B J Johnson & Associates, 3151 Airway Ave, C-2, Costa Mesa, CA 92626. (714) 957-0171. October 4.

**International Electronic Manufacturing Technology (IEMT) Symposium**, Lake Buena Vista, FL. Bill Moody, 2529 Eaton Rd, Wilmington, DE 19810. (302) 478-4143. October 10 to 12.

**Troubleshooting Microprocessor-Based Equipment and Digital Devices**, Indianapolis, IN. Micro Systems Institute, 73 Institute Rd, Garnett, KS 66032. (800) 247-5239; in KS, (913) 898-4695. October 11 to 14.

**Computer-Aided Software Engineering Symposium (CASES)**, Chicago, IL. Digital Consulting Inc, 6 Windsor St, Andover, MA 01810. (508) 470-3870. October 12 to 14.

**Modern Electronic Packaging** (seminar), Boston, MA. Technology Seminars, Box 487, Lutherville, MD 21093. (301) 269-4102. October 12 to 14.

**Worst-Case Circuit Analysis** (seminar), San Francisco, CA. Design and Evaluation, 1000 White Horse Rd, Suite 304, Voorhees, NJ 08043. (609) 770-0800. October 17 to 19.

**Troubleshooting Microprocessor-Based Equipment and Digital Devices**, Atlanta, GA. Micro Systems Institute, 73 Institute Rd, Garnett, KS 66032. (800) 247-5239; in KS, (913) 898-4695. October 18 to 21.

**Computer Graphics Invitational Computer Conference (ICC)**, Dal-



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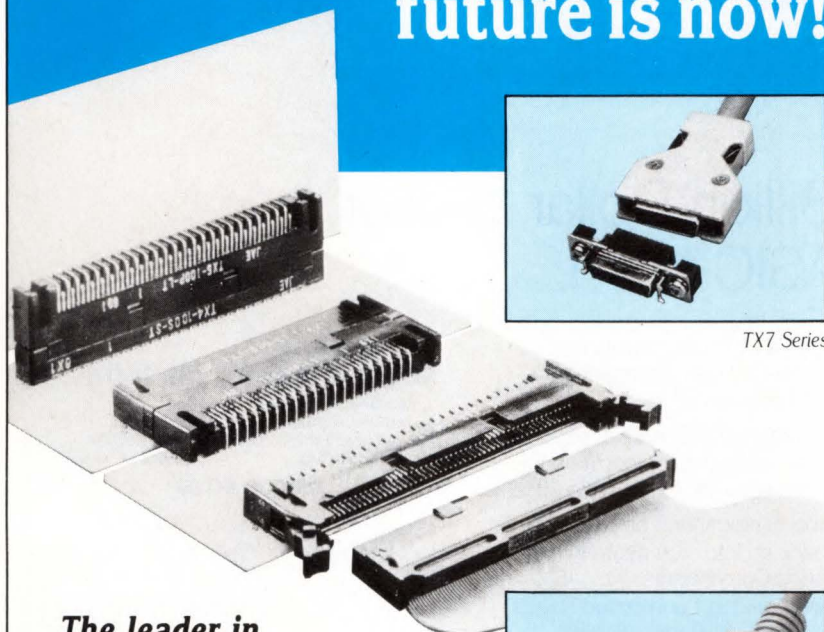
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**CIRCLE NO 99**





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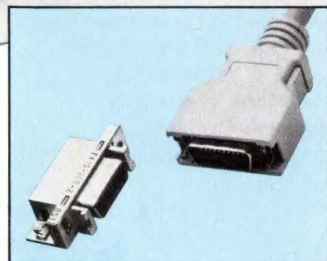
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CIRCLE NO 6

# DID YOU KNOW?

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# EDN

## CALENDAR

las, TX. Suzanne Hubner, B J Johnson & Associates, 3151 Airway Ave, C-2, Costa Mesa, CA 92626. (714) 957-0171. October 20.

**OEM Peripheral Invitational Computer Conference (ICC)**, Bloomington, MN. Suzanne Hubner, B J Johnson & Associates, 3151 Airway Ave, C-2, Costa Mesa, CA 92626. (714) 957-0171. October 20.

**CASE Benchmarks: A Product Comparison Seminar**, Boston, MA. Digital Consulting Inc, 6 Windsor St, Andover, MA 01810. (508) 470-3870. October 24 to 26.

**Troubleshooting Microprocessor-Based Equipment and Digital Devices**, Atlanta, GA. Micro Systems Institute, 73 Institute Rd, Garnett, KS 66032. (800) 247-5239; in KS, (913) 898-4695. October 24 to 27.

**OEM Peripheral Invitational Computer Conference (ICC)**, Westlake Village, CA. Suzanne Hubner, B J Johnson & Associates, 3151 Airway Ave, C-2, Costa Mesa, CA 92626. (714) 957-0171. October 25.

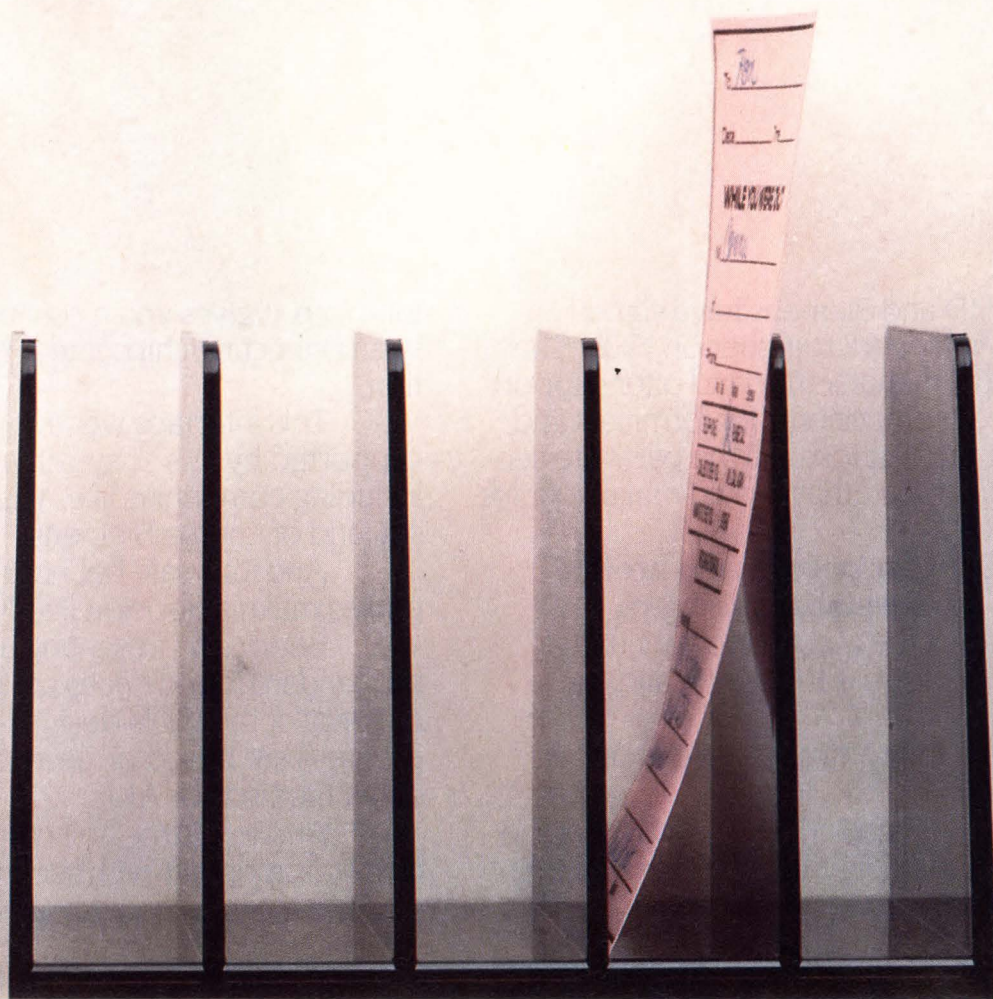
**11th Annual Newport Conference on Fiberoptics Markets**, Newport, RI. Kessler Marketing Intelligence, America's Cup Ave at 31 Bridge St, Newport, RI 02840. (401) 849-6771. October 25 to 26.

**Unix Hands-on Workshop** (short course), Boston, MA. Integrated Computer Systems, Box 3614, Culver City, CA 90231. (800) 421-8166; in CA, (213) 417-8888. October 25 to 28.

**ICALEO '88 (International Congress on Applications of Lasers and Electro-Optics)**, Santa Clara, CA. The Laser Applications Congress, 5151 Monroe St, Suite 102W, Toledo, OH 43623. (419) 882-8706. October 30 to November 4.



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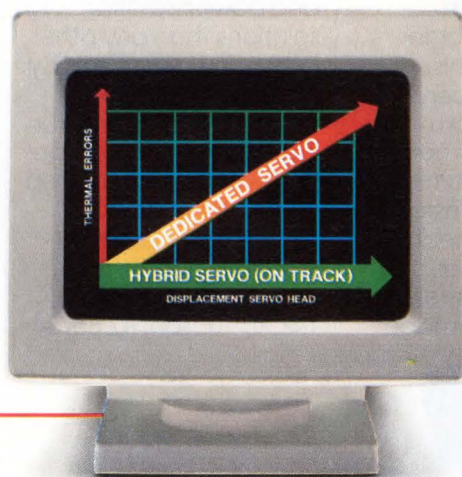
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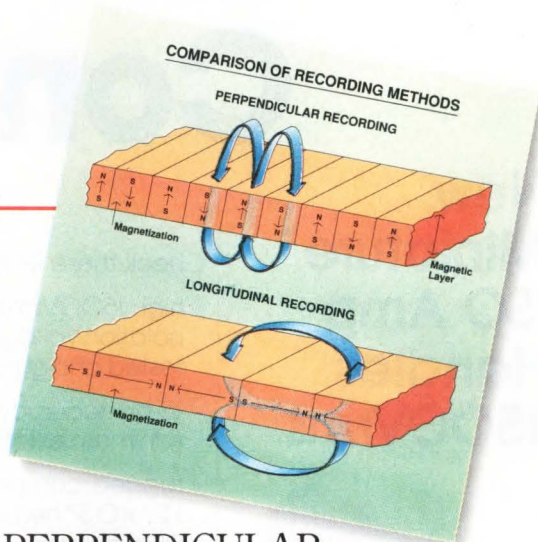


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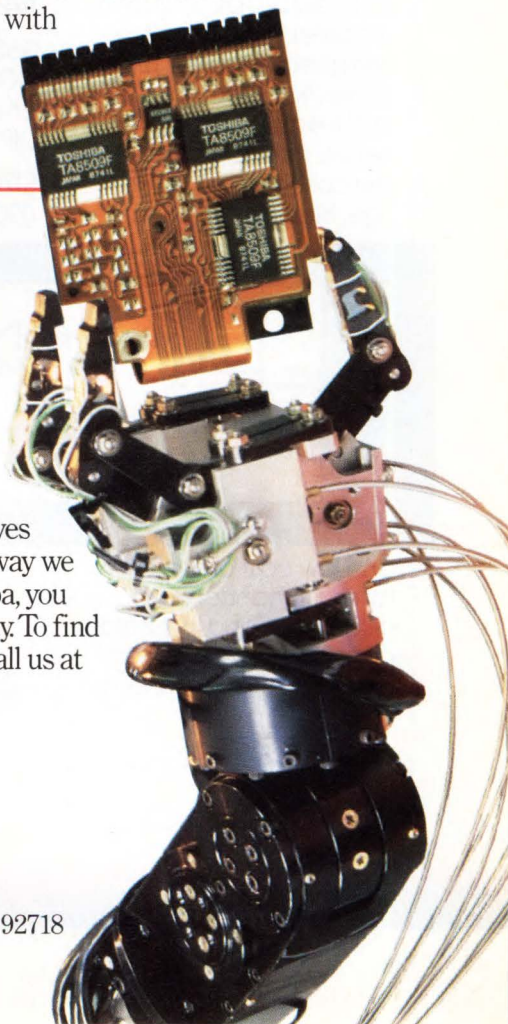
## ROBOTICS.

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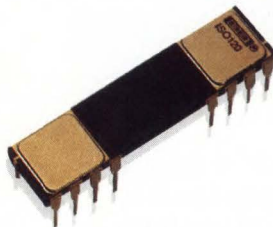
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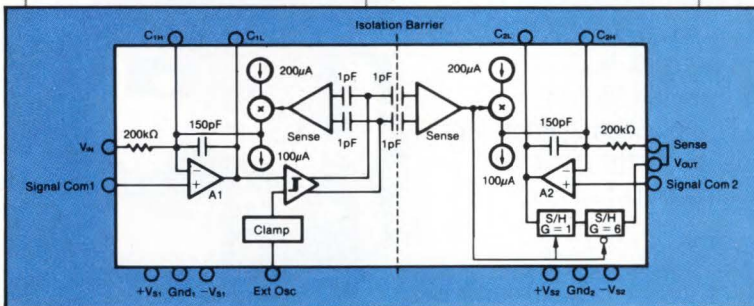
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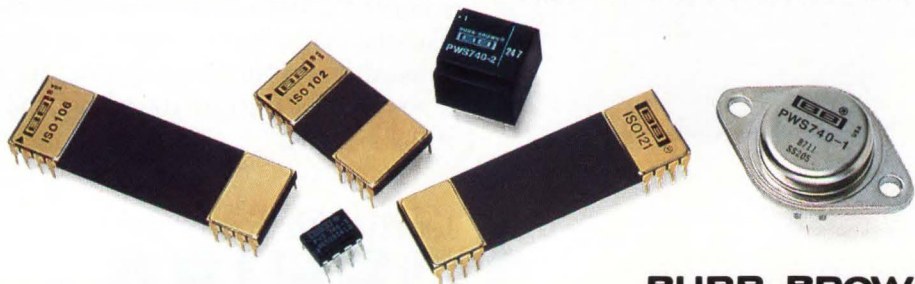
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# EDITORIAL

## It's time for Congressional change



Over the past few decades, Congress has become a haven for people who advocate narrow interests rather than for statesmen who hold a broader vision. Although the issue is easily overshadowed by the Presidential election this year, it's important to remember that we'll also be electing a new set of congressmen and congresswomen this year, along with quite a few senators. Here are several ideas that might get Congress back on track and make it once again responsive to the *people* who elect it:

1. Establish limited terms of office: 12 years for a senator and eight years for a representative. It's unlikely that our Founding Fathers ever envisioned the class of "professional" politicians we have today. New people bring with them fresh ideas, and both are in short supply today.

2. Finance congressional elections by individual contributions alone. No more political-action committee (PAC) money could be given to candidates. If you have a Social Security number, are a US citizen, and are registered to vote, then you can contribute a maximum of \$100 to candidates you can vote for.

3. Limit outgoing mailing during election years. During 1986—the last congressional-election year—Congress mailed 12,000 items for every incoming letter. Most representatives flood their constituents with newsletters and reports during election years. Today's PAC money and mailing advantages almost guarantee that we'll see a re-election rate of close to 100% in the House this year. (It was 98% in 1986.)

4. Make Congress live up to the laws and regulations it applies to others. It's now exempt from the Civil Rights Act and the Ethics in Government Act, for example. So Congress can tell you that discrimination is illegal while discriminating against anyone it chooses to. If the citizens should live by the law, so should their representatives.

5. Put a lid on the number of staff employees each representative and senator has. Congress employs about 31,000 people, many of whom are related to other officials. Most of our representatives could get by with smaller staffs if they weren't catering to lobbyists and special-interest groups. Four or five staff people would do it.

6. Limit the length of any bill being considered. Some people suggest a limit of 25 pages, which would be the length of the Constitution if it were typed double spaced. It might be wise to limit a bill to one idea and to disallow any riders or attachments. The recent 1000-page trade bill was an abomination. It was too long to be read—much less understood—by anyone, and it contained many special provisions that would benefit only pressure groups and lobbyists.

Some of the points above may seem a bit radical, but even if you disagree with them, they're worth thinking about and asking your candidates about. If you've been paying attention to Congress's antics this year, you'll have questions of your own, too. Go ahead and ask them. There's no better time to get a representative's attention than during an election year. You've got about four weeks left.



Jesse H Neal  
Editorial Achievement Awards  
1987, 1981 (2), 1978 (2),  
1977, 1976, 1975  
American Society of  
Business Press Editors Award  
1988, 1983, 1981

Jon Titus  
Editor



# This chip enabled us to process signals of the past.



**The Rosetta Stone**, discovered in 1799, was the key to deciphering the hieroglyphics that had been incomprehensible for centuries.

Signal processing, when you come right down to it, is multiplication, addition, subtraction and storage. Doesn't sound very exciting.

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*ISP 9520/21 Pipeline Register:* high-speed access,



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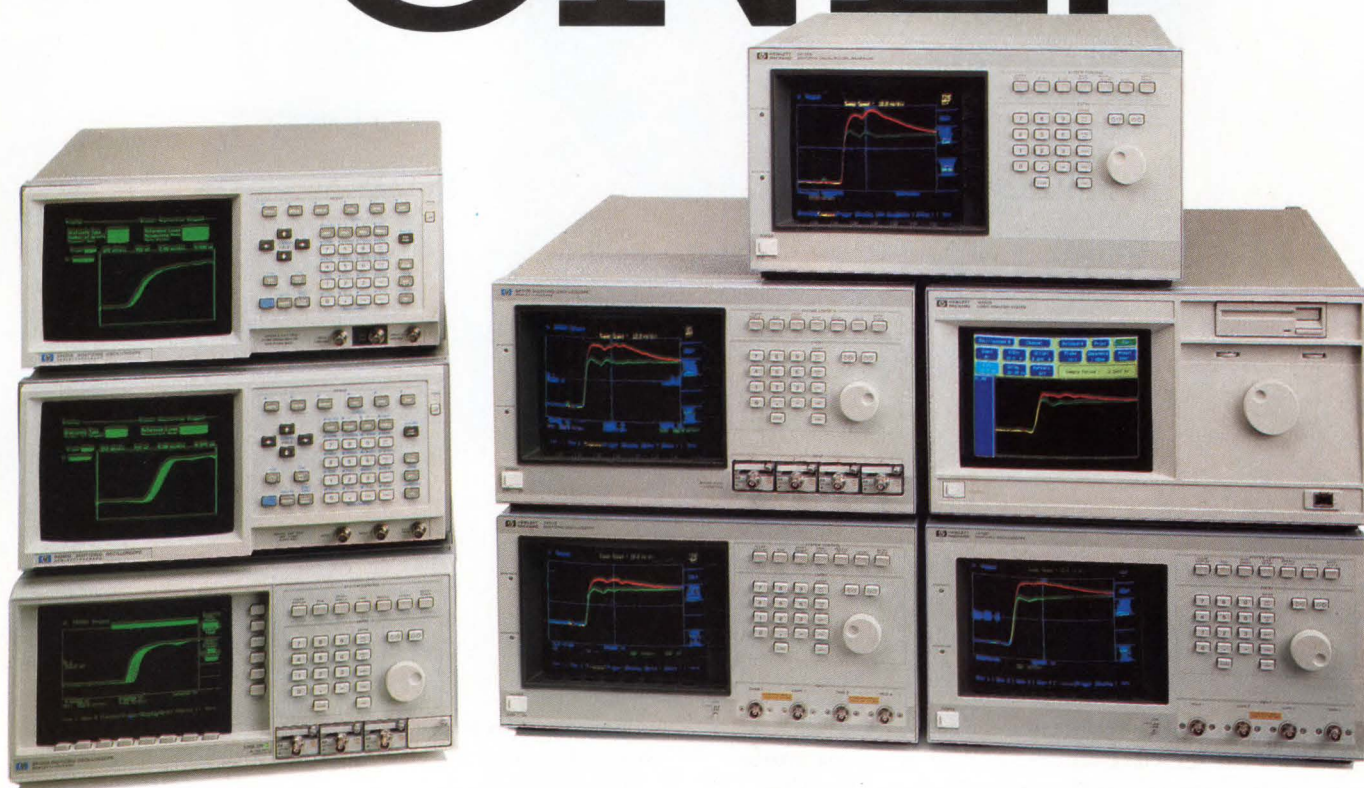
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EDN September 29, 1988

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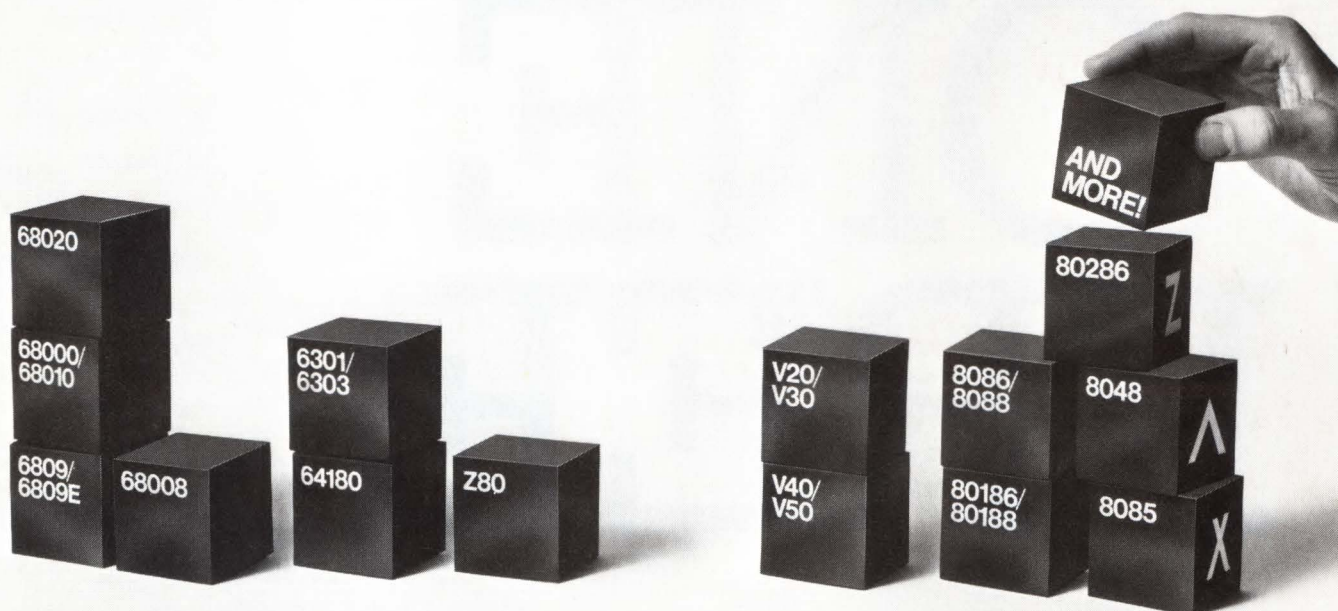
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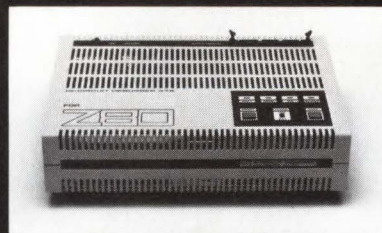
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**ZAX**  
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# TECHNOLOGY UPDATE

## Laser diodes prove useful in medium-haul, low-bandwidth applications

Tom Ormond, *Senior Editor*

To many systems designers, laser diodes are viable optical sources only for long-haul applications involving bandwidths close to the gigahertz range. Laser diodes are still the only feasible source for such optical links, but they can also be effectively used as optical sources in a variety of medium-haul, low-bandwidth, cost-conscious applications. These applications include such areas as fiber-to-home systems, cable TV, local-area networks (LANs), bar-code scanners, and optical disks.

Each of these areas places different demands on a laser. In some cases, the operating requirements are not demanding and almost any laser will suffice. In others, the laser must meet stringent system requirements. Although some manufacturers have gone after all these application areas, others have concentrated their product offerings on one application.

### Bringing fiber to the home

Future telecommunication systems will most likely send a variety of information—telephone, computer data, and cable television—from a central office downstream to the home. Because the upstream signals (those from the home to the central office) will carry less information than the downstream signals, the bandwidth capacity of short-wavelength lasers will be more than adequate.

To break into this application area, however, a manufacturer must offer a laser that is both inexpensive (\$50 max) and highly reliable (lifetime of millions of hours). The laser must have a wide operat-



*Aimed at the optical disk marketplace, the blue-light laser from Matsushita lases in the 390- to 420-nm wavelength range. Compared to the 780-nm lasers currently used with optical disks, the devices quadruple disk memory capacity.*

ing range, because it will be operating in an outdoor environment, and an output that is easily focused into a single-mode fiber. On the other hand, the output-power and speed requirements will be quite lax and well within the reach of almost any laser.

Aimed at fiber-to-home applications, Mitsubishi's FU-01LSD-N laser meets these requirements. The device is available in versions that lase at 780 and 870 nm. At 25°C, those versions have lifetimes of 14 and 20 million hours, respectively. The lasers are housed in hermetically sealed packages that feature connectors compatible with single-mode fibers—the standard in long-wavelength systems.

The modules contain an AlGaAs laser diode and a photodiode that serves as an optical-output monitor. They have a low 30-mA typ threshold current and an output of 2.5 mW max from the connector port into a 10- $\mu$ m core fiber. Rise and fall times are 0.5 nsec, and the operating range spans -20 to +50°C. The units are designed to operate in con-

junction with the FU-03PD-N, a short-wavelength silicon PIN photodiode. Pricing is \$342 (10) per pair for the 780-nm device and \$472 per pair for the 870-nm unit.

### Cable TV requires FM

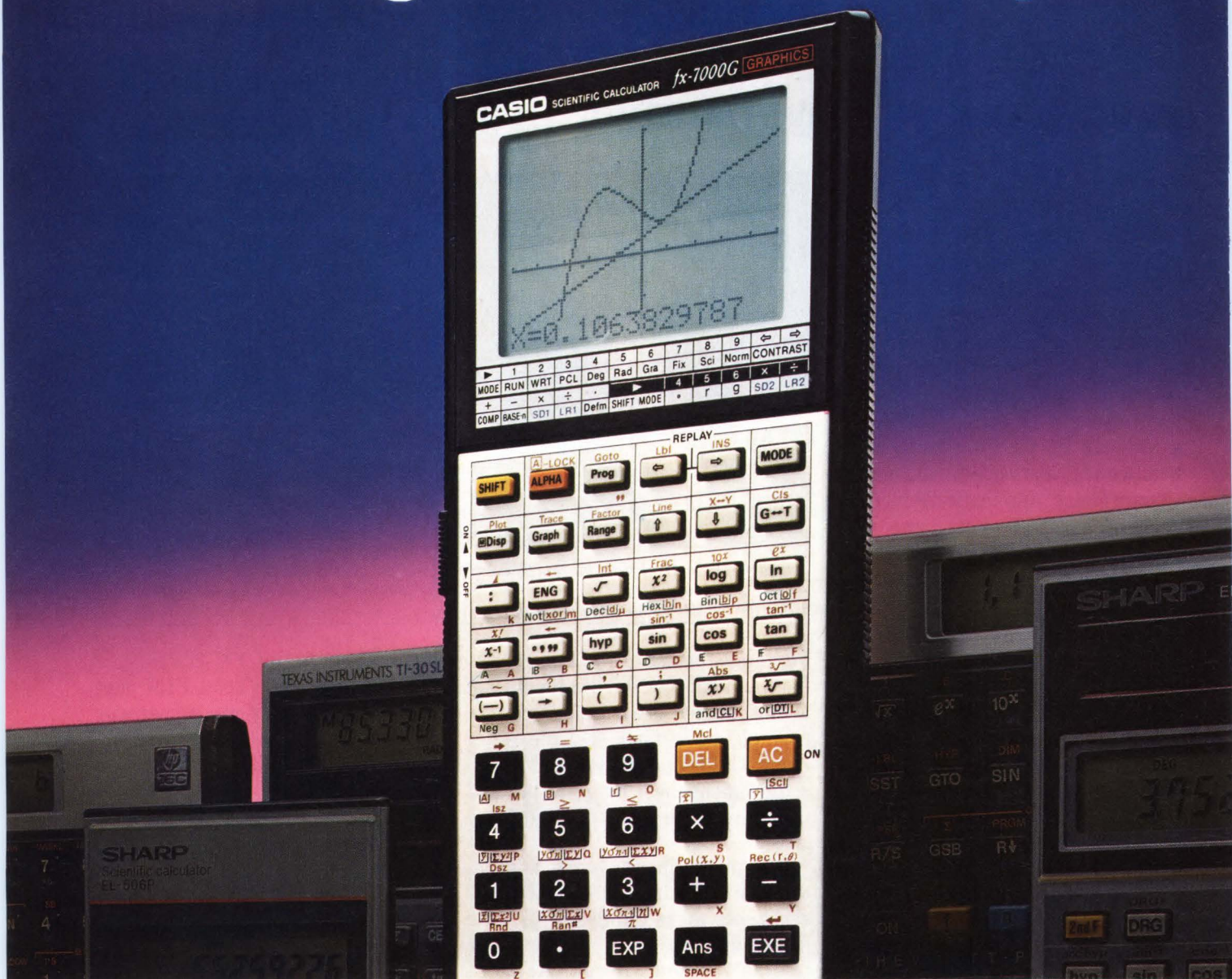
Current approaches to cable TV focus on both AM and FM. FM makes few technical demands, and almost any long-wavelength laser can handle it. But TV sets don't work with FM signals—they accept AM signals. To use FM approaches, you need a converter at each TV set to transform the FM transmissions to AM signals. This solution is thus not viable—the only option is to work directly with AM signals.

Working with AM signals places stringent requirements on the laser, and cable-TV requirements mandate the use of a long-wavelength laser that has an output power in the milliwatt range. The LDM 1301 laser module from Tektronix fits the bill.

Available in 14-pin DIPs, the LDM 1301 modules contain a buried heterostructure-type laser, a photo-



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# TECHNOLOGY UPDATE

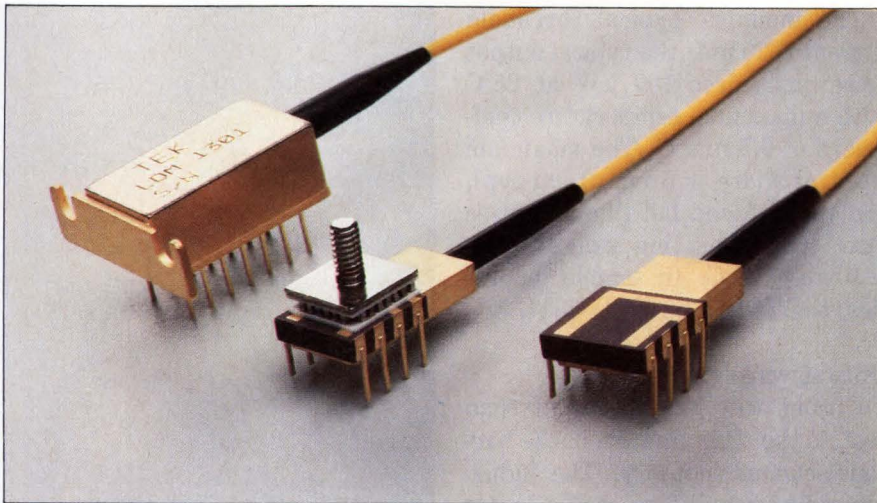
diode to monitor back-facet emission, a thermoelectric cooler (TEC), and a calibrated thermistor that allows designers to precisely control TEC operation. The typical lasing wavelength is 1300 nm; the typical threshold current measures 25 mA. The modules feature a minimum output power of 1 mW (2 mW max) and an output spectral width of 3 nm typ. The operating range is  $-40$  to  $+70^{\circ}\text{C}$ .

LDM 1301 modules costs \$1395 and normally come with a single-mode fiber pigtail; connectors are available as an option. All devices go through a 250-hour,  $70^{\circ}\text{C}$  ambient burn-in test at a 100-mA forward current level.

## Costs are critical with LANs

Laser costs must go down dramatically to make any penetration into LAN applications. However, because LANs are generally used indoors, operating temperature requirements are much less demanding than those for fiber-to-home applications. LANs will probably use multimode fiber rather than single-mode fiber, and this difference should help lower laser costs.

BT&D's LSC2300 laser diodes are well suited to the LAN operating environment. Available in both



*Suitable for both analog and digital applications, the LDM 1300 and 1301 laser modules from Tektronix lase at 1300 nm. Housed in the packages are the laser diode, a thermoelectric cooler, a monitor diode, and a thermistor.*

DIP and butterfly housings, the units contain a photodiode that monitors the laser output and a thermistor that monitors laser temperature. But, because the unit lacks a thermoelectric cooler, overall power dissipation is low.

The LSC2300 lases at outputs of 1280 to 1320 nm and operates over a  $-20$  to  $+65^{\circ}\text{C}$  range. Its costs \$390 (1000). The typical threshold current is 20 mA, and the typical output spectral width measures 3 nm. The output power is  $200\text{ }\mu\text{W}$  ( $-7\text{ dBm}$ ), and modulation capability ranges to 1G bps. Maximum rise

and fall times are 0.5 nsec, and the lifetime is 455,000 hours at  $25^{\circ}\text{C}$ . The 14-pin DIP housing incorporates a heat-sink mounting flange.

Toshiba also offers laser diodes that are well suited for LAN applications. The TOLD 321/323 compact modules (5.6-mm diameter base) incorporate a Fabry-Perot laser diode with a photodiode that monitors laser emissions. They lase at a nominal 1310-nm wavelength, feature a single-mode fiber pigtail, and are available in package styles that feature a flange to facilitate heat-sink attachment.

## Laser technology meets microelectronics on a chip

A monolithic optoelectronic transmitter capable of operating at speeds exceeding 2G bps has been processed by scientists at BNR, the research and development subsidiary of Northern Telecom. The single microchip merges laser technology with microelectronics and features two light-reflecting mirrors produced entirely by semiconductor processing.

The laser diode is the key component in the experimental transmitter. It is controlled by an array of on-chip transistors that receive external electronic digital signals. Combining two dissimilar physical structures—transistors and laser diodes—on a single chip was a major challenge for the development team and required the use of advanced fabrication techniques.

The chip's MESFETs are fabricated in GaAs. The

laser diodes, made of multiple layers of GaAs and GaAlAs, are made using a technique known as molecular-beam epitaxy, or MBE. MBE can control the layer growth to within 0.5 nm—comparable to the distance between atoms in the semiconductor material. For example, this technique allows the building in layers of the light-emitting section of the laser to a thickness of only 20 atoms.

Air-bridge technology, a technique adapted specifically for this chip, couples the transistors and diodes together using special metal interconnects that measure only  $2\text{ }\mu\text{m}$  wide. The air bridges, supported above the GaAs chip by posts, minimize drag on signal-carrying electrons and allow them to move faster than they would through conductors deposited directly on the chip's surface.



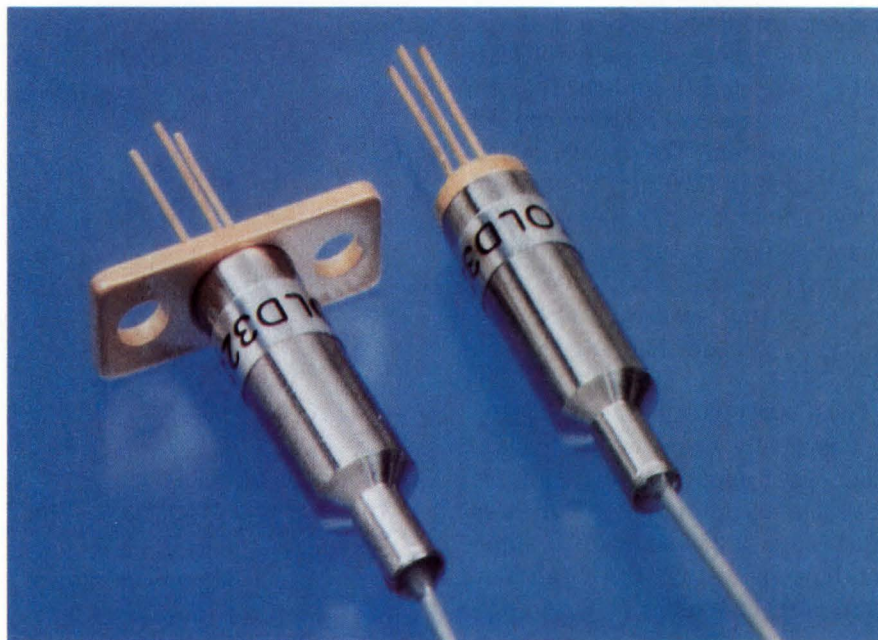
# TECHNOLOGY UPDATE

The modules' typical threshold current is 20 mA; the typical output power measures 100  $\mu$ W at 25°C with a maximum temperature coefficient of 0.5 nm/°C. The maximum spectral width is 6 nm (3 nm typ), and the rise and fall time is 1 nsec max. The operating range spans -10 to +65°C. In sample quantities, the TOLD 321 costs \$841.

## Output wavelength is key

Output wavelength, rather than cost, is the main concern in the bar-code-scanner industry. The industry relies heavily on HeNe lasers that generate red light. All the inks specified for the bar-code labels are highly sensitive to this wavelength (approximately 670 nm). Changing the label's makeup would be fairly simple, but there's an old saying—"If it ain't broke, don't fix it." To have any impact in bar-code-scanner applications, a laser diode must lase at the HeNe wavelength.

The output wavelength of a laser diode is also the main concern in optical-disk applications. Storage capacity is a direct function of spot



*Well-suited for LAN applications, the TOLD 321/323 compact modules (5.6-mm diameter base) from Toshiba incorporate a Fabry-Perot laser diode with a photodiode that monitors laser emissions and feature a single-mode fiber pigtail. They lase at a nominal 1310-nm wavelength and are available in package styles that feature a flange for making heat-sink attachment easier.*

size, which, in turn, is a direct function of the laser's operating wavelength. The lower the operating wavelength, the smaller the spot size and the larger the disk's stor-

age capacity.

Laser diodes currently used in optical-disk applications have output wavelengths of 780 or 820 nm. For a 780-nm wavelength, the spot

## For more information . . .

For more information on the laser diodes described in this article, contact the following manufacturers directly, circle the appropriate numbers on the Information Retrieval Service card, or use EDN's Express Request service.

**AT&T Microelectronics**  
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(800) 372-2447  
Circle No 700

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Research Triangle Park, NC 27709  
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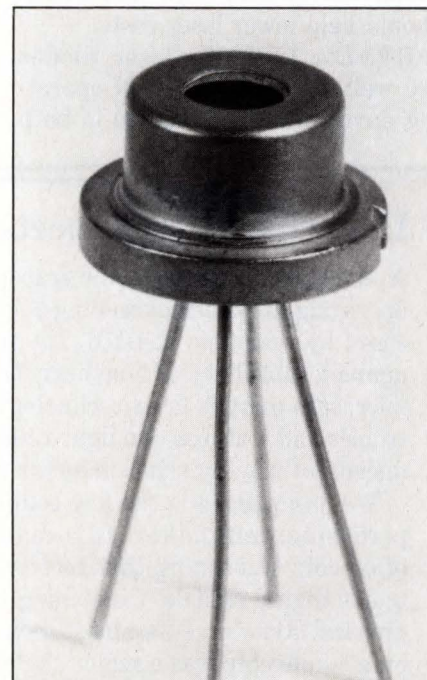
**BT&D Technologies**  
Delaware Corporate Center II  
2 Righter Parkway, Suite 200  
Wilmington, DE 19803  
(302) 479-0300  
Circle No 702

**Matsushita Electric Corp of America**  
1 Panasonic Way  
Secaucus, NJ 07094  
(201) 348-7320  
FAX 201-348-7579  
Circle No 703

**Mitsubishi Electronics America Inc**  
1050 E Arques Ave  
Sunnyvale, CA 94086  
(408) 730-5900  
TLX 172296  
Circle No 704

**Tektronix Inc**  
Hybrid Components Operation  
Beaverton, OR 97077  
(503) 627-4220  
Circle No 705

**Toshiba America Inc**  
1101-A Lake Cook Rd  
Deerfield, IL 60015  
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*The DFB type lasers from Mitsubishi are very suitable for noise-sensitive applications, including multichannel cable-TV distribution.*



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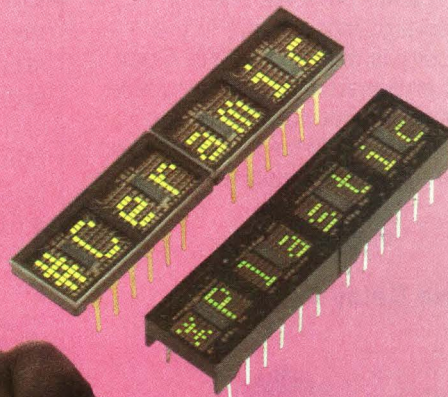
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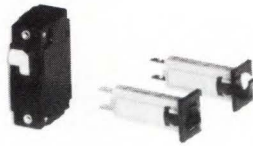
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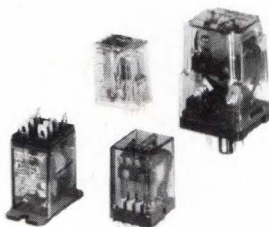
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## TECHNOLOGY UPDATE

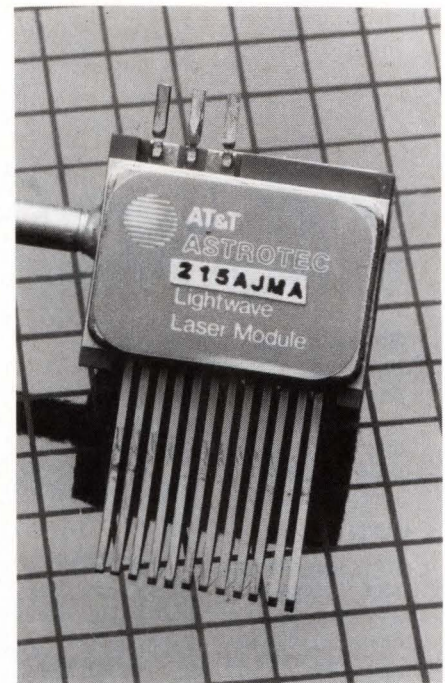
size measures 12 cm in diameter. Matsushita has introduced a blue-laser module that combines an optical-waveguide-type second-harmonic-generation (SHG) element with a laser-diode chip. This module has a 390- to 420-nm output wavelength. At 420-nm wavelengths, the optical spot size equals 6 cm—by cutting the spot size by 50%, the Matsushita device quadruples memory storage capacity.

The module actually uses an infrared-type (840-nm output) laser. The SHG element emits light at half the laser's wavelength to produce the final 420-nm module output. Conventional bulk SHG elements have a conversion efficiency (the ratio of optical harmonic wave to fundamental wave) of approximately 0.01%. Matsushita's manufacturing process yields SHG elements with a conversion efficiency of 1% to 2%. Sample modules will be available for approximately \$11,000.

Another product designed for telecommunications is the AT&T 215-Type laser module. The modules are internally cooled InGaAsP single-mode injection lasers designed for 1.3- $\mu$ m wavelength applications. They offer data-rate capabilities of 417M to 1700M bps with typical launched power ranging to 4 dBm (2.5 mW).

The modules are housed in a 12-pin, hermetic ceramic SIP equipped with a type 5D, 8- $\mu$  core single-mode fiber pigtail that's terminated with an AT&T 2016A biconic connector. A separate input for high-bit-rate modulation signals is specially designed to have a nominal 25 $\Omega$  impedance.

An integral TEC provides stable thermal characteristics. Working in combination with external control circuitry, the TEC can maintain laser temperature at 25°C, offsetting case temperatures reaching as high as 65°C or as low as -40°C. Laser temperature is monitored internally for feedback and control purposes. The 215-Type lasers are designed



*Designed for 1.3- $\mu$ m wavelength telecommunications applications, the AT&T 215 Type laser modules offer data-rate capabilities from 417M to 1700M bps with typical launched power ranging to 4 dBm (2.5 mW). They are housed in a 12-pin, hermetic ceramic SIP with a separate input for high-bit-rate modulation signals.*

to be used with a heat sink attached to the base of the module.

An internal InGaAsP PIN photodiode, mounted directly behind the laser diode, functions as a power monitor. The photodiode monitors emissions from the rear facet of the laser; combined with external circuitry, the diode maintains a constant level of laser output power into the fiber pigtail. All devices go through a 100% burn-in test. Laser prices start at \$1300 (OEM qty).

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## AD840 Series

	AD840	AD841	AD842	AD843	AD844
Gain Bandwidth Min Stable Gain	400MHz 10	40MHz Unity	80MHz 2	35MHz Unity	60 to 430MHz Unity
Settling Time (10V Step)	100ns to 0.01%	110ns to 0.01%	100ns to 0.01%	110ns to 0.01%	100ns to 0.05%
Slew Rate	400V/ $\mu$ s	300V/ $\mu$ s	375V/ $\mu$ s	300V/ $\mu$ s	to 2,000V/ $\mu$ s
Quiescent Current (max)	12mA	12mA	14mA	12mA	6.5mA
Comments	HA2540 Improved Replacement	50mA min Output Current	100mA min Output Current	FET-Input, Replaces FET- Input Hybrids	Current Feedback, 2nV/ $\sqrt$ Hz Noise at 1kHz

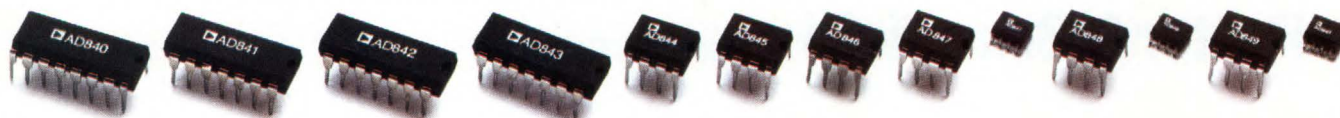
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350ns to 0.01%	100ns to 0.01%	120ns to 0.1%	100ns to 0.1%	80ns to 0.1%	Settling Time (10V Step)
100V/ $\mu$ s	450V/ $\mu$ s	300V/ $\mu$ s	300V/ $\mu$ s	300V/ $\mu$ s	Slew Rate
12mA	6mA	5.7mA	5.7mA	5.7mA	Quiescent Current (max)
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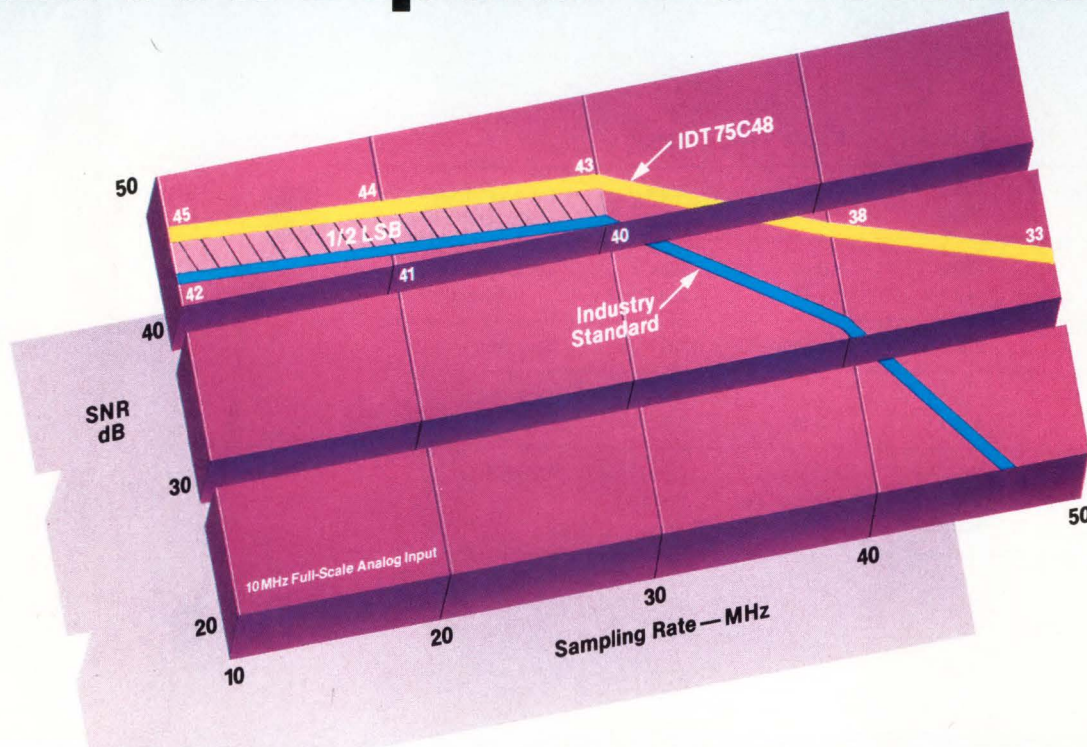


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## Color-palette chips bundle extra features with RAM look-up table and DACs

Margery S Conner,  
*Regional Editor*

Today's color palettes feature faster D/A converters (DACs), larger look-up tables, and a handful of special features such as overlay registers and selectable DAC resolution. These enhancements can help your graphics-display design satisfy the end user's ever-growing appetite for higher resolution and more colors.

### Color-palette basics

A color palette basically comprises a RAM look-up table and one or three DACs (Fig 1). Although color palettes with 4-bit DACs are available, they have largely been superseded by 6- and 8-bit DACs

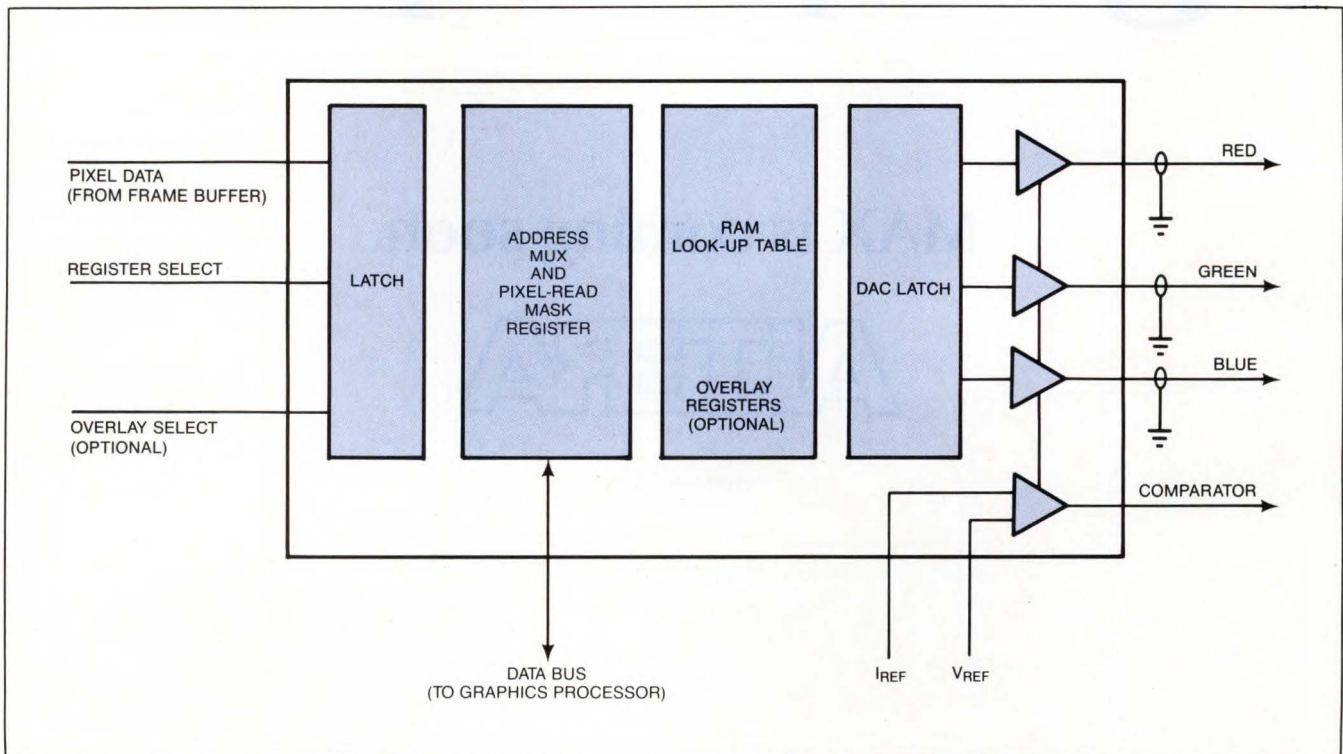
in current designs. The palette takes the contents of each pixel from the frame buffer and converts the digital representation of the pixel's color into an analog signal that drives the display (Fig 2).

The maximum speed at which the palette can take pixels from the frame buffer and convert them to an analog video signal is the clock rate. You can calculate the palette clock rate for your display by multiplying the total number of pixels on the screen (the x resolution times the y resolution) by the 60-Hz refresh rate, and then adding about 30% for the horizontal and vertical refresh time (Fig 3).

A pixel's color is determined by the bits stored at the pixel's address in the frame buffer. The pixel's con-

tents don't drive the DACs directly—they are pointers to colors in the RAM look-up table. The width of the look-up table in a triple-DAC palette is three times the DAC's resolution; the first third of the look-up table entry controls the red DAC, the second third controls the blue DAC, and the third third controls the green DAC. The number of bits in register controls the total palette size.

For example, the IBM PS/2 VGA uses an Inmos IMS-G171, a triple 6-bit DAC color palette, which results in an 18-bit wide look-up table, allowing a total palette size of 262,144 colors. In its 640×480 mode, the VGA has 4 bits/pixel, which limits the display to 16 colors that can be displayed at once. In



**Fig 1—A color palette basically comprises a RAM look-up table and one or three high-speed video DACs. The graphics processor reads colors in the palette and writes new colors to it over the data bus. Palettes may also incorporate overlay registers to create overlay planes of graphical entities such as icons and cursors.**



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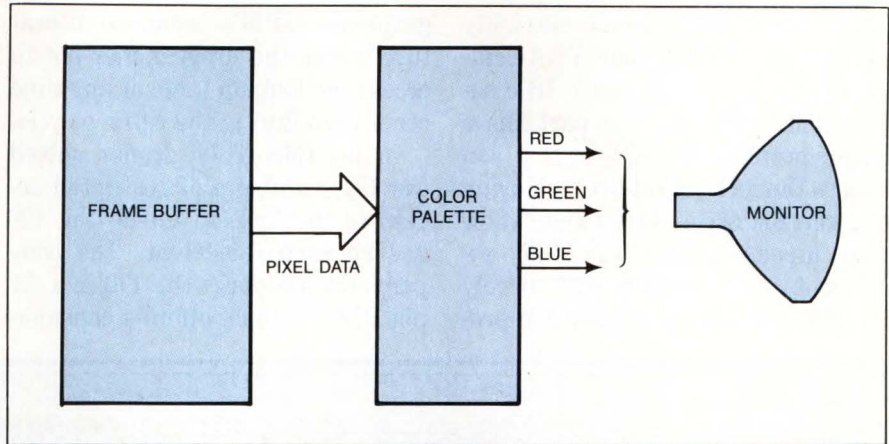


# TECHNOLOGY UPDATE

the VGA's  $320 \times 480$  mode, the color resolution is 8 bits deep, so 256 colors of the 256,000 available can be displayed simultaneously.

Eight bits per pixel gives a markedly better picture than four bits per pixel, but your eye can still see a difference. It's not until you have 24 bits per pixel that you achieve true color. However, you can cause more than 256 colors to display on the screen at once by changing the colors associated with each address in the look-up table. You can change the colors as often as once every scan line. This technique is called "pseudocolor."

Changing the look-up-table colors, although it's not complex, is a multistep process. You must first specify the starting pixel address while the palette is in write mode ( $RS0 + RS1 = WR = 0$ ). The palette stores this address in the pixel-address register. Then you set  $RS0 = 1$  and write the three separate data words of the red, blue, and green color-definition data. The palette collects these three 6-bit values together in the color-value register and concatenates them into an 18-bit word. The palette transfers this value to the address specified in the pixel-address register. After the transfer, the pixel-ad-



**Fig 2—**In a simple graphics display, the bit pattern stored in a pixel address in the frame buffer (the video portion of the graphic processor's memory) serves as a pointer to the color palette's look-up table. High-speed video DACs on the palette convert the digital data to analog signals, which drive the monitor.

dress register autoincrements, changing consecutive pixel addresses without the graphics processor's specifying each address.

The third option is the fastest method of the three: You can use the pixel mask to change selected bits of the pixel-address value applied to the pixel-address inputs ( $P_{0-7}$ ), thereby changing the color of a particular pixel without changing either the frame buffer or the look-up table. A one in a bit position leaves the corresponding bit in the pixel address unchanged, while a zero sets that bit to zero.

In sum, there are three ways to

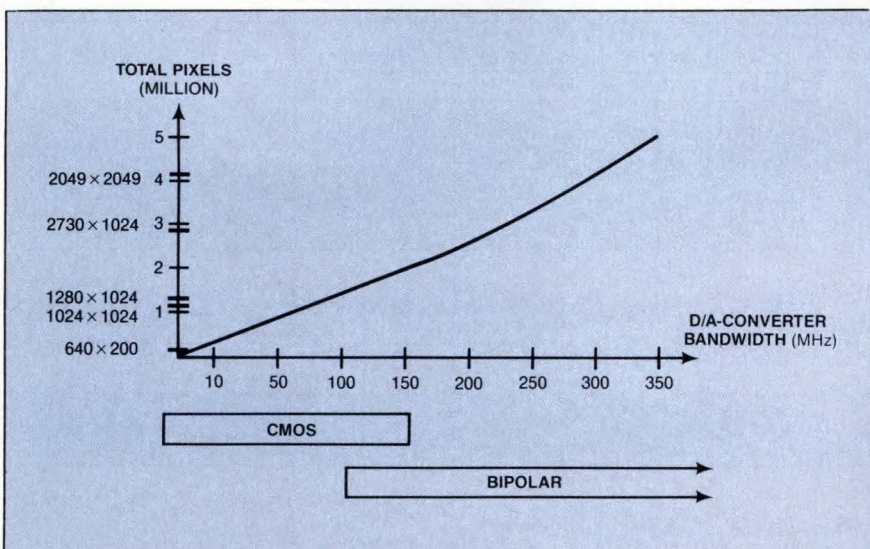
change the color of a pixel: You can change the pixel's value in the frame buffer, change the contents of the look-up table, or mask the pixel address.

If you want your graphics-display design to be compatible with IBM's relatively low-resolution ( $640 \times 480$  pixels) VGA standard, you should be aware of the tradeoffs of using standard and nonstandard palettes. If you're designing a relatively high-resolution display, say, greater than  $1k \times 1k$  pixels, you'll probably be most interested in a palette with such enhancements as extra speed and overlays.

If your graphics-display design absolutely must be VGA compatible, you can choose one of two color palettes: the Inmos IMS-G171/176/178 (the 171 is the color palette in IBM's PS/2) or the Brooktree Bt471/478 (or the ADV471/478 from Brooktree's licensed alternate source, Analog Devices.) **Table 1** lists these and other color palettes.

The Inmos part has many imitators, but no company is licensed to clone it, so none of the imitations are guaranteed to be exactly the same as the original. National, Triad, and VLSI Design Associates make pin-compatible parts aimed at the lucrative VGA-clone market.

In addition to its triple 6-bit DACs, the IMS-G171 has a  $256 \times 18$ -bit RAM look-up table, and it oper-



**Fig 3—**Plotted above is the color-palette DAC bandwidth required for common display resolutions. The bandwidth calculations shown assume that the refresh rate is 60 Hz and that the horizontal and vertical retrace take 30% of each frame time.



# TECHNOLOGY UPDATE

ates at 50 MHz. Don't slavishly choose the 171 for your VGA-compatible design just because IBM selected it, however. The part has a major problem: It requires that you access the look-up table only during the retrace cycle—otherwise, snow may appear on the CRT. IBM's solution to this problem was merely to pass it on to the application pro-

grammer—IBM's technical literature warns the programmer not to access the look-up table at any time other than during the retrace cycle.

In its IMS-G176, Inmos solved the 171's problem of restricted access to the look-up table—the 176 has no such constraint. The company also produces the 176 in a 32-pin PLCC, which offers a consider-

able space savings over the 171's 28-pin DIP package.

Dean Hayes, the engineering manager at Video-7 (Fremont, CA) who was responsible for the design of his company's VGA board, walked a fine line. On one hand, Hayes was required to make the board 100% hardware compatible with IBM's standard, a requirement

**TABLE1—6- AND 8-BIT COLOR PALETTES**

MANUFACTURER/ PART NO	DAC ORGANIZATION	SPEED (MHz)	RAM SIZE	OVERLAY SIZE	PACKAGE	PRICE*	COMMENTS
<b>ADVANCED MICRO DEVICES</b> Am81C458	TRIPLE 8-BIT	80, 110, 125	256×24	4×24	84-PIN PGA	\$105, \$112, \$119	
<b>ANALOG DEVICES</b> ADV471	TRIPLE 6-BIT	35, 50, 80	256×18	15×18	44-PIN PLCC	\$29, \$36, \$57	THE AD471/478 IS A LI- CENSED ALTERNATE SOURCE OF THE B1471/478
ADV478	TRIPLE 8-BIT	35, 50, 80	256×24	15×24	44-PIN PLCC	\$41, \$51, \$89	
<b>BROOKTREE CORP</b> B1453	TRIPLE 8-BIT	40, 66	256×24	3×24	40-PIN DIP OR 44-PIN PLCC	\$47, \$62	
B1457	SINGLE 8-BIT	80, 110, 125	256×8	4×8	84-PIN PLCC OR PGA	\$64, \$79, \$93	
B1458	TRIPLE 8-BIT	80, 110, 125	256×24	4×24	84-PIN CERAMIC PGA	\$140, \$170, \$190	
B1459	TRIPLE 8-BIT	80, 110, 135	256×24	16×24	132-PIN PGA	\$134, \$158, \$191, \$232	
B1461	SINGLE 8-BIT	80, 110, 135, 170	1024×8	256×8	132-PIN PGA	\$134, \$158, \$191, \$232	
B1471	TRIPLE 6-BIT	35, 50, 66, 80,	256×18	15×12	44-PIN PLCC	\$19, \$22, \$27, \$57	
BT473	TRIPLE 6- OR 8-BIT	35, 50, 66, 80	256×24	15×8	68-PIN PLCC	\$54, \$60, \$72, \$178	DEDICATED RAM LOOK-UP TABLE FOR EACH DAC
B1478	TRIPLE 6- OR 8-BIT	35, 50, 66, 80	256×24	15×24	44-PIN PLCC	\$27, \$30, \$36, \$89	SELECTABLE DAC RESOLUTION
B1492	SINGLE 8-BIT	360	256×8	16×8	68-PIN CERAMIC PGA	\$307	
<b>HONEYWELL INC</b> HDAM51100	SINGLE 8-BIT	125	512×8	NONE	46-PIN PGA	\$103.43	
HDAM51200	SINGLE 8-BIT	165	512×8	NONE	46-PIN PGA	\$131	
<b>INMOS CORP</b> MSG171	TRIPLE 6-BIT	50	256×18	NONE	28-PIN DIP	\$10 (100,000)	
MSG176	TRIPLE 6-BIT	65	256×18	NONE	28-PIN DIP OR 32-PIN PLCC	\$10 (100,000)	
MSG178	TRIPLE 6- OR 8-BIT	65	256×24	NONE	28-PIN DIP OR 32-PIN PLCC	\$14 (100,000)	
<b>NATIONAL SEMI- CONDUCTOR INC</b> DAC 0630	TRIPLE 6-BIT	30	256×18	NONE	28-PIN DIP OR 32-PIN PLCC	\$9 (1000)	
DAC 0631	TRIPLE 6-BIT	50	256×18	NONE	28-PIN DIP OR 32-PIN PLCC	\$9 (1000)	
<b>TRIAD SEMI- CONDUCTORS INC</b> TR9C1710	TRIPLE 6-BIT	35, 50, 66	256×18	NONE	28-PIN DIP	\$24, \$28, \$40	
<b>VLSI DESIGN ASSOC INC</b> V3676	TRIPLE 6-BIT	35, 50, 65	256×18	NONE	28-PIN DIP	\$10 AND UP (1000)	

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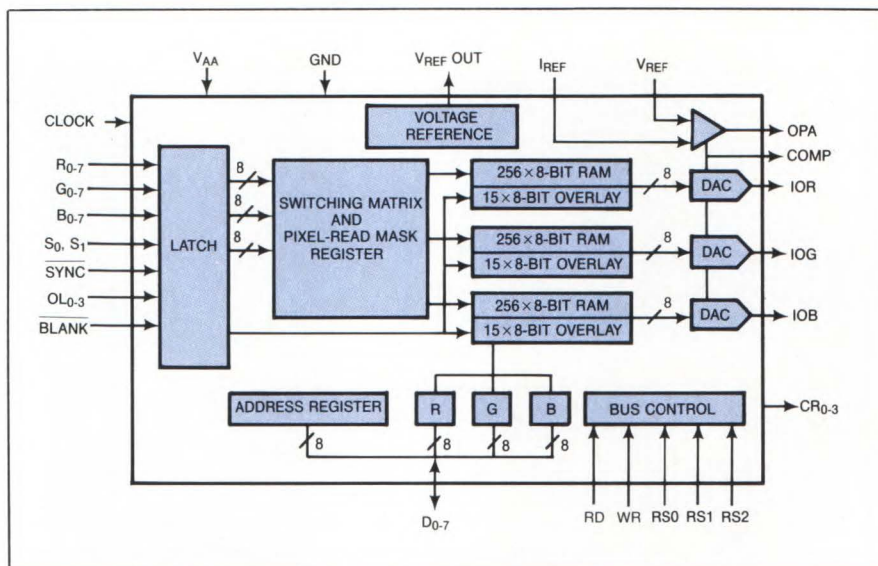


# TECHNOLOGY UPDATE

that would seem to mandate the use of the 171. On the other hand, he didn't want snow on the display's CRT. He was reluctant to select the Brooktree Bt471/478 or the Analog Devices ADV471/478, however, because, although they're functionally compatible with the Inmos parts, the 471 and 478, with their advanced capabilities, require different pinouts.

Hayes chose to design the board with the 176. Because Inmos manufactured both the 176 and 171, he could be sure that Video-7's board would be compatible with IBM's VGA. The Brooktree parts could offer enhanced capability, but compatibility with IBM's VGA was Video-7's primary concern. Says Hayes: "Even if the IBM VGA had bugs [other than the snow], I wanted to have the exact same bugs."

The size of the parts also affected Hayes's decision. Both Analog De-



*Each DAC in this color palette has its own 256x8-bit RAM look-up table. The palette (the Bt473) can accommodate three 8-bit-wide pixel inputs, and it supports 24-bit true-color graphics.*

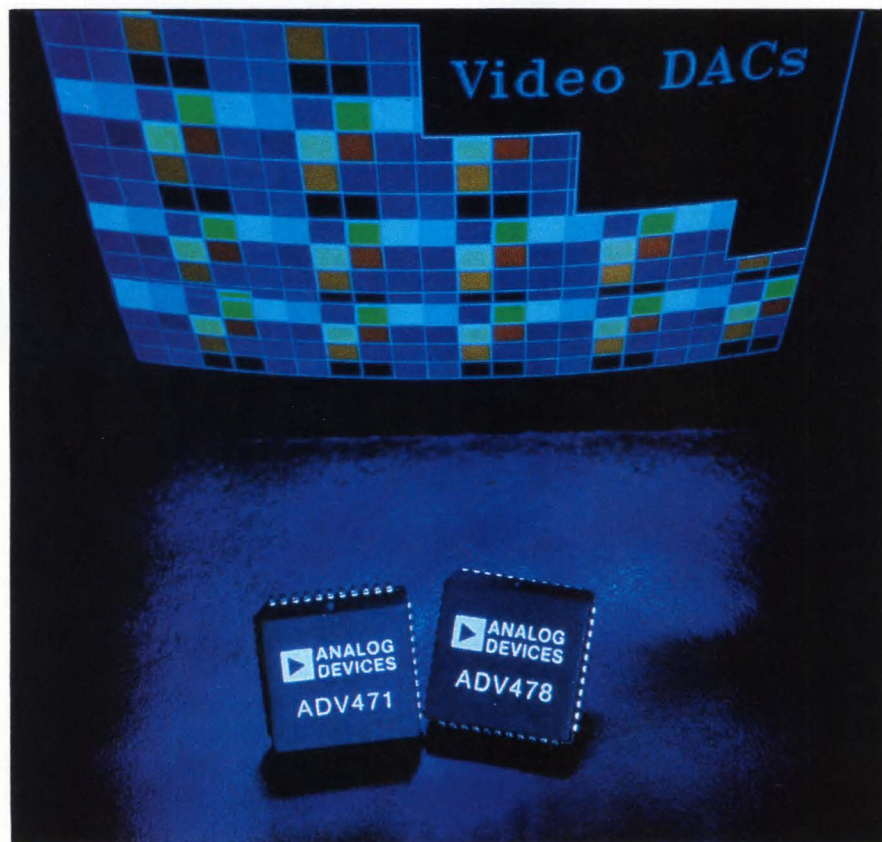
vices' and Brooktree's parts are larger than the Inmos part. The Bt471/478's package, a 44-pin PLCC, was a drawback on an already crowded board—it requires

almost 1/2 in<sup>2</sup>. By contrast, the IMS-G171/176 fits into either a 28-pin DIP or a 32-pin PLCC; the 32-pin package requires only about 1/4 in<sup>2</sup>.

Because it incorporates the 171, IBM's VGA is limited to 6 bits of color per pixel. The Bt471/478 was the first palette to offer software-selectable 6- or 8-bit resolution. Inmos picked up this feature and incorporated it in the IMS-G178 palette. The part, which maintains compatibility with the 171 and 176, will sell for about 35 to 40% more than the IMS-G176.

If it's vital that your design exactly duplicate IBM's standard, you may be better off going with the IMS-G176 or one of its clones. However, if you want to offer a board that features VGA compatibility, yet goes considerably beyond the VGA in performance, you should consider using the palettes from Brooktree and Analog Devices. It's easy to forget that many end users of graphic displays are not constrained to use EGA/VGA standard parts.

The look-up table in the Bt471/478 has separate registers for generating overlays. The Brooktree parts have overlay-selection lines, driven by the system processor's address lines, that specify whether



*The 6-bit ADV471 and the 8-bit ADV478 from Analog Devices feature internal RAM, which permits a 256-color palette. They also have separate RAM, which allows an overlay of as many as 15 colors.*



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# TECHNOLOGY UPDATE

the color information for a pixel will come from the palette or the overlay register. (It's these extra pins, which address the overlay registers, that add to the pin count on the Bt471/478 and increase the chip size over that of the Inmos part.)

Overlays allow the system software to control the system graphics elements independently from the application-software graphics. System software displays basic, relatively unchanging graphic elements such as cursors, screen frames, and system messages; application software manipulates a variety of changing graphical information.

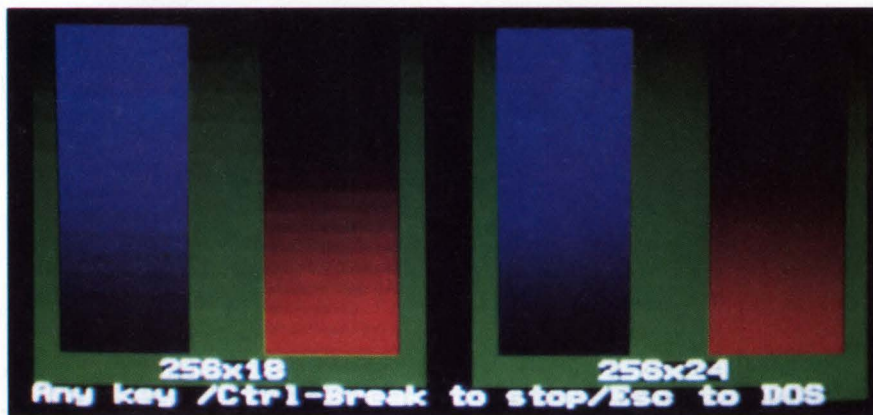
By overlaying one or more separate graphics planes that display system information, you can avoid the time-consuming job of modifying the image in the frame buffer. In addition, you won't need to worry about collisions between the system cursor and the application image.

Another key feature of the Bt471/478 is that the DAC can derive its reference point from either voltage or current. A voltage-set reference requires fewer parts and is more stable than a current-set reference. The IMS-G171, -176, and -178 are current-set only.

To design displays with resolutions greater than that of the VGA, you'll need to use a palette with a clock speed well in excess of 100 MHz. The Bt459 has a maximum speed of 135 MHz, which puts it near the top of the speed range for triple DAC palettes.

Testability is a key consideration for any design, but testing color palettes can be doubly painful because of their combination of digital and analog circuitry. Brooktree eases this test chore for designers who use the 459 by including two types of on-chip diagnostics. The chip can perform the diagnostics on itself as well as help isolate problems in the surrounding board circuitry.

The part helps diagnose digital problems by running a checksum on a frame of data. (A frame of data



*This photo shows the difference between 6-bit and 8-bit RAMDAC resolution. A RAMDAC with 6-bit resolution over 25% of the brightness range (from 1/4 to 1/2 bright) produced the left side of the photo. On the right is the smooth shading produced by an 8-bit RAMDAC over the same range. (Photo courtesy Brooktree Corp)*

is the contents of the pixels that are displayed between vertical blanking signals.) The chip catches every fourth or fifth pixel (depending on the setting of the input multiplexer) just prior to the DAC, calculates the checksum, and makes the

results available at the system-processor data port. By varying the bit pattern in the frame buffer, you can isolate bad memory chips. And because the checksum is calculated while the system is running at its operating speed, it catches prob-

## For more information . . .

For more information on the color palettes described in this article, contact the following manufacturers directly, circle the appropriate numbers on the Information Retrieval Service card, or use EDN's Express Request service.

**Advanced Micro Devices Inc**  
901 Thompson Pl  
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TWX 710-394-6577  
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**Brooktree Corp**  
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**Fujitsu Microelectronics Inc**  
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**GE/Intersil**  
2450 Walsh Ave  
Santa Clara, CA 95051  
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**Honeywell Inc**  
Signal Processing Technologies  
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(303) 577-1000  
FAX 303-577-3716  
Circle No 713

**Inmos Corp**  
Box 16000  
Colorado Springs, CO 80935  
(303) 630-4000  
TWX 910-920-4904  
Circle No 714

**National Semiconductor Corp**  
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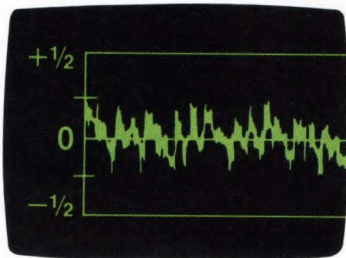
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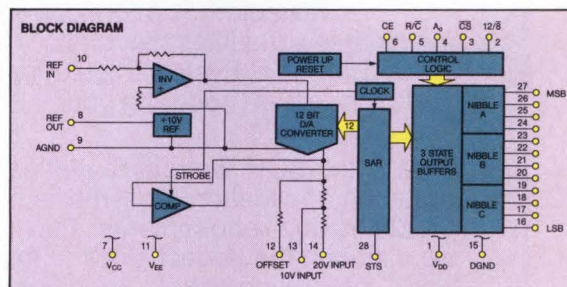
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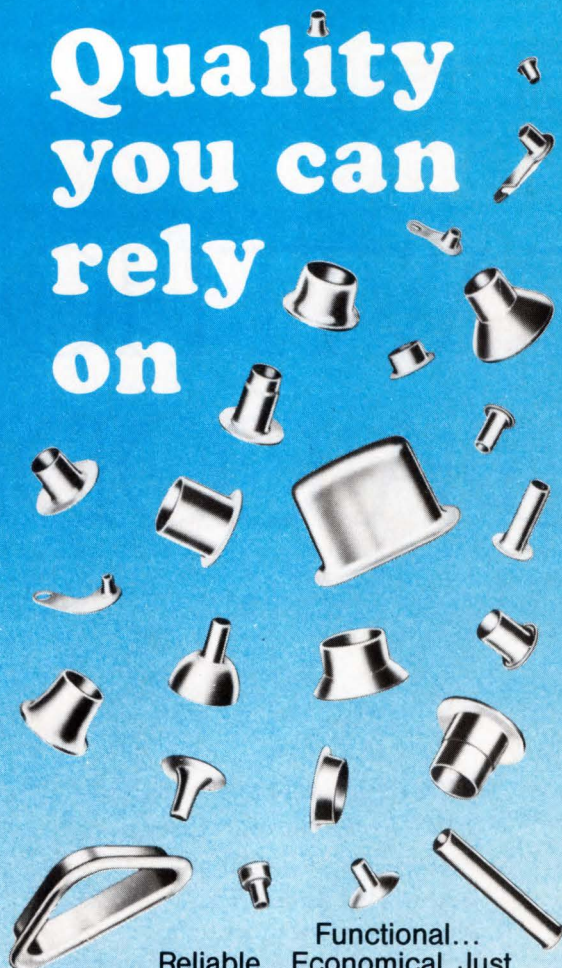
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lems that may only be apparent at that speed.

So that you can check the analog portion of the device and its surrounding circuitry, the part has on-chip comparators that allow you to compare the output of a DAC with either of the other two DACs or with the DAC reference voltage. By comparing the DAC outputs, the chip checks for gross functionality and makes sure that signals are propagating through the chip.

By comparing full-scale DAC outputs to the DAC reference voltage, you can tell if the monitor is properly connected to the system. Analog graphics systems are terminated with two 75Ω resistors in parallel—one at the output of the DAC and one at the monitor's input. If the monitor is not connected, the voltage is twice as high at the DAC as it would be if the monitor were correctly terminated. Note that 80% of the problems in graphics systems are related to the monitor—either the monitor is bad, or, what's even more likely, a cable or a plug is defective. You can use this same method for checking the monitor by manually comparing the DAC output to the reference voltage.

For displays that require faster palette clock rates than the 459 provides, you'll need to switch to a single-DAC palette, such as the HDAM 51200 from Honeywell, which has a top speed of 165 MHz, or the Brooktree Bt492, which has a maximum speed of 360 MHz. If your display must run faster than 360 MHz, you won't be able to use a color palette at all; instead, you'll need to build your video-interface portion from discrete components. Discrete video DACs fabricated in bipolar technology can reach speeds in excess of 360 MHz. **EDN**

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High speed linear	4.5GHz	4μm	2
High speed digital	6GHz	3μm	2
Ultra-high speed	14GHz	0.6μm	3

### MOS

PROCESS FAMILY	fCLOCK	MINIMUM FEATURE	V <sub>SUPPLY</sub>
KC Industry standard CMOS	20MHz	4μm	3-10V
JG Double SiGate NMOS	10MHz	6μm	9-18V
VB High speed CMOS	40MHz	2μm	3-5V
VJ Very fast CMOS	50MHz	1.5μm	3-5V
VQ Ultra fast CMOS	75MHz	1.2μm	3-5V
MH/MA SiGate CMOS	30MHz	4μm	3-15V

### BIPOLAR (CDI)

PROCESS	EMITTER WIDTH/ FEATURE SIZE	GRID PITCH	MAX. SPEED	MAX. POWER	MIN. POWER
ORIGINAL CDI	5μm				
CDI FAB I	3.75μm	11.5μm	10ns	2.4pJ	1.5pJ
CDI FAB IIa	2.5μm	8μm	4ns	1.2pJ	0.8pJ
Geometry change (utilizing multi-level differential logic-DML)					
CDI FAB IIb	2.5μm	8μm	800ps	0.8pJ	0.54pJ
CDI FAB III	1.5μm	6μm	400ps	0.4pJ	0.27pJ
CDI FAB IV	1.2μm	4.5μm	200ps	0.2pJ	0.14pJ

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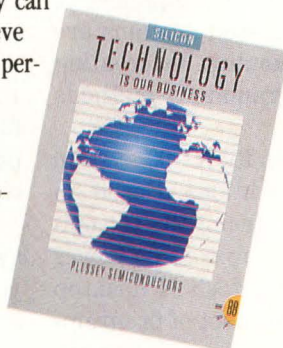
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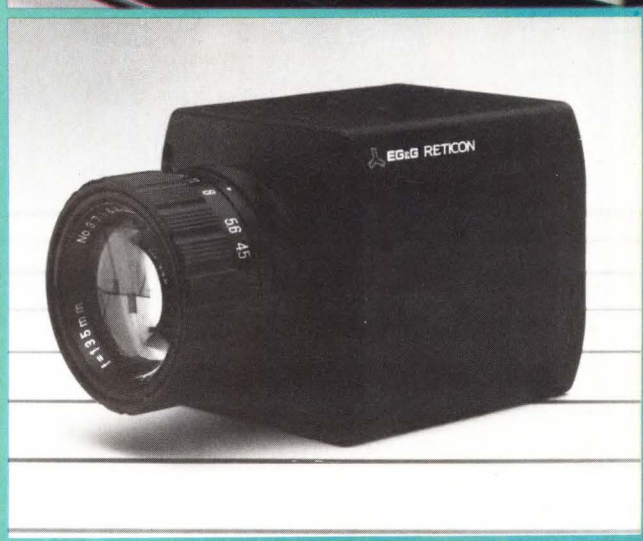
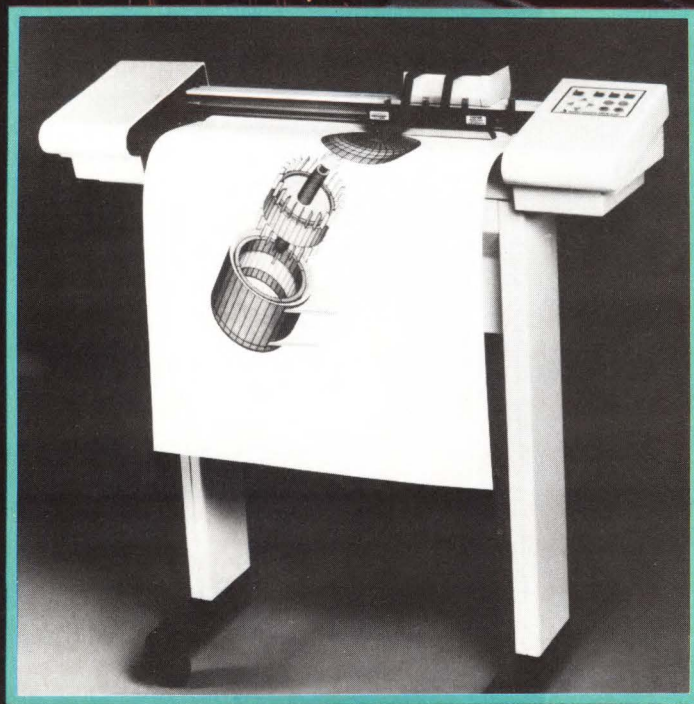
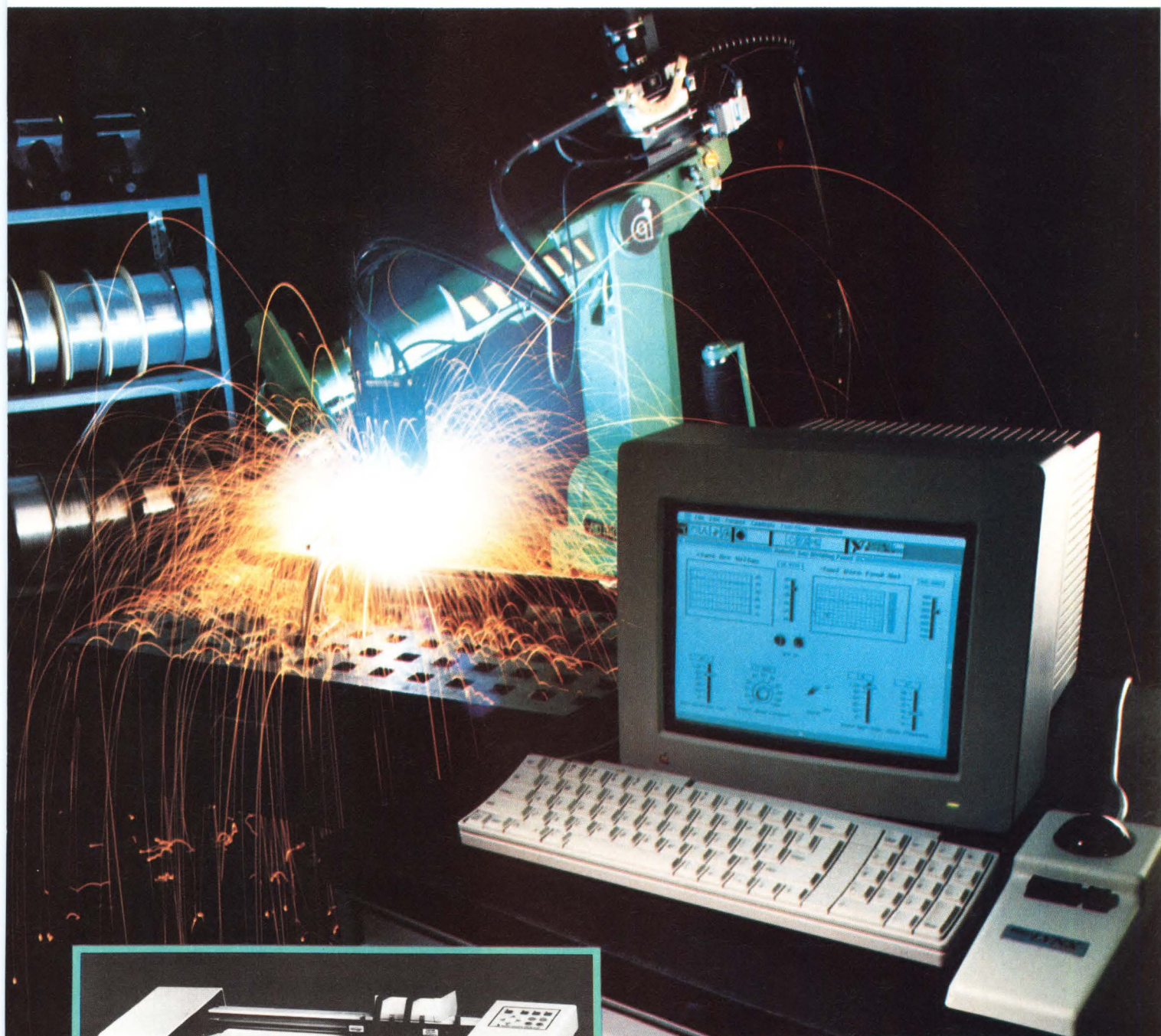
For example, Automatrix Inc offers its AI-90 system for use in a variety of factory applications. Based on an industrial version of the Apple Macintosh II computer, the AI-90 combines significant processing power with the recognized ease of the Macintosh II desktop interface. Instead of learning a complex set of programming commands, the operator has only to point to on-screen icons via a mouse, trackball, or touch-screen interface. Such capabilities greatly minimize training time and expense by providing a user-friendly interface

that is easy to learn. Moreover, the AI-90 is versatile. You can use it as a cell controller, as an intelligent shop-floor terminal, as a test-stand controller, or as a general-purpose PC suitable for an industrial environment.

Apart from the control field, CADKey Inc and Browne & Sharpe Manufacturing Co have combined their respective strengths in CAD software and coordinate measuring equipment to provide a PC-based system that generates an accurate blueprint of an object—without the original specifications on hand. The CADD-Inspector not only provides this *reverse-engineering* function, but it's also usable in the normal inspection process to compare a manufactured part with its CAD-compatible design.

And, this showcase doesn't confine itself to high-level systems only. In this roundup of industrial products, you'll find numerous examples of other equipment and components. Included are such products as transducers, switches, oscilloscopes, printers, semiconductor modules, power supplies, data recorders, and video monitors, to name just a few. You may very well find just what you've been looking for.

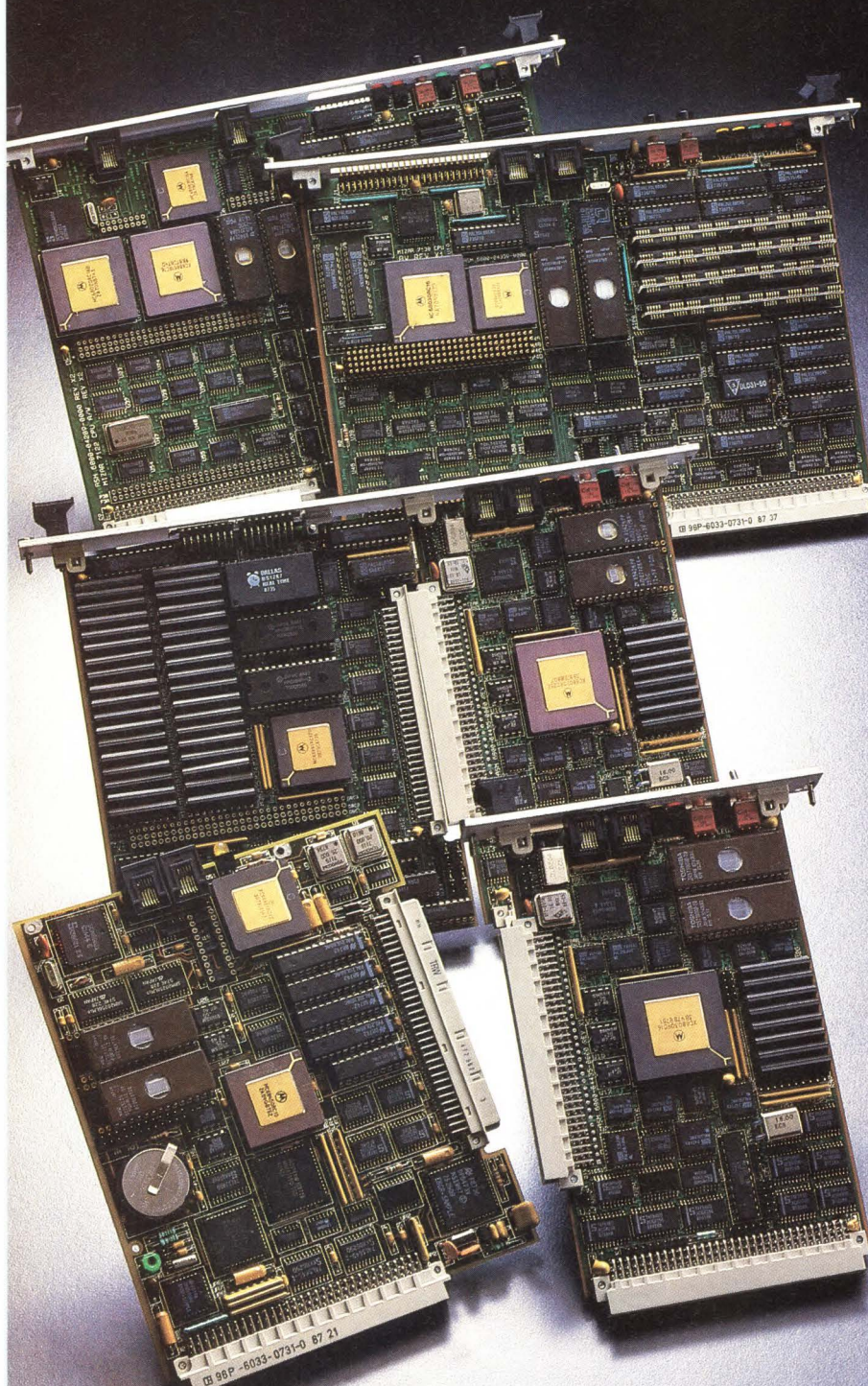






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Mizar presents a new line of micro-processors for VME-based applications. With powerful Motorola 68020 and 68030 CPUs at up to 30 MHz, and the latest in memory interface and surface mount technology, Mizar provides the performance and functionality your application demands.

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Mizar designed its new processors with the application developer in mind. Mizar's single-height processors are not only excellent computing engines, but through Mizar's MXbus™, become uniquely configurable to meet specific I/O, memory and processing needs. MZ 8100 Series single-height processors can be transformed into double-height solutions with complete single-board functionality and performance. Similarly, the MZ 7100 Series of double-height processors provide all you expect from a single board computer, and can be tailored with easy-to-use plug-in modules. With either solution, you can start development today.

## **Superior memory handling.**

Mizar's engineers have reduced critical wait-states to zero at 16.7, 20 and 25 MHz in many cases. To enhance multiprocessor system performance, Mizar's new on-card memory arbitration logic frees the CPU during time-consuming memory operations across the VMEbus, allowing concurrent local processing. And for more demanding applications, Mizar's 68030 based MZ 7130 even includes cache options.

Your application demands the latest in 32-bit VME technology. Call Mizar.

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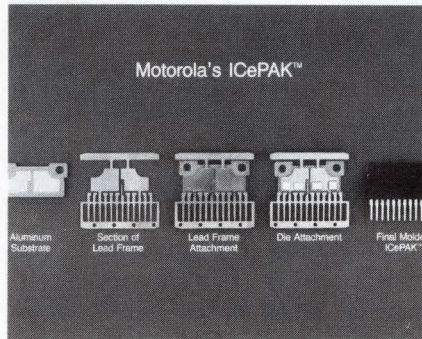


# Industrial Product Showcase

## H-bridge power module features current sensing and package isolation

Fabricated in the company's TMOS technology, the MPM3002 is an H-bridge power module with current-sensing capability. The module features a space-saving isolated package that eliminates the need for isolating hardware and reduces assembly costs. Designed for applications in servo motor drives, stepper-motor controls, and switching power supplies, the MPM3002 is rated at 100V, 8A. It has a power rating of 62.5W at a case temperature of 25°C, and an isolation voltage rating of 2000V rms.

The H-bridge consists of p-channel power MOSFETs in the upper legs of the bridge. It simplifies the



drive circuit and n-channel SenseFETs in the lower legs of the bridge, allowing cycle-by-cycle current sensing that is essentially lossless. The n-channel and p-channel pairs of the MPM3002 are die-bonded to separate copper lead

frames. An insulating material isolates the lead frames from the aluminum case.

Additional electrical characteristics include a drain-to-source on-resistance of 0.15Ω max at 4A, an input capacitance of 900 pF max, and p-channel rise and fall times of 130 and 60 nsec, respectively. The MPM3002 costs \$9.57 (100). Sample quantities are available from stock; production quantities have 6-week lead times.

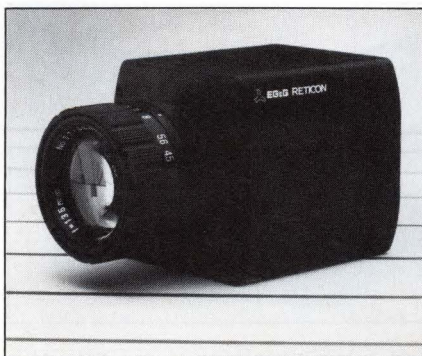
**Motorola Inc., Technical Information Center, Box 52073, Phoenix, AZ 85072. Phone (602) 244-4911.**

Circle No 663

## Industrial line-scan camera features video data rates to 10 MHz

Designed to operate in harsh industrial environments while delivering laboratory precision, the LC1901 line-scan camera is housed in a lightweight, but rugged, aluminum enclosure. The camera's internal construction utilizes shock-absorbing interconnection materials and features hybrid circuits that are laminated onto aluminum mounting plates for efficient heat transfer. The camera can withstand shocks of 100g peak and random vibration in excess of 20g rms.

The LC1901 senses light input from a scene and converts it into an analog video signal, the amplitude of which is a linear function of the scene's incident illumination. An electronic shutter and anti-blooming structures within the sensor ensure performance over a



wide range of lighting conditions. The camera is available with 256, 512, 1024, or 2048 photo-element arrays to satisfy the most stringent spatial resolution and speed requirements.

Three externally generated, differential-input signals control the camera operation. The frequency of the master clock determines the

video data rate; the period of the line-transfer input defines the line-scan rate; and the line-reset signal, in conjunction with the line-transfer input, controls the integration period. This arrangement allows video data rates as high as 10 MHz, line rates exceeding 35,000 scans per second, and provides electronic exposure control.

Additional specifications for the LC1901 include a 2000:1 dynamic range, a video level of 1.1V into a 100Ω line, and a 48-dB signal-to-noise ratio. The camera operates from supplies of 12V at 295 mA, -12V at 70 mA, and 5V at 350 mA. The LC1901 costs \$1385.

**EG&G Reticon, 345 Potrero Ave, Sunnyvale, CA 94086. Phone (408) 738-4266.**

Circle No 661



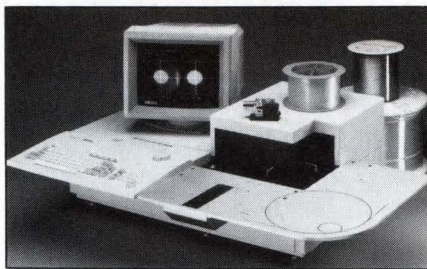
# Industrial Product Showcase

## Automated production tester characterizes optical fiber and cable

Designed for the high-volume production environment, the Model 2210 automated optical-fiber analysis system provides manufacturers of optical fiber and cable with a high-speed, high-repeatability system for characterizing both multimode and single-mode fibers.

The 2210 performs multimode spectral attenuation measurements from 800 to 1600 nm with an automated serpentine mandrel in accordance with CCITT- and EIA-recommended methods. An optical far-field scanner helps you make numerical aperture measurements and determine the appropriate mandrel setting.

The tester measures three single-mode optical-fiber characteristics



that manufacturers monitor in statistical quality assurance programs: spectral attenuation, cutoff wavelength, and mode-field diameter (performed with an optional variable aperture unit). The 2210 incorporates a fiber preparation system that reduces cleaving and alignment time per fiber to less than 30 sec, and complete measurement time to less than 2 minutes.

The 2210 system is PC/XT compatible and is equipped for data communications via an RS-232C or an optional IEEE-488 interface. The test data is logged on MS-DOS floppy disks for later off-line database evaluation. The system can also communicate with mainframes or other PCs via either RS-232C or IEEE-488 interfaces. A complete Model 2210 system costs \$65,000. The price of the optional variable aperture unit is \$15,800 and the far-field scanner sells for \$17,000. Delivery, six weeks ARO.

**Photon Kinetics Inc, 9350 SW Gemini Dr, Beaverton, OR 97005. Phone (503) 644-1960. TLX 4992356.**

Circle No 664

## Recorder features 30 channels for long-term data acquisition

Designed for long-term data acquisition and recording lasting weeks or months, the PM-8238 multipoint data recorder can record as many as 30 simultaneous inputs in 3 sec. The instrument displays the data from each of the individually programmable channels in either graphic or tabular numeric form.

The recorder's full-scale resolution of 1000 dots provides a  $\mu$ V measuring resolution over the full 10-in. plotting width, allowing precision measurement of all values. A zero-suppression feature, together with selectable chart-transport speeds, ensures proper scaling of input values and optimum use of the recording area.

The programmable input channels let the operator choose any desired combination of 2-, 3- and 4-



wire measurements of millivolts, volts, or temperature. The operator can choose range, span, and linearization settings to match the inputs from thermocouples or other transducers. Once entered, configuration, scaling, and chart speeds are stored in interchangeable, plug-in memory modules for quick recall.

The PM-8238 uses function keys (with LED indicators) and a nu-

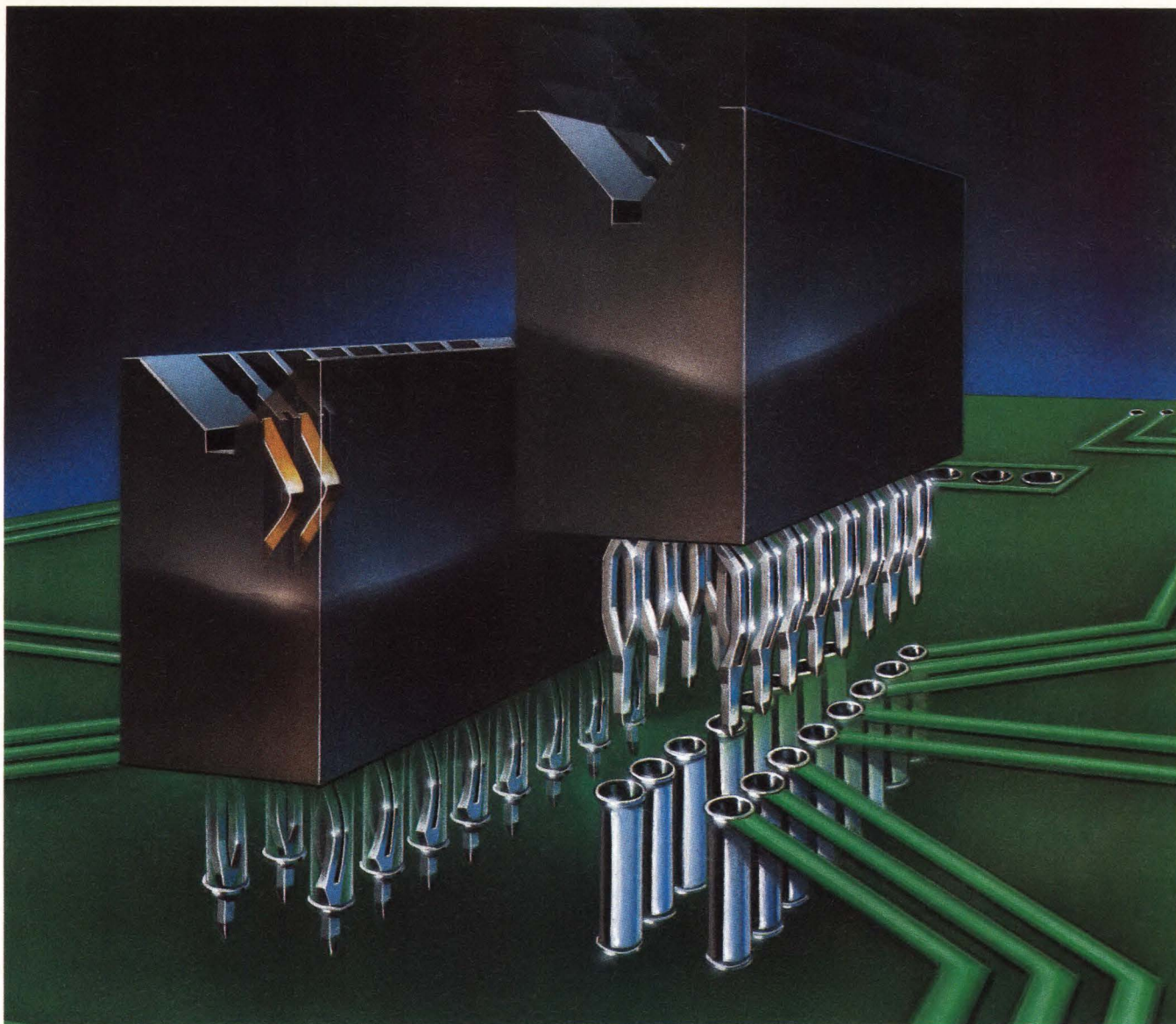
meric panel to select functions and preset values. Interactive programming simplifies the operation, and error signals provide operator guidance. You can also enter parameters remotely through a personal computer via RS-232C or IEEE-488 interfaces.

The instrument uses a low-maintenance thermal printing system that lets you avoid the use of ink reservoirs, ribbons, or pens. A special industrial version of the recorder, the KS-8238, features a full-sized front door to protect the instrument in harsh environments. The PM-8238 costs \$5500, and the KS-8238 sells for \$5950.

**John Fluke Mfg Co Inc, Box C9090, Everett, WA 98206. Phone (800) 443-5853. TWX 910-445-2943.**

Circle No 660





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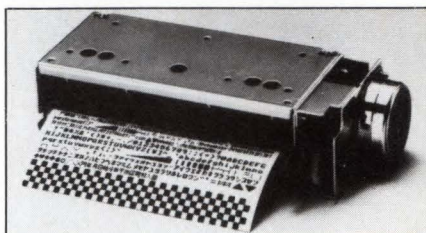


# Industrial Product Showcase

## Thermal printer mechanisms feature high speed and high resolution

The FTP-421MCL001 and FTP-441MCL001 are 40- and 80-column thermal printer mechanisms, respectively. Both offer print speeds of 250 dot-lines/in. at a resolution of 160 dots/in. for both graphics and character generation. These printers quickly generate the complex data associated with such applications as medical readouts, scientific analysis and measurement, and data communications.

The FTP-421 and FTP-441 achieve their high-speed operation by means of integrated driver circuits in the thermal printhead. In addition to the high printing speed,



both mechanisms feature front and rear paper-loading capabilities for printing on different types of media. Rear paper insertion minimizes bending of the media and accommodates thick paper, or labels, for barcoding or coupon-generating applications. This dual-purpose insertion feature also facilitates mounting of

the printer mechanism in different devices. Depending on the application, the mechanism can eject paper from either the top or the back of the mechanism.

A step motor friction-feeds paper across the platen for contact with the thermal printhead. A minimum of moving parts ensures a printer service life of 30 million pulses. The FTP-421 costs \$198, and the FTP-441 sells for \$258.

**Fujitsu Components Inc, 3320 Scott Blvd, Santa Clara, CA 95054. Phone (408) 562-1000. TWX 910-338-0190.**

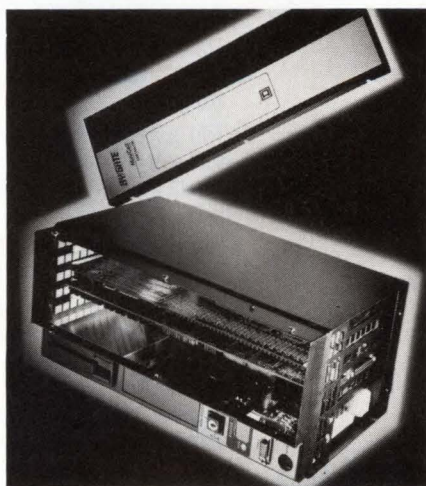
Circle No 667

## Cell-controller hardware platform is built for the factory floor

The Sy/Gate MiniCell controller is a compact hardware platform designed for industrial applications. Measuring 14 × 6.25 × 6.5 in. and weighing 12.5 lbs, the controller takes up one-fifth the space and weighs one-quarter of comparable products, according to the manufacturer.

The controller boots up on the MS-DOS operating system, *but runs above* the DOS system on its own multitasking operating system. This arrangement lets the user select from the many software packages that run on the MS-DOS system, yet has the advantage of a proprietary operating system designed specifically for the plant floor.

The Sy/Gate unit has an Intel 8088 processor at each of its four serial ports and features 1.5M bytes of RAM, compared to the 640k bytes inherent in MS-DOS. The MiniCell controller communicates



with the Sy/Gate MicroCell controller, with ASCII-based devices, and with a variety of programmable controllers, including Allen-Bradley, GE, Gould, Reliance, Struthers-Dunn, and Westinghouse. Unlike similar products, the MiniCell controller operates without a fan at ambient temperatures from 0 to

60°C. A double-digit display presents fault indications, thus allowing you use the controller without a monitor.

IBM PC/AT-compatible cards plug into the hardware platform. The memory allocation is 1M byte of RAM for application programs and 512k bytes of battery-backed RAM disk for executive programs, such as DOS batch files. Programs are stored and retrieved using the 512k-byte RAM disk or, optionally, 3 1/2-in. floppy-disk drives or a 20M-byte hard-disk drive.

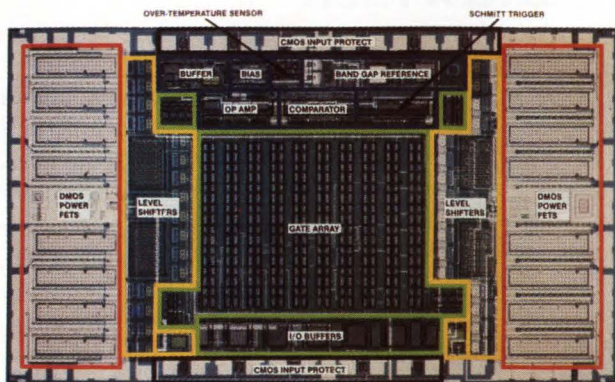
Including hardware and software, the Sy/Gate MiniCell controller costs \$14,995. The company offers a 2-day training seminar and a 4-day application workshop.

**Square D, Automation Products Div, 4041 N Richards St, Milwaukee, WI 53212. Phone (414) 332-2000.**

Circle No 662



# SEMI-CUSTOM SMART 100V IC's IN 45 DAYS.



The MPD8020 uses Mixed CMOS/DMOS/Bipolar Technology to provide the user true monolithic smart power management.

Only 45 days after you give us the layout of your breadboard, built from our Kits #1 and #2, we'll give you perfectly tailored smart 100V ICs. What's more, you'll get them for a fraction of the cost of custom circuits.

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Micrel's new MPD8020 CMOS/DMOS Semi-custom High Voltage Array combines CMOS analog circuits, TTL/CMOS compatible high speed CMOS logic, and high voltage DMOS power drive circuits on one monolithic IC.

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## Two Development Kits.

For breadboarding your semi-custom MPD8020, Micrel offers two development kits to demonstrate the operation of key SSI and MSI circuits. Each is housed in a 40 pin DIP. Kit #1 (\$20) provides 11 commonly used analog circuits. Kit #2 (\$15) carries 8 digital circuits to check speed and digital timing characteristics.

After the customer has used the development kits to determine the interconnect pattern, Micrel turns each IC into a proprietary smart 100V ASIC for about one-sixth the cost of a custom IC. As your needs grow, we can quickly turn your semi-custom chip into a full custom chip for even greater savings.

The MPD8020 can be packaged in a 44 PIN JEDEC PLCC with an integral heat sink, 16 to 48 PIN DIPs, or single in-line power package. Packaged units available to MIL STD 883C. Dice are also available for hybrid manufacturers.

A single +5 Volt to +15 Volt supply powers the logic and analog circuitry. High voltage portions operate at +20 to +100 volts. The chip can also derive the +15 volt supply from a 24V, 48V, or 100V high voltage supply. An internal voltage pump can be used to drive the high side gates of the power N-channel DMOS FETs at 15 volts above the +100 volt supply for rail-to-rail high voltage switching.

## Wide Range of Applications.

Use the MPD8020 in switching regulators, motor control, relay and solenoid drivers, smart switch with bus decode, smart lamp drivers, automotive switching, printer solenoid drivers, and high voltage display drivers.

## Build Safety and Reliability Into Your Product.

You specify which safety features you want built-in such as overtemperature, overcurrent, short circuit, and overvoltage protection. The circuit can then take immediate action whenever any of these faults are detected and send a status signal back on your microprocessor data base. You can design safety in at the outset.

For more information, fill out the coupon below or contact Marvin Vander Kooi, Micrel, Inc., 1235 Midas Way, Sunnyvale, CA 94086. Phone (408) 245-2500. FAX (408) 245-4175.

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# Industrial Product Showcase

## Handheld oscilloscopes feature digital storage and 5-MHz bandwidth

Weighing less than 7 lbs with carrying case, batteries, and accessories, the T200 and T201 oscilloscopes utilize flat-panel LCD technology and digital capabilities to achieve their 10×4.5×2-in. size.

The 2-channel scopes offer a dual timebase, a 5-MHz bandwidth for repetitive signals, a 2-MHz bandwidth for single-shot signals, and a 20M sample/sec sampling rate with 50-nsec resolution. Users may choose from two different interfaces. The T202 offers a standard scope interface with its front-panel controls divided into traditional functional sections. For users who prefer left-to-right logical manipulations, the T201 offers a calculator-



like interface.

Other features include the ability to preset time and trigger functions via simple programming sequences, a nonvolatile memory that can store nine front-panel settings or nine separate waveforms for later recall, and signal-processing capability for differential and ratio measurements.

The T201 and T202 cost \$1995 each and include a battery pack, two probes, a carrying case, a manual, and an audio cassette training kit.

**Tektronix, Portable Test Instruments Div, Box 1700, Beaverton, OR 97077. Phone (800) 426-2200.**

Circle No 670

## Industrial computer system provides graphics-based interface

Based on the Macintosh II computer, the AI-90 system combines processing power with an easy-to-use graphics interface. Instead of learning complex programming commands, the factory worker has the choice of using an icon-based mouse-driven, trackball, or touch-screen interface. This type of interface minimizes the time and expense of training, and simplifies day-to-day operation.

You can use the AI-90 system for a variety of factory applications: as a cell controller; as an intelligent shop-floor terminal; as a test-stand controller; as an industrial PC; as a data analyzer; and as a lab instrument controller. The AI-90 runs all Macintosh II software and has optional support for MS-DOS and Unix programs. In addition, the system supports a variety of stan-



dard application programs including statistical process control (SPC), motion control, and artificial intelligence languages.

The computer features a 68020 32-bit  $\mu$ P operating at 16 MHz and

a 68881 math coprocessor. The system, which provides 1M byte of RAM as standard memory, is on-board expandable to 8M bytes. Additional memory expansion via the NuBus slots provides a maximum 2G bytes of address space. An optional 68851 memory management unit is available.

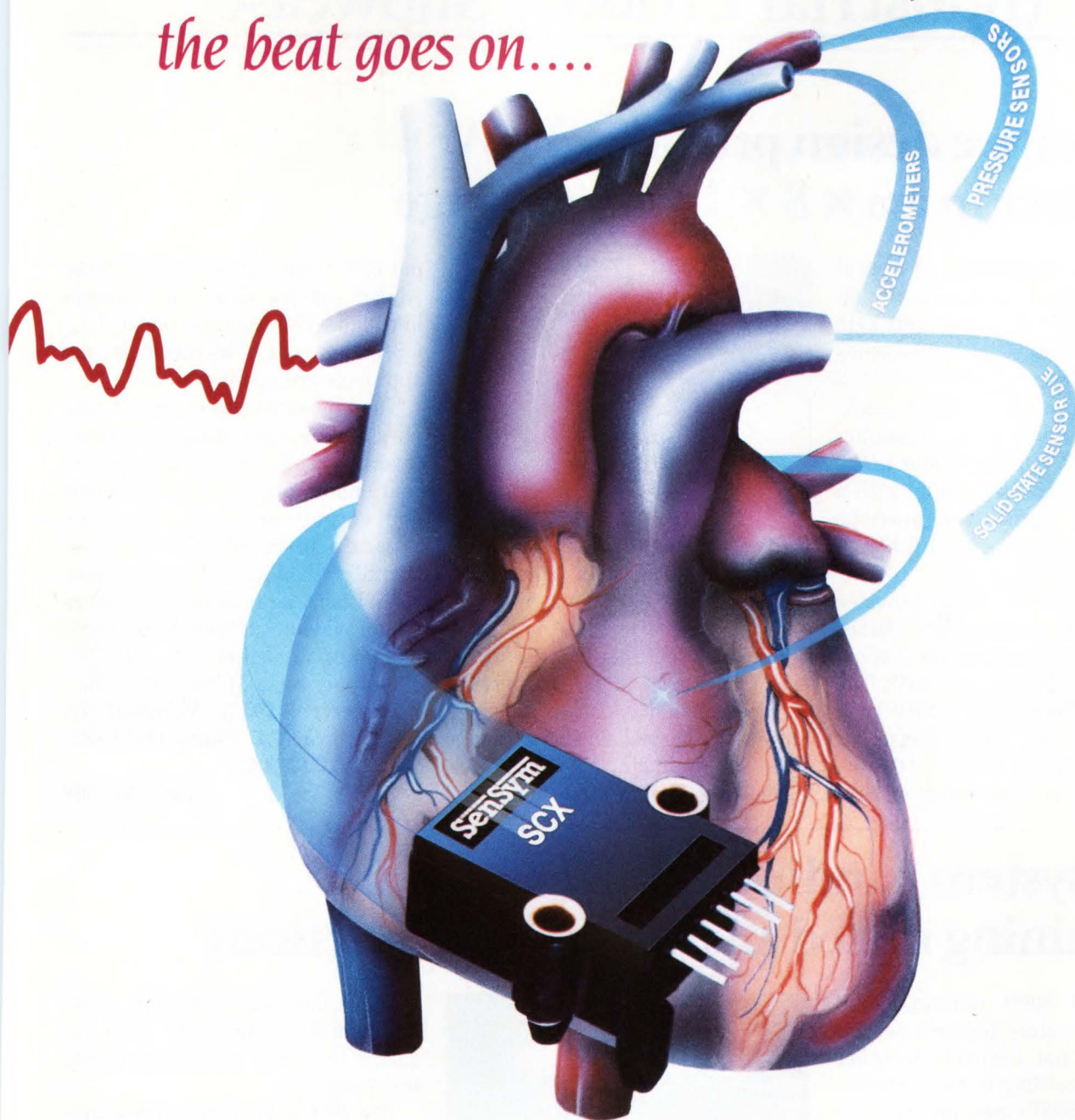
Standard peripherals include a 3 $\frac{1}{2}$ -in., 800k-byte floppy-disk drive, a color monitor with a 16-million color palette or a monochrome monitor with 256 gray shades, having a resolution of 640×480 pixels. The basic AI-90 measures 21×17.5×8.5 in. and weighs 45 lbs without options. \$8500.

**Automatix Inc, 1000 Tech Park Dr, Billerica, MA 01821. Phone (508) 667-7900. TLX 951518.**

Circle No 665



*the beat goes on....*



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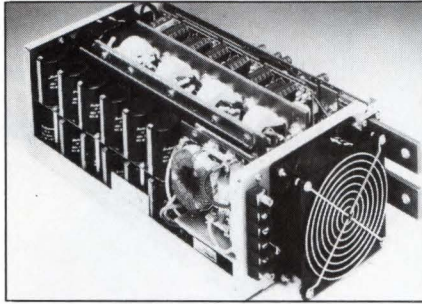


# Industrial Product Showcase

## Innovative design provides 3 kW of power in a 5 × 8 × 15-in. package

By using a combination of hybrid and monolithic ICs, low-loss miniature capacitors, and 100-kHz power MOSFETs, the 9R-Series switching power supplies deliver 3 kW of power in a 5 × 8 × 15-in. package. According to the manufacturer, the 9R SuperSwitcher is the industry's first 3-kW supply with a 5 × 8 × X-in. frame—the previous industry standard being 1.5 kW in a 5 × 8 × 11-in.-frame size.

The 9R5-600-381 model provides a 5V, 600A dc output at 50°C. Other models in the series provide outputs of 2, 12, 15, 24, 36, and 48V. The ac input is 165 to 265V (220V typ); either 36A max single-phase, or 21A max 3-phase at 47 to 63 Hz. The series can also function as a



dc/dc converter with a 200 to 375V dc input at 19A max. The input power to the supply is via 8-32 screw terminals.

Standard features include an active soft-start, an N + 1 current-sharing capability, remote sensing, automatic thermal shutdown, and a ball-bearing dc fan. I/O capabilities include high or low logic inhibit, in-

put power fail, output good, remote adjust, current share, and margin low/high. The supplies meet UL, CSA, IEC, and VDE specifications; approvals are pending.

The 9R-Series current-mode supplies use four time-staggered power inverters that reduce ripple current, minimizing the stress on input and output capacitors. The four separate inverters also enhance overall reliability—if one inverter should fail, the remaining inverters will provide about 80% of the maximum output current. The 9R5-600-381 supply costs \$1890 (under 25).

**Powertec, 20550 Nordhoff St, Chatsworth, CA. Phone (818) 882-0004. TLX 277483.**

Circle No 668

## Test system handles circuit boards containing mixed analog/digital functions

The Model 8000 combinational board test system features several capabilities not available in other systems, according to the manufacturer. The 8000's open architecture reduces overall testing costs by allowing users to design and place their own hot-bed test circuitry directly onto 8000 system boards and control it from the board test program—in synchronization with analog or digital test subsystems.

The system contains 2048 nonmultiplexed test points that provide the full range of in-circuit and functional testing. A custom driver/receiver interface provides the shortest possible distance from the board under test to the test-head electronics, resulting in fast, clean signals. The 8000's integral fixture ground plane provides controlled



path impedance, and its unipolar fixture design eliminates the capacitance changes caused by wire movements that are inherent in hinged-fixture designs.

For digital tests, the 8000 offers a programmable slew rate from 50 to 300V/μsec, useful in testing CMOS, AS, TTL, ECL and Fast devices. An integrated 32-channel logic analyzer captures the actual digital responses, either during test verification or production test.

Also, an integrated graphics waveform editor reduces the time required to create and debug digital test programs.

The 8000's modular analog system is fully synchronized to the digital subsystem for mixed signal testing. The system achieves maximum test coverage and flexibility by providing simultaneous analog/digital stimulus and measurement, 6-wire in-circuit measurement, 100V stimulus, and a programmable short-circuit threshold.

The 8000 ranges in price from \$275,000 to \$550,000, depending on node count and options.

**Zehntel Inc, 2625 Shadelands Dr, Walnut Creek, CA 94598. Phone (415) 932-6900. TWX 910-385-6300.**

Circle No 666



Some of the most sensitive components in satellites and telescopes are shipped and stored in reusable containers we custom-design. So before they travel the vacuum of space, they travel the earth in Hardigg.

### **Proven protection.**

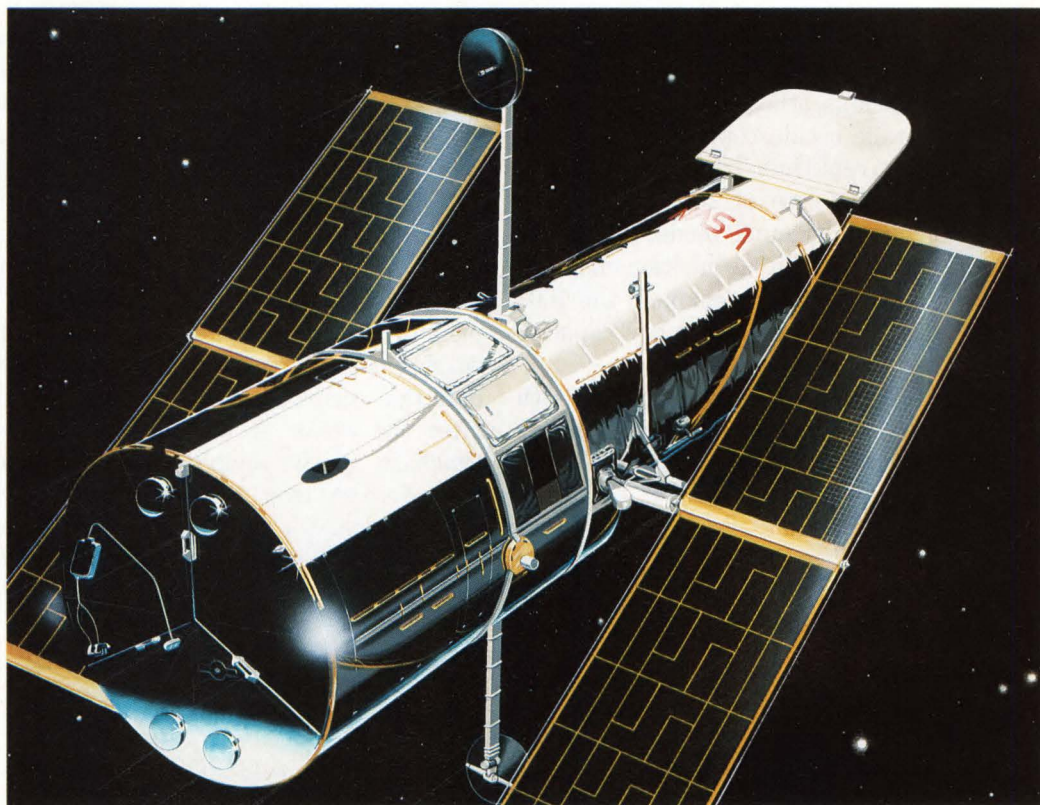
Protecting these components in an extremely dry environment, that could also withstand shock up to 30g's, were two of the stringent requirements Hardigg containers met and exceeded. And just one of many problems we've solved for customers over the last 20 years.

All Hardigg containers are custom-engineered inside and out. To meet all critical specs including humidity and temperature extremes. Every container one-piece rotationally molded for superior strength and wear. Just like the one we designed specifically for a delicate diagnostic component to a CAT Scan system.

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Nearly 200 off-the-shelf sizes are easily customized

## **Before they travel at 17,500 MPH, they travel in Hardigg containers.**



by a top-flight staff of shock-mitigation and environmental engineering specialists. With state-of-the-art equipment and facilities that allow us to control every aspect of the manufacturing process—from mold making to tooling, metal working to plastic fabrication.

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# Industrial Product Showcase

## Digital storage scope makes low-frequency measurements to 20 MHz

Targeted for transducer measurements and other low-frequency applications, the DSO-1602 digital-storage oscilloscope combines a 20-MHz real-time bandwidth with a sampling rate of 20M samples/sec in single-channel mode. With 10k words of 8-bit acquisition memory available on each channel, the 1602 has both a large memory capacity and a 0.01% resolution.

The oscilloscope features both pre- and post-trigger viewing, a trigger window, and high-frequency trigger rejection. A trigger-count function lets the scope count as many as 16,383 events before triggering to extract the pulse of interest from a long burst. You can



use the pre-and post-triggering capability to acquire all the data occurring before an event, or to show data that occurs as long as 1000 sec after the event. A wide range of timebase speeds enables the capture of events from 50-nsec to 2000-sec duration.

The scope incorporates automatic cursor-based measurement facilities, with on-screen alpha numerics

providing a direct readout of the measured values. The addition of a waveform-processor keypad transforms the scope into an analysis tool that can measure rms voltage, rise and fall times, pulse width, frequency, p-p voltage, and the area under the trace.

The 1602 is fully programmable and features IEEE-488 and dual RS-232C interfaces. The 1602 measures 17×14.5×6 in. and weighs 18 lbs. The price of the 1602 is \$3990. Delivery, 60 days ARO.

**Gould Inc, Test and Measurement Group, 3631 Perkins Ave, Cleveland, OH 44114. Phone (800) 538-9320.**

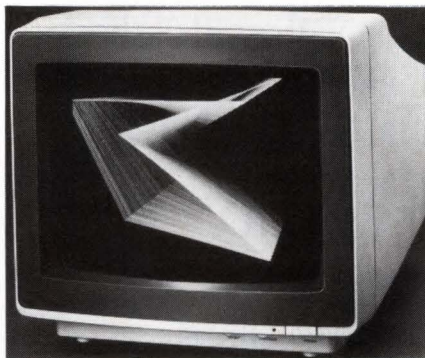
Circle No 674

## 19-in. color monitors target CAD/CAM applications

Designed to reproduce the large images required by CAD/CAM and other business graphics applications, the ECM 1910, 1911, and 1912 are 19-in. color monitors with variable scan capabilities. The series also provides options of either short- or long-persistence phosphors, and of clear or tinted glass.

The ECM 1910 monitor has a short-persistence phosphor with a tinted antiglare CRT that provides a bright, high-contrast display for use in high ambient-light conditions. The ECM 1911 also has a high-contrast display, but is flicker-free due to its long-persistence phosphor. The ECM 1912 has a clear CRT with a long-persistence phosphor for use in bright environments.

All of the monitors feature automatic adjustment for horizontal and vertical frequency. The horizontal



adjustment lets the monitor interface to a PC using a variety of add-on color cards and software. The monitor automatically adjusts to any color card with a horizontal frequency between 15 and 34 kHz. Color cards in this frequency range include the IBM CGA, EGA, VGA, and PGA. The vertical frequency automatically adjusts between 50 and 85 Hz, a feature that automatically centers the screen's display

when the user switches to a different color card.

The ECM monitors have a resolution of 1024×800 (interlaced) and 1024×512 (noninterlaced). A 1900 series monitor becomes a stand-alone CAD/CAM system when connected to a PC running popular software packages such as AutoCAD and VersaCAD. The RGB monitor accepts both RGB/RS-170 and IBM TTL inputs via connectors on the rear panel; it accepts switch-selectable TTL/analog inputs via a 9-pin DIN connector. The ECM 1901 retails for \$2795; the ECM 1911 and 1912 both sell for \$2895.

**Electrohome Ltd, 809 Wellington St N, Kitchener, Ontario, Canada N2G 4J6. Phone (519) 744-7111.**

Circle No 669



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Its aluminum baseplate and an adjustment cap were ripped off in the blast. But reconnected on a workbench, the

unit still provided a steady .8 amp of DC current — just as it was designed to.

Abbott Transistor Laboratories, Inc.  
2721 South La Cienega Blvd.,  
Los Angeles, CA 90034. (213) 936-8185

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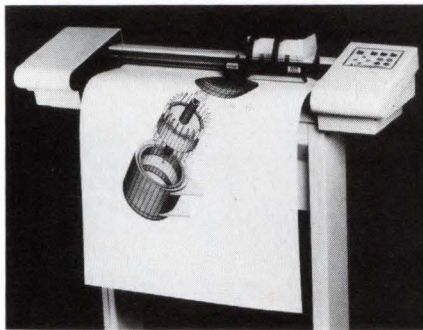


# Industrial Product Showcase

## High-performance drafting plotters feature axial pen speeds to 32 ips

The DMP-60 series single-pen plotters offer adjustable media-size capabilities and handle a variety of English and metric media formats. The plotters also accept numerous add-on performance options such as a multipen accessory, an optical scanner, and an expanded buffer board.

The DMP-61 has an axial pen speed to 32 ips and an axial acceleration as high as 4g. It can produce drawings on 16 media sizes from 8.5×11 in. (A size) to 24×36 in. (D size). The large-format DMP-62 handles 23 media sizes from 8.5×11 in. to 36×48 in. (E size). The DMP-62 has an axial pen speed of 24 ips and an axial acceleration to 2g.



Each model features a mechanical resolution of 0.0005 in. and a same-pen repeatability of  $\pm 0.002$  in.

Both plotters provide onboard 68000  $\mu$ P-based intelligence that features capabilities such as multiple fonts, filled fonts, closed-area fill with 15 fill patterns, 10 character

sets, and a curve-generating algorithm that ensures high line quality and smooth curves. The plotters can draw on paper, vellum, and polyester film using fiber-tip pens, disposable technical pens, refillable liquid-ink pens, and roller-ball pens.

The DMP-61 costs \$4695, and the price of the DMP-62 is \$6495. The MP-60 multipen changer costs \$750, and a 1M-byte buffer-board option sells for \$995.

**Houston Instrument, 8500 Cameron Rd, Austin, TX 78753. Phone (800) 444-3425; in TX, (512) 835-0900.**

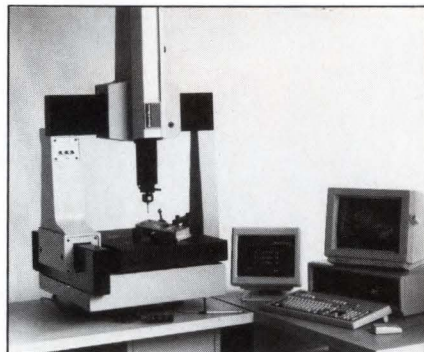
Circle No 671

## PC-based measurement system generates reverse-engineered blueprints

The CADDInspector solves the problem of obtaining an accurate blueprint of an object when you don't have the original design, using a process called reverse engineering. The CADDInspector also lets you compare a manufactured part with its CAD-compatible design, following the normal inspection process.

The CADDInspector is the integral link between CADDKey-3, a leading 3-D PC-CADD software package and MicroVal, a highly successful coordinate measuring machine (CMM). The CADDInspector allows direct digitization of both 2-D and 3-D points, lines, arcs, circles, and splines. When digitizing 2-D entities, the user can also set the depth of the digitized entity.

The CADDInspector also performs probe-offset calculations, which allows true part-geometry



creation. For simplicity, 2-D geometry goes on level 2 and is assigned the color red; 3-D geometry goes on level 3 and is assigned the color olive-green; and offset geometry (corrected for probe offsets) goes on level 1 and is assigned the color green. The CADDInspector program is written largely in CADL (CADDKey advanced design language) and macros, allowing for rapid customization.

Key specifications of the CADDInspector are a linear accuracy of 0.006 mm, repeatability of 0.004 mm, and resolution of 0.002 mm. The measuring ranges are X, 356 mm; Y, 406 mm; and Z, 305 mm. The work capacity is X, 457 mm; Y, 610 mm; and Z, 381 mm. The price for a CADDInspector workstation, including CADDKey-3, CADDInspector, and MicroVal CMM, is \$19,245.

**CADKey Inc, 27 Hartford Tpk, Vernon, CT 06066. Phone (203) 647-0220. TWX 510-600-7223.**

Circle No 672

**Browne & Sharpe Manufacturing Co, Precision Park, North Kingstown, RI 02852. Phone (800) 551-6245; in MA, (800) 262-5226. TLX 6814067.**

Circle No 673



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# Vision Design Problems?

- Works in the lab but not in the factory?
- Requires high speed data acquisition
- Too expensive? Slow delivery?
- Lack of electro-optical precision?
- Technical support not available?
- Unreliable/costly downtime?
- Specular reflections cause blooming?

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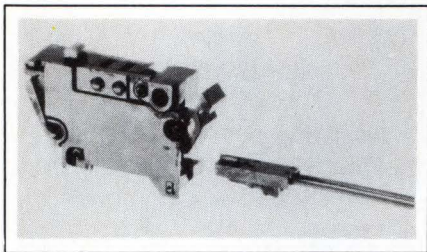


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# Industrial Product Showcase



## SNAP-ACTION SWITCH

The DN Terminator snap-action switch offers potential savings as high as \$0.50/switch in installed cost. Its external design permits three methods of installation: traditional screw mount, horizontal snap-in mount, and vertical snap-in mount. The switch also features a plug-in connection that mates with standard 0.025-in. square pin connectors on 0.1-in. centers.

The precision switch has the same internal design as the company's D4 Series: a long-life stainless-steel spring mechanism, arc-resistant internal barriers, and a flame-retardant UL-94V0 case and cover. Currently available in an spst normally open version, the switch has electrical ratings of 0.1A at 125V ac with gold crosspoint contacts, and 3A at 125V ac with silver contacts. At its rated load, the switch has a life cycle of 1 million operations with gold contacts and 500,000 operations with silver contacts. The switch meets UL and CSA standards. \$0.95 (OEM qty).

**Cherry Electrical Products,**  
3600 Sunset Ave, Waukegan, IL  
60087. Phone (312) 360-3500.

Circle No 610

## HALL-EFFECT SENSORS

The UGN-5275, UGN-5276, and UGN-5277 are latching Hall-effect sensor/driver ICs for electronic commutation of brushless dc motors. The devices sense the alternating polarity magnetic-flux levels generated by rotating multipole ring magnets in brushless dc motors. They can also drive inductive loads such as relays and solenoids. Packaged in a low-profile SIP with dimensions of 0.2×0.13×0.06 in.,



the ICs can sink as much as 300 mA from complementary, open-collector outputs.

Included in the monolithic chip are a Hall-effect sensor, a voltage regulator, a closed-loop op amp, a Schmitt trigger, a driver stage, and a complementary power-output stage. The voltage regulator allows operation from supply voltages of 4.5 to 14V. The dual outputs switch from complementary on/off to complementary off/on in accordance with the polarity of the sensed magnetic field. The three devices vary only in their switching points. The UGN-5275 switches at or below 250G (gauss), the UGN-5276 switches at 350G, and the UGN-5277 switches at 150G. The devices are specified for operation over the -20 to +85°C temperature range. UGN-5275, \$0.87; UGN-5276, \$0.82; UGN-5277, \$1.42 (1000).

**Sprague Electric Co, Semiconductor Group,**  
70 Pembroke Rd,  
Concord, NH 03301. Phone (603)  
224-1961.

Circle No 611



## TRANSDUCERS

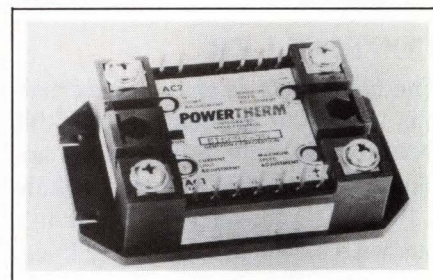
Designed for measuring hostile media in harsh environments, the ST2000 Series transducers are housed in a stainless-steel case. The series includes four models that measure pressure from 0 to 15 psig

through 0 to 300 psig. Each model features a temperature-compensated 2-wire output from 4 to 20 mA. Accuracy is within  $\pm 0.5\%$  and all ST2000 Series devices have internal voltage regulation that permits operation over a dc supply-voltage range of 12 to 40V.

The series uses a combination diaphragm/oil-fill isolation technique that minimizes the amount of oil for optimal performance over the specified temperature range of -40 to +125°C. Other specifications include a zero-pressure offset of 4 mA ( $\pm 100 \mu\text{A}$ ), a full-scale span of 16 mA ( $\pm 200 \mu\text{A}$ ), a full-scale output of 20 mA typ, and nonlinearity and hysteresis of  $\pm 0.5\%$  of full scale. \$95 (under 25).

**SenSym, 1255 Reamwood Ave,**  
Sunnyvale, CA 94089. Phone (408)  
744-1500. TLX 176376.

Circle No 612



## MOTOR SPEED CONTROL

Containing nearly all the components needed for a complete dc motor control system, the EISC72/92 Series power modules can handle motors with ratings from 0.125 to 5 hp. The output current ratings of the modules range from 25 to 50A avg at a 180° conduction angle. The maximum single-cycle surge-current ratings are 300 to 1000A.

Each module, which contains about 300 equivalent discrete devices, needs only an external potentiometer, an on/off switch, and fuses to provide a complete speed control system for dc motors. The EISC modules incorporate a full-wave dc power source for the motor's field, and have a full-wave dc, SCR-controllable power source for the

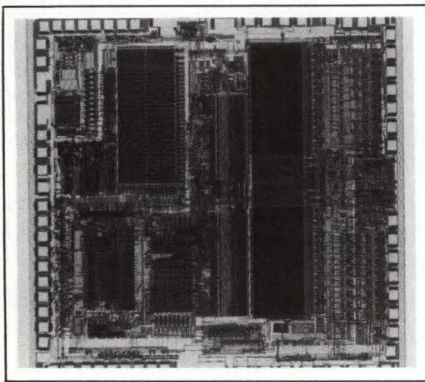


# Industrial Product Showcase

motor's armature. Four trimming potentiometers in the module permit adjustments for IR compensation, current limit, minimum speed, and maximum speed. A red LED indicates when power is available at the module's firing circuit. \$150 to \$250, depending on the module.

**Gentron Corp, 6667 N Sidney Place, Milwaukee, WI 53209. Phone (414) 351-1660. TLX 26881.**

Circle No 613



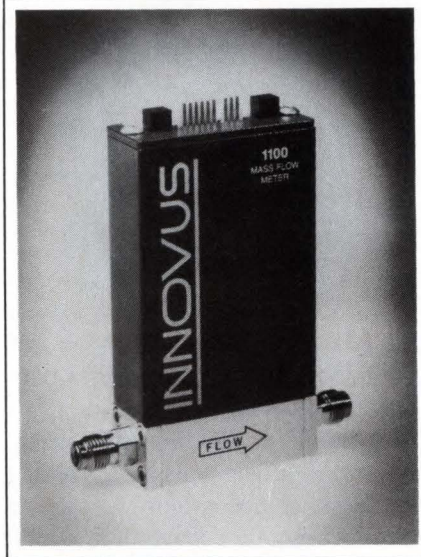
## CONTROLLER

The Model 8098 is an 8-bit external-bus version of the company's 16-bit 8096 for real-time 8-bit control applications. On-chip features include a 10-bit A/D converter, a PWM output with a S/H circuit, 32 I/O lines, a 16-bit CPU, a  $16 \times 16$  multiply unit, a 32/16 divide unit, 8k bytes of program memory, and 232 bytes of general-purpose registers. The multiply and divide functions have speeds of 6.25  $\mu$ sec.

Additional features of the 8098 include a 16-bit watchdog timer, four 16-bit software timers, and two 16-bit counter/timers. Having the same 16-bit CPU and onboard peripherals as its 8096 counterpart, the 8098 provides a low-cost alternative for achieving 16-bit performance in existing real-time event and motor-control systems, according to the company. \$4.75 (large orders).

**Intel Corp, Literature Dept W-407, 3065 Bowers Ave, Santa Clara, CA 95051. Phone (800) 548-4725.**

Circle No 614



## MASS FLOW METER

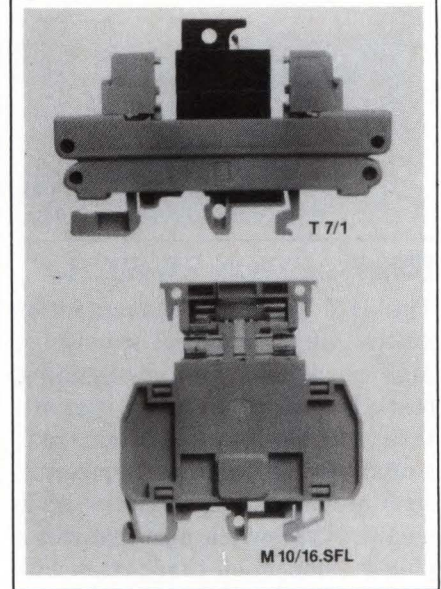
Designed for fast-response gas flow measurements, the 1100 MFM (mass flow meter) features a micromachined silicon flow-rate sensor. The sensor responds to flow-rate changes as low as 0.02 standard  $\text{cm}^3/\text{minute}$  of nitrogen in  $<500 \mu\text{sec}$ .

Sensor output data is fed to the MFM's  $\mu\text{P}$ -controlled signal-processing electronics, which produces a linear 0 to 5V dc output signal in  $<5 \text{ msec}$ . According to the company, both the long- and short-term stability of the 1100 MFM exceed the characteristics of all conventional mass flow meters by several orders of magnitude. Its repeatability is  $\pm 0.2\%$ , and accuracy is  $\pm 1.0\%$  of full scale.

The sensor is passivated with silicon oxynitride, making it impervious to chemical attack. The gas flow chamber and all external seals are made of 316L stainless steel, which eliminates interactions between the MFM and the measured gas. Other features of the 1100 include an auto-zero function, an RS-232C interface, selectable alarms, EMI/RFI shielding, and onboard diagnostics. \$1100. Delivery, stock to 60 days.

**Innovus, 1756 Junction Ave, San Jose, CA 95112. Phone (408) 436-7790. FAX 408-436-8185.**

Circle No 615



## FUSE BLOCKS

Additions to the company's line of DIN rail-mounted fuse terminal blocks include the 10A and 16A Models. Type M-10/16.SF is a UL-recognized 600V unit that holds standard  $0.25 \times 1.25$ -in. fuses rated from 0.25 to 16A. When ordered with an optional neon or LED blown-fuse indicator, the designation is M-10/16.SFL. Type T-7/1, a 1-point terminal block, is rated at 0.18 to 10A and features an auxiliary contact. Type T-7/8 contains eight fuses and eight separate auxiliary circuits; you can use it for fusing 8-point programmable logic-controller I/O units.

The M-10/16.SF(L) is rated for 18 to 8 AWG wire size and needs only 16-mm spacing on the DIN rail. The T-7/1 and T-7/8 require 13- and 89-mm spacing, respectively. M-10/16SF, \$8.30; M-10/16SFL, \$8.50; T-7/1, \$14.25; T-7/8, \$98.50.

**Entrelec, 2 Ram Ridge Rd, Spring Valley, NY 10977. Phone (800) 431-2308. TLX 996619.**

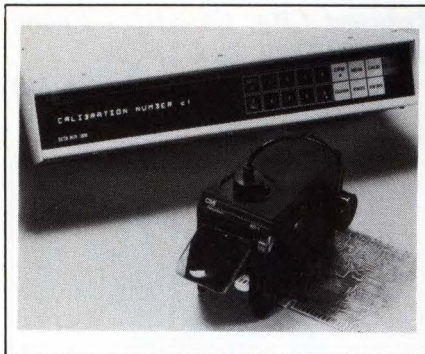
Circle No 616

## THICKNESS TESTER

Combining beta-backscatter and magnetic-induction principles in a single unit, the Beta-Min 1800 is a computerized plating/coating thickness measurement system. The



# Industrial Product Showcase



tester measures the thickness of nickel (even through final layers of gold and rhodium), tin-lead, gold, and copper.

The Beta-Min 1800 provides a precise evaluation of all critical coatings, including nickel-plated tabs, and ensures correct plating thicknesses during the manufacture and inspection of pc boards. The  $\mu$ P-based device features a 24-character alphanumeric display. Thickness results are displayed in microinches, mils, micrometers, percent composition, or counts per minute. The unit simultaneously accepts two beta probes and a nickel probe, with software-controlled probe selection.

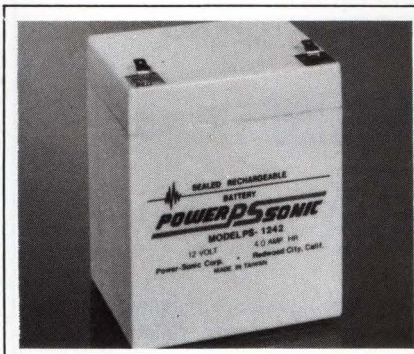
Other features include nonvolatile memory, 20 data-retention locations, plating-bath density correction, base-material correction, an RS-232C port, and a parallel-printer interface. The unit weighs 12 lbs and measures 15 x 6 x 13 in. The power input is 15W at 115/230V, 60 Hz. \$5000.

**CMI International, 2301 Arthur Ave, Elk Grove Village, IL 60007. Phone (312) 439-4404. TLX 282052.**

Circle No 617

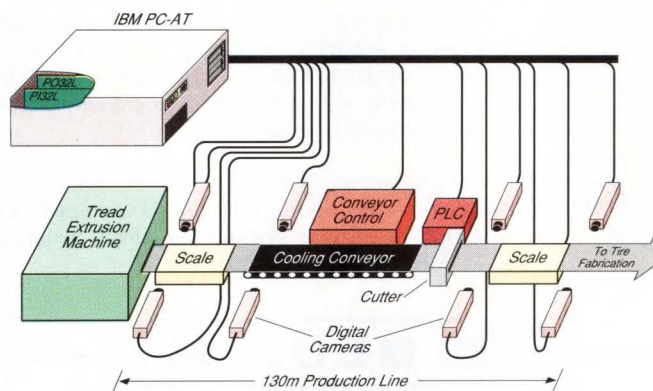
## 12V SEALED BATTERY

The PS-1242 rechargeable 12V sealed lead-acid battery has a capacity of 4 ampere-hours. The 3.54 x 2.75 x 4.01-in. unit packs 1.23 watt-hours of energy/in<sup>3</sup>. The battery is designed for such applications as portable power, security equipment, emergency lighting, and electronic memory protection.



The maintenance-free battery is usable in any position and suitable for both standby and deep-cycle applications. The PS-1242 can deliver 40A of high-rate discharge current. The battery weighs 3.74 lbs, has a life expectancy of more than 5 years, and can be recharged 200 to 500 times, depending on the average depth of discharge. \$16 (500).

**PowerSonic Corp, Box 5242,**

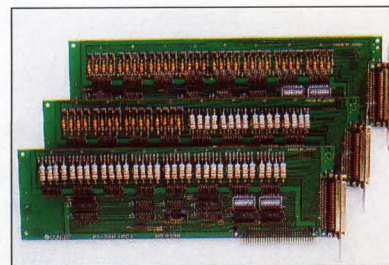


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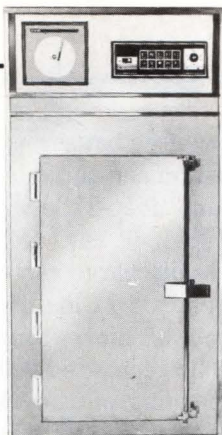


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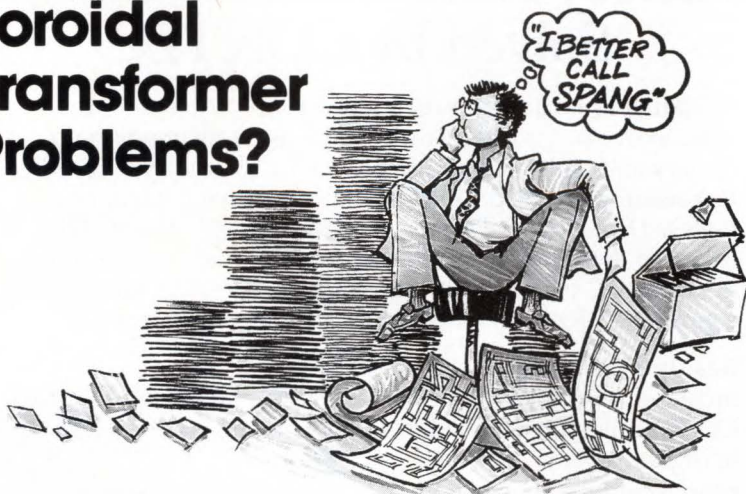


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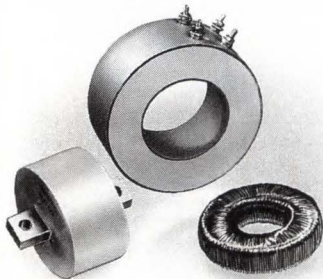
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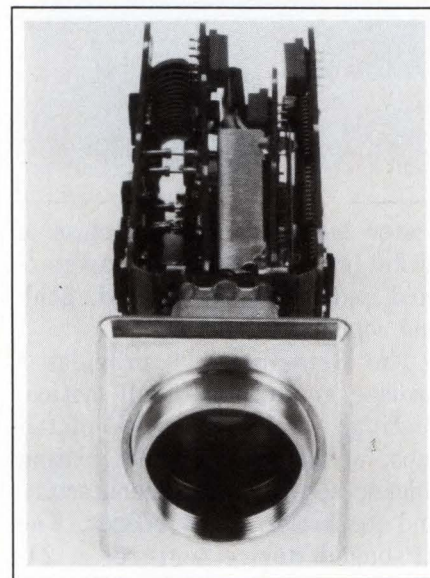
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## Showcase

Redwood City, CA 94063. Phone  
(415) 364-5001. TLX 348400.

Circle No 619



### IMAGING MODULE

Based on the company's solid-state image sensor (SSIS), the 56470 Series modular subassembly requires only a chassis and lens to form a complete black-and-white video camera for use in machine vision and surveillance. The module consists of the SSIS and all necessary drive, video-processing, and power-supply circuits. Two basic versions are available: a 525-line version that meets EIA standards, and a 625-line version that meets CCIR standards. Each version is available in three different sensor-quality grades.

The SSIS used in the module has an image area of 6×4.5 mm and works at ambient light levels as low as 0.5 lux. The unit has a bandwidth of 5.8 MHz and an S/N ratio of 46 dB. An integral master clock derives the field-, frame- and line-synchronization pulses, or you can synchronize the unit with an external reference from a computer or another camera. The composite-video output signal is 1V p-p. An iris-control output is available to drive lenses with an automatic iris. The unit's C-mount mechanical interface accepts standard 0.5-in. (or

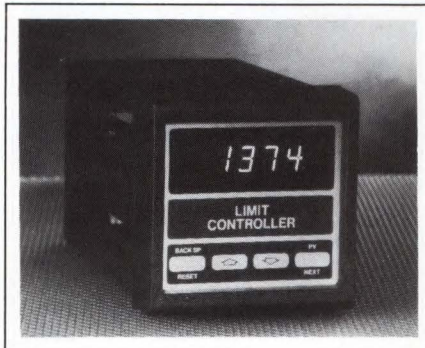


# Industrial Product Showcase

larger) lenses. DM 600 to DM 1300, depending on quantity, grade, and importing country.

**Philips International BV, Box 218, 5600 MD, Eindhoven, The Netherlands. Phone +31 40 724173.**

Circle No 618



## LIMIT CONTROLLER

The Model 2040 limit controller provides a limit shut-off control for temperature-sensitive equipment or process control systems. For

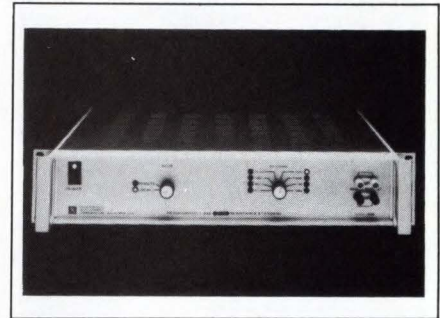
overtemperature shut-down and other applications requiring limit control action, the unit can act independently of any other controls. The controller's input works over a current range of 4 to 20 mA and handles a variety of thermocouples including J, K, R, S, T, E, B, and Platinum RTD types. The output of the 2040 controls a 5A, 240V ac noninductive Limit relay that has both NC (normally closed) and NO (normally open) contacts.

A bright-blue, high-visibility vacuum-fluorescent display prompts the user with fixed sequences of displays to ensure the controller's calibration and operation. An independent analog-backup circuit monitors the measurement and provides redundancy to trip the Limit relay should the temperature exceed the primary setpoint. Other features include a self-diagnostics capability, a digital watchdog, and keypad security. Standard unit,

\$225; FM-approved unit, \$235.

**LFE Corp, Instruments Div, 55 Green St, Clinton, MA 01510. Phone (508) 835-1074. TWX 710-347-1734.**

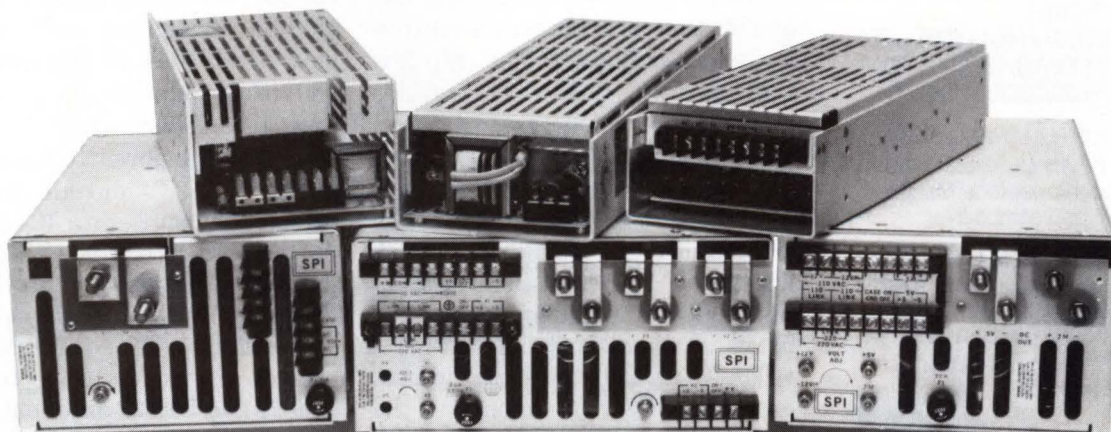
Circle No 620



## CALIBRATOR

The Model 620A resistance calibrator features eight cardinal resistance points and is IEEE-488 programmable. Without the need to switch leads, the 620A simplifies resistance measurements in laboratory, engineering, and production-

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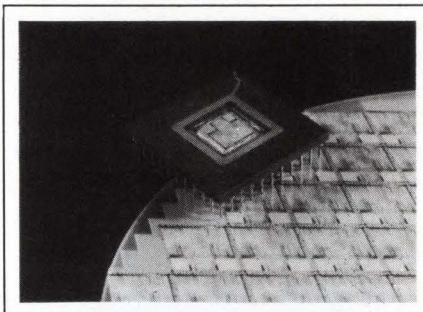
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## Industrial Product Showcase

line applications. Designed for use with both smart and dumb DVMs and DMMs, the calibrator provides resistance values of 1, 10, 100, 1k, 10k, 100k, 1M, and 10 MΩ. The worst-case accuracy is 0.002 to 0.0125%, depending on the resistance value. The 620A accommodates 2- or 4-wire connections and has a parallel computer interface. \$1530.

**Electronic Development Corp,**  
11 Hamlin St, Boston, MA 02127.  
Phone (617) 268-9696. TLX 951596.

Circle No 621



### MICROCONTROLLER

The RTX-2000 10-MIPS, high-performance 16-bit microcontroller has on-chip timers, an interrupt controller, and a multiplier. The chip features an ASIC Bus, which provides off-chip architecture extension, using hardware acceleration logic and application-specific I/O devices. Using a stack-oriented, multiple-bus architecture, the RTX-2000 lets you implement such real-time applications as DSP, image processing, robotics, graphics, and simulation.

The RTX-2000 provides direct execution of Forth, eliminating the need for assembly-language programming. Other features include a single-cycle 16-bit multiply unit, a single-cycle subroutine call/return unit, 3-cycle interrupt latency, and two on-chip 256-word stacks. The controller also has 1M byte of address space, and word/byte memory access. Fabricated in low-power CMOS, the RTX-2000 runs at 5 mA/MHz typ. In an 84-pin PGA package, \$190 (1000); evaluation board,

\$1500.

**Harris Corp, Semiconductor Sector, Box 883, Melbourne, FL 32901. Phone (305) 724-7800.**

Circle No 622



### MOTION CONTROL ICs

Intended for use with a variety of dc and brushless-dc servo motors, the LM628 motion-controller IC uses incremental shaft-encoder feedback to control the position, velocity, and acceleration and deceleration rates of servo mechanisms. The IC takes pulses from an incremental encoder and commands from an 8-bit parallel bus connected to a host μP. Based on the commands and programmable filter parameters, the LM628 writes to a DAC to control the power to a motor.

The LM628's output port can drive either an 8- or a 12-bit DAC. A second device, the LM629, outputs a PWM pulse stream that can drive an H-switch for dc motors or a commutator like the LM621 to control a brushless dc motor. The LM628 and LM629 differ only in the way they interface to the system's power stage. Other features include 32-bit internal computation abilities, a 750-kHz encoder capture rate, a sampling frequency of 3 kHz, and a clock frequency of 6 MHz. Both devices come in 28-pin DIPs and cost \$30 (100).

**National Semiconductor, Box 58090, Santa Clara, CA 95052. Phone (408) 721-4494. TLX 346353.**

Circle No 626





**Now, what about  
the other 95%  
of your design?**



## Signetics Announces Third-Generation Programmable Logic Architecture

SUNNYVALE, CA, November 17, 1986—Signetics today announced their first Programmable Macro Logic (PML) device, the PLHSS01 Random Unit. Fully supported by Signetics advanced PC-based AMAZE design automation software, the PLHSS01 marks a major milestone in the evolution of Programmable Logic Devices (PLDs) because it combines the high performance levels expected by users of today's PLDs with substantially greater equipment logic density than previously available.

The PLHSS01 is a flexible, high-density, high logic density device that provides users with a "gate bucket" that provides a flexible network count and an extremely flexible NAND-NAND internal foldback paths, it is ideal for any level of logic functions utilizing Theorem.

## Signetics Expands ACL Family With 47 New Functions

SUNNYVALE, CA, April 18, 1988—Signetics announced today the addition of 47 new functions to its Advanced CMOS Logic family, raising the total number of functions from 103 to 150—which makes it the largest ACL family available.

The new functions are a direct response to requests from the firm's customer base, and confirm the company's commitment to ACL design.

Included in the list of new additions are read-back registers, multiplexers and demultiplexers, registers, line drivers, transceivers, counters, flip-flops, comparators, and various gates. A number of new parts, such as octal transceivers, buffers and line drivers have been specifically selected to satisfy a growing need for high-speed bus interface functions.

## Four More CMOS PAL-Type Devices Announced by Signetics

SUNNYVALE, CA, May 11, 1988—Signetics today announced the addition of four new PAL-type devices to the Array Logic family. The new devices are in four speed/power ratings, full-power as well as low-power Series 24 Bipolar.

A functional PAL and other Series may be using timing and bus interface in nature of different PAL applications. In addition, the company's 20-pin PAL-type family is among the industry's fastest.

## Signetics' Fast PAL-Type Devices Challenge Industry Speed Record

SUNNYVALE, CA, July 11, 1988—Signetics today announced two new high-speed Programmable Array Logic (PAL-Type) families and the world's fastest Programmable Logic Arrays (PLAs).

The architecturally advanced 20- and 24-pin PLAs set a new total propagation delay with a 12ns while Signetics' ultra-fast 24-pin PAL-type products are unsurpassed in propagation delay. In addition, the company's 20-pin PAL-type family is among the industry's fastest.

## Signetics Announces Wide Range of High-Speed Programmable Logic Solutions Available in SMD Versions

SUNNYVALE, CA, May 18, 1988—Signetics announced today that all of its Programmable Logic Devices (PLDs), including PLAs and PAL\*-types, logic sequencers, (PLSs) and Programmable Macro Logic (PML), are now available in

surface mount packages. Designers requiring SMD capability can now have the convenience of dealing with one vendor, one technical contract and one software support system no matter what the application.

## Signetics Introduces Industry's First 7-Port EPROM Microcontroller

## SIGNETICS ENTERS EPROM MICROCONTROLLER MARKET WITH EXCLUSIVE ALTERNATE FOR THE INTEL 87C51/80C51


SUNNYVALE, CA, June 10, 1988—Signetics today announced its entry into the EPROM microcontroller market with the introduction of a single chip, 8-bit CMOS part, the S87C51. The new Signetics device is a direct functional replacement for Intel's popular 87C51/80C51 microcontroller products.

The S87C51 features a 4K x 8

EPROM with 16-bit counter, serial channel processor. Fabrication speed and of HMOS, features of CMOS program addressing

state control for handshaking, the clamp onto a microprocessor and be loaded, similar access memory (RAM) distributed processing be transferred by waiting.





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Ultra-fast microprocessors get most of the glory for improving total system performance.

But what good is a high-speed MPU if the other 95% of your system can't keep up with it? And what about designs that don't require a microprocessor?

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**Those essential devices that keep pace with the hot new MPUs to improve total system performance.**

We make it easy for you to get them. From one vendor. In less time. With less paperwork. For less cost. Over 28,000 different types of devices in a variety of packages, including military and SMD. From the standard PROMs and EPROMs needed to program your design to proprietary bus arbiters that make your system metastable-immune. And for your application specific projects we've got PALs\* plus the PLDs and PML that we invented.

We offer over 300 linear ICs, including new Fiber Distributed Data Interfaces (FDDIs) that reduce your networking costs. And more high speed CMOS microcontroller derivatives than you'll find anywhere else—including OTP EPROM versions and SMD packaging.

We cover all your technology essentials. One look at our Technology Roadmap (below right) tells you where we are, and where we're going.

But that's not all.

**We're big on quality.** As a major supplier of ICs to the military, we have to be. Setting the industry quality standard—from our statistically insignificant 35 PPM to our zero defects warranty.

**We're part of N.V. Philips.** That means you benefit from our worldwide resources. From Philips' global R&D facilities to Signetics' new 1 micron CMOS Class 1 wafer fab.

**We've got the guts.** We're not just talking product. We mean people too! Individuals who rise to any challenge, and are fanatical about customer service and support.

For example, our Electronic Data Interchange (EDI), gets our people closer to yours and shortens the time we need to respond to your requests. And our Just In Time (JIT) program enables our people to deliver product exactly when your people need it. This keeps your production on schedule and reduces your inventory cost.

**There you have it. Products. Technologies. Services. The essentials you need to improve the total performance of your system.**

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served basis. Separate  
ant" outputs are available to  
which one of the request in-  
served by the arbitration logic.  
ous Grant" outputs are enabled  
common enable (EN) input. In  
to generate a bus request signal.  
parate 4 input AND gate is pro-  
ed. This may also be used as an  
ependent AND gate.

employ un-  
ed address and

TECHNOLOGY ROAD MAP			
Process	Feature	1988	1989
BIPOLAR	Min. Feature Size	1.5μ	1.0μ
	Cutoff Frequency	10GHz	15GHz
	Min. Gate Delay	130ps	50ps
	Min. Feature Size	1.2μ	1.0μ
CMOS	Elec. Channel Length	1.1μ	1.0μ
	Gate Oxide Thickness	250A	200A
	Min. Gate Delay		1.2μ
	Cutoff Frequency		10GHz
BICMOS	Min. Gate Delay		130ps
	Elec. Channel Length		1.1μ
	Gate Oxide Thickness		250A
	Levels of Metal Interconnect		2
Product LOGIC	FAST Functions	209	234
	ALS Functions	40	70
	HC/HCT Functions	145	155
	ACL Functions	30	150
PALs*	PROG. MACROLOGIC	10ns	7ns
	ECL PROMs	12ns	8ns
	EPROMs	33MHz	40MHz
		1300 gates	2800 gates
		1k/5ns	16k/8ns
		256k/120ns	1Mbit/150ns



# We've got the

## Signetics Introduces RF Communication SUNNYVALE, CA, May 11, 1988

Signetics today announces high-performance low power ICs targeted for the RF market.

The NE/SA60 are very low power RF/IF integrated circuits with sensitivity wide enough to be used in cellular

## Signetics NE5212 Preamp Heralds Cheaper Fiber Networks

The fanfare for Signetics' latest high-speed transimpedance amplifier heralds a new era in fiber-optic networks. Intended for the receiving end of a 100 Mbaud data link, the silicon bipolar part is the first of a family of parts with which Signetics means to meet the requirements of the recently issued Fiber Distributed Data Interface (FDDI) standard. The NE5212 chip is available now at \$2.30 in quantities of 100 or more. The price implies a plunge in fiber-optic local area network cost and a challenge to coaxial cable. The IC ties directly to the PIN or avalanche photodiode at the receiving end of an optically coupled data link. There it converts the current output of the diode in a voltage suitable for further processing.

## Signetics Single 1Mbit DRAM Controller Handles 40ns Access

SUNNYVALE, CA, May 23, 1988—Signetics announced today a new series of 1Mbit dynamic RAM controllers that offer synchronous single- and dual-port operation at 100MHz—providing arbitration, signal timing and refresh address generation for DRAMs up to 40ns. The 74F1764 and 74F1765 are

## Signetics HS641 Marks Entry Into CMOS EPROM Market

SUNNYVALE, CA, May XX, 1988—Signetics today announced its entry into the High Performance segment of the CMOS EPROM market with the unveiling of an 8K x 8 device that offers bipolar speed and CMOS low-power performance at competitive pricing. "Our part is one of the fastest of its kind on the market," said Terry Leeder, vice president and general manager of the Application Specific Product division for Signetics. "And Signetics has the added advantage of being the only high-volume producer to introduce this type of device."

## AS AN RCE

x 8 RAM, two  
rs, a full duplex  
and Boolean

offer the high  
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## Signet for Me e A

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We've got the essentials  
that improve total design  
performance.

The guts, without which  
there is no glory.

For you—or us.

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Advanced Micro Devices, Inc.



# VCH 9, other miniature lamp suppliers 0.

	VCH	Other Suppliers
	In a few hours	In a few weeks
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On-going reliability life testing	Yes	No
Chromaticity Tests, X or U' & Y or V' Coordinates	Yes	No
Failure Analysis Reports	Yes	No
Lamp performance data to M.S./A.N.S.I. standards	Yes	No
In-house Chromaticity and M.S.C.P. measurements	Yes	No
Environmental Test Data	Yes	No
Application and specifications development assistance	Yes	No
Just-In-Time delivery program	Yes	No

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CIRCLE NO 57

EDN September 29, 1988



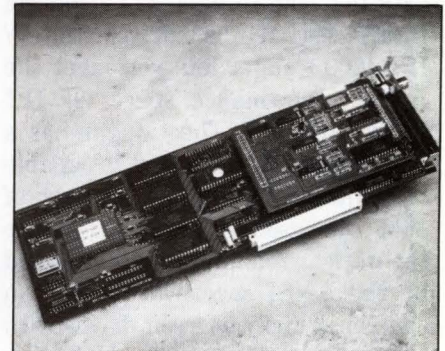
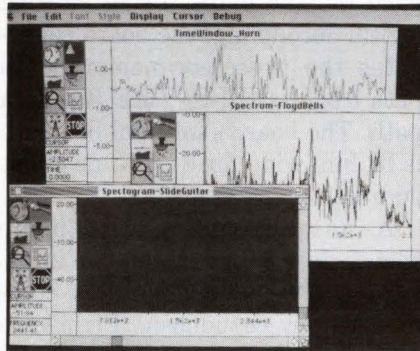
## DSP board and menu-driven software tools perform signal analysis on a Macintosh II

The MacDSP add-in card and software tools for the Macintosh II provide users with an interactive menu-driven signal-analysis system. You can specify the DSP card in 8M-, 12.5M-, or 25M- flops speed grades. When used with a data-acquisition daughter card, the DSP board can acquire data at a 125-KHz rate, process the data, and display the data in real time.

The MacDSP employs the AT&T DSP32 floating-point digital-signal processor. The processor can perform multiply-accumulate operations in a single instruction cycle, thereby offering far superior computational power than the Macintosh 68020 native  $\mu$ P. You can employ the card in computationally-intensive applications, such as signal processing, image processing, and graphics.

Equally important, the DSP board comes with a menu-driven application-layer software package. You control the software via the Macintosh mouse and standard icon-based user interfaces. DSP chips are readily available, but you must develop code for a specific application to take full advantage of the chips' speed. However, the MacDSP software does include a complete application package for signal analysis.

For example, the software can perform modulation; FFTs; spectral averaging; Hilbert transforms; Hamming, Blackman and Kaiser windows; and Butterworth, Chebyshev, FIR and elliptic IIR filters. Furthermore, all of the signal-processing functions are performed and can be displayed in real time. The DSP board makes the real-time



*The signal-analysis software and DSP board included in the MacDSP package converts a Macintosh II into a real-time interactive DSP workstation.*

video-display rates possible by acting as a rasterizing coprocessor to the Macintosh CPU. You can display data in a variety of formats, such as magnitude, phase, color spectrogram, and waterfall; and you can manipulate the screen image with functions such as log scaling, zoom, and maximum amplitude hold.

You can apply the signal-processing functions to incoming data from the data-acquisition daughter card, to data stored in main memory (800k samples/sec max), and to data stored on disk (70k samples/sec max). Using the mouse and pull-down menus, you can configure analog/digital inputs/outputs and control parameters such as sample rate and buffer size. Frequently-used setups can be saved as documents.

The software package supports multiple windows, therefore, you can simultaneously display and compare the results of different DSP operations. And, you can change the type of function being applied to data on the fly. You can also modify parameters such as cut-off frequency on the fly.

Finally, you can easily develop

other applications for the board. The onboard firmware allows access to all processor registers from high-level Macintosh driver functions. You can also call a library of DSP functions from a high-level language. The company plans to add functions for filter design, linear predictive coding, and adaptive equalization. You can also develop custom code for the board with AT&T's (Allentown, PA) DSP32 C compiler.

The 8M- and 12M-flops versions of the board are available now and cost \$2249 and \$2745, respectively. The price includes the DSP board with 64k bytes of memory and the menu-driven software. The 25M-flops board should be available by the end of the year for \$3241. In addition, the 125-KHz, 16-bit A/D and D/A card costs \$486.

**—Maury Wright**

*Spectral Innovations Inc, 292 Gibraltar Dr, Suite A-4, Sunnyvale, CA 94089. Phone (408) 734-1314.*

**Circle No 721**



## IPI controller for VME systems provides 36M-byte/sec data transfer

If your VME design calls for faster data I/O from Intelligent Peripheral Interface (IPI) disk drives, the V/IPI 4260 Cougar lets you meet the ANSI performance specs for IPI Level 2 (IPI-2). The Cougar has a bus-packet interface that is capable of transferring data in excess of 36M bytes/sec—that's 90% of the theoretical maximum rate defined by the ANSI spec. One board can control as many as eight drives with 1:1 interleaving. The IPI disk drives currently provide transfer rates reaching 3M bytes/sec, and the next generation of IPI-2 drives are expected to offer transfer rates as high as 6M bytes/sec.

Based on a 16-MHz 68020, the \$4995 Cougar comes with a 256k-

byte data buffer that you can expand to 512k bytes. Using internal logical decoupling, the board segregates the processor/memory data path from its IPI-to-VME Bus data path. The board's internal bus path is 32 bits wide for 8-, 16-, or 32-bit addressing and transfers.

A data-streaming IPI mode speeds data transfers, and an interlocked IPI mode simplifies commands and responses. Firmware minimizes the board's use of VME Bus bandwidth. The board also accommodates VME Bus Sequential Mode transfers, and hardware switches let you select from four bus priority levels.

A proprietary software interface creates individual work queues for

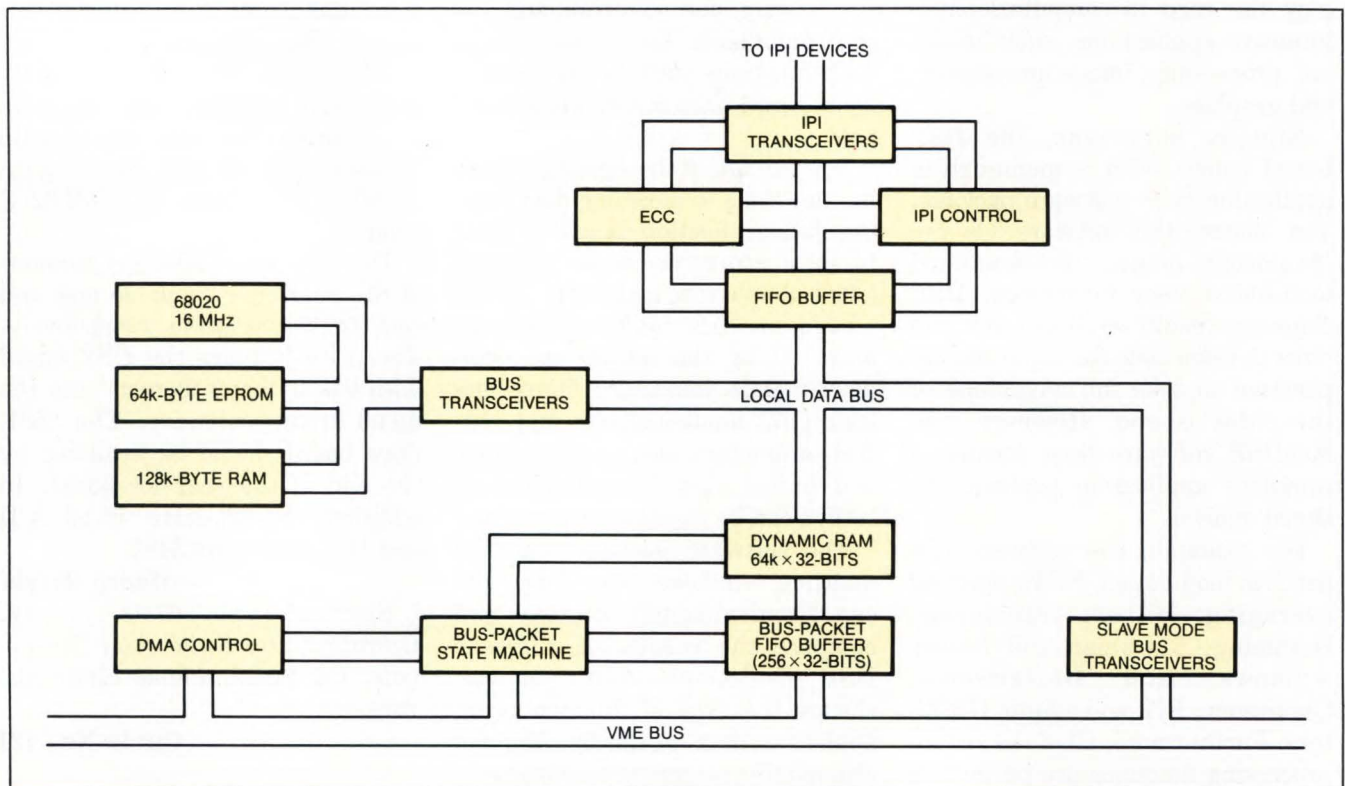
each of the IPI devices controlled by this board. Even drives with different data rates can co-exist under the Cougar's control. This capability reduces host-system overhead and boosts operating efficiency.

A Unix-optimized caching algorithm provides zero-latency reads and writes. You can use software-programmable interrupt levels, vectoring, address modifiers, and DMA burst rates to boost your system's performance. Error-correction code and error-recovery tools ensure data integrity and seamless recovery from IPI device faults.

—J D Mosley

Interphase Corp, 2925 Merrell Rd, Dallas, TX 75229. Phone (214) 350-9000.

Circle No 722



Controlling as many as eight IPI-2 disk drives at data rates reaching 10M bytes/sec, the V/IPI 4260 Cougar from Interphase Corp also sports intelligent features such as error correction and programmable address modifiers.



Z I L O G



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Along with the tremendous performance benefits of having an SCC in CMOS, you'll get greatly increased speeds. Maximum data rates of 2.5 Mb/sec, for example. And the on-board 10x19-bit status FIFO and 14-bit byte counter ensure high-speed SDLC transfer. Plus the CMOS SCC's enhanced DMA support cuts your CPU overhead considerably, so you don't have to babysit the device.

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Using Zilog's advanced 2 micron CMOS manufacturing process, we're currently achieving better than 100 PPM on the Z85C30. With over 4000v ESD protection, the device has a very high immunity to EMI and static-induced stress. And the CMOS SCC is available in MIL Standard 883C for even more reliability assurance.

### We wrote the book on SCCs.

Zilog's NMOS SCC is widely used by the industry's top names in system manufacturing. Our original SCC literature is the book that much of rest of the industry has used as a source. We offer a full complement of support materials including application notes and a list of detailed answers to the most commonly asked questions.

We've got lots more to tell you about the CMOS SCC. Not to mention some other very exciting Zilog SCCs, including the soon-to-be-released SMART SCC and INTEGRATED SCC. All off the shelf and backed by Zilog's proven quality and reliability. Enough said. Contact your local sales office or your authorized distributor today. Zilog, Inc., 210 Hacienda Ave., Campbell, CA 95008, (408) 370-8000.

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## Packet communications controller IC includes USART and memory controller

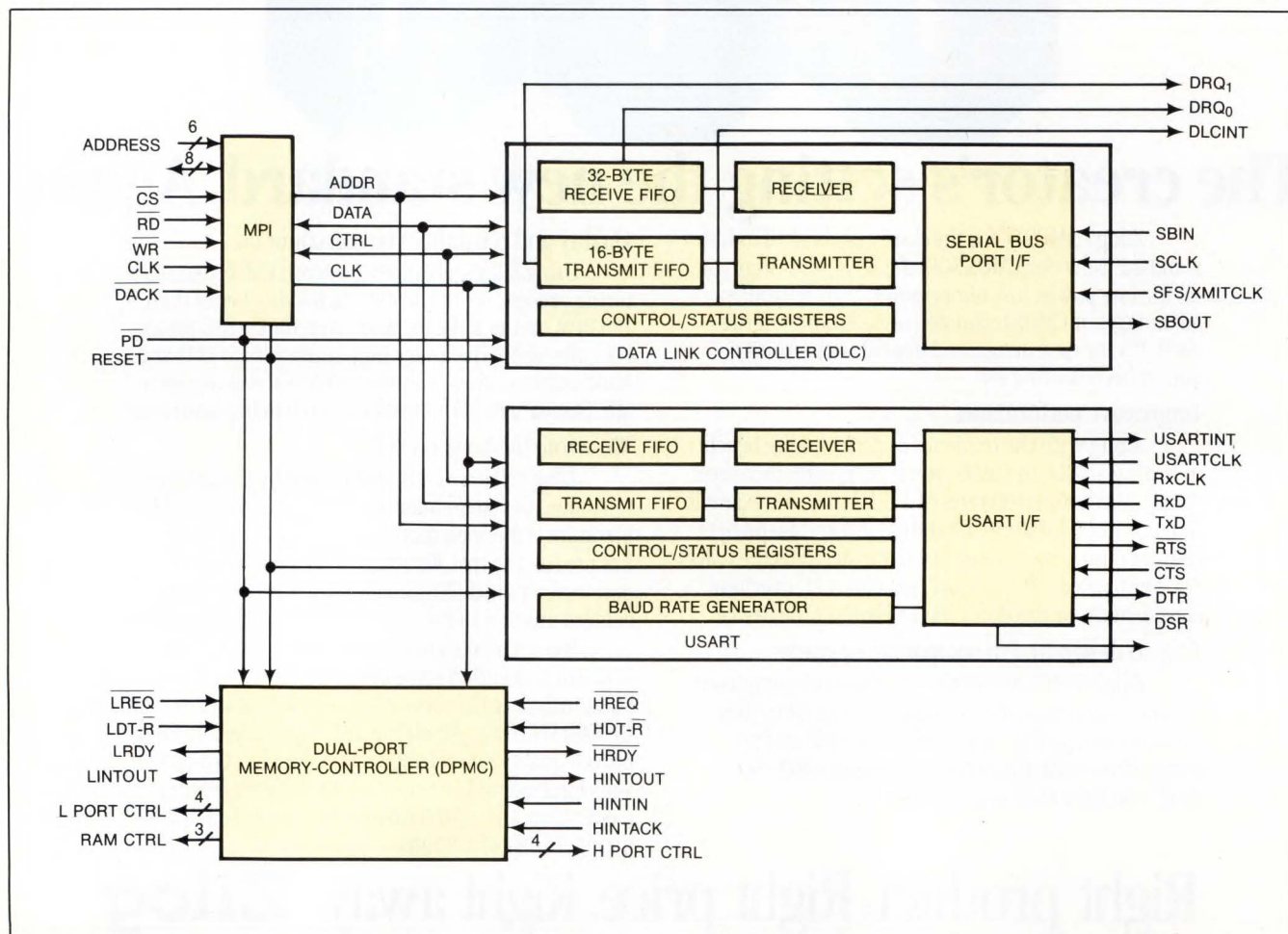
Combining a data-link controller (DLC), a universal synchronous/asynchronous receiver/transmitter (USART), and a dual-port memory controller (DPMC) in a single IC, the Am79C401 Integrated Data Protocol Controller (IDPC) provides a platform for intelligent ISDN, X.25, SNA, and LAN communication processing. You can use the IDPC in any network that operates at speeds below 2.048 MHz and uses a packet protocol other than Bisync.

The IDPC reduces the host CPU's overhead by providing bit-oriented communication processing for multiple protocols, direct register addressing, and a serial interface that accommodates as many as 31 8-bit channels. The chip operates with zero wait-states when used with a 12.5-MHz 80188  $\mu$ P. A power-down mode reduces the chip's idle power consumption but maintains program data.

The DLC provides the IC's packet network interface, and the

USART gives the chip its terminal interface capability. The DPMC lets you build an inexpensive shared memory interface to your host system. Designed in conjunction with AT&T, the IDPC suits such applications as terminal-to-mainframe communications, instrumentation and industrial control networks, point-of-sale terminal networks, and ISDN terminal adapters.

The chip supports HDLC, SDLC, LAPB, LAPD, and DMI communication protocols at a maximum data



*Suitable for use in ISDN, SNA, X.25, and local-area networks, the Am79C401 Integrated Data Protocol Controller (IDPC) includes a data link controller, a dual-port memory controller, a  $\mu$ P interface, and a universal synchronous/asynchronous receiver/transmitter.*



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asking

"What if..."



## Now a network analyzer and a spectrum analyzer in one box. From HP.

The HP 4195A Network/Spectrum Analyzer. It's the *one* tool you've been waiting for to make development and production testing of your analog devices easier, more flexible—and at half the price of equivalent dedicated analyzer solutions and less than other combination units.

For the first time, you have a combination analyzer with a balanced set of specifications for both vector network and spectrum analysis functions. And, if that weren't enough, you can use it for *impedance analysis*, too.

The 10Hz to 500MHz range of the HP 4195A make it ideal for audio, base-band, HF, VHF, and IF applications. A unique feature is four-channel spectrum

measurement capability that accommodates four independent inputs. The unit features an internal flexible disk drive, color CRT, User Math, User Defined Functions, User Programs for customization—and it's softkey menu driven, making it extremely friendly. As usual, HP delivers value.

**Call 1-800-752-0900, Ext. B215.**

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Introducing our new Self-restoring Polymer Fuses... **1,606\***

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**DISK-LESS PC SYSTEMS MADE EASY**  
Fastore's SolidISK™ and SolidISK/LI™ Solid-state, non-volatile read-write memory systems for IBM PC's and compatibles. **580\***

With EDN Info Cards, you can turn a small investment into high-quality sales leads.

Issued six times per year in loose-deck packs, EDN Info Cards are delivered to EDN magazine's U.S. circulation of 121,500 specifiers and buyers. Which means they deliver results! In fact, the average card in a deck pulls literally hundreds of prospects.

You'll enjoy this steady, dependable source of qualified leads for less than 1½¢ per name. And because all inquiries come directly back to you, the faster you respond, the faster you get results.

Used as an adjunct to an advertising/promotion campaign or all by themselves, EDN Info Cards will generate the qualified leads you need to sell your products.

For further information, contact Lauren Fox, EDN Info Cards Manager, at (203) 328-2580.

\*Numbers represent actual responses.

## UPDATE

transfer rate of 2.048M bps. Certain HDLC Layer-2 functions are supported in the chip's hardware to reduce software requirements: short- and long-packet checking; received-packet length counting; Flag and Abort or Flag and Mark Idle generation and checking; bit-residue handling; and zero-bit inserting and deleting. A 32-byte receive FIFO buffer and a 16-byte transmit FIFO buffer have programmable thresholds and DMA handshake capability. The size of these buffers improves throughput and reduces real-time constraints on software.

The IDPC includes multiple address recognition in the form of four programmable 8- or 16-bit addresses, a hard-wired broadcast address, and first- or second- byte address selection. You can access an optional command/response bit detection feature, as well as local- and remote-loopback diagnostic modes. The chip's serial interface lets it operate either in a non-multiplexed or a 31-time-slot multiplexed mode. A status-stacking mechanism improves interrupt latency and lets the chip receive as many as four sequential packets.

Software for the Am79C401 includes the \$18 (100) Am79LLD401 Low-Level Driver, which provides a common interface to higher layers of software. You can buy the IDPC as a 68-pin PLCC or LCC device for \$20.52 (100). The ITC Board, a plug-in PC-compatible evaluation board, sells for \$1750.—**J D Mosley**

*Advanced Micro Devices, Box 3453, Sunnyvale, CA 94088. Phone (800) 538-8450. TLX 346306. TWX 910-339-9280.*

**Circle No 723**



# Introducing OmniLab 9240.

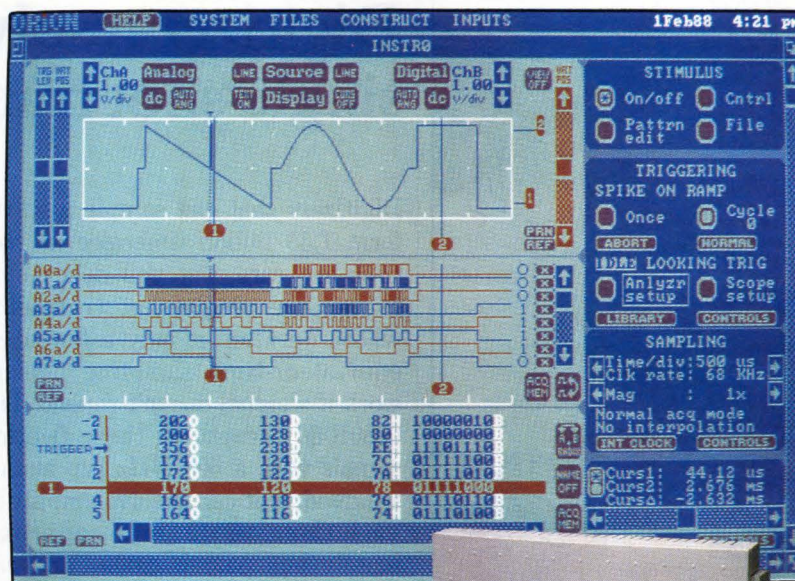
## Totally Integrated Scope-Analyzer-Stimulus.

■ Combine a 100 MHz digital oscilloscope with a time-aligned, 200 MS/s 48-channel logic analyzer. Next add synchronized analog and digital stimulus generators. Then a remarkable new triggering system. What you have is the 9240—a whole **new class** of instrumentation. Expressly designed to speed challenging analog and digital analysis. And get you from concept to product faster.

■ The 9240 is based on an innovative new instrument architecture that merges high-speed universal hardware and seamlessly integrated software to create high-performance capabilities not available in separate instruments. Analog and digital traces are always time-correlated in a unique, single screen display. SELECT™ triggering bridges scope and analyzer techniques. And OmniLab's stimulus generators can playback captured or edited signals.

■ At the heart of the 9240 is SELECT triggering, the most straightforward and complete solution **ever** to triggering dilemmas. It's one system, operating with synchronized analog and digital views of your data. By combining conventional oscilloscope and analyzer triggering with powerful RAM truth tables—plus min/max time qualification as needed—SELECT triggering helps you analyze hardware, debug software, and integrate systems more easily.

■ OmniLab™ is a generation ahead of conventional digital scopes that often hide rarely occurring faults because they only show you a few cycles out of millions. With its continuous monitoring, you can use SELECT triggering to quickly catch every occurrence



OmniLab display demonstrates capture of an imbedded analog glitch (in top trace) with time-aligned presentation of the waveform's digitized bit values (center) and numeric states.



of rare events like metastable states, bus contentions, missing pulses, and buried noise glitches.

■ The 9240 is like having a complete benchtop of instruments integrated with your PC/AT or compatible. Which you can easily customize for digital development, analog development, or a combination of both.

■ With OmniLab, your productivity will soar. Because you achieve results with fewer instruments. And in fewer steps than ever before. By no means least, the 9240 delivers the best price/performance you'll find anywhere, costing just \$8900 fully outfitted. And most importantly, without compromising a single high-performance spec. Not a one.

■ For more information, call toll free **800/245-8500**. In CA: 415/361-8883. Or write for complete literature.

**ORION**  
INSTRUMENTS

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TELEX: 530942 FAX: 415/361-8970

**Computer Integrated Instrumentation**

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NO-COMPROMISE 9240 SPECIFICATIONS			
DIGITAL OSCILLOSCOPE		LOGIC ANALYZER	
Digitizers:	Two, 8 bit	Inputs:	48, timing and state
Bandwidth:	100 MHz	Asynchronous Clocking:	34 MS/s on 48 inputs; 204 MS/s on 8 inputs
Single-Shot Digitizing:	34 S/s to 204 MS/s	Repetitive Sampling:	680 MS/s on 48 inputs
Repetitive Sampling:	680 MS/s	Synchronous Clocking:	0 to 34 MS/s
Scale Factor:	5 mV/div to 10V/div in 1-2-5 sequence	Acquisition Memory:	4K samples (16K, 64K optional)
Record Length:	4K (16K, 64K optional)	Disassembly Options:	Over 150 microprocessors
ANALOG STIMULUS		DIGITAL STIMULUS	
Output:	8mV to 8 V peak-to-peak, 8 bit	Outputs:	24, 74F tri-state drivers
Cycle Length:	4 to 4K samples (16K optional)	Cycle Length:	4 to 4K samples (16K optional)
Clocking:	34 S/s to 34 MS/s	Timing:	34S/s to 34MS/s
Functions:	Record, edit and playback	Functions:	Record, edit and playback



# NPC

## DIGITAL SIGNAL PROCESSING

- **SM5828**  
< Video Shift Register >  
8-bit word, 1 to 128 variable stages  
f clk = 20 MHz  
24PIN DIP
- **SM5831F**  
< Digital Video Filter >  
4 to 8-tap variable FIR  
f clk = 15 MHz  
64PIN FPP
- **SM5808**  
< 8 x 8-bit Multiplier >  
t mac = 45 nS  
48PIN DIP
- **SM5810**  
< 16 x 16-bit Multiplier >  
t mac = 65 nS  
64PIN DIP/68PIN PGA
- **SM5804**  
< Audio Digital Filter >  
Parallel In/Out, 2 Channels, 60PIN
- **SM5805**  
< Audio Digital Filter >  
121st order filter, 2 channels  
28PIN DIP
- **SM5814**  
< Audio Digital Filter >  
Serial In/Out, 2 Channels, 24PIN

## SPECIAL FUNCTION

- **SM6100**  
< 8-bit A/D Converter >  
2.1  $\mu$ s Conversion time  
No S/H required  
 $\mu$ P-bus compatible  
20PIN DIP
- **PLL2001**  
< PLL Frequency Synthesizer >  
f in = 2 ranges, 20 MHz & 200 MHz  
16PIN DIP
- **SM6433**  
< BWTV Camera Sync. Generator >  
NTSC or CCIR format selectable  
22PIN DIP
- **SM8530B**  
< Standard Bus Interface Decoder >  
Meets IEEE-488, HP-IB & GPIB  
40PIN DIP
- **SM5130**  
< PLL IC for Cordless Telephone >  
Fmax = 60MHz  
16/18PIN DIP

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CIRCLE NO 13

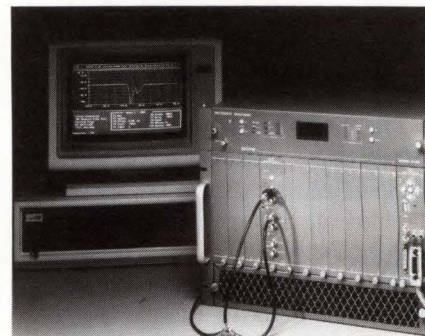
# PRODUCT UPDATE

## Digitizer resolves 500-MHz, single-shot transients to 11 bits

Digitizers that can sample a waveform 1.35 billion times/sec in real time are rare, yet you need them to capture single-shot transients whose duration is only a few nsec; equivalent-time sampling doesn't work if a signal doesn't repeat. The 6880B/6010 captures these fleeting signals with a 500-MHz typ analog bandwidth; it can resolve amplitude variations to 11 bits—approximately one part in 2000—and can provide 9.6 bits of "effective accuracy" in a "sine-fit" test. This test produces a figure of merit that accounts for differential nonlinearity, noise, aperture uncertainty, and harmonic distortion.

Using a charge-coupled-device (CCD) buffer, the 6880B/6010 captures "snapshots" of the input signal's amplitude every 750 psec and applies them at a slightly lower rate to a flash A/D converter. The unit can store 10,000 digitized samples in its waveform memory. According to the vendor, the entire digitizing process appears to occur in real time.

When you capture repetitive waveforms with the 6880B/6010, you get a bonus: Through signal averaging performed by a 68020  $\mu$ P combined with a 68881 arithmetic coprocessor, the resolution improves to 14 bits—but the unit can average a maximum of only 330 waveforms/sec. Besides averaging waveforms, the unit's processors correct for all CCD-induced errors and systematic "noise"; they also control autocalibration to maintain the digitizer's accuracy. You don't have to have a computer to operate the digitizer; you can control operation manually from the front panel.



*Coupled to a personal computer, this waveform digitizer becomes a digital oscilloscope with a 500-MHz bandwidth for single-shot transients and 14-bit resolution for repetitive waveforms.*

To facilitate computer control, however, the unit includes IEEE-488 and RS-232C interfaces.

To form single- or multichannel digitizing systems, as many as six 6880B waveform digitizers team with a 6010 controller and fit in an 8013 benchtop instrument chassis, or in a 1434A or an 8025 rack-mount "mainframe." The vendor also provides prepackaged configurations that include one or two digitizers, a controller, a benchtop chassis, an IEEE-488 cable, and PC-based oscilloscope software. A single-channel benchtop system of this type costs \$20,450; a 2-channel version sells for \$33,350. The price of the 6880B alone is \$14,500.

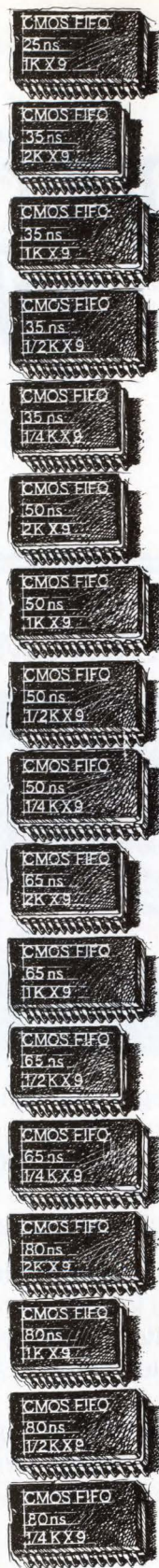
—Dan Strassberg

LeCroy Corp, 700 Chestnut Ridge Rd, Chestnut Ridge, NY 10977.  
Phone (914) 425-2000. TWX 710-577-2832.

Circle No 720



Announcing another  
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AMD is introducing 17 low power CMOS FIFOs.

They come in a broad range of speeds and densities. Even architectures for specialized applications.

And they're all available now.

Call us at (800) 222-9323. Ask for the Specialty Memory Data Book and find out about your favorite FIFO. And another and another and another.

**Advanced Micro Devices** 

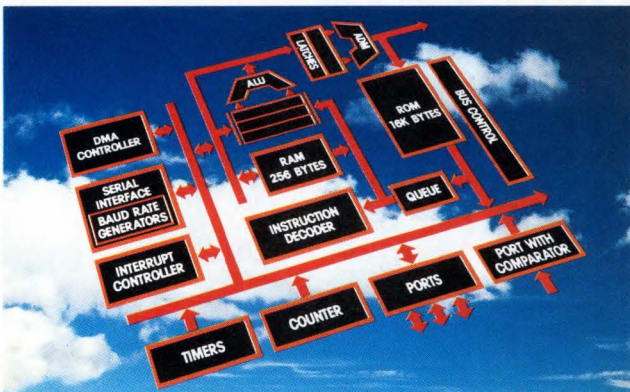
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# Simplify your life with single source supply.

## THE MOST POWERFUL 16-BIT SINGLE-CHIP MICROCOMPUTER.



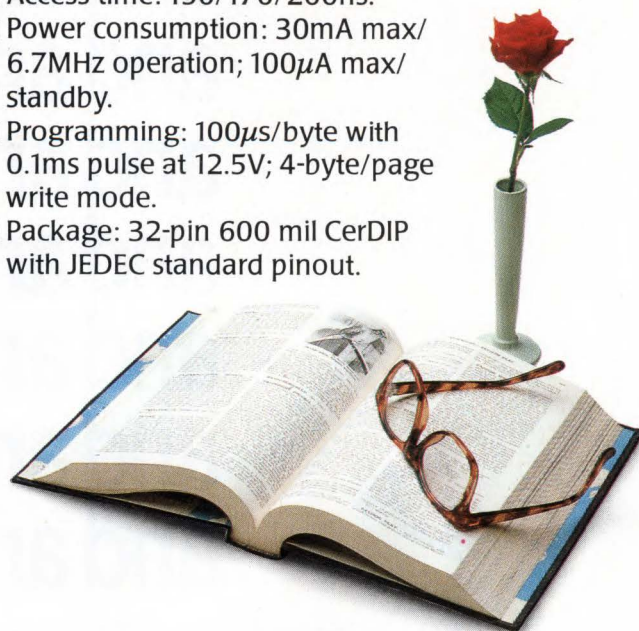
Offering higher integration, higher speed and enhanced functionality, the V25 meets more of your design needs. Which is why so many innovative designers are choosing the V25 for their 16-bit micro-based systems.

- ☐ High integration: programmable interrupt controller; 2-channel serial I/O port; three 16-bit timers; time-base counter and more.
- ☐ High speed: 16/32-bit temporary register/shift-er; 16-bit loop counter and prefetch pointer.
- ☐ Enhanced interrupt handling: 8 programmable priority levels, hardware context switching for 8 register banks; 8-channel macro service controller.
- ☐ Two stand-by modes: halt and stop.

## THE FIRST 2M-BIT CMOS EPROM.

NEC has just launched UV EPROMs into the 2M-bit era. The new  $\mu$ PD27C2001D gives you 2M-bit capacity in a 256K x 8 organization. High integration is complemented by high speed. With access times as fast as 150ns, our 2M-bit devices eliminate wait states for your CPU. Programming is also fast at 100 $\mu$ s per byte. The 4-byte page write mode multiplies programming speed.

- ☐ Organization: 256K x 8.
- ☐ Access time: 150/170/200ns.
- ☐ Power consumption: 30mA max/ 6.7MHz operation; 100 $\mu$ A max/ standby.
- ☐ Programming: 100 $\mu$ s/byte with 0.1ms pulse at 12.5V; 4-byte/page write mode.
- ☐ Package: 32-pin 600 mil CerDIP with JEDEC standard pinout.



For fast answers, call us at:

USA Tel: 1-800-632-3531. TWX: 910-379-6985.  
W. Germany Tel: 0211-650302. Telex: 8589960.  
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**W**hen you're buying semiconductors, multiple vendors can cause major mixups. To simplify everything, build a committed single-source relationship with one supplier: NEC.

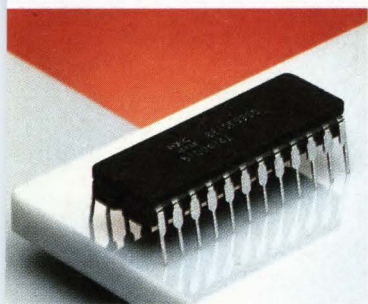
We're the world's largest semiconductor manufacturer. We offer the industry's broadest lineup. The technology and quality of our components have made us an international leader in computers, communications and home electronics.

How do you get volume, variety, on-time delivery and applications support across the full spectrum of your semiconductor needs? It's simple. Build a single source relationship with NEC.



## THE FASTEST 4K-BIT ECL RAM.

**R**ead and write speeds are the critical parameters for ECL RAM performance. NEC has cut access time to 5ns and write cycle time to 7ns with our new ultra-fast 4K-bit ECL RAMs. How did we boost performance that high?



By using super-shallow junction transistors, trench isolation technology and Schottky diode clamp-type memory cells. Both ECL 10K ( $\mu$ PB10474A) and 100K ( $\mu$ PB100474A) interface devices are available.

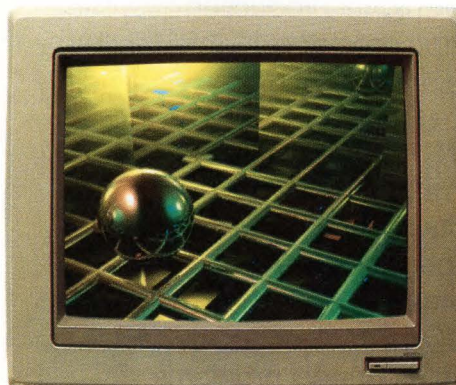
- ☐ Organization: 1K x 4.
- ☐ Access time: 5/7ns.
- ☐ Power consumption: 1.2W.
- ☐ Package: 10K — 24-pin ceramic DIP; 100K — 24-pin ceramic DIP/QFP.
- ☐ Broad line of other ECL RAMs available: from 1K to 16K-bits; supplied in a diversity of organizations and speeds.

## FAST AS A FLASH: 1M-BIT DUAL-PORT GRAPHICS BUFFER.

**N**EC's new megabit dual-port buffer chip is designed for super fast graphics processing. A unique "Flash Write" function clears the screen in a flash. The 256K x 4 RAM port allows bit write and fast page mode for high-speed bit operations. The 512 x 4 serial port operates at clock speeds up to 33MHz to handle high resolution graphics. To add value to your image processing system, design-in our  $\mu$ PD42274.

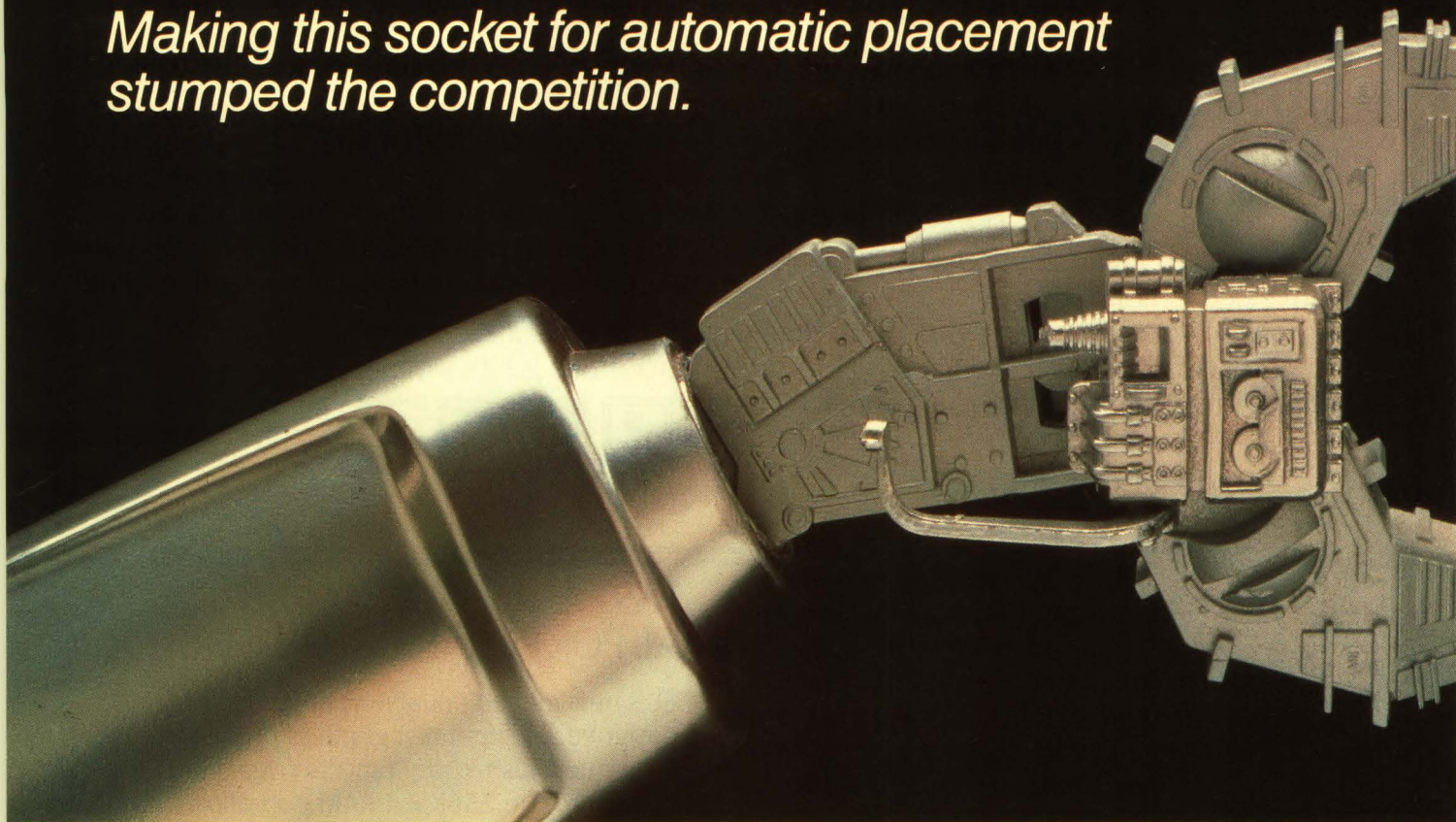
- ☐ Speed: RAS access — 100/120ns; CAS access — 25/30ns; serial read cycle — 30/40ns.
- ☐ Power consumption: stand-by—3mA; random read/write (serial port active) — 100/90mA.
- ☐ Package: 28-pin 400 mil ZIP and SOJ.\*

\*Under development.



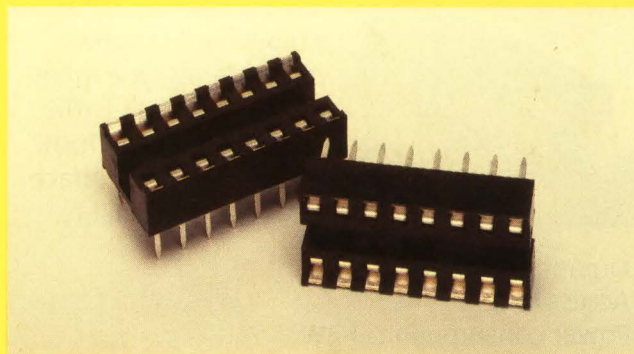


*Making this socket for automatic placement stumped the competition.*



This socket had been made by a major RN competitor. New, more stringent customer specs needed for automatic placement of the socket on PC boards, stumped this supplier as well as many others. The RN "P/Q TEAM", working with customer engineers, responded quickly with modifications of a standard socket that included more precise dimensions and consistent quality in higher production quantities. RN is now delivering precision, high reliability sockets to this major OEM for high speed, automatic assembly.

This is the RN "Partners in Quality Team" in action. It brings all of our engineering, production and quality control resources together with customer experts to solve socket and connector problems with speed and efficiency. Call on the RN "P/Q TEAM" for fast, certain solutions to *your* interconnect problems.

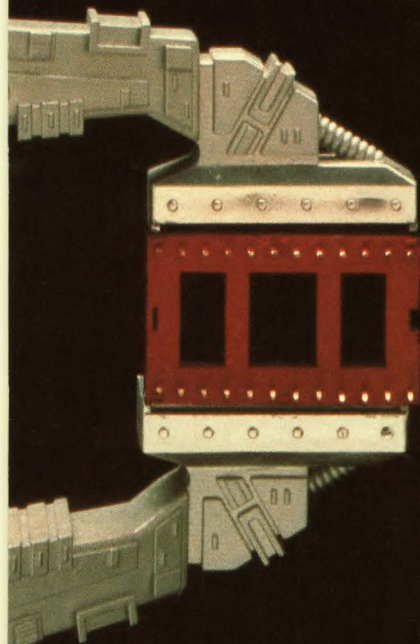


This is the socket that competitors could not make precisely enough to be assembled automatically. It is a modestly priced ICO series DIP socket. RN modified it to rigid customer specs and now produces it in large quantities of unvarying quality that meet the precise requirements of high speed assembly. Just one more example of the RN "Partners in Quality Team" solving difficult customer problems.

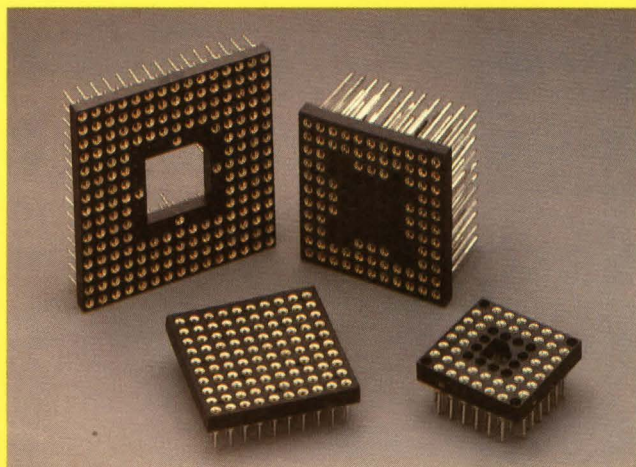
**Robinson**  
**Nugent**

800 East Eighth Street, New Albany, Indiana 47150 • Phone: (812) 945-0211 FAX: (812) 945-0804  
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# The RN "Partners in Quality Team" delivered precision sockets that made automatic assembly possible!



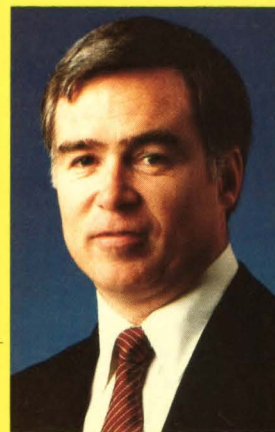
## Application Specific PGA Sockets

Robinson Nugent offers a wide variety of Pin Grid Array Sockets for your ASIC's. They feature: High temp bodies for wave soldering • Disposable pin carriers for zero profile contacts • Sizes, 8x8 up to 21x21 with unlimited configurations • Extraction tools available • Molded standoffs for socket body. Write today for complete new PGA catalog.

"The RN 'P/Q TEAM' concept brings all of our design, engineering and production skills to bear on your unique socket/connector problems. We work closely with your people to create solutions that are delivered on-time and defect-free. *You have my personal guarantee on it.*"

*R.A. Lindenmuth*

R. A. Lindenmuth  
President/CEO



**Write or call today** for the comprehensive new brochure: "*The RN P/Q Team in Action*". You'll learn how smart companies are putting the brains, resources and experience of RN engineers to work to solve tough interconnection problems with speed and efficiency.



The RN "P/Q TEAM"...your Partners in Quality



# I N G E N U I T Y

**Amoco's three new microlasers are making the competition see green.**

Three new, green-light microlasers are being introduced by Amoco Laser. The 1-3/4" diameter by 4" long laser heads produce green light in the 1 mW to 15 mW range.

Major applications for these lasers include reprographics, color separation, and spectroscopic instrumentation.

The standard green microlasers, the ALC 532 Series, are designed for use in applications such as pointing and display where excellent beam quality is essential, but low noise and high stability are not required. The ALC 532HSSeries, with 1% RMS noise and  $\pm 5\%$  long-term stability, is

designed for use in film scanning, color separation, and laser-based instrumentation for spectroscopic and scientific applications.

And the ALC 532SF Series, with single-frequency output, a fraction of a percent RMS noise, and exceptional long-term stability, will find use in interferometry, holography, and a variety of specialized research and development applications.

For more information, write us. We have prepared material, including a video tape, that more thoroughly examines the technology and uses of Amoco's entire family of microlaser products. Just write Amoco Laser Company, 1251 Frontenac Road, Naperville, IL 60540. Or phone our marketing group at (312) 961-8400.



Amoco Laser Company

CIRCLE NO 63



**NEW! KEPCO  
100 WATT  
BENCH TYPE  
LINEAR POWER  
SUPPLIES**

**WITH UNIQUE  
"PREVIEW"  
FEATURE  
SERIES MSK**



Model MSK 10-10M





## MSK STATIC SPECIFICATIONS

INFLUENCE QUANTITY		VOLTAGE MODE *	CURRENT MODE *
Source: 105-125/210-250V a-c		0.01%	0.01%
Load: No load – full load		0.01%	0.05%
Time: 8-hour drift		0.01%	0.02%
Temperature: Per °C		0.01%	0.02%
Ripple and noise	rms	0.5mV	0.02%
	p-p	3.0mV	0.1%

## MSK GENERAL SPECIFICATIONS

SPECIFICATION	RATING/DESCRIPTION	CONDITION
<b>INPUT</b>		
Voltage	105-125/210-250V a-c	User selectable (rear switch)
Current	2.8A rms max	Maximum load, 115V a-c
Frequency range	47-63 Hz	
<b>OUTPUT</b>		
d-c output	Transistor	Series pass
Type of stabilizer	Automatic crossover	Voltage/current
Voltage adjustment range	0-100% of rating	0 to +45°C
Current adjustment range	0-100% of rating	0 to +45°C
Error sense	0.5V per load wire	Voltage allowance <sup>(1)</sup>
Voltage recovery	50 μsec typ, 100 μsec max	Step load change between 10% and 100% I <sub>O</sub> max
Isolation voltage	500V d-c or peak	Output to ground
Leakage current	<5 microamperes	rms at 115V a-c
Output to ground	<50 microamperes	p-p at 115V a-c
OVP	Crowbar SCR	Transient 10msec or more
<b>CONTROL</b>		
Voltage	10-turn precision rheostat	
Current	10-turn precision rheostat	
<b>MECHANICAL</b>		
Input connections	IEC detachable line cord	
Output connections	Front panel binding posts	Output, sense & ground <sup>(2)</sup>
Meters	Two 3½ LCD digital displays	Accuracy ½ least significant bit
Cooling	1800 rpm low noise blower	
Dimensions (H × W × D)	5¾ <sup>(3)</sup> × 8⅞ × 13⅝/32 146 × 206 × 334	inches mm
Finish: Fed Std 595	Light gray, color 26440	Front panel, 2 tone
Weight (packed for shipment)	19 Lb. (8.6 Kg)	MSK 10-10M, 20-5M, 40-2.5M
	22 Lb. (10 Kg)	MSK 125-1M



\* Note: Percentage values are referenced to the maximum rated voltage or current of the unit.

- (1) An additional volt is provided in the output beyond the rating for this purpose.  
 (2) Ground terminal permits grounding of either plus or minus output terminal.  
 (3) Including feet.





## NEW! KEPCO 100 WATT BENCH TYPE LINEAR POWER SUPPLIES WITH UNIQUE "PREVIEW" FEATURE • SERIES MSK

These new Kepco power supplies give you a selection of four models, offering 100 watts of stable benchtop power. They use a fully dissipative, high gain linear (series pass) stabilizer circuit, for low noise output, good stability, and accurate resettability.

### MSK MODEL TABLE

MODEL	d-c OUTPUT RANGE		POWER
	Volts	Amps	Watts
MSK 10-10M	0-10	0-10	0-100
MSK 20-5M	0-20	0-5	0-100
MSK 40-2.5M	0-40	0-2.5	0-100
MSK 125-1M	0-125	0-1	0-125

- Compact desk-top package.
- Competitively priced.
- 5-year warranty.

- Built-in quiet, low-speed fan ensures good cooling in the crowded environment of your laboratory. Fan is rated for 10 year life.

- Convenient handle

- LED mode indicators (green for voltage mode, amber for current).

- Two 3½ digit LCD numeric displays.

- Front panel 10-turn precision controls for voltage and current, with automatic crossover between modes.

- Convenient tilting bail.

- Convenient heavy duty front panel binding posts that accept wires or mating "banana" plugs, allow easy connection to your breadboards and prototypes.

- Preview Switch (d-c on-off)

**d-c off selection** allows you to pre-set voltage and current with the digital meters displaying the set values. No voltage is applied to the output terminals and no load current needs to be drawn to set the current control.

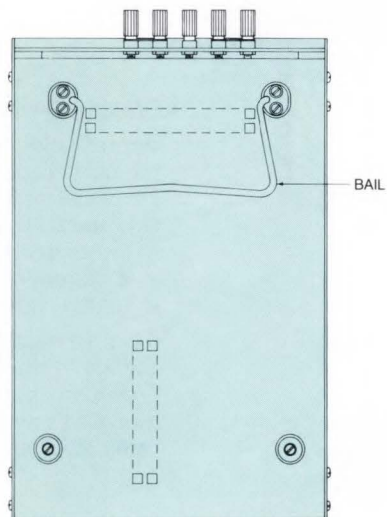
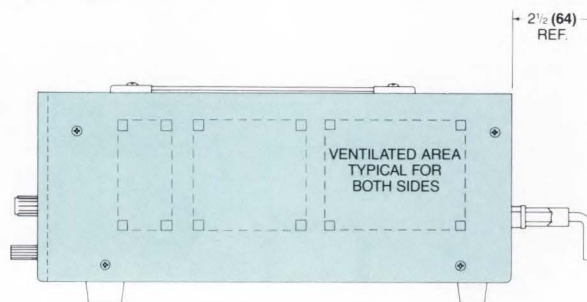
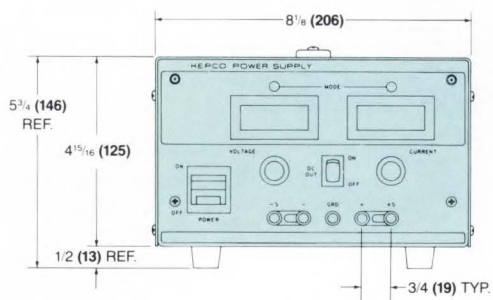
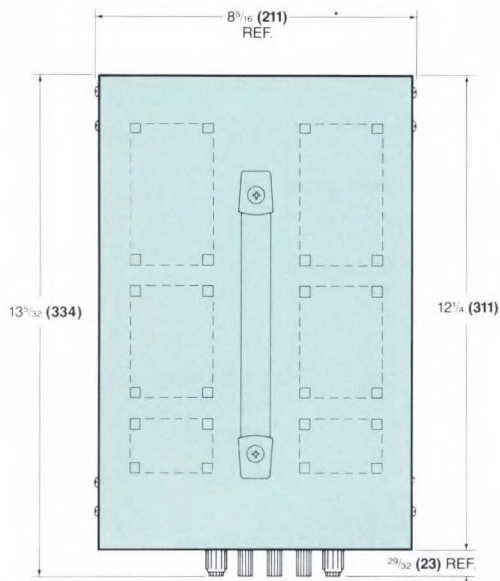
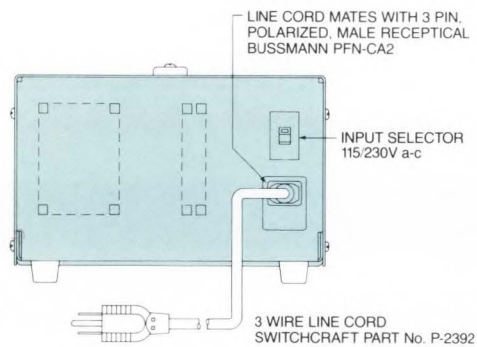
**d-c on selection** applies the set voltage to the output terminals. The appropriate mode indicator illuminates and the meters indicate *actual* voltage and current.

Data subject to change without notice.  
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TEAR ON DOTTED LINE TO REMOVE AND SAVE.





## NEW! KEPCO 100 WATT BENCH TYPE LINEAR POWER SUPPLIES WITH UNIQUE "PREVIEW" FEATURE

### SERIES MSK



### OUTLINE DIMENSIONAL DRAWINGS

Dimensions in light face type  
are in inches,  
dimensions in bold face type  
are in millimeters.





# If Your GTR Modules Don't Have This Name, You're Buying Too Many.



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# EDN's DSP Benchmarks

David Shear, *Regional Editor*

**U**til now, DSP users have had to muddle through the selection process to find the right DSP chips for their designs, primarily because no comprehensive benchmark study has existed to guide them. To fill this need, EDN canvassed manufacturers and users, and then standardized some common benchmarks, and compiled and analyzed the resulting data on 18 general-purpose DSP ICs and 12 benchmarks. But in order to use these benchmarks, you've got to understand the overall evaluation process. And understanding that process is a bit like fathoming a Chinese puzzle. Neither one is an easy task.

## Solving the evaluation puzzle takes time

Benchmarks are often misused and abused. They're cited out of context. Or they're considered in isolation from other design requirements. How a DSP performs in a benchmark, however, is just one piece in the evaluation puzzle. Other considerations are sometimes even more important. You need to figure out how speed relates to the other pieces of the puzzle, that is, how other design requirements, like cost, development tools, application aid, and ease of programming, interrelate (see **box**, "Evaluating DSPs: A worksheet"). What's more, you need to sort out just how the benchmark code affects the results. All in all, you'll probably find the evaluation puzzle is a fairly intricate problem, which you must view thoroughly and carefully from many different angles to resolve it intelligently.

EDN has done benchmarks before. Our 1981 benchmark survey caused something of a stir. Reader re-

sponse was heavy and positive. In response to some manufacturers' criticisms, we published a follow-up article that re-presented the results and proposed the "Three Not-so-golden Rules of Benchmarking":

- Rule 1—All's fair in love, war, and benchmarks.
- Rule 2—Good code is the fastest possible code.
- Rule 3—Conditions, cautions, relevant discussion, and even actual code never make it to the bottom line when results are summarized.

And these rules still ring true today.

The third rule is especially important. We uncovered a tremendous amount of information during the process of gathering these benchmarks. Such a wealth of information makes contriving the conclusion you want mere child's play. But you can't reduce a benchmark to just one number. (Remember this third rule if you come across any condensed interpretations of our work.)

## Why look at benchmarks at all?

When you're trying to decide which DSP to use in your design, raw speed is nevertheless a good place to start, and benchmarks are an excellent index to that speed. However it's also important to know the conditions under which the benchmark was run. Thus for each benchmark, you must be familiar with the exact specifications and the code in order to understand what the bottom line really means.

Starting last January, we asked DSP users about the types of applications they were designing. We also invited the major manufacturers of DSPs to submit their own descriptions of benchmarks sets. Initially,



Finally, a comprehensive benchmark survey for DSP ICs. EDN solicited the help of some experts in the DSP field and then analyzed the results of 12 benchmarks on 18 general-purpose DSPs. We found that benchmarks, when used correctly, can tell you a lot more about an IC than just raw speed.



*Although EDN's benchmarks often place some DSP chips above others in levels of performance, you need to know how the results were reached and what the benchmarks mean in the context of other design requirements, when you're piecing together the evaluation puzzle. (Photo courtesy Texas Instruments)*



You can learn a lot from the process of evaluating a DSP's speed. But it is also important to know the conditions of the measurement.

## Evaluating DSPs: A worksheet

A worksheet below can help you evaluate the various aspects of a DSP you should consider when trying to decide which one to use in your design. To use this form, first determine the relative importance of each DSP characteris-

tic based on your application (number 1 to 10, where 10 is the best). Then evaluate the capability of each DSP to perform that task in rough comparison with other DSPs on the same rating scale of 1 to 10. Multiply these

two numbers together for each characteristic and then add the last column to find the merit rating for that DSP. Use this final figure as a basis for comparing the DSPs.

DSP EVALUATION WORKSHEET				
CHARACTERISTIC	DSP _____		=	MERIT RATING
	RELATIVE IMPORTANCE TO OVERALL DESIGN	COMPARATIVE CAPABILITY		
SPEED	_____	_____	_____	_____
PRECISION	_____	_____	_____	_____
IMPACT ON TOTAL SYSTEM COST	_____	_____	_____	_____
POWER CONSUMPTION	_____	_____	_____	_____
PACKAGE SIZE	_____	_____	_____	_____
EASE OF PROGRAMMING	_____	_____	_____	_____
DEVELOPMENT TOOLS	_____	_____	_____	_____
COST OF DEVELOPMENT TOOLS	_____	_____	_____	_____
STABILITY OF PRODUCT LINE	_____	_____	_____	_____
APPLICATION HELP	_____	_____	_____	_____
PORTABILITY	_____	_____	_____	_____
OTHER	_____	_____	_____	_____
OTHER	_____	_____	_____	_____
FINAL MERIT RATING				_____



we selected 15 benchmarks for their resemblance to various typical applications. We then distributed the final specifications to all of our DSP manufacturers, and we asked them to respond within two months.

The final set of benchmarks include six filters: 20-, 64-, and 67-tap FIR filters, along with three different 8-pole IIR filters. All of the filters programs acquire data from an analog-to-digital converter and send the results to a digital-to-analog converter. The IIR filters are based on two separate difference equations. The canonic type of IIR filter (also known as Direct Form II) is based on the standard difference equation. This type of filter normally requires five multiplications. It's possible, though, to divide all of the coefficients in each section by the coefficient  $b_0$  of that section. This operation eliminates one of the multiplications—because it isn't necessary to multiply by 1—thus making the 4-multiplication canonic IIR filter possible. The transpose type of IIR filter (also called Direct Form I) is a variation on the standard difference equation.

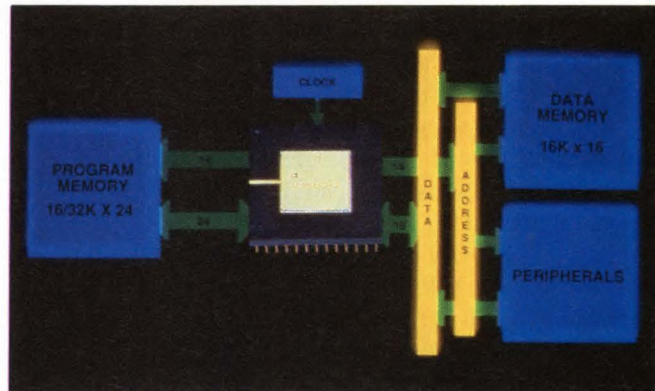
Not all of the filter benchmarks apply to every DSP chip. The 4-multiplication canonic IIR filter, for example, reduces the number of multiplications the DSP must perform but it creates more complex scaling problems. It's extremely difficult to use this algorithm on a 16-bit fixed-point machine, because you run out of resolution. Higher fixed-point resolution, such as the 24-bit Motorola DSP56000/1, can more easily exploit this algorithm. And floating-point DSPs have plenty of resolution, so the 4-multiplication canonic IIR filter is the algorithm of choice for those machines.

The three math benchmarks include a simple dot product and two matrix multiplications: a  $2 \times 2$  times a  $2 \times 2$ , which results in a  $2 \times 2$ , and a  $3 \times 3$  times a  $3 \times 1$ , which results in a  $3 \times 1$ .

### The FFT: Useful but abused

The FFT is possibly the second most abused benchmark (the lowly MIP has the dubious distinction of first place). Over the years, marketers have corrupted the meaning of "the FFT" by arbitrarily touting FFT benchmark results for the DSP-of-the-month without specifying which FFT, or exactly what code, they are talking about. There are as many different FFTs as there are engineers using them, and every application has its optimized FFT version. Indeed, some experts spend considerable time shaving just one more instruction off an FFT.

At any rate, no set of DSP benchmarks is complete without at least one FFT. Originally, we specified six



*The most common architecture for DSPs, the Harvard architecture, has separate program and data memory and buses. The ADSP-2100A from Analog Devices brings these memories off of the chip and keeps them separate. Many other DSPs have separate memories on the chip but have to use a common memory when using external memory.*

of those algorithms. Later, we deleted three of them (64-, 256-, and 1024-point real-input complex FFTs) from this survey because of wide variations in the algorithms used and because of differing interpretations of the specification. Motorola and TI, for example, both used an optimized FFT that accepts real input and provides complex data (Ref 3). Other companies used a straight complex FFT (they inserted a 0 for the imaginary data as the real data was acquired). This discrepancy made a true comparison impossible. The code and results for these three benchmarks are, however, available on disk along with all of the other benchmarks and the results (see box, "To order you own DSP disks . . .").

We intentionally made the FFT specifications vague because excessively restrictive ones might favor one DSP over some others. Certain architectures are, after all, better suited to optimize certain algorithms. But even this strategy didn't please everybody. TI's application experts thought the specifications were too vague; they prefer distributing complete Fortran programs, on which programmers would then base their DSP code. In contrast, the application experts at Motorola thought the specifications were too restrictive. They recommend that future benchmark specifications should just define the type of input and the type of output desired (in this case, a 16-bit ADC and complex data, respectively).

The benchmarks in this survey aren't intended to test the limits of the DSPs' capabilities but to reflect typical application needs. TI thought that the final specifications for the benchmarks were too simple.



We selected 15 benchmarks for their resemblance to typical applications.

They submitted a 256-tap filter and a  $15 \times 15$  matrix multiplication. But applications for these kinds of algorithms are rare. Furthermore, it's hard to interpret the results of a very complex benchmark for different applications. For those who may have a use for such complex applications, however, the code for these programs is in the disk set.

Most of the EDN benchmarks fit within the internal memory of the DSPs. Depending on the processor architecture, using external memory can slow speed. For the most part, DSPs get their high speed by using parallel data paths. If you use external memory but the parallel data paths remain on chip, the processor must wait for the completion of the serial access, much the same way a standard  $\mu$ P uses sequential memory accesses. Development tools often use external memory to operate. If this is the case, you may not be able to run the DSP at full speed during the development stage.

We decided to present the comparative-benchmark results in bar charts (they start on pg 136). Bar charts allow for easy and broad comparison: Differences of 5 to 10% aren't very obvious, but small differences are really not important. On the other hand, differences of 50 to 100%, which do matter, are readily apparent.

### To order your own DSP disks . . .

For those who want to thoroughly understand the results of this study and for those who would like to review the optimized code used, you can order a copy of the DSP disk set by making out a \$45 check or money order payable to "EDN DSP Disk Set" (CA residents add 6% sales tax for a total of \$47.70). Send your check or money order to

EDN DSP Disk Set  
Box 41412  
San Jose, CA 95160.

The set consists of 9 IBM PC double-sided double-density  $5\frac{1}{4}$ -in. disks (360k bytes). Please be sure to include your return address. Allow six to eight weeks for delivery. This offer expires April 1, 1989.

Any given length of execution time requires some memory, so we put both values in the result charts for easy comparison.

EDN specifically defined the execution time and memory for the participating manufacturers as follows: "The execution time is the time it takes to execute the given benchmark. This does not include the time it takes to initialize the system or create lookup tables. It does include the time to initialize those items (registers, pointers, etc) that are required each time the routine is run.

"The total memory required is the total number of words that the program requires. This includes executable code, initialization code, filter coefficients, delay data, twiddle factors, but-reversal look-up tables, and any other item that consumes some of the available memory resources of the DSP."

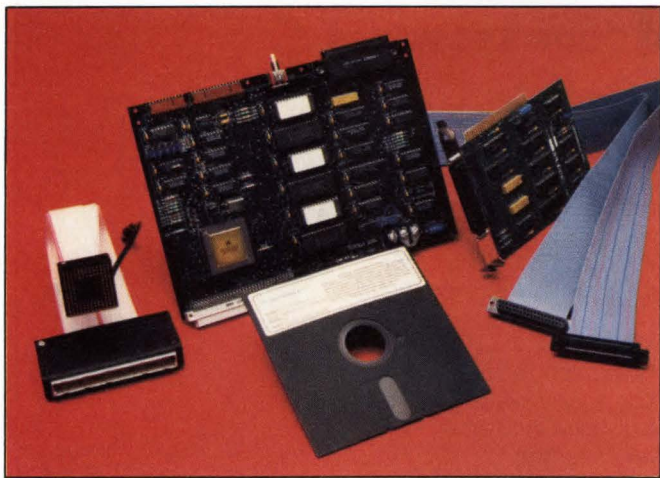
### Hints from the experts can help

We've included the verbatim benchmark outline just below each of the 12 bar charts that compare the 18 products. The actual code that the companies used to determine the results is available on disk (see **box**, "To order your own DSP disks . . ."). This set of nine disks contains more than 2M bytes of optimized DSP code for filters, matrix math, and FFTs. Having available the programming techniques that the optimization experts use can be helpful during the development of programs for your specific applications. Some of the DSP manufacturers have also made the code that they submitted for this survey available on their bulletin boards. Complete and exact results, some with six digits of significance, are available on the disk set.

We divided the DSPs into three groups: fixed-point, floating-point, and future devices. The last group includes any DSPs not yet committed to silicon on July 1, 1988 (the deadline for the submission of the results). Consequently, some of these so-called future DSPs are now available. For instance, a few weeks after our deadline, SGS-Thomson started offering working silicon for the ST18930/31 and ST18940/41, which are in our group of future devices. So refer to the date of working silicon in the DSP profiles that begin on pg 142, and contact the manufacturers for availability updates.

The DSP profiles provide some background on the 18 devices covered in this survey. For more detailed information, see EDN's DSP Chip Directory (**Ref 4**) or contact the manufacturer directly. The prices provided in the profile are for low quantities (singles and





*There is more to the evaluation of a DSP than performance. The availability of software and hardware tools, like these from Motorola, are also very important. Make sure you consider all the pertinent design requirements when selecting your next DSP.*

100s). Larger-quantity prices can differ substantially: For example, the TMS320C30 costs \$1300 in single quantities. By 1990, this part will cost \$100 in quantities of 10,000.

A bar chart of relative speed accompanies each DSP IC profile. For each benchmark, we determined the slowest execution time, and then we compared each of the other DSPs with this slowest rate on a percentage basis. Therefore, the slowest execution time for any of the benchmarks represents 100%, and all other DSPs have lower numbers, reflecting their faster rates. For the most part, the DSPs with the slowest execution times are first-generation devices. These speed profiles thus offer some historical perspective and show how much newer devices have improved upon the older ones. Not all DSPs have results for each benchmark. Some manufacturers chose not to submit all benchmarks; others we had to disallow.

Each profile also contains the word size, format, and accumulator size for the DSP. The word size ranges from 16 to 32 bits; the format is fixed or floating point; and the accumulator size ranges from 22 to 96 bits.

The multiply-accumulate (MAC) time of a DSP as presented in the profiles is the time it takes the DSP to perform a MAC when the pipeline is full, not the MAC time from beginning to end. Most algorithms are developed to take advantage of pipelined MACs.

The results of the benchmarks don't reflect the precision of any of the DSPs. A fast 16-bit fixed-point device doesn't have the precision of a 24-bit fixed-point device. A 16-bit fixed-point number has a dynamic range of

96 dB while the 24-bit fixed-point number has a 144-dB dynamic range. The 32-bit floating-point devices have the highest precision with more than 1500 dB of dynamic range.

The size of the accumulator can also influence precision. Many algorithms use a multiply/accumulate series, where the results of the multiplications are added to what is already in the accumulator. The larger the accumulator is, the more times you can add results without encountering scaling problems. For example, the ADSP-2100A from Analog Devices is a 16-bit device with a 40-bit accumulator. This architecture allows two hundred fifty-five 32-bit results from the multiplier to be added to the accumulator without the possibility of an overflow.

#### **Tests bypass ease-of-programming issue**

Like precision, ease of programming is an issue these benchmarks don't address directly. The DSPs' highly parallel architectures and the complex addressing modes make high-speed operations possible, but they also make programming more difficult. When many memories are operating in parallel, it's impossible to include all the addresses in a single-word instruction. Consequently, you must use address registers to point to the desired memory locations.

A quick look at the code for three of the DSPs reveals a complex and foreign syntax for those of us familiar only with programming  $\mu$ Ps (**Listing 1**). The complexity of the code stems partly from the parallelism of the devices, partly from capability of the DSPs to postmodify (that is, to modify the address registers after the execution of the instruction). By postmodifying, the processors point to the appropriate memory locations for the next instructions.

#### **Filters are MAC-intensive**

Filters rely on MAC operations heavily, so the benchmark results of the filters mirror the MAC times (**Fig 1**). DSPs are optimized for filtering algorithms. For each tap of an FIR filter, the processor must fetch an instruction, fetch the appropriate delay data, fetch the appropriate coefficient data, multiply the data, add the result to the accumulator, and shift the data in the delay data line—all in a single cycle. This sequence of operations in a single cycle is possible only when the pipeline is full.

The results in the comparative benchmark charts specify not the sample rate but the sample period (that is, the execution time of the filter program). To deter-



EDN's benchmarks don't address either precision or ease of programming directly.

## LISTING 1—THREE DSP CODE SEGMENTS

### a—DSP16

```

loop:   *r0=pdx0                      /* Input data into RAM loc "ibuf."    */
                                           /* Perform convolution */
                                           /* 3 stage DAU pipeline is executed as follows: */
                                           /* y and x fetch */
                                           /* multiply */
                                           /* accumulate */
                                           /* Multiply and/or accumulate statements are */
                                           /* permitted in an instruction with x,y fetches, */
                                           /* but multiply and/or accumulation operations */
                                           /* will be performed on data loaded in the */
                                           /* previous instruction (user-visible pipeline).*/

do 62   a0=p                          y=*r1++   x=*pt++ /* Fetch x(63) & h(63)*/
        {
          a0=a0-p      p=x*y      y=*r1++   x=*pt++
        }
        a0=a0-p      p=x*y      y=*r0       x=*pt++i /* Re-init coef ptr */
        a0=a0-p      p=x*y      *r1++=y
        a0=a0-p
        pdx1=a0
endl:   goto   loop

```

### b—DSP56001

```

movep   y:input,x:(r0)                ;input sample in memory
clr     a      x:(r0)+,x0              y:(r4)+,y0

rep     #n-1
mac     x0,y0,a x:(r0)+,x0            y:(r4)+,y0
macr    x0,y0,a (r0)-

movep   a,y:output                    ;output filtered sample

```

### c—TMS320C30

```

FIR     LDF     @PORT_IN,R2            ; input new data
;
; initialize R0:
MPYF3   *AR0++(1),*AR1++(1)%,R0      ; h(N-1) * x(n-(N-1)) -> R0
STF     R2,*-AR1(2)%
LDF     0.0,R2                        ; initialize R2.
;
; filter ( 1 <= i < N)
;
RPTS    RC                            ; setup the repeat single.
MPYF3   *AR0++(1),*AR1++(1)%,R0      ; h(N-1-i) * x(n-(N-1-i)) -> R0
||      ADDF3   R0,R2,R2              ; multiply and add operation
;
ADDF    R0,R2,R0                      ; add last product
STF     R0,@PORT_OUT                 ; output result

```



mine the maximum sample rate that each device can achieve, take the inverse of the execution time. Some manufacturers used in-line code (instead of looping) for those devices that do not have low overhead looping. The memory these filters consume is relatively small, so the sacrifice in longer program size for in-line code is not really significant.

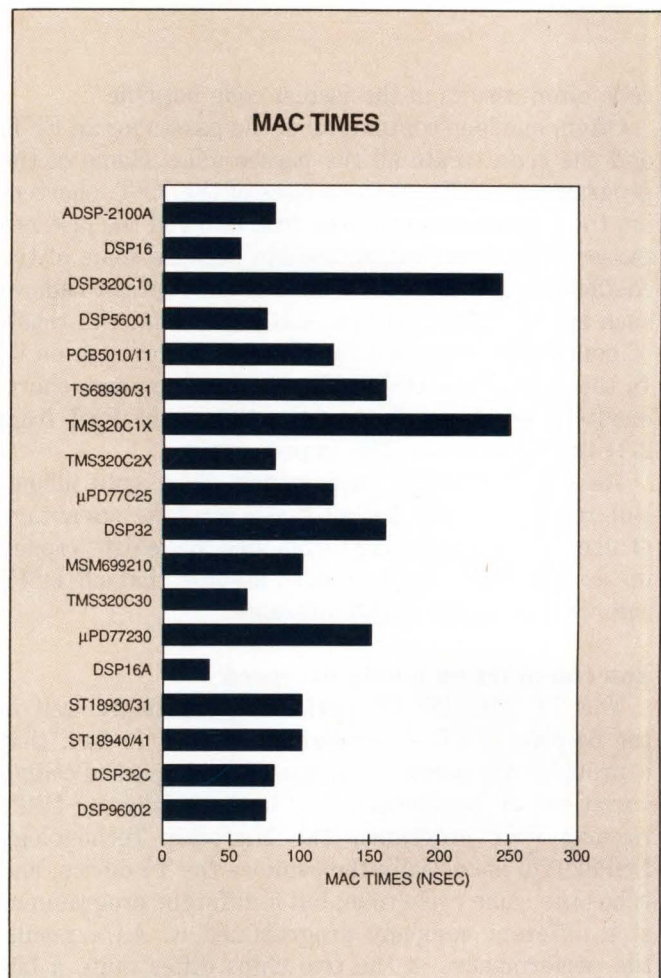
### Programmers tried to reduce memory use

The programmers used various methods to minimize the memory required while using in-line code to keep the speed high. The code for the DSP320C10 from Microchip Technology uses an immediate-multiply instruction. This instruction limits one of the operands to 13 bits. Those coefficients that need the full 16-bit word are loaded into RAM during initialization. Those that only need the lower 13 bits of the 16-bit word use the immediate-multiply instruction and do not consume available RAM. In fact, they don't take any extra memory at all, because these coefficients are embedded in the multiply instruction. The only difference in this approach from other filter implementations is the amount of memory consumed. On the 64-tap FIR filter, the DSP320C10 uses only eight 16-bit coefficients out of the required total of 64. If all 64 coefficients required 16-bits, the total memory needed would jump from 178 to 234 words.

### Some DSP chips needed help

Not all of the DSP chips were capable of performing all of the benchmarks without the assistance of some external logic (in addition to external memory, addresses, decoders, and buffers). The TMS320C10 and the DSP320C10 both require external address counters to accomplish the larger FFTs; they both set those address counters via I/O. Then, each time external memory is used, the counter automatically increments its address to prepare for the next operation. This is a valid approach since these devices have limited internal data memory and can't access any external data memory directly. The cost of a couple of address counters is minimal, but don't forget their presence when considering these devices for use in calculating large FFTs. For all of the FFTs, the  $\mu$ PD77C25 needs the help of an external DMA controller to move data into and out of the DSP.

Three processors performed significantly better on the FFTs than they did on the other benchmarks, and these three also have faster relative speeds for the FFTs. Both SGS-Thomson and Motorola admitted that they have tuned their architectures to perform FFTs



**Fig 1—The multiply-accumulate (MAC) times for the DSPs match the execution times for the filters. Filters, after all, are largely a series of MACs.**

quickly. SGS-Thomson's ST18940/41 has a complex MAC instruction that executes in two cycles. It also has on-chip bit-reversal and three on-chip data memories. The Motorola DSP56000/1 and DSP96001/2 also have three separate memories and hardware bit-reversal. They also have special instructions (ADDR, ADDL, SUBR, and SUBL) written specifically for FFTs.

### Software can improve the results

The programmers who wrote the code for these benchmark tests naturally tried to shrink execution time whenever possible, particularly in the FFT applications. Some used straight-line code. The TMS320C2X, for example, uses 23,636 words of memory for the 1024-point FFT benchmark. Although this memory size is somewhat impractical, straight-line



The benchmarks are not intended to overtax the capabilities of the DSPs. Rather, they are designed to reflect your everyday needs.

code often results in the fastest code possible.

Often, one loop contains all of the passes for an FFT, and the code treats all the passes alike. Some of the programmers split up the passes of the FFT, shortening the execution time of the first two and the last two passes. This short cut is possible because some of the coefficients are known to be 0 or 1. You can remove such trivial MACs because you know what the result of multiplying anything by 1 or 0 is before you do it. In the case of the DSP96002, the programmers shortened the execution time of the 1024-point FFT from 2.31 to 1.55 msec—a 33% improvement.

We didn't consider such coding short cuts illegal. But remember that not all DSPs can take advantage of all of the programming techniques that exist to speed up an algorithm. So you can't assume that all DSPs can achieve similar speed increases.

#### You can program purely for speed

The TI TMS320C1X performed amazingly well in the 64-point FFT—it performed so well, in fact, that it provides the perfect example of the impact of coding variations on benchmark results, especially for DSPs running FFT programs. The Microchip Technology DSP320310 is basically the same as the TI device, and it has the same cycle time; but a different programmer at a different company programmed it. As a result, the performances of the two chips differ quite a bit: The TMS320C1X executes the 64-point FFT in 0.46 msec; the DSP320C10 takes 1.58 msec. Thus, the TI program is more than three times faster than the one from Microchip Technology. On the other hand, a quick check of the total memory required reveals that the TI program needs 3816 words, more than 16 times as many as the Microchip version, which needs only 233.

TI uses all of the tricks in the book to increase the speed of the 64-point FFT benchmark: straight-line code, four different types of butterflies to take advantage of trivial MACs, a lookup table for bit-reversal, and more. The resultant code is very fast, but it might not be useful in many real-world applications. This limitation does not mean that you should dismiss the results at first glance, but you should consider how well the programming techniques fit your application, and not embrace it on the basis of its speed alone.

With more than 20 general-purpose DSPs to choose from, you have, in some ways, a more difficult task than ever when you need to evaluate some DSPs for a new design. In the past, word size and format af-

fected the speed of the device and therefore limited your choices, but the days of having to sacrifice performance if you choose to use a floating-point DSP are over. You still have to sacrifice the cost of the system because the fast floating-point devices are still rather expensive. Of course, the prices for all DSPs should go down in the next few years, so price per se will become less of an issue.

In any event, you should weigh these benchmarks and profiles carefully, evaluating them in the light of your needs, and comparing the DSPs to each other on various aspects of their performances. Speed isn't everything. If you are predominately using the DSP for filter applications, the speed at which a DSP can execute an FFT is probably irrelevant. Those of you looking for simple answers may well be disappointed. We don't have any, for in trying to find the optimum DSP IC, the bottom line just doesn't tell the whole story. In fact, it leaves a lot of important pieces out. In the end, there really are no winners in our DSP survey—only, we hope, a DSP evaluation process made more enlightened by our efforts. **EDN**

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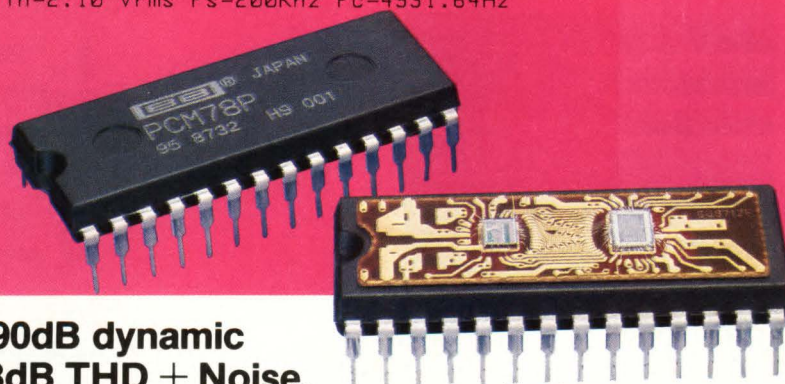
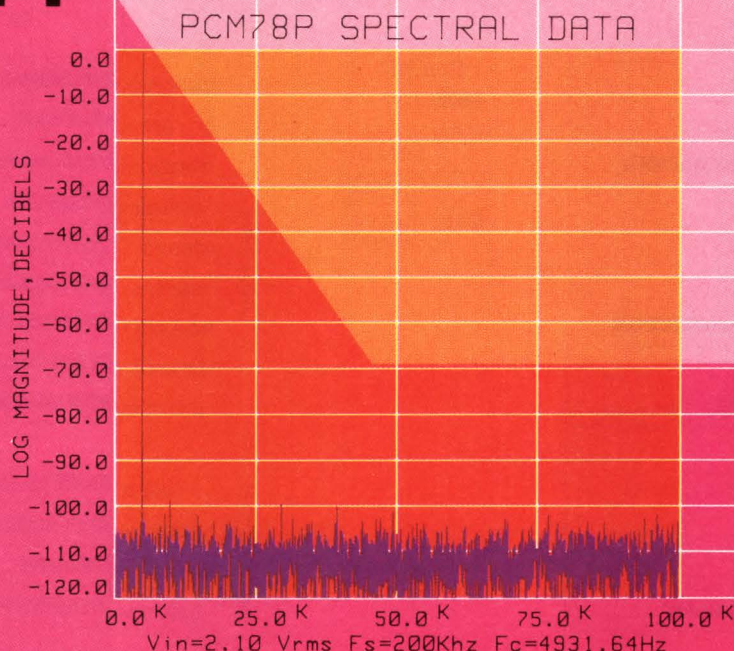
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Article Interest Quotient  
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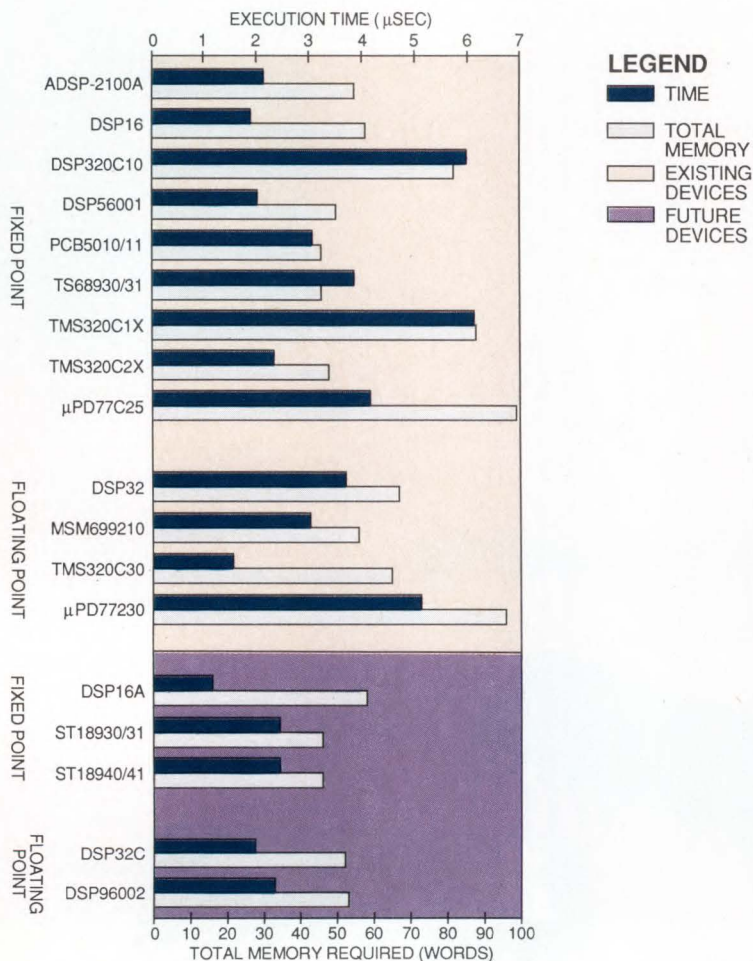
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\*U.S. unit prices, in 1000s.

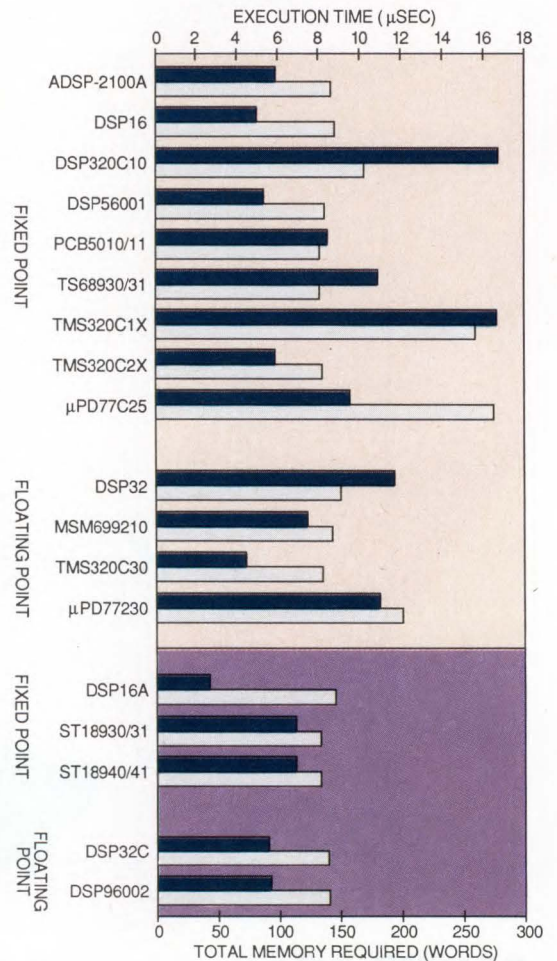


## BENCHMARK 1 20-TAP FIR FILTER



This benchmark is a Finite Impulse Response (FIR) filter routine that takes data from an external parallel port, filters the sample, and then sends the result to a different external parallel port. This is a 20-tap filter. The data will enter the DSP via an external parallel port and leave via a different external parallel port. An external parallel port is defined as a parallel port that is not located on the DSP chip. Assume that the external data converters are 16 bits and are able to convert faster than your DSP can complete the filter. No polling of the ADC is necessary; it will have the next sample when you need it. The filter characteristics are not important.

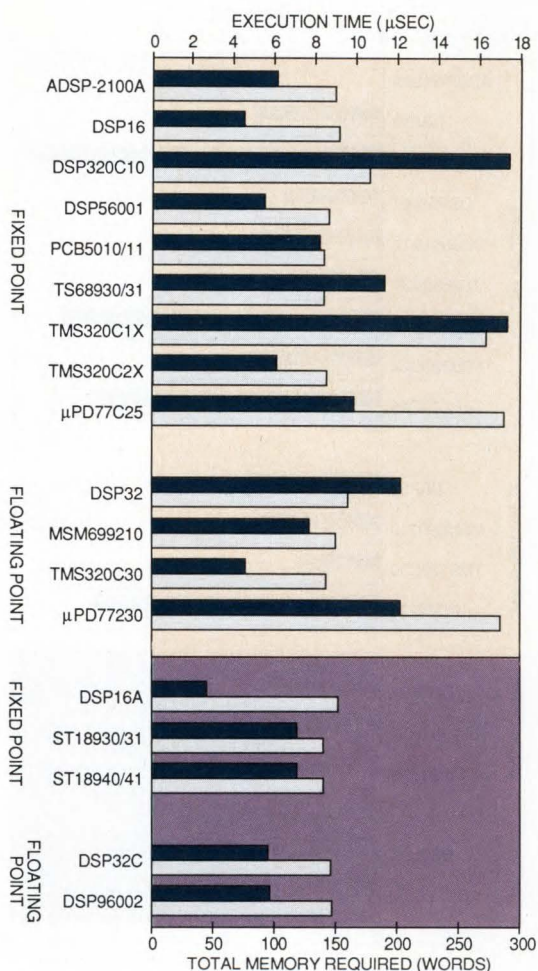
## BENCHMARK 2 64-TAP FIR FILTER



This benchmark is a Finite Impulse Response (FIR) filter routine that takes data from an external parallel port, filters the sample, and then sends the result to a different external parallel port. This is a 64-tap filter. The data will enter the DSP via an external parallel port and leave via a different external parallel port. An external parallel port is defined as a parallel port that is not located on the DSP chip. Assume that the external data converters are 16 bits and are able to convert faster than your DSP can complete the filter. No polling of the ADC is necessary; it will have the next sample when you need it. The filter characteristics are not important.

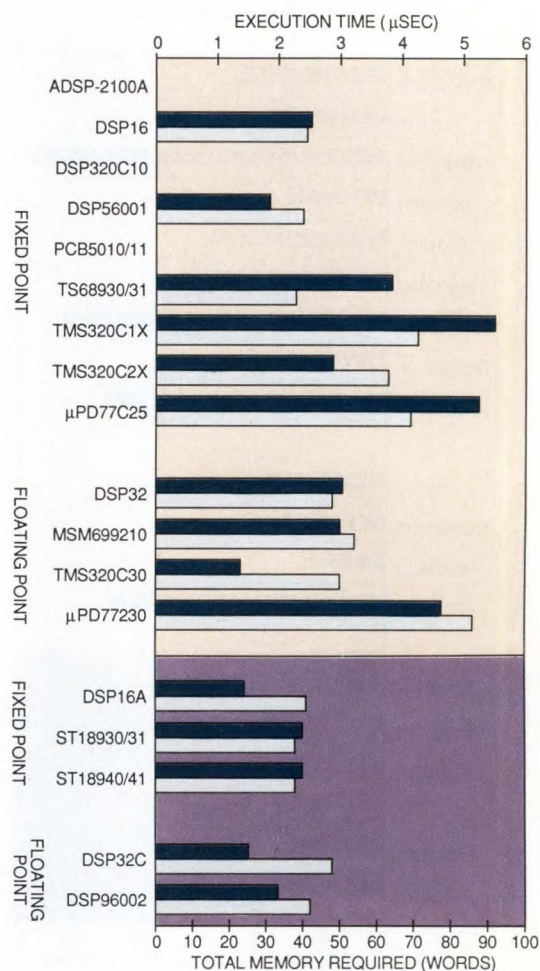


### BENCHMARK 3 67-TAP FIR FILTER



This benchmark is a Finite Impulse Response (FIR) filter routine that takes data from an external parallel port, filters the sample, and then sends the result to a different external parallel port. This is a 67-tap filter. The data will enter the DSP via an external parallel port and leave via a different external parallel port. An external parallel port is defined as a parallel port that is not located on the DSP chip. Assume that the external data converters are 16 bits and are able to convert faster than your DSP can complete the filter. No polling of the ADC is necessary; it will have the next sample when you need it. The filter characteristics are not important.

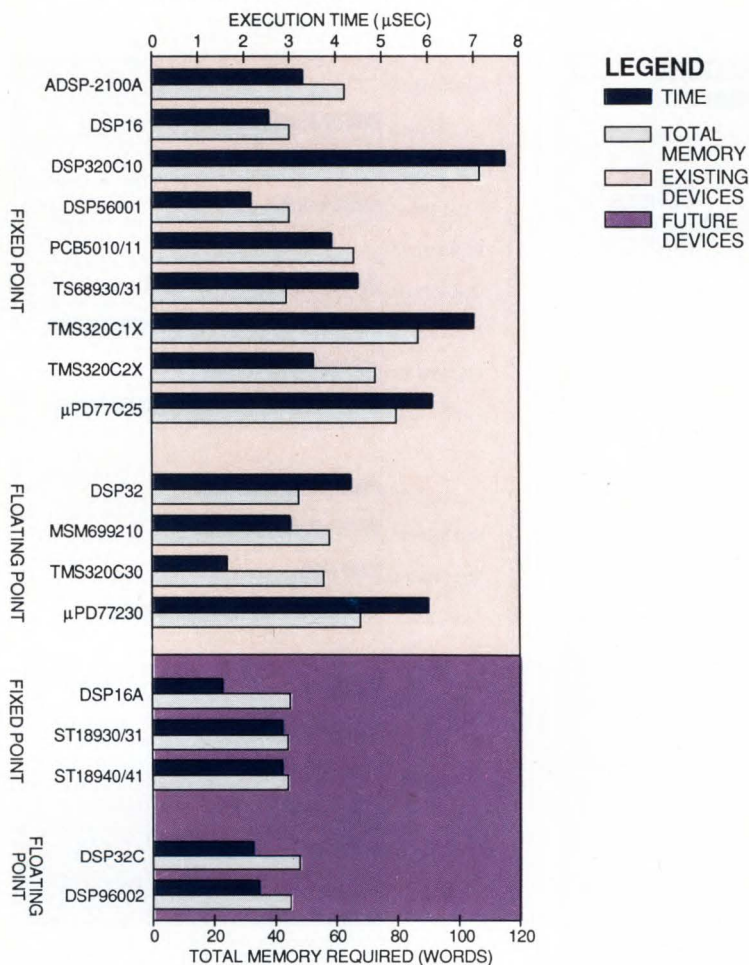
### BENCHMARK 4 8-POLE CANONIC IIR FILTER (4X) (DIRECT FORM II)



This benchmark is an Infinite Impulse Response (IIR) filter routine that takes data from an external parallel port, filters the sample, and then sends the result to a different external parallel port. This is an 8-pole filter made by cascading 2-pole canonic biquad sections using the 4-multiply technique. The data will enter the DSP via an external parallel port and leave via a different external parallel port. An external parallel port is defined as a parallel port that is not located on the DSP chip. Assume that the external data converters are 16 bits and are able to convert faster than your DSP can complete the filter. No polling of the ADC is necessary; it will have the next sample when you need it. The filter characteristics are not important.

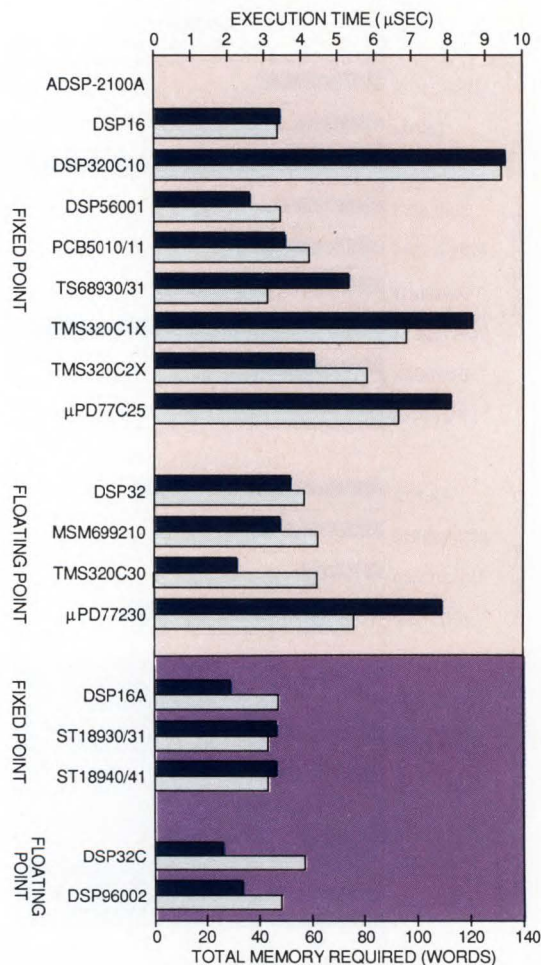


### BENCHMARK 5 8-POLE CANONIC IIR FILTER (5X) (DIRECT FORM II)



This benchmark is an Infinite Impulse Response (IIR) filter routine that takes data from an external parallel port, filters the sample, and then sends the result to a different external parallel port. This is an 8-pole filter made by cascading 2-pole canonic biquad sections using the 5-multiply technique. The data will enter the DSP via an external parallel port and leave via a different external parallel port. An external parallel port is defined as a parallel port that is not located on the DSP chip. Assume that the external data converters are 16 bits and are able to convert faster than your DSP can complete the filter. No polling of the ADC is necessary; it will have the next sample when you need it. The filter characteristics are not important.

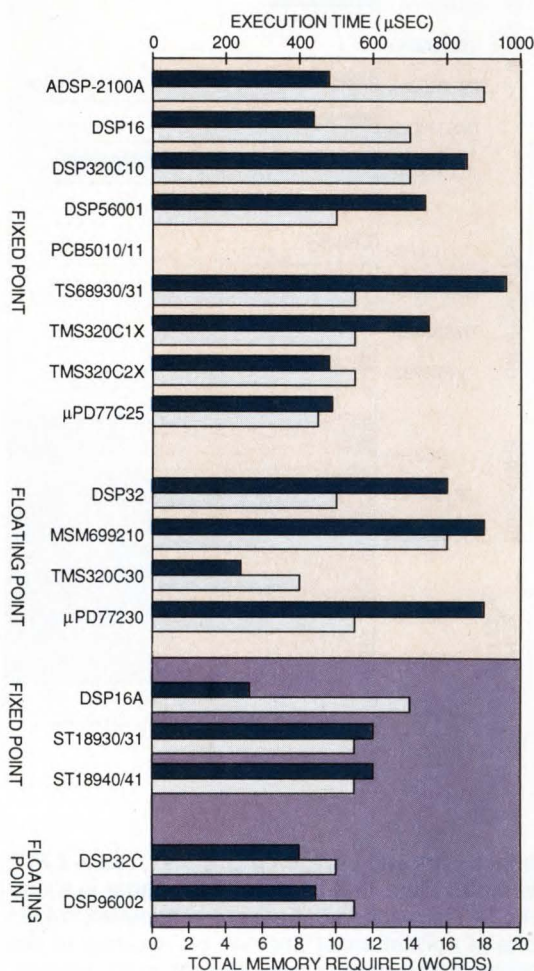
### BENCHMARK 6 8-POLE TRANSPOSE IIR FILTER (DIRECT FORM I)



This benchmark is an Infinite Impulse Response (IIR) filter routine that takes data from an external parallel port, filters the sample, and then sends the result to a different external parallel port. This is an 8-pole filter made by cascading 2-pole transpose biquad sections. The data will enter the DSP via an external parallel port and leave via a different external parallel port. An external parallel port is defined as a parallel port that is not located on the DSP chip. Assume that the external data converters are 16-bits and are able to convert faster than your DSP can complete the filter. No polling of the ADC is necessary; it will have the next sample when you need it. The filter characteristics are not important.

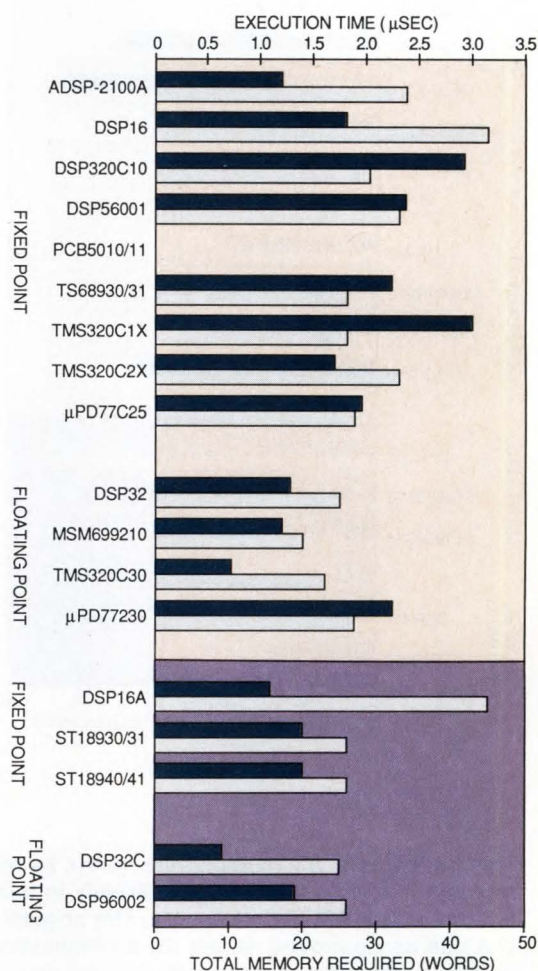


## BENCHMARK 7 DOT PRODUCT



This benchmark will perform a dot product of two vectors and give a scalar result. Each vector will be represented by two points in 2-D (x,y). The original vectors will already be in memory and the result will go to memory. The vectors can be destroyed during the calculation.

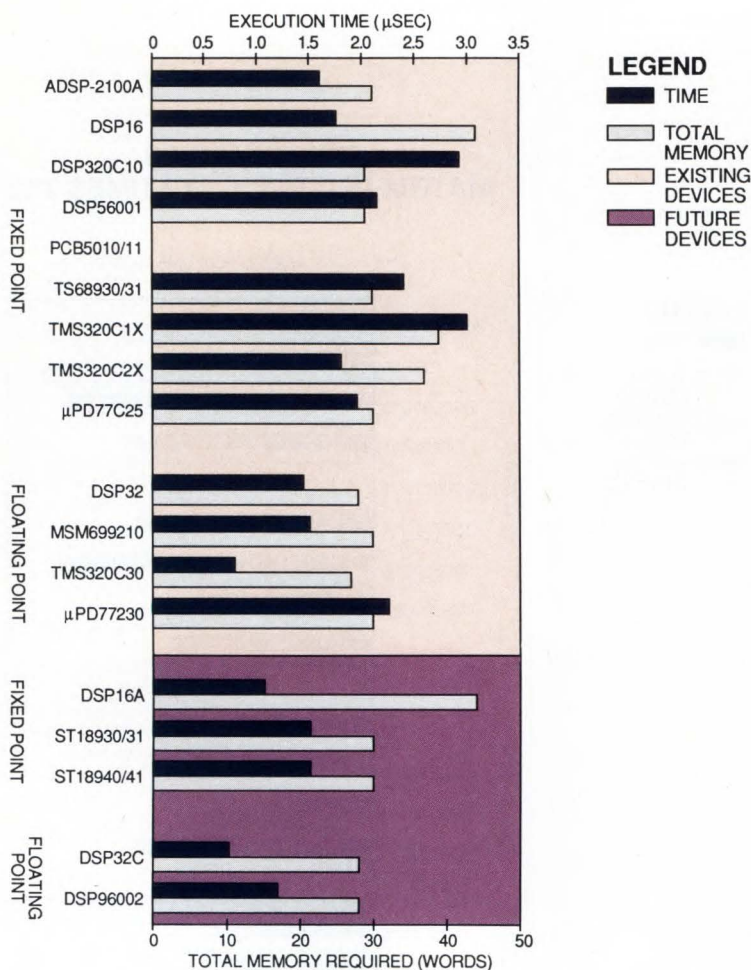
## BENCHMARK 8 MATRIX MULTIPLY, 2X2 TIMES 2X2



This benchmark will multiply one matrix by another. Assume that both matrices are already in memory and the result will go to memory. The original matrices can be destroyed during the multiplication. The routine performs a matrix multiplication on a 2x2 matrix multiplied by a 2x2 matrix.



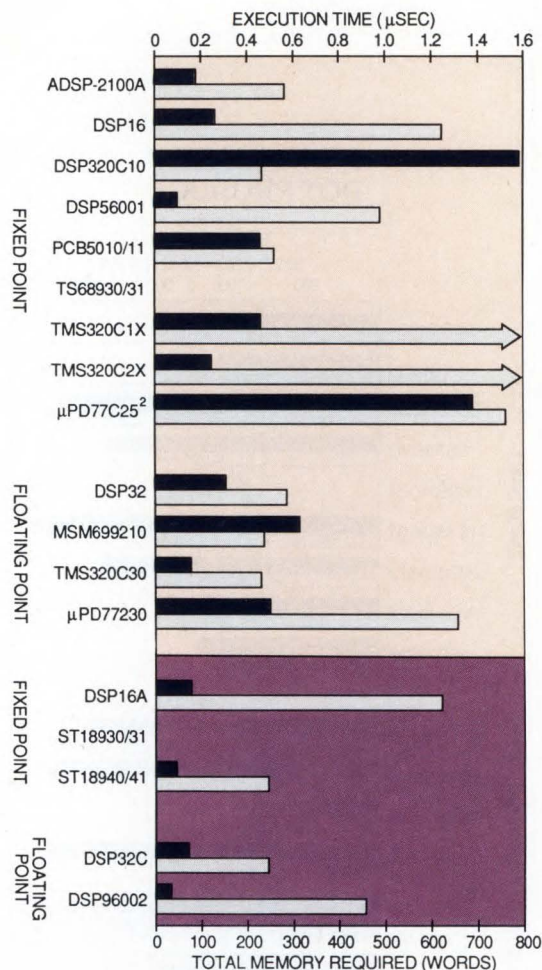
## BENCHMARK 9 MATRIX MULTIPLY, 3X3 TIMES 3X1



This benchmark will multiply one matrix by another. Assume that both matrices are already in memory and the result will go to memory. The original matrices can be destroyed during the multiplication. The routine performs a matrix multiplication on a  $3 \times 3$  matrix multiplied by a  $3 \times 1$  matrix.

1. These DSPs need external address counters in order to access the external memory required to perform this benchmark.
2. This DSP needs an external DMA controller in order to access the external memory required to perform this benchmark.
3. The TMS320C15-25 was used for this benchmark.

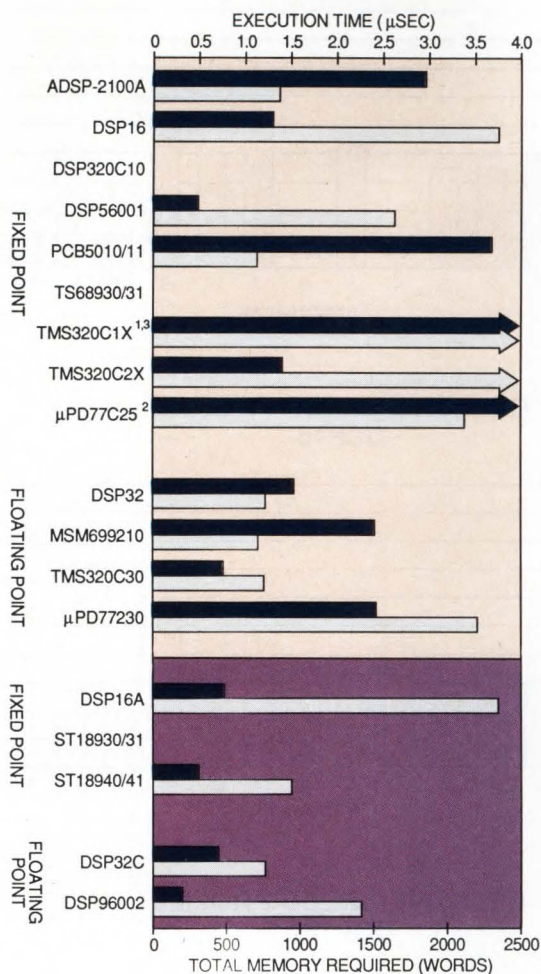
## BENCHMARK 10 COMPLEX 64-POINT FFT (RADIX-2)



This benchmark will perform a complex, radix-2 FFT with complex data that is already available in memory. The FFT's results will be a set of complex values with bits in normal order (include bit reversal in the benchmark). The routine may destroy your original data during the processing tasks. The size of this FFT is 64-point. Precalculation of coefficients and lookup tables are allowed but their size must be included in the memory size. For example, if you use a lookup-table algorithm for bit-reversal, the number of words occupied by the lookup table must be included in the memory size you report.

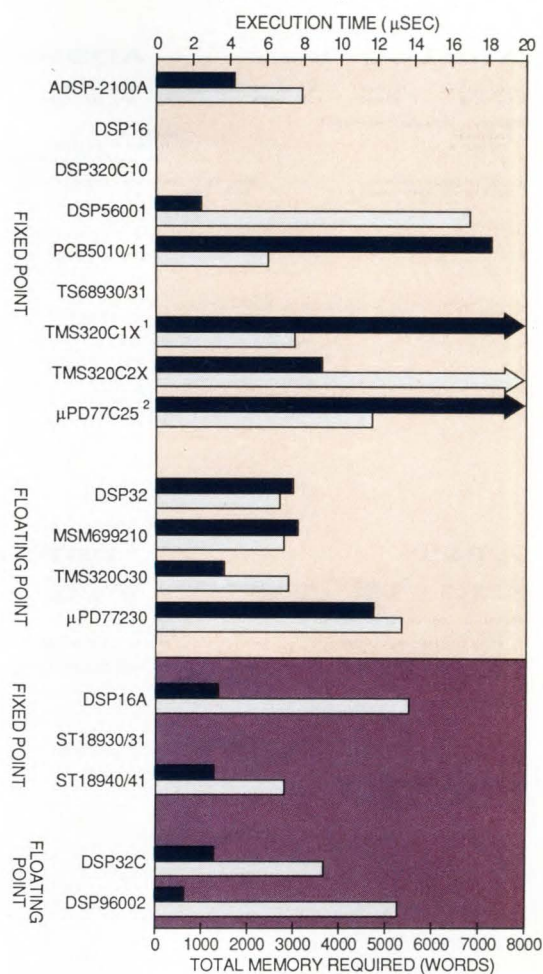


## BENCHMARK 11 COMPLEX 256-POINT FFT (RADIX-2)



This benchmark will perform a complex, radix-2 FFT with complex data that is already available in memory. The FFT's results will be a set of complex values with bits in normal order (include bit reversal in the benchmark). The routine may destroy your original data during the processing tasks. The size of this FFT is 256-point. Precalculation of coefficients and lookup tables are allowed but their size must be included in the memory size. For example, if you use a lookup-table algorithm for bit-reversal, the number of words occupied by the lookup table must be included in the memory size you report.

## BENCHMARK 12 COMPLEX 1024-POINT FFT (RADIX-2)



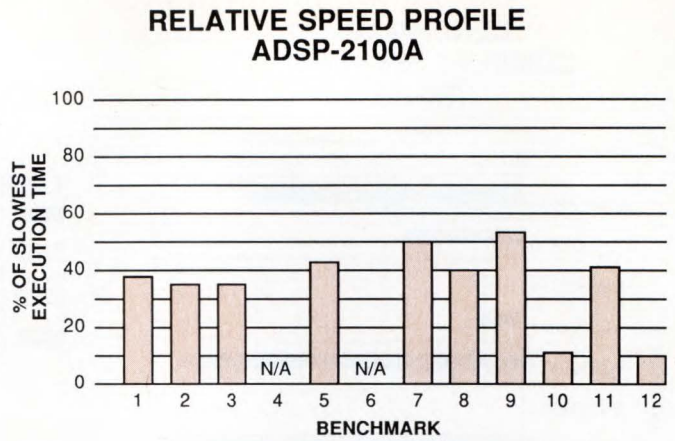
This benchmark will perform a complex, radix-2 FFT with complex data that is already available in memory. The FFT's results will be a set of complex values with bits in normal order (include bit reversal in the benchmark). The routine may destroy your original data during the processing tasks. The size of this FFT is 1024 points. Precalculation of coefficients and lookup tables are allowed but their size must be included in the memory size. For example, if you use a lookup-table algorithm for bit-reversal, the number of words occupied by the lookup table must be included in the memory size you report.



## Analog Dev

## ADSP-2100A

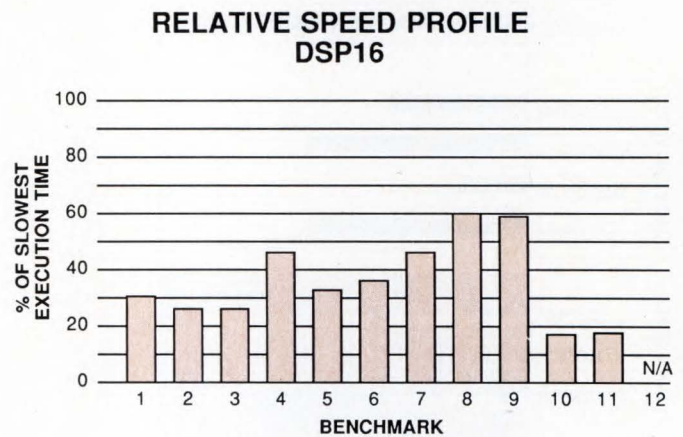
Word Size: 16 bits    Format: Fixed    Accumulator Size: 40 bits    Cycle Time: 80, 100 nsec    MAC Time: 80, 100 nsec  
Memory: internal/external  
Program: 0/16k X 24  
Data: 0/16k X 16 and 16k X 16/24 in program space  
Cost (single/100s): \$411/\$164 (80 nsec)    Date of first working silicon: Nov, 1987



## AT&T

## DSP16-55

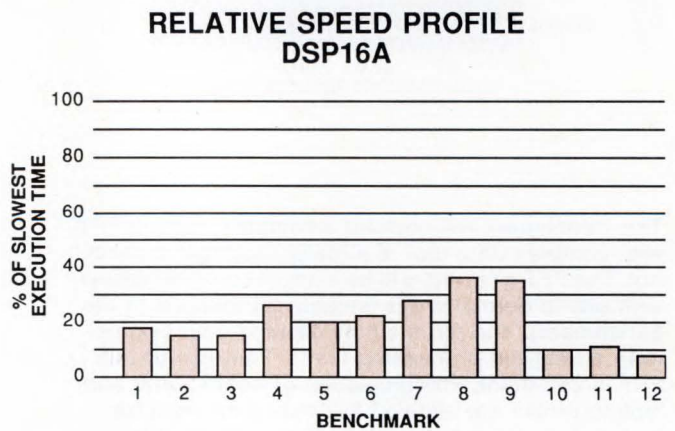
Word Size: 16 bits    Format: Fixed    Accumulator Size: 36 bits    Cycle Time: 55, 75 nsec    MAC Time: 55, 75 nsec  
Memory: internal/external  
Program: 2k X 16 ROM/64k X 16  
Data: 512 X 16 RAM/64k X 16  
Cost (single/100s): \$84/\$68 (55 nsec)    Date of first working silicon: Oct, 1986



## AT&T

## DSP16A-33

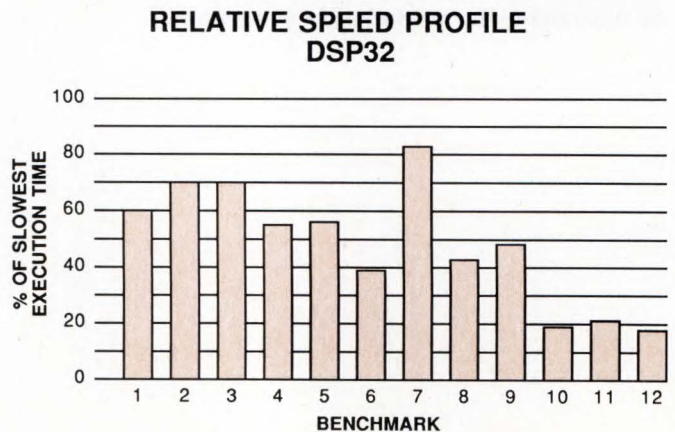
Word Size: 16 bits    Format: Fixed    Accumulator Size: 36 bits    Cycle Time: 33, 55, 75 nsec    MAC Time: 33, 55, 75 nsec  
Memory: internal/external  
Program: 4k X 16 ROM/64k X 16  
Data: 2k X 16 RAM/64k X 16  
Cost (single/100s): NA    Date of first working silicon: Estimated Oct, 1988



## AT&T

## DSP32-160

Word Size: 32 bits    Format: Floating    Accumulator Size: 40 bits    Cycle Time: 160, 250 nsec    MAC Time: 160, 250 nsec  
Memory: internal/external  
(Memory is contiguous, can be program or data)  
512 X 32 ROM, 1k X 32 RAM/14k X 32  
Cost (single/100s): \$190/\$170 (160 nsec)    Date of first working silicon: Dec, 1984





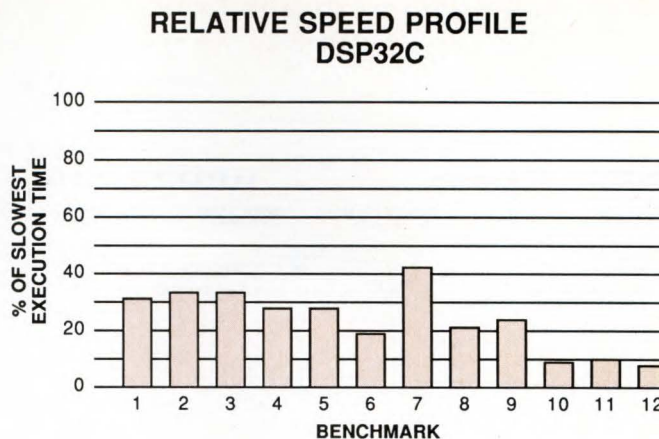
## AT&T

## DSP32C-80

Word Size: 32 bits    Format: Floating    Accumulator Size: 40 bits    Cycle Time: 80, 100 nsec    MAC Time: 80, 100 nsec

Memory: internal/external  
(Memory is contiguous, can be program or data)  
(512 + 512 + 512) X 32 RAM/4M X 32  
or (512 + 512) X 32 RAM, 2K X 32 ROM/4M X 32

Cost (single/100s): NA    Date of first working silicon: Estimated Sept, 1988

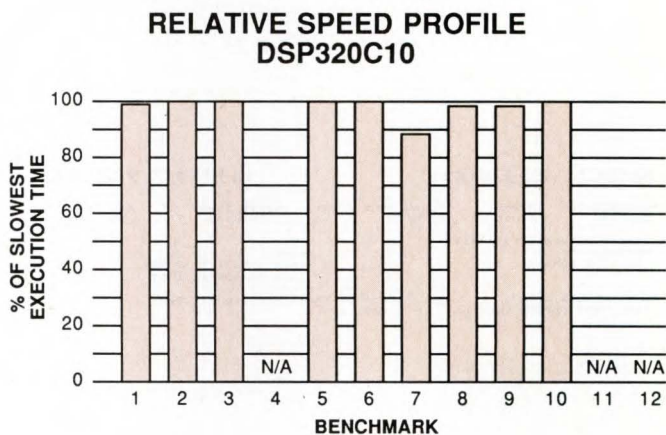


## Microchip Tech DSP320C10

Word Size: 16 bits    Format: Fixed    Accumulator Size: 32 bits    Cycle Time: 122, 160, 200 nsec    MAC Time: 244, 320, 400 nsec

Memory: internal/external  
Program: 1.5K X 16 ROM/4K X 16    Data: 144 X 16 RAM/O

Cost (single/100s): \$48.10/\$41.80 (122 nsec)    Date of first working silicon: Sep, 1985



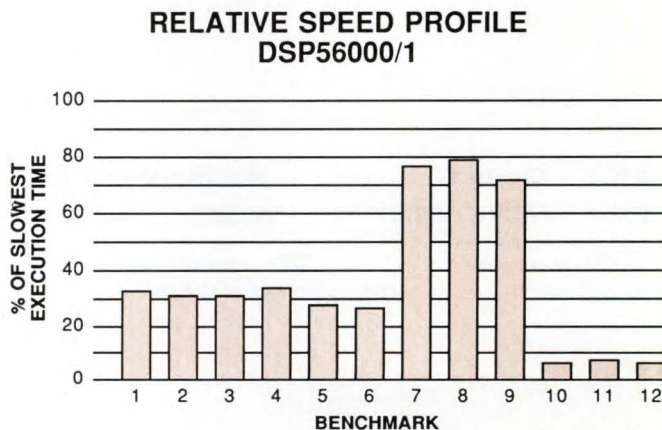
## Motorola

## DSP56001

Word Size: 24 bits    Format: Fixed    Accumulator Size: 56 bits    Cycle Time: 74, 98 nsec    MAC Time: 74, 98 nsec

Memory: internal/external  
Program: 3.75K X 24 ROM/64K X 24 or 512 X 24 RAM/64K X 24    Data: (256 + 256) X 24 RAM, (256 + 256) X 24 ROM/(64K + 64K) X 24

Cost (single/100s): \$75/\$75 (74 nsec)    Date of first working silicon: Nov, 1987



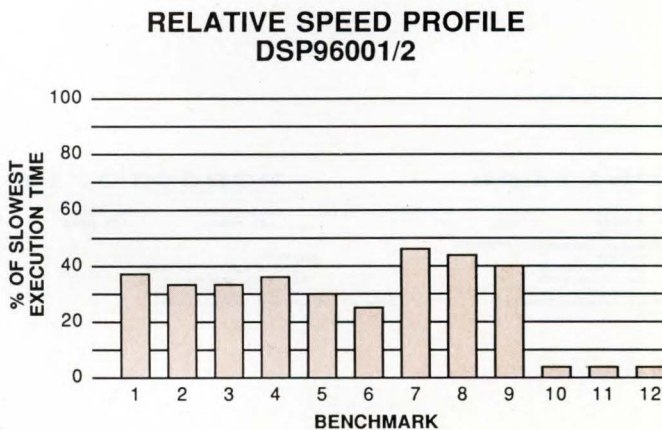
## Motorola

## DSP96002

Word Size: 32 bits    Format: Floating    Accumulator Size: 96 bits    Cycle Time: 74 nsec    MAC Time: 74 nsec

Memory: internal/external  
Program: 512 X 32 RAM/4G X 32    Data: (512 + 512) X 32 RAM, (512 + 512) X 32 ROM/(4G + 4G) X 32

Cost (single/100s): NA    Date of first working silicon: Estimated 1st quarter 1989





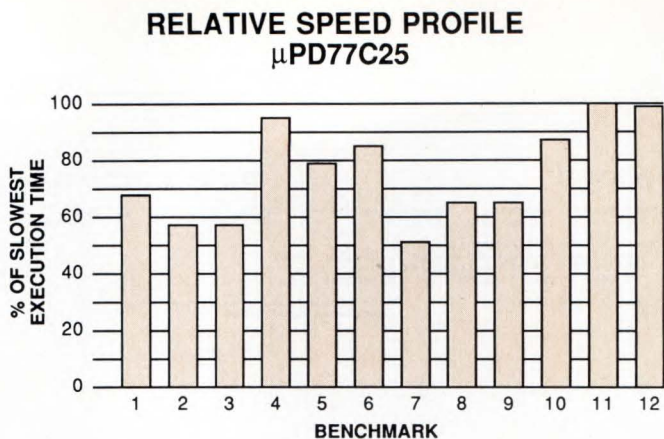
# NEC Elec

# uPD77C25

Word Size: 16 bits    Format: Fixed    Accumulator Size: Dual 16 bits    Cycle Time: 122 nsec    MAC Time: 122 nsec

Memory: internal/external  
Program: 2K X 24 ROM/O    Data: 1K X 16 ROM, 256 X 16 RAM/O

Cost (single/100s): \$65/\$57 (EPROM version)    Date of first working silicon: Sep, 1987



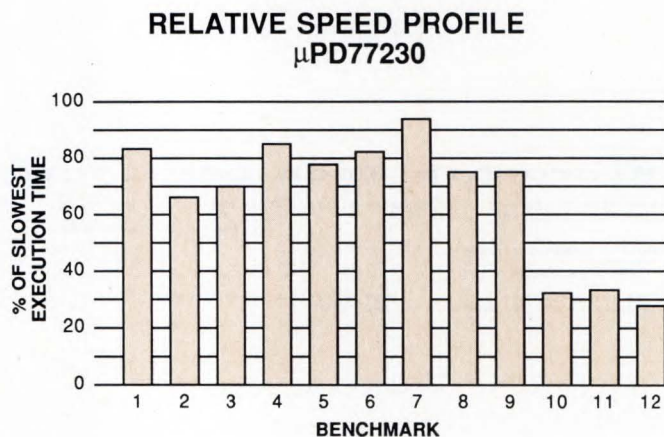
# NEC Elec

# uPD77230

Word Size: 32 bits    Format: Floating    Accumulator Size: 55 bits    Cycle Time: 150 nsec    MAC Time: 150 nsec

Memory: internal/external  
Program: 2K X 32 ROM/8K X 32    Data: (512 + 512) X 32 RAM, 1K X 32 ROM/8K X 32

Cost (single/100s): \$400/\$350 (EPROM version)    Date of first working silicon: May, 1986



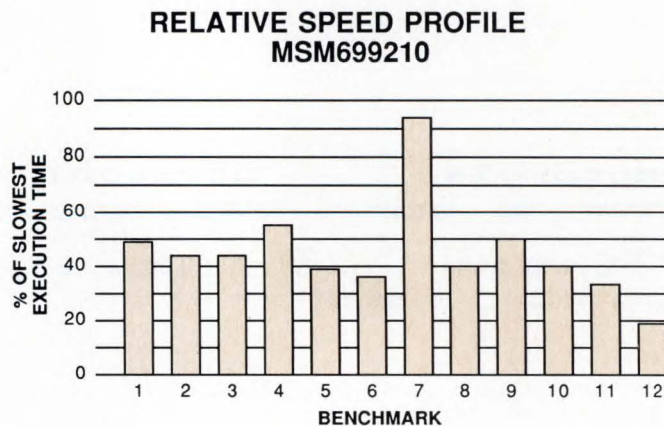
# OKI Semi

# MSM699210

Word Size: 22 bits    Format: Floating    Accumulator Size: 22 bits    Cycle Time: 100 nsec    MAC Time: 100 nsec

Memory: internal/external  
Program: 2K X 32 ROM/64K X 32    Data: 512 X 22 RAM/64K X 22

Cost (single/100s): \$150/\$85    Date of first working silicon: June 1988



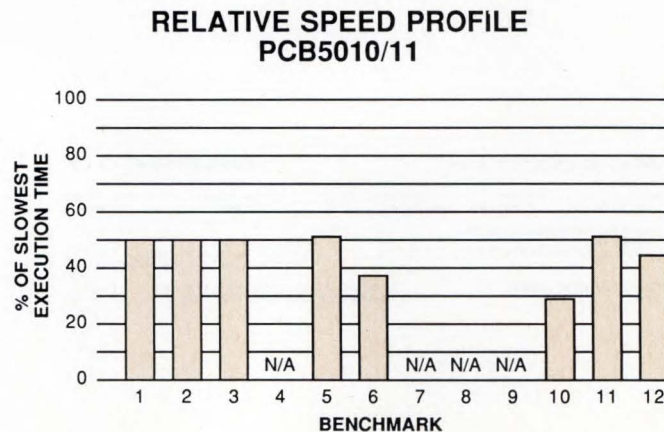
# Philips

# PCB5010/11

Word Size: 16 bits    Format: Fixed    Accumulator Size: 40 bits    Cycle Time: 122 nsec    MAC Time: 122 nsec

Memory: internal/external  
Program: 1K X 40 ROM/O or 0/64K X 40    Data: (128 + 128) X 16 RAM, 512 X 16 ROM/64K X 16

Cost (single/100s): NA    Date of first working silicon: 1987





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CIRCLE NO 70



## SGS-Thomson ST18930/31

Word Size: 16 bits    Format: Fixed    Accumulator Size: 32 bits    Cycle Time: 100 nsec    MAC Time: 100 nsec

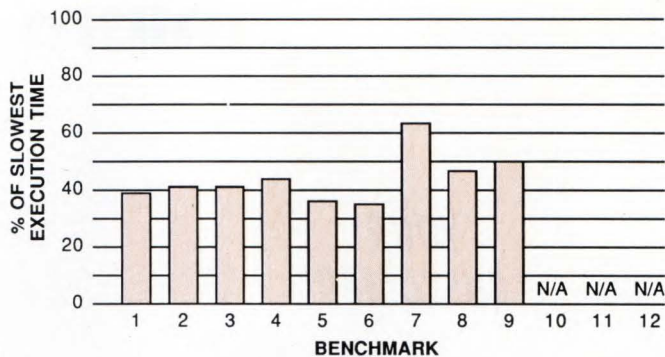
Memory: internal/external

Program: 3k X 32 ROM/0 or 0/64k X 32    Data: (128 + 192) X 16 RAM, 512 X 16 ROM/4k X 16

Cost (single/100s): \$125/\$95

Date of first working silicon: July 1988

## RELATIVE SPEED PROFILE ST18930/31



## SGS-Thomson ST18940/41

Word Size: 16 bits    Format: Fixed    Accumulator Size: 32 bits    Cycle Time: 100 nsec    MAC Time: 100 nsec

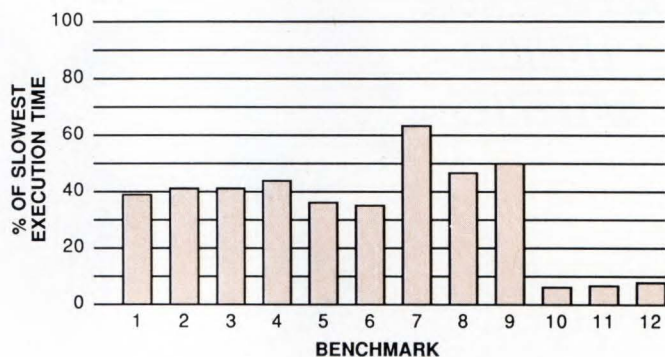
Memory: internal/external

Program: 2k X 32 ROM/0 or 0/64k X 32    Data: (256 + 256) X 16 RAM, 512 X 16 ROM/64k X 16

Cost (single/100s): \$125/\$95

Date of first working silicon: July 1988

## RELATIVE SPEED PROFILE ST18940/41



## SGS-Thomson TS68930/31

Word Size: 16 bits    Format: Fixed    Accumulator Size: 32 bits    Cycle Time: 160 nsec    MAC Time: 160 nsec

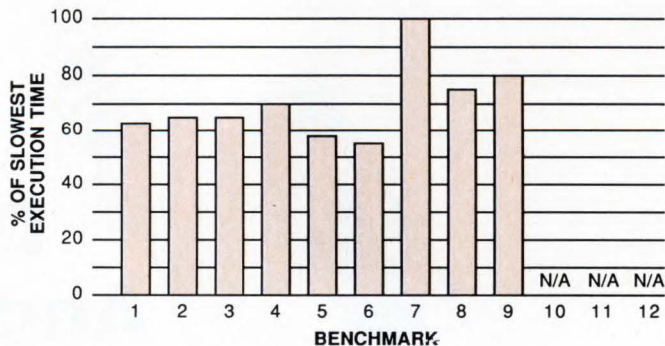
Memory: internal/external

Program: 1.2k X 32 ROM/0 or 0/64k X 32    Data: (128 + 128) X 16 RAM, 512 X 16 ROM/4k X 16

Cost (single/100s): \$125/\$95

Date of first working silicon: April 1986

## RELATIVE SPEED PROFILE TS68930/31



## Texas Inst TMS320C1X

Word Size: 16 bits    Format: Fixed    Accumulator Size: 32 bits    Cycle Time: 125, 160, 200, 280 nsec    MAC Time: 250, 320, 400, 560 nsec

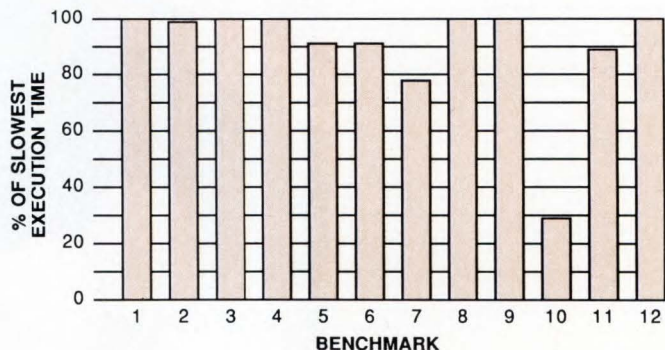
Memory: internal/external

Program: 1.5k X 16 ROM/4k X 16 or 4k X 16 ROM/0 or 0/4k X 16    Data: 144 X 16 RAM/0 or 256 X 16 RAM/0

Cost (single/100s): \$50/30 (125 nsec)

Date of first working silicon: 1982, 1984 for CMOS versions

## RELATIVE SPEED PROFILE TMS320C1X





# 3C85 Power Material

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And performance is prolific. Compared to our own 3C8, this dramatic new material delivers a 30%-plus loss improvement. Which means you can use a smaller

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To get your copy of our components specifications, contact Ferroxcube at 914-246-2811. You'll find 3C85 components to be precisely as we have specified. Guaranteed.



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914-246-2811 TWX: 510-247-5410



**Texas Inst****TMS320C2X**

Word Size: 16 bits    Format: Fixed    Accumulator Size: 32 bits    Cycle Time: 80, 100, 200 nsec    MAC Time: 80, 100, 200 nsec

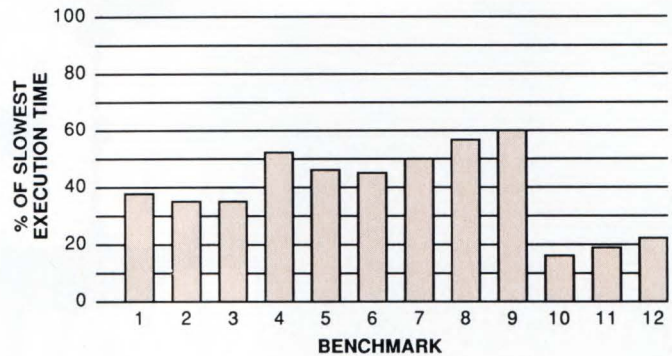
Memory: internal/external  
Program: 4k X 16 ROM/64k X 16

Data: 544 X 16 RAM/64k X 16

Cost (single/100s): \$120/75 (80 nsec)

Date of first working silicon: 1984, 1986 for CMOS versions

### RELATIVE SPEED PROFILE TMS320C2X

**Texas Inst****TMS320C30**

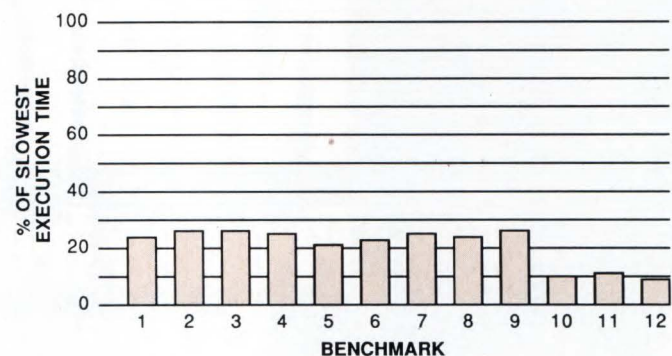
Word Size: 32 bits    Format: Floating    Accumulator Size: 40 bits    Cycle Time: 60 nsec    MAC Time: 60 nsec

Memory: internal/external  
(Memory is contiguous, can be program or data)  
2k X 32 RAM, 4k X 32 ROM/16k X 32

Cost (single/100s): \$1300/\$1000

Date of first working silicon: June 1988

### RELATIVE SPEED PROFILE TMS320C3X



## For more information . . .

For more information on the DSPs discussed in this article, contact the following manufacturers directly, circle the appropriate numbers on the Information Retrieval Service card, or use EDN's Express Request service.

**Analog Devices Inc**  
One Technology Way  
Norwood, MA 02062  
(617) 329-4700  
Circle No 650

**AT&T Microelectronics**  
Department 51AL230230  
555 Union Blvd  
Allentown, PA 18103  
(800) 372-2447  
(800) 553-2448 (Canada)  
Circle No 651

**Microchip Technology Inc**  
2355 W Chandler Blvd  
Chandler, AZ 85224  
(602) 963-7373  
910-950-1963  
Circle No 652

**Motorola Inc**  
6501 William Cannon Dr West  
Austin, TX 78735  
(512) 440-3035  
TLX 4999127  
Circle No 653

**NEC Electronics**  
475 Ellis St  
Mountain View, CA 94039  
(415) 960-6000  
Circle No 654

**OKI Semiconductor**  
650 North Mary Ave  
Sunnyvale, CA 94086  
(408) 720-1900  
Circle No 655

**Philips**  
Box 218  
5600 Eindhoven  
The Netherlands  
(040) 157005  
Circle No 656

**SGS-Thomson**  
1000 East Bell Rd  
Phoenix, AZ 85022  
(602) 867-6259  
Circle No 657

**Texas Instruments**  
Box 1443, M/S 701  
Houston, TX 77251  
(713) 274-2320  
Circle No 658



Display data which are externally divided into data for each row (640 dots) will be sequentially transferred in the form of 4-bit parallel data through shift registers by Clock Signal CP2 from the left top of the display face.

When data of one row (640 dots) have been inputted, then latched in the form of parallel data for 640 lines of column electrodes by Latch Signal CP1. Then the corresponding drive signal will be transmitted to the 640 lines of column electrodes of the LCD panel by the LCD drive circuit.

At this time, scan start up signal S has been transferred from the scan signal driver to the 1st row of scan electrodes, and the contents of the data signals are displayed on the 1st rows of upper and lower half of the display face according to the combinations of voltages applied to the scan and signal electrodes of the LCD. While the 1st rows of data are being displayed, the 2nd rows of data are entered. When 640 dots of data have been transferred then latched

\*\*\* Unit Driving Method \*\*\*

The LCD driver is 80 bits LSI, consisting of shift registers, latch circuits and LCD driver circuits.

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These new units come in three sizes: 640 (W) x 400 (H) dots, 640 (W) x 480 (H) dots and 720 (W) x 400 (H) dots. Each with CCFT backlighting standard.

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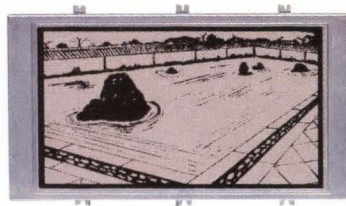
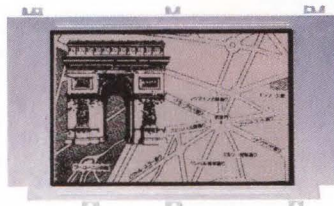
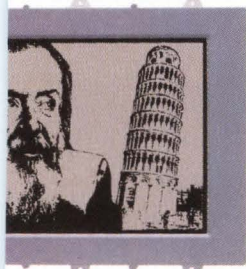
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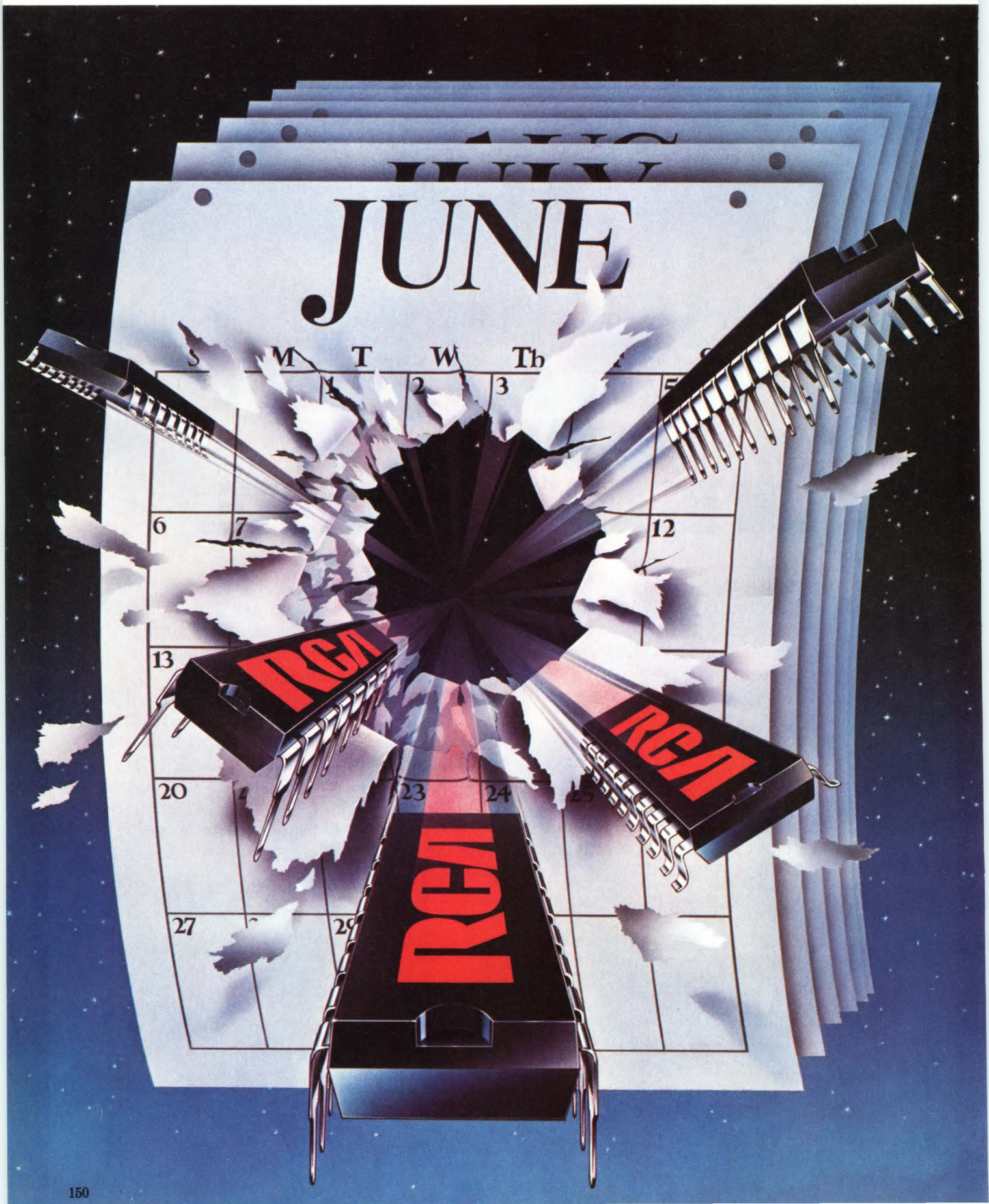
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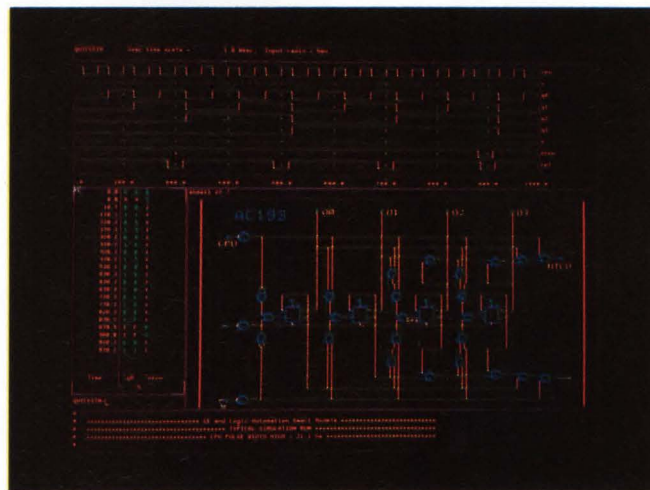
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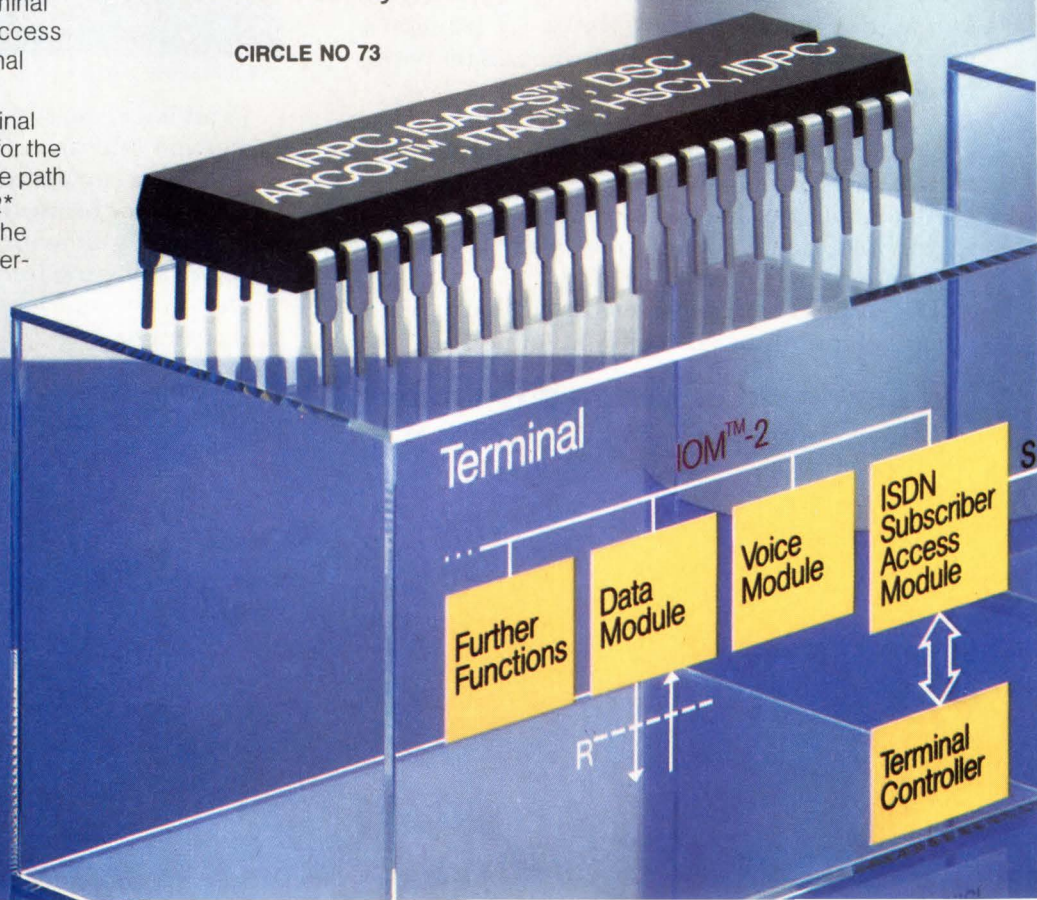
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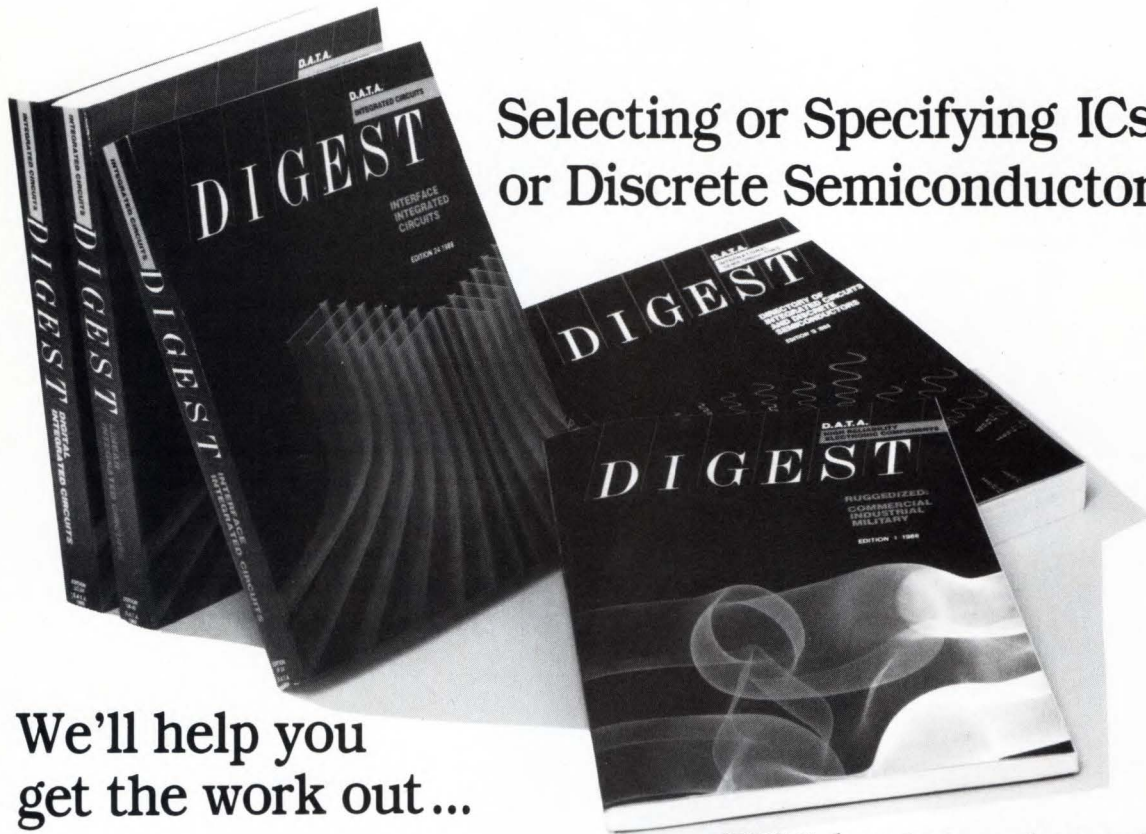
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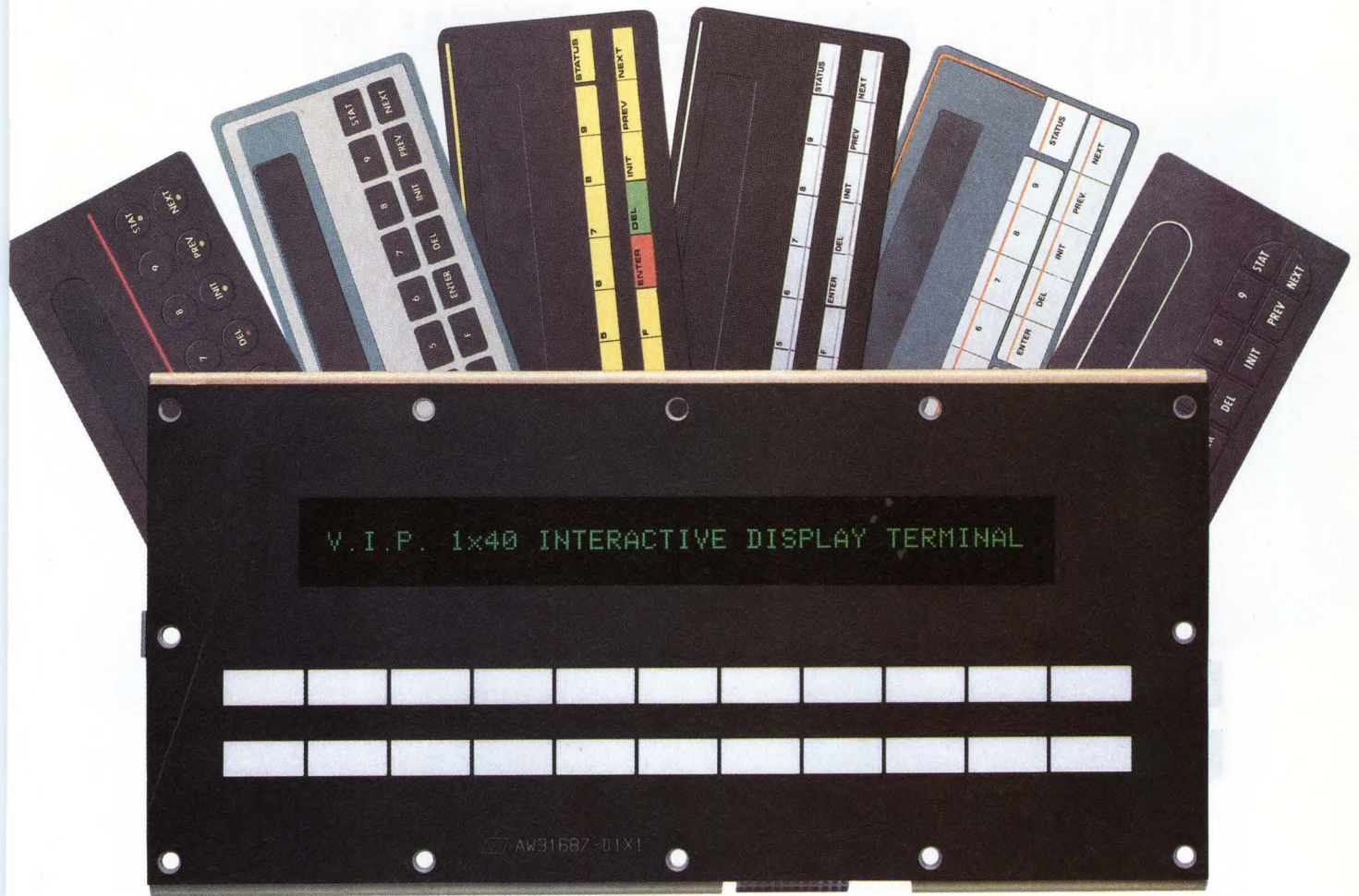
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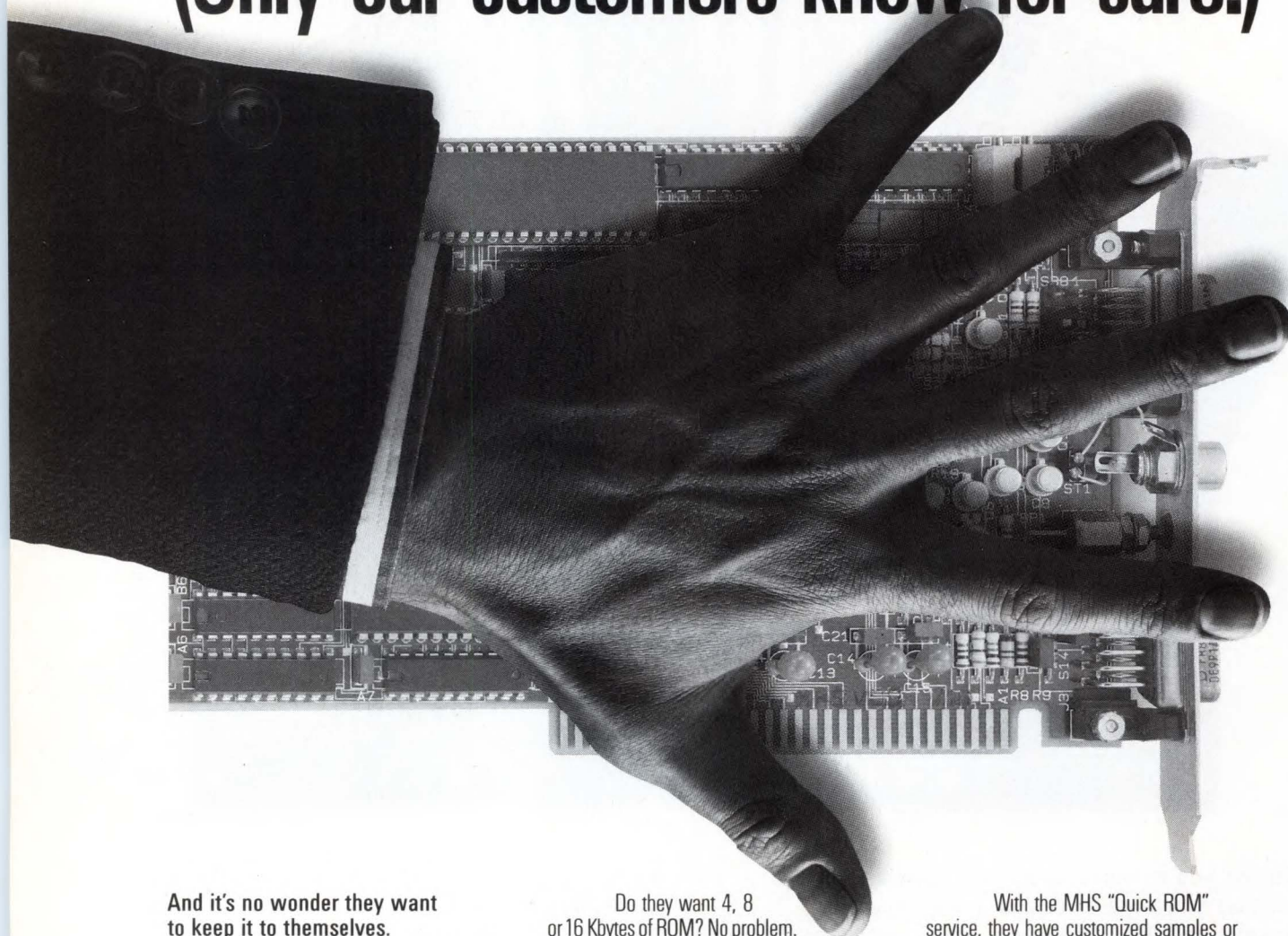
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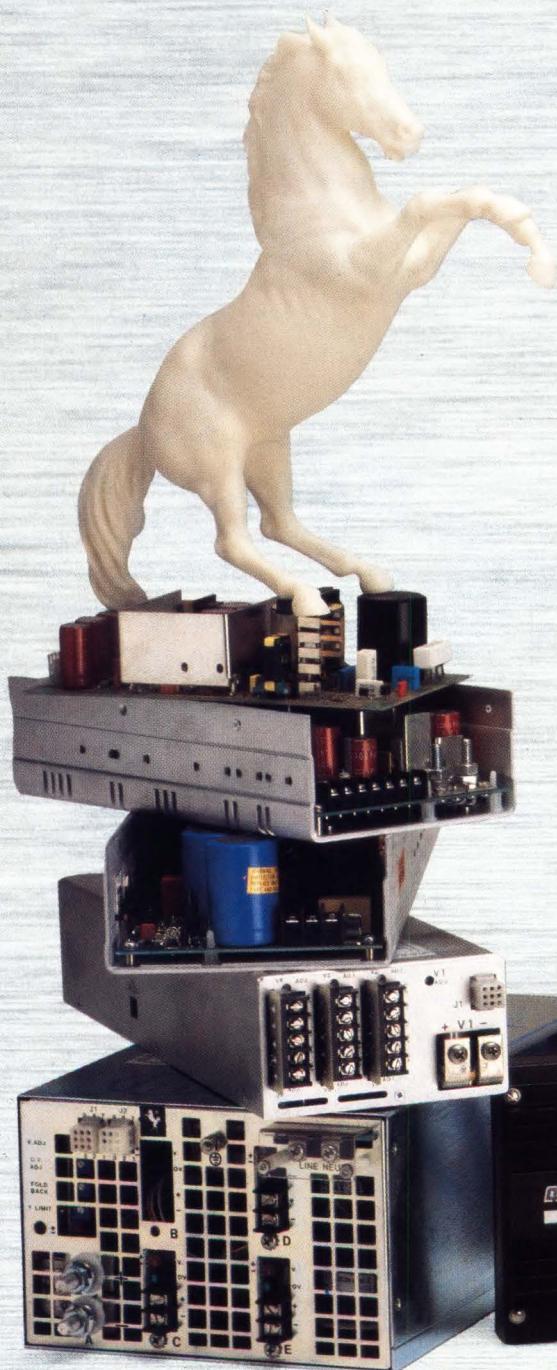


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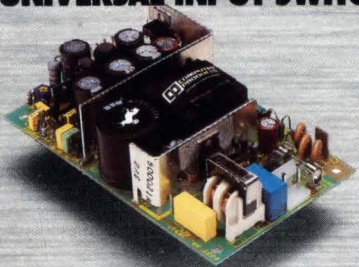
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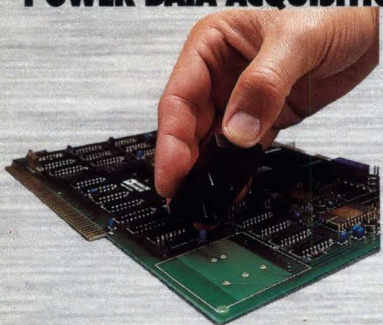
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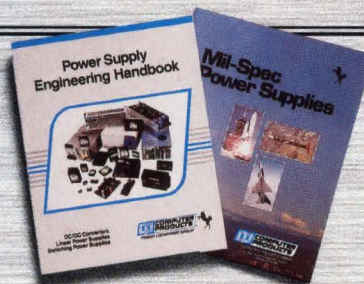
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# Sliding FFT computes frequency spectra in real time

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*Digital-signal-processing (DSP) systems must often perform real-time spectral analysis of a nonterminating data sequence. A simple method for calculating frequency spectra—the sliding FFT—requires less computing power than the conventional FFT approach.*

---

Tom Springer, Pinson Associates Inc

Many digital-signal-processing applications, such as certain types of adaptive filters, require you to perform real-time spectral analysis of a nonterminating data sequence (Ref 1). The usual approach to such problems calls for computing power of a very high order, as exemplified by the latest VLSI DSP chips, which can calculate fast Fourier transforms (FFTs) at blinding speed, using standard algorithms. However, for a wide range of practical problems, a simple method for calculating frequency spectra—the sliding FFT algorithm—has a number of advantages over the conventional FFT algorithms. For instance, it can calculate spectra at a rate more closely approaching the sampling frequency than conventional algorithms can do.

You can best understand the computational difficulties that real-time spectral analysis entails if you consider the operation of a Fourier analyzer or dynamic signal analyzer. You can use such an instrument—for

example, Hewlett-Packard's Model 3562A Dual Channel Dynamic Signal Analyzer (Ref 2)—to view and record signals as they appear in the complex frequency domain. However, there is a fundamental difference, which is not always understood, between a Fourier analyzer and a spectrum analyzer.

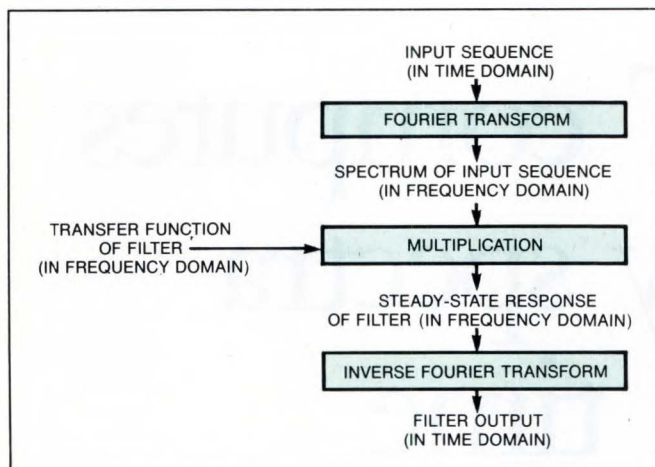
The spectrum analyzer displays the output of what is effectively a swept filter; it therefore presents an *average* spectral distribution over a sampling interval. Consequently, you can only use the spectrum analyzer for continuous frequency measurements. The Fourier analyzer, on the other hand, updates the spectrum at approximately the sample rate, and therefore presents the *instantaneous* spectral characteristics of the input signal. You can therefore use it to perform transient analysis; unlike the spectrum analyzer, it provides phase as well as magnitude information.

## FFT computation time delays the response

Ideally, the Fourier analyzer would compute the discrete Fourier transform as quickly as the signal is sampled. In practice, however, the computational limitations of the processor make it impossible to realize this ideal, so real instruments specify both an input-signal bandwidth and a real-time bandwidth. The input-signal bandwidth is limited by the sampling rate of the instrument and represents the highest frequency that the instrument can detect without aliasing; this frequency is called the Nyquist frequency. The real-time bandwidth defines the fastest transient event that the instrument can record, and it's directly related to the length of time required to calculate the discrete



*You can derive the FFT for any segment of a nonterminating data sequence directly from the FFT computed for the previous segment, with fewer computations.*



**Fig 1—**You can describe the steady-state behavior of a linear system in the frequency domain by computing the product of the system transfer function and the complex frequency spectrum of the input signal.

Fourier transform. Because of this computational delay, the real-time bandwidth is typically narrower than the input-signal bandwidth by approximately an order of magnitude.

Any system that must detect transient phenomena in the frequency domain must meet the same performance requirements that a Fourier analyzer must meet in order to generate quasi-instantaneous frequency spectra. The transformation of discrete data from the time domain to the frequency domain is almost always accomplished by means of the FFT; thus, the ability of a system to track dynamic changes in the spectral content of a signal often depends primarily on the speed with which the system can execute the FFT algorithm.

#### Feedback loops may not tolerate delays

This speed limitation can be an important consideration in digital-filter design. You'd commonly define such filters in terms of frequency-domain parameters and implement them with frequency-domain techniques. Filter design usually begins when you specify a desired frequency response, so frequency-domain methods provide a very direct approach to filter design. Furthermore, it's very simple to describe the steady-state behavior of a linear system in the frequency domain by computing the product of the system transfer function and the complex frequency spectrum of its input (**Fig 1**). Because the FFT efficiently carries out the necessary time/frequency domain transformations, frequency-domain signal processing is computationally attractive for filter applications.

You may find, however, that in some real-time applications such as control systems, using the conventional FFT algorithm renders the filter unsuitable. The reason is that an  $N$ -point FFT operates on blocks of  $N$  points at a time; thus, it doesn't generate spectra instantaneously for each incoming sample; it generates spectra only at regular intervals. The resulting propagation delay in the computed response of the filter might not be tolerable within a feedback loop. The example below shows the effects of the delay for a 64-point FFT.

Consider a system at steady state that experiences a perturbation (a spike at  $t=64$ ). **Fig 2a** shows the data sequence. Because the FFT is a block operation, it must accumulate 64 new samples before it reevaluates the spectrum; in other words, at  $t=63$  it transforms  $\{x(0), \dots, x(63)\}$ , at  $t=127$  it transforms  $\{x(64), \dots, x(127)\}$ , and so on. **Fig 2b** shows a 64-point block of samples beginning at  $t=0$  (which doesn't include the spike), and **Fig 2c** shows the frequency spectrum of the block. **Fig 2d** shows the block of samples beginning one sample period later at  $t=1$  (now containing the spike), and **Fig 2e** shows its corresponding spectrum. Note the spectral components that the spike introduces—the actual spectrum of the signal has changed at  $t=64$ , but the system can't detect the change until the next transform. After the spike has occurred, the system must collect 63 more samples before it can revise the spectrum that it calculated at  $t=63$ . Thus, computing the FFT introduces a delay into the system's response.

In many applications, you can't afford to ignore the dynamic behavior of signals in the frequency domain; however, the FFT updates the frequency spectrum only at the rate  $f_s/N$  (where  $f_s$  is the sample rate). In Fourier-analyzer terminology, the "real-time bandwidth" is limited to  $1/N$  of the "input-signal bandwidth." This situation would be improved if the system could generate spectra at the sample rate.

#### Sliding FFT algorithm reduces delays

You might at first think that in order to update the frequency spectrum on a real-time basis, the system would have to recalculate the FFT for each new sample of the input sequence. Intuitively, you'd conclude that this procedure is wasteful, because only one point in the sequence changes for each recomputation of the FFT. Under certain conditions, however, you can apply a faster method of calculating frequency spectra in real time.



It turns out that you can derive an FFT for a segment of the  $N$ -point data sequence, beginning at time  $k+1$ , directly from the FFT computed for the prior segment that began at time  $k$ ; this procedure saves a considerable amount of computation time. As suggested by its name, the sliding FFT "slides" over the data sequence,  $N$  points at a time (Fig 3). The important constraints are that the input data must be presented in a nonterminating sequence, and that the input-signal bandwidth must be no greater than the real-time bandwidth.

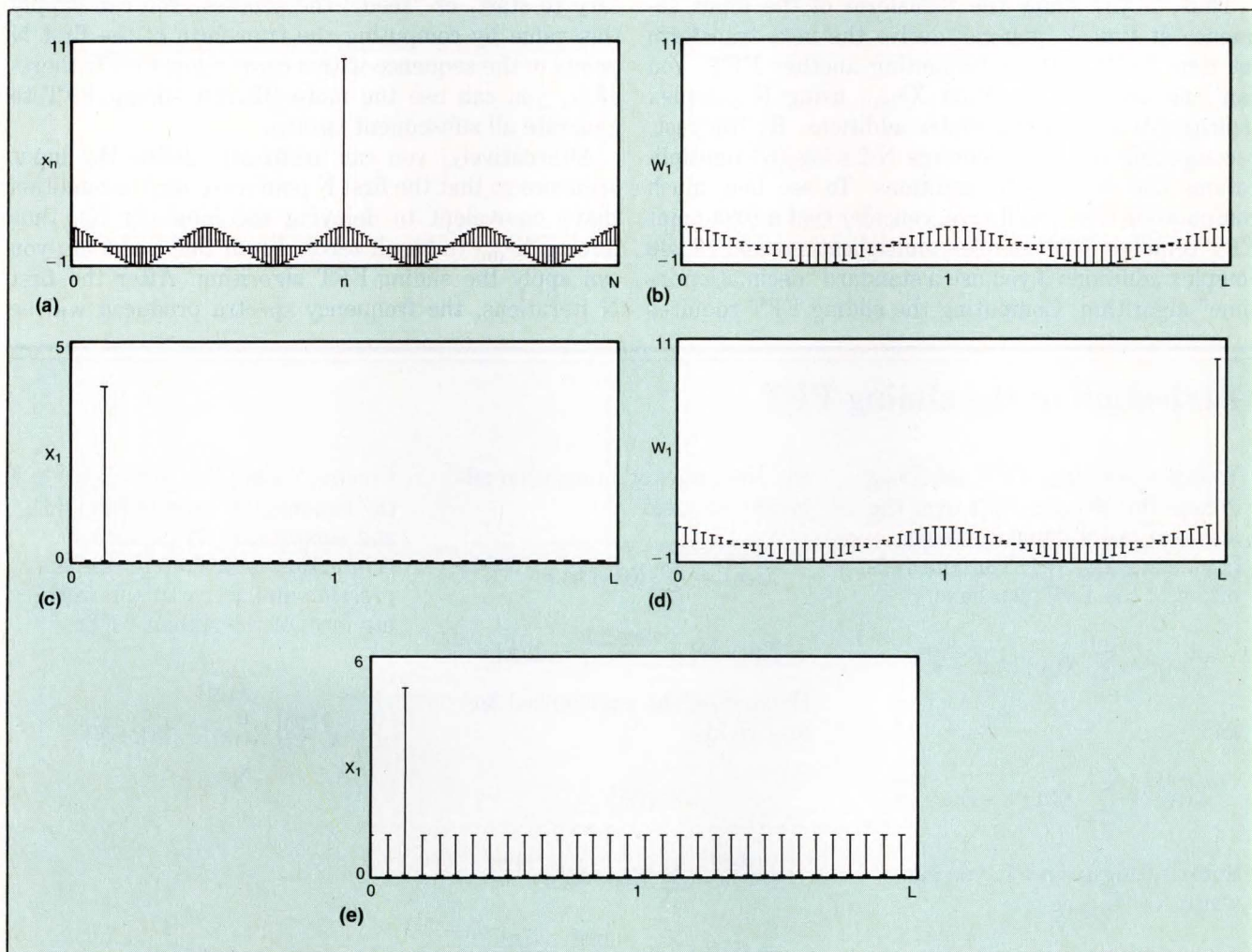
To understand how the algorithm works, let the FFT of the  $k^{\text{th}}$  sampling interval be  $X_{(m)}^k$ ; that is

$$\text{FFT of } \{x(k), \dots, x(k+N-1)\} = X_{(m)}^k.$$

Then,

$$X_{(m)}^{k+1} = e^{j(2\pi m)/N} (X_{(m)}^k + x_{k+N} - x_k).$$

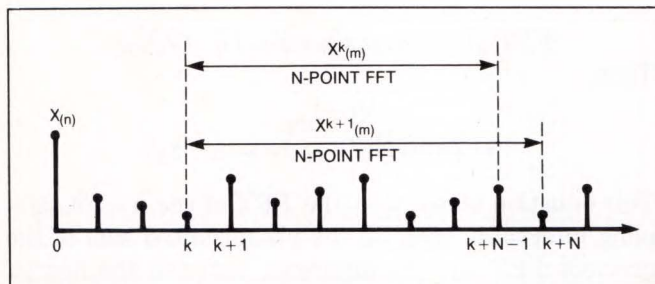
This equation states that the FFT of the  $k+1^{\text{th}}$  sampling interval is equal to the phase-shifted sum of the previous FFT and the difference between the newest sample and the oldest—that is, between the sample entering the leading edge of the window and the sample leaving the trailing edge. For the mathematical details of this relationship, see **box**, "Derivation of the sliding FFT."



**Fig 2—When a system in steady state experiences a perturbation (a spike at  $t=64$ ) (a), the system may experience a delay before it detects the spike. A 64-point FFT, computed for samples 0 through 63 (b), generates a spectrum containing no harmonics (c). If you sample at  $t=1$  through  $t=64$  (d), the spike appears in the sample, and if you could perform instantaneous computations, you'd see that at  $t=65$  the spectrum looked like e. In practice, because the system requires 64 sample times to compute an FFT, the changed spectrum is not available until (at least)  $t=127$ .**



*An additional advantage of the sliding FFT is that it doesn't require bit reversal, as most FFT algorithms do.*



**Fig 3—You can reduce the propagation delay** by computing the first spectrum with the ordinary FFT algorithm, but thereafter deriving each new spectrum from the previous one with the aid of a simpler algorithm. In effect, you slide the window over the data, one point at a time.

Thus, if you know the transform of the input sequence at time  $k$ , you can derive the next transform (at time  $k+1$ ) without computing another FFT. You can calculate  $X^{k+1}(m)$  from  $X^k(m)$ , using  $N$  complex multiplications and  $N$  complex additions. By contrast, recomputing the FFT requires  $N/2 \times \log_2(N)$  multiplications and  $N \times \log_2(N)$  additions. To see how much computation time you'll save, consider that a 1024-point FFT requires 5120 complex multiplications and 10,240 complex additions if you use a standard "decimation-in-time" algorithm. Computing the sliding FFT requires

only 1024 complex multiplications and 1025 complex additions, including  $x_{(k+N)} - x_{(k)}$ . The amount of time you save will be system dependent, and it will increase with the size of the FFT.

An additional advantage of the sliding FFT is that it doesn't require bit reversal, as most FFT algorithms do. Further, the sliding FFT doesn't require that the data sequence be of a particular length, as fixed-radix FFTs do. Sliding FFTs make it easier to format the input data, therefore.

The sliding FFT is defined *recursively*. That is, at each point in time the algorithm demands that you know the spectrum that existed at the previous point in time. Obviously, an initial value— $X^0(m)$ —is necessary to start, or "seed," the process. You can supply this value by computing the transform of the first  $N$  points of the sequence with a conventional FFT; thereafter, you can use the more-efficient sliding FFT to generate all subsequent spectra.

Alternatively, you can arbitrarily define the input sequence so that the first  $N$  points are zero (a condition that's equivalent to delaying the input by  $N$ ), thus forcing  $X^0(m)$  to be all zeros. From that point on, you can apply the sliding-FFT algorithm. After the first  $N$  iterations, the frequency spectra produced will be

## Derivation of the sliding FFT

To derive a sliding FFT, let  $X^k(m)$  denote the  $N$ -point FFT over the segment of the input sequence  $\{x_{(k)}, \dots, x_{(k+N-1)}\}$ . From the definition of the FFT you have

$$X^k(m) = \sum_{n=0}^{N-1} X(n+k) e^{-j \frac{2\pi mn}{N}}$$

and

$$X^{k+1}(m) = \sum_{n=0}^{N-1} X(n+k+1) e^{-j \frac{2\pi mn}{N}}$$

Substituting  $p = n+1$ , you can write  $X^{k+1}(m)$  as

$$X^{k+1}(m) = \sum_{p=1}^N X(p+k) e^{-j \frac{2\pi mp}{N}}$$

The summation can be expanded,

and the index of summation adjusted, to yield

$$X^{k+1}(m) = \sum_{p=0}^{N-1} X(p+k) e^{-j \frac{2\pi mp}{N}} + X(k+N) e^{-j \frac{2\pi m(N-1)}{N}} - X(k) e^{j \frac{2\pi m}{N}}$$

Expanding the exponential factors yields

$$\begin{aligned} X^{k+1}(m) &= e^{j \frac{2\pi m}{N}} \cdot \sum_{p=0}^{N-1} X(p+k) e^{-j \frac{2\pi mp}{N}} \\ &\quad + X(k+N) e^{-j \frac{2\pi mN}{N}} \cdot e^{j \frac{2\pi m}{N}} \\ &\quad - X(k) e^{j \frac{2\pi m}{N}} \end{aligned}$$

Finally, noting the periodicity of the exponential term ( $e^{j2\pi m} = 1$ ), and substituting  $X^k(m)$  for the summation, you simplify the expression and arrive at the working form of the sliding FFT:

$$X^{k+1}(m) = e^{j \frac{2\pi m}{N}} \left[ X^k(m) + X(k+N) - X(k) \right]$$



## LISTING 1

```

-----
      SLIDING FFT ROUTINE  4-28-88
      This routine compares the length of time required to compute
      an N-PT. FFT using a conventional decimation-in-time algorithm vs.
      the "Sliding FFT" technique discussed in the accompanying article.

      Since the Sliding FFT is a recursive algorithm the Transform
      resulting from the first algorithm is used as an input.  In other
      words, the frequency spectrum at time k is provided and the Sliding
      FFT is used to calculate the spectrum at the next point in time (see
      FIG. 1).

      The program prints a record of the calculation time required;
      this is a rough indication of the speed with which a non-terminating
      data sequence could be sampled and its frequency spectrum updated.
-----
DEFINT A-N: CLS
PRINT "Enter the exponent of 2 which determines the length of the FFT"
INPUT M
N=2^M                                'length of FFT=N
DIM XR(N), XI(N)                      'input/output arrays (real & imag.)
DIM ER(N), EI(N)                      'exponential phase shift table
FOR I=1 TO N                          'create random input array
  XR(I)=RND
  XI(I)=RND
NEXT I
XOLD=XR(1): XIOLD=XI(1)               'save old sample
XRNEW=RND: XINEW=RND                  'save new sample
PI=3.14159
'----- BEGINNING OF CONVENTIONAL FFT -----
TIME$="00:00:00"
NV2=N/2
NM1=N-1
J=1
FOR I=1 TO NM1                        'do bit-reversal of input data
  IF I>=J THEN GOTO 520
  TR=XR(J)
  TI=XI(J)
  XR(J)=XR(I)
  XI(J)=XI(I)
  XR(I)=TR
  XI(I)=TI
520 K=NV2
530 IF K>=J THEN GOTO 570
  J=J-K
  K=K/2
  GOTO 530
570 J=J+K
NEXT I
FOR L=1 TO M                          'begin decimation-in-time alg'thm
  LE=2^L
  LE1=LE/2
  UR=1!

```

Listing continued on pg 166



*The sliding FFT is attractive in comparison with conventional algorithms when you need to update the spectrum at rates approaching the sampling frequency.*

# LISTING 1 (Continued)

```

UI=0!
WR=COS(PI/LE1)
WI=-SIN(PI/LE1)
FOR J=1 TO LE1
FOR I=J TO N STEP LE
IP=I+LE1
TR=XR(IP)*UR-XI(IP)*UI
TI=XR(IP)*UI+XI(IP)*UR
XR(IP)=XR(I)-TR
XI(IP)=XI(I)-TI
XR(I)=XR(I)+TR
XI(I)=XI(I)+TI
NEXT I
TR=UR*WR-UI*WI
TI=UR*WI+UI*WR
UR=TR
UI=TI
NEXT J
NEXT L
'----- END OF CONVENTIONAL FFT -----
M1$=MID$(TIME$,4,2): S1$=MID$(TIME$,7,2)
'
'   Since the exponential phase shift table is a constant factor, and
'   not re-computed each time the algorithm is used, it is not included
'   in the performance comparison.
'
FOR I=1 TO N
ER(I)=COS(2*PI*(I-1)/N)           'Real part of phase term
EI(I)=SIN(2*PI*(I-1)/N)           'Imaginary part of phase term
NEXT I
'----- BEGINNING OF SLIDING FFT -----
TIME$="00:00:00"
DR=XRNEW-XROLD: DI=XINew-XIOLD      'diff. term = (newest term)-(oldest)
FOR I=1 TO N
TR=XR(I)+DR: TI=XI(I)+DI           'add above term to terms in previous spectrum
XR(I)=ER(I)*TR-EI(I)*TI           'multiply previous spectrum by phase shift
XI(I)=ER(I)*TI+EI(I)*TR           'term-by-term
NEXT I
'----- END OF SLIDING FFT -----
M2$=MID$(TIME$,4,2): S2$=MID$(TIME$,7,2)
CLS: PRINT TAB(10);"TIME REQUIRED FOR ";N;"-POINT FFT": PRINT
PRINT TAB(10);"CONVENTIONAL";TAB(40);"SLIDING"
PRINT TAB(10);M1$;" MIN. ";S1$;" SEC.";TAB(40);M2$;" MIN. ";S2$;" SEC."
END

```

valid. Remember, however, that it takes longer to calculate N sliding FFTs than it does to calculate an N-point FFT by the conventional method. You'll find the results of a quick benchmark comparison between the conventional-FFT and sliding-FFT algorithms in **Tables 1 and 2.**

The Turbo-Basic source listing for the benchmark program appears in **Listing 1.** The program measures

performance by using Basic's TIME\$ system call to time random data sequences of varying length. The program calculates the conventional FFT first and uses the result to seed the sliding FFT, as described above. Obviously, the execution speed of the Basic interpreter running on an IBM PC/XT or PC/AT is far below the speed that any practical DSP application would require; however, this crude example clearly shows the





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*A conventional 64-point FFT won't detect a spike at  $t=1$  until  $t=127$ , when the system has collected all remaining data points and computed the new spectrum.*

advantage of the sliding FFT. Also note that, as expected, the margin of improvement is greater for longer data sequences.

Although you can use the sliding FFT to enhance real-time spectral analysis, you must observe its inherent constraints. First, the input data must be part of some nonterminating sequence. The benefit of the sliding FFT algorithm is that performing recursive calculation of the spectra of an unending sequence is inherently more efficient than applying the general methods for calculating the discrete Fourier transform to each  $N$ -point window as though it were unrelated to the previous one. However, if  $X^{k+1}_{(m)}$  and  $X^k_{(m)}$  actually are unrelated, the algorithm is of no use.

Second, if the system must sample the data at a faster rate than the rate at which it can compute the sliding FFT (input-signal bandwidth exceeds real-time bandwidth), you can't use the algorithm. The reason is that the recursive calculation of the transform presumes that the samples are consecutive, so the time required for calculation effectively limits the sampling rate. If the input sequence contains frequency components that are higher than the sampling rate, aliasing will occur in the resultant spectra.

Don't assume that the sliding FFT's computational efficiency applies to all circumstances. In fact, only when you need to compute spectra at a rate that's close to the sampling frequency does the sliding FFT become attractive in comparison with the ordinary FFT. The system must repeat the calculations in the sliding algorithm for each sample; after  $N$  samples, you have  $N^2$  multiplications. With a conventional FFT, the same

**TABLE 1—BENCHMARK RESULTS FOR AN IBM PC/XT**

FFT LENGTH (POINTS)	CONVENTIONAL	SLIDING
128	9 SEC	1 SEC
256	21 SEC	3 SEC
512	46 SEC	6 SEC
1024	1 MINUTE, 40 SEC	12 SEC
2048	3 MINUTES, 38 SEC	24 SEC
4096	7 MINUTES, 50 SEC	49 SEC
8192	16 MINUTES, 50 SEC	1 MINUTE, 37 SEC

**TABLE 2—BENCHMARK RESULTS FOR AN 8-MHz IBM PC/AT**

FFT LENGTH (POINTS)	CONVENTIONAL	SLIDING
128	<1 SEC	<1 SEC
256	<1 SEC	<1 SEC
512	1 SEC	<1 SEC
1024	3 SEC	<1 SEC
2048	6 SEC	<1 SEC
4096	14 SEC	1 SEC
8192	31 SEC	3 SEC

$N$  samples could be transformed at a cost of only  $N/2(\log_2 N)$  multiplications. The big difference is that you have to wait until the entire block of  $N$  samples has been acquired before the ordinary FFT can yield the spectrum.

If that much delay would reduce the system's tran-

## Update rate governs sliding FFT's efficiency

To find out whether the sliding FFT is computationally efficient for your application, you have to find the sampling rate at which the sliding FFT requires fewer complex multiplications than the conventional FFT does. In the conventional algorithm, each computation of an  $N$ -point frequency spectrum requires  $N/2(\log_2 N)$  multiplications, whereas the sliding FFT requires

only  $N^2$  multiplications.

The computational requirements of the conventional FFT will equal those of the sliding FFT when the spectrum-update rate— $f_r$  (number of updates per sampling period)—is such that

$$f_r \cdot \frac{N}{2} \log_2(N) = N^2,$$

where  $0 < f_r \leq N$ . Then, for

$$f_r \geq \frac{2N}{\log_2(N)} = \frac{N}{\log_2(\sqrt{N})},$$

the sliding FFT will require fewer complex multiplications. Relative to the sample rate  $f_s = N$ , the sliding FFT is computationally more efficient when:

$$\frac{f_r}{f_s} \geq \frac{1}{\log_2(\sqrt{N})}.$$



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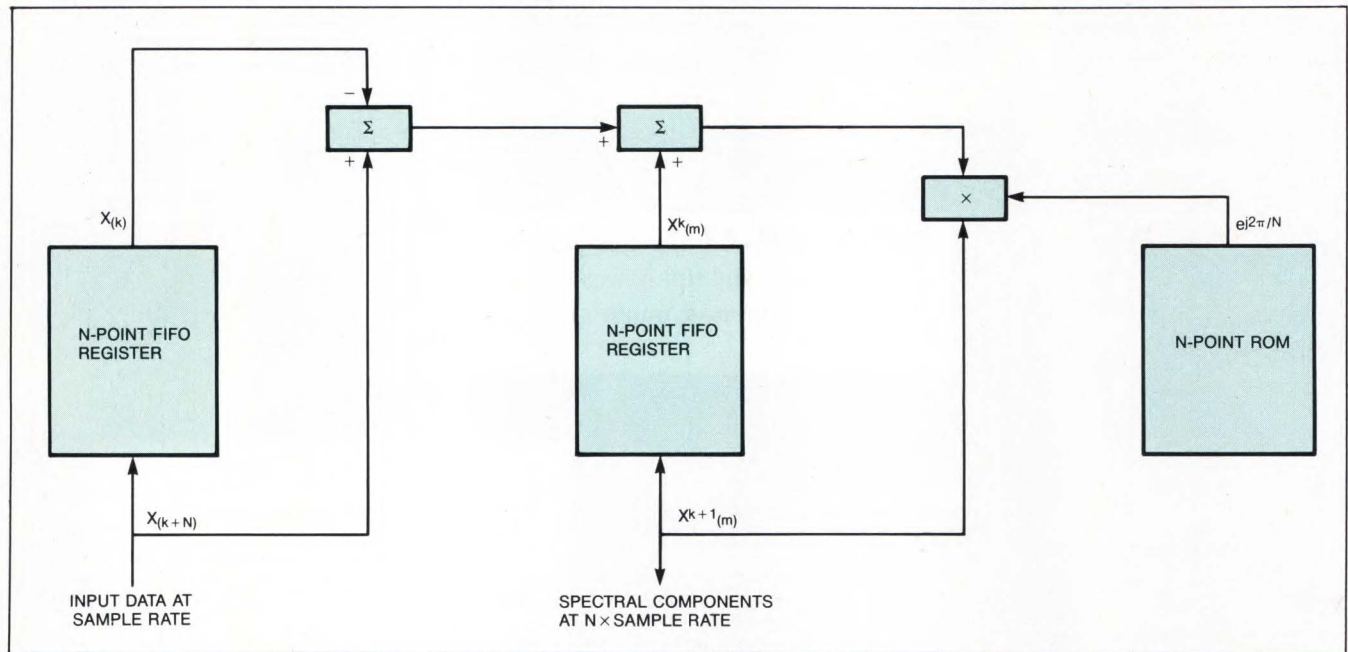


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*Provided that you observe a few simple constraints, you can use the sliding FFT to enhance real-time spectral analysis.*



**Fig 4—You can implement the sliding FFT algorithm in hardware with the aid of two FIFO registers and a ROM that holds the system transfer function.**

sient performance to an unacceptable level, you can choose either to compute the FFT more often or to use the sliding FFT. The latter becomes a bargain whenever the rate at which spectra must be recomputed exceeds  $f_s/\log_2 \times \sqrt{N}$  (see **box**, "Update rate governs sliding FFT's efficiency"). For example, the sliding FFT would be preferable in a system that had to update a 256-point spectrum at any frequency greater than  $1/4$  the sampling rate.

Finally, consider the fact that the sliding FFT is eminently suitable for hardware implementation. The block diagram (**Fig 4**) depicts a basic design for an N-point sliding FFT unit. One of the two FIFO registers represents the window that slides over the input data, and the other represents the recursively-updated frequency spectrum. The ROM contains the exponential phase-shift terms.

The system clocks the input data sequence (at the sample rate  $f_s$ ) into the FIFO register at the left. The oldest sample ( $x_k$ ) is subtracted from the newest sample ( $x_{k+N}$ ). The previous spectral data is clocked through the second FIFO register at a much higher rate ( $N \times f_s$ ). As the  $m$ th point,  $X_{k(m)}$ , emerges from the FIFO register's output, it is summed with  $x_{k+N} - x_k$  and multiplied by the  $m$ th entry in the phase-shift ROM,  $e^{j(2\pi m)/N}$ , resulting in the  $m$ th point in the updated spectrum,  $X_{k+1(m)}$ .

From the block diagram in **Fig 4**, you can see that the inherent simplicity of the sliding-FFT algorithm lends the algorithm to a very straightforward hardware realization. Further, you can easily include parallel paths for arithmetic operations. Well-designed parallel computation paths will give you very high data rates.

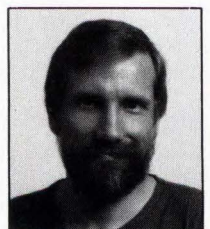
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## Author's biography

Tom Springer is a design engineer at Pinson Associates Inc (Austin, TX). He holds a BSEE from Michigan State University and is currently a doctoral candidate in electrical engineering at the University of Texas. Tom is a member of Eta Kappa Nu, Tau Beta Pi, and the IEEE. In his spare time he enjoys playing the guitar.



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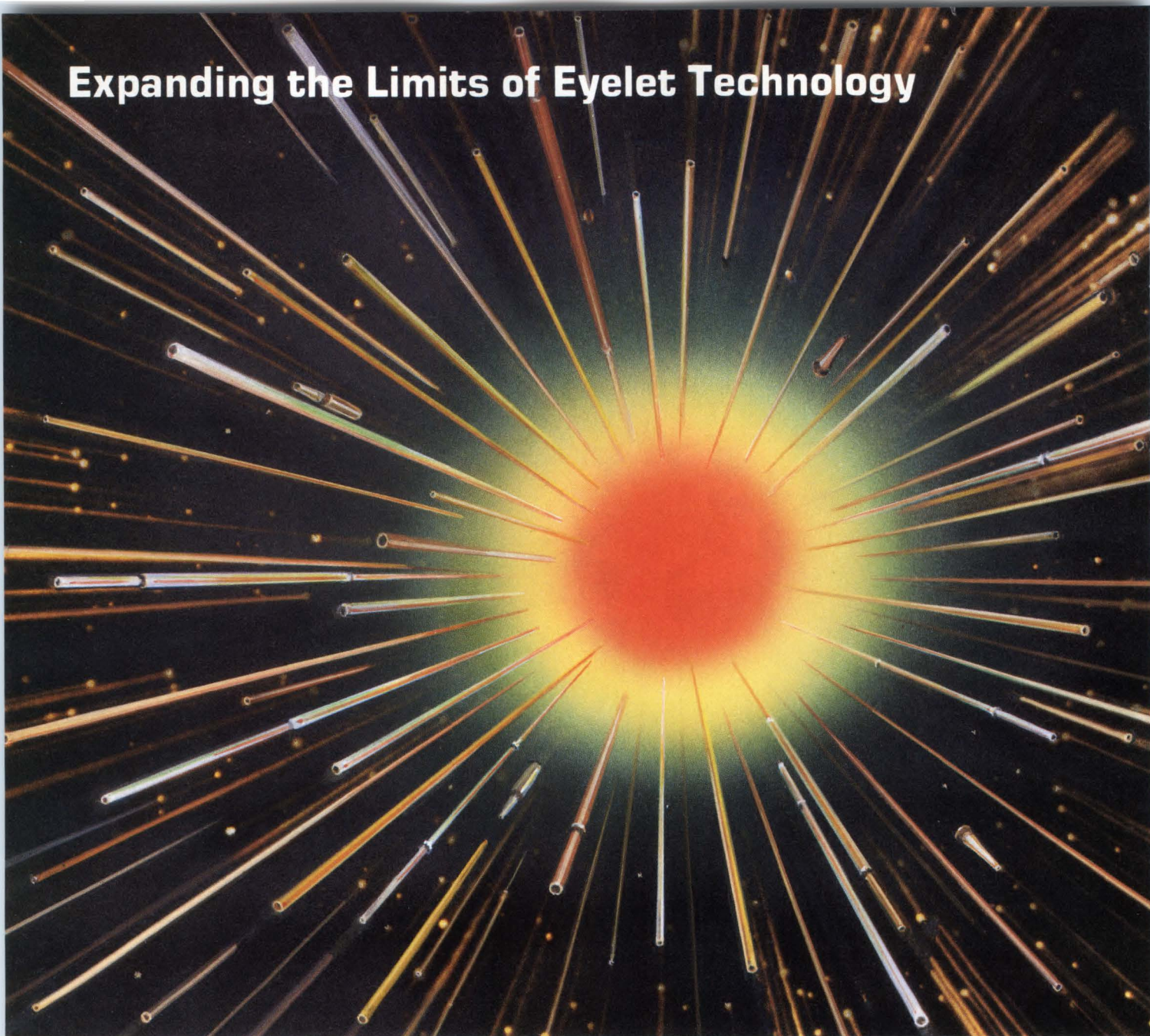
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# Spice techniques facilitate analysis of feedback circuits

*New, easy-to-apply methods for using Spice allow you to obtain accurate gain and phase information for closed-loop analog circuits that use negative feedback. The new techniques eliminate the loading errors caused by the blocking inductor and the coupling capacitor traditionally used to block and inject signals in Spice simulations.*

Steven C Hageman, *Calex Manufacturing Co Inc*

Spice, the venerable analog circuit simulator devised by the University of California Berkeley (Ref 1), is useful for the analysis and measurement of the feedback properties of analog circuits. Traditional Spice-based methods use large-value inductors and capacitors to open the feedback circuit for ac analysis while still allowing Spice to find the proper dc operating point. In simple or close-to-ideal circuits, these methods work fine, but in the analysis of less-than-ideal circuits, errors arise because of improper loading caused by the loop-injection capacitors and inductors. Although complex methods are available to handle these problems (Ref 2), the methods presented here do not disturb the loop impedances at all, and thus eliminate the need for "circuit mirroring" or, alternatively, the acceptance of errors that accrue from improper loading.

These methods also allow Spice to find the dc operating point. The techniques are especially useful with the latest PC-based Spice implementations that have graphical postprocessing that performs waveform mathematics (vector addition, subtraction, multiplication, and division). These methods will work with any Spice implementation that provides "hand analysis" of output files; the techniques are applicable to non-Spice simulators as well. The examples that follow use MicroSim's PSpice syntax (Ref 3).

## Transfer-function analysis

Fig 1 gives the simplest example of waveform mathematics applied to feedback-loop circuits. This configuration is a common test circuit for determining the transfer function of an operational-amplifier inverter circuit. You can, of course, extend this analysis concept to any circuit configuration that has input-output nodes and a summing point at virtual ground. You run the analysis by setting  $V_{IN}$  to an ac magnitude of 1V. Frequency is the variable, and the desired output is node 3. In PSpice, the graphical-output command (see box, "PSpice's Probe postprocessor syntax") for the results at node 3 would be

DB(VM(3))  
VP(3)

Transfer Function  
Transfer-Function Phase.

This command syntax produces a display of the transfer function and phase response of the circuit (at node 3) as a function of frequency.

All driving-voltage and -current sources use a unity



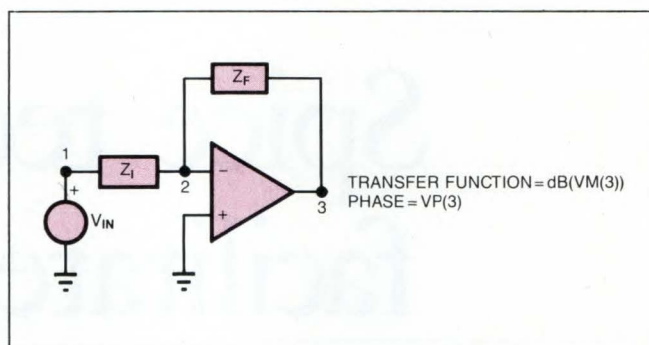
*In the analysis of nonideal circuits, loop-injection capacitors and inductors introduce errors. New simulation methods do not disturb loop impedances in any way.*

input value (that is, 1V ac or 1A ac) to make the outputs scale conveniently. Because Spice linearizes the circuit around the dc operating point for the ac analysis, the ac value has no effect on the resulting analysis accuracy.

The node 3 result does not mark the end of the usefulness of the analysis run because PSpice will save the results of every node during the analysis (you can also instruct other Spice versions to save other nodes). You can use this saved information to simultaneously determine both the op amp's open-loop gain and the loop gain (see box, "Understanding loop-gain nomenclature") by looking at nodes 2 and 3. The open-loop gain is the  $\log_{10}$  ratio of the voltages at node 3 and node 2, and the loop gain is the logarithm of the voltage at node 2. In PSpice, the commands are

DB(VM(3)/VM(2))	Open-Loop Gain
VP(3)-VP(2)	Open-Loop Phase
-DB(VM(2))	Loop Gain
VP(2)	Loop Phase.

Because these additional analyses are dependent on



**Fig 1—A common test circuit to determine an amplifier's transfer function**, this configuration uses an ideal operational amplifier in the inverting mode. Spice determines both gain and phase vs frequency.

the feedback network, they are really only approximations that hold true when  $f \ll f_c$  (the 0-dB frequency of the open-loop gain) and when the open-loop gain  $\gg$  the loop gain. Therefore, use them with caution.

Even this simple example shows the wealth of feedback-loop performance data available when you apply waveform mathematics to Spice.

The classical Spice-based method of determining the

## PSpice's Probe postprocessor syntax

PSpice has a rich set of commands for its Probe graphics postprocessor. For ac analysis, the output variables allowed are V for node voltage and I for current either into a device terminal or through an independent voltage source (usually zero valued, to act as an ammeter). You can augment these variables by using suffixes:

(none)	Magnitude
M	Magnitude
DB	Magnitude in decibels
P	Phase
G	Group Delay
R	Real Part
I	Imaginary Part.

Some usage examples are:

VM(2)	Magnitude of voltage at node 2
VDB(1)	dB magnitude of voltage at node 1
VP(3)	Phase of voltage at node 3
IR(VIN)	Real part of current through $V_{IN}$ .

In addition to displaying just the basic quantities, Probe allows full waveform mathematics, including +, -, /, and \* of quantities. Hence the command VM(1)/VM(2) would display the ratio of the voltage magnitudes at nodes 1 and 2, and VP(1)-VP(2) would display the phase difference between nodes 1 and 2.

PSpice also allows the direct measurement of current through

the following devices:

R	Resistor
C	Capacitor
I	Independent Current Source
L	Inductor
T	Transmission Line
V	Independent Voltage Source.

Usage examples are

VDB(R1)	dB magnitude of voltage across $R_1$
IM(C10)	Magnitude of current through $C_{10}$
IP(L2)	Phase of current through $L_2$
IR(VIN)	Real part of current through $V_{IN}$ .



loop gain of a feedback circuit is shown in Fig 2a. The large inductor and capacitor allow Spice to find the dc operating point for the analysis at the same time as they open the feedback loop for the ac analysis.  $V_{IN}$  is injected directly into the feedback path. The loop gain, determined from the analysis of node 2, is accu-

rate only if the impedance looking into node 2 is much lower than the impedance looking into node 3 ( $Z_2 \ll Z_3$ ).

The drawback to this classical method is that the inductor-capacitor combination disturbs the impedance balance in the loop. If the loop gain is in any way

## Understanding loop-gain nomenclature

All feedback circuits have several common performance parameters that completely describe the operation of the feedback loop. The most common of these parameters are the open-loop gain, noise gain, loop gain, and transfer function.

Loop-gain and phase information are used in the determination of gain- and phase-margin information. These parameters give indications of the circuit's closed-loop stability. What is less understood is the relationship that loop gain has with noise gain and open-loop gain.

The open-loop gain is the gain the system would have if no feedback were applied. Manufacturers of op amps display it in the form of open-loop-gain curves. The noise gain is the gain the feedback system would exhibit in response to a corrupting noise source. For the inverter in Fig A, the noise gain is  $1 + R_F/R_I$  (or 20.8 dB). Another, and sometimes easier, way to analyze the noise gain is to insert the noise source into the positive input of the op amp, and then determine the  $V_{OUT}/V_{NOISE}$  transfer function.

The loop gain is the difference between the open-loop gain and the noise gain, hence it is the noise gain—and not the transfer-function gain—that determines

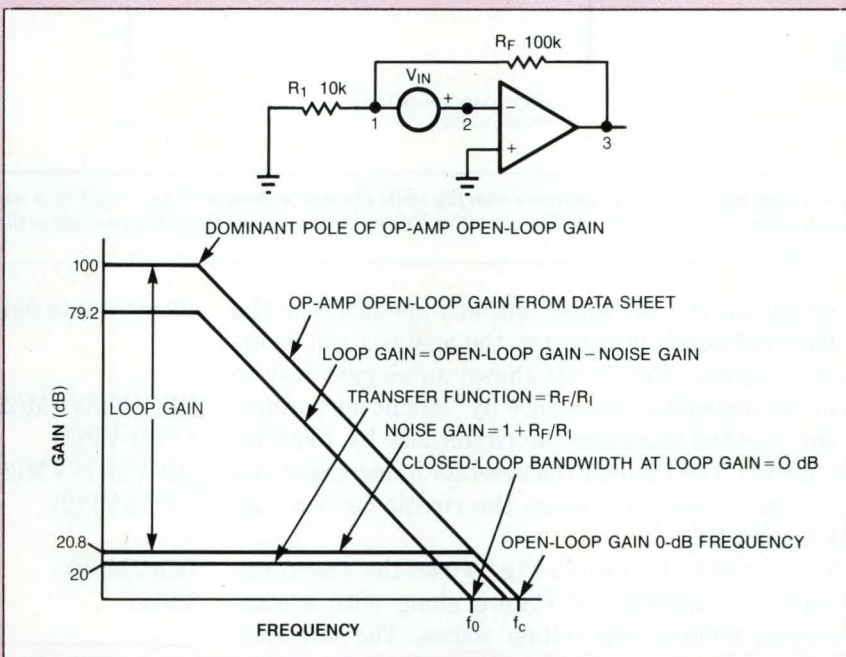


Fig A—In analyzing the performance of an inverting amplifier (a), the important parameters are its open-loop gain (without feedback), its closed-loop gain (with feedback), and its noise gain. The graph (b) shows the parameters' interrelationship.

the system bandwidth. The op-amp circuit of Fig A is an example of a 1-pole, inverting gain-of-10 amplifier. The accompanying graph shows the relationship of the various gains to each other.

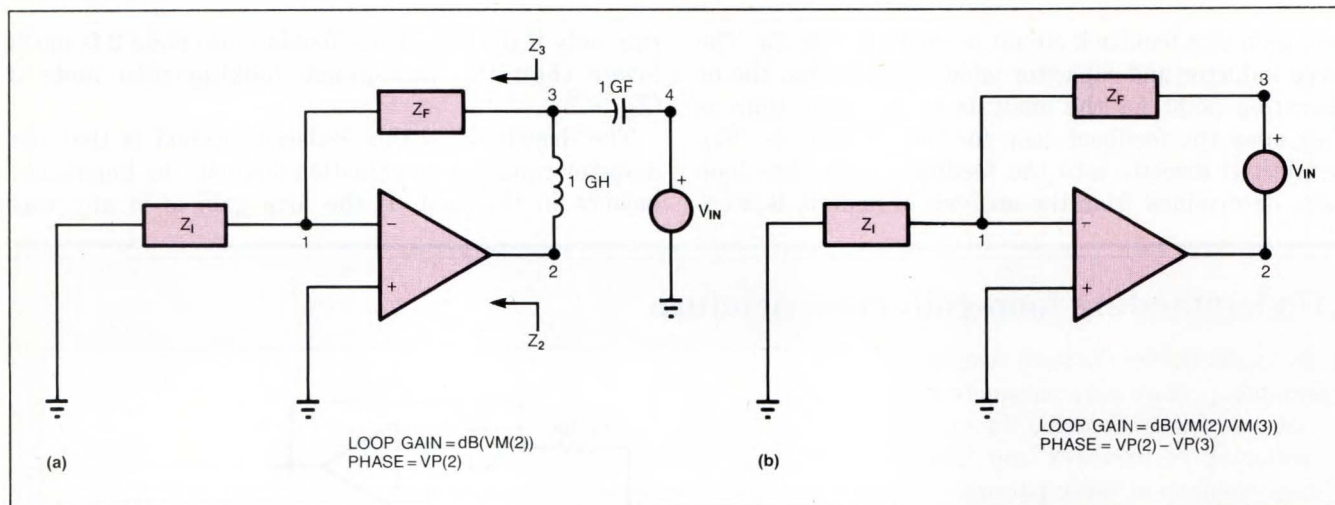
The transfer function relates to the amplification of the amplifier vs frequency, but it is not the sole determining factor in the overall bandwidth of the circuit. The noise gain determines the bandwidth, as can be shown by placing a  $1000\Omega$  resistor from node 1 to ground. The transfer-function

gain remains at 10 (20 dB), but the bandwidth is now about a decade lower because the noise gain is now 40.9 dB (noise gain =  $1 + R_F/(R_I \parallel 1000)$ ).

Any amplifier voltage noise is multiplied by the noise gain, and the input offset voltage is multiplied by the dc value of the noise gain. Therefore, if the op amp in question has a 1-mV offset voltage (referred to input), the offset seen at the output will be 11 mV (dc noise gain =  $1 + R_F/R_I = 11$ ).



*Spice's waveform-mathematics capabilities make it possible to determine the gain and phase of any circuit with input-output nodes and a summing junction.*



**Fig 2—A new Spice method contrasts sharply with the old technique.** The circuit in **a** uses extremely high-value reactive components to provide ac blocking and coupling. The circuit in **b** introduces no extraneous components to the model and does not disturb circuit impedances in any way.

dependent on the op amp's output impedance or the feedback network's impedance, the analysis will be erroneous. Jaycox (Ref 2) has shown an elegant way to lessen the impedance imbalance by "circuit mirroring," but this method increases the circuit size by 100% for each mirror. The method thus results in increased run times, and it vastly increases the circuit net list that must be derived.

The new method shown in Fig 2b uses the waveform-mathematics capability of PSpice along with a standard, Spice-independent voltage source. The independent voltage source is an ideal entity in Spice; it exhibits zero series impedance and infinite parallel impedance. It is truly unrealizable in actual circuit design, but you can put it to good use with Spice simulations. In Fig 2b, the voltage source itself breaks the feedback loop and does not change the impedance levels of the circuit at all. This scheme preserves the integrity of the feedback loop while allowing a simple loop-gain analysis. The loop gain in Fig 2b is determined by

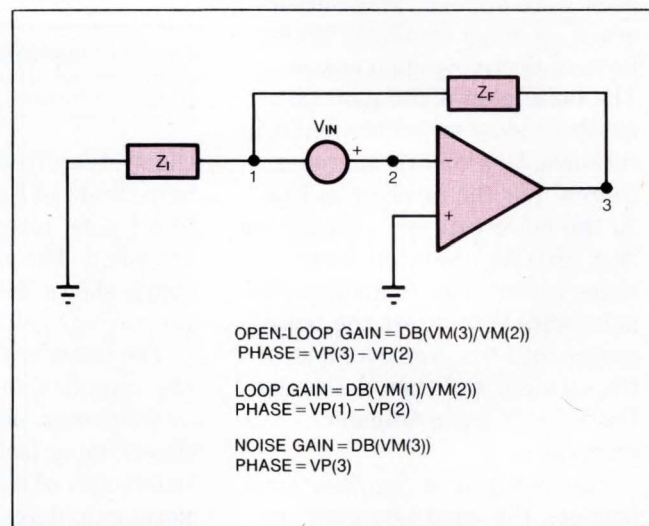
DB(VM(2)/VM(3))      Loop Gain  
VP(2)-VP(3)          Loop Phase.

Using the transfer-function analysis described earlier, you can also find the open-loop gain (with the same restrictions).

Fig 3 illustrates a method called "big-gun analysis." This technique allows you to determine almost all loop parameters from a single run. The ideal Spice voltage source, inserted in the loop between nodes 1 and 2,

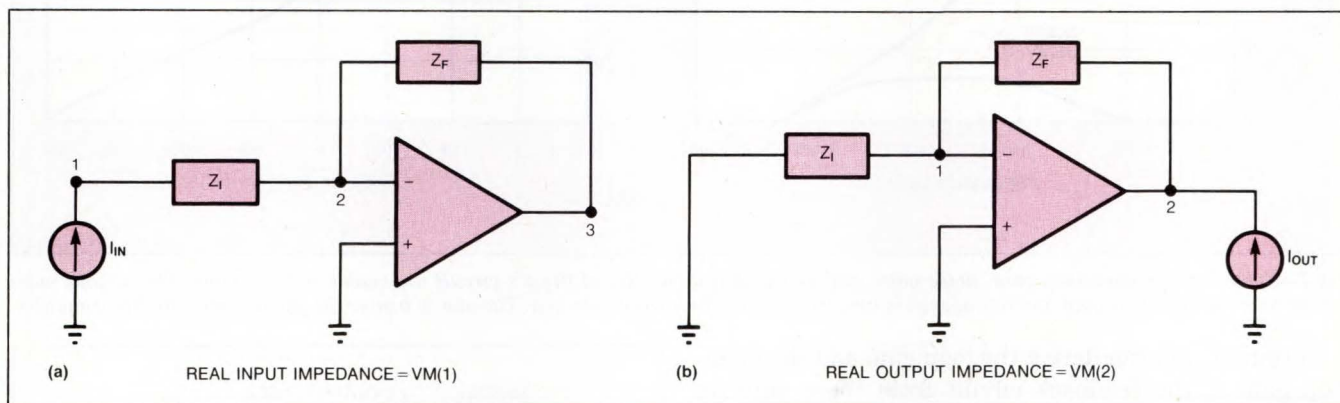
allows you to determine the following loop parameters:

DB(VM(3)/VM(2))	Open-Loop Gain
VP(3)-VP(2)	Open-Loop Phase
DB(VM(1)/VM(2))	Loop Gain
VP(1)-VP(2)	Loop Phase
DB(VM(3))	Noise Gain
VP(3)	Noise Phase.

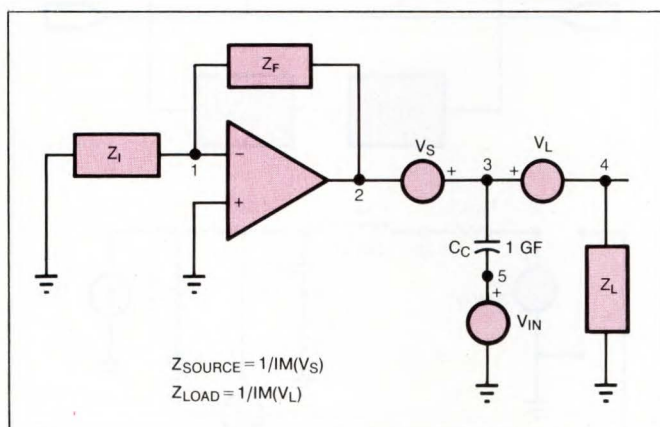


**Fig 3—"Big-gun analysis" determines almost all loop parameters from a single Spice simulation run.** These parameters include open-loop gain, loop gain, noise gain, and phase. The secret to the method is the insertion of an ideal voltage source between nodes 1 and 2.





**Fig 4—An ideal current source aids in determining input and output impedances.** The 1A ac source allows Spice to read the input impedance (a) by simply reading the voltage at node 1; when applied to the amplifier's output (b), the source produces a voltage reading that equals the output impedance of the circuit.

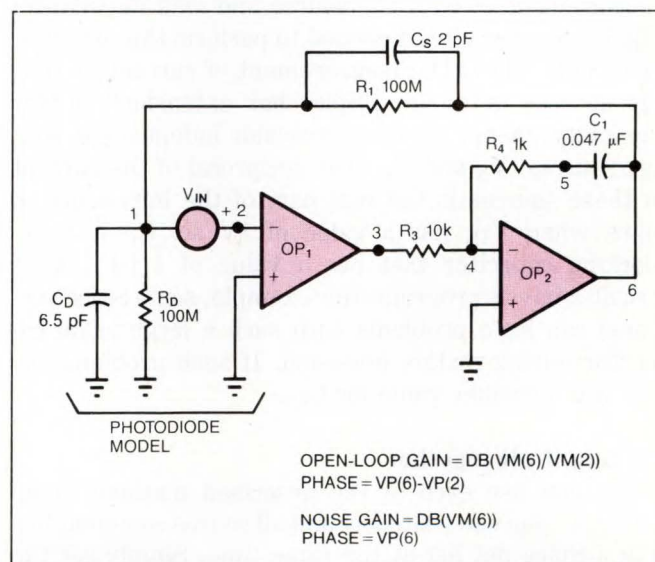


**Fig 5—You can measure source and load impedances simultaneously.**  $V_S$  and  $V_L$  are zero-valued voltage sources. The reciprocal of the measured current in these sources is the real part of the impedance in ohms when  $V_{IN} = 1V$  ac. The large blocking capacitor,  $C_C$ , provides near-ideal coupling to the source  $V_{IN}$ .

You can determine all of these important loop parameters in a single PSpice run without incurring any penalty on run time, thanks to the fact that PSpice stores the results of each node in the analysis. Using a circuit setup like the one in Fig 3, you can determine important loop parameters like gain and phase margins, as well as information on how the circuit will respond to amplifier noise.

### $Z_{IN}$ and $Z_{OUT}$ analyses

Other useful information about generalized feedback circuits includes input- and output-impedance values. You can determine these parameters by using a Spice-model independent 1A current source connected to the input or output nodes of the feedback circuit, as shown in Fig 4.



**Fig 6—This low-noise photodiode amplifier circuit** uses a compound-amplifier block that limits the noise gain of the circuit but does not reduce the I/V bandwidth.  $V_{IN}$  is the independent ac source used for the Spice feedback analysis. The accompanying Spice run of Listing 1 uses the "big-gun" analysis technique.

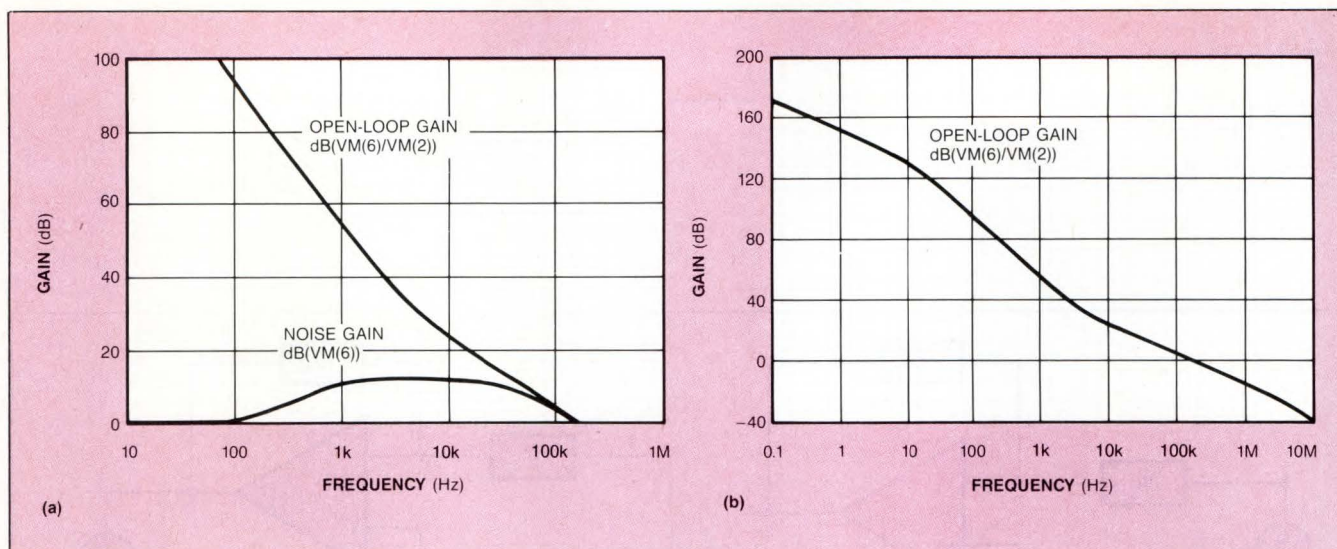
You determine the input impedance by placing a 1A independent ac current source on the input to the feedback circuit. The impedance is

$$VM(1) \quad \text{Real Part of Input Impedance } (\Omega).$$

In similar fashion, you can determine the output impedance of a feedback circuit by placing a 1A independent ac current source on the output of the circuit. The impedance is

$$VM(3) \quad \text{Real Part of Output Impedance } (\Omega).$$





**Fig 7—**Spice-derived open-loop gain, noise gain, and phase characteristics of Fig 6's circuit are visible in these plots. The various poles and zeros of the open-loop gain and the noise gain are evident from the breakpoints in **a**. The plot in **b** gives the phase response of the amplifier.

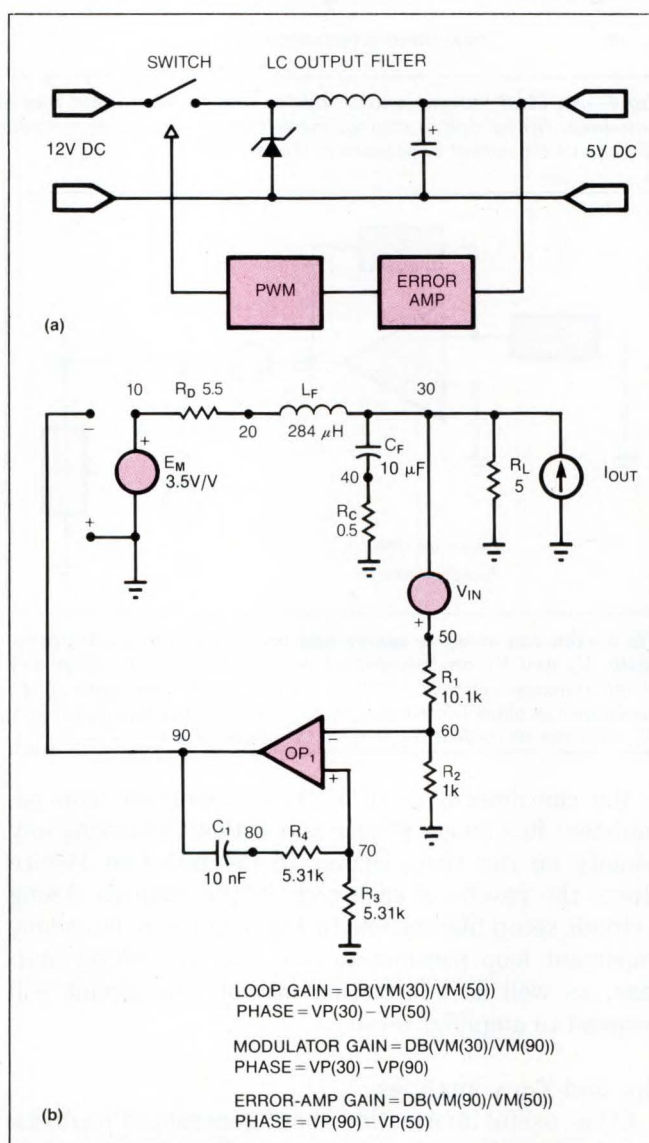
Of course, you can derive the loop gain and the open-loop gain of the feedback circuit from these runs as well (again with accuracy restrictions).

Epler (Ref 4) has shown a way to extend the output-impedance measurement to allow the simultaneous measurement of both the source and load impedance. Fig 5 shows the circuit needed to perform this analysis. Spice only allows the measurement of current in voltage sources (although PSpice has extensions to this capability), hence the two zero-value independent voltage sources,  $V_S$  and  $V_L$ . The reciprocal of the current in these sources is the real part of the impedance in ohms when  $V_{IN}$  has a value of 1V ac.  $C_C$  is a dc-blocking capacitor that has a value of 1 GF. Some circuit-analysis programs (for example, some Spice versions) can have problems with such a large-value capacitor during matrix inversion. If such problems occur, use a smaller value for  $C_C$ .

### Putting it all together

You can use each of the described methods separately, or you can write any and all source combinations into a Spice net list at the same time. Simply set the desired source on with an "ac 1" statement or off with an "ac 0" statement for the particular analysis you wish to run. For example, you can use the big-gun analysis with the transfer-function analysis. By setting the desired sources either on or off, you can obtain the proper Spice run. This flexibility exists because an independent source in Spice, when turned off, displays ideal passive characteristics and will not disturb the circuit's impedance levels.

Some practical examples are useful to illustrate the workings of these Spice methods. For instance, you can design a low-noise photodiode amplifier (Ref 5) by using a compound-amplifier block that will limit the noise gain of the resulting circuit but that won't reduce the I/V bandwidth. As shown in Fig 6, this circuit consists of a model of an HP5082-4204 photodiode at the input of a 2-op-amp amplifier, in which  $V_{IN}$  serves



**Fig 8—**Spice finds application in power-supply designs, too. The simulation of this buck-type regulator (**a**) provides gain and phase for the loop, the modulator, and the error amplifier, as well as the regulator's output impedance. The equivalent circuit (**b**) correctly models all small-signal loop dynamics of the regulator.



*Because Spice linearizes a circuit around the chosen dc operating point, this quiescent point has no effect on the ac analysis.*

## LISTING 1—PHOTODIODE AMPLIFIER

### ANALYSIS DIRECTIVES

AC DEC 10 0.1 10E6  
PROBE

; AC ANALYSIS 0.1Hz TO 10MHz  
; FOR PSPICE'S GRAPHICS POST PROCESSOR

### INPUT DRIVING SOURCES

VIN 2 1 AC 1

; INPUT DRIVING SOURCE

### CIRCUIT DESCRIPTION

R1 1 6 100MEG  
CS 1 6 2P  
R3 3 4 10K  
R4 5 6 1K  
C1 4 5 0.047U

### PHOTODIODE MODEL

RD 1 0 1E11  
CD 1 0 6.5P

; HP 5082-4204 PHOTODIODE MODEL

### OPAMPS

XOP1 0 2 3 OPA111  
XOP2 0 4 6 OPA404

### SMALL SIGNAL OPA111 MACROMODEL SUBCIRCUIT

SUBCKT OPA111 1 2 3

+-- OUTPUT  
+--- INVERTING INPUT  
+---- NON INVERTING INPUT

RIN 1 2 1G

; INPUT IMPEDANCE

### GAIN STAGE AND 1ST POLE

GM 0. 10 1.2 1  
RG 10 0 100000  
CP1 10 0 106N

; GAIN = 100K. POLE AT 15Hz

### OUTPUT BUFFER AND STATIC ZOUT

EOUT 20. 0 10. 0 1  
ROUT 20 3 100  
ENDS

; OUTPUT IMPEDANCE = 100 OHMS

### SMALL SIGNAL OPA404 MACROMODEL SUBCIRCUIT

SUBCKT OPA404 1 2 3

+-- OUTPUT  
+--- INVERTING INPUT  
+---- NON INVERTING INPUT

RIN 1 2 1G

; INPUT IMPEDANCE

### GAIN STAGE AND 1ST POLE

GM 0. 10 1.2 1  
RG 10 0 100000  
CP1 10 0 22N

; GAIN = 100K. POLE AT 70Hz

### OUTPUT BUFFER AND STATIC ZOUT

EOUT 20. 0 10. 0 1  
ROUT 20 3 100  
ENDS

; OUTPUT IMPEDANCE = 100 OHMS

\* END OF EXAMPLE 1 NETLIST  
END



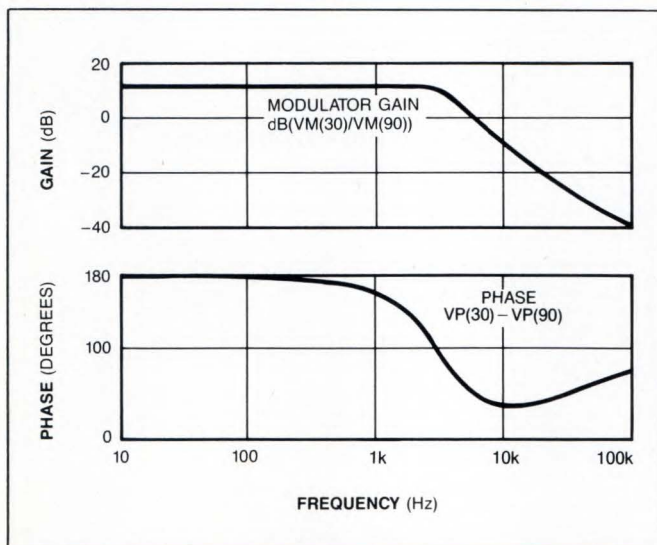
*Methods to lessen the impedance imbalance introduced by adding large capacitors and inductors to a circuit model result in larger circuits and longer run times.*

as the independent ac source used for the feedback analysis.

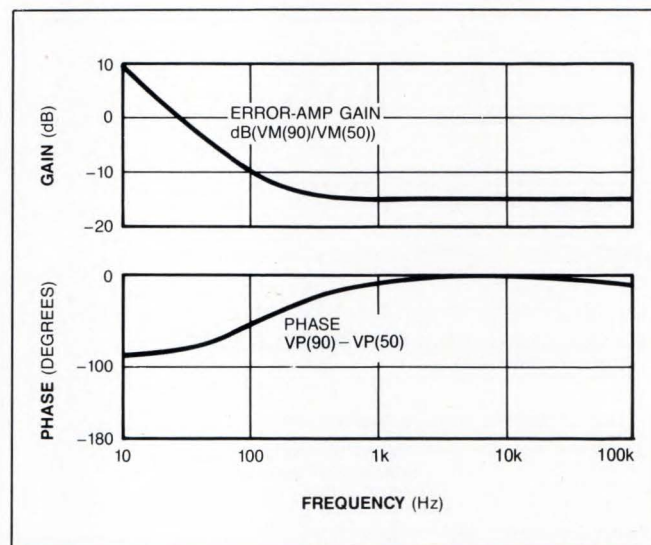
The simulation goal is to analyze the open-loop gain for the compound amplifier and determine the noise gain of the circuit. The resulting PSpice input net list is shown in **Listing 1**. The big-gun method was the technique of choice for the analysis run because the noise gain and open-loop gain can be found with the

same nodal data. The Spice net list is also shown in **Listing 1**.

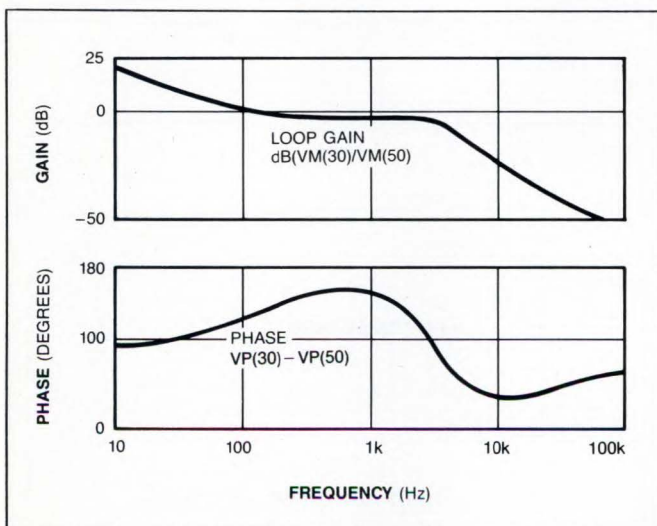
**Figs 7a and 7b** show the output of the analysis run. As predicted (**Ref 5**), the noise gain shows a zero at  $1/(2\pi R_1 C_D)$  or 245 Hz, a pole at  $1/(2\pi R_1 C_S)$  or 795 Hz, and a midband gain of  $1 + C_D/C_S$  or 12.5 dB. You can clearly see the zero in the open-loop gain plot at  $1/(2\pi R_4 C_1)$  or 3.4 kHz.



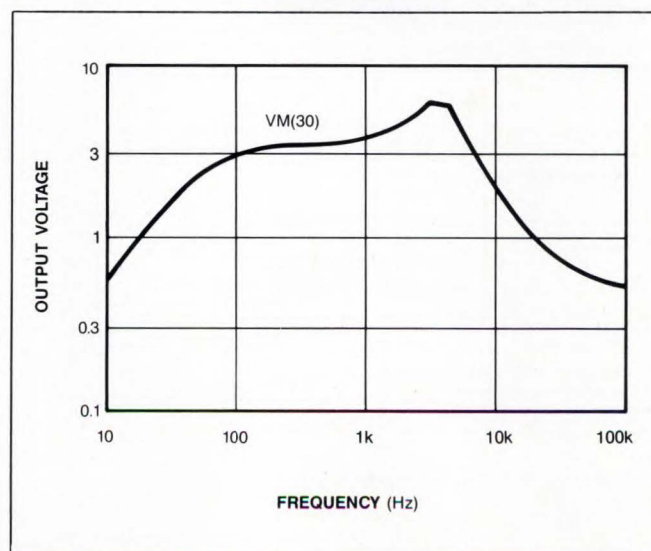
**Fig 9**—Spice-generated modulator gain and phase plots for **Fig 8's** circuit clearly show the resonant frequency of the modulator's LC filter, as well as the zero caused by the capacitor's effective series resistance.



**Fig 10**—Spice provides gain and phase information for the error amplifier in **Fig 8's** circuit. Clearly visible in these plots is the zero produced by the error amplifier. The error-amplifier gain is simply the log ratio of the gains at nodes 90 and 50.



**Fig 11**—Loop gain and phase for **Fig 8's** buck-type regulator are visible in these Spice-derived plots. The loop gain is the result of adding the modulator gain and the error-amplifier gain. The approximately 60° phase margin is evident at the point where the gain plot crosses the 0-dB threshold.



**Fig 12**—Volts equate to ohms in this output-impedance plot for the buck-type regulator in **Fig 8**. The plot clearly shows the low impedances at low frequencies, as well as the impedance peak at the resonant frequency of the LC filter in the modulator.



For a second practical example, assume you need to analyze a buck-type switching regulator (Fig 8a) for loop gain and phase, modulator gain and phase, error-amplifier gain and phase, and output impedance. A small-signal equivalent circuit and its net list are shown in Fig 8b and Listing 2, respectively. The equivalent circuit correctly models all small-signal loop dynamics of the converter. This analysis uses the previously described loop-gain and output-impedance methods.

Figs 9 through 12 show the resulting output plots. All the output plots with the exception of the one for

the output impedance are generated from one PSpice run. The output data clearly show the resonant frequency of the modulator's LC filter, as well as the zero caused by the capacitor's ESR. Also visible are the zero produced by the error amplifier, and the loop gain and the phase margin (the loop gain is the result of adding the modulator gain and the error-amplifier gain). The output-impedance plot of Fig 12 clearly shows the low value at low frequency and the peak at the LC filter's resonant frequency.

Listing 2 shows how the independent  $V_{IN}$  and  $I_{OUT}$  source are used in the same net list. To measure loop

## LISTING 2—BUCK-TYPE SWITCHING REGULATOR

```
* ANALYSIS DIRECTIVES
AC DEC 10 10 100000
PROBE
; AC ANALYSIS 10Hz TO 100KHz
; FOR PSPICE'S GRAPHICS POST PROCESSOR

* INPUT DRIVING SOURCES
VIN 50 30 AC 1
IL 0 30 AC 0
; SET TO 1 FOR LOOP GAIN ANALYSIS
; SET TO 1 FOR OUTPUT IMPEDANCE ANALYSIS

* FEEDBACK CIRCUIT DESCRIPTION
R1 50 60 10.1K
R2 60 0 1.0K
R3 70 0 5.31K
R4 70 80 5.31K
C1 90 80 0.1U
XOP1 60 70 90 ONEPOLE

* POWER STAGE MODEL
EM 10 0 0 90 3.5
RD 10 20 5.5

* OUTPUT FILTER
LF 20 30 284UH
CF 30 40 10U
RC 40 0 0.5

* SMALL SIGNAL SINGLE POLE OP AMP MACROMODEL SUBCIRCUIT
SUBCKT ONEPOLE 1 2 3
*
*
*      +- OUTPUT
*      +--- INVERTING INPUT
*      +---- NON INVERTING INPUT

RIN 1 2 1G
; INPUT IMPEDANCE

* GAIN STAGE AND 1ST POLE
GM 0 10 1 2 1
RG 10 0 50000
CP1 10 0 0.159U
; GAIN = 50K, POLE AT 20Hz

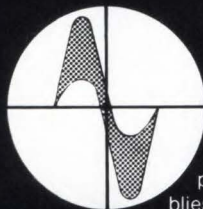
* OUTPUT BUFFER AND STATIC ZOUT
EOUT 20 0 10 0 1
ROUT 20 3 100
.ENDS

* END OF EXAMPLE 2 NETLIST
END
```



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gain, set  $V_{IN}$  to ac 1 and  $I_{OUT}$  to ac 0. To run the output-impedance analysis, set the sources in the opposite way.

It's worthy to note that you could have determined the modulator and error-amplifier gain and phase plots from the output-impedance analysis run. This alternative exists because the current source,  $I_{OUT}$ , impresses a voltage on node 30, and this voltage propagates throughout the loop, thus making it possible to measure the gains around the loop.

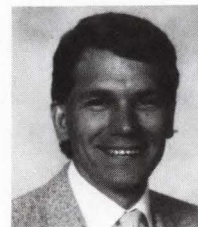
**EDN**

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1. Nagel, L, "Spice2: A Computer Program to Simulate Semiconductor Circuits," Memorandum ERL-M520, Electronics Research Laboratory, College of Engineering, University of California, Berkeley, CA, 1975.
2. Jaycox, Jeffrey M, "CAE tools break barriers of feedback measurement," *Electronic Design*, May 28, 1987, pg 117.
3. "PSPICE User's Guide," MicroSim Corp, 23175 La Cadena Dr, Laguna Hills, CA 92635. (Note: MicroSim offers a \$10 demo version that will run all the examples shown here and will simulate circuits containing as many as 10 transistors.)
4. Eppler, Bert, "Spice Tricks," *IEEE Circuits and Devices*, July 1987, pg 41.
5. Graeme, Jerald, "FET op amps convert photodiode outputs to usable signals," *EDN*, October 29, 1987, pg 205.

### Author's biography

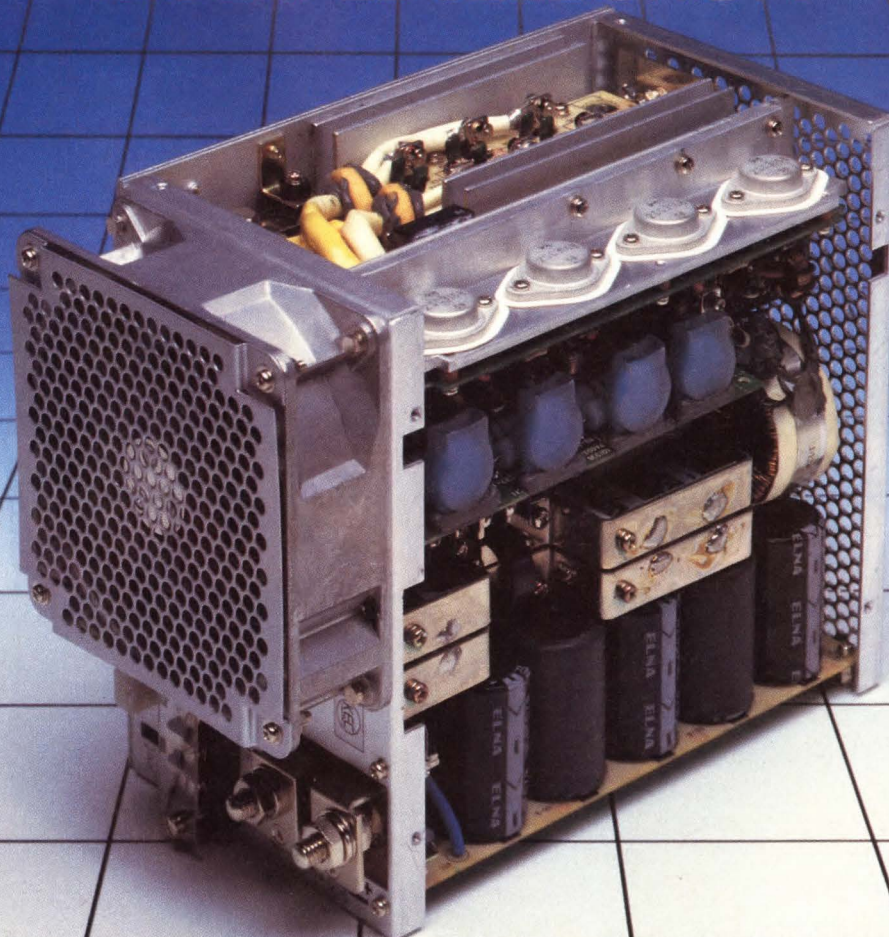
Steven C Hageman is chief engineer at Calnex Manufacturing Co Inc (Pleasant Hill, CA). A 5-year employee at Calnex, he heads up the company's analog-design efforts for instrumentation and dc/dc converters. Steve holds a BSEE from the University of Santa Clara. His spare-time activities include bicycling and PC-based analog-circuit design.



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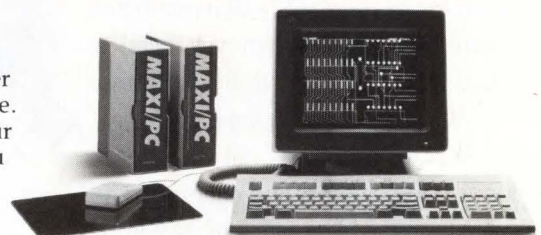
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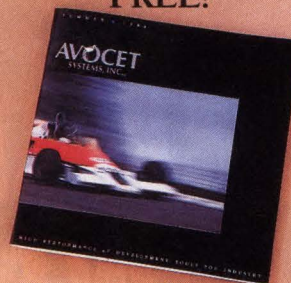


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# Logic-analyzer interface assists in 68030 program debugging

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*Real-time program developers can use all the tools they can get. Once you learn how to build a trace-interface circuit for a logic analyzer, you can gain external access to the MC68030's debugging feature and filter out unimportant bus cycles as well.*

---

Don Atkins, *Motorola Inc*

Aids for debugging a program during the development stage are undeniably indispensable. Debugging a real-time program is particularly vexing because you can't stop the program while you evaluate the execution of events. In real-time robotic, automotive, and industrial applications, the target system has to keep operating to determine if the control program in question is functioning properly.

To facilitate program development, Motorola's family of MC68000  $\mu$ P's include an internal facility that allows you to trace instructions while you debug a program. The MC68030  $\mu$ P provides additional output pins that give you external access to the internal facility during real-time operation. By decoding the  $\mu$ P's extra outputs and control signals, you can monitor real-time program operation on a logic analyzer.

External tracing lets you examine key parameters

while the  $\mu$ P is executing a program. For example, you can detect an instruction boundary, which indicates the end of an instruction cycle during program execution; you can detect if the execution unit is discarding prefetched operations in the pipeline, and you can detect whether read and write accesses are hitting the on-chip cache memories.

To maximize the potential of external tracing, you must fulfill two requirements. First, the external-tracing circuitry must be synchronized to the  $\mu$ P's bus activity. Second, the circuitry must generate a sampling signal that qualifies conditions and eliminates extraneous clock cycles that you don't want or need to analyze.

## Tracing takes advantage of $\mu$ P features

Before you can build a trace-interface circuit, you must understand how the  $\mu$ P performs some of its basic operations. The MC68030 has two modes for transferring data. In the synchronous mode, it has to wait until the device it wants to communicate with sends the  $\overline{\text{STERM}}$  (Synchronous Termination) signal, indicating to the  $\mu$ P that the device is ready for data transfer. In the asynchronous mode, the 68030 has to wait till the device responds with the  $\overline{\text{DSACK1}}$  or  $\overline{\text{DSACK0}}$  signal (or both). To trace data into and out of the  $\mu$ P, both modes must generate a sampling signal when valid data is on the bus.

During program execution, the 68030 prefetches instructions and operands to keep three stages of its



*By decoding the  $\mu P$ 's control signals and extra outputs, you can monitor the real-time operation of a program on a logic analyzer.*

instruction pipeline full. The pipeline allows the execution unit to perform concurrent operations of as many as three words of a single instruction or as many as three consecutive instructions. Instructions predominantly execute sequentially; however, it is possible that

**TABLE 1—EFFECTS OF STATUS SIGNAL ASSERTION**

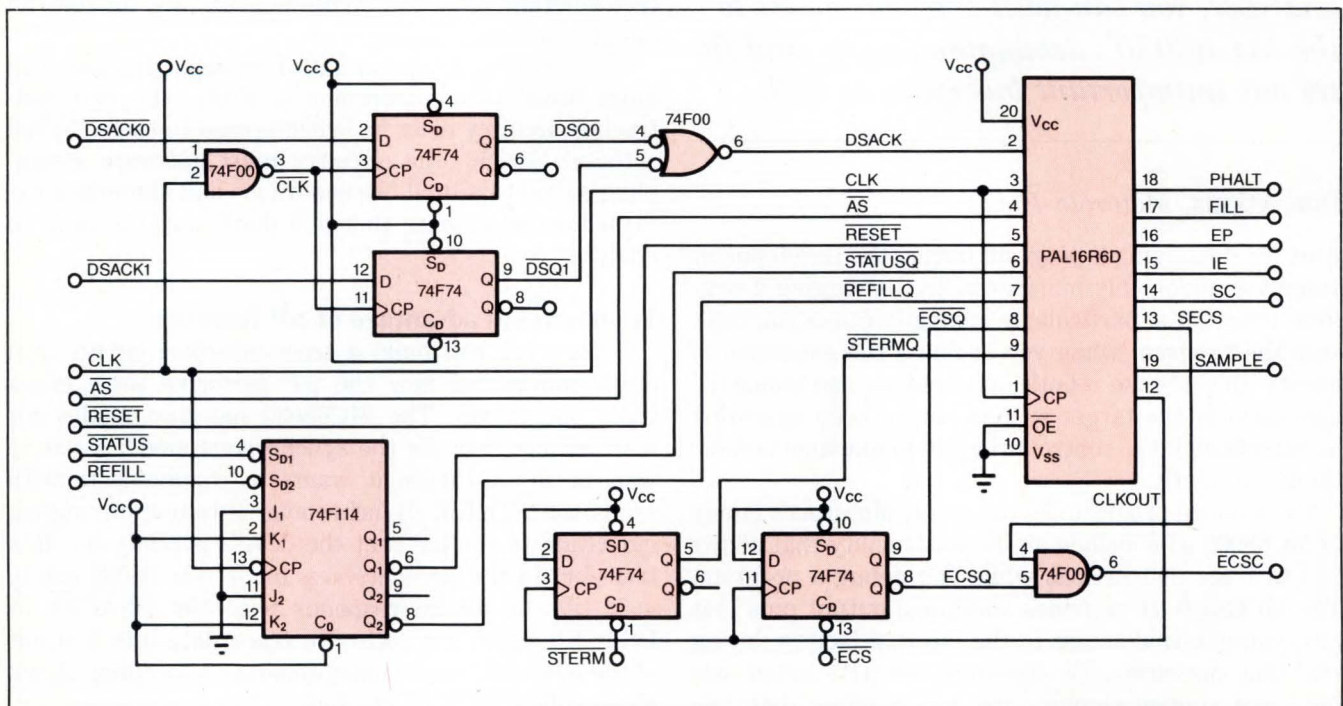
IF STATUS IS ASSERTED FOR	THEN
1 CLOCK PERIOD	SEQUENCER IS AT AN INSTRUCTION BOUNDARY AND WILL BEGIN EXECUTION OF NEXT INSTRUCTION
2 CLOCK PERIODS	SEQUENCER IS AT AN INSTRUCTION BOUNDARY BUT WILL NOT BEGIN THE NEXT INSTRUCTION IMMEDIATELY BECAUSE OF EITHER A PENDING TRACE EXCEPTION OR A PENDING INTERRUPT EXCEPTION
3 CLOCK PERIODS	AN MMU ADDRESS-TRANSLATION-CACHE MISS HAS OCCURRED; PROCESSOR WILL BEGIN TABLE SEARCH OR EXCEPTION PROCESSING WILL BEGIN FOR THE FOLLOWING: RESET, BUS ERROR, ADDRESS ERROR, SPURIOUS INTERRUPT, AUTOVECTORED INTERRUPT, OR F-LINE INSTRUCTION (NO COPROCESSOR RESPONDED)
4 OR MORE CLOCK PERIODS	PROCESSOR IS HALTED

the execution unit won't operate on some prefetched data. For example, when a program encounters a change-in-flow instruction, such as a branch, jump, subroutine-call or return statement, the  $\mu P$  must flush the pipeline and refill it with the instructions designated by the change-in-flow statement. These statements cause the  $\mu P$  to assert the  $\overline{\text{REFILL}}$  signal, signifying that the instruction pipeline is reloading.

The  $\overline{\text{STATUS}}$  signal lets you externally trace the progress of the execution unit and certain exceptions as they occur. The external trace circuit ascertains existing conditions by counting the number of clock cycles when a  $\overline{\text{STATUS}}$  signal occurs (Table 1).

#### Cache tracing is hit or miss

Typically, external circuitry is incapable of tracing access operations to a location in the internal cache memory of a  $\mu P$ . However, the MC68030 provides an external address reference to locations in its on-chip cache memory. Because the 68030 implements a write-through policy, you can build a circuit that traces all write operations. If a cache hit occurs on a write cycle, the  $\mu P$  will update both the external device and the location in the on-chip data cache referenced by the lower byte of the address word. If a cache miss occurs



**Fig 1—Developing the qualifying signals to externally trace program execution within a 68030  $\mu P$  and display it on a logic analyzer requires an interface circuit. Fortunately, you can build such a circuit with only a few ICs.**



THIS DEVICE GENERATES A SAMPLING SIGNAL FOR TRACING PROCESSOR ACTIVITY ON AN INSTRUCTION LEVEL BASIS FOR THE MC68030. IN THE PIN DEFINITIONS AND EQUATIONS LISTED BELOW THE FOLLOWING SYMBOLS ARE USED:

SYMBOL      DEFINITION  
!            LOGICAL NOT  
#            LOGICAL OR  
&            LOGICAL AND

IN ADDITION, THE 'D' EXTENSION ON SIGNAL NAMES REFERS TO THE 'D' INPUT OF THE INTERNAL PAL FLIP-FLOP.

**/\*\* INPUTS \***

PIN 1    = CLK            ; SAME AS PIN 3 CLK  
PIN 2    = DSACK        ; DATA STROBE ACKNOWLEDGE  
PIN 3    = CLK            ; MPU CLOCK SIGNAL  
PIN 4    = IAS            ; ADDRESS STROBE  
PIN 5    = IRESET        ; SYSTEM RESET SIGNAL  
PIN 6    = ISTATUSQ     ; LATCHED STATUS SIGNAL  
PIN 7    = IREFILLQ     ; LATCHED REFILL SIGNAL  
PIN 8    = IECSQ        ; LATCHED ECS SIGNAL  
PIN 9    = ISTERMQ     ; LATCHED STERM SIGNAL

**/\*\* OUTPUTS \*\*/**

PIN 19   = SAMPLE       ; SAMPLE SIGNAL  
PIN 18   = PHALT        ; PROCESSOR HALTED  
PIN 17   = FILL         ; REFILL RECEIVED  
PIN 16   = EP            ; EXCEPTION PENDING  
PIN 15   = IE            ; INSTRUCTION EXECUTED  
PIN 14   = SC            ; STATUS COMPLETE  
PIN 13   = SECS         ; SAMPLED ECS SIGNAL  
PIN 12   = CLKOUT      ; DELAYED CLK SIGNAL

(a)

**/\*\* INTERMEDIATE EQUATIONS \***

	STATE = PHALT SC EP IE
S0 = !PHALT & !SC & !EP & !IE;	0 = 0 0 0 0
S1 = !PHALT & !SC & !EP & IE;	1 = 0 0 0 1
S2 = !PHALT & !SC & EP & IE;	2 = 0 0 1 1
S3 = !PHALT & !SC & EP & !IE;	3 = 0 0 1 0
S4 = !PHALT & SC & EP & IE;	4 = 1 1 1 1
S5 = !PHALT & SC & !EP & IE;	5 = 0 1 0 1
S6 = !PHALT & SC & EP & !IE;	6 = 0 1 1 1
S7 = !PHALT & SC & EP & !IE;	7 = 0 1 1 0

**/\*\* LOGIC EQUATIONS \*\*/**

!SAMPLE = !SC & !AS & !SECS #  
          !SC & !DSACK & !STERMQ & !SECS #  
          !SC & AS & !DSACK & !STERMQ & SECS;

!PHALT.D = !STATUSQ # !EP # IE # RESET;

!SC.D = RESET #  
          S0 # S1 & STATUSQ #  
          S2 & STATUSQ #  
          S4 & !STATUSQ #  
          SC & !PHALT;

!EP.D = RESET #  
          S0 # S1 & !STATUSQ #  
          S4 & !STATUSQ #  
          SC & !PHALT;

!IE.D = RESET #  
          S0 & !STATUSQ #  
          S2 & STATUSQ #  
          S3 & !STATUSQ #  
          SC & !STATUS;

!SECS.D = !IECSQ;

!CLKOUT = !CLK;

!FILL.D = IREFILLQ & SAMPLE #  
          !FILL & IREFILLQ #  
          RESET;

(b)

**Fig 2—The PAL16R6D logic device uses these defined input and output signals for its internal logic functions (a). You can use the accompanying logic equations (b) to program the PAL for the trace-interface circuit.**

on a write cycle, only the external device will be updated and no data will be entered into the data cache memory. If a hit occurs on a read cycle, the lower byte of the address word will provide an address reference to the location in the on-chip cache memory.

When the MC68030 wishes to transfer data to an external location, it places that particular address on the address bus and drives the ECS (External Cycle Start) signal low on the rising edge of the clock signal. If a hit occurs in one of the two internal cache memories or in the cache holding register, the  $\mu$ P will abort the external-transfer cycle. During the transfer operation, the least significant byte on the address bus serves as the reference for where the hit occurred in the on-chip cache memory.

If no hit occurs, the  $\mu$ P will assert the  $\overline{AS}$  (Address Strobe) signal to validate the address before the next rising edge of the clock signal. The on-chip MMU (memory management unit) translates its virtual address to an external physical address. The MMU does not use the least significant byte ( $A_0$  through  $A_7$ ) in the translation process.

Fig 1 shows the hardware required to decode the signals from the 68030 so that you can debug a real-time program on a logic analyzer. All of the nine input signals,  $\overline{DSACK0}$ ,  $\overline{DSACK1}$ , CLK,  $\overline{AS}$ ,  $\overline{RESET}$ ,  $\overline{STATUS}$ ,  $\overline{REFILL}$ ,  $\overline{STERM}$ , and  $\overline{ECS}$ , attach to the 68030  $\mu$ P in the system under development. The interface generates six output signals, PHALT, FILL, EP, IE, SAMPLE, and  $\overline{ECSC}$ , to aid in capturing and analyzing real-time data. (A seventh output signal, SC, or Status Complete, is only used to generate state diagrams.) The logic analyzer connects to these signals to qualify information on the address and data bus. The system's CLK signal externally clocks the logic analyzer for synchronization. The logic analyzer captures the data on the falling edge of the CLK signal when the SAMPLE signal is high.

### A PLD does most of the tracing

It is the programmable logic device (in this case the PAL16R6D) that generates the qualifying signals for logic analysis. Fig 2a defines the signals available on the pins of the PAL, and Fig 2b lists the PAL logic equations. Fig 3 is a state-machine diagram for the PAL.

Any one of the following five conditions will cause the interface hardware to assert the SAMPLE signal.

1. The beginning of an external bus cycle, indicated by the assertion of the  $\overline{ECS}$  command.



*The trace-interface circuit generates a sampling signal to qualify the events and eliminate extraneous clock cycles.*

2. A hit in the internal cache or cache holding register, indicated by the assertion of the  $\overline{\text{ESC}}$  signal and without the  $\overline{\text{AS}}$  command being asserted before the next clock cycle.

3. The encountering of an instruction boundary by the  $\mu\text{P}$ 's microsequencer.

4. The processing of an exception by the  $\mu\text{P}$ .

5. The occurrence of a double bus-fault, which automatically halts the  $\mu\text{P}$ .

The PHALT signal indicates a double fault on the system bus and signifies that the  $\mu\text{P}$  requires a reset signal to continue operation. The interface asserts the PHALT signal when the  $\mu\text{P}$  sets the STATUS signal for more than three cycles. The PHALT signal generates a SAMPLE signal.

The FILL signal indicates a break in the sequential execution of the program instructions. Actually, the FILL signal is a latched REFILL signal from the  $\mu\text{P}$ . It remains latched until the assertion of the next SAMPLE signal. The assertion of the FILL signal does not generate a SAMPLE signal.

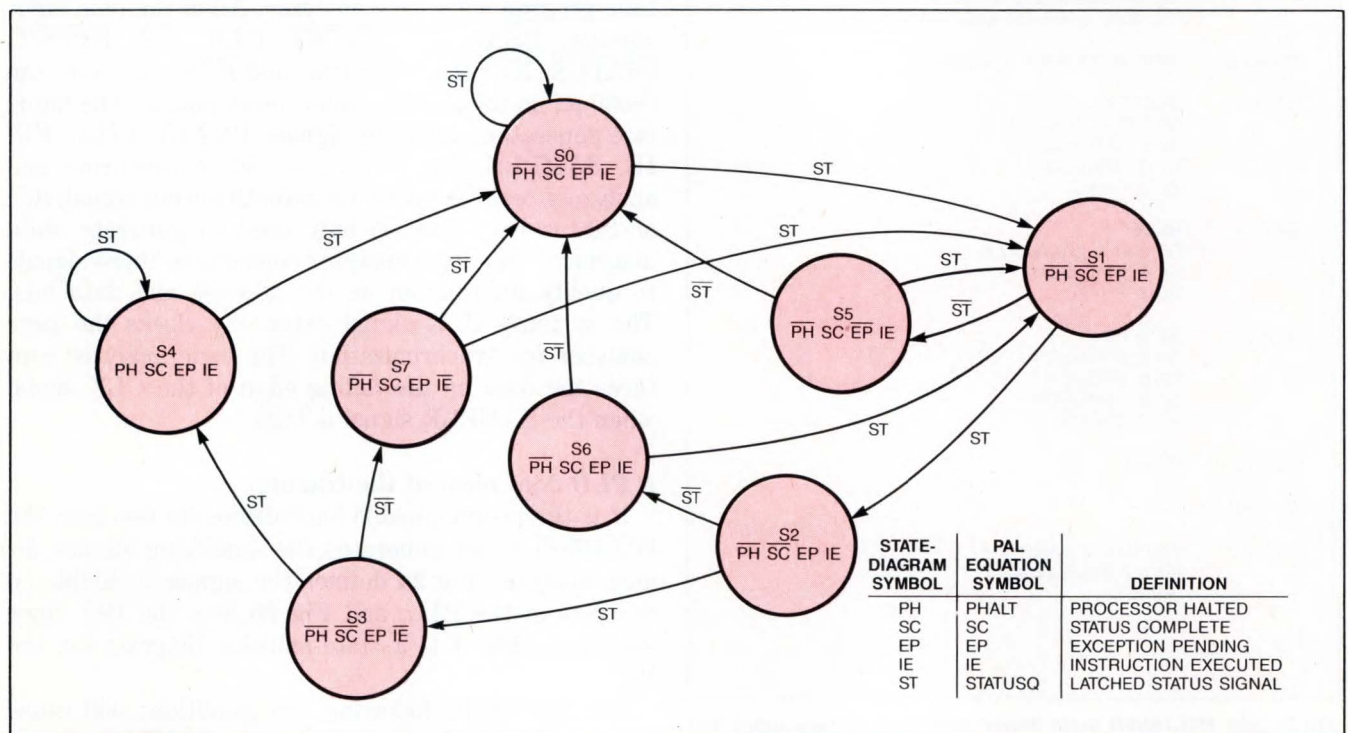
The EP (Exception Pending) signal indicates that the MC68030 is beginning exception processing for either a reset, bus error, address error, spurious inter-

rupt, autovectored interrupt, F-line instruction, MMU address translation cache miss, or external trace. The EP signal asserts itself if the STATUS signal negates after two or three clock cycles. The assertion of EP generates a SAMPLE signal.

The IE (Instruction Executed) signal indicates the completion of an instruction by the  $\mu\text{P}$ 's execution unit. The  $\mu\text{P}$  asserts the STATUS signal for one clock period every time the execution unit finishes executing an instruction. The trace-interface circuitry detects this condition and issues the IE signal. The assertion of the IE signal also generates a SAMPLE signal.

The trace-interface circuit uses the SECS (Sampled ECS) signal generated by the PAL and the latched ECS (ECSQ) signal to derive the  $\overline{\text{ECSC}}$  (External Cycle Start Condition) signal. The  $\overline{\text{ECSC}}$  command, in conjunction with the  $\overline{\text{AS}}$  signal, determines if the address bus and data bus are valid for the current SAMPLE signal. Table 2 lists which bits are valid for the possible combinations of conditions for the  $\overline{\text{AS}}$  and  $\overline{\text{ECSC}}$  signals. The assertion of the  $\overline{\text{ECSC}}$  signal does not generate a SAMPLE signal.

Although logic analysis is possible without a trace-interface circuit, it is difficult because you have to weed



**Fig 3—This state-machine diagram elucidates the logic equations of Fig 2b. The state of the latched STATUS signal (ST) determines which state transition occurs on each rising clock edge.**



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If a hit occurs on a read cycle, the lower byte of the address word will provide an address reference to the location in the on-chip cache memory.

**TABLE 2—EFFECTS OF  $\overline{AS}$  and  $\overline{ECSC}$  SIGNAL ASSERTION**

AS	ECSC	EFFECT
0	0	BOTH ADDRESS AND DATA BUS ARE VALID
0	1	BOTH ADDRESS AND DATA BUS ARE VALID
1	0	ADDRESS BITS ( $A_7$ - $A_0$ ) ARE VALID ADDRESS BITS ( $A_{31}$ - $A_8$ ) ARE INVALID DATA BUS IS INVALID
1	1	BOTH ADDRESS AND DATA BUS ARE INVALID

through so much data. The trace-interface circuit filters out the "noninteresting" clock cycles so that the logic analyzer displays only the cycles important for debugging. Listing 1, a logic-state listing, uses the trace-interface circuit to generate a display for a logic analyzer. In this example, 25 samples display a function that copies a source string to a destination string until the function encounters either a null character or a

hexadecimal 0. Without a trace-interface circuit, 99 samples show up when the logic analyzer takes a sample on every falling edge of the system clock. Because the extra 74 cycles occur when there is no external bus activity or when no instruction-execution information is provided by the  $\overline{STATUS}$  and  $\overline{REFILL}$  signals, they are not relevant to program debugging. **EDN**

### Author's biography

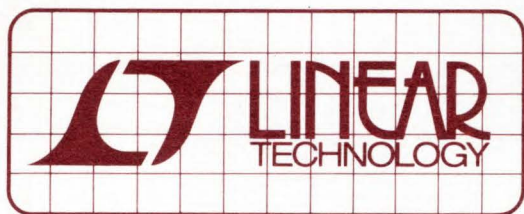
Don Atkins is an applications design engineer for Motorola's high-end- $\mu P$  semiconductor-products sector (Austin, TX). His duties include application support for the M68000 and M88000  $\mu P$ s. He received a BSEE degree in 1982 from the University of Illinois. In his spare time, Don enjoys boating and waterskiing with his wife and two children.

Article Interest Quotient (Circle One)  
High 494 Medium 495 Low 496

**LISTING 1—TRACE-INTERFACE-CIRCUIT LOGIC-STATE PROGRAM**

Index	Address	Data	$\overline{AS}$	PHALT	FILL	EP	IE	$\overline{ECSC}$	Comments
									Burst Read Prefetch
0	80000030	206F0004	0	0	0	0	0	1	move.l \$4(sp),a0
1	80000030	226F0008	0	0	0	0	0	1	move.l \$8(sp),a1
2	80000030	10D966FC	0	0	0	0	0	1	move.b (a1)+, (a0)+ bne.b \$-4
3	80000030	206F0004	0	0	0	0	0	1	move.l \$4(sp),a0
4	800020F8	FFFFFFFF	1	0	0	0	1	1	Instruction Executed
5	800020F8	80001100	0	0	0	0	0	1	Memory Write
6	800020F8	FFFFFFFF	1	0	0	0	1	1	Instruction Executed
7	80001100	30313233	0	0	0	0	0	1	Burst Operand Read
8	80001100	34353600	0	0	0	0	0	1	Burst Operand Read
9	80001100	00000000	0	0	0	0	0	1	Burst Operand Read
10	80001100	00000000	0	0	0	0	1	1	Instruction Executed
11	00003200	00000000	0	0	0	0	0	1	Byte Read
12	00003201	00000000	0	0	0	0	0	1	Byte Read
13	00003202	00000000	0	0	0	0	0	1	Byte Read
14	00003203	00FFFFFF	0	0	0	0	0	1	Byte Read
15	80001100	00000000	0	0	0	0	1	1	Instruction Executed
16	80001100	FFFFFFFF	1	0	0	0	1	1	Instruction Executed
17	80000040	FFFFFFFF	1	0	0	0	1	1	Instruction Executed
18	80000040	20084E75	0	0	0	0	0	1	move.l a0,d0
19	80000040	FFFFFFFF	0	0	0	0	0	1	rts
20	80000040	FFFFFFFF	0	0	0	0	0	1	-----
21	80000040	FFFFFFFF	0	0	0	0	0	1	-----
22	80000044	FFFFFFFF	1	0	0	0	1	1	Instruction Executed
23	80000044	FFFFFFFF	1	0	0	0	1	1	Instruction Executed
24	80000044	FFFFFFFF	1	0	0	0	1	1	Instruction Executed





# DESIGN NOTES

Number 15 in a series from Linear Technology Corporation

September, 1988

## Noise Calculations in Op Amp Circuits

Alan Rich

Noise calculations in op amp circuits are one of the most confused calculations that an analog engineer must perform.

One cannot just look at noise specifications; the total op amp circuit including resistors and operating frequency range must be included in calculations for circuit noise. A "low" noise amplifier in one circuit will become a "high" noise amplifier in another circuit.

As a part of this Design Note, an IBM-PC or compatible computer program, NOISE, has been written to perform the noise calculations. This program allows the user to calculate circuit noise using LTC op amps, determine the best LTC op amp for a low noise application, display the noise data for LTC op amps, calculate resistor noise, and calculate circuit noise using noise specs for any op amp. At the end of this Design Note there are detailed operating instructions for the computer program NOISE.

To calculate noise for an op amp circuit, one must consider the op amp voltage and current noise density and 1/f corner frequency, the frequency range of interest, and the resistor noise.

The most comprehensive specification for voltage or current noise is the noise density frequency response curve as shown in Figure 1.

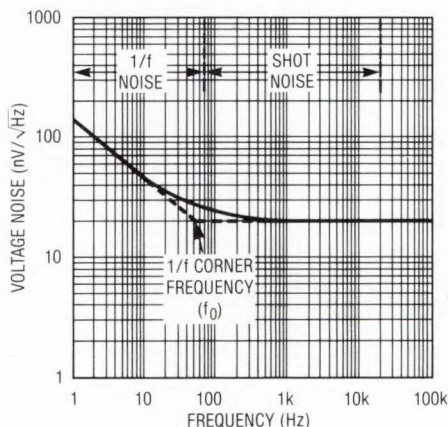


Figure 1.

There are two distinct regions to consider:

1. The high frequency part of the curve shows the shot noise and is independent of frequency.
2. The low frequency part of the curve is the 1/f noise as shown by a rapidly increasing noise density. In low frequency applications, the 1/f noise limits the minimum level of noise. The point on the curve where the asymptotes of the shot noise and 1/f noise intersect is the 1/f corner frequency.

To calculate the total RMS noise of an op amp over a bandwidth:

$$N = NO \times \sqrt{FC \times LN(FH/FL) + (FH - FL)} \quad (\text{Equation 1})$$

Where N is the RMS current or voltage noise measured from a lower frequency FL to an upper frequency FH and NO is the current or voltage shot noise density with a 1/f corner frequency FC.

Consider an audio preamplifier using an LT1037 as a simple inverting circuit (Figure 2) and the corresponding noise model (Figure 3).

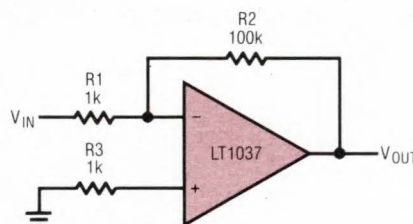


Figure 2.

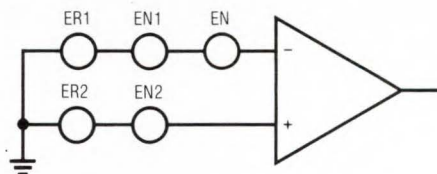


Figure 3. Noise Model



EN is the voltage noise of the op amp, EN1 is the voltage noise developed by the current noise in resistors R1 and R2, EN2 is the voltage noise developed by the current noise in resistor R3, ER1 is the voltage noise of R1 and R2, and ER2 is the voltage noise of R3.

Since we are using an LT1037 over the audio frequency range,  $NO = 2.5nV/\sqrt{Hz}$ ,  $FC = 2.0Hz$ ,  $FH = 20kHz$ ,  $FL = 20Hz$ . Plugging into Equation 1:

$$EN = 2.5 \times \sqrt{2 \times LN(20kHz/20Hz) + (20kHz - 20Hz)}$$

$$EN = 354nV, \text{ RMS}$$

To calculate EN1, first the current noise must be calculated using Equation 1 and a current noise density of  $0.57pA/\sqrt{Hz}$  and 1/f corner frequency of 120Hz.

$$IN = 0.57 \times \sqrt{120 \times LN(20kHz/20Hz) + (20kHz - 20Hz)}$$

$$IN = 82pA, \text{ RMS}$$

IN will flow into the parallel combination of R1 and R2.

$$EN1 = 82pA \times 1k \parallel 100k = 82nV, \text{ RMS}$$

Similarly, EN2 results from IN flowing in R3.

$$EN2 = 82pA \times 1k = 82nV, \text{ RMS}$$

The voltage noise of the resistors must be calculated next. In general, resistor noise is given by:

$$ER = \sqrt{4 \times K \times T \times R \times (FH - FL)}$$

Where K is Boltzman's Constant,  $1.39 \times 10^{-23}$ , T is temperature (K), R is the resistor value, FH is the upper frequency, and FL is the lower frequency of interest.

At 25°C, this equation reduces to:

$$ER = \sqrt{R \times (FH - FL)} \times 1.28 \times 10^{-10}$$

To calculate ER1 we must consider R1 in parallel with R2,

$$ER1 = \sqrt{(1k \parallel 100k) \times (20kHz - 20Hz)} \times 1.28 \times 10^{-10}$$

$$ER1 = 570nV, \text{ RMS}$$

Similarly, to calculate ER2,

$$ER2 = \sqrt{1k \times (20kHz - 20Hz)} \times 1.28 \times 10^{-10}$$

$$ER2 = 570nV, \text{ RMS}$$

To calculate the total noise of the audio preamplifier using an LT1037, the RMS sum of the individual terms must be calculated.

$$\text{TOTAL NOISE} = \sqrt{EN^2 + EN1^2 + EN2^2 + ER1^2 + ER2^2}$$

$$\text{TOTAL NOISE} = \sqrt{353^2 + 80^2 + 80^2 + 570^2 + 570^2} = 880nV, \text{ RMS}$$

To calculate p-p noise, multiply the RMS noise times 6; the total peak-to-peak noise is  $5.3\mu V$  for this preamplifier.

It is important to realize this noise is referred to the input of the circuit; to obtain the output noise level, the input noise must be multiplied by the noise gain which can be different from the circuit gain:

$$\text{OUTPUT NOISE} = \text{TOTAL NOISE} \times \text{NOISE GAIN}$$

$$\text{OUTPUT NOISE} = 880nV \times 101 = 89\mu V, \text{ RMS or } 534\mu V, \text{ peak-to-peak}$$

It should be noted that design techniques to optimize DC performance will frequently result in higher noise. For exam-

ple, to minimize DC errors, a balance resistor is often placed in the + Input of an op amp to compensate for an error voltage created by bias current flowing in gain setting resistors connected to the - Input. This resistor will increase the output noise since op amp noise current must flow through the resistor, and thus create a voltage noise generator. For minimum noise levels, the resistor in the + Input should be  $0\Omega$ . As a side note, for precision op amps (LT1001, LT1007, OP07) that employ bias current cancellation techniques, this resistor should be  $0\Omega$  to minimize DC errors since the bias current equals the offset current.

### Instructions for Operating NOISE

NOISE is a general purpose computer program to calculate noise in op amp circuits. It will run on any IBM-PC compatible computer with a direct call from DOS.

Noise specifications and data for Linear Technology op amps (LT10XX) are contained in the program's data file. All noise specifications are based on typical specifications at 25°C.

To operate NOISE:

1. Boot the system with DOS and wait for DOS prompt "A >".
2. Insert the NOISE.EXE program disk into the A disk drive.
3. Type "NOISE" and <return>.

Operation in NOISE is menu driven throughout the program with default values on all parameters initially.

### Best Op Amp for Lowest Noise vs Source Resistance

SOURCE R ( $R_{eq}$ )	BEST OP AMP	
	@ LOW FREQ. (10Hz)	@ WIDEBAND (1kHz)
0Ω to 400Ω	LT1028	LT1028
400Ω to 1k	LT1007/37	LT1028
1k to 4k	LT1007/37	LT1028, LT1007/37
4k to 15k	LT1001	LT1007/37
15k to 30k	LT1001	LT1001, LT1007/37
30k to 70k	LT1001, LT1012	LT1001
70k to 150k	LT1012	LT1001, LT1012 LT1055/56/22, LT1057/58
150k to 600k	LT1012, LT1006/13/14	LT1012, LT1006/13/14 LT1055/56/22, LT1057/58
600k to 2M	LT1012 LT1055/56/22, LT1057/58	LT1012, LT1006/13/14 LT1055/56/22, LT1057/58
2M to 10M	LT1055/56/22, LT1057/58	LT1012 LT1055/56/22, LT1057/58
> 10M	LT1055/56/22, LT1057/58	LT1055/56/22, LT1057/58

For literature on low noise op amps, or a 5 1/4" "NOISE" disk, call 800-637-5545. For applications help, call (408) 432-1900, Ext. 361.



# DESIGN IDEAS

EDITED BY CHARLES H SMALL

## Program sets up multiplexer as logic chip

Jozef Kalisz  
WAT, Warsaw, Poland

Although you can use a multiplexer having  $n$  address inputs and  $2^n$  data inputs to realize any arbitrary logic function of  $n+1$  variables, pencil-and-paper methods for assigning input-data signals to the multiplexer's address inputs are tediously iterative and error-prone. The short Turbo Pascal program in **Listing 1** automatically generates all possible assignments. From among them, you can select the optimal assignment. **Listing**

1 handles three variables, and you can easily extend it to handle four or five.

Finding optimal assignments involves first developing a total of  $n+1$  address assignments. These address assignments involve all possible combinations of the four signals you can route to each address input of the multiplexer—0, 1,  $x_i$ , or  $x_i$  (where  $x_i$  is one of the input variables)—that result in the desired logical output from the multiplexer. As a rule, you need an inverter for each input-data variable to obtain its complement. In some cases, however, you can eliminate inverters

### LISTING 1

```
program Mux4;
{ Generates connections of an 8-input multiplexer to realize
  any arbitrary switching function of four variables }
uses Crt;
var   t, v : set of 0..15;
      u : string[2];
      m, n, l : integer;
begin
  ClrScr; GotoXY(3, 8);
  t := [];
  Writeln('Enter elements of the set  $\Sigma$  : ');
  Writeln;
  repeat
    Readln(u);
    Val(u, m, n);
    if n = 0 then t := t + [m];
  until n > 0;
  ClrScr; TextColor(Black); TextBackground(White);
  Write('Elements of the set  $\Sigma$  : ');
  for m := 0 to 15 do
    if m in t then Write(m, ' ');
  Writeln; Writeln; TextColor(White); TextBackground(Black);
  for l := 1 to 4 do
    begin
      case l of
        1: Write('      Design #1: A0-x0, A1-x1, A2-x2');
        2: Write('      Design #2: A0-x3, A1-x0, A2-x1');
        3: Write('      Design #3: A0-x2, A1-x3, A2-x0');
        4: Write('      Design #4: A0-x1, A1-x2, A2-x3');
      end; Writeln;
      for m := 0 to 7 do
        begin
          if (m in t) and (m + 8 in t) then
            Write('d', m, ' = 1 ') else
            if m in t then Write('d', m, ' = INV(x', 4 - l, ') ');
          end; Writeln;
          for m := 8 to 15 do
            if (m in t) and not(m - 8 in t) then
              Write('d', m - 8, ' = x', 4 - l, ') ');
            Writeln;
          Writeln('All remaining data inputs should be set to 0');
          Writeln;
          v := [];
          for n := 0 to 15 do
            if n in t then
              if n < 8 then v := v + [n shl 1]
              else v := v + [(n shl 1) - 15];
          t := v;
        end;
      end;
    end;
end.
```



# DESIGN IDEAS

## LISTING 2

```

Elements of the set  $\Sigma$  : 0 2 5 7 10

Design #1: A0-x0, A1-x1, A2-x2
d0 = INV(x3) d2 = 1 d5 = INV(x3) d7 = INV(x3)
All remaining data inputs should be set to 0

Design #2: A0-x3, A1-x0, A2-x1
d0 = INV(x2) d4 = INV(x2) d5 = INV(x2)
d2 = x2 d6 = x2
All remaining data inputs should be set to 0

Design #3: A0-x2, A1-x3, A2-x0
d0 = 1 d5 = 1
d2 = x1
All remaining data inputs should be set to 0

Design #4: A0-x1, A1-x2, A2-x3
d0 = INV(x0) d1 = INV(x0) d5 = INV(x0)
d2 = x0 d3 = x0
All remaining data inputs should be set to 0

Press any key to return to Turbo Pascal
    
```

by assigning the input data to the multiplexer's address inputs judiciously. An optimal assignment, therefore, uses the fewest inverters.

To use the program in the **Listing**, first specify your logic function in canonical minterm format and then

translate the minterms into decimal numbers. For example, the Boolean function

$$f = \overline{x_3}\overline{x_2}\overline{x_1}x_0 + \overline{x_3}\overline{x_2}x_1 + \overline{x_3}x_1x_0 + x_2x_1x_0.$$

In canonical form is

$$f = \overline{x_3}\overline{x_2}\overline{x_1}x_0 + \overline{x_3}\overline{x_2}x_1x_0 + \overline{x_3}x_2x_1x_0 + x_3x_2x_1x_0 + x_3x_2x_1x_0.$$

You can represent these minterms as a set of binary numbers— $B = (1001, 1010, 1011, 0101, 1101)$ —or as a set of decimal equivalents— $\Sigma = (9, 10, 11, 5, 13)$ .

Enter the set of decimal numbers corresponding to your function's minterms when the program prompts you for it. The program will then print out all possible input assignments for the multiplexer's address pins that result in valid outputs. You then simply select the assignment that uses the fewest inverters. **Listing 2** shows the results for the set  $\Sigma = (0, 2, 5, 7, 10)$ . Note that assignment 3 uses no inverters. **EDN**

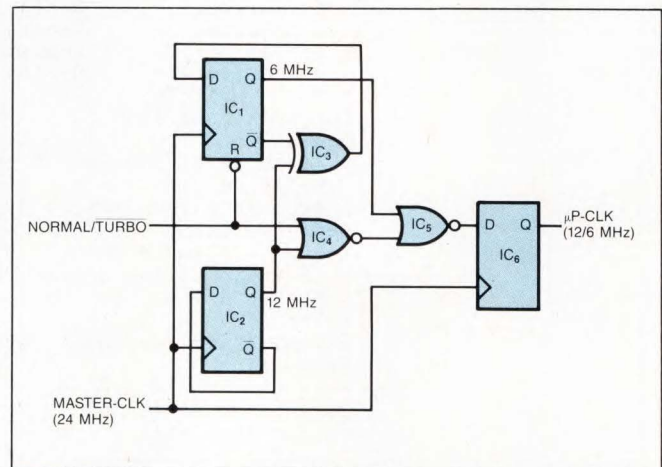
To Vote For This Design, Circle No 746

## Turbo circuit ensures glitch-free switch

Wayne Jeong  
Eaton Corp, Ion Beam Systems Div, Austin, TX

The simple circuit in **Fig 1** generates a dual-speed clock for personal computers. The circuit synchronizes your asynchronous switch inputs with the master clock to provide glitch-free transitions from one clock speed to the other. The dual-speed clock allows some programs to run at the higher clock speed in order to execute more quickly. Other programs—for example, programs that use loops for timing,—can still run at the lower speed as necessary. The circuit will work with any master-clock frequency that meets the flip-flops' minimum-pulse-width specs.

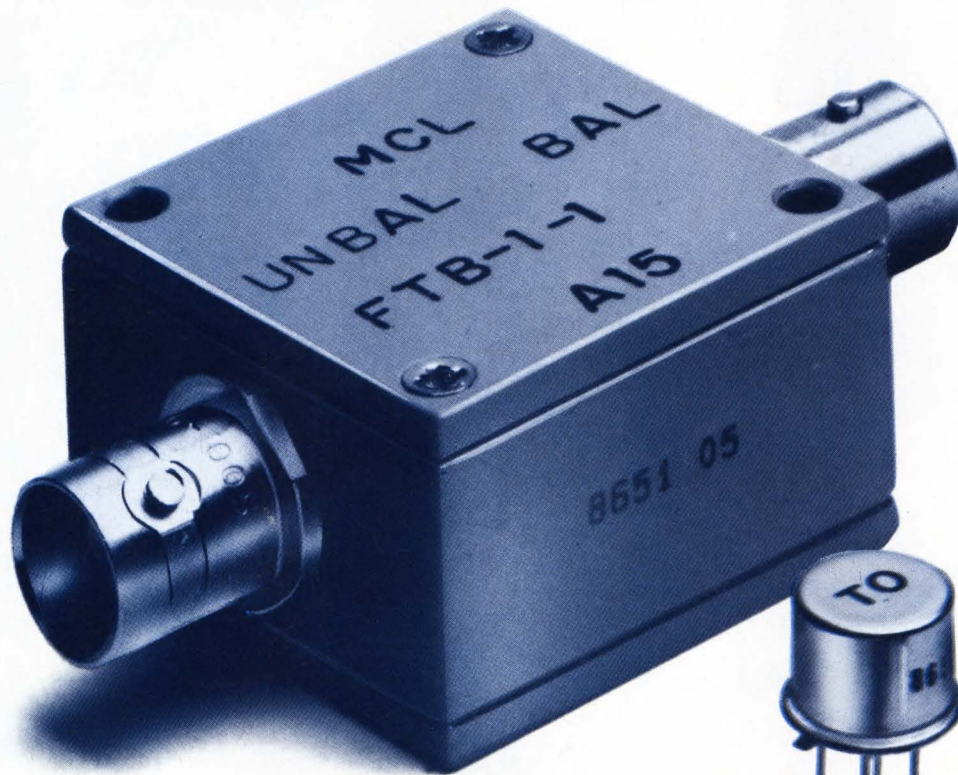
Two D flip-flops ( $IC_1$  and  $IC_2$ ) and an XOR gate ( $IC_3$ ) form a binary divider that develops the 6- and 12-MHz clocks. When the NT signal is low, the reset pin forces the 6-MHz output low. On the other hand,



**Fig 1—This binary divider generates a dual-speed clock for personal computers and synchronizes your asynchronous switch inputs with the master clock to provide glitch-free transitions from one speed to the other.**



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# DESIGN IDEAS

when the NT signal is high, IC<sub>3</sub> blocks the 12-MHz output. Therefore, only one of the two clock signals passes through IC<sub>3</sub> and gets clocked into IC<sub>6</sub>. Because the MASTER-CLK signal clocks IC<sub>6</sub>, asynchronous switching of the NT signal can't generate an output

pulse shorter than 41  $\mu$ sec (1/24 MHz). Also, the synchronization eliminates glitches. **EDN**

To Vote For This Design, Circle No 749

## Simple calculation finds probabilities

Charles Capps  
Delco, Goleta, CA

You don't need a computer to solve problems involving the reliability of complex systems. Using a simple, 4-function calculator, you can solve two classes of problems: First, given the reliability of individual subsystems, you can determine the overall reliability of a system; and second, you can determine the number of subsystems you need to achieve a certain level of reliability.

The difficulty of obtaining an exact solution for these problems increases nonlinearly as the number of parts in a circuit, or circuits in a system, increases. But following a simple algorithm yields a good approximation.

First, assuming you can get reliability figures for each component on a pc board, or subsystem in a system, arrange the probabilities in a horizontal, 1-dimensional vector array, A(N), where N is the number of components or subsystems.

Next, construct a 2-dimensional array, B(2<sup>N</sup>-1, N). Load this array with binary numbers beginning with 0 and ascending in sequence to 2<sup>N</sup>-1. Then, for each row of B, perform the following transformation. If b<sub>i,j</sub> is a 0, replace the 0 with 1-a<sub>j</sub>; if b<sub>i,j</sub> is a 1, replace it with a<sub>j</sub>. Then multiply all the numbers of each row together and place the results in a vertical vector C(N). Adding up the elements of C(N) that correspond to the rows of B that have the same total numbers of ones (or zeros) yields all the possible combinations of probability of success or failure.

For example, suppose an airplane carries three navigational computers. Two have a probability of 0.65 of successfully guiding the airplane from one airport to the next; the third has a probability of 0.75. What is the probability that the airplane will arrive at its destination and what are the probabilities that only one computer, or perhaps two computers, will fail?

$$P_1=0.65=a_1, P_2=0.65=a_2, P_3=0.75=a_3, N=3.$$

$$\therefore A(N)=[0.65, 0.65, 0.75].$$

$$B(2^N-1, N) = \begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & 1 \\ 0 & 1 & 0 \\ 0 & 1 & 1 \\ 1 & 0 & 0 \\ 1 & 0 & 1 \\ 1 & 1 & 0 \\ 1 & 1 & 1 \end{bmatrix} = \begin{bmatrix} 0.35 & 0.35 & 0.25 \\ 0.35 & 0.35 & 0.75 \\ 0.35 & 0.65 & 0.25 \\ 0.35 & 0.65 & 0.75 \\ 0.65 & 0.35 & 0.25 \\ 0.65 & 0.35 & 0.75 \\ 0.65 & 0.65 & 0.25 \\ 0.65 & 0.65 & 0.75 \end{bmatrix}$$

$$C(N) \equiv \begin{bmatrix} 0.031 \\ 0.092 \\ 0.057 \\ 0.171 \\ 0.057 \\ 0.171 \\ 0.106 \\ 0.317 \end{bmatrix}$$

**Fig 1**—In this example of the composite-reliability algorithm, you first place the reliability of each of three subsystems into the horizontal vector, A. Next, you transform the 2-dimensional, binary-loaded vector, B, row-by-row according to the entries in A. Then you multiply all the entries of each row of B together to form the vertical vector, C. Summing related rows of C yields approximations of the probabilities associated with all possible combinations of success and failure.

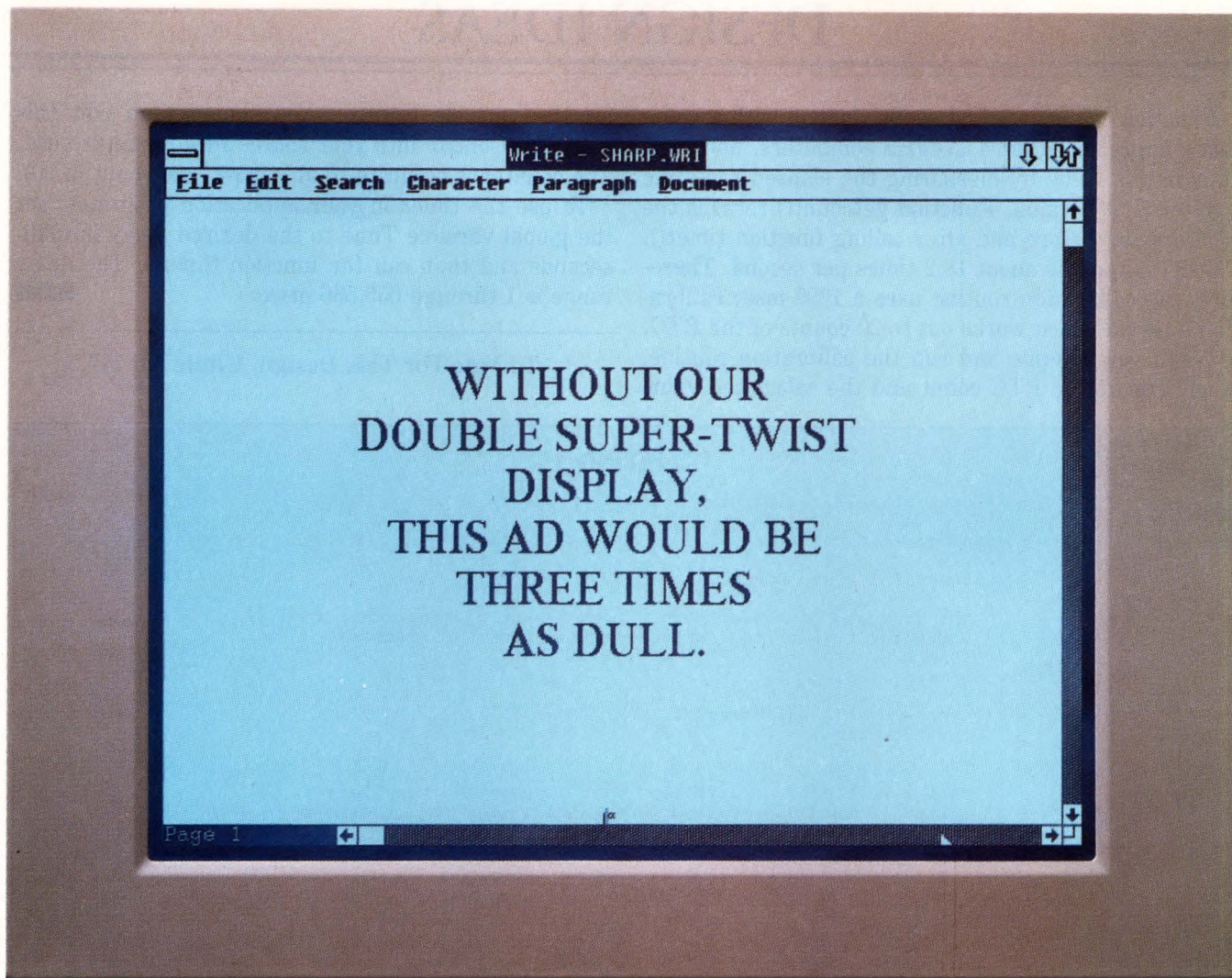
**Fig 1** shows the steps in the algorithm. From the vertical vector, C(N), you can see that the probability that all computers might fail is 0.031. Adding rows 4, 5, and 6 of C(N) (rows corresponding to the rows of B having only one 0) yields a probability of 0.448 that just one computer will fail. Similar sums indicate that a probability of 0.206 that two computers will fail and 0.317 that no computer will fail. **EDN**

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LM64048Z	640x480	310x240x25	237x180	0.33x0.33
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# DESIGN IDEAS

Function `calibrate()` first seeds `Control` with a value that's appropriate for 4.77-MHz computers, and then adjusts this value by measuring the elapsed real-time counter (RTC) value. Function `getcount()` returns the RTC's value before and after calling function `timer()`. The RTC updates about 18.2 times per second. Therefore, the calibration routine uses a 1099-msec calibration interval which works out to 20 counts of the RTC.

When you compile and run the calibration routine, it will report the RTC count and the calculated value

for the variable `Control`. You should then edit this value for `Control` into your source files for future use. The counter is accurate to about 5% (one count in 20).

To use the timer in your application programs, set the global variable `Time` to the desired delay in milliseconds and then call the function `timer()`. The delay range is 1 through 655,536 msec. **EDN**

To Vote For This Design, Circle No 747

## LISTING 1

```
/* test.c: self-calibrating software timer */

#include <math.h>

unsigned int Time, Control;

/* the following function main() is not part of the timer; it's */
/* a program to test and optionally fine-tune the timer */
#define TEST
void main(void)
{
    extern void calibrate();
    calibrate;
}

/* calibrate timer for different clock speeds and compilers */
/* calibrate should be called when initializing the program */
void calibrate(void)
{
    extern void timer();
    long start, stop, diff, getcount();

    do {
        Time = 1099;          /* value to delay 1099 msec */
        Control = 142;        /* initial seed value */
        start = getcount();   /* read RTC count at start */
        timer();              /* trial delay of 1099 msec */
        stop = getcount();    /* read RTC count at finish */
        diff = stop - start;  /* get elapsed RTC count */
    } while (diff < 0);       /* avoid spanning 12am problem */
    Control = (int)((20.0 * (float)Control / (float)diff) + 0.5);
#ifdef TEST
    printf("elapsed count = %ld\tControl = %d\n", diff, Control);
#endif
}

/* get count from RTC counter */
long getcount(void)
{
    unsigned lowerword, upperword;

    int segment = 0x0040;
    unsigned offset = 0x006c;

    lowerword = peek(segment, offset);
    upperword = peek(segment, offset + 2);
    return(((long)upperword << 16) | lowerword);
}

/* delay one millisecond and return */
void delay1ms(void)
{
    int i;

    for (i = Control; i; i--)
        continue;
}

/* delay (Time) milliseconds and return */
void timer(void)
{
    long i;

    for (i = Time; i; i--)
        delay1ms();
}
```



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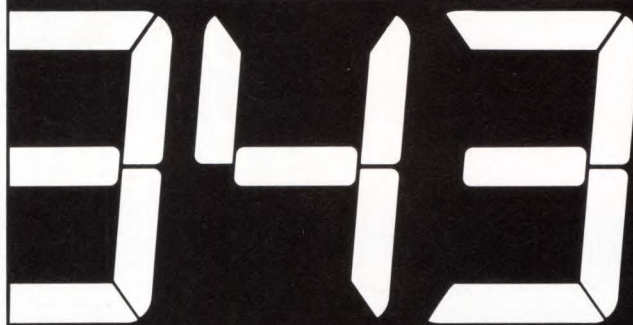
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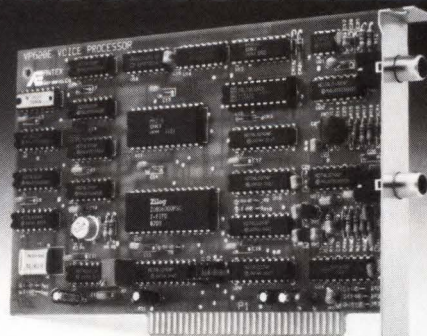
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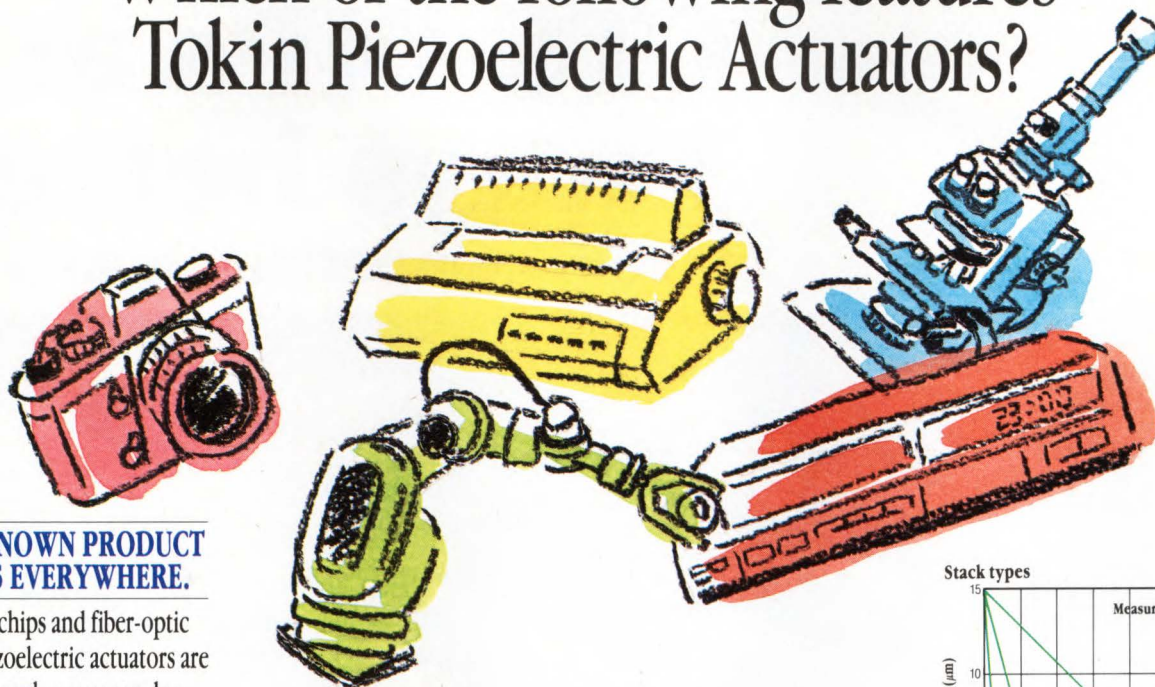
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CIRCLE NO 17

EDN September 29, 1988



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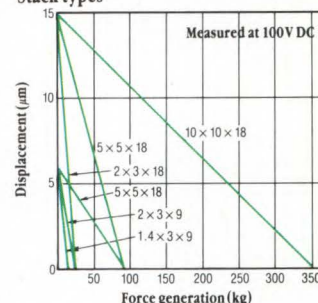
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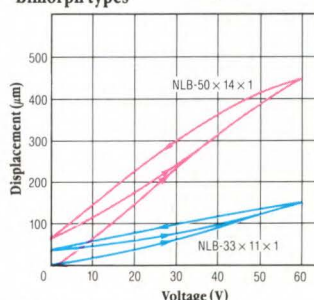
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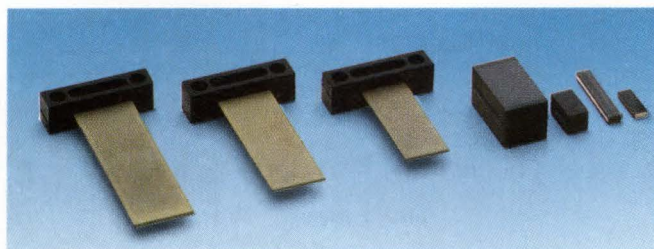


Bimorph types



Performance

	Dielectric displacement (μm/100V) ±10%	Force generation (kg/100V) ±20%
<b>Stack types</b>		
NLA-1.4 × 3 × 9	6.5	14.0
NLA-2 × 3 × 9	6.5	21.0
NLA-2 × 3 × 18	15.0	21.0
NLA-5 × 5 × 9	6.5	87.0
NLA-5 × 5 × 18	15.0	87.0
NLA-10 × 10 × 18	15.0	350.0
<b>Bimorph types</b>	(μm/60V) ±20%	(g/60V) ±20%
NLB-33 × 11 × 1	150	30
NLB-40 × 12 × 1	300	30
NLB-50 × 14 × 1	450	48



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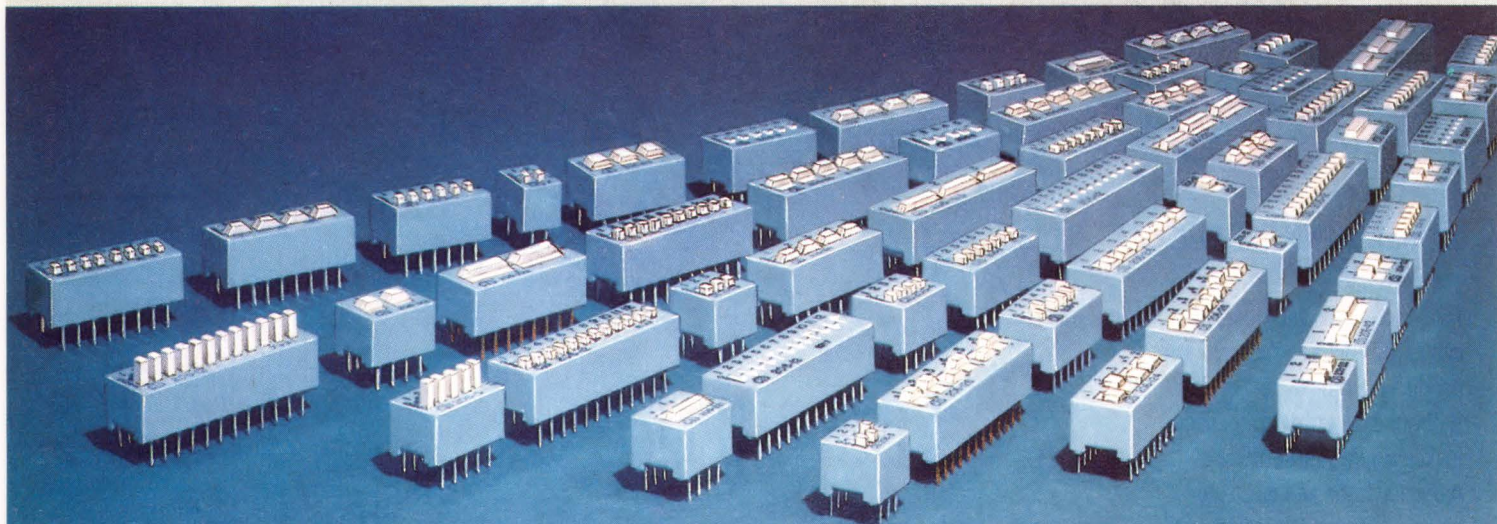
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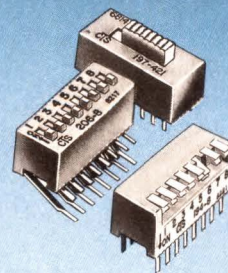
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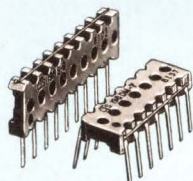
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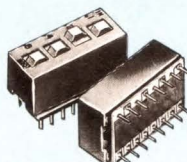
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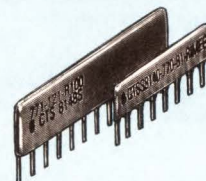
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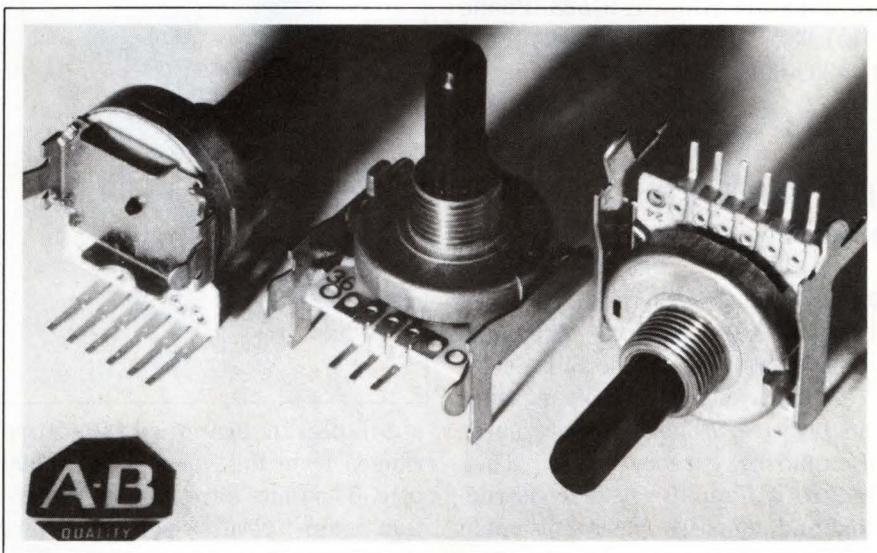
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- Available with a variety of outputs
- Lifetime of 50,000 cycles min

Type EV and EH encoders are available with 2-, 4-, and 5-bit digital outputs that are directly compatible with  $\mu$ Ps. All feature continuous rotation with 36 detents/revolution. The 2-bit devices provide enough output for the  $\mu$ P to count the number of steps and determine the direction of rotation. The 4- and 5-bit versions provide a more complete set of information to the  $\mu$ P; each position has a unique code, and the setting is not dependent on the storage of information in local memory. This absolute-reference design means settings simply correspond to front panel markings, which eliminates the need for a support display. The op-

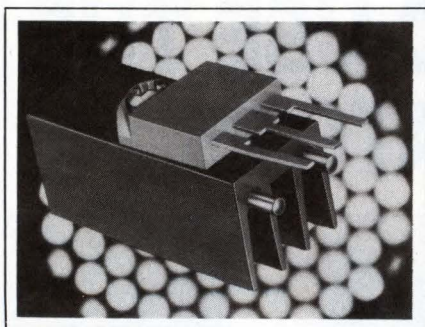


erating range for each of the three models spans 0 to 85°C. Minimum rotational life specs at 100,000 cycles for the 2-bit models and 50,000 cycles for the 4- and 5-bit models. \$1.39 to \$1.51 (1000). Delivery,

stock to eight weeks ARO.

**Allen-Bradley**, 1414 Allen-Bradley Dr, El Paso, TX 79936. Phone (800) 592-4888; in TX, (800) 292-4888.

Circle No 395



### HEAT SINKS

- Compatible with wave-soldering systems
- Accommodate a variety of package styles

Series 5817-19 heavy-duty extruded heat sinks can accommodate TO-218, TO-247, and TO-3P semiconductor packages. Designed to provide maximum thermal performance in minimum pc-board space, the vertically mounted units have four fins and measure 0.64-in. square. They are available in heights of 1, 1.5, and 2 in., and feature tinned wave-solderable mounting pins to eliminate stress on semi-

conductor leads. The 2-in. model 5819B has a thermal resistance of approximately 13°C/W under natural convection and 2.8°C/W at 500-ft/min air velocity. The aluminum alloy heat sinks have a standard black anodize finish, but other finishes are available. \$0.49 (1000) for the 1-in. high model. Delivery, stock to six weeks ARO.

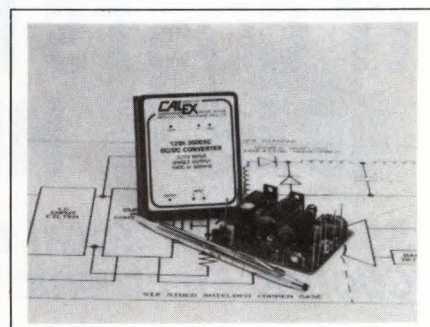
**Aavid Engineering Inc**, Box 400, Laconia, NH 03247. Phone (603) 528-3400.

Circle No 396

### DC/DC CONVERTER

- Accepts 9 to 27V dc inputs
- Can achieve efficiencies over 80%

Featuring a 70-kHz MOSFET-based switching design, the 12S5.3000XC dc/dc converter accepts any input from 9 to 27V dc and outputs 5V at 3A. Pulse-by-pulse current monitoring provides 8 hours min of short-circuit protection. The converters achieve 80%



min efficiency at loads as low as 20% of full load. Key specs include 0.2% line and load regulation, 30-mV p-p output noise, 0.3%/1000-hour long-term stability, 500V dc isolation, and a -25 to +80°C operating range. An internal thermal-limit circuit shuts down the unit when the case temperature exceeds the specified high-temperature limit. A logic-shutdown pin allows you to conserve system energy by toggling the converter on and off. The pin is toggled with an open-collector TTL/CMOS control protocol. Filter circuits provide conducted-noise protection for the input and output,



## COMPONENTS & POWER SUPPLIES

and a 6-sided shielded case provides RFI protection. \$120.

**Calex Mfg Co Inc**, 3355 Vincent Rd, Pleasant Hill, CA 94523. Phone (415) 932-3911. TLX 269888. FAX 415-932-6017.

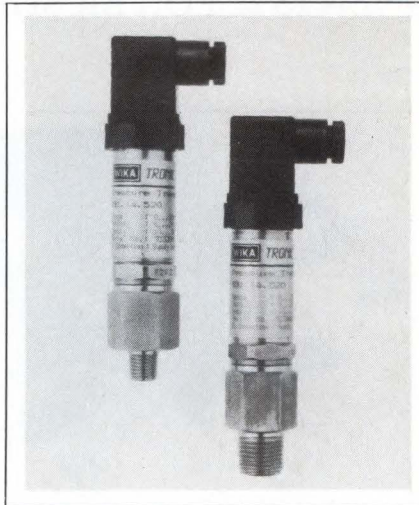
Circle No 397

### TRANSDUCER

- Measure positive or negative pressures

- Accommodate corrosive fluids

Tronic 881 Series pressure transducers and Tronic 891 Series pressure transmitters can measure the positive or negative pressures of liquid or gaseous media. They feature a stainless-steel construction and moisture-resistant cable connectors that allow them to operate in corrosive environments. Sensor, compensator, and amplifier circuits are shock-mounted in a sealed stainless-steel body filled with a silicon compound. Both series are



available in standard pressure ranges from full vacuum to 10,000 psig. The units have built-in protection against reverse polarity, short circuits, and voltage spikes. The transducers operate from supply voltages of 20 to 32 or 15 to 32V dc. They output 0 to 100 mV in a four-wire system. The transmitters have the same capabilities as the

transducers but provide a 4- to 20-mA output in a two-wire system and 0 to 5 and 0 to 10V dc at 0 to 20 mA in a four-wire system. The transmitters' supply requirement is 10 to 30V dc. \$250 to \$500.

**WIKA Instruments Corp**, Hauppauge, NY 11788. Phone (516) 435-0606.

Circle No 398

### SENSOR

- Available in either light- or dark-operate versions

- Three models available

ME photoelectric sensors are available in three models: ME-300 (10-ft through-beam), ME-200Z (7-ft through-beam), and ME-D30 (1-ft diffused reflective). Standard sensor features include a detachable power cord and a 3-turn, ratcheted adjustment mechanism for fine sensitivity control. Slitter-filters are available for small object detection.

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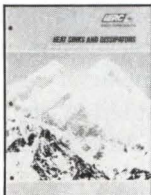
Quality control in conformance to Military Standard (MIL-I-45208).

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A history of meeting delivery commitments — including "Just-in-time".

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36 pages featuring over 125 types of aluminum heat dissipators for popular semiconductor case types. Includes photos, outline drawings and specifications.



### TECHNICAL SUPPORT

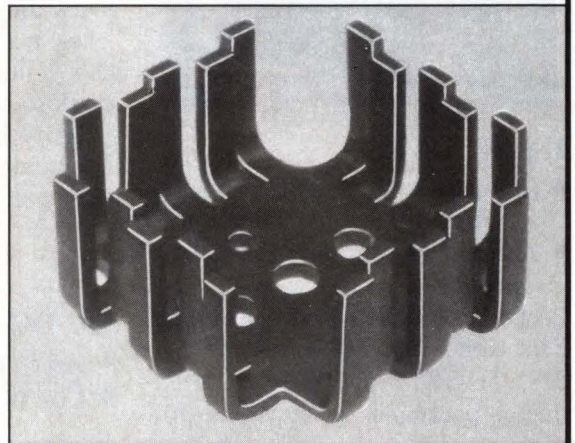
Engineering assistance available upon request.

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TELEX II: 910-498-2206 ■ FAX: 818-848-8872



## COMPONENTS & POWER SUPPLIES

The sensors are available in either light- or dark-operate versions. The ME-200Z has the capability of semi-transparent-object detection in a through-beam mode. From \$40.

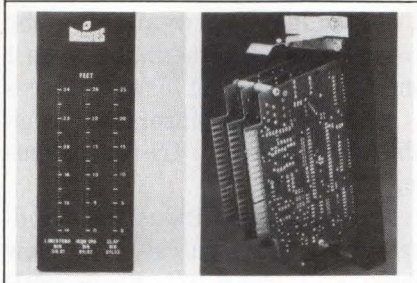
**Aromat Corp.**, Industrial Products Div, 629 Central Ave, New Providence, NJ 07974. Phone (201) 464-3550.

Circle No 399

### BAR-GRAPH DISPLAY

- Single unit handles one, two, or three inputs
- Single-supply operation

Measuring  $7.25 \times 2.75$  in., Model BP303 can accept one, two, or three inputs. Meter inputs meet standard analog sensitivity requirements per ANSI C39.1—4 to 20 mA, 1 to 5V dc, 0 to 5A ac, and others. The unit operates from a 5V at 2A power supply. Options include digital display, on/off setpoint control, green or amber LEDs, and custom logo/



artwork. From \$500 to \$690. Delivery, eight to ten weeks ARO.

**Dixon Inc.**, Box 1449, Grand Junction, CO 81502. Phone (303) 242-8863. TWX 910-929-6991.

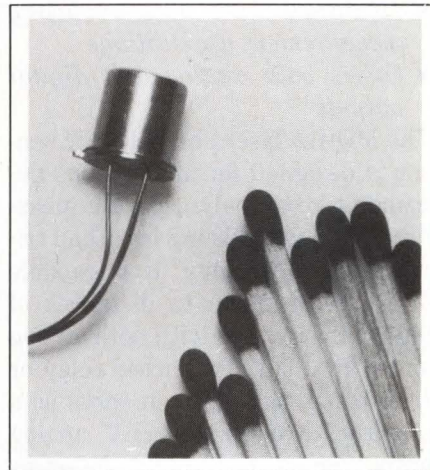
Circle No 400

### THERMOSTATS

- Withstand wave soldering and board-cleaning operations
- 100-mΩ contact resistance

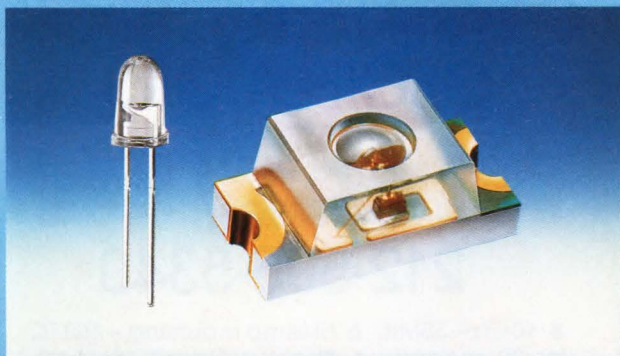
Designed for use on pc boards, SD Series thermostats can withstand wave-soldering and all board-cleaning operations. The alloy crosspoint switch contacts, designed to switch

logic-level circuits, are operated by a snap-action bimetallic disc. The devices' lifetimes spec at 10,000 cycles at 1A or 100,000 cycles at 100 mA. Versions are available that open or close on temperature rise. Both groups operate to a  $\pm 5^\circ\text{C}$  tolerance in  $5^\circ$  increments over the range of 40 to  $120^\circ\text{C}$ . Dielectric strength equals 500V ac at 60 Hz for 1 second. Contact resistance



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CIRCLE NO 19



measures 100 mΩ max, and the operating range specs at -50 to +150°C. The devices require no power for operation. \$5 (500).

**Warren G-V**, 1 Apollo Dr, Whippany, NJ 07981. Phone (201) 386-1200.

Circle No 401

## LASER SENSOR

- Designed for high-accuracy measurement applications
- Offers both analog and digital outputs

The MQ-LA laser photoelectric sensor is designed for applications demanding extremely accurate measurements. By utilizing laser and triple-beam technology, it is capable of resolving down to distances of 0.001 in. Provided with both analog and digital outputs (either relay or transistor), the unit can serve as a monitor through its  $\pm 5V$  analog output or as a set-point detector.

Two models are available—the LA40 for measurements between 1 and 2 in. and the LA75 for distances of 2 to 4 in. The sensors are available for panel or DIN-rail mounting. \$975 (50).

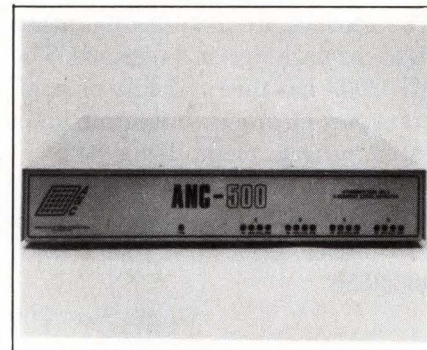
**Aromat Corp**, Industrial Products Div, 629 Central Ave, New Providence, NJ 07974. Phone (201) 464-3550.

Circle No 402

## REPEATER

- Conforms to IEEE 802.3 specs
- Provides 500m transmission distance

The ANC-500 4-segment Ethernet repeater can extend the transmission distance of a network cable segment more than 500 meters. It conforms to Ethernet/IEEE 802.3 repeater specifications and the 10M-bps Ethernet CSMA/CD operating requirements. The repeater

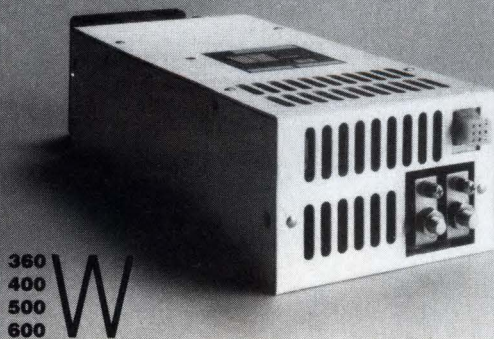


can retime and amplify packets from either Ethernet segment and transmit them to other segments. It can also regenerate the preamble bits. The unit uses four transceivers and four cables to interconnect the four Ethernet segments. Maximum allowable segment-to-segment separation distance is 100m. \$1450.

**American Network Connections Inc**, 179 E Tasman Dr, San Jose, CA 95134. Phone (408) 922-1600. TLX 798562. FAX 408-922-1617.

Circle No 403

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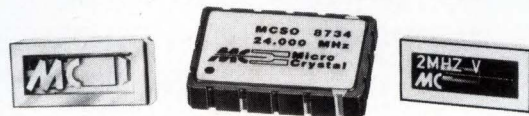
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CIRCLE NO 21



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when you  
couldn't get  
a scope  
from Fluke?



# That was then.



Oscilloscopes!!? Fluke can get you almost any test and measurement gear you need, but sorry, we just don't sell scopes.



**FLUKE**



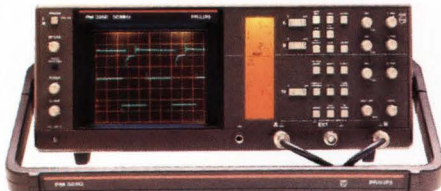
**PHILIPS**

# This is now.

Fluke's line of Philips oscilloscopes represents a 50 year record of progress and innovation in oscilloscope technology. Today, Philips makes over 20 different models: real-time, analog storage, digital storage, and digitizing - from 20 MHz to 2 GHz bandwidths; for benchtop, systems and portable use.



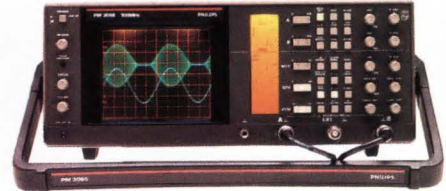
*PM 3340 2 GHz repetitive signal digitizing oscilloscope with full range triggering, 1 mV/div input sensitivity and 1.6 V dynamic range for signal detail*



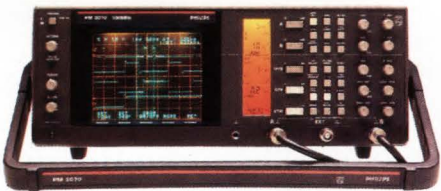
*PM 3050 60 MHz, dual channel, single timebase oscilloscope*



*PM 3055 60 MHz, dual channel, third-channel trigview, delayed timebase oscilloscope*



*PM 3065 100 MHz, dual channel, third-channel trigview, delayed timebase oscilloscope*



*PM 3070 100 MHz, dual channel plus third-channel trigview, delayed timebase oscilloscope with clever cursors and ZOOM function*



*PM 3256 75 MHz, compact field oscilloscope*



*PM 3350 Full performance analog and digital storage oscilloscope with 100 MS/s sampling speed on both channels, AUTOSET and deep reference memory*



*PM 3296A 400 MHz oscilloscope with AUTOSET, subnanosecond risetime, plus infra-red remote control and IEEE*



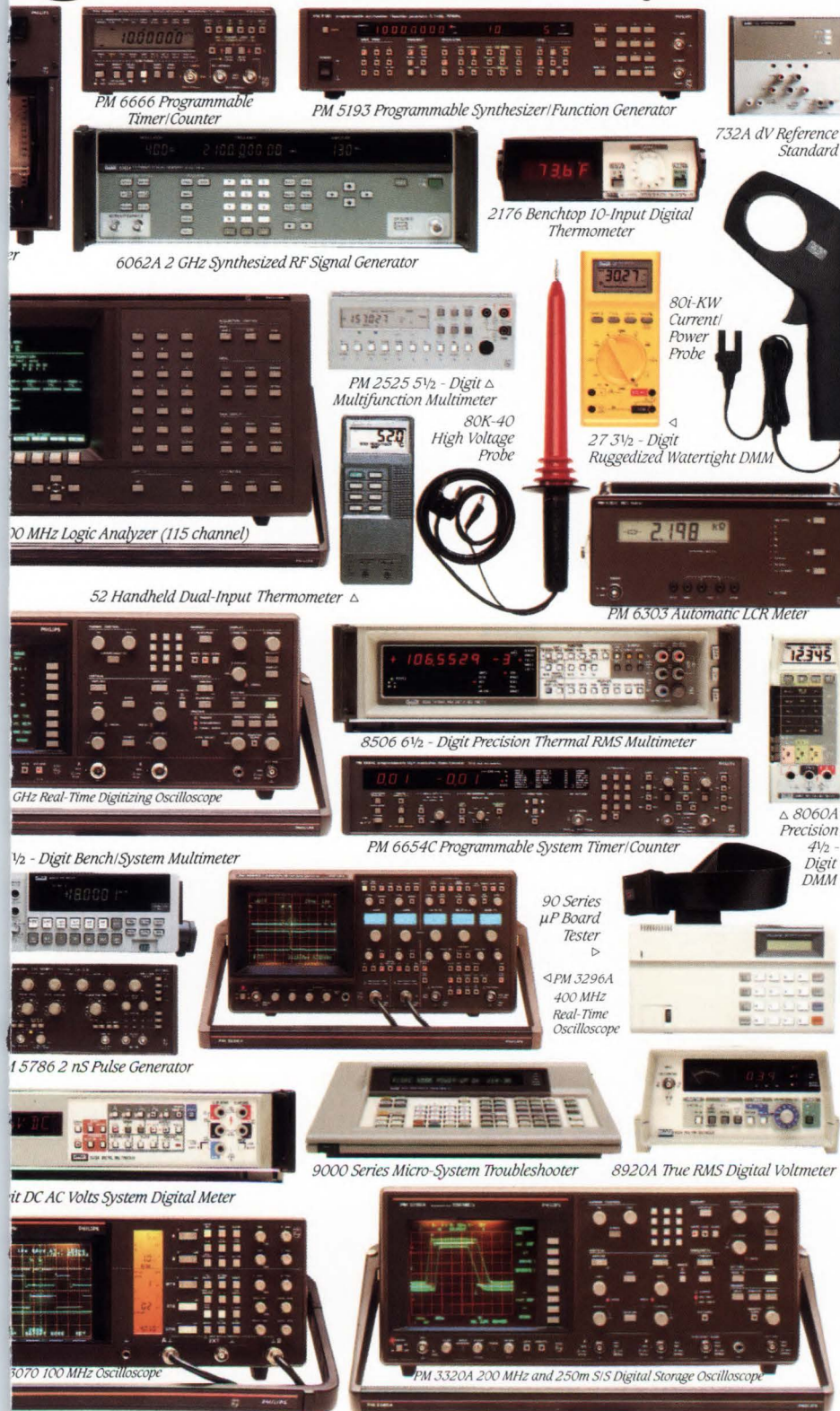
*PM 3320A Single event digital storage oscilloscope with 250 MS/s sampling (catches 3 ns glitches), 200 MHz bandwidth and 10 bit vertical resolution*



*PM 3286A 200 MHz oscilloscope with AUTOSET, subnanosecond risetime, plus infra-red remote control and IEEE*



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8506 6 1/2 - Digit Precision Thermal RMS Multimeter

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4 1/2 -  
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100 MHz DC AC Volts System Digital Meter

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8920A True RMS Digital Voltmeter

3070 100 MHz Oscilloscope

PM 3320A 200 MHz and 250m S/S Digital Storage Oscilloscope

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☐ True ☐ False

2. I am aware that Fluke now sells, services and supports Philips test and measurement equipment in North America.

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Go ahead. We can meet the challenge. Can you?



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# Now Fluke has 299 And one challenge for er



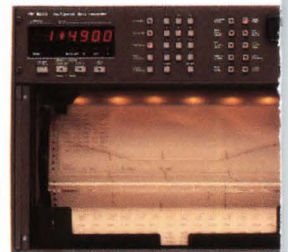
5700A Multi-function Calibrator



PM 3655 100 MHz Logic Analyzer (up to 96 channels)



1900A Multifunction Counter



PM 8238 Multi-point Data Recorder



Application Software Packages



77.3 1/2 - Digit Handheld DMM



23.3 1/2 - Digit Handheld DMM



7261 Universal Counter/Timer



5220A Transconductance Amplifier



1050 Series Color Touch Control Screen



PM 8155 Multicolor Digital PenPlotter



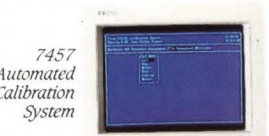
2393 "Tem Pak" Temperature Logging System



5440B Direct Volts Calibrator



PM 3570 4



7457 Automated Calibration System



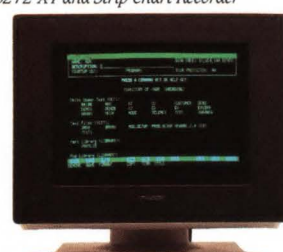
PM 8272 XY and Strip Chart Recorder



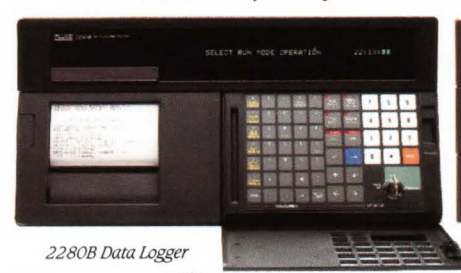
1752A Data Acquisition System



PM 3340 2



9100A Series Digital Test System  
PM 3350 High-Speed Digital plus Analog Oscilloscope



2280B Data Logger



8842A 5



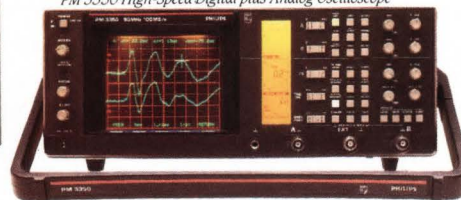
742A-10K Resistance Standard



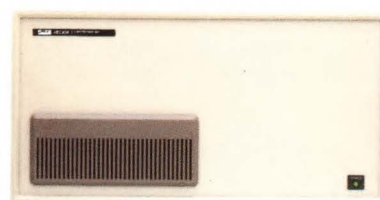
System 21 Modular GPIB Switching System



8522 5 1/2 - Dig



9100 Series I/O Module



Helios-I Computer Front End



PM 3070



# And here's the ultimate challenge: Try to find a company that gives you better service and support than Fluke.

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\*Certain Limitations.

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Palatine, IL  
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Boston, MA (Billerica)  
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Paramus, NJ  
(201) 599-9500

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Here's a quick rundown of all the extras you can depend on when you buy from Fluke.

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(206) 881-6966

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(416) 890-7600

\*Tie line to another area.

# FLUKE

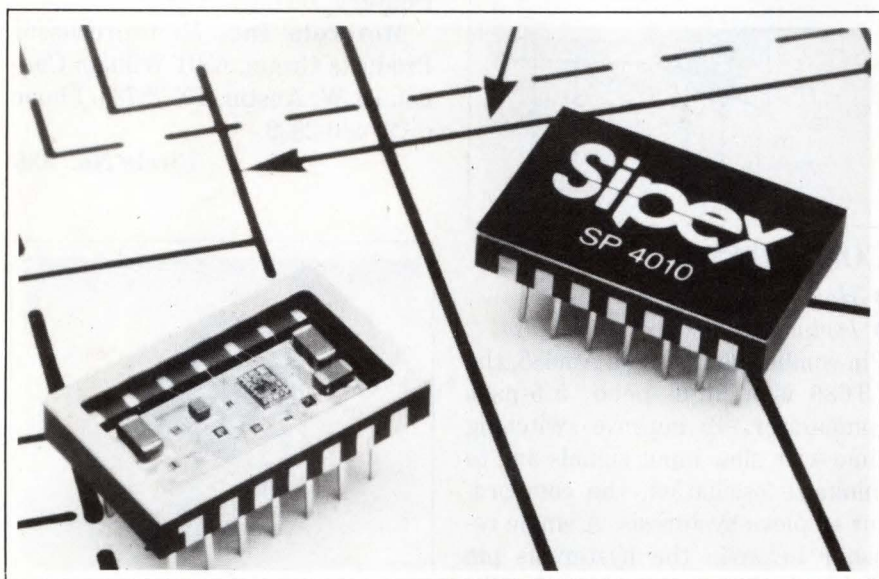
John Fluke Mfg. Co., Inc., P.O. Box C9090, M/S 250C  
Everett, WA 98206  
U.S.: 206-356-5400 Canada: 416-890-7600  
Other Countries: 206-356-5500

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# NEW PRODUCTS

## INTEGRATED CIRCUITS



### BUFFER AMPLIFIER

- Offers 16-bit accuracy
- Features a 60-MHz bandwidth

According to the company, the SP4010 is the first wide-bandwidth, fast-settling, FET-input buffer amplifier to achieve 16-bit accuracy. Combining a unity-gain signal follower with a transconductance feedback architecture, the SP4010 features a slew rate of 1000 V/ $\mu$ sec, a bandwidth of 60 MHz, and a settling time of 150 nsec to 0.005% for a 10V step. Other specifications include an input offset voltage of 1 mV (typ),

an input bias current of 100 pA, and harmonic distortion of -100 dB at 10 kHz and -80 dB at 1 MHz. The SP4010's output of  $\pm 50$  mA at  $\pm 5$  V is suitable for driving coaxial lines. Packaged in a 14-pin ceramic DIP, the SP4010 operates from  $\pm 15$  V supplies and dissipates 360 mW of power. Commercial version, \$44.50; military version, \$82.50 (100).

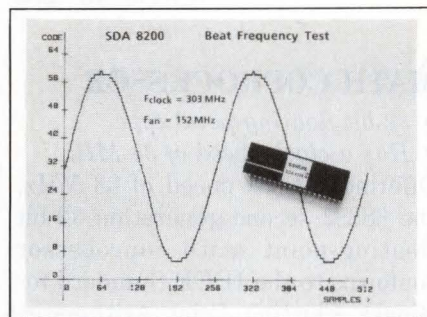
**SipeX Corp.**, Hybrid Systems Div, 22 Linnel Circle, Billerica, MA 01821. Phone (508) 667-8700. FAX 617-667-8310.

Circle No 380

### FLASH A/D CONVERTER

- Features 300-MHz response
- Offers 5-bit resolution at 150 MHz

The 6-bit, 300-MHz SDA-8200 can digitize a 150-MHz analog-input signal with an effective resolution of 5 bits. You can clock the converter by means of a single-ground symmetrical sine-wave, thus avoiding the performance loss of an ECL clock. Because the analog input range is also ground symmetrical and the 12-pF input capacitance is nearly independent from the input voltage, simple 50 $\Omega$  interconnections are possible without an exter-

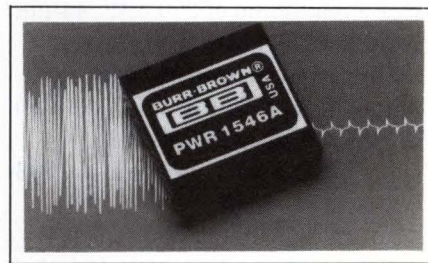


nal preamplifier. Data capture is simplified by a demultiplexer that delivers two 150-MHz ECL data streams at the output. This feature slows down the output signal through two parallel 6+1-bit output data streams at half the sam-

pling rate. The SDA-6200 comes in a 40-pin ceramic DIP. \$170 (100).

**Siemens Semiconductor Group**, 2191 Laurelwood Rd, Santa Clara, CA 95054. Phone (408) 980-4534.

Circle No 381



### DC/DC CONVERTER

- Has a 5W-rated output power
- Features a maximum output noise of 1 mV p-p

The PWR1546A dc/dc converter features an output noise of less than 1 mV p-p (0.6 mV typ) over a dc to 10-MHz bandwidth. The unit, which has as a 5W output capability, transforms a 5V input to a  $\pm 15$  V output for powering sensitive analog circuits, such as data converters and high-gain amplifiers. The hybrid IC uses linear regulators to fully regulate each output, and its input-output isolation can withstand 750V dc continuously. The converter's MTTF (calculated per MIL-HDBK-217 Rev E) is over 890,000 hours. \$42.00 (100).

**Burr-Brown Corp.**, Box 11400, Tucson, AZ 85734. Phone (602) 746-1111. TLX 666491. TWX 910-952-1111.

Circle No 382

### CMOS $\mu$ P

- Performs at a 10-MHz rate
- Has on-chip clock-oscillator circuit

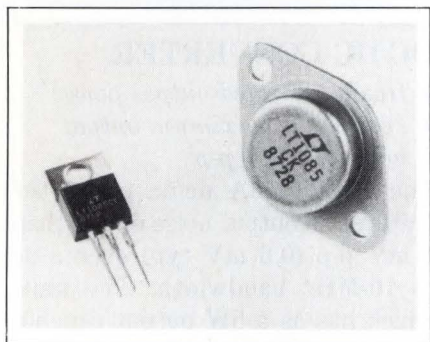
The Z84C01 8-bit CMOS  $\mu$ P incorporates a Z80 CPU and an on-chip clock generator/controller operating at 10 MHz. It accepts either crystal- or TTL-level source inputs.



The Z84C01's features include the full 158 Z80 instruction set, three processing modes, and an on-chip dynamic RAM refresh controller. The  $\mu$ P consumes 35 mA of current in the operating mode and 0.5  $\mu$ A in the standby mode. Two mode-select pins allow you to accommodate all application and timing requirements. The device operates from a single 5V supply and dissipates a maximum of 250 mW. 44-pin PLCC, \$4.50 (100).

**Zilog Inc**, 210 Hacienda Ave, Campbell, CA 95008. Phone (408) 370-8000. TWX 910-338-7621.

Circle No 383



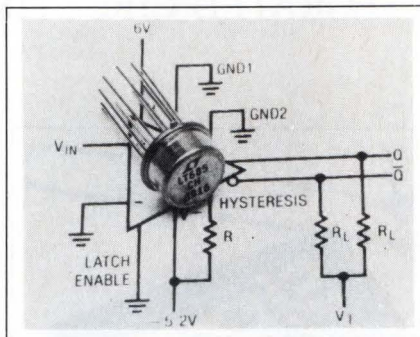
## 3A REGULATOR

- Has a dropout of 1.5V max
- Operates at a 1V input-output differential

The LT1085 is a 3A positive adjustable regulator. It can operate at an input-to-output differential as low as 1V, and has a maximum dropout of only 1.5V at maximum current. On-chip trimming adjusts the reference voltage to 1%. The device is pin-compatible with other 3-terminal regulators such as the LM150 and LM350, but has about 50% lower dropout at maximum current, according to the vendor. The IC requires the use of a 10- $\mu$ F capacitor to achieve its performance. The quiescent current of the device flows into the load, which helps improve its efficiency. \$3.70 (100).

**Linear Technology Corp**, 1630 McCarthy Blvd, Milpitas, CA 95035. Phone (408) 432-1900. FAX (408) 434-0507.

Circle No 384



## COMPARATOR

- Has 5.5-nsec speed
  - Includes a hysteresis function
- Pin-compatible with the Am685, the LT685 is a high-speed, 5.5-nsec comparator. To improve switching time with slow input signals and to minimize oscillation, the comparator employs hysteresis. A single resistor between the hysteresis pin and V- adds input hysteresis voltage as the circuit draws more current. The differential inputs and complementary outputs of the LT685 are fully compatible with ECL logic levels. A latch function lets you use the comparator in an S/H mode. The device's output current can drive 50 $\Omega$  lines. The input-offset voltage is  $\pm 2$  mV. Packaging includes a 10-pin TO-5 metal can, a 16-pin plastic DIP, and a 16-pin ceramic DIP. Commercial versions in a plastic DIP, \$4.50 (100).

**Linear Technology Corp**, 1630 McCarthy Blvd, Milpitas, CA 95035. Phone (800) 637-5545.

Circle No 385

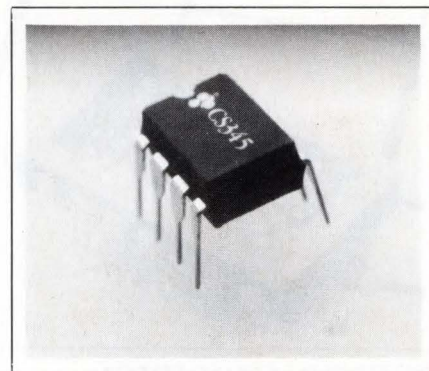
## MATH COPROCESSOR

- 32-bit floating-point type
  - Has a clock speed of 33 MHz
- Offering a clock speed of 33 MHz, the 68882 second-generation 32-bit floating-point math coprocessor conforms to the IEEE Standard for Binary Floating Point Arithmetic. Apollo Computer (Chelmsford, MA) is the first company to announce a 68030-based workstation incorporating the 33-MHz coprocessor. The device is software compatible as well as pin compatible with its predecessor, the 68881. According

to the vendor, the 68882 is the first single-chip processor to break the 2-million Whetstone barrier. \$708. Delivery, 60 days ARO.

**Motorola Inc**, Microprocessor Products Group, 6501 William Cannon Dr W, Austin, TX 78735. Phone (512) 440-2839.

Circle No 386



## IGNITION PREDRIVER

- Features a 200-mA output drive current
- Has a saturation voltage of less than 0.5V

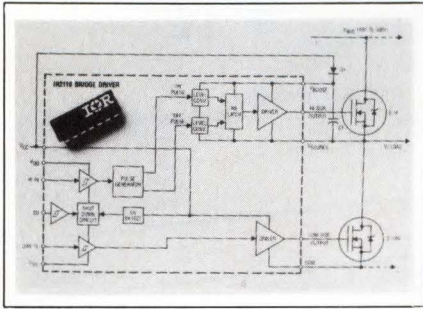
Designed primarily for automotive applications, the CS-345 drives and controls an external power transistor or FET to start and regulate inductive load currents. An input control voltage between 0.9 and 3.5V triggers the chip's output driver into saturation, with a maximum drop of 0.5V. An external resistor sets the CS-345's output drive current (200 mA max). A sense input monitors the load current and sets the regulation to a user-selectable level. Once the IC begins regulating the load current, the status pin switches from a logic-1 to a logic-0. When the control input switches to a logic-0, the output transistor goes into cutoff and shuts off the drive current to the load. The CS-345 is packaged in an 8-pin DIP. \$0.94 (1000).

**Cherry Semiconductor Corp**, 2000 South County Trail, E Greenwich, RI 02818. Phone (401) 885-3600. TLX 6817157. FAX 401-885-5786.

Circle No 387



## INTEGRATED CIRCUITS



### DUAL DRIVER

- Provides a floating high-side output
- Features LSTTL compatibility

The IR2110 monolithic power IC drives the gates of a pair of n-channel power MOSFETs. It provides the interface between a logic-level control circuit and a high-voltage, high-current, half-bridge converter. The IC can drive insulated gate bipolar transistors, as well as power MOSFETs. The dual-channel driver features a floating high-side output, with a source voltage to 500V above ground and a ground-referenced low side output. Separate pin-outs let you employ a lower voltage bias for the logic function. The IC can operate at frequencies greater than 1 MHz; its output rise time is less than 20 nsec with a 500 pF load. In a 14-pin DIP, \$7 (1000).

**International Rectifier**, 233 Kansas St, El Segundo, CA 90245. Phone (213) 772-2000.

Circle No 388

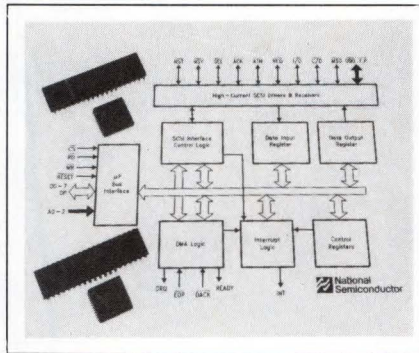
### GPS-BAND AMPLIFIER

- Features noise spec of 4.5 dB
  - Operates from 1.227 to 1.575 GHz
- You can employ the Model 6011 hybrid amplifier in global positioning systems (GPS) or down-converter applications. The unit follows and powers an antenna amplifier; a low-pass network is used to bias the preceding amplifier. The device features a noise spec of 4.5 dB (max) over the frequency range of 1.227 to 1.575 GHz and 15 dB of gain. The spdt RF-pin switch provides more than 40 dB of isolation. The unit operates over a temperature

range of  $-55^{\circ}$  to  $125^{\circ}\text{C}$ . It requires 12V, 45-mA max and 5V, 35-mA max supplies. The amplifier is housed in a 22-pin,  $1 \times 1.25 \times 0.150$ -in hermetically sealed flatpack. \$750 (100).

**White Technology Inc**, 4246 E. Wood St, Phoenix, AZ 85040. Phone (602) 437-1520. TWX 910-951-4203.

Circle No 389



### CMOS SCSI CHIPS

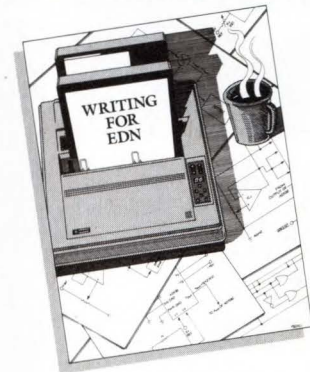
- Feature 30-nsec read-across time
- Provide DMA rate of 4M bytes/sec

The DP8490 and DP5380 CMOS devices comply with the SCSI standard and are pin compatible with the NMOS NCR5380 device. They feature a 30-nsec read-across time and provide a DMA rate of 4M bytes/sec. The DP8490 also features a phase-mismatch interrupt that detects a mismatch in the information-transfer phase, decreasing dead time on the SCSI bus. The DP5380 features input protection that allows the device to power down without collapsing an operating SCSI bus. Both models are offered in 40-pin DIPs and 44-pin PLCCs. The 44-pin PLCC version of the DP8490 provides an extra pin for  $\mu\text{P}$  data-bus parity. DP8490, \$8; DP5380, \$7 (in small quantities).

**National Semiconductor Corp**, Box 58090, Santa Clara, CA 95052. Phone (408) 721-4960. TLX 346353.

Circle No 390

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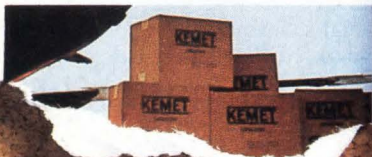
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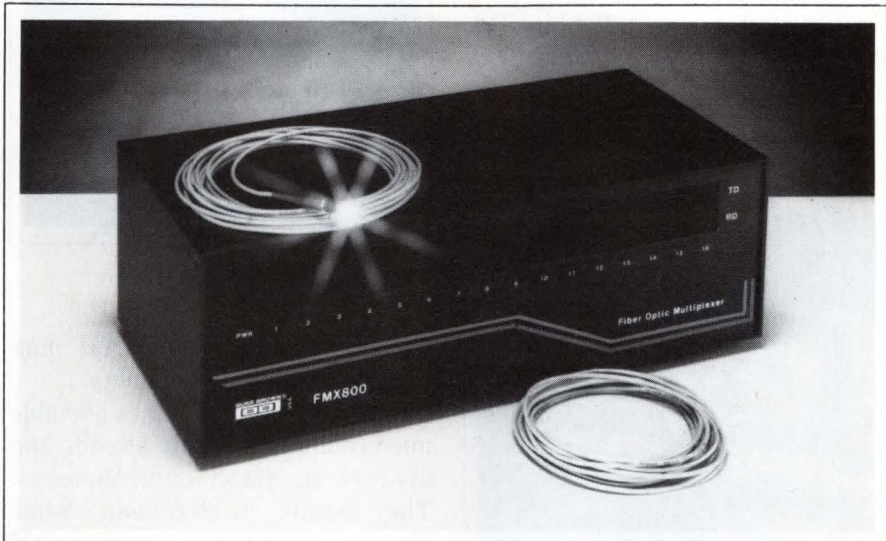
# NEW PRODUCTS

## COMPUTERS & PERIPHERALS

### MULTIPLEXER

- Expandable to 64 channels for fiber-optic communications
- Each channel can operate full duplex at 19.2k baud

The FMX800 is a multiplexer and demultiplexer for fiber-optic communications. A stand-alone metal enclosure that's either rack mounted or rests on a table, the unit contains a power supply and a mother board, which accepts plug-in cards. The plug-in cards consist of a fiber-optic module that can transmit and receive signals on a pair of optical cables at a 3M baud rate, as many as 16 19.2k baud RS-232C or fiber-optic channel cards, and an expansion card. The expansion card lets you connect as many as three chassis, thus allowing 64 channels to transmit at full duplex at data rates of 19.2k baud. The unit continually transmits the control

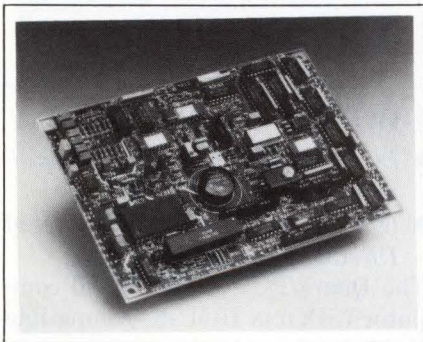


signals Request to Send (RTS), Clear to Send (CTS), Data Set Ready (DSR), and Data Terminal Ready (DTR) for each channel. When the unit receives a data byte, it attaches this byte to the control byte. From \$800 for two channels

to \$5700 for each end of a 64-channel system. Delivery, four to eight weeks ARO.

**Burr-Brown Corp.**, Box 11400, Tucson, AZ 85734. Phone (602) 746-1111. TLX 666491.

Circle No 351



### A/D CONVERTER

- 10-bit resolution and 30-MHz sampling rate
- 150-MHz input bandwidth

The 4194 10-bit A/D converter operates at sampling rates from dc to 30 MHz and features a data-conversion time of 105 nsec. A single-shot mode lets you trigger on transient events such that data is available as often as 33 nsec delayed by 105 nsec from the input signal. The unit features a 150-MHz input bandwidth, a total harmonic distortion of -56 dB at 4 MHz, a 400V/ $\mu$ sec slew rate, a <10-psec aperture un-

certainty, and ECL-compatible outputs. The user can adjust the analog input impedance, which is nominally set to 100 $\Omega$  at the factory, between 50 and 200 $\Omega$ . You can mount the 5x7-in. board on a system mother board. The unit contains a track-and-hold circuit, timing circuitry, and latched-offset binary outputs. \$2492 (100).

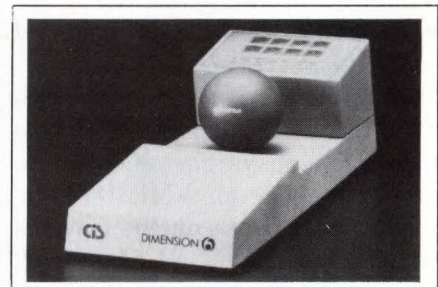
**Teledyne Philbrick**, 40 Allied Dr, Dedham, MA 02026. Phone (617) 329-1600. FAX 617-326-6313. TLX 212711.

Circle No 352

### CONTROL BALL

- Provides natural manipulation of screen objects
- Has three translational, three rotational degrees of freedom

The Dimension 6 is a control ball that lets the user naturally manipulate screen objects on a 3-D graphics system. The unit uses an optical sensor that measures force and



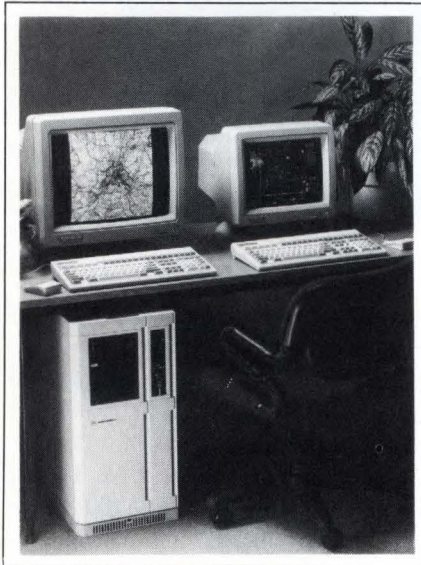
torque. It allows the user to control three translational and three rotational degrees of freedom, using one hand. The unit sends the 8-bit data for each degree of freedom to the graphics system via an RS-232C interface with variable baud rates. In addition, the unit contains a keypad with 11 buttons to select different operational modes. Three of the buttons, labeled Tra, Rot, and Dom, let you control translational or rotational motion only or select the data for the most dominant degree of freedom detected by the sensor. The eight remaining buttons are user selectable for specific functions. The unit is powered from



220 V ac at 50 Hz or 110 V ac at 60 Hz. It weighs 1.5 kg and costs \$3300.

**CIS Graphics Inc.**, 2 Robbins Rd, Westford, MA 01886. Phone (508) 692-9599.

Circle No 353



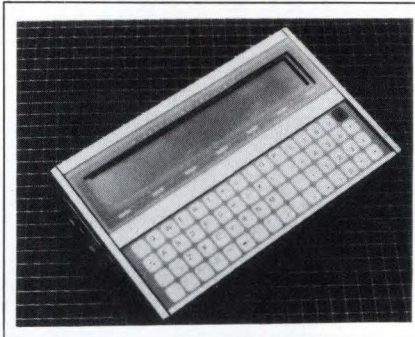
## GRAPHICS SUBSYSTEM

- Uses 32-bit microprocessor
- Provides six custom-designed VLSI gate arrays

The Formula 1 Series Model CGS-4700 provides either an entire graphics subsystem or a single graphics engine for VME Bus systems. The graphics engine features six custom-designed VLSI gate arrays; needs one VME slot; and employs a Motorola 68020 32-bit microprocessor as well as a 256k-byte EPROM. The graphics engine lets you perform tasks such as pan, scale, and rotate at the local level. It generates graphics in 256 colors with a resolution of 1280 × 1024 pixels. The graphics engine provides eight pixel planes—four on the main board and four on a daughter board. In addition, it has I/O drivers to support Unix System V and provides VT100 emulation. A single unit, \$4995; \$2997(150).

**CalComp**, 2411 W La Palma Ave, Anaheim, CA 92801. Phone (714) 821-2142.

Circle No 354



## MICROCOMPUTERS

- Weigh 3 1/2 lbs
- Feature 1M byte of RAM max and an 80-column display

The Microscribe 700 Series portable microcomputers weigh 3 1/2 lbs and operate in harsh environments. They feature an 80-column × 8-line display and offer as much as 1M byte of RAM. The microcomputers' EPROM capacity ranges to 274k bytes. A supertwist LCD display increases visibility and readability and provides a 480 × 64-pixel full graphics mode. Backlighting is standard. The keyboard features a separate numeric keypad. The microcomputers measure 10.9 × 6.4 × 1.5 in. and operate over 32 to 122°F. If you don't use the backlight, the rechargeable NiCd batteries provide a 10-hour operating life. From \$2875. Delivery, eight weeks ARO.

**Amlan Inc.**, 97 Thornwood Rd, Stamford, CT 06903. Phone (203) 322-1913. TLX 643647.

Circle No 355

## BERNOULLI DRIVE

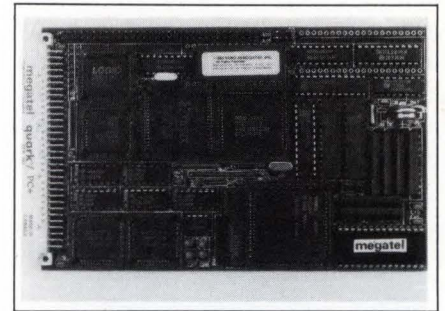
- 20M-byte cartridges for the Macintosh II computer
- File-transfer software for IBM PC-compatible programs

The Bernoulli Box II consists of a stand-alone Bernoulli drive for Macintosh II computers. The device comes in both a single and dual 5 1/4-in. half-height drive configuration with removable 20M-byte cartridges. The drive has error checking and recovery that automatically corrects bad sectors and keeps an error log of media problems without

user intervention. An integrated SCSI port meets the requirements for devices on an Apple-defined SCSI channel. A file-transfer software package lets you insert a cartridge in the drive that has been formatted by an IBM PC or a compatible computer. The software translates the data on the cartridge so the data appears as Macintosh standard files and file folders. The user can change the information on the cartridge and return it to an IBM system in standard PC format. Dual drive, \$2550; single drive, \$1650; file-transfer software, \$149.

**Iomega Corp.**, 1821 W 4000 South, Roy, Utah 84067. Phone (801) 778-3000.

Circle No 356



## 1-BOARD COMPUTER

- Is an IBM PC computer with video and disk controller
- Options include 768k bytes of DRAM and a SCSI adapter

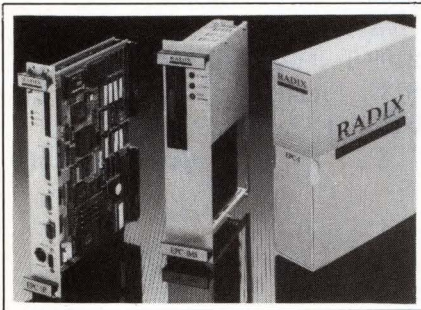
The Quark/PC+ single-board computer (SBC) is IBM PC-compatible and has onboard video and disk controllers. The 4 × 6-in. pc board uses a 96-pin Eurocard connector for I/O and either a 64-pin header or a 62-pin male edge connector for connections to the PC bus. The base unit features an 8-MHz NEC V-40 CPU, eight levels of interrupt, 256k bytes of dynamic RAM, 16k-byte BIOS in ROM, an additional 112k bytes of ROM space, three 16-bit timers, three DMA channels, a socket for an 8087 coprocessor, an IBM keyboard port, and an 8-bit parallel I/O port. Options include a Yamaha PCDC 6366 video controller, two additional serial ports, an NCR



5380 SCSI controller for hard-disk control, expandable memory to 768k bytes, a real-time clock with battery backup, and a Western Digital 37C65 floppy-disk controller. The board requires 5V for power; and, since all ICs are CMOS devices, it typically draws 3W of power. Base unit, \$325.

**Megatel Computer Corp.**, 174 Turbine Dr, Weston, Ontario, Canada M9L 2S2. Phone (416) 745-7214. FAX 416-745-8792.

Circle No 357



## 80386 SYSTEM

- Consists of two modules that run IBM PC/AT software
- Has 4M bytes of dual-ported RAM

The EPC-1 is a 2-module system that creates an IBM PC/AT computer on the VME Bus. It contains a 16- or 20-MHz 80386  $\mu$ P and as much as 4M bytes of dual-ported RAM. The modules can run the large base of PC/AT-compatible software on a VME Bus mainframe. The processor module contains an EGA graphics controller (with support for 640  $\times$  480-pixel Super EGA resolution), floppy- and SCSI hard-disk-drive controllers, two RS-232C ports, a parallel printer port, and a PC/AT-compatible keyboard port. The disk module contains a 1.4M-byte, 3 $\frac{1}{2}$ -in. floppy-disk drive and a ruggedized 40M-byte hard disk. Both modules comply with the IEEE-1014-87 VME Bus specification. The system also contains gate array ICs, which implement the functions for the VXI Bus, including geographical addressing. The system includes a software pack-

age, which provides device drivers for transporting IBM PC/AT applications to the VME Bus. The system combined with DOS 3.3, Windows 2.0 or 386, a keyboard, and documentation, \$7950.

**Radix Microsystems Inc.**, 19545 NW Von Neumann Dr, Beaverton, OR 97006. Phone (503) 690-1229.

Circle No 358

## 80386-BASED PCs

- Take both 5 $\frac{1}{4}$ - and 3 $\frac{1}{2}$ -in. disk drives
- Feature adjustable speeds to 16 MHz

The PC916 80386-based PCs offer 32-bit IBM PC/AT compatibility. They accept either 5 $\frac{1}{4}$ - or 3 $\frac{1}{2}$ -in. disk drives. The PCs feature speeds to 16 MHz. This feature lets you

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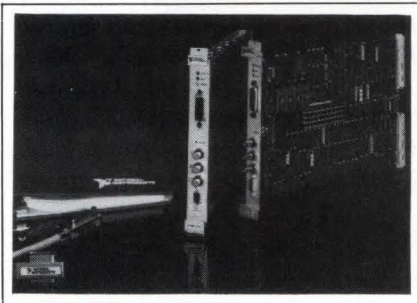
CIRCLE NO 22



adjust the speed for specific compatibility modes. The PCs can address 268M bytes of physical memory and 4G bytes of virtual memory. A 2M-byte companion memory board and an EGA card are standard. You can expand the memory by installing additional memory boards and connecting them to the 32-bit extender bus. The PCs can accommodate five half-height or two full-height drives, each allowing for 230M bytes max. You can switch the 220W power supply from 115 to 230V ac. The PCs feature three types of keyboards: standard, with 10 function keys; workstation, with 12 function keys; and advanced, with 30 function keys. Standard model with 30M-byte fixed drive, \$6353; with a 70M-byte fixed drive, \$7553.

**NCR Corp.**, 1700 S Paterson Blvd, Dayton, OH 45479. Phone (513) 445-4236.

Circle No 359



## VXI BUS BOARD

- Links instruments-on-a-card to the IEEE-488 bus
- Can be used as the top-level commander in slot 0

The GPIB-VXI is an interface board that links the IEEE-488 bus to instruments-on-a-card resident on a VXI Bus. The board can function as a top-level commander in slot 0 of a C-size VXI Bus system or as a servant. It contains a 68070  $\mu$ P that has a 16- or 32-bit CPU, a memory-management unit, a 2-channel DMA controller, an I<sup>2</sup>C serial bus interface, a UART serial

interface, a 16-bit timer/counter, and an interrupt controller. It has 512k to 4M bytes of memory, which is dual-ported to the VXI Bus. The firmware, which is resident in EPROM, is based on the pSOS real-time operating system. The IEEE-488 interface circuitry on the board consists of a 7210 talker/listener/controller and a Turbo488 custom ASIC. The custom ASIC provides a FIFO buffer between the IEEE-488 interface and a private local bus. A 512k-byte RAM version with the operating firmware in ROM, \$3000.

**National Instruments Corp.**, 12109 Technology Blvd, Austin, TX 78727. Phone (512) 250-9119. TLX 756737. FAX 512-250-0382.

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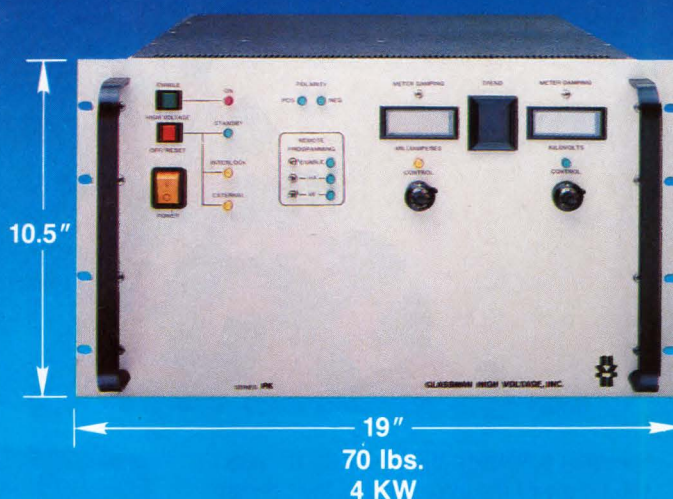
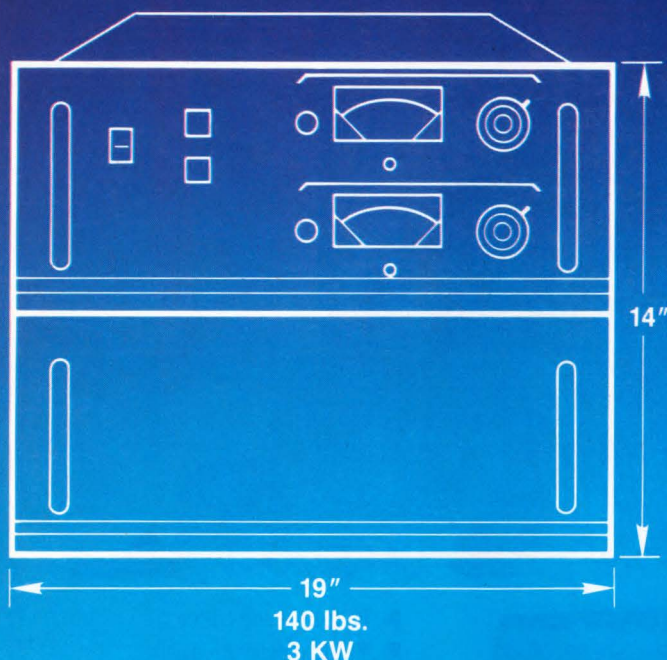
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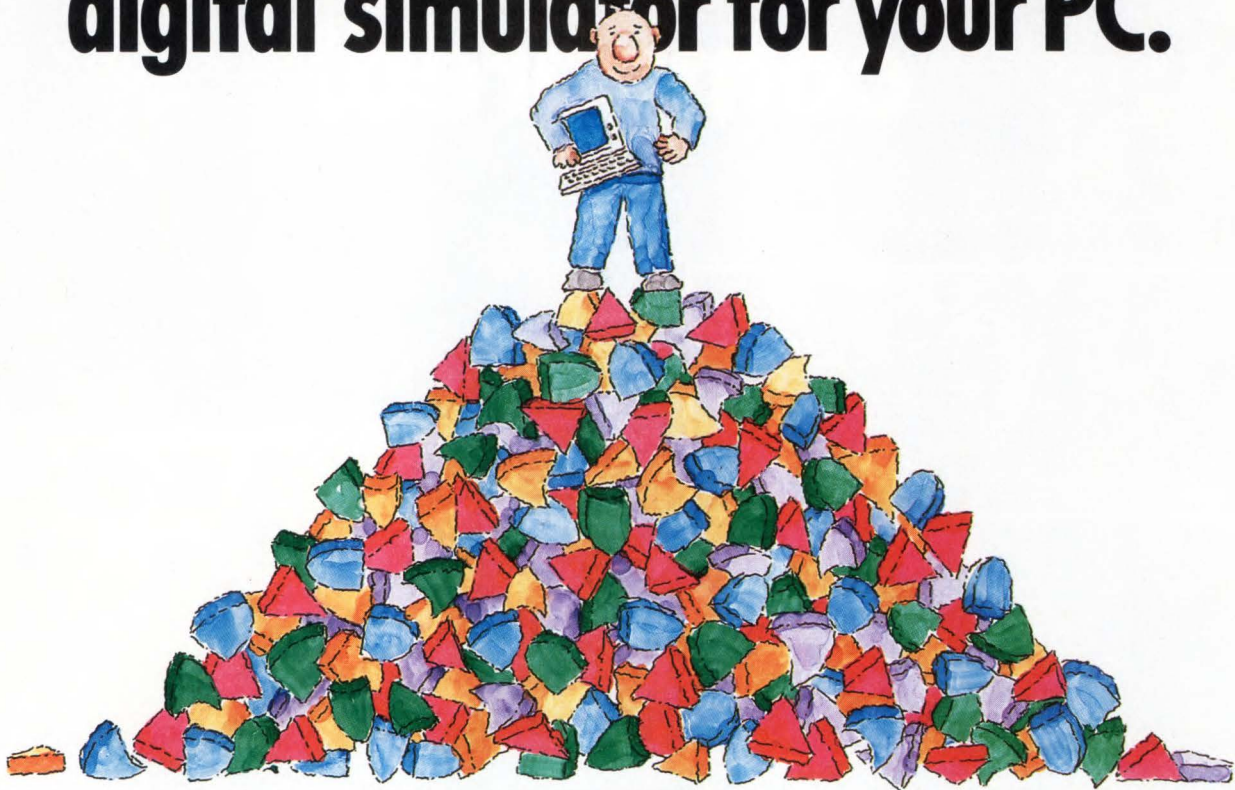
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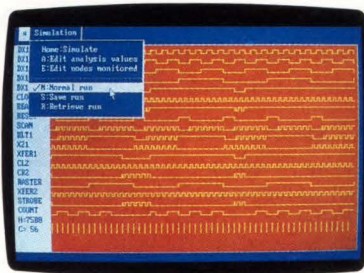
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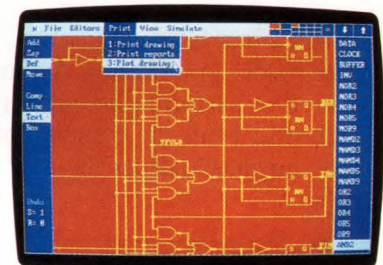
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# NEW PRODUCTS

## CAE & SOFTWARE DEVELOPMENT TOOLS

### DIAGNOSTIC TOOL

- *Finds many kinds of bugs that a C compiler can miss*
- *Adapted for use on minicomputers and mainframes*

Generic Lint is a diagnostic tool that analyses software systems written in C and finds bugs, glitches, and inconsistencies that a compiler, working on one module at a time, can miss. The program is a generalized version of the vendor's PC-Lint, which runs on MS-DOS systems. The generalized version is supplied in a "shrouded source" format that is easy to compile, and it is intended for use on VAX machines running VMS or Unix, IBM mainframes running VM/CMS, and 68020-based machines running Versados or OS-9. Generic Lint will find inconsistent declarations, argument/parameter mismatches, uninitialized variables, variables assigned but not used, printf-scanf inconsistencies, and many other po-

tential problems. It provides four kinds of error messages: fatal, syntactic, warning, and informational. You can selectively inhibit any error messages, alter their format, change the size of scalars, and perform other kinds of customization. Prices start at \$798 and depend on the machine licensed and the number of users.

**Gimpel Software**, 3207 Hogarth Lane, Collegeville, PA 19426. Phone (215) 584-4261.

Circle No 411

### ANALOG ANALYZER

- *Performs analysis of open- and closed-loop response*
- *Converts time-domain to frequency-domain response*

FANSIM (FFT, Frequency ANALysis, and SIMulation) provides comprehensive simulation capability in the frequency domain. Inputs may be real, measured responses or

time-domain functions obtained from the vendor's TUTSIM program or generated internally by the program. FFT techniques convert time-domain responses to spectral functions. The program will find the transfer functions of real or simulated systems and will find poles and zeros. It will accept input or produce output in the form of polynomial functions, poles/zeros, graphical curves, spectral arrays, or pole-residues. The program is menu-driven and provides more than 40 functions for the manipulation of spectra. To run the program, you need an IBM PC or compatible that has at least 330k bytes of RAM (512k bytes recommended); a CGA, EGA, or Hercules graphics card; and a math coprocessor. \$395; demo disk, \$39.95.

**Tutsim Products**, 200 California Ave, Suite 212, Palo Alto, CA 94306. Phone (415) 325-4800.

Circle No 412

### PCB WORKSTATION

- *Allows you to generate panel data for PCB manufacture*
- *Comes with a library of venting patterns*

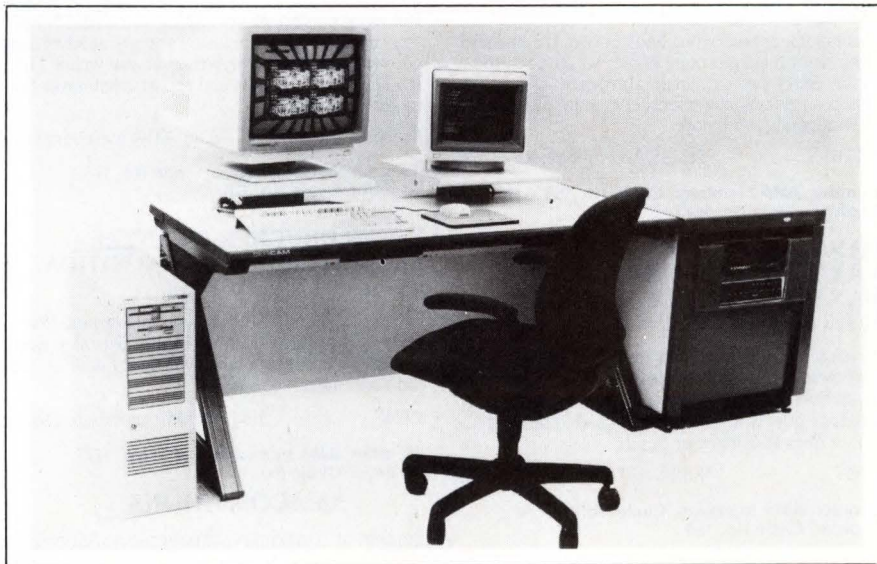
The SeriCAM is a PC-based workstation that runs software developed by Infinite Graphics; the hardware is from Hewlett-Packard and Mitsubishi. The workstation consists of two monitors, a keyboard, a mouse, a disk drive, and an optional graphics tablet. The software lets you use CAD-generated pc-board design data to produce board-manufacturing information for output to laser or vector plotters. You can adjust feature sizes, step-and-repeat the circuit design to produce multiple originals, and merge the circuit with venting patterns that are stored in a panel database. Once you have set the design parameters, the system design-rule-checking function identifies rule viola-

tions and lets you correct them and store the corrected design. The program can direct output to magnetic tape or to a local-area network for use by any currently available photoplotter. The software is menu-driven, and all commands are in

English. \$55,000 (including all hardware).

**E I Dupont de Nemours & Co Inc**, Imaging Systems Dept, Eagle Run Site, Wilmington, DE 19898. Phone (302) 733-9611.

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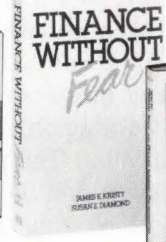
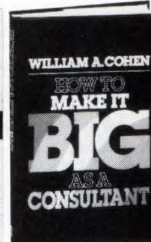
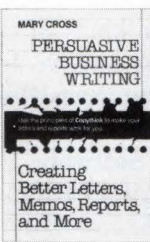
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### TIMING ANALYZER

- Performs timing-margin analysis to allow "what-if" changes
- Updates worksheets when you edit library components

Timing Margins Analyzer (TMA) provides efficient methods of entering min/max data for all necessary parameters of your design. The program handles timing margins in manageable chunks, with a separate worksheet for each timing case, so that you can perform "what-if" analyses and obtain immediate results. The program creates a linked database, and automatically updates all relevant worksheets whenever you edit or change library data. Also, you can build or edit libraries directly from a worksheet. TMA handles both on-chip (IC) and printed-circuit board (PCB) designs. When in the IC mode, the program accounts for on-chip tracking. When in the PCB mode, the program checks and accounts for clock and data paths that share the same package. A graphics window allows you to define waveforms quickly, and adjusts the waveforms to show the true min/max delays that correspond to the computed margins. You can define as many as 54 timing states and view as many as nine waveforms simultaneously. The program also detects potential transmission-line problems; it will alert you to these problems and recommend values of terminating resistors or warn you if your driver is not capable of driving the terminated line. To run the program you need an IBM PC or compatible that has at least 320k bytes of memory and a CGA, EGA, or Hercules graphics adapter. A demo disk provides all functions of the production version except file-save, printing, and entry of I/O loads and values. \$295; demo disk, \$15.

**Design/Analysis Consultants Inc.**, 2805 W Busch Blvd, Suite 202, Tampa, FL 33618. Phone (813) 933-0672.

Circle No 414

### CASE TOOL

- Allows you to use multiple analysis and design methods
- You can buy only those modules that meet your needs

POSE (Picture-Oriented Software Engineering) is a CASE tool that consists of nine modules that run independently on machines in the IBM PC and PS/2 families and compatibles. The data-driven tool kit comprises the data-model-diagrammer, data-model-normalizer, logical-database-designer, and database-aid modules; the process-driven tool kit comprises the decomposition-diagrammer, dataflow-diagrammer, structure-chart-diagrammer, and action-chart-diagrammer modules. The ninth module, a screen- and report-prototyping module, will be available in the fall of 1988. All modules address the planning, analysis, and design phases of software development. \$295 per module, or \$885 for each 4-module tool kit.

**Computer Systems Advisors Inc.**, 50 Tice Blvd, Woodcliff Lake, NJ 07675. Phone (201) 391-6500.

Circle No 415

### IEEE-488 SOFTWARE

- Lets you control instruments via an IEEE interface board
- Can operate with IBM PS/2s and compatibles

ROUTE 488 version 1.03 is a memory-resident BIOS-level device driver that runs under MS-DOS. It allows you to transfer data between an IBM PC or compatible and data-acquisition or instrumentation hardware connected to an IEEE-488 bus. Enhancements to the new version extend this capability to IBM PS/2s and other 80286- or 80386-based machines. Because the software operates at the BIOS level and allocates its own buffers for DMA transfers, data transfers take place at rates as much as four times faster than transfers through a DOS device handler, which handles only one character at a time. You can

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CIRCLE NO 24



# "I COUNT ON **EDN MAGAZINE** AND **EDN NEWS** TO CREATE WORLDWIDE BRAND AWARENESS FOR OUR POWER SUPPLIES."

John R. Belden  
Marketing Manager  
Glassman High Voltage, Inc.

**Glassman High Voltage designs and manufactures** high-voltage DC power supplies with a difference. The most striking difference is that they're insulated with air, and contain no oil or potting compound.

Marketing Manager John R. Belden has watched Glassman grow from a small shop with a lot of innovative ideas to an industry leader. And EDN magazine and EDN NEWS have helped along the way. "The two publications get us the brand recognition and prestige we need," he says. "They go right to the engineers and engineering managers who make the buying decisions."

John Belden believes in the power of EDN magazine and EDN NEWS. So much so that he's relying on them to launch a series of new product lines. "EDN and EDN NEWS are sure to get them off the ground," says Belden. "No other pair of publications can provide the influence to deliver our message to as many markets, both geographically and demographically, in a cost-effective and timely fashion."



EDN magazine and EDN NEWS work for  
Glassman High Voltage. They can work for you.

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## CAE & SOFTWARE DEVELOPMENT TOOLS

access the transfer routines from programs written in any of 18 languages that run under MS-DOS and support software interrupts—the latest additions to the list are Turbo Pascal 4.0 and QuickBASIC 4.0. You can transfer data between the IEEE-488 bus and the main memory, disk, or any other peripheral attached to the host computer. \$125; upgrades from previous versions, \$30.

**Scientific Solutions Inc.**, 6225 Cochran Rd, Solon, OH 44139. Phone (216) 349-4030. TLX 466692. FAX 216-349-0851.

Circle No 416

### DBMS WITH DEBUGGER

- Allows interactive debugging of SQL-based applications
- Runs on IBM PC and PS/2 computers and compatibles

The Informix-4GL Rapid Development System and Interactive Debugger is now available for systems that run the MS-DOS operating system. You write your database application in 4GL code; the development system compiles this code to pseudo-code for execution by a p-code interpreter that is included in the package. The debugger allows you to debug your 4GL code interactively. Your application can use as many as 16M bytes of extended memory. SQL-based applications created with the package will be portable to a number of larger machines that can run Informix. \$1495.

**Informix Software Inc.**, 4100 Bohannon Dr, Menlo Park, CA 94025. Phone (415) 322-4100. TLX 361834. FAX 415-322-4571.

Circle No 417

### MS-DOS TOOLSET

- Includes 10 language-independent utilities
- Facilitates the updating of multi-file software systems

The Compiler Companion package consists of 10 utilities that can enhance the productivity of software

engineers who use MS-DOS systems. All of the utilities except CXREF are language-independent, and you can use them with Basic, Fortran, Pascal, Assembler, or any other programming language. CXREF generates a cross-reference listing of C source files to help locate variables and function calls. Extract and Build help you to build batch files containing commands that operate on multiple files. The other utilities locate files, compare files, update the time/date stamps of multiple files, and search for and replace strings in multiple files. \$100.

**Lattice Inc.**, 2500 S Highland Ave, Lombard, IL 60148. Phone (312) 916-1600. TLX 532253. FAX 312-916-1190.

Circle No 418

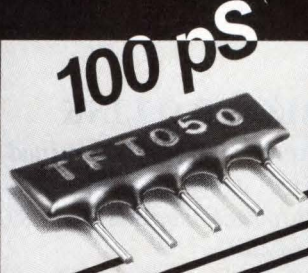
### CASE FOR OS/2

- Provides structured-analysis and -design capabilities
- Runs on IBM PS/2 machines under the OS/2 operating system

Teamwork-OS/2 bundles three of the vendor's CASE tools (previously available for workstations and IBM PCs) in a package that runs on IBM PS/2 Models 50Z, 60, 70, and 80 under the OS/2 operating system. Teamwork/SA lets you analyze and capture system requirements with the aid of structured-analysis dataflow diagrams, Teamwork/RT provides the notation needed for showing the relationships between asynchronous events in a real-time system, and Teamwork/IM provides the notation for information modeling. To run these tools, the PS/2 machine must have at least 4M bytes of main memory, 15M bytes of available disk space, a VGA or VGA-emulating monitor, a mouse, and the OS/2 standard edition version 1.0 or later. \$4995.

**Cadre Technologies Inc.**, 222 Richmond St, Providence, RI 02903. Phone (401) 351-2273.

Circle No 419



**100 pS**

**DELAY LINE**

Introducing a new series of delay lines for high-speed applications. These delay lines feature a new concept in components of meeting multiple electrical requirements. This is achieved through integrated distributed capacitance. As a result, they have a remarkably consistent waveform throughout the signal path.

**Features Include:**

- Time delay range of 100 pS-5.0 nS in 100 pS increments.
- Time delay accuracy of  $\pm 50$  pS throughout range.
- SIP construction for space savings.
- Broad frequency range up to GHz frequency band.
- High quality reproduction of original waveform.
- Low impedance to match high-speed gate arrays.
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**Contact Thin Film Technology, Corp. for product specifications!**

**TFT**

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1980 COMMERCE DRIVE  
NORTH MANKATO, MN 56001  
PHONE (507) 625-8445

CIRCLE NO 25



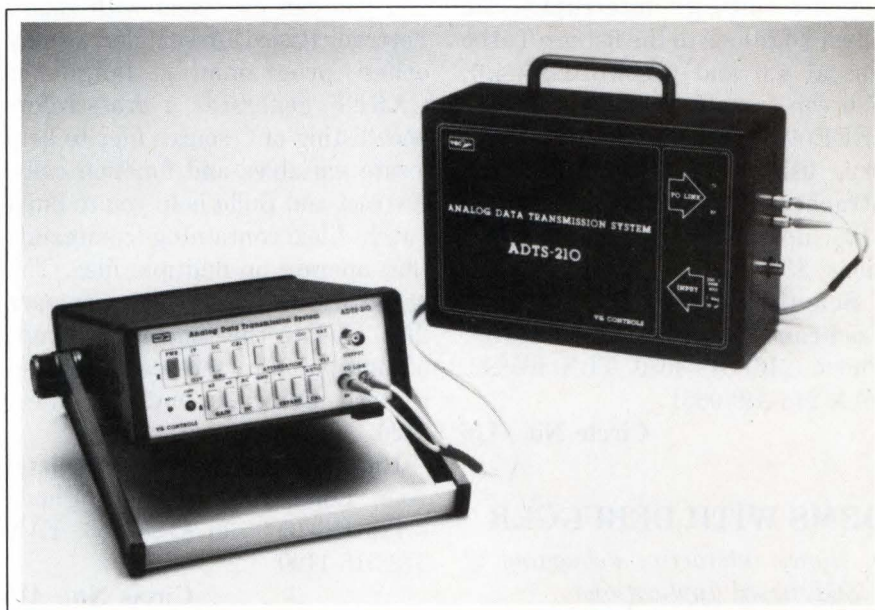
# NEW PRODUCTS

## TEST & MEASUREMENT INSTRUMENTS

### ANALOG F-O LINK

- Stands voltages determined by optical cable to 40 kV
- Reproduces signals with 150-kHz bandwidth

With appropriate high-voltage probes and fiber-optic cable, the ADTS-210 can pass analog signals across an isolation barrier that withstands common-mode voltages as high as 40 kV and 400 kV on special order. It works with glass-fiber cables as long as 2000m. Using V/F conversion techniques, the system achieves a signal bandwidth of dc to 150 kHz. An "expanded" mode increases bandwidth to 600 kHz and lets you measure the amplitude of pulses that would otherwise be too narrow for the system to handle. Nonlinearity is <0.5%; after autocalibration, gain error is <1% and offset is <5 mV. ADTS-210,



\$2950; cables to 2000m, \$250 + \$2.50/m; ADTS-200, including 12m plastic-fiber cable, \$2900. Delivery, four to eight weeks ARO.

**VG Controls Inc.**, 34 Jenkins Rd, Hewitt, NJ 07421. Phone (201) 853-4600.

Circle No 365



### CALIBRATOR

- Verifies its own calibration, using three devices
- Maintains 5 ppm dc-voltage uncertainty for 90 days

The 5700A multifunction calibrator addresses a significant problem of calibrator ownership—calibrating the calibrator. The instrument produces direct and alternating voltages and currents, and acts as a resistance standard to 100 MΩ, yet it requires just two standard resistors and a 10V dc reference for its own calibration. As a direct voltage standard, absolute uncertainty is 5 ppm for 90 days at temperatures within 5°C of the calibration tem-

perature. The unit produces voltages to 1100V and currents to 2.2A (20A with external amplifier). The frequency range is dc to 1.2 MHz at 22V; a wideband option extends this range to 30 MHz. \$19,950.

**John Fluke Mfg Co Inc.**, Box C9090, Everett, WA 98206. Phone (800) 443-5853.

Circle No 366

**Philips Test and Measurement**, Building HKF, 5600 MD Eindhoven, The Netherlands. Phone local office.

Circle No 367

### ASIC VERIFIER

- Runs 560,000 200-pin vectors in <5 sec
- Clocks at 220 MHz and tests at 110 MHz

The Topaz V ASIC-verification system features tester-per-pin architecture that allows separate definition of nine test parameters for each pin. These parameters include data



format, comparison threshold, and timing. Currently, the vendor supplies the system in configurations to 320 pins and is developing a 554-pin upgrade. A very high-speed interface connects a 16M-byte (optionally, 64M-byte) RAM array to the pin electronics. This RAM can store as many as 112M vectors divided by the number of pins. The system can thus burst out 560,000 200-bit-wide vectors in <5 sec. The vendor claims that competitive systems require a minimum of several minutes to perform equivalent operations. The clock speed is 220 MHz max, the test rate is 110 MHz

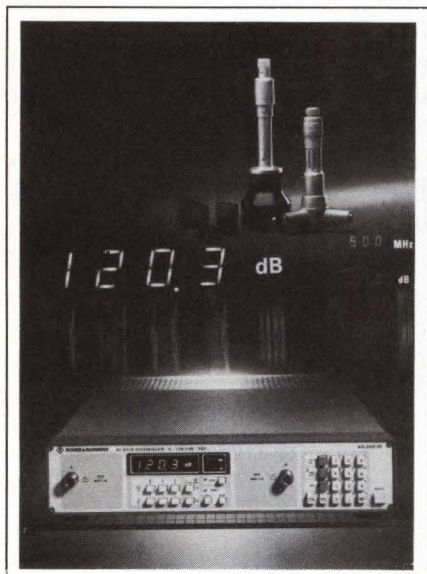


## TEST & MEASUREMENT INSTRUMENTS

max, and the timing skew is  $\pm 500$  psec max across all channels. \$1000 to \$1600/pin. Delivery, 90 days ARO.

**Hilevel Technology Inc**, 31 Technology Dr, Irvine, CA 92718. Phone (800) 445-3835; in CA, (800) 541-2742. TLX 655316.

Circle No 368



### RF ATTENUATOR

- Operates from dc to 2.7 GHz
- Allows frequency-dependent error correction

The Model-RSP RF step attenuator allows you to introduce precision losses of between 0 and 139.9 dB into a 50 $\Omega$  signal line. It has a resolution of 0.1 dB and is suitable for operation at frequencies from dc to 2.7 GHz. To improve accuracy, the attenuator uses frequency-dependent error correction techniques. Using the instrument's integral IEEE-488 bus interface, you can interrogate the instrument to determine its attenuation error at a particular frequency so that you can calculate an appropriate compensation factor. The attenuator has a step switching time of  $\leq 20$  msec and a lifetime of greater than 10 million switching operations. Non-volatile memory in the instrument allows you to store as many as 40 complete front-panel setups that you can then select via front-panel

pushbuttons. The instrument is also fully programmable via its IEEE-488 interface. Around DM 18,000.

**Rohde & Schwarz GmbH**, Mühldorfstrasse 15, 8000 Munich 80, West Germany. Phone (089) 41290. TLX 523703.

Circle No 369

**Rohde & Schwarz Inc**, 4425 Nicole Dr, Lanham, MD 20706. Phone (301) 459-8800. TLX 510-223-0414.

Circle No 370



### PC-BASED SCOPE

- Digitizes two channels at 20M samples/sec
- Stores 128k words/channel

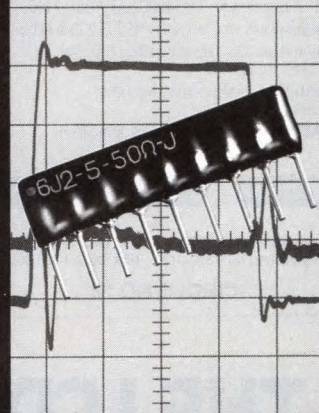
The R2000M digital scope works in conjunction with an IBM PC or compatible computer. It operates as a 2-channel digital-storage oscilloscope with separate 8-bit A/D converters for each channel. The unit acquires data at rates from 1 sample/sec to 20M samples/sec, and it stores 128k bytes/channel. This combination allows the instrument to capture 6.4 msec of data on each channel at its maximum speed. The accompanying software can automatically save captured data on the computer's hard disk. You can switch the input impedance to 50 $\Omega$  or 1 M $\Omega$ ; and, using software, you can select sensitivities from 10 mV/div to 50V/div. Trigger modes include internal, external, digital, analog, pre, and post. The vendor also offers real-time FFT software and an IEEE-488 interface. \$3995.

**Rapid Systems Inc**, 433 N 34th St, Seattle, WA 98103. Phone (206) 547-8311. TLX 265017.

Circle No 371

25 mV/V

### LOW NOISE TERMINATION SIP RC NETWORKS



#### Features Include:

- Crosstalk noise level as low as  $< 25$  mV/V with all channels switching.
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CIRCLE NO 26



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- ADSP-2100 Development System \$2,595
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- 77230 Development System \$1,995
- DF-1 Dataflow Processor (NEC 7281) \$1,495
- 7763/64 Speech Recognizer/Synthesizer \$1,695

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- 32-Channel Input (12-bit, 7 KHz/Channel, mux to 32 Ch.) \$845

## DSP SOFTWARE TOOLS:

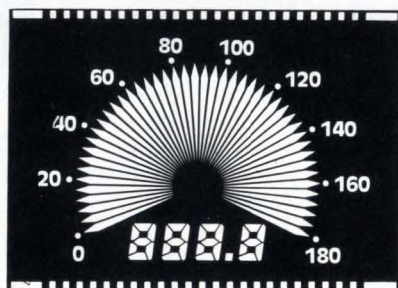
- 'C' Compilers for TMS320C25 & ADSP-2100
- Assemblers for TMS320 & NEC 77230 & ADSP-2100
- SignalLink 320 data acquisition & Digital oscilloscope \$280
- DADiSP worksheet-style algorithm development \$795
- DISPRO digital filter design & simulation \$995

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CIRCLE NO 28

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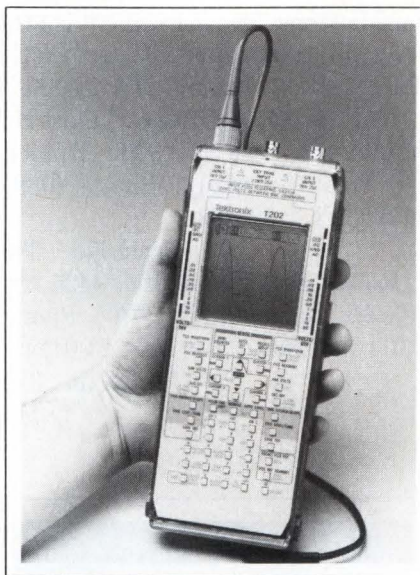
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CIRCLE NO 29

## TEST & MEASUREMENT INSTRUMENTS



## HANDHELD SCOPES

- Weigh less than 2 lbs including batteries
- Provide two channels with a 5-MHz bandwidth

The T201 and T202 are handheld, 2-channel oscilloscopes. They measure 10×4½×2 in. and weigh less than 2 lbs each with batteries, probe, and carrying case. The units provide a 5-MHz bandwidth for repetitive signals and 2 MHz for single-shot transients. They sample at 20M samples/sec. The T202 offers a traditional oscilloscope interface with front-panel controls divided by function. The T201 controls operate more like calculator keys. The units' liquid-crystal displays present numeric as well as waveform data, enabling you to use the instruments as voltmeters and counters. The scopes store complete control setups and recall them. \$1995.

Tektronix, Box 1700, Beaverton, OR 97077. Phone (800) 426-2200.

CIRCLE NO 372

## WAVEFORM ANALYZER

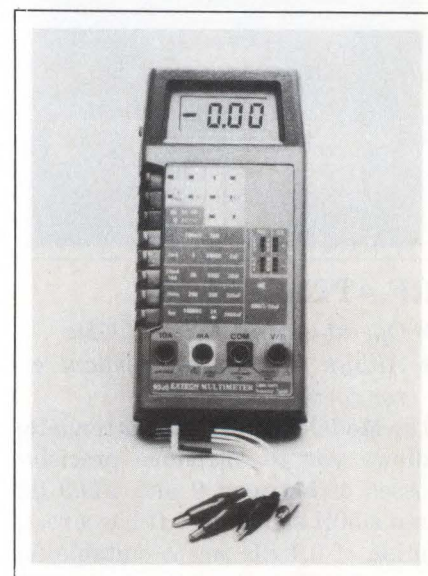
- Operates as 2-channel scope with 60-MHz bandwidth
- Indicates voltage, frequency, and time on LCD

The SC61 waveform analyzer is a 2-channel oscilloscope with a bandwidth (-3 dB) of 60 MHz. It incor-

porates a 6-digit LCD that displays dc voltage from 2 to 2000V full-scale with 3½-digit resolution, p-p voltage from 8 to 2000V full-scale with 3½-digit (8000 count) resolution, and frequency from 1 Hz to 100 MHz with 6-digit resolution on most ranges. You can set the scope's vertical sensitivity from 5 mV/div to 200V/div (200 V/div requires a 10X probe). You can set sweep speed from 0.1 µsec/div to 0.1 sec/div. The counter's accuracy is 10 ppm ±1 digit from 15 to 35°C. The timebase aging rate is 10 ppm/year. \$3295.

Sencore, 3200 Sencore Dr, Sioux Falls, SD 57017. Phone (605) 339-0100. TWX 910-660-0300.

CIRCLE NO 373



## CAPACITANCE DMM

- Features a 10 MΩ impedance
- Provides overload protection for five ranges

The J380960 DMM lets you troubleshoot capacitance problems over five ranges. The DMM provides a 3½-digit LCD and consumes a 9V battery over a 150- to 200-hour operating life. Its dc voltage range includes 200 mV, 2, 20, 200, and 1000V. The DMM provides an accuracy of ±0.5% and ±0.8% at 200 mV and 750V, respectively. It features a 10 MΩ impedance and provides an overload protection, for dc and ac, of ±1100 and 800V, re-



## TEST & MEASUREMENT INSTRUMENTS

spectively. The unit measures  $7.125 \times 3.375 \times 1.375$  in. and weighs 11.5 oz including the battery. The unit comes with a pair of test leads and a 9V battery. The vendor offers in-circuit test leads as optional equipment. \$89.

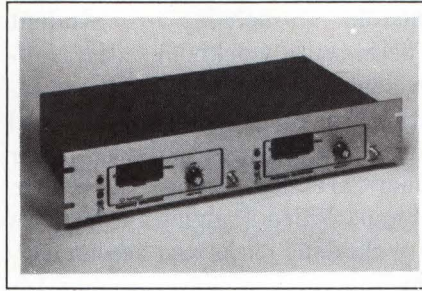
**Extech Instruments Corp**, 150 Bear Hill Rd, Waltham, MA 02154. Phone (617) 890-7440.

Circle No 374

### DUAL SYNTHESIZER

- Includes two independent  $5\frac{1}{2}$ -digit sections
- Covers 0.1 Hz to 16 MHz

The DS-102 is a rack-mountable unit containing a pair of independent frequency synthesizers that cover 0.1 Hz to 16 MHz with  $5\frac{1}{2}$ -digit resolution. The frequency reference is stable to within  $\pm 10$  ppm from 0 to 50°C. The unit has TTL-compatible outputs capable of driving 50Ω loads. \$1485. Delivery, 45



to 60 days ARO.

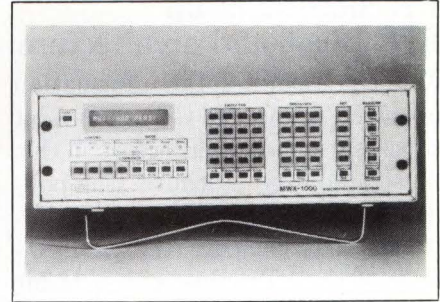
**Syntest Corp**, 40 Locke Dr, Marlboro, MA 01752. Phone (508) 481-7827. FAX 617-481-5769.

Circle No 375

### ESDI DRIVE TESTER

- Lets you test 760M-byte Winchester drives
- Writes and reads media-defect maps

The MWX-1000E lets you test 760M-byte max Winchester drives. Accommodating all types of ESDI drives, this model can handle 5- and 10-MHz drives with data-strobe and

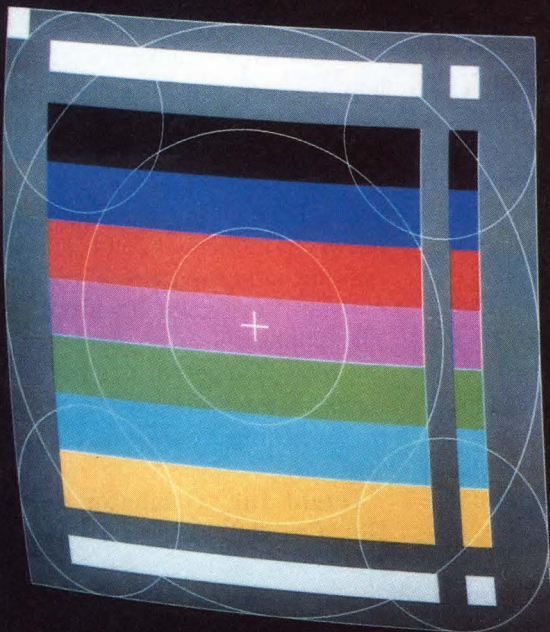


track-offset functions. The analyzer lets you perform read, write, seek, and other tests. In addition, you can read, write, update, protect, and locate media-defect maps. An optional proprietary card allows you to read data-window margins. The vendor offers multiport capabilities, additional analog test tools, and remote control, using a proprietary hardware/software system. \$9983.

**Wilson Laboratories Inc**, 2237 N Batavia St, Orange, CA 92665. Phone (714) 998-1980. TLX 181598.

Circle No 376

## You Don't Need a Thousand Words When You Have a Picture Like This!



Unretouched photograph  
\*3.5 NS max. rise & fall time measured at CRT cathode.

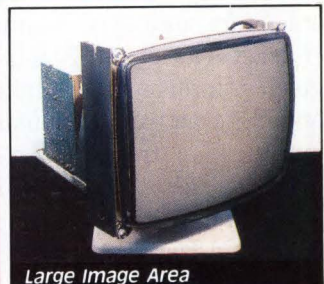
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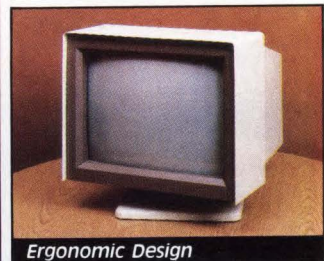
**Video Monitors Inc**

3933 North White Avenue  
Eau Claire, Wisconsin 54703  
(715) 834-7785

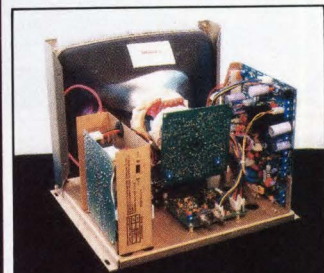
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## Brochure sums up STE Bus board architecture

You can find helpful information about STE Bus (IEEE 1000) 8-bit processor-board architecture in this illustrated 6-pg brochure. The publication contains charts and diagrams that compare the performance of the STE Bus with a 16-bit bus. It also includes information about the STE Bus's ability to handle multiple masters. Further, the booklet describes the processing of interrupts, and how the device allows priority to be determined without the use of daisy chaining or device-dependent timing constants.

STEMUG-US, Box 7529, Newark, DE 19714.

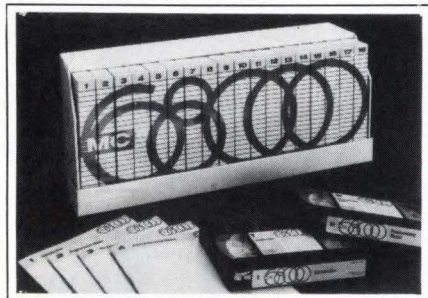
Circle No 420

## Guide for designers of embedded systems

The *Guide to Embedded Languages* addresses the tradeoffs involved in embedding a language. This reference for engineers examines the characteristics of ROMable languages, interpreter/compiler tradeoffs, interactive development, and multitasking from within the language. It also contains a discussion of a real case study.

Softaid Inc, 8930 Route 108, Columbia, MD 21045.

Circle No 421



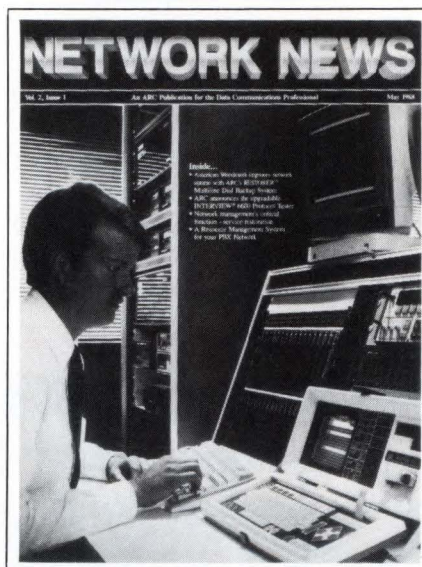
## Video series teaches use of MC68000 $\mu$ P

The MC68000 Video Training Series (MTTV2) for the MC68000 microprocessor is organized into 18 modules with one videotape per

module. It includes five Student Packs with workbooks and self-evaluation material. An optional Instructor Pack and an optional MC68000 Educational Computer Board are also available. Complete 18-tape Video Training Series with five Student Packs and accompanying material, \$9000; optional Instructor Pack, \$175; Educational Computer Board, \$495.

Motorola Inc, Training & Technical Operations, 1140 S Priest Dr, Tempe, AZ 85281.

INQUIRE DIRECT



## Newsletter for datacomm/telecomm users

This quarterly newsletter, *Network News*, informs data-communications users about the latest time- and money-saving restoration and analysis techniques being used in networks around the globe. Focusing on the vendor's most recent product developments, the third edition features the Interview 6600 protocol tester, a line of network restoration systems, the Artacs PBX management system, and the training courses offered by the company.

Atlantic Research Corp, Teleproducts Div, Marketing Communications, 7401 Boston Blvd, Springfield, VA 22153.

Circle No 422

## Pamphlet features precision op amps

The vendor's 8-pg Precision Operational Amplifier Selection Guide presents more than 50 device types. It summarizes performance specifications, packaging information, and MIL-STD-883B availability of the op amps.

Raytheon Co, Semiconductor Div, 350 Ellis St, Mountain View, CA 94043.

Circle No 423

## Pocket-size guide for fiber-loss measurements

The vendor's 20-pg PG-160 Pocket Guide, *Fiber Loss Measurements with the Intelco 160A*, describes the two most commonly used fiber-cable-loss measurement methods—the stored cross-reference method and the calibrated output power method. The guide also contains step-by-step procedures and figures to illustrate the test setups.

Intelco Corp, 8 Craig Rd, Acton, MA 01720.

Circle No 424

## UTX/32 version of Unix explored

The company's brochure describes how UTX/32 provides the standard benefits of Unix, including protection of users' software investments, a wide range of applications software, transparent communications between heterogeneous computer systems, and compatibility with numerous hardware architectures. The publication also explains how the UTX/32 incorporates the advantages of the company's experience in designing real-time computer systems.

Gould Inc, Computer Systems Div, Box 409148, Fort Lauderdale, FL 33340.

Circle No 425



# EDN PRODUCT MART

This advertising is for new and current products.

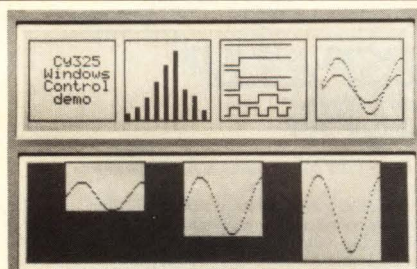
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CIRCLE NO 325



## LCD WINDOWS CONTROLLER

The CY325 supports LCDs up to 128x240 pixels (16x40 char) with easy-to-use high-level commands and Parallel or Serial interface to host computer. The 256 built-in windows (or make your own) support window-relative text, graphics, plotting, bargraphs, waveforms, scroll/wrap/clip, etc. Read from an A/D and Write into Window! Separate text and graphic planes can be written or erased in any window. Eight pins support a variety of functions (soft-keys, waveforms) or can be used for GP I/O. Icons or special fonts can be user defined. Giant character mode, etc. Save months of design time with the CY325. \$75 CMOS \$20/1000s.



**Cybernetic Micro Systems Inc.**

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Phone: (415) 726-3000 • Telex: 910-350-5842

CIRCLE NO 328

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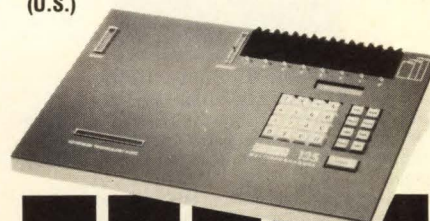
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Fax: 1-407-994-3615 Telex: 499 8369 BYTEK

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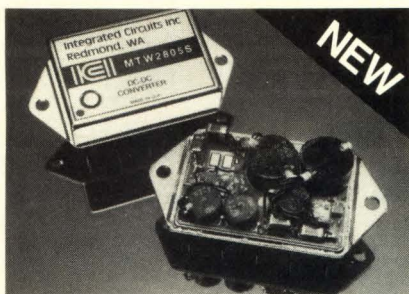
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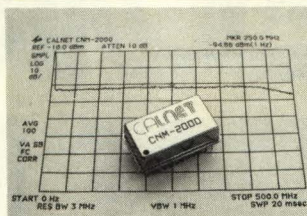
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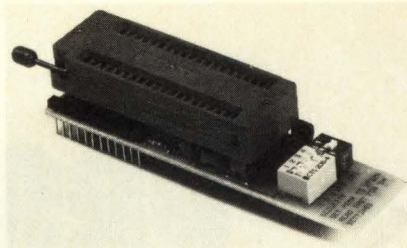
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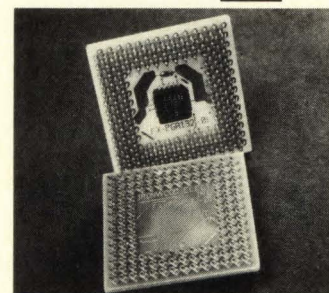
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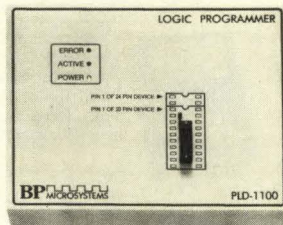
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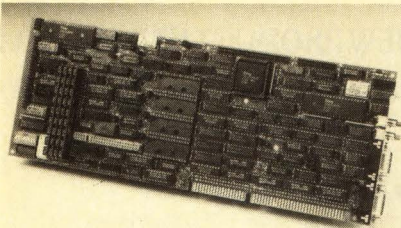


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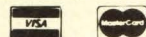
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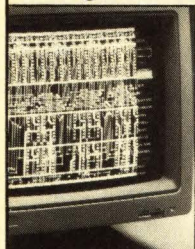
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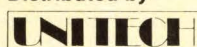
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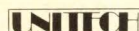
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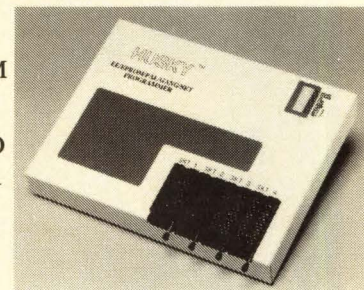


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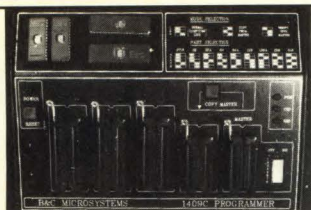
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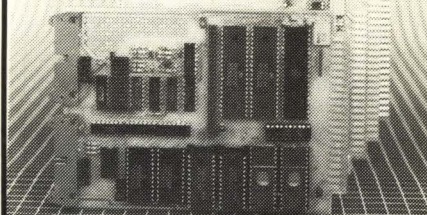
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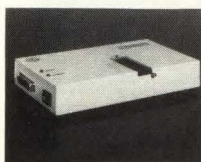
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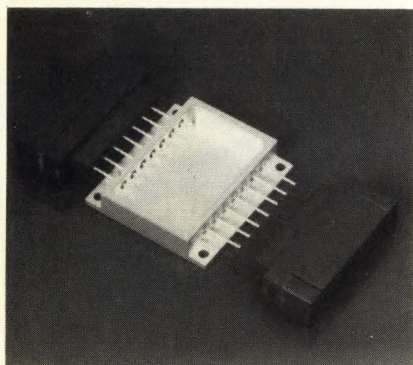
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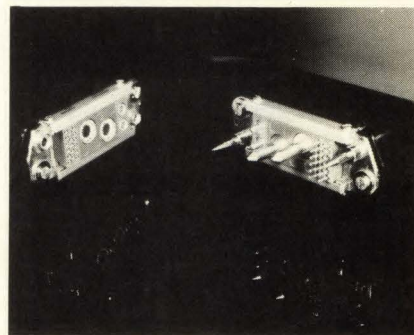
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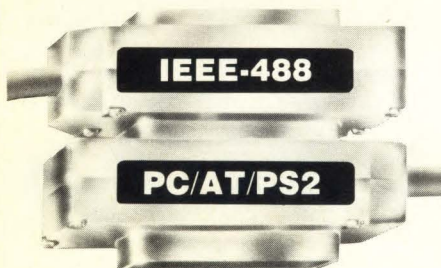
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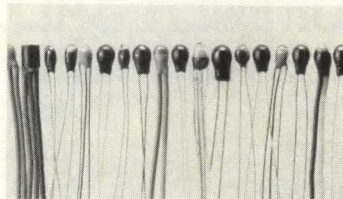
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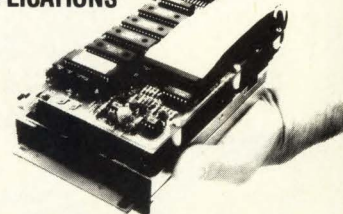
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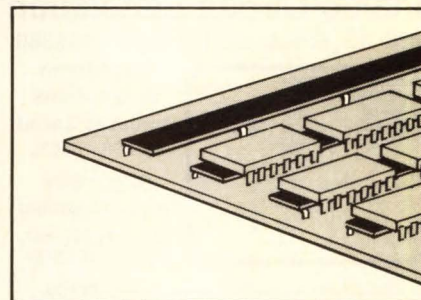
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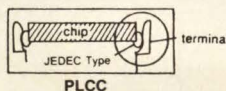
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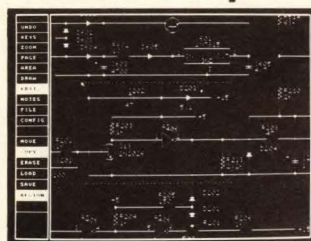
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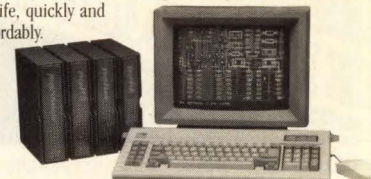
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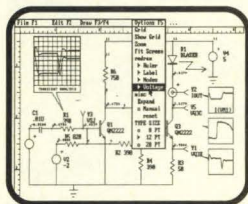
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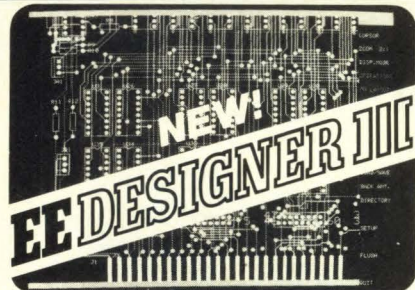
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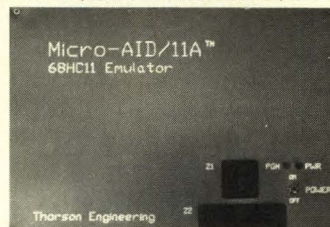
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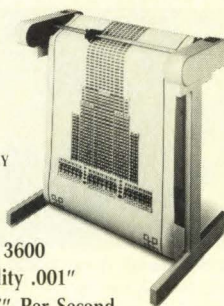
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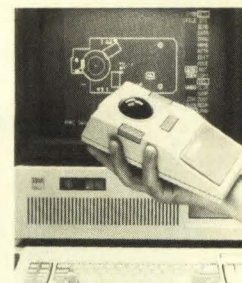
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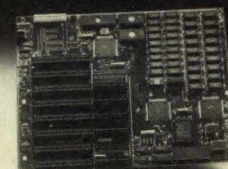
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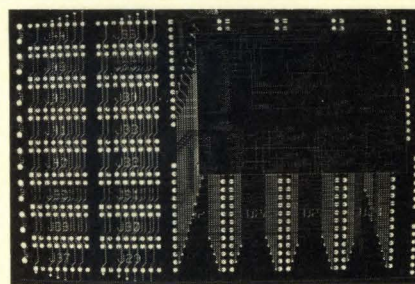
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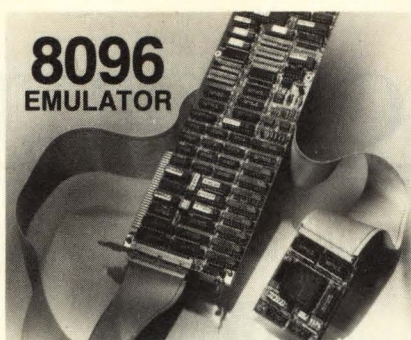
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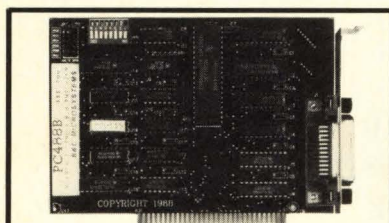
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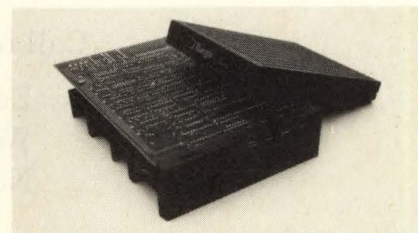
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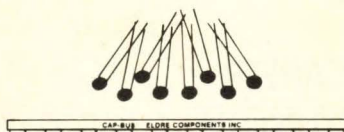


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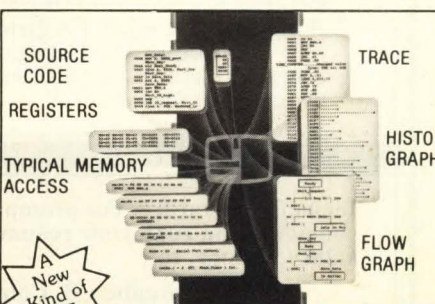
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EDN News

Issue Date	Recruitment Deadline	Editorial Emphasis	EDN News
Oct. 27	Oct. 6	CAE, Computers & Peripherals, Integrated Circuits, Wescon '88 Show Preview	
Nov. 10	Oct. 20	Programmable Logic Devices, Integrated Circuits, Test & Measurements, Wescon '88 Show Issue	Closing: Oct. 27 Mailing: Nov. 17
Nov. 24	Nov. 3	Microprocessor Technology Directory Graphics, CAE	
Dec. 8	Nov. 16	Product Showcase—Vol. I, Power Sources, Software	Closing: Nov. 21 Mailing: Dec. 15
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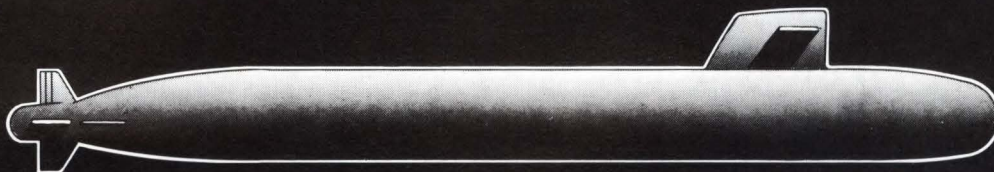
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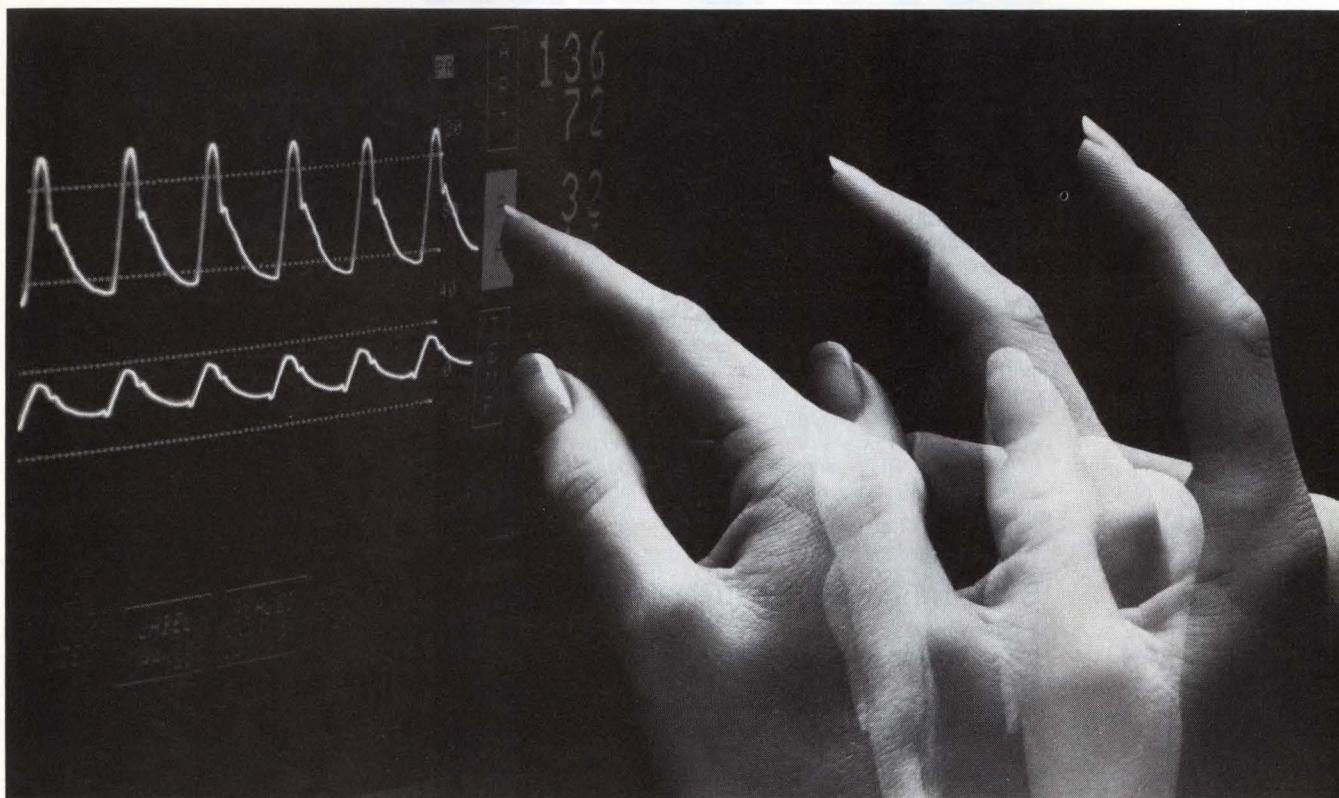
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# LOOKING AHEAD

EDITED BY CYNTHIA B RETTIG

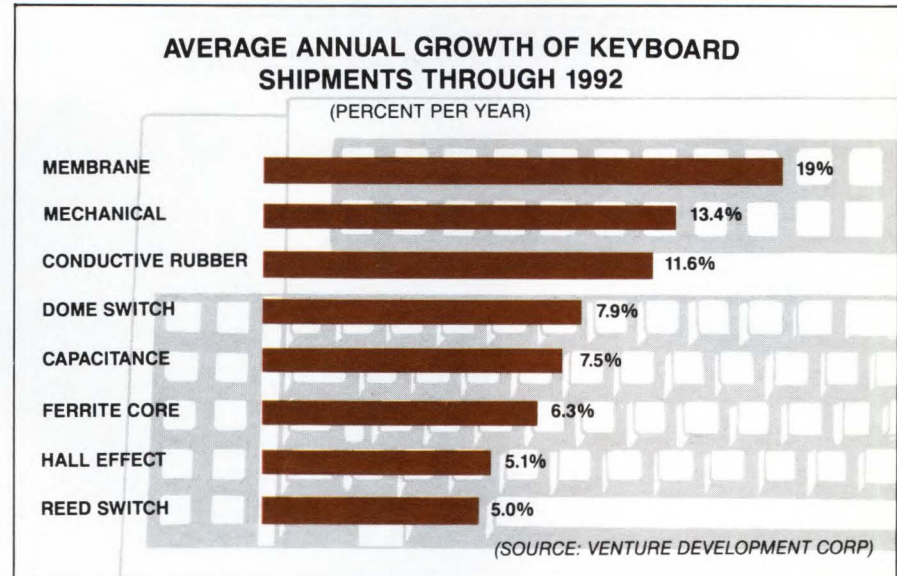
## Keyboard market will see solid growth through 1992

The market for keyboards, including full-travel, short-travel/micro-motion, and flat-panel devices, should reach \$1.6 billion by 1992, up from an estimated total of \$990 million for this year, according to Venture Development Corp (Natick, MA). However, the demand for full-travel keyboards is not expected to keep up with the markets for other kinds of keyboards.

The principal markets for full-travel keyboards will remain data processing and office automation, where speed is most prized. Average annual growth in the consumption of keyboards by data processors, for example, will continue to be about 15%. A driving factor behind this growth rate will be a higher demand for personal computers.

For durability and reliability, keyboard buyers are favoring membrane, mechanical, and conductive-rubber keyboards, which are relatively inexpensive. Instrumentation and industrial-control areas will continue to create the primary demands for short-travel/micro-motion and flat-panel keyboards, which generally fare well in harsh environments. The market for these two types of devices is expected to grow at an annual rate of 17%, producing revenues of \$311 million this year. Membrane keyboards should grow at an annual rate of 19%.

VDC characterizes the current market for short-travel and flat-panel keyboards as a custom market, where technology, flexibility, communication, service, turnaround time, and delivery are all key factors. Manufacturers are now steadily and successfully developing new products in these areas on a regular basis. Short-travel and flat-panel devices are also replacing traditional keyboards in equipment,



controls, instruments, and appliances that require only low-speed and low-usage data entry.

Some trends are also discernable for full-travel keyboards. Manufacturers have focused their efforts on low-profile, stand-alone, fully enclosed keyboards. The DIN standard now rules in the market for ergonomically designed keyboards. The detachable or stand-alone key-

board with its own case and cable has also become an industry norm. OEMs continue to take advantage of the cost savings that result from reduced shipping, handling, and packaging charges associated with full-travel keyboards enclosed with cases and cables. Fully encoded keyboards are also becoming quite popular in full-travel devices.

## Signal-analyzer revenues will top \$5B in 1993

During the next six years, the signal-analyzer market is expected to be the strongest segment of the test and measurement market, reaching a worldwide sales figure of over \$5 billion by 1993, according to the Market Intelligence Research Co of Mountain View, CA. The need for faster and more reliable equipment, along with the basic growing need for signal analysis, will fuel the market. Improvements in the computer and semiconductor industries will also help. The use of signal analyzers is expected to broaden, invading the production floor, the telecommunications industry, and the military to a larger extent than ever.

MIRC divides the market into seven segments: oscilloscopes, spec-

trum analyzers, logic analyzers, network analyzers, waveform analyzers, protocol analyzers, and communications-impairment analyzers. The company expects protocol analyzers, digital oscilloscopes, and lower-priced logic analyzers to enjoy particularly strong growth during the forecast period. The revenues, for example, for analog and digital oscilloscopes should reach about \$1.9 billion in 1993.

The US will continue to dominate the market, although MIRC predicts a slump during 1989 and 1990. Asian markets, however, will grow at the fastest rate during the forecast period. Hewlett-Packard and Tektronix will continue to lead in the market.





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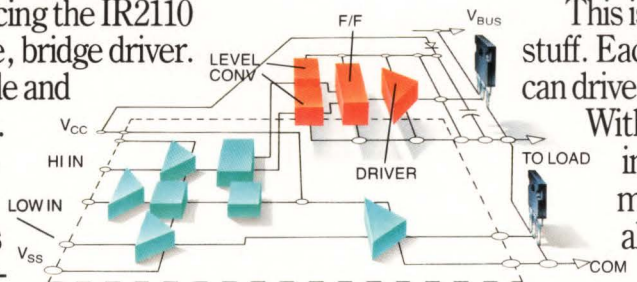


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